United States **General Accounting Office** Washington, D.C. 20548 Accesion For CRASI National Security and Dric DTIC TAB **International Affairs Division** Unannounced COPY 30 Justification LCLEO B-235316 Ey _ AD-A210 June 2, 1989 Distribution / The Honorable John Conyers, Jr. Availability Codes Chairman, Subcommittee on Legislation AV III 31.d/or and National Security s_ecial **Committee on Government Operations** House of Representatives Dear Mr. Chairman: fice This report responds to your February 27, 1989, request that we evaluate the Army's acquisition procedures for the procurement of a tank recovery vehicle. The report addresses your questions concerning (1) what criteria the Army used to make its selection of one of two competing vehicles; (2) whether the M88AlEl (the winning vehicle) meets the Army's established requirements for a recovery vehicle as defined in its system specifications; (3) whether the Army's requirements are stringent enough to meet its mission needs; (4) whether tests of the vehicles were conducted realistically; and (5) how many of these vehicles cArmy plans to buy and how much they will cost. \sim The results of our review are summarized in this letter, and the Arm evaluation process and test results are discussed in appendix I. Our objectives, scope, and methodology are discussed in appendix II. - The Army tested two competing recovery vehicles, one developed by the **Results in Brief** BMY Division of HARSCO Corporation and the other developed by the General Oynamics Land Systems (GDLS) Division. Recovery vehicles are designed to maneuver with armored battalions and perform the three main functions of towing, lifting, and winching disabled tanks. The Army used six selection criteria to evaluate the two vehicle candidates. It tested the vehicles at Aberdeen Proving Grounds in Aburdeen, Maryland, where the Army has attempted to approximate ground and terrain conditions generally found in Germany. The Army determined that both vehicles would meet its recovery vehicle requirements, but each had operational deficiencies. In December 1988. the Army selected BMY's M88A1E1 to continue in/full-scale engineering development because of its lower cost. However, in the revised fiscal year 1990 budget, the Department of Defense (DOD) proposed terminating this program. Even so, the Army still has a requirement for 849 vehicles. It had planned to buy 276 through fiscal year 1994 at an

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estimated cost of \$416.3 million, but now the program's future is uncertain.

During its evaluation of the two vehicle candidates, the Source Selection Evaluation Board (SSEB) questioned whether the M88A1E1 could keep up with the Abrams (M-1) tank force it was intended to support during convoys, lateral movements, and high-speed deep penetrations. The BMY vehicle also failed to meet one of the technical specifications. which called for towing an M-1 tank up an unpaved 30-percent slope. Although the SSEB viewed the slower speed of the M88A1E1 as a limitation to its ability to carry out its mission, the SSEB determined that the vehicle sufficiently met the performance requirements to continue in full-scale engineering development. Although the Army decided to continue full-scale engineering development with the M88A1E1, it had not completed a required cost and operational effectiveness analysis (COEA), which could have helped to assess the impact of the system's speed limitations on its operational effectiveness. If the Army decides to continue its tank recovery vehicle program, further testing could demonstrate whether the M88A1E1 will allow the Army to recover M-1 tanks in circumstances where the current system has difficulties.

Background

The current recovery vehicle, which was originally fielded in 1961, weighs 56 tons and has only 750 horsepower. It does not have the traction or the power to tow tanks weighing 60 tons or more over unpaved slopes, and it must work in pairs to safely tow these tanks. With the growth in weight of the Army's main battle tanks to 65 and eventually to 70 tons, the Army determined in 1981 that it urgently needed an improved recovery vehicle. In fact, for the last several years, the need for a new recovery vehicle has been on the Army's list of top 20 battlefield deficiencies.

