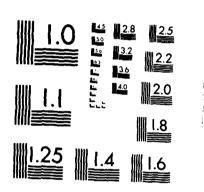
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# NAVAL RESEARCH LABORATORY

WASHINGTON, D.C. 20375

IN REPLY REFER TO:

16 17

USNS HAYES (T-AGOR-16)

SUMMARIZED RESULTS of SLOW-SPEED TRIALS

July - Aug 1976

by

GEOFFREY O. THOMAS

Ocean Technology Division

APPROVED FOR PUBLIC RELEASE DISTRIBUTION UNLIMITED

June 1977

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DTIC ELECTE JUL 2 1985 B SUMMARIZED RESULTS OF THE SLOW-SPEED TRIALS.

Slow-speed trials were conducted on the USNS HAYES between 29 July and 1 August 1976 in Cardigan Bay off the coast of Wales in the Irish Sea.

Enclosure 1 is a copy of the operations plan for the cruise. This plan was later modified slightly as is shown in the revised overall schedule of Table 1 and the detailed schedule of Table 2.

The overall objective of the cruise was to establish slow-speed operational and maneuverability characteristics of HAYES in a seaway.

Records kept of the cruise included:

a. a detailed log

Tests

- b. weather summaries from the bridge
- c. plots of the ship course
- d. computerized documentation of ship heading, propeller pitch, rudder angle, shaft rpm, shaft torque and shaft horsepower
- e. handwritten documentation of propeller pitch, shaft revs, speed log data and rudder angles.

Details of the weather on the days of the cruise were summarized in the ship's log, a copy of which is attached as Appendix 2. For further interpretation of the results contained in the ship tracks, Table 3 has been compiled summarizing tide current magnitude and direction data taken from British Admiralty tide reference material.

Details of the computer printout and the manually recorded data will not be included in this summary but are available for inspection if required.

Aux. The first test was made on 30 July and included auxiliary engines driving Engine both shafts.

Figure 1 is the ship track which resulted from the auxiliary engine test.

Throughout the tests the sea was slight between 2-3 foot waves. Wind varied up to 10 knots.

Two forms of propeller power control are possible. In the programmed mode, (which is the only means available on the bridge,)propeller pitch changes are first made up to the maximum value while propeller revs are held constant, at 70-rpm. Upon reaching the maximum pitch further increases of power are provided by maintaining the pitch constant and increasing the revolutions per minute from 70-up to the maximum value, about 140.

1

#### TABLE 1

#### SLOW-SPEED TRIALS

#### OVERALL SCHEDULE

Friday 30 July DST\* 0800 ETA OP Area 0800-1000 Slow-speed using auxiliaries. Both main engines off. 1000-1130 One main engine on other propeller not spinning 1130-1930 8 hours crawl-speed on main engines 1930-2130 Make smoke 2130-1330 16 hours crawl-speed on main engines

Saturday 31 July

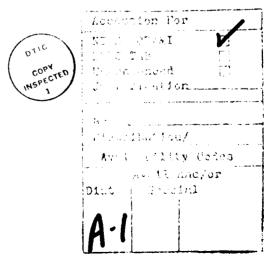
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1330-1530 Make smoke 1530-1530 24 hours crawl-speed on main engines

Sunday 1 August

1530-2000Enroute2000ETA Milford Haven



**UL** 

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\* Daylight Saving Time DST = Z + 1

#### TABLE 2

### SLOW-SPEED TRIALS DETAILED SCHEDULE

- 7/30 0800\* 7/30 1000 Slow-speed trials and maneuvers using ausiliary engines only. Programmed, direct and manual controls will be used. Both main engines will be off.
- 7/30 1000 7/30 1130 One main engine (other engine off) slow-speed trials and maneuvers. Programmed, direct and manual controls will be used and the effects of idling speed reduction and pitch variation will be evaluated. Independent rudder control to increase drag will be studied.
- 7/30 1130 7/30 1930 Two engine slow-speed trials and maneuvers. Programmed, direct and manual engine control will be used to reduce shaft speeds below 70 rpm and propeller pitch below 5°. The effect of one prop running with less pitch than the other or reverse pitch, with rudder compensation, will be evaluated.
- 7/30 1930 7/30 2130 Smoke
- 7/30 2130 7/30 2300 1/4 knot trials
- 7/30 2300 7/31 0800 1 knot into the sea
- 7/31 0800 7/31 1130 1/4 knot trials
- 7/31 1130 7/31 1200 1 knot into the sea
- 7/31 1200 7/31 1330 1/4 knot trials
- 7/31 1330 7/31 1530 Smoke
- 7/31 1530 7/31 1700 1/2 knot trials
- 7/31 1700 7/31 1730 1 knot into the sea
- 7/31 1730 7/31 2300 1/2 knot trials
- 7/31 2300 8/1 0800 1 knot into the sea
- 8/1 0800 8/1 1130 1 knot trials
- 8/1 1130 8/1 1200 1 knot into the sea
- 8/1 1200 8/1 1530 2 knot trials

