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TILTON TOWN DAM NH 00151

STATE NO 237.02

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM





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DEPARTMENT OF THE ARMY NEW ENGLAND DIVISION, CORPS OF ENGINEERS WALTHAM, MASS. 02154

JULY 1979

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NATIONAL DAM INSPECTION PROGRAM PHASE I INSPECTION REPORT

Identification No.:NH00151Name of Dam:Tilton Town DamTown:TiltonCounty and State:Belknap, New HampshireRiver:Winnipesaukee RiverDate of Inspection:April 6, 1979 and April 24, 1979

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BRIEF ASSESSMENT

Tilton Town Dam has a hydraulic height of 13 feet and a total length of 192 feet. It is a low, run-of-the-river dam and consists of a timber frame spillway with wooden upstream decking placed between two concrete sluiceways each controlled by a timber gate. The dam spans a reach of the Winnipesaukee River and is located in south central New Hampshire. The drainage area to the site consists of 473 square miles and includes the 363 square mile Lake Winnipesaukee drainage area. Maximum storage capacity is about 50 acre-feet. Tilton Town Dam is used to provide pondage for process water and water for an auxiliary fire pump. The pond at spillway crest is 1450 feet in length with a surface area of about 4 acres.

The dam is in poor condition. Major concern is the poor condition of the timber frame spillway and wooden decking.

Based on small size and significant hazard classification in accordance with Corps guidelines, the test flood is ½ the Probable Maximum Flood (PMF). A test flood discharge of 7,570 cfs (16 csm) would overtop the dam by about 2.6 feet (5.6 feet over spillway crest) assuming both gates closed. The spillway will pass 2200 cfs or about 29 percent of the test flood. A major breach at top of dam would probably result in the loss of a few lives and could cause appreciable property damage.

The owner, the Town of Tilton, should implement the results of the recommendation and remedial measures given in Sections 7.2 and 7.3 or alternative in Section 7.4 within one year after receipt of this Phase I inspection report.



PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams, for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigation and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through continued care and inspection can there be any chance that unsafe conditions be detected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Spillway Test flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the test flood should not be interpreted as necessarily posing a highly inadequate condition. The test flood provides a measure of relative spillway capacity and serves as an aide in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

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NATIONAL DAM INSPECTION PROGRAM PHASE I INSPECTION REPORT TILTON TOWN DAM

> SECTION 1 PROJECT INFORMATION

1.1 General

a. <u>Authority</u>. Public Law 92-367, August 8, 1972 authorized the Secretary of the Army, through the Corps of Engineers, to initiate a National Program of Dam Inspection throughout the United States. The New England Division of the Corps of Engineers has been assigned the responsibility of supervising the inspection of dams within the New England Region. Anderson-Nichols & Company, Inc. has been retained by the New England Division to inspect and report on selected dams in the State of New Hampshire. Authorization and notice to proceed were issued to Anderson-Nichols under a letter of November 20, 1978 from Max B. Scheider, Colonel, Corps of Engineers. Contract No. DACW33-79-C-0009 has been assigned by the Corps of Engineers for this work.

b. Purpose

(1) To perform technical inspection and evaluation of non-Federal dams to identify conditions which threaten the public safety and thus permit correction in a timely manner by non-Federal interests.

(2) To encourage and prepare the States to initiate quickly effective dam safety programs for non-Federal dams.

(3) To update, verify and complete the National Inventory of Dams.

1.2 Description of Project

a. Location. Tilton Town Dam is located in the Towns of Tilton and Northfield, New Hampshire. The dam is a run-of-theriver dam spanning the Winnipesaukee River approximately 5.3 miles above its confluence with the Pemigewasset River. The centerline of the river serves as the boundary between Tilton and Northfield. The Merrimack River originates at the confluence of the Winnipesaukee and Pemigewasset Rivers in Franklin, New Hampshire. Tilton Town Dam is shown on U.S.G.S. Quadrangle, Penacook, New Hampshire with coordiantes approximately at N 43° 26' 33", W 71° 35' 43". Tilton is located in Belknap County; Northfield is located in Merrimack County. (See Location Map, page vii.)

Description of Dam and Appurtenances. Tilton Town Dam h. a low, run-of-the-river dam totaling 192 feet in length and ving a hydraulic height of 13 feet. The north abutment of the m is located in Tilton and consists of a concrete sluiceway th discharge controlled by a timber gate. The timber gate is 6'H x 6'W and has an invert 3 5 feet below the spillway crest. e maximum gate opening is 11.6' above the sluiceway invert. It operated by means of a mechanical lifting device (chain hoist). 10-inch intake is located on the upstream side of the wingwall this gate structure. This intake provides water for use in e Arthur S. Brown Manufacturing Company plant building which is cated just adjacent to the north abutment. The spillway consists a timber frame structure about 124 feet in length. The spillway est is 9.6 feet above the downstream toe of the dam. The south utment of the dam is located in Northfield and consists of a ncrete sluiceway with discharge also controlled by a timber gate. e timber gate is 8.3'H x 10'W and has an invert 6 feet below the The maximum gate opening is 11.7' above the sluiceillway crest. y invert. This gate is now raised mechanically by an external vable power source (bucket loader) but could be raised by a heavy ain hoist. A concrete box inlet structure is constructed on the stream side of the south sluiceway wingwall. There is a 10-inch pe inlet from this structure supplying an auxiliary fire pump the Surrette Storage Battery Company, a factory on the south de of the river immediately downstream of the dam.

c. Size Classification. Small (hydraulic height - 13 feet; orage - 50 acre-feet) based on height and storage (<40 feet d ≥ 50 to <1,000 acre-feet) as given in Recommended Guidelines r Safety Inspection of Dams.

d. <u>Hazard Classification</u>. Significant Hazard. A major each at top of dam would probably result in the possible loss a few lives and could cause appreciable property damage. (See ction 5.1 f.)

e. Ownership. Tilton Town Dam was constructed prior to 86. The earliest ownership recorded appeared on a New Hampshire ter Resources Board (NHWRB) inspection report dated 8/30/34. is report states that the Tilton (north) side of the dam is owned the Public Service Company of New Hampshire and the Northfield outh) side by the Elm Mills Woolen Company. This ownership parently remained unchanged until the Town of Tilton purchased e dam and property March 8, 1963.

f. Operator. The current owner and operator of the Tilton wn Dam is the Town of Tilton, Town Hall, 145 Main Street, lton, New Hampshire 03276. Phone: (603) 286-4425.

g. <u>Purpose of Dam</u>. The purpose of the original construction the dam is not known. Sometime prior to 1934 the dam was ilized for power generation to both of its co-owners, Public rvice Company of New Hampshire and Elm Mills Woolen Company. A WRB inspection report of December 17, 1934 states that the

Tilton side of the dam (Public Service Company) was not operating. The pondage behind the dam is presently used to supply several plants with industrial process water. A NHWRB memo of October 15, 1976 reflects this pondage was also used to dilute sewage from a few lines which discharge into the pond above the dam. An article which appeared in the <u>Concord Monitor</u>, Monday, April 30, 1979, reflects that this dam is currently being considered as a future source of hydroelectric power. (See Appendix B.)

Design and Construction History. Tilton Town Dam was h. constructed sometime prior to 1886. No information was disclosed regarding the original design and construction of the dam. A NHWRB inspection report dated 6/25/36 reported the center portion of the dam was damaged in the flood of March 1936 but was repaired immediately. A NHWRB sketch dated 9/18/39 reflects a 107-foot long spillway, two adjacent gate structures forming the south abutment, and one wood flume forming the north abutment. Further information was obtained from a study done by Fenton G. Keyes Associates, Hydraulic Calculations for the Winnipesaukee River from Lake Winnipesaukee to the Merrimack River, prepared for the New England Division, U.S. Army Corps of Engineers, January, 1957. The above report reflects two gates exist, one 8.6-foot wide gate on the north end and one 8.2-foot wide gate on the south end. The spillway in this report was noted to be 124.5 feet in length. Therefore, structural modifications occurred between the years of 1939 and 1957. Additional structural changes in the gate sluiceways have occurred after 1957. The structure as seen on the visual inspection consisted of a sluiceway with a 5.6'H x 6'W gate on the north side which was reported to have been constructed in 1969 and a sluiceway with a 8.3'H x 10'W gate on the south side which was reported to have been constructed in 1974. These two dates were obtained orally from the owner.

i. Normal Operating Procedures. No written operating procedures were disclosed. The gates are normally opened in the spring and closed in mid July. The water level is watched by a staff member of the Arthur S. Brown Manufacturing Company plant and conditions are relayed to the town. The Town of Tilton Road Agent operates the gates as deemed necessary.