The Army considered two options for replacing its recovery vehicle. One option was to develop a new vehicle called the "RV-90," with higher performance capabilities than the current M88A1. Specifically, the RV-90 called for a non-towing speed equivalent to the speed of the M-1 tank. The second option was to develop an improved version of the M88A1. This vehicle would be heavier and more powerful so that it could recover the heavier tanks, but it would be slower than the RV-90. In 1985, the Army chose to improve the M88A1 because it could be fielded in less time and at substantially less cost than the RV-90. At that time, lower cost and an earlier fielding date were considered more important than obtaining higher speed. In January 1987, the Army

| | awarded a development contract to BMY, the manufacturer of the M88A1 recovery vehicle, for engineering design and development of the improvements. In the meantime, however, GDLS had independently developed a new recovery vehicle based on the M-1 tank chassis, and the Army began to consider this vehicle as a second candidate to meet its requirements. |
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| | Various Congressional Conference Committees in 1987 directed that the two available vehicles be tested and that a report be submitted to the Congress regarding (1) required operational capabilities, (2) the ade- quacy and accuracy of competitive testing, (3) the cost-effectiveness analysis of the two vehicles, and (4) the determination of which candi- date vehicle the Army would procure. |
| | The Army conducted the side-by-side test of the two vehicles between April and July 1988, and in December 1988 it informed the Congress that it had selected BMY's recovery vehicle to continue full-scale engi- neering development. The Army did not send a report to the Congress, however, because it had not decided to procure the M88A1E1. |
| Selection Criteria and System Deficiencies | The Army evaluated the competing contractors and systems in the fol- lowing six areas (in order of assigned weight): technical performance, operational suitability, cost, man/machine interface, logistics, and pro- duction capability. The SSEB determined that both candidates met the Army's recovery vehicle requirements. The GDLS candidate was rated higher in terms of horsepower and speed. The BMY candidate was con- sidered more affordable by the Army and was selected to continue full- scale engineering development. While BMY's vehicle was able to tow M-1s down slopes unassisted by an additional tow vehicle, the Army believed that there were still developmental problems to overcome before committing itself to a production decision. |
| | While the Army determined that BMY's vehicle would essentially meet its recovery vehicle requirements, it identified the need for corrective action in several areas, including the main and auxiliary winches, the cooling system, reliability, and uphill towing. Citing concern over vehicle deficiencies revealed during testing, the Army decided in December 1988 to extend full-scale engineering development to correct the prob- lems before any production monies were released. The contractor has planned corrective actions on the identified deficiencies except in the area of uphill towing. Follow-on testing could verify whether these |

| | actions have solved the problems and settle disagreement over the uphil towing test results. |
|------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Concerns About the M88A1E1's Speed and Uphill Towing | Concerns raised by the SSEB about the M88A1E1's marginal speed per- formance and uncertainty regarding the results of the uphill towing dur- ing technical tests make it difficult to determine whether the M88A1E1 meets the Army's mission needs. Even if the vehicle satisfies the Army's performance requirements for a tank recovery vehicle (as defined in its contract specifications), the requirements themselves may not be strin- gent enough to meet the Army's mission needs. For instance, while the vehicle may be fast enough to meet the Army's technical performance requirements, the required speed may not be sufficient to meet the Army's mission needs. Conversely, if the vehicle does not satisfy certain of the Army's requirements, this does not necessarily mean that the vehicle does not meet the Army's mission needs. For example, if the recovery vehicle cannot tow an M-1 tank up a 30-percent slope but there are few mountains with 30-percent slopes where this vehicle is to oper- ate, its inability to meet the Army's requirements will have little impact on the accomplishment of its mission. |
| | The SSEB questioned whether the M88A1E1's slower speed will limit its ability to keep up with the more mobile and agile combat force it is intended to support during high-speed maneuvers. The SSEB was con- cerned that the M88A1E1's slower speed would leave it far behind the armored force and therefore hinder its ability to rapidly recover tanks. |
| | According to Army officials, the vehicle testing was conducted under conditions the Army believes approximate those found in Germany. More specifically, Army models project that if a recovery vehicle can negotiate a 30-percent slope with a tank in tow under the prescribed soil hardness conditions, it can negotiate 90 percent or more of the terrain likely to be found in Germany. The M88A1E1 failed a test on a 27-percent slope. However, an Army representative stated that pre- scribed soil hardness conditions were not properly controlled to ensure that they conformed to the system's specification. BMY believes that the soil was softer than called for in the Army's requirement and that its vehicle would have accomplished the task had the Army properly con- trolled and documented test conditions. |
| | The Army has not conducted a COEA, which might have addressed the issue of operational effectiveness from the perspective of vehicle speed and towing. In 1985, Army management directed the project office not |