 $\star DST = Z + 1$ 

TABLE 3

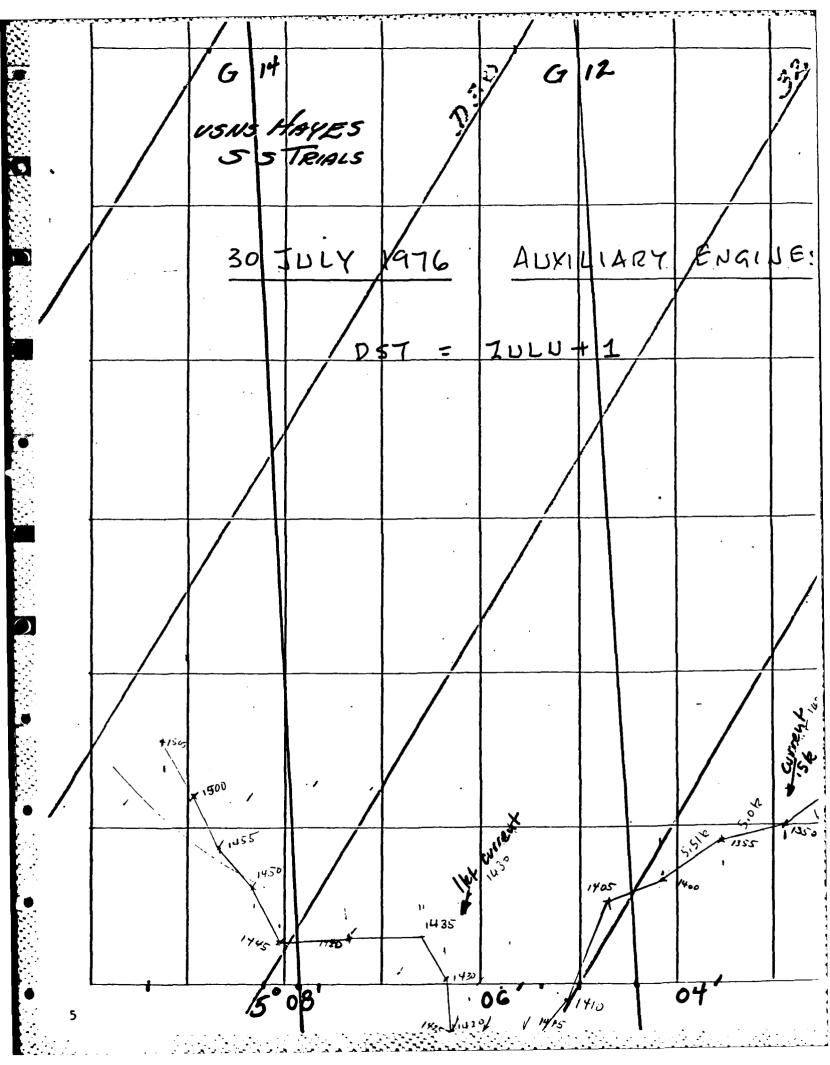
# TIDAL CURRENT SPEED & DIRECTION

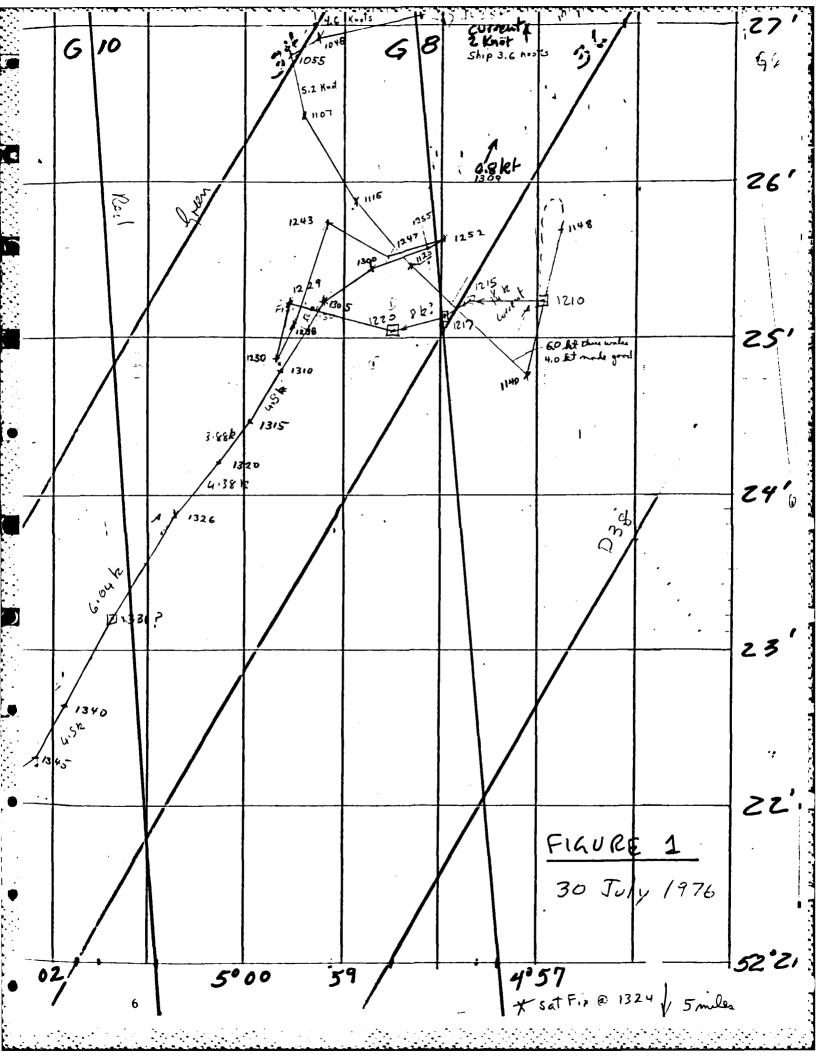
6 HRS BEFORE & 6 HRS AFTER HITIDE @ DOVER

LOCATION - 52°20'N-5°W

·	HOURS	DIRECTION	SPEED
	(ZULU)	(DEGREES)	(KNOTS)
(After)	+6	45	.3-15
	+5	225	1.0-1.3
	+4	180	1.0
	+3	160	1.0
	+2	165	2.0
	+1	190	1.3
Hi	0	190	0.4 HiTide Dover
(Before)	-1	20	0.8
	-2	20	1.0-1.5
	-3	0	2.1
	-4	0	1.5
	-5	0	1.7
	-6	45	0.5

High tid	tide	de at	Dover:	30	Ju1y	76	0047Z	and	1309Z
mißn	CTGC		201021	31	July	76	0132Z	and	1353Z





Control of the auxiliaries in the programmed mode was tried first. In the programmed mode of the auxiliaries the maximum pitch allowable is 16 degrees at 50 rpm. This was insufficient to provide speed or maneuverability (see navigation chart Figure 1). Next, control of the auxiliaries was switched to the direct mode. In the direct mode, which can only be activated from the engine control station, a rotatable control is provided for regulating the pitch and rpm of each propeller individually. The limiting condition here is the exhaust temperature. The maximum exhaust temperature to which the chief engineer was prepared to allow the auxiliary engines to rise was 550°F.

In the direct mode the pitch was increased up to 22-1/2 degrees. The exhaust temperature was still below  $470^{\circ}$ F. At 27-1/2 degrees pitch both the lube oil and the exhaust temperature climbed too high and it was necessary to return to 25 degrees pitch as a working maximum. At this level of propeller pitch the exhaust temperature stabilized at  $513^{\circ}$ F and the speed through the water at 5.6 knots. At this limit of the auxiliaries in the direct mode the ship answered well to the rudder and pivoted  $180^{\circ}$  at  $1^{\circ}$  per second.

In reverse, the engine speed began to drop off at 15<sup>0</sup> pitch which was then taken to be the maximum reverse pitch.

A summary of the auxiliary engine trials are as follows:

- a. the maximum forward pitch is 25°
- b. the maximum reverse pitch is  $15^{\circ}$
- c. maximum rpm is 50.

The auxiliaries as they are configured now can be used in the direct control mode up to about sea state 3. The programmed mode from the bridge is not very effective at all. The inconvenience of using the direct mode is that bridge commands must be relayed by phone to the engine control station for action, and this can, and did, result in considerable difficulty in maintaining ship's course owing to the delay in effecting changes requested in propulsive power.

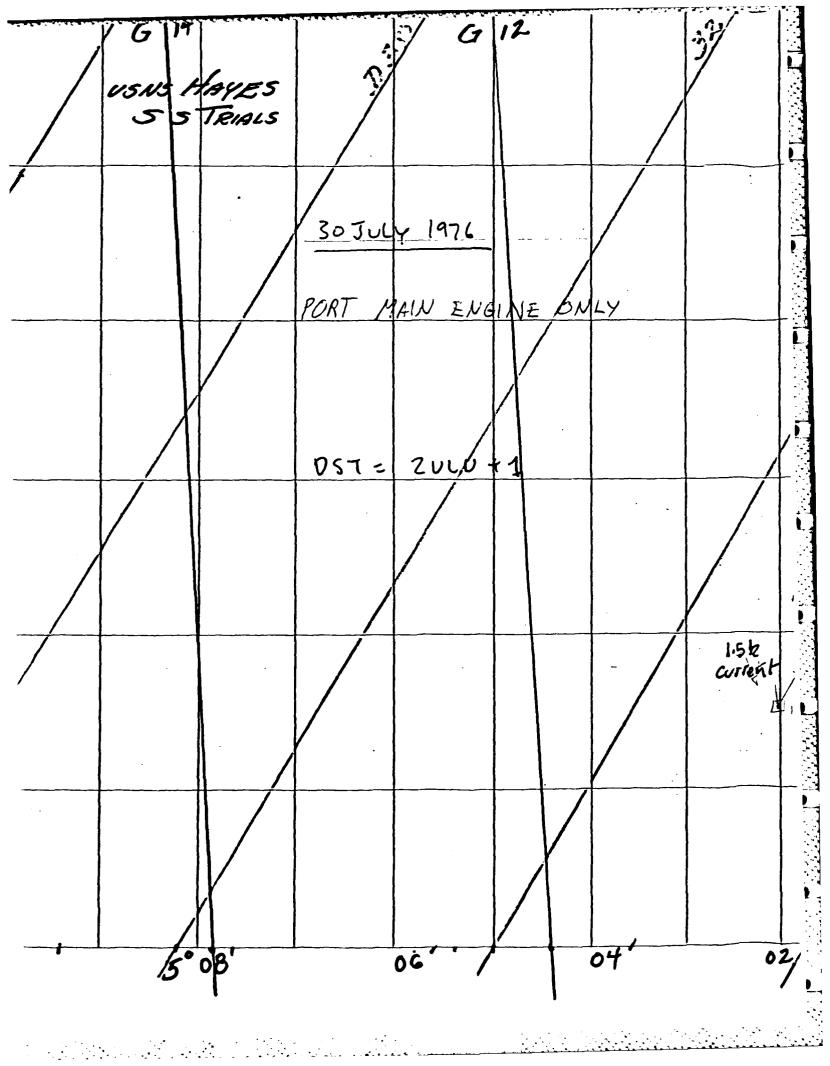
During the time the auxiliary engines were operating the main engines were allowed to idle to accumulate eight hours in the idling mode.