1.3 Pertinent Data

a. Drainage Area. The drainage area consists of 473 square miles (302,720 acres) of varied terrain and includes the 363 square mile Lake Winnipesaukee drainage area. The Winnipesaukee River originates at Lake Winnipesaukee and flows in a southwesterly direction through Paugus Bay, Opechee Bay, Winnisquam Lake, Silver Lake and the communities of Laconia, Belmont, Tilton, Northfield and Franklin. Three dams affect flood control on the Winnipesaukee River. The Lakeport Dam, located between Paugus Bay and Opechee Lake, regulates the elevation of Paugus Bay and Lake Winnipesaukee. The drainage area to Lakeport Dam is 363 square miles. Avery Dam, located between Opechee Lake and Lake Winnisquam, has a drainage

ea of 374 square miles. Lochmere Dam, which regulates the er surface of Lake Winnisquam, carries a drainage area of square miles. Tilton Town Dam is located downstream of se three flood control dams on the Winnipesaukee River.

b. Discharge at Damsite

(1) Outlet works (sluices) - 5.6' H x 6'W timber gate .nvert elevation of 436.9' MSL. 8.3'H x 10'W timber gate @ rert elevation 434.4' MSL. Combined capacity at top of dam -0 cfs @ 443.4' MSL.

(2) The maximum discharge at damsite - A U.S.G.S. gaging ition, having a drainage area of 471 square miles, is located 0.4 es upstream of the dam and has a record since January 1937. maximum recorded discharge at the gage is 3,810 cfs which urred during the September 1938 flood. Therefore, the disirge at the dam during the 1938 flood was probably in excess 3,810 cfs. However, a greater discharge may have occurred ing the 1936 flood which is the largest of historical record the Winnipesaukee River, evidenced by high water marks. Also corded are discharges of 3,720 cfs and 3,700 cfs which occurred 1953 and 1954, respectively.

(3) Ungated spillway capacity @ top of dam elevation -200 cfs @ 443.4' MSL.

(4) Ungated spillway capacity @ test flood elevation -505 cfs @ 446' MSL

(5) Gated spillway capacity @ top of dam elevation -: applicable

(6) Gated spillway capacity @ test flood elevation : applicable

(7) Total spillway capacity @ test flood elevation -505 cfs @ 446' MSL

(8) Total project discharge @ test flood elevation -570 cfs @ 446' MSL (with gates closed);7,570 cfs @ 444.3' MSL ith gates open)

c. Elevation (ft. above MSL)

(1) Streambed at centerline of dam - 430.8 (at downstream

(2) Maximum tailwater - During the September 1938 flood th a discharge of 3,810 cfs maximum tailwater is estimated to ve been at 433.5' MSL.

SECTION 7 ASSESSMENT, RECOMMENDATIONS, AND REMEDIAL MEASURES

Dam Assessment

a. <u>Condition</u>. The visual inspection and the comments made revious dam inspection reports, memos, and letters which are lable in the N.H. Water Resources Board files indicate that on Town Dam is in poor condition. The principal concern with ect to the integrity of the dam is the poor condition of the er frame structure and wooden decking of the overflow section he dam. The gate on the south side must be raised by an rnal mechanical force such as a bucket loader, crane, etc. therefore, cannot be removed quickly and easily.

b. Adequacy of Information. The information available is uate to assess the condition of the dam. The conclusions t the condition of the dam are based primarily on the results he visual inspection.

c. <u>Urgency</u>. The recommendation, remedial measures, or rnative in 7.2, 7.3, or 7.4 respectively, should be implemented he owner within one year after receipt of this Phase I report.

d. <u>Need for Additional Information</u>. No additional informais needed to assess the condition of this dam.

Recommendation

owner should engage a registered professional engineer to gn and supervise appropriate repairs to the sinkhole over ly pipe in south abutment and to the existing structure such rame, decks, gates, lift mechanisms, etc. Attention should ld be paid to the possibility that the silt collected behind dam may contain pollutants which could affect the downstream hes of the river.

Remedial Measures

a. Operating and Maintenance Procedures. Establish a eillance program for use during and immediately following ods of heavy rainfall, and also a warning program to follow ase of emergency conditions. Institute a program of annual nical inspection after dam is repaired or replaced.

Alternative

owner should engage a registered professional engineer to gn and supervise construction of a suitable replacement dam.

May 5, 1976 note to WRB file -Whirlpool upstream of the timber dam. It appeared that perhaps a section of planking had broken and was letting water through the underside of the dam.

Oct. 15, 1976 WRB internal memo -Evidence of...large whirlpool.... The main dam is in poor condition; the entire decking as well as all the support framing should be replaced. Water was going through the decking in several locations and the crest of the dam sags at the location where the repairs were made some time ago indicating that their (sic) has been a structural failure of the support timbers.... It is my opinion that the structure could fail at any time.

d. Post-Construction Changes. See 1.2 h.

e. <u>Seismic Stability</u>. The dam is located in Seismic Zone 2 and in accordance with the recommended Phase I guidelines does not warrant seismic analysis.

SECTION 6 STRUCTURAL STABILITY

6.1 Evaluation of Structural Stability

a. <u>Visual Observations</u>. The timber decking on the upstream face of the dam is in very poor condition. Large quantities of water are leaking through holes in the decking at many locations. Near the south abutment there is a hole several feet in diameter in the decking and there is a whirlpool several feet in diameter over the hole. The timber frame of the dam is also in poor condition.

Several planks near the bottom of the south sluiceway gate were damaged by a beaver. The planking near the bottom of the north sluiceway gate is in poor condition. Several of the planks are bowed downstream and one of the planks is broken. A small sinkhole in the fill above the intake pipe from the reservoir to the industrial plant was observed.

b. Design and Construction Data. A sketch dated 9/18/39 shows a cross section of the dam with vertical 8" x 10" posts on the downstream side, an upstream decking consisting of a double thickness of 2-inch planks and inclined at about 4H:1V, and 8" x 10" horizontal ties in both the longitudinal and transverse directions. This sketch indicates that the timber frame is founded on "ledge". It appears that this sketch shows the condition of the dam as it existed at the time of an inspection of the same date. However, there is an apparent discrepancy because the written inspection report indicates that the dam is founded on hardpan.

It was reported that the north sluiceway was constructed in 1969 and the south sluiceway in 1974.

c. <u>Operating Records</u>. Several references in the available records reflect that the timber-structure of the dam has been in poor condition at various times in the past:

Dec. 17, 1934 dam inspection report -Dam, timber A frame, condition poor, should be repaired.

June 25, 1936 dam inspection report -Condition poor. Center portion of dam damaged in flood of Mar. 1936. Repaired immediately.

Sept. 18, 1939 dam inspection report - Condition poor.

June 18, 1951 dam inspection report -Timber frame...is rotting and will go in a few years. on the Winnipesaukee River were determined at Lakeport Dam, Avery Dam, and Lochmere Dam using various hydrologic methods. The peak discharge at the Tilton gage during a 500-year storm was determined to be 7,570 cfs. This gage is located 0.4 miles upstream of Tilton Town Dam. This 500-year flood flow, being approximately the test flood, was utilized in determining the overtopping potential of Tilton Town Dam. The discharge at Lakeport Dam during a flooding event of this magnitude was determined to be 4,300 cfs.