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| | to perform a COEA because the program involved a product improvemen and therefore did not require a COEA. Later, however, in November 1988 the Army reassessed its direction and determined that a COEA was required. The project office had not started the study before DOD pro- posed termination of the program. |
| Vehicle Quantities and Cost | Currently, DOD proposes terminating the program because of budget considerations and questionable performance. Before this proposal arose, the Army's Authorized Acquisition Objective was for 849 recovery vehicles. The Army planned to buy 276 vehicles at an estimated cost of \$416.3 million through fiscal year 1994. |
| Conclusions | The question of how fast a recovery vehicle should go has been an ongoing issue since 1985. The SSEB raised concerns about procuring a vehicle that may not be able to keep up with tank battalions under certain conditions. In spite of its shortcomings, however, the modified M88A1E1 could provide additional capability over the current fielded model, which cannot perform some important tasks. For example, the new version may enable recovery units to tow with only one vehicle, while in some situations the old version requires two. |
| | BMY believes that the uphill towing phase of the Army's tests was not carefully controlled, and therefore there is uncertainty over the M88A1E1's towing capabilities on some inclines. In addition, the Army had not yet performed the required COEA, which may help to resolve the questions about speed raised by the SSEB. |
| Recommendations | We recommend that, in any future program to meet the Army's need fo improved tank towing capabilities, the Secretary of the Army ensure that test conditions are carefully controlled and documented and that any required COEA be conducted on a timely basis. |
| | As requested, we did not obtain official agency comments on this report However, we discussed its contents with the Improved Recovery Vehicl Program Office, Army Headquarters, and DOD officials, and they con- curred with the report findings. We also incorporated several specific changes where appropriate. |
| | Unless you publicly announce its contents earlier, we plan no further distribution of this report until 30 days after its issue date. At that time |

we will send copies to the Chairmen, Senate Committee on Governmental Affairs, Senate and House Committees on Armed Services, and Senate and House Committees on Appropriations, and the Secretaries of Defense, the Army, the Navy, and the Air Force.

GAO staff members who made major contributions to this report are listed in appendix III.

Sincerely yours,

Richard Davis

Richard Davis Director, Army Issues

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Abbreviations

| COEA | Cost and Operational Effectiveness Analysis |
|--------|---------------------------------------------|
| DOD | Department of Defense |
| GAO | General Accounting Office |
| GDLS | General Dynamic Land Systems |
| SSEB | Source Selection Evaluation Board |
| TRADOC | Training and Doctrine Command |
| WES | Waterway Experimental Station |

The Army's Evaluation and Testing of Candidates for the Tank Recovery Vehicle

| Source Evaluation Process and Results | The Army rated the two com order of priority these were to ity, cost, man/machine interf Source Selection Evaluation I these areas using data from to (2) contractor information pro Proposal. Although both reco ments, each demonstrated sh results, the General Dynamic problems and degraded towin poor traction and/or poor poor BMY's vehicle demonstrated winching, speed, engine/tran | technical performance, of Face, logistics, and produ- Board (SSEB) evaluated the two sources: (1) the side- rovided in response to the overy vehicles met the A fortcomings. According to the Land Systems (GDLS) vehicles to sitioning of its tow-bar in performance problems in | perational suitabil- ction capability. A ne two systems in by-side test and e Request for rmy's require- o the Army's test ehicle had winching nditions because of nounting bracket. n the areas of |
|------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | 1.1 shows the SSEB's summar | y rating. | |
| Table I.1: SSEB Evaluation Results | 1.1 shows the SSEB's summar | y rating. BMY | GDLS |
| Table I.1: SSEB Evaluation Results | | | |
| Table I.1: SSEB Evaluation Results | Criterion | BMY | GDLS |
| Table I.1: SSEB Evaluation Results | Criterion Technical performance | BMY Adequate | GDLS Excellent |
| Table I.1: SSEB Evaluation Results | Criterion Technical performance Operational suitability | BMY Adequate Adequate | GDLS Excellent Adequate + |

Production capability

Overall score

Note The SSEB's assessments included minuses and pluses in some areas, indicating relatively stronger or weaker performances in those areas