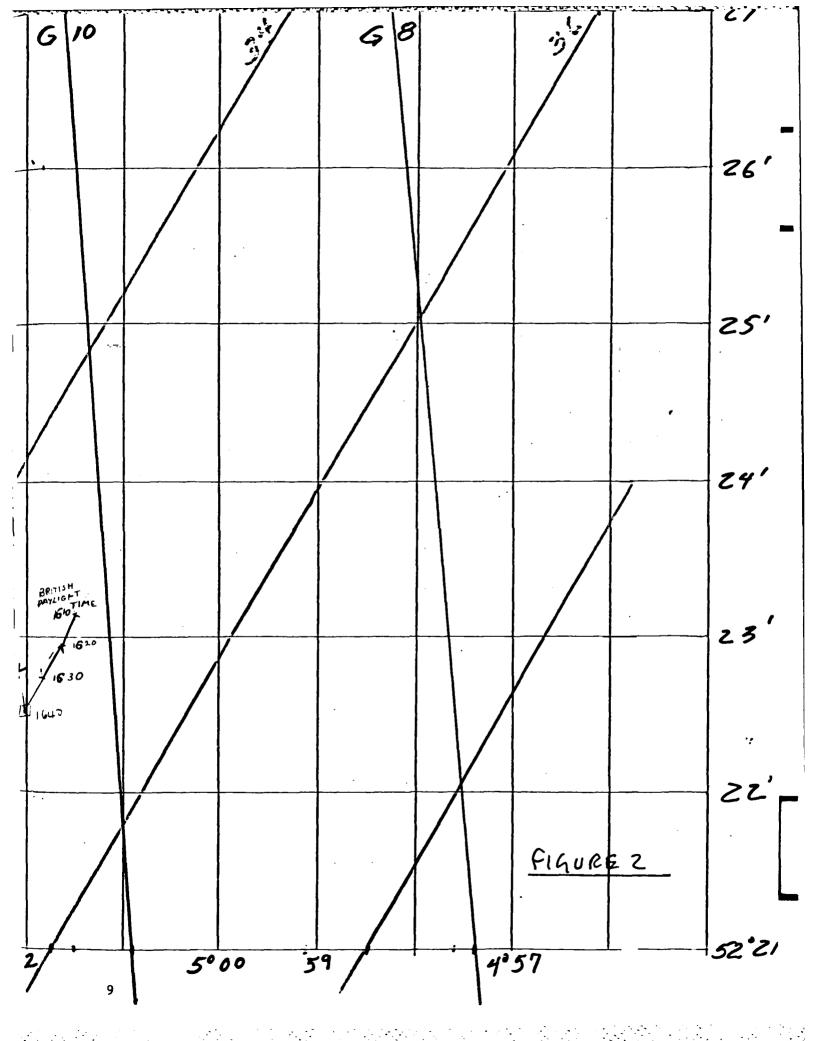
At the end of the first eight hour idling period the main engines were loaded down in order to make smoke. Smoke was not at all severe and was of such short duration that it was not timed.

The first test with the main engines used the port engine only. (Figures 2 and 3). It was found that propeller pitches less than 10 were difficult to achieve using the programmed mode from the bridge. Increments of pitch less than  $1/2^{\circ}$  are achievable using the direct mode but in the programmed mode at

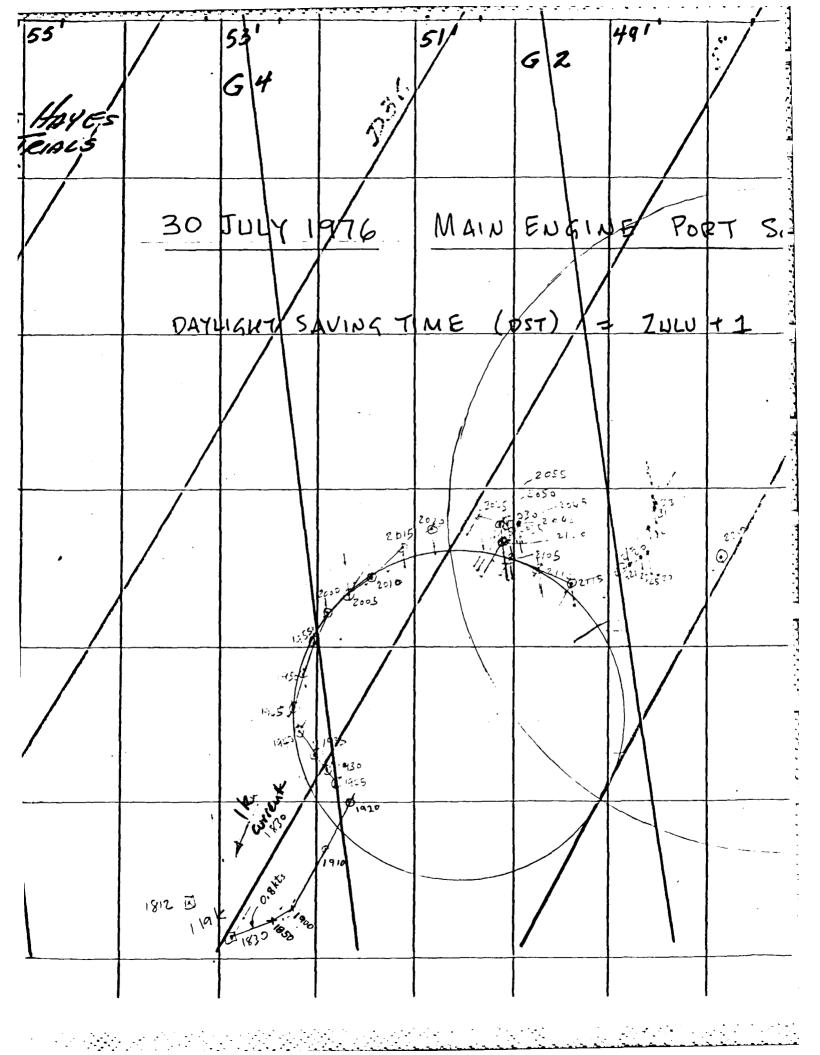
One Main Engine

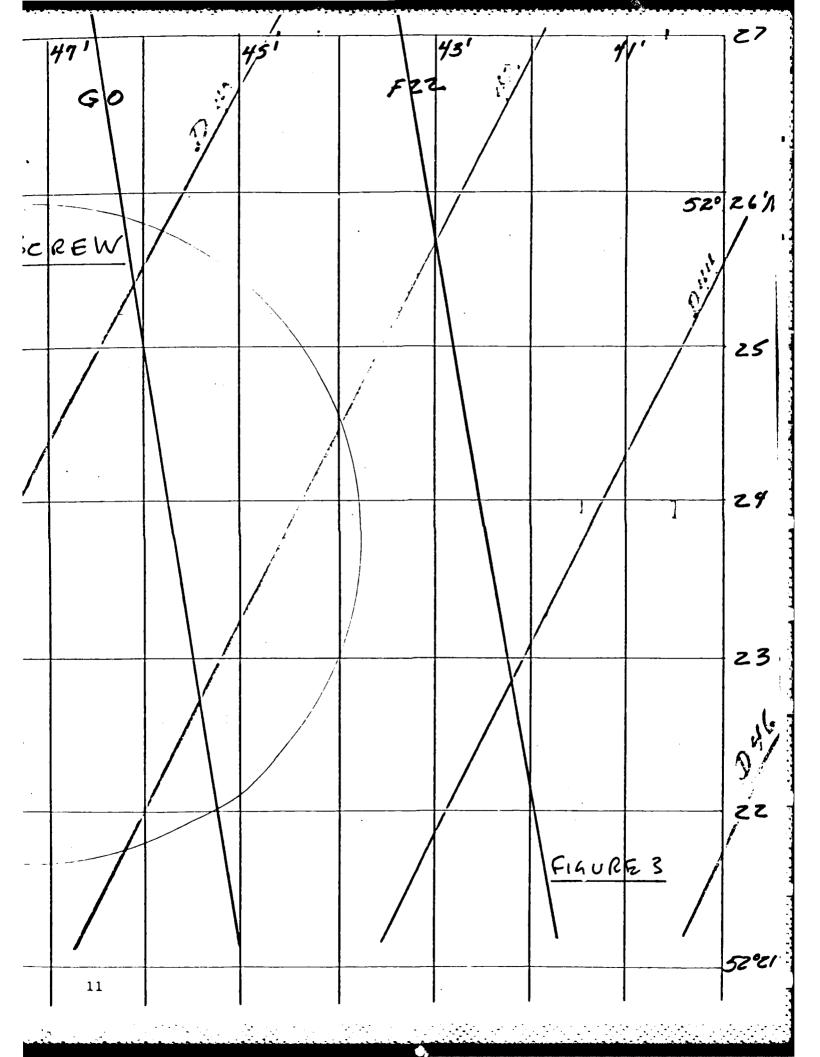
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The disadvantage of this mode of operation is that the change from left to right turn can sometimes be accompanied by confusion owing to the necessity to reverse pitches and rudders from one extreme to the other in a short period of time. Also the method of operating is clearly inefficient in the use of fuel oil.