The overtopping analyses indicates that the dam would be overtopped by 2.6 feet (5.6 feet over spillway crest) during the test flood, assuming both gates closed. The maximum spillway capacity at top of dam is 2200 cfs which is 29 percent of the test flood discharge, assuming the dam stayed intact during a flooding event of this magnitude. Assuming both gates closed, a test flood discharge of 7,570 cfs would overtop the dam by 0.9 foot (3.9 feet over spillway crest).

f. Dam Failure Analysis. A major breach at top of dam would result in a discharge of about 4,315 cfs. This flow is similar to the 4,475 cfs used in Reference 5 (see 5.1 b.). Therefore, the profile developed with this discharge could be utilized to estimate the level of probable damages caused by dam failure at top of dam. Included on this profile are elevations of key damage points. From the profile, the only damage caused by a breach would be the Arthur S. Brown Mfg. Company building which is located adjacent to the north abutment of the dam. A portion of this plant is located in the channel and is the working area for two people. The maintenance garage located at the south abutment at times is occupied. Therefore, loss of life is possible. Property damage could be appreciable. Plants which utilize the pondage for process water would be without water. Loss of water could cause substantial damage to the boilers in the Arthur S. Brown Mfg. Company plant. The pondage also supplies water to an auxiliary fire pump. Therefore, Tilton Town Dam was classified Significant Hazard.

eferences 3 and 4: HEC-2 step-backwater computations reflect hat with a discharge of 7,570 cfs an elevation of 445.4' msl ould be reached. The hydraulic input of this study was reviewed nd evaluated. In order to reflect existing conditions, backup rom the 1978 ANCo study (Reference 5) was utilized in developing stage-discharge relationship for Tilton Town Dam. The rating urve developed in the FIS studies, References 3 and 4, ranges .6 to 1.0 foot lower than the rating curve developed for this nspection study.

eference 5: The recommendation of this study was to replace the am with a weir having a crest elevation at least 1.5 feet lower han the existing spillway. From trial HEC-2 runs through this rea, it was determined that lowering the spillway would reduce looding upstream of the dam to the Route 38 bridge crossing. everal companies utilize the pondage for process water. Breaching he dam would create a hardship, therefore, this was not recommended s an alternative.

Experience Data. In a NHWRB report of 6/25/36 it was c. eported that the center portion of the dam was damaged in the lood of March 1936 but was repaired immediately. No recorded ischarge was disclosed for this flooding event. The U.S.G.S. age in Tilton, N.H. came into operation January 1937 and remains n current use. The maximum recorded discharge occurred during he September 1938 flood and was recorded to be 3,810 cfs. No ecords were found that reported any sustained damages to the dam. he 1936 flood, however, is reported to be the largest of historial record on the Winnipesaukee River as demonstrated by high ater marks in the area of the dam. The 1938 profile along with he 1936 high water marks are shown on the Winnipesaukee River lan and Profile, Sheet 1, U.S. Engineer Office, February 1939. ecorded discharges of 3,720 cfs and 3,700 cfs which occurred n 1953 and 1954, respectively, were also obtained.

d. <u>Visual Observations</u>. The dam is in poor condition. The imber spillway has an uneven crest caused by some local support ailures. The timber decking on the upstream face is in very oor condition.

e. <u>Test Flood Analysis</u>. Tilton Town Dam is classified as eing small in size having a hydraulic height of 13 feet and a aximum storage capacity of 50 acre-feet; the dam was determined o have a Significant Hazard Classification. Using the Recommended uidelines for Safety Inspection of Dams, the test flood was etermined to be ½ Probable Maximum Flood (PMF).

he test flood inflow cannot simply be determined by use of the MF guide curves due to the complexity of the hydrologic and ydraulic conditions which comprise the Winnipesaukee River rainage basin. Flooding on the Winnipesaukee River and its ssociated bays and lakes is to a large extent controlled by ochmere Dam on Lake Winnisquam, Avery Dam on the Winnipesaukee iver, and Lakeport Dam between Opechee Lake and Paugus Bay. eferring to the Northfield Flood Insurance Study, peak discharges

SECTION 5 HYDROLOGIC/HYDRAULIC

5.1 Evaluation of Features

a. <u>General</u>. Tilton Town Dam is a low, run-of-the-river dam which impounds a reservoir of small size. The dam has a timber frame spillway with a wooden upstream decking placed between concrete abutments. If this structure were breached, the failed portion of the timber structure could become lodged in a number of other dams and bridges downstream of the dam. Two dams and six bridges are located in the reach on the Winnipesaukee River between Tilton Town Dam and its confluence with the Pemigewasset River, a distance of 5.3 miles.

b. <u>Design Data</u>. The available data pertinent to the Tilton Town Dam comes from five primary sources:

(1) The New Hampshire Water Resources Board (NHWRB) files on the dam;

(2) Hydraulic Calculations for the Winnipesaukee River from Lake Winnipesaukee to the Merrimack River, prepared by Fenton G. Keyes Associates for the Corps of Engineers, New England Division, in 1957;

(3 and 4) The back up files for the Flood Insurance Studies of Tilton and Northfield, New Hampshire, prepared for the Federal Insurance Administration by Hamilton Engineering Associates, Inc. of Nashua, N.H. and Anderson-Nichols & Company, Inc. (ANCo.) of Concord, New Hampshire, respectively.

(5) Hydraulic Engineering Analysis for Evaluating Flood Stage Reduction on the Winnipesaukee River, New Hampshire, prepared by ANCo for the Corps of Engineers, New England Division, December 1978.

The following is a summation of data pertinent to Tilton Town Dam found in each of the above references:

Reference 1: It is the opinion of the NHWRB that this structure has been in poor condition since 1934; NHWRB feels that this dam could fail at any time and should be removed. (See Appendix B and Section 6.1 c.)

Reference 2: The final recommendations of this study with reference to Tilton Town Dam was that the spillway section of the dam be lowered 3.50' and this section be replaced with flashboards or crest gates which can easily be removed or dropped during high flows.

SECTION 4 OPERATIONAL PROCEDURES

4.1 Procedures

No written operational procedures were obtained for Tilton Town Dam. Flow conditions are watched by a staff member of the Arthur S. Brown Mfg. Company and relayed to the town. The gates are normally open in the spring and closed in mid July. A hand winch is used to open the north gate. Because of the friction caused by hydrostatic pressure the gate on the south side must be raised by an external source of power (bucket loader or crane).

4.2 Maintenance of Dam

The Town of Tilton is responsible for the maintenance of the dam.

4.3 Maintenance of Operating Facilities

No formal maintenance is performed.

4.4 Description of Any Warning System in Effect

No written warning system was revealed.

4.5 Evaluation

The present operational and maintenance procedures are not adequate to ensure proper operation of the gates during high flows. The maintenance procedures are inadequate to ensure that all problems encountered can be remedied within a reasonable period of time. The owner should establish a written operation and maintenance procedure as well as establishing a warning system to follow in event of emergency conditions.



d. <u>Reservoir Area</u>. The watershed above the reservoir is rolling and partially wooded. Numerous structures are built close to the edge of the reservoir immediately upstream of the dam in the Town of Tilton. The Winnipesaukee River, spanned by the Tilton Town Dam is the outlet for Lake Winnipesaukee and flows through Winnisquam Lake and Silver Lake a few miles upstream from Tilton Town Dam. The Arthur S. Brown Manufacturing Company building is located immediately upstream of the dam on the north approach channel. (See Appendix C - Figure 12.)

e. <u>Downstream Channel</u>. The downstream channel is broad, unobstructed by trees and brush, with a boulder and rugged exposed bedrock bottom. (See Appendix C - Figure 13.) A mill building is located on the north side of the channel immediately downstream of the dam. There are also two dams and six bridges spanning the river between Tilton Town Dam and its confluence with the Pemigewasset River about 5.3 miles downstream.