Adequate

Adequate

Excellent

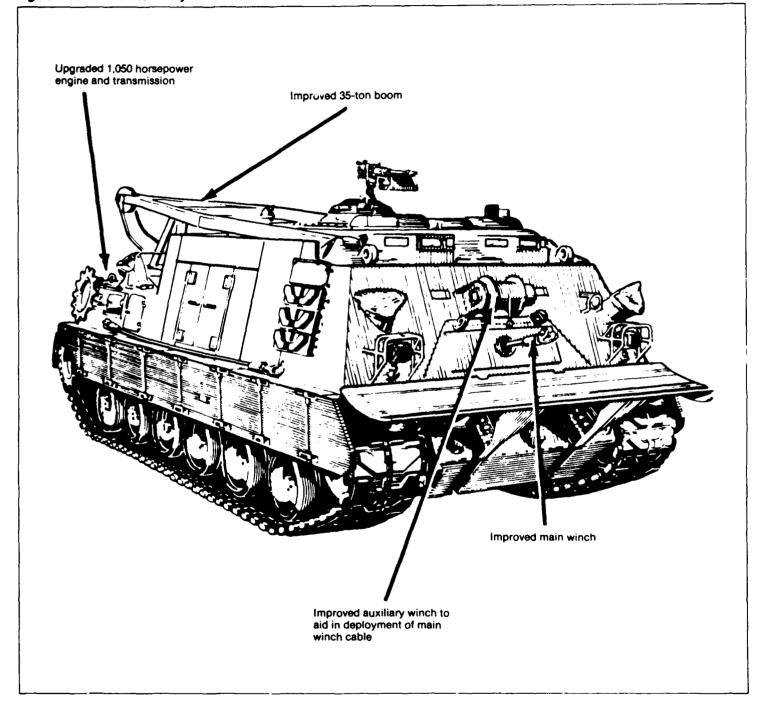
Adequate

The results of the SSEB's evaluation were provided to the designated Army Source Selection Authority in August 1988. The Source Selection Authority selected the BMY system in September 1988 because the differences in performance offered by the GDLs vehicle were judged insufficient to compensate for its much higher cost over the BMY system. GDLs proposed an average unit cost of about \$2.2 million, while BMY's proposed unit cost averaged about \$1.2 million. Figure I.1 shows BMY's vehicle—the M88A1E1—and its major components. The system's deficiencies are discussed in more detail below.

M88A1E1 System's Deficiencies

While the Army determined that BMY's vehicle will essentially meet its requirements for a recovery vehicle, it identified a number of deficiencies requiring correction as a result of the side-by-side tests. Citing concern over these deficiencies, the Army decided to extend full-scale Appendix I The Army's Evaluation and Testing of Candidates for the Tank Becovery Vehicle

Figure I.1: M88A1E1 Recovery Vehicle



engineering development to correct the problems before making a decision on production. Table I.2 shows the deficiencies and corrective actions.

| Deficiency | Corrective action |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Main and auxiliary winches Auxiliary winch did not have sufficient pull to deploy the main winch, and the auxiliary winch could not be controlled to match the main winch's speed. | BMY is installing a more powerful auxiliary winch. |
| The main winch cable could not be deployed and retrieved by only one soldier. | BMY is integrating a levelwind and tension device. |
| Auxiliary winch was not protected by armor. | BMY is developing an armor enclosure for the auxiliary winch. |
| The controls for the main and auxiliary winches were hard to operate. | BMY is relocating the winch control valve to provide improved access to the controls. |
| Cooling system The engine and transmission overheated. | BMY is modifying the cooling system by adding a new cooling shroud to improve the cooling airflow across the engine and the transmission oil coolers. |
| Reliability The vehicle experienced excessive final drive failures. | BMY identified a quality control problem and took corrective action. |
| Uphill towing The vehicle did not pass the off-road 30-percent slope test. | No corrective action has been taken. BMY's position is that the current configuration will meet the Army's requirements if the tests are properly controlled and documented. |

Deficiencies in the Main and Auxiliary Winches

One problem with the BMY vehicle identified during the side-by-side test dealt with the main and auxiliary winch system. To deploy the main winch, the M88A1E1 uses an auxiliary winch to draw out the heavier main winch cable to the point where it is connected to the tank. The Army found numerous deficiencies with the main and auxiliary winch system, including the following:

- The vehicle had inadequate power to deploy the main winch.
- Controls for the main and auxiliary winches were hard to operate.
- The auxiliary winch's speed was inadequately controlled relative to the main winch's speed. This mismatch resulted in the winches' cables becoming tangled.
- The armor protection for the auxiliary winch was inadequate.