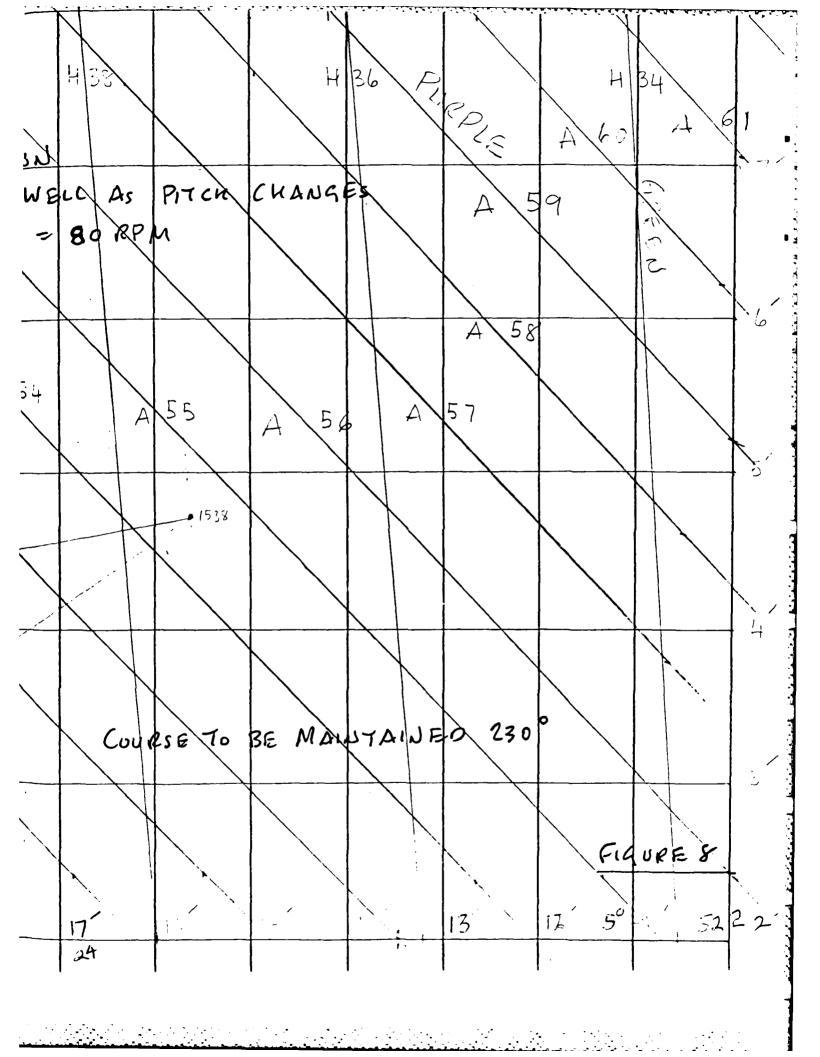
#### CONCLUSIONS

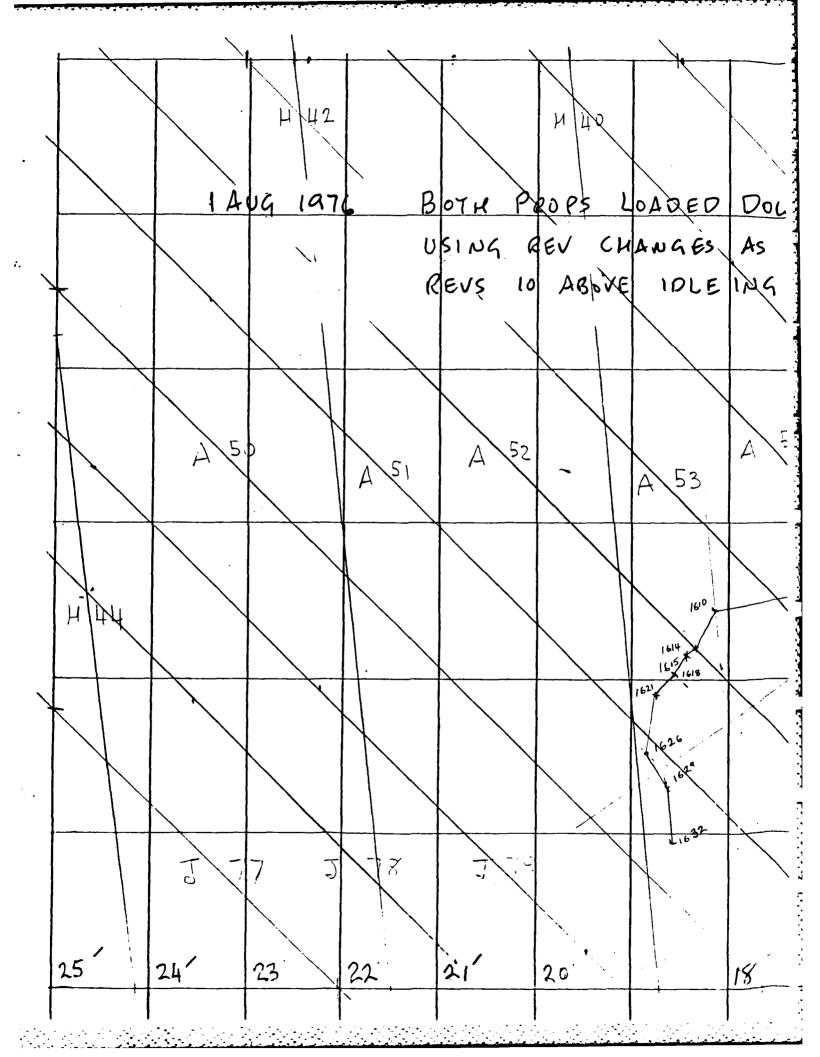
Conclusions of the slow-speed trials cruise are:

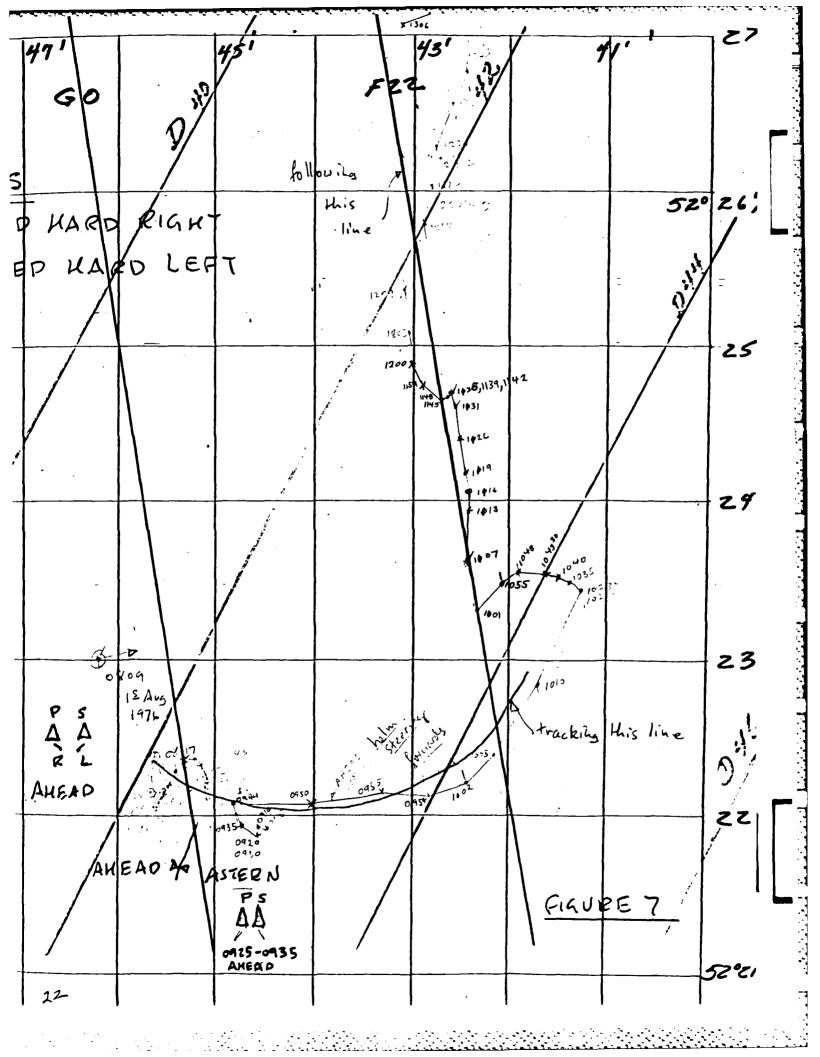
- a. the ship performs well under both engine operation at higher sea states
- b. for sea states between four and five both engines can be used with some success provided the pitch on one screw is reversed compared to that on the other. In some instances it is possible to maneuver in the range of the programmed control where revolutions vary and in some cases it is preferred to maneuver in the range where the pitch varies.
- c. For sea states less than four the present alternatives of using the auxiliary engines or one main engine alone presented some difficulties. and it would be desirable to consider some other means of propulsion at the low end of the power curve.

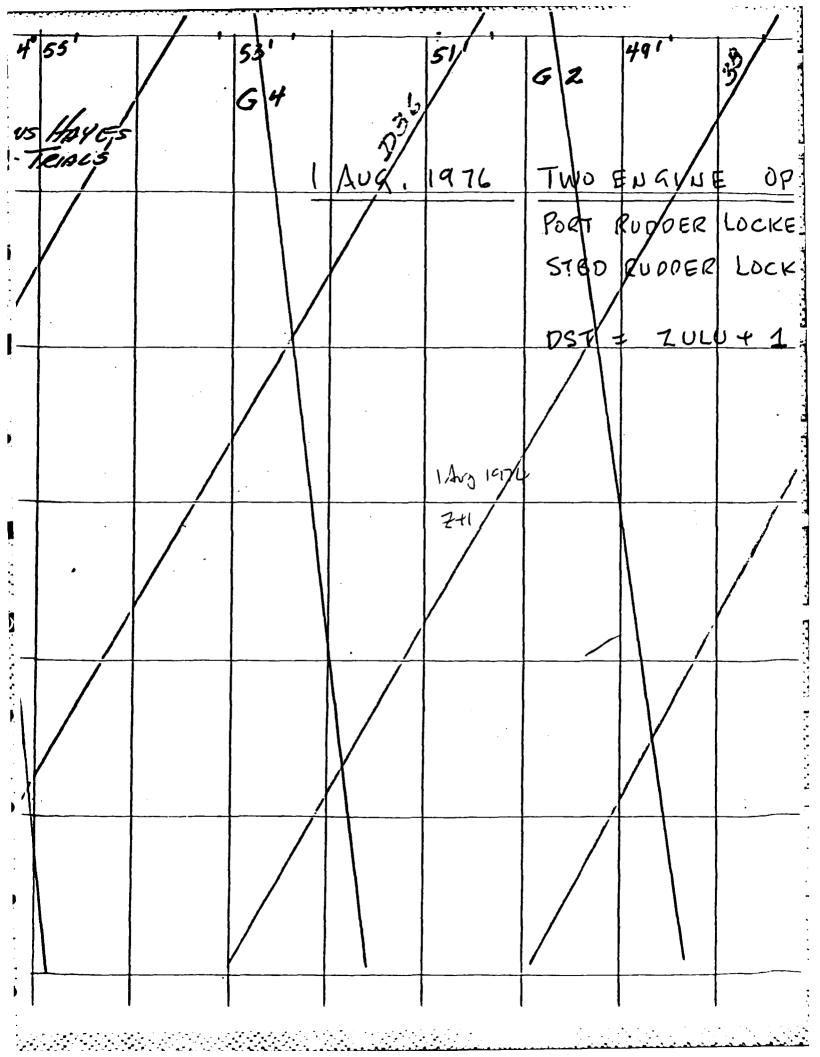
Additional comments on the auxiliary engines are as follows.

- a. Power provided by the auxiliaries in the programmed mode does not permit their use under any but very calm sea conditions.
- b. In the direct mode they achieve some degree of success limited only by the temperatures of the exhaust manifold and lubrication oil.
- c. Using either mode of control and the auxiliary engines it is difficult to hold the ship, which has a large sail area, against any reasonable wind force.
- d. The trials were conducted without the NRL search fish or cable in the water which would almost double the resistance.
- e. Operation of the present small engines would be greatly improved if the direct mode of control were installed on the bridge.
- f. Because of the small size of the engines there is reluctance on the part of the master to stop and cool down the main engines for fear of having insufficient power to call upon in an emergency situation.
- g. If the main engines were kept warm by cooling water from the auxiliaries being run through them, the objection to shutting them down altogether might not be so serious.
- h. Simple modifications to the present auxiliary engines such as the replacement of the ejectors can result in a marginally increase in power, however, this would still not close the gap in power between the auxiliaries and the main engines.
- i. The biggest single problem in using the small engines is in the power gap which exists between the top end of the auxiliaries and the lower end of the main engines. This power gap results in overheating of the auxiliaries or coking up of the main engines; or poor maneuverability, whenever only one main engine is used.









Upon going back to steering on pitch and rudder together there was reasonable success in the plotter's ability to maintain the desired track.

During this sequence of two engine trials the wind was 30 knots, sea 10 feet early in the trial; and wind 15 knots, sea 5 feet late in trial.