3.2 Evaluation

Based on the visual inspection, Tilton Town Dam appears to be in poor condition. The timber frame dam is so badly deteriorated that it may collapse, particularly during seasonal high water flows. If there are pollutants in the silt behind the dam they could cause significant environmental problems downstream if the dam failed or was breached. The deteriorated condition of the wooden gates could cause loss of water in the reservoir which would also cause the loss of process water to the Arthur S. Brown Manufacturing Company and loss of fire protection water to the manufacturing facility on the south side of the dam.

one cross section shows the timber structure as being founded on "ledge", and one written record indicates that the foundation of the dam is "hardpan". On the basis of a visual inspection from the shoreline downstream of the dam it appears that most of the timber framing of the dam rests on bedrock and that parts of it rests on large boulders.

No evidence of seepage or other problems were observed at the south abutment. A mill building is located at the north abutment. An inspection of the basement of that building did not reveal any signs of seepage or other problems.

c. Appurtenant Structures. Two concrete sluiceways pass through the dam, one at each abutment. (See Appendix C - Figures 8, 9 and 10.) The north sluiceway was reported to have been constructed in 1969; the south sluiceway in 1974.

The sluiceway on the north side is 6 feet wide and the invert of the channel is 3.5 feet below the dam crest. The sluiceway on the south side is 10 feet wide and 3.3 feet below the dam crest at the inlet and 6 feet below crest at the timber gate. Each sluiceway has steel gate slots, cast into the side approximately 12 feet from the upstream end.

Both timber gates were raised at the time of inspection and were observed to be in a deteriorated condition. Several planks near the bottom of the south sluiceway gate were damaged by a beaver. The planking at the bottom of the north sluiceway gate is in deteriorated condition. Several of the planks are bowed downstream and one of the planks is broken. The steel gate slots were observed to have surface rust but were otherwise in good condition.

The concrete walls of the sluiceways were observed to be in good condition except for some minor erosion at the inlet end.

A concrete box inlet structure is constructed on the upstream side of the south sluiceway wingwall. There is a 10-inch pipe inlet from this structure supplying an auxiliary fire pump in a building immediately downstream of the dam. (See Appendix C - Figure 9.) The concrete box appears to have been constructed at the same time as the sluiceway.

A sand fill has been placed between the north abutment and the sluiceway structure at the north end of the dam. A sinkhole, about 18 inches in diameter, was observed at the downstream side of this fill. (See Appendix C - Figure 11.) According to the maintenance manager of the Arthur S. Brown Mfg. Co., the sand fill was placed on top of a wood decking which, in turn, is above the water intake pipe to the mill. Collapse of the decking may have caused the sinkhole.

SECTION 3 VISUAL INSPECTION

3.1 Findings

a. <u>General</u>. Tilton Town Dam is a low, run-of-the-river dam which impounds a reservoir fo small size on the Winnipesaukee River located immediately downstream of Tilton Village. The watershed above the reservoir is rolling and partially wooded. The Winnipesaukee River is the outlet for Lake Winnipesaukee and flows through Winnisquam Lake and Silver Lake a few miles upstream of Tilton Town Dam. The dam is 5.3 miles upstream from the confluence of the Winnipesaukee and Pemigewasset Rivers. There are two dams and six bridges downstream of Tilton Town Dam on the Winnipesaukee River.

b. Dam. Tilton Town Dam consists of a timber-frame spillway with a wooden upstream decking placed between two concrete gated outlet structures. (See Appendix C - Figures 2 and 3). The dam totals 192 feet in length and has a hydraulic height of 13 feet.

During the initial inspection performed April 6, 1979, about one foot of water was flowing over the crest of the spillway. It was noted that the level of the water flowing over the crest was not uniform along the length of the spillway. (See Appendix C -Figure 4.) From this observation it was inferred that local failures have occurred along the length of the structure. Α subsequent inspection was performed April 24, 1979, in conjunction with representatives of the New Hampshire Water Resources Board (NHWRB) and the owner, the Town of Tilton. The NHWRB restricted discharge at Lakeport Dam, reducing flow in the Winnipesaukee River. The Town of Tilton opened both gates at Tilton Town Dam and the impoundment behind the dam was lowered so that little water was This enabled a more discharging over the crest of the dam. thorough inspection on the structural condition of the dam.

The timber frame of the dam is, in part, in poor condition and badly deteriorated. Confirmation of some local support failures was made. (See Appendix C - Figure 5.) The timber decking over the upstream face is in very poor condition. (See Appendix C -Figure 6.) Major quantities of water are pouring through large holes in the decking and lesser quantities through leaks along the entire length of the spillway. (See Appendix C - Figure 5.) Near the south abutment is a hole several feet in diameter in the decking and a whirlpool several feet in diameter was observed over this hole. (See Appendix C - Figure 7.)

Extensive outcrops of bedrock were observed on the south bank of the reservoir immediately upstream of the dam. No outcrops of rock were observed on the north bank. In the available records,

SECTION 2 ENGINEERING DATA

2.1 Design

No original design data were obtained for Tilton Town Dam.

2.2 Construction Records

No written construction records were disclosed. The owner stated that the north sluiceway was constructed in 1969 and the south sluiceway was constructed in 1974.

2.3 Operation

No engineering operational data were obtained.

2.4 Evaluation

a. <u>Availability</u>. A search of the files of the NHWRB and direct contact with the owner revealed only a limited amount of recorded information.

b. Adequacy. Because of the limited amount of detailed data available, the final assessments and recommendations of this investigation are based on the hydrologic and hydraulic calculations and the visual inspection.

c. <u>Validity</u>. No original engineering data were obtained. Hydrologic and hydraulic studies done on the Winnipesaukee River (discussed in Section 5.1 b.) were reviewed and validated. The south abutment also consists of a concrete gate structure with an 8.3'H x 10'W timber gate and head frame. This gate is now raised mechanically by a movable power source (bucket loader). It has a maximum opening of 11.7 feet above the sluiceway invert. On the upstream face of the structure is a 10" intake pipe. This intake supplies water to an auxiliary fire pump for the Surrette Storage Battery Co., a factory on the south bank of the river immediately downstream of the dam.

1-7

(3) Height - 13' (structural height)

(4) Topwidth - varied

(5) Side slopes - U/S spillway 4H:lV - U/S abutments vertical; D/S spillway and abutments vertical.

(6) Zoning - none

- (7) Impervious core none
- (8) Cutoff none
- (9) Grout curtain none

h. <u>Diversion and Regulating Tunnel</u> - not applicable (See j. below.)

i. Spillway

(1) Type - timber frame with wooden decking

- (2) Length of weir 124'
- (3) Crest elevation 440.4' MSL
- (4) Gates none

(5) U/S Channel - the upstream channel consists of the Winnipesaukee River. A Boston & Maine Railroad bridge and the Route #38 bridge are located 580 feet and 660 feet upstream of the dam, respectively. The Arthur S. Brown Mfg. Co. plant is located on the north side of the approach channel.

(6) D/S Channel - the downstream channel immediately below the dam is wide and has a boulder strewn and rugged exposed bedrock bottom. No trees, brush or man-made structures obstruct the immediate channel below the dam. The J.P. Stevens Company plant is located downstream on the south side of the channel. Two dams and six bridges have been constructed in the downstream reach of the Winnipesaukee River between Tilton Town Dam and its confluence with the Pemigewasset River in Franklin, New Hampshire, a distance of 5.3 miles.

j. <u>Regulating Outlets</u>. The north abutment of the dam consists of a concrete gate structure with a 5.6'H x 6'W timber gate and head frame. This gate is mechanically operated by a chain hoist and it has a maximum opening of 11.6' above the sluiceway invert. On the upstream side of this structure is a 10-inch process water intake which supplies process water to the Arthur S. Brown Mfg. plant.