The Army, as a precondition to starting additional testing later in the full-scale engineering development period, required that BMY correct

| | Appendix I The Army's Evaluation and Te Candidates for the Tank Reco | | | | |
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| | | | | | |
| | the main and auxiliary strate that the changes include incorporating a level wind mechanism speeds, simplifying the iliary winch enclosure. able to demonstrate tha solve the problems. Con would have provided th tion decision, was start | had corrected the more powerful au- that coordinates th control system, an According to the p at winch modification nplete technical tec | problem xiliary v e main a d develo rogram ions mac sting, th ed data | s. BMY's mo winch, integr and auxiliary oping an arm manager, BM de or propose e results of y for making a | difications ating a winches' ored aux- MY was ed would which a produc- |
| Engine Cooling Problems | According to Army evaluators, the M88A1E1 only marginally met the system specification mobility requirements because the engine oil tem- peratures were too high. While the M88A1E1 met the system's require- ments for sustained speed with and without towed loads, the engine's of temperatures at those speeds exceeded the Army's operating tempera- ture limits for lubricating oils. The Army, after adjusting the vehicle's speed performance through a series of mathematical computations to compensate for the overheated oil condition, determined that the vehic would have sustained only 23.0 mph without the towed load and 11 mph with the towed load. This computation was performed to give the evaluators a better picture of the vehicle's speed under approved oil operating temperatures. In table I.3, the actual speeds the vehicle attained are compared to the speeds required in the system's specification. | | e oil tem- s require- engine's oil tempera- vehicle's tions to the vehicle and 11 give the ved oil | | |
| Table I.3: M88A1E1 Speed Test Results | Figures in miles per hour | | | | |
| | Requirement | Crite | ria | Actual | Adjusted |
| | Sustained speed Without towed load With towed load | | 25 13 | 25.0 16.6 | 23.0 |
| | Maximum speed With towed load | | 17 | 16.6 | 16.6 |
| | BMY, in conjunction wi engine and transmissio across the engine and t | n cooling package (| to impro | | |
| | During the side has side | | | 00 A 1711- C | |

Reliability

During the side-by-side test, several seals in the M88A1E1's final drive units leaked. BMY was able to trace the problem to bolt threads coming

| | Appendix I The Army's Evaluation and Testing of Candidates for the Tank Recovery Vehicle |
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| | into contact with portions of the seal, resulting in fraying. The part is now modified to prevent recurrence of the problem. |
| Uphill Towing | The M88A1E1 did not pass a system requirement that it tow a 70-ton tank up a 30-percent unpaved slope under prescribed soil hardness con- ditions. BMY questioned the test results because the Army had failed to properly measure and document the soil hardness for the test. Thus, the soil conditions might not have conformed to the hardness index speci- fied in the system specification. This issue is discussed in more detail in the test realism section. |
| M88A1E1's Speed Questioned | An issue potentially affecting the M88A1E1's ability to effectively meet the Army's mission needs for a recovery vehicle is its speed. The SSEB raised questions concerning the vehicle's ability to keep pace with the forces it is to support as well as to effectively recover disabled tanks. This is not a new issue, since the Army—in selecting the product- improved M88A1E1 recovery vehicle option over a new RV-90 recovery vehicle in 1985—reduced its speed requirements for the recovery vehi- cle. The RV-90 offered higher speeds, which would have enabled it to keep up with the Abrams tank. However, in part due to cost and sched- uling considerations, the Army elected to go with the lower speeds pro- vided for in the product-improved recovery vehicle. The M88A1E1 prototype came close but did not meet the Army's sus- tained speed requirements with and without a towed load. The sSEB's operational suitability assessment raised concerns about the vehicle's ability to support the combat force. The SSEB's report stated that the vehicle's convoy speed would limit its ability to keep up with the Abrams tank force it was designed to support during convoys, high- speed penetrations, or lateral movements and that the more mobile and agile combat force, thereby limiting its ability to rapidly recover dis- abled tanks. Further, the SSEB's report concluded that, while the M88A1E1 can tow a 70-ton load, it exhibited only a marginal improve- ment in speed over the older M88A1. The SSEB considered the towing speed of 17 mph only marginally adequate to support today's Abrams- equipped armored force. The marginal towing speed increased the time the vehicle and crew were exposed to enemy fire and impacted on the time it took to recover damaged tanks. |