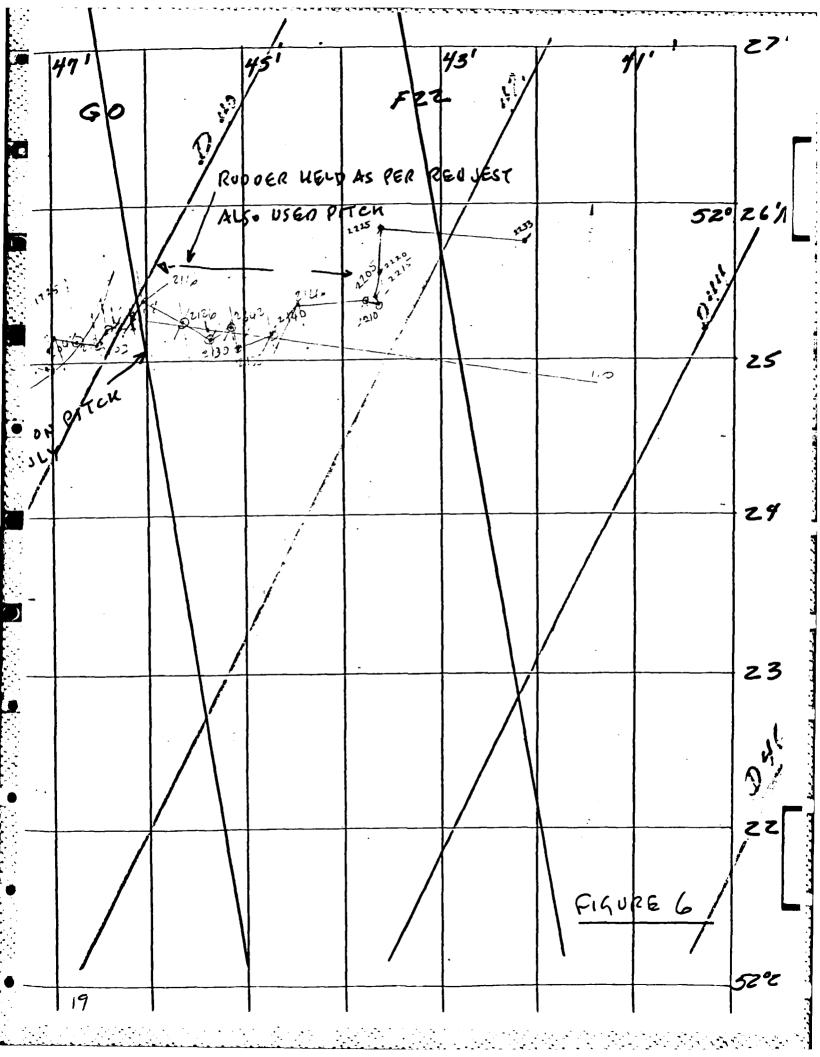
Next began a series of slow-speed trials using two main engines with both rudders locked. The port rudder was fixed hard right at 35° and the starboard rudder fixed hard left at 35°. Slow speeds were achieved on pitch changes alone but with great difficulty. The additional drag from the locked rudders clearly had little effect on the resistance of the ship at these slow speeds. No significant increase in power was observed that could be attributed to the rudder settings. Engine power being absorbed was still well below 10% of full power. An attempt was made to back the ship along a line with the rudder set in in this manner but this proved to also be not satisfactory. A change in strategy late in this test was found to be helpful. Instead of providing two pitch settings (on port and starboard propellers) to the bridge an average pitch setting was given in addition to a course. The officer on the bridge was then told that he could add from one pitch and subtract from the other an equal amount to achieve the desired rate of turn. (Fig. 7)

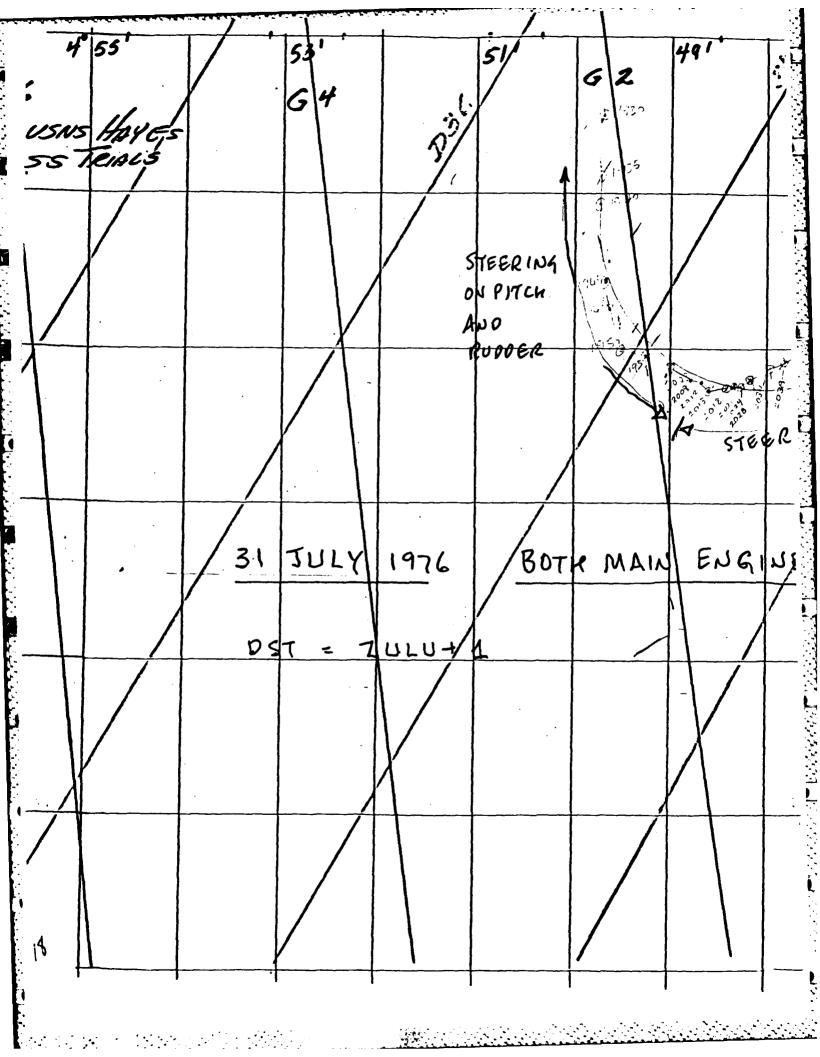
Another fixed rudder setting was attempted to increase drag. In this case the port rudder was made hard left and the starboard rudder was set hard right. This combination was found to be no better than the towed-in configuration and added a little more to the confusion in that when the bridge officer moved ahead on pitch of one hull, that hull moved astern.

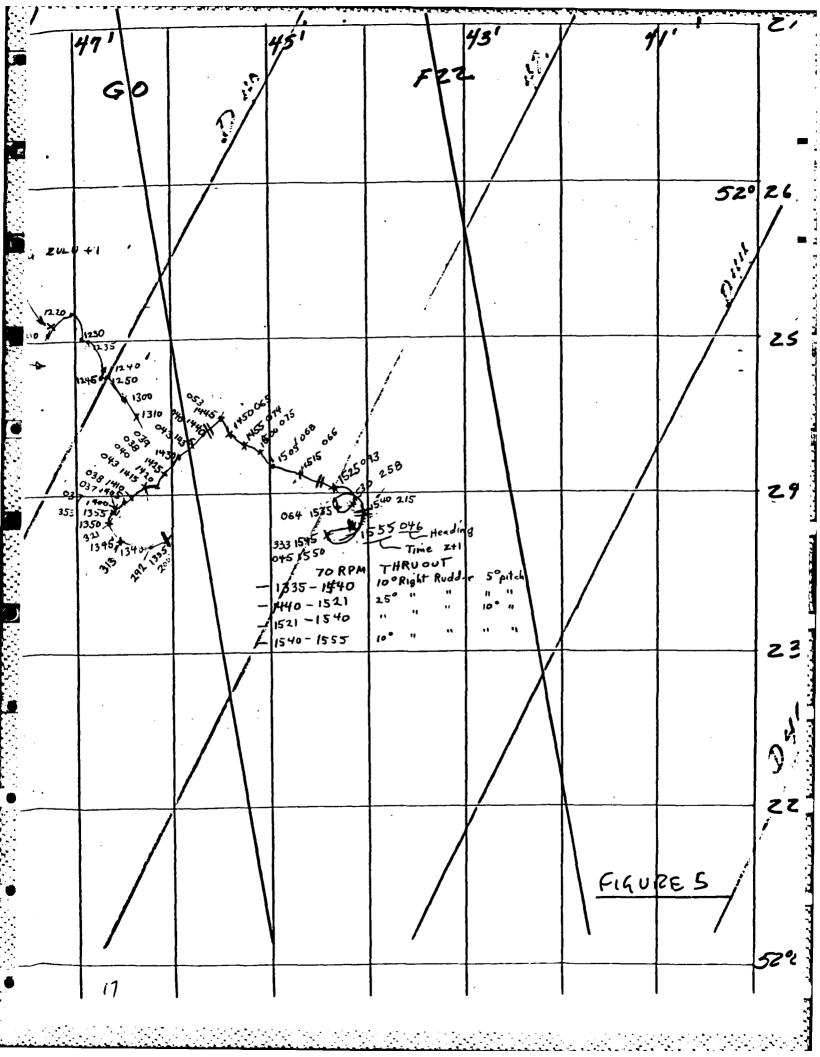
A return was made to helm steering moving forwards with the officer on the bridge adjusting pitch to maintain course. The ship has difficulty turning under pitch and rudder control when there is a wind. Sea conditions at this time were 15 to 20 knot wind, overcast sky with a slightly choppy sea about five feet high.