		(3)	Upstream invert north abutment sluiceway - 436.9 Upstream invert south abutment sluiceway - 434.4
		(4)	Recreation pool - not applicable
		(5)	Full flood control pool - not applicable
		(6)	Spillway crest - 440.4
		(7)	Design surcharge (Original Design) - unknown
		(8)	Top of dam - 443.4
		(9)	Test flood pool - 446
	d.	Reserv	voir (feet)
		(1)	Length of maximum pool - 2700
		(2)	Length of spillway crest pool - 1450
		(3)	Length of flood control pool - not applicable
	е.	Stora	ge (acre-feet)
		(1)	Recreation pool - not applicable
		(2)	Flood control pool - not applicable
		(3)	Spillway crest pool - 16 (approximate)
		(4)	Top of dam - 50 (approximate)
		(5)	Test flood pool - 80 (approximate)
	f. 1	Reserv	voir Surface (acres)
		(1)	Recreation pool - not applicable
		(2)	Flood control pool - not applicable
		(3)	Spillway crest - 4 (approximate)
		(4)	Test flood pool - 13 (approximate)
		(5)	Top of dam - 9 (approximate)
	g. <u>l</u>	Dam	
deck	with	(1) conci	Type - timber frame spillway and wooden upstream rete sluiceways and abutments at either end.
		(2)	Length - 192'

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APPENDIX A

VISUAL INSPECTION CHECKLIST

VISUAL INSPECTION CHECKLIST PARTY ORGANIZATION

PROJECT Tilton Town Dam, N.H.		DATE <u>April</u> TIME <u>10:00</u> WEATHER Cold,	<u>6,</u> 1979 <u>A.</u> M. cloudy	
		W.S. ELEV.	U.S.	DN.S.
PARTY: Warren Guinan (4/24/79) Stephen Gilman (4/24/79) Leslie Williams Ronald Hirschfeld (4/24/79) Pattu Kesavan PROJECT FEATURE Hydrology/Hydraulics	6 7 8 9 10	INSPECTED BY W. Guinan/L. W	441 REMA	433.9
2 Structural Stability		S. Gilman		
3. Soils & Geology 4.		R. Hirschfeld		
5				
6				
7.	<u> </u>		<u></u>	
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9		• • • • • • • • • • • • • • • • • • •		
10				
A	-1			

PERIODIC INSP	PECTION CHECKLIST				
PROJECT Tilton Town Dam, N.H DATEApril 6 & 24, 1979					
PROJECT FEATURE Intake Structure &	Channel NAME				
DISCIPLINE	NAME				
AREA EVALUATED	CONDITION	-			
OUTLET WORKS - INTAKE CHANNEL					
AND INTAKE STRUCTURE					
a. Approach Channel					
Slope Conditions	Good				
Bottom Conditions	Not visible beneath water surface				
Rock Slides or Falls	None	E 1			
Log Boom	None				
Debris	Some observed on upstream face below				
Condition of Concrete	water surrace				
Dining	GOOD	ی اد عاد ا			
Trache Chryster	None apparent				
b. Intake Structure					
Condition of Concrete	Good, only surface laitance eroded away	- L			
SCORPANNOPSCARM Slots	Fair, embedded steel surface rusted - no paint				
Stoplogs	3" wood weathered - several planks				
	on north side broken				
		L			
		- 1			

PERIODIC INSPE	CTION CHECKLIST	
PROJECT	DATE April 6 & 24, 1979	-
PROJECT FEATURE Outlet Structure & Ch	NAME	
DISCIPLINE	NAME	
AREA EVALUATED	CONDITION	
OUTLET WORKS - OUTLET STRUCTURE AND OUTLET CHANNEL	Concrete Sluiceways	
General Condition of Concrete	Good	ļ
Rust or Staining	Only at embedded steel items	•
Spalling	None	•
Erosion or Cavitation	Only surface laitance eroded where in	
Visible Reinforcing	None	
Any Seepage or Efflorescence	None observed	•
Condition at Joints	Good	Ī
Drain holes	None apparent	•. •.
Channel		•
Loose Rock or Trees Overhanging Channel	Small trees overhanging north side, but channel is wide and unobstructed.	
Condition of Discharge Channel	Good	
		R
		•
		•
		.` •* •*

PERIODIC INSPE	CTION CHECKLIST
PROJECT Tilton Town Dam, N.H.	DATE April 6 & 24, 1979
ROJECT FEATURE Spillway Weir	NAME
DISCIPLINE	NAME
AREA EVALUATED	CONDITION
TLET WORKS - SPILLWAY WEIR, APPROACH ND DISCHARGE CHANNELS Approach Channel	Timber frame spillway with decking on upstream face
General Condition	Good
Loose Rock Overhanging Channel	None
Trees Overhanging Channel	None
Floor of Approach Channel	Not visible beneath water surface
Weir and Training Walls General Condition of Concrete	Wood frame-badly deteriorated, one large hole in deck, many small ones. Crest of dam is irregular and sagged.
Rust or Staining Spalling	Only at tie holes and embedded steel supports None visible
Any Visible Reinforcing	None
Any Seepage or Efflorescence	None
Drain Holes	None
ischarge Channel	
General Condition	Good
Loose Rock Overhanging Channel	None
Trees Overhanging Channel Floor of Channel	Small trees overhanging north side, but channel is wide Not visible beneath water surface
Other Obstructions	None

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PROJECT IN	DATE AVIII 0 a 24, 19/9	
PROJECT FEATURE <u>Service</u> Bridge	NAME	
DISCIPLINE	NAME	
AREA EVALUATED	CONDITION	
OUTLET WORKS - SERVICE BRIDGE		
a. Super Structure		
Bearings	Not applicable	
Anchor Bolts	Not applicable	
Bridge Seat	Not applicable	
Longitudinal Members	Not applicable	
Underside of Deck	Not applicable	
Secondary Bracing	Not applicable	
Deck	Wood plank 3" thick untreated in	
Drainage System	Not applicable	
Railings	Not applicable	
Expansion Joints	Not applicable	Pa - 4440
Paint	Not applicable	
b. Abutment & Piers	See Outlet Structure - Outlet Works	
General Condition of Concrete		
Alignment of Abutment		
Approach to Bridge		
Condition of Seat & Backwall		

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PROJECT	Tilton	Town	Dam,	N.H.	
the second se	the second s				

PROJECT FEATURE Reservoir

AREA EVALUATED

Stability of Shoreline

Changes in Watershed

Runoff Potential

Downstream Hazards

Hydrometeorological Gages

Operational & Maintenance Regulations

Upstream Hazards

Alert Facilities

Sedimentation

DATE April 6, 1979

NAME L. Williams

REMARKS

Good

Bridge

None posted

dam in Tilton

None posted

None observed

None significant



A-6

APPENDIX B

ENGINEERING DATA


к* --

By ANDREW MEANS Monitor Staff Writer

TILTON - The selectmen will soon have to decide the future of the town-River, and one option may be to restore it owned dam across the Winnipesaukee as a source of hydroelectricity.

B-1

out if the town is interested in selling them Mill hydroelectric plant in Franklin have approached the Tilton selectmen to find Three of the operators of the Sulloway

the dam to generate electricity. The three, Ted Larter of Dunstable, Mass., Tony Turgeon of Tilton and John Clement of Franklin, have been asked by selectmen to provide more details of any restoration plan they may have for the

The N.H. Water Resources Board has dam for some time. The U.S. Army Corps of Engineers is inspecting the dam this been concerned about the condition of the dam.

the town.

week, said Water Resources Engineer Vernon Knowlton.

order the town to either repair it or re-"any interest from anyone wanting to "After we receive their report we will " said Knowlton, adding that generate hydroelectricity would be helpmove it,

vate operation. In the unlikely event that but has not been used to generate power since the ownership was transferred from Public Service Cn. of N.H. to the town of The dam is over 100 years old, he said. ful."

Tilton over 10 years ago. It is currently used to provide water, firefighting purposes, in two factories, Ar-thur S. Brown Co. and Surrette Batteries. mainly for processing and emergency If the dam is restored, said Larter, i

ny such as Public Service or, conceivably. used as an emergency standby system for, could generate 800 to 1,000 kilowatts an hour. This could be sold to a power compa-

But Larter stressed that the feasibility

"As a matter of a fact it may not be big is still being studied.