Appendix I The Army's Evaluation and Testing of Candidates for the Tank Recovery Vehicle

Test Realism

The side-by-side tests were conducted at the Army's Aberdeen Proving Grounds in Maryland where the Army has attempted to approximate ground and terrain conditions generally found in Germany. The test conditions ranged from level terrain to steep slopes and from soft to extremely hard soil. Tests were also conducted on both paved and unpaved roads.

The one test issue had to do with the Army's control and documentation of test slope conditions in determining compliance with the uphill towing requirements. The Army's system specifications required that the recovery vehicle demonstrate the capability to tow a 70-ton tank up 10-, 20-, and 30-percent slopes on paved roads and cross-country on similar slopes under predetermined soil hardness conditions. The U.S. Army Waterway Experimental Station (WES), Corps of Engineers, maintains computerized models of the different types of terrain and ground conditions found in Germany. A WES official stated that the WES models indicate that if a recovery vehicle can tow a tank up a 30-percent slope at the soil hardness levels provided in the recovery vehicle system specification, it can negotiate 90 to 93 percent of the slopes in Germany.

On paved surfaces, the BMY vehicle was able to satisfy the towing requirement. However, under secondary road/cross-country conditions. the vehicle towing a 70-ton tank was unable to climb a 27-percent slope. The Army and the contractor disagree about the causes. BMY officials say that the test conditions were not properly controlled because the Army's testers failed to take the proper measurements to determine specified soil hardness. The Army's test director agrees that the ground hardness was not properly controlled. However, he believes that, because there had been a lack of rain, the ground was extremely hard and probably exceeded the conditions prescribed in the requirements. BMY believes, however, that, while the ground in general might have been relatively hard, the soil at the start of the slope was softer due to prior tracked vehicle traffic and that this softer soil prevented its vehicle from climbing the hill. BMY believes that the M88A1E1 as currently configured will meet the Army's towing requirements if the test is properly controlled.

Appendix II

Objectives, Scope, and Methodology

Our objective was to review the Army's Improved Recovery Vehicle acquisition program. Specifically, we sought to determine (1) what selection criteria the Army used to make its vehicle selection; (2) whether the M88A1E1 vehicle selected, which was developed by BMY, a Division of HARSCO Corporation, meets the Army's recovery requirements, as stated in its contract specifications; (3) whether the Army's requirements are stringent enough to meet its mission needs; (4) whether the comparative side-by-side tests of the two alternative recovery vehicle candidates were performed under realistic conditions; and (5) how many M88A1E1s the Army plans to buy and how much it plans to spend.

In performing our work, we reviewed the Army's acquisition plans; its recovery vehicle requirements; Request for Proposal DAAE07-88-R-R105, dated June 15, 1988; test plans; and test reports, including independent agency evaluation reports and the Army SSEB's report.

We interviewed the Army personnel who had developed the requirements, conducted the side-by-side tests, and managed the program. We interviewed officials in U.S. Army, Europe, headquarters and field battalion soldiers using the current M88A1. We also held discussions with top management officials at the BMY Corporation, the builders of the M88A1E1. Further, we evaluated the technical and operational test results and other available documentation.

As requested, we did not obtain agency comments on this report. However, we discussed the results of our analysis, as well as other information, with U.S. Army Tank-Automotive Command program management, Department of the Army, and DOD officials.

We conducted our review from February through April 1989 in accordance with generally accepted government auditing standards.

Appendix III Major Contributors to This Report

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