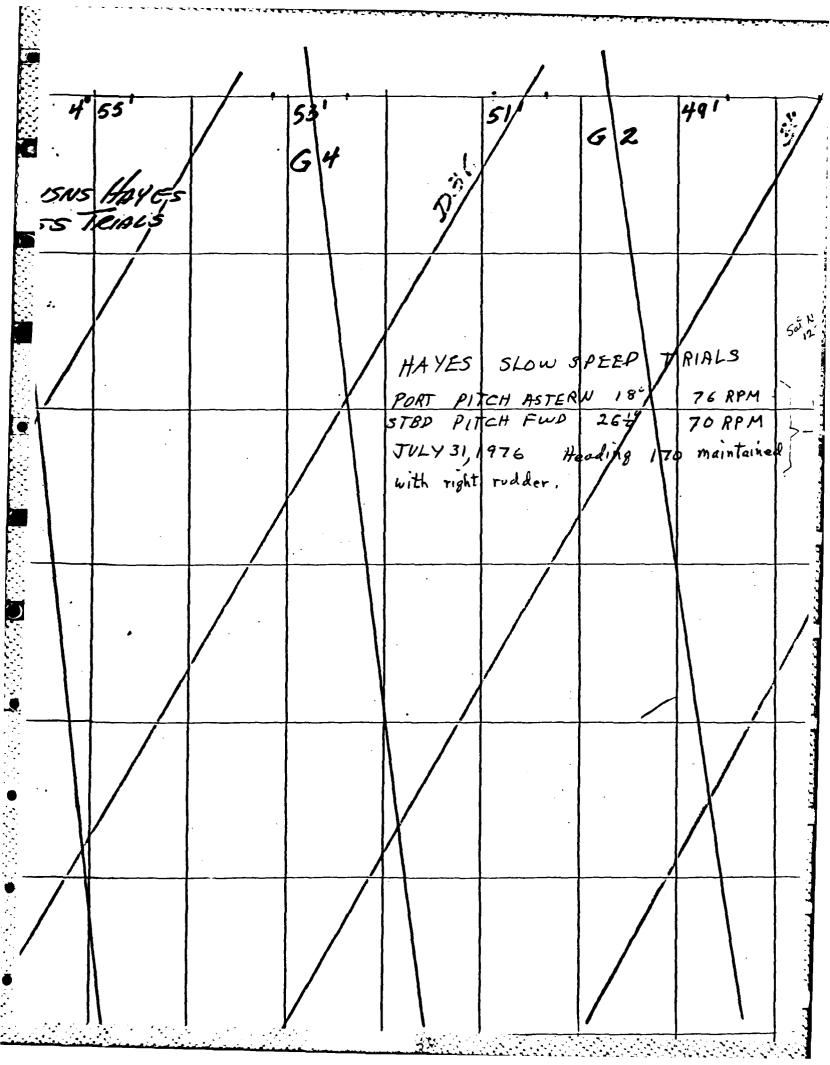
At the end of the 24 hours of idling or near idling for the main engines, smoke cleared after 72 minutes. The smoke was never very dense but quite noticeable.

The final test conducted included operating both main engines in a loaded down condition by maintaining the pitch on both screws at maximum and the revolutions at least 10 rpm above idling. Figure 8 shows the result of this test. First starboard then port screws were given an ahead or an astern pitch alternately with rudder compensation to maintain course. The ship was found to be quite maneuverable under this condition of loading which can be used for three weeks with no smoke blowout. Speeds less than 1 knot were achievable. Two quite severe turns were made successfully, one 50° to the left and another 100° to the right. Turning both ways was made at about 8 degrees in 10 seconds.









also considering the problem of returning to the site again to resume the search without possibly knowing exactly where the ship was in the first instance.

The next series of trials, the results of which are shown in Figure 5, were conducted using a forward pitch on the starboard screw and an astern pitch on the port screw with rudder compensation to maintain heading.

If was found to be not possible to use this method for blowout since we could not achieve sufficient power output on either forward moving or aftermoving screw. The engines required that they be run at  $27-1/2^{\circ}$  pitch and 130 rpm for smoke clearance. The most which could be reached in this manner without permitting the course to fall away was:

port screw at 76 rpm at 18 degrees pitch astern starboard screw 68 rpm at  $26-1/4^{\circ}$  pitch ahead.

period when they were practically near to idling.

The chief engineer agreed that under this condition of about 50% full load, so long as the engines were not in need of blowout to begin with, the ship might be able to run from 18 to 21 days without breaking off to smoke.

This clearly then is one plausible solution, especially for sea conditions around state 5. In this mode the ship performed well along a straight course but there was some confusion during turns (see Figure 5).

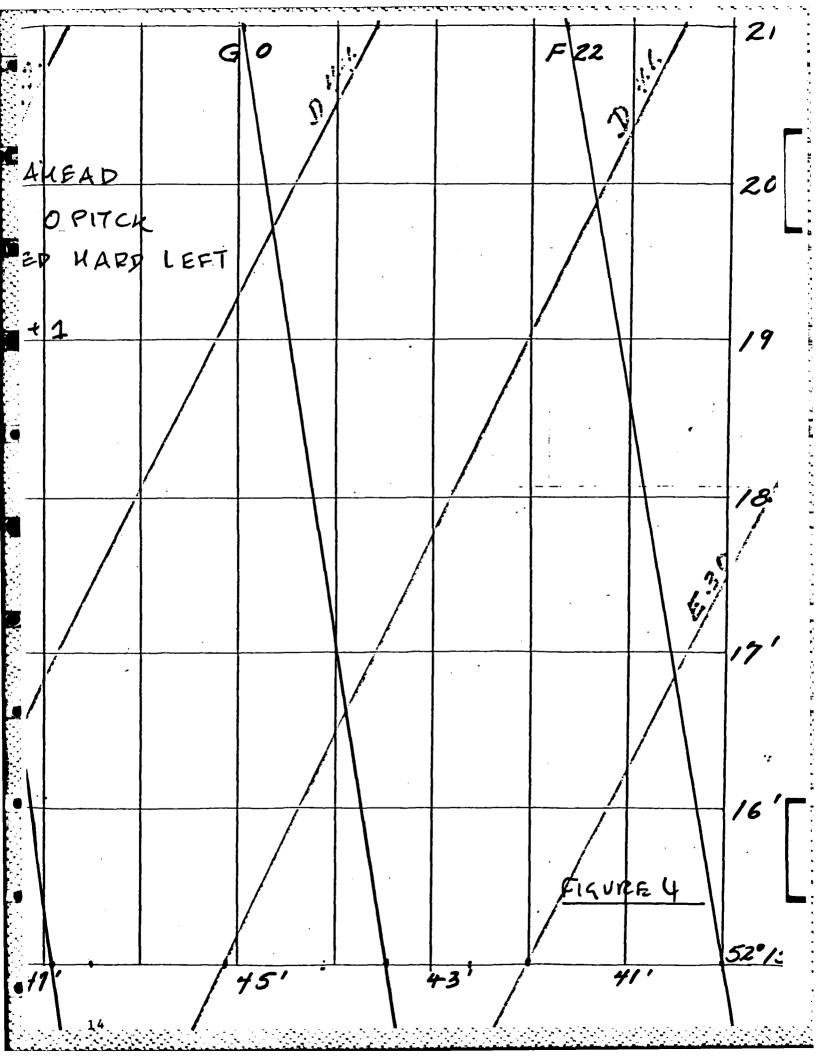
When one propeller is thrusting forward while the other is thrusting ahead there will be an inefficient use of fuel but hopefully this could be tolerated for periods up to 3 weeks.