"All we want to know is whether the town would be willing to convey it over to us for Larter said restoration would be a prienough to make it worthwhile," he said us to start work on it."

-5-CONCORD MONITOR MONGAY ADDED 1979 "We have just so much money to spend," he said. "There's a lot of ljability the selectmen decided to keep the dam and repair it, he said, he would be just as happy to buy the water rights alone.

Besides the Franklin plant, Larter also owns an operation at Goodrich-Falls in Bartlett. N.H. Electric Cooperative buys that goes along with (the dam)."

power from this source, and Public Ser-The viability of such plants depends vice buys from the Sulloway Mill plant.

largely on energy policy in general, he

State of New Hampshire

WATER RESOURCES BOARD

CONCORD 03301

Cotober 15, 1976

Re. Dam #237.02

Board of Selectmen Town Office Tilton, N. H. 03276

Gentlemen:

In answer to telephone requests from the town of Tilton for assistance in lowering the water in the Winnipesaukee River so that the Town could make repairs to their dam located adjacent to the Brown Manufacturing Company, an engineer of this office did a preliminary inspection of that dam on October 14th with Mr. Manning, the Road Agent of the Town.

Mr. Manning explained that for sometime the Town has been trying to repair a hole in the decking and with the gates on the dam have not been able to control the flow of water which is at present at 280 cfs. We explained to Mr. Manning and to members of the Board of Selectmen that with our dam at Lochmere being under reconstruction, it is impossible for us to restrict the flow of water from Lake Winnisquam.

During the inspection our engineer, Mr. D. Rapoza, discovered that in addition to the deck which is in extremely poor condition, many of the upright braces supporting the A-frames and the connecting timbers between the A-frames are in a state of decay. One section of the dam's crest is already sagging indicating a structural failure in that section of the timber dam. In our review of the inspection report and our file on this dam, it is our opinion that a loss of the supporting timbers could cause a failure of a portion of this dam "at any time". The uncertainty of when such a failure could occur creates a problem at which the 'Town is left with a decision to be made, we feel, in the near future.

This Dam #237.02 in the files of the Water Resources Board is classified as a menace structure. This classification indicates that due to its height, storage, and location, failure of the dam could jeopardize the lives and safety of the public. This office has reviewed this classification and feel that a major liability connected with this dam would be following the failure portion of the timber structure could become lodged in a number of bridges and other dams downstream of Tilton perhaps causing structural damage to these facilities.

Board of Selectmen Town of Tilton

Re. Dam #237.02

In reviewing our files and discussing this matter with members of the Board of Selectmen, the Water Resources Board has been on record in the past indicating that if this dam is not serving a useful purpose it would benefit the public if it was removed or lowered substantially since the present dam maintains a high water level throughout the town which reduces the ability to pass flood waters down the Winnipesaukee River. It is our present understanding that the existing dam helps to improve a sewer condition in the town and provides a reservoir for process water for local industry. During the immediate future if the town reconsiders reconstructing this dam, perhaps they should consider reconstructing the dam at a lower height or supplying the water needs to their industry from a different source.

-2--

This office wishes to cooperate with the town of Tilton in any way in this matter; and our staff will be available to meet with the town's engineers to discuss this problem at your convenience.

Due to the nature of the condition of this dam, the New Hampshire Water Resources Board requests the town of Tilton to notify us within the next few weeks of its plans to take corrective action regarding the situation that presently exists. Except for what nature might create, the flows in the Winnipesaukee River will not be increased by the operations of Lake Winnipesaukee until the middle of December at which time the flow will be increased to approximately 1,000 cfs which would make repairs to this dam extremely expensive.

Sincerely,

George M. McGee, Sr. Chairman

GMT1/VAK:L

мемо

E: October 15, 1976

Vernon A. Knowlton, Chief Water Resources Engineer

M: Donald M. Rapoza, Civil Engineer

JECT: Dam repairs on Town owned structure (Dam #237.02)

On October 14, 1976 I met with Mr. Raymond Manning, Road Agent for Town of Tilton, regarding the repairs he wish to make on the town ed dam (#237.02) on the Winnipesaukee River in Tilton.

Some time ago, the town repaired a hole in the wooden deck planking h a weighted (manhole cover or frame) sheet of plywood. With the sage of time, the plywood repairs have not solved the problem, as dence of the large whirlpool at the location of the plywood.

Mr. Manning has opened both gates at the structure in order to er the pool elevation and with the present flow the pool has only pped approximately 2 to 3 feet below the crest of the spillway. Mr. ning wanted to know if we could reduced the flow in the Winnipesaukee er so that the town can make the repairs in relatively shallow water.

I also spoke with Mr. Frank Ponton, Maintenance Supervisor for the hur S. Brown Manufacturing Company, and he informed me that the pany is not pleased with our attitude, relative to maintaining a dam the site. He mentioned that the company is dependent on a pondage is quite concerned in having the dam properly maintained. They have ended \$5,000.00 within the last six months to buy a pump for use of cess water at the site. He stated that the town is responsible and an obligation to keep and maintain the dam for water uses as well as uting a few sewage lines which discharge into the pondage.

As for the dam the abutments and gates are in good condition, but main dam is in poor condition; the entire decking as well as all the port framing should be replaced. Water was going through the decking several locations and the crest of the dam sags at the location where repairs were made some time ago indicating that their has been a uctural failure of the support timbers.

The Town should be made aware of the present condition of the ucture as it is my opinion that the structure could fail at any time.

/kn

NOTE FOR THE FILE -

Mr. Mundy, Selectman, Town of Tilton, called regarding the development of a whirlpool upstream of the timber dam owned by the Town downstream of the bridge in the village.

They inquired whether a permit was required to lower the water to make necessary repairs.

After discussing the issue with Mr. Mundy it was my recommendation that they lower the water as soon as possible to make sure no damage was being done to the foundation. It appeared that perhaps a section of planking had broken and was letting water through the underside of the dam.

He will contact us if he feels they need assistance.

V.A.Knowlton:L

THE STATE OF NEW HAMPSHIRE

Billing 55.	Juni 34	1969
STATEMENT OF INTENT	TO CONSTRUCT OR	RECEIVE
RECONSTRUCT A DAM AT-	Tillin	JUN 2 5 1969

NEW HAMPSHIRE WATER RESOURCES BOARD

TER RESOURCES BOARD:

1 compliance with the provisions of RSA 482:3.

Tillen is lotter

ate name of person/or persons, partnership, association, corporation,

te our intent to the Water Resources Board to construct, to reconstruct, pairs to, a dam along, or (cross out portion not applicable) across:

1 St TELACCOCI state name of stream or body of water)

(Here give location, by distance from mouth of stream, county or 01

il boundary) n (s) of Tilton MI

ance with PRELIMINARY PLANS, and SPECIFICATIONS FILED WITH THIS STATEMEN' A PART HEREOF.

inderstand that more detailed plans and specifications may be requested

ard in conformance with RSA 482:4 and that, if such plans are requested, ton will not commence until such plans have been filed with and approved ard.

Report - Dam Inspection

Tilton #2

Jinnipesaukee River, Tilton & Northfield, Tilton side, 1/2 dam owned by the Public Service Company of New Hampshire, about 10' head, Northfield side 1/2 dam owned by the Elm Mills Voolen Company about $10\frac{1}{2}$ head. Power dum, on basis of 75% - 80%, time - efficiency, 355 H.P., 2533000 Kw-hr. per year; on basis of 90% - 80%, time efficiency, 316 H.P., 2077000 Kw-hrs. per year. As developed, Tilton side not operating. Dam, timber A frame, condition poor, should be repaired, inspected 0-30-34, no record of any previous inspection found, for additional information see I-3893. Flood study not made. The following information was given me as coming from Mr. Harry Daniell Lakeport Dam. His recollection of maximum discharge at the Lake accurred 10 or 12 years ago and reached 1800 cu. ft. over spillway and through gates. The spillway capacity of this dam is greater than 1800 cu. ft.

I-3898

S. J. Lord

December 17, 1934

10 NEW HAMPSHIRE WATER RESOURCES BOARD INVENDORY OF DAMS AND WATER POWER DEVELOPMENTS 425 05651 1 WRS -3695 SIN Merrimack NO. D.A.SQ.MI. 418 (47%) HILES FROM MOUTH /ER Ninni pesaukee. 111 OWNER Elm Mills + Rublic Service Coof A. A. + VAL MALLE pper Dam. OF DAM ILT prior to 1886 DESCRIPTION "A" Frame - Timber on Hardoan Wood (rib AF DRAWTOWN FI. FOND CAPACITY-ACRE AM-FT. /6 (B.25) MAX. MIN. /70 MAX.FLOOD HEICHT ABOVE CREST-FT. D AREN-ADRES FOID CAPACITY-ACRE FT. ICHT-WOP TO BED OF STREAM-FT. ERALL LENGTH OF DAM-FT. /70 NMANENT CREST ELEV.U.S.G.S. 441.92 LOCAL GAGE ELEV.U.S.J.3. ELUATER LOUAL GAGE FREEBOARD-FT. ILLWAY LENGTHS-FT. Soand S7 ASHBOARDS-TYPE, HEIGHT ABOVE CRIST STE GALES-NC. WIDTH MAX. OPENING (2.73 AE) None DEPIH STLL BELCW CREST 10.5 7.51 TAKS Condition Bor. Center portion of dam damaged in Flood of Mari 1936. Repaired immediately Cocrdinates FromAE. 43025' + 4400ft VER DEVELOPMENT 71035" + 2900 ft. RALED HEAD C.F.S. ITS KW NO. FEET FULL GATE MAKE 100 45" Peduce for + toth 11 50 Const Lands 12CV2 LOA 10 USGSlist. Ann blic Utilit 'ARAJ Mill Closed Head 105 ft our Tilton Sige Menace Win Henderson, Chief Nechanic Elin Mills get information frein 6/25/36 AE 30/34 ٦E B-19



1144		:	
NEW HAMPSHIR	E WATER CONTROL COMM	ISSION	-
DATA ON WATER POW	ER DEVELOPMENTS IN NEW	V HAMPSHIRE	
LOCATION		AT DAM NO	237.02
TownTilton	: CountyBelkna	p	
StreamWinnipesaukeeR.			
Basin-PrimaryMerrimack.R.	: Secondary .	Winnipes	aukee R.
Local Name UpperDam	•••••••••••••••••••••••••••••••••••••••		***********
GENERAL DATA			
Head-Max ft.: Min	ft.: Ave		ft.
Date of Construction	: Use of PowerIn	ndustrial⪻	blig Utility
Pondage	ac. ft.: Storage		ac. ft.
DESCRIPTION Timber on hard na	n		• • •
Racks	***	•	
Size of Rack Opening	•••••••••••••••••••••••••••••••••••••••		
Size of Bar	: Material		****************
Area : Gross	Sq. Ft.: Net		sq. ft.
Head Gates	-		-
Туре			
Number: Size	ft. high x		ft. wide
Elevation of Invert	: Total Area		sq. ft.
Hoist			_
Penstock			
Number	: Material 1, wooden	l,steel	*****
Size	: Length		•
Turbines	~		
Dam No. 237	•02		```

rth side of Dam, Tilton side owned by Public Service. Mill closed. 10.5 head feet. uth Side-6.0'dia penstock ,llhead feet. 48"Rodney Hunt Northern 125 V 240A. D.C. orthfield Side. 100H.P. (19394726450)

19	•••••			
19	•••••	: 19)	••••••••••••••••••••••••
19	•••••••••••••••••••••••••••••••••••••••	: 19)	
OWNER	Elm Mills 1 Public	S.ervice	of H H.	<u></u>
		B-17		-
Tabulation	ByBLT	Date		2/18/39

NEW HAMPSHIRE WATER CONTROL COMMISSION DATA ON DAMS IN NEW HAMPSHIRE

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Vaste Gates		
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NEW HAMPSHIRE WATER CONTROL COMMISSION

REPORT ON DAM INSPECTION

DAM NO. 237.03 STREAM UIIN ADRE Soiler King TOWN Northfield Frankelin, With M. Tilton ADDRESS Tilton M. H. O'MER 1 ls. In accordance with Section 20 of Chapter 133, Laws of 1937, the above dam was inspected by me on _6/19/51 ____ accompanied by ____ NOTES ON PHYSICAL CONDITION Abutments Fair Fair Spillway South side gate in poor condition. Timber frame to Gates rating and. will go in a few years - with the structure 15 4##& damage. down stream. Tilton side - Tiverside god operable land side gate chand & in yerelie <u>Other</u> CHANGES SINCE LAST INSPECTION Ye FUTURE INSPECTIONS - lack of development This dam (is) (is (is more because downstroom at rivers edge REMARKS About 6" over Spilling. Copy to Owner Date INSP ECT OR (Additional Notes Ovor) B-13

UBLIC SERVIC of New Hampshire

1087 Elm Street, Manchester, N. H. 03105

July 7, 1967

JUL 101967

NEW HAMPSHIRE WATER RESOURCES BOARD

Mr. George M. McGee, Chairman N. H. Water Resources Board State House Annex Concord, New Hampshire

Dear Mr. McGee:

Compan

We own a dam in the Town of Tilton on the Winnipesaukee River located directly behind the Tilton Leather Company. This dam does not have any use to the Public Service Company of New Hampshire and we have reviewe the use to the industries in the area. We have also discussed the ownership of the dam with the Towns of Tilton and Northfield.

To leave the dam in the river would require a sizeable sum of money for maintenance; therefore, we propose to remove the dam this fall working out with the industries that are involved a connection to the river so that they can take water for processing purposes.

If you have any questions as to the planned action, we will be pleased to hear from you.

Very truly yours,

Eliot Priest Vice President

EP:p D. E. Sinville c.c. W. A. Adams, Jr. L. O. Wilson

July 17, 1967

Mr. Eliot Pricst, Vice President Public Service Company of New Hampshire Manchester, New Hampshire

Dear Mr. Priest:

In reply to your letter of July 7, 1967, this Board has no objection to removal of your dam directly behind Tilton Leather Company. In fact, this removal will substantially lower the flood crests through the compact orea of Tilton.

> George M. McGee, Sr. Chairman

ery craly yours,

gmcg:c cc: U.S.G.S September 25, 1967

Mr. Eliot Priest, Vice President Public Service Company of New Hampshire Manchester, New Hampshire

Dear Mr. Priest:

Regarding your letter of August 31, 1967 relating to the dam in the towns of Tilton and Northfield directly behind the Tilton Leather Company on the Minnipesaukae River, we understand that the Town of Tilton wishes to take title to the dam and related property.

We have discussed the town retaining this den with both hr. Prescott, Chairman of the Board of Selectmon and Mr. Wedleigh, Cheirman of the Planning Commission. We were informed that the town's interest at present is to eliminate possible health and unsanitary conditions that would be caused if this dam was removed at this time. We also understand that water users adjacent to the dam would have to provide a more custly way of utilizing water from the stream should this dam be removed

The Water Resources Board is of the opinion that this down should be removed in the future if these other problems are eliminated. Its removal would provide for greater discharge capacity through this section of the Winnipescukes River which, in the pest during high flood flows caused demage to preservy owners along the river upstream of the dam.



Very truly yours,

George H. NeGeo, Sr. Chairman

B-10

September 25, 1968

Board of Selectmen Tilton New Hampshire 03276

Gentlemen:

Some time ago, personnel from this Board talked with you concerning repairs to the gate section in the former Elm Mills dam across Winnipesaukee River after the Town of Tilton acquired it from Public Service Company of New Hampshire. This Board expected you would notify this Board of the nature of the repairs to be undertaken. As yet, no plans have been received and the Town of Tilton now has title to this dam.

This work should be completed before the fall rains raise the river and before the spring freshets arrive. The present condition of the gate section is such that heavy flows could cause a serious failure, flooding downstream establishments for which you could be liable.

I await your plans to repair this gate section in a manner to prevent failure and insure the safety of the structure. In case you should desire it, you could arrange for Water Resources Engineer, Vernon A. Knowlton, to discuss this matter with you at Concord.

Very truly yours,

George M. McGee, Sr. Chairman

GMM/FCM/m

RECEIVED

Town of Tilton

New Hampshire 03276

OCT 2 1 1968 NEV WATER (COLOR COACO

MALTE LARSE ECARD

RECEIVED

OFFICE OF SELECTMEN

October 21,1968

State Nouse Annex Concord N. H.

Dear Sir:

We are requesting permission to open the gate on the Morthfield side of the former Fublic Service Dam which the Town of Tilton now owns. We wish to lower the river for one day (next Saturday) so hr. Dick Tersons of "Person's Concrete" can estimate the cost of creeting a ten foot concrete well. It is our intention to have this wall built to stop the flow through the gate on the Tilton side and to remove this gate after the wall is completed. At this time we only wish to try to lower the the river with this one gate. It is possible later on other ways of lowering the river may have to be undertaken when the footings and wall are to be poured. We are hoping that the raising of the morthfield gate will serve our purpose at these partcular times. The gate will be closed on Sunday to allow the river to return to it's natural flow by henday. Your urgent answer is requested. Thenk you.

> Donald B. Joscelyn Chairman Beard of Selectman Tiltanh.n.

The purpose of the proposed construction is <u>6 repairs the</u> (Here briefly state use an the a concort 121.22 stored/water/ to be put/) The construction will consist of (Here give brief description of work contemplated including height of dam) mander to Construction (details h All land to be flowed is not is owned by applicant. 1.1 Address an Note: This statement together with plans, specifications and information and

data filed in connection herewith will remain on file in the office of the Water Resources Board. This statement is to be filed in duplicate.

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PUBLIC SERVICE COMMISSION OF NEW HAMPS	shireDAM RECORD
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APPENDIX C

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PHOTOGRAPHS





April 6, 1979 Figure 2 - Looking south across the upstream face of the dam from the north abutment.



April 6, 1979 Figure 3 - Looking north across the upstream face of the dam from the south abutment.



Figure 4 - View of the spillway. Note the uneven level of the water.



April 24, 1979

Figure 5 - Looking at the spillway where local support failures have occurred. Note the water discharging through the spillway through holes in planking.



April 24, 1979 Figure 6 - Closeup of the deteriorated planking on the upspream side of the spillway.



April 24, 1979 Figure 7 - View of the whirlpool located over a hole in the planking.



April 6, 1979 Figure 8 - View of the downstream face of the south abutment.

April 6, 1979

Figure 9 - View of the upstream face of the south abutment. Note the concrete box inlet structure.

April 6, 1979 Figure 10 - Looking at the upstream face of the north abutment.

April 6, 1979 Figure 11 - View of the sinkhole observed in the fill at the north abutment.

April 6, 1979 Figure 12 - Looking upstream at the north approach channel from the south abutment.

April 1979 Figure 13 - Overview of the downstream channel.

HYDROLOGIC AND HYDRAULIC COMPUTATIONS

ILTON TOWN DAM DROLDGIC HYDRHULIC ANALYSIS Page 1 of 5 L. Williams 4 20 79 1 = 473 miz ze Classification = Small zard Classification = Significant St Flood = APME to 12 PME osen test flood = 1/2 PMF + flood inflow cannot simply be ermined by use of the PMF guide ves due to the complexity of hydrobacic and hydraulic conditions ich comprise the Winnipesankee er drainage basin. Flooding on the ripesonkee Kiver and its associated s' and lakes is to a large extert Frolled by Lochmere Dam on Lake inisquam, Avery Dam on the Winnipesaukae er, and Lokeport Dom between Opechee e and Pavanic Bay. Referring to the theield and Tilton Flood Insurance dies peak discharges on the Winnipesaulae er were determined at Lakeport Dam, y Dam, and Lochmere Dam Using isus hydrologic methods. (Note: Northfield done by ANCO, received backup from ilton Engineering who performed the on FIS Study, September 1977.) The = discharge ist the Tilton gage during 500-yeor storm was determined to 7,570 cfs. This gage is located 0.4 25 upstream of Tilton Town Dam. The havge at Lakeport Dam during a flooding t of this magnitude was determined to 4,300 cf3, D-2

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BREACH ANALYSIS - TILTON TOWN DAM Determine downstream hazard if breach were to occur m to c' were to occur @ top of dom - 443.4' MSL Qp, = 1/27 WbVg Yo3/2 where: Wb-breach width 9= 32.2 ft/sec2 Wb = 172 × 0.40 = 63 feet 40=443.4-434=9.4 feet Qp, = 3343 cfs Qpz = Q going over dam other than at breach Q = CLH3/2 = 3.4 · 55 · 3^{3/2} = 972 cfs Assume gates closed. Qp3 = total breach = 4315 cfs This flow is similar to the 4475 cfs used in Reference 5 (1978 ANCO study). Therefore, this profile could be utilized to estimate the level of probable damages due to dam the level of probable damages due to dam failure under the above conditions. Elevations of potential damage points were obtained for use in the ANCO study. Looking at this profile it can be seen that the only damage caused by a breach of Tilton Town Dam would be to the Arthur S. Brown Mfg. Co. building, A portion of this building is located in the channel immediately downstream of the dam and is the working area for Z people. Loss of life is possible. Severa 2 people. Loss of life is possible. Several plants which utilize the pondage for process water would be without. Property damage could be appreciable. The pondage also supplies water to an auxiliary fire pump. Therefore, Tilton Town Dam was classified - SIGNIFICANT HAZARD, p-6

4/5 Test Flood = 7,570 cfs With gates closed \$ 446' MSL Top of dam \$ 443.4' MSL in Test Flood would overtop the dam by Z.6 Feet. Spillway capacity @ top of dam is ZZOO cfs or Z9 percent of test flood with gates closed. With gates open > 444.3' MSL Top of dom > 443.4' MSL : Dam would be overtopped by 0.9 foot. Spillway capacity including both gates open is 5300 cfs or 70 percent of test flood. Therefore, the combined capacity of both gates > 3100 cfs. Spillway Capacity @ test flood elevation of 446' MSL $Q = CLH^{3/2}$ 2200 cfs = C. 124. 3.03/2 (From HEC-Z run) 3.41 = CQ = 3.41 . 124 . 5.672 = 5603.5 cfs × 5605 cfs Following is the HEC-Z input and summary list for a test File run under conditions of closed gates and open gates. (See pages D-7 => D-16.) D-5



2/5 Water Surface elevations were computed through the use of the Corps of Engineers HEC-Z step-backwater computer program. A subsequent study was performed by ANCO in December 1978, entitled Hydraulic Evigineeving Analysis for Evaluating Flood Stage Reduction on the Winnipesaukee River, New Hampshire, This study utilized HEC-Z modeling and because this study is more recent and reflects existing conditions on and reflects existing the Winnipesaukee River, this hydroulic model was used in developing a rating curve for Tilton Town Dam. A test file covering the study area was taken from this model and various discharges ranging from 1000 cfs to 9000 cfs were analyzed. From this analysis the following roting curve points were established, assuming both gates closed: Discharge (cfs) Elevation (ft. above MSL) 440.4 1000 442.24 3000 443,96 4475 444.76 5875 445,38 7000 445.82 8000 446.21 9000 446.54 Using these points a rating curve can be drawn. See page 3 Another HEC-Z run was made assuming both gates are fully opened. This curve is also plotted on page 3

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D-3

APPENDIX E

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INFORMATION AS CONTAINED IN THE NATIONAL INVENTORY OF DAMS



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