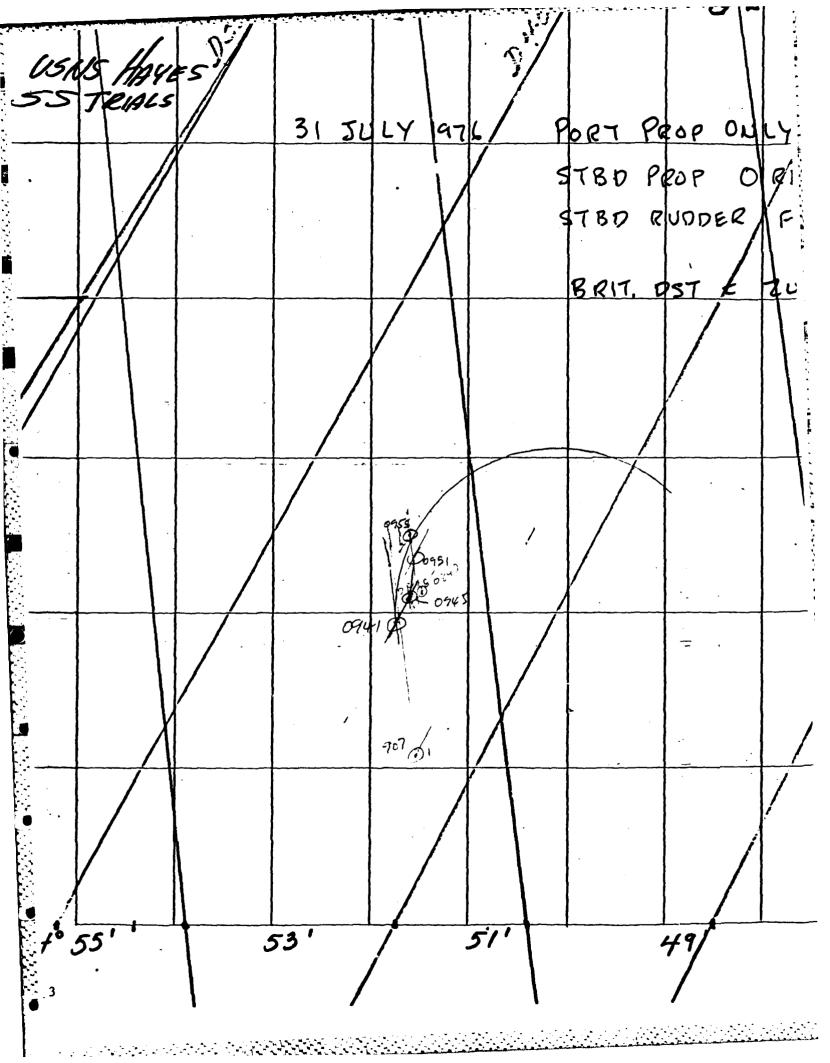
During the reversed threater, trials the wind was 30 knots and the sea 10 foot waves. The heading the ship attempted to maintain was 170°.

In relating pitch to power it was found from the computer analysis that 27-1/2° forward pitch on the main engines was equivalent to 10.6% of full power. The maximim astern pitch of 17-1/2° developed 8.16% of full power. Both of the values above are given for rpm at idling speed. All pitch variations then lie within the power range less than 20% of full power according to this, but there is some question as to the validity of the computer results. The remainder of the trials used both main engines during a 24 hour

Two Main Engines

> An interesting feature of the two engine trials included attempting to steer using propeller pitch changes only while holding the rudder on the centerline. This proved to be not very satisfactory owing to the fact that a fixed pitch condition resulted in a turning circle which was fixed. This track could only be adapted to a straight line by continually updating the request for pitch changes. (Figure 6)





low pitches the control system goes into a hunting oscillation. After some practice, however, it seemed to be possible for the helmsman to use the program lever for all pitch settings. Circular maneuvers and turns were practiced at very slow speeds.

During the first trials using one engine the other engine on the starboard side was set at zero pitch and allowed to idle at 70 rpm. Later the starboard propeller was stopped entirely - see Figure 4. This action seemed to have little effect.

If one engine is used at a time the duration between smoke periods can effectively be doubled. Using one engine initially resulted in extremely poor maneuverability and an attempt to turn through  $180^{\circ}$  was abandoned. One engine operation is possible in low sea states but search patterns would have to accommodate reversing over alternate lines instead of turning the ship at the end of each survey line.

One of the tests using one propeller only included locking the starboard rudder hard left at  $35^{\circ}$ 

The ship was found to perform better on these later trials (including straight courses and maneuvering) when using both rudders or with one rudder locked. Steering is very poor whether using both rudders or with one of themlocked, when going astern. Astern modes should not be used when operating on one engine alone.

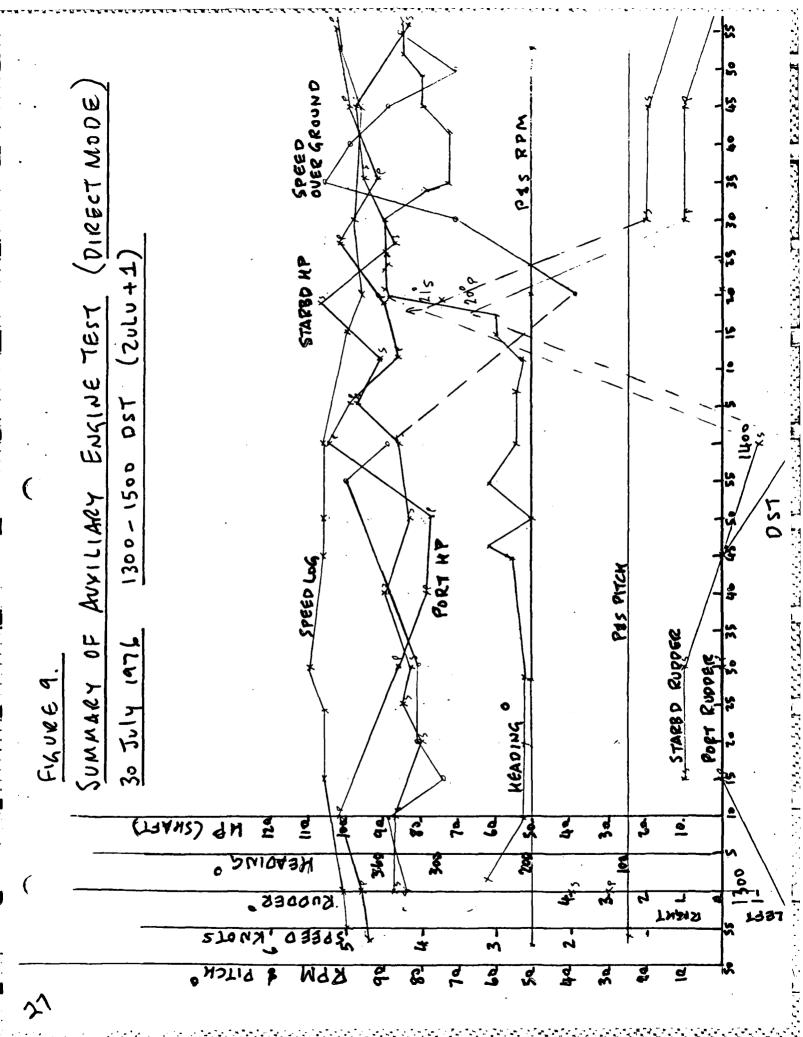
On one engine with the shaft rotating at 90 rpm and the pitch set at  $27-1/2^{\circ}$  the ship turns at  $12^{\circ}$  in 10 seconds going forwards. Turns both to the left and the right were made at over  $1^{\circ}$  per second. The turning radius for all turns on one propeller was about one ship length. The weather during the single engine trials was about sea state 4-5 with a 20 knot wind.

At this point the ship was reaching the end of 16 hours of main engine idling and the engines were once more loaded down to clear the smoke. The port stack cleared in 15 minutes and the starboard in 40 minutes. Shaft revolutions of the engines during this period of smoke clearance were 130 rpm.

The conclusion of the one engine trials was that one engine can be used between sea state 3 to sea state 5 in the direct mode.

Disadvantages of the direct mode have already been explained in connection with the auxiliary trials. In addition to this, when the main engines are used, it is necessary to proceed at very close to 3/4 full power for nearly an hour after every 16 hours of operation in order to clear the smoke from the stack. This would place a search operation at a tremendous disadvantage not only from the point of view of time spent in the desmoking operation but

- j. A criteria on the amount of power needed from auxiliary engines is the amount needed to maintain the minimum turn rate in sea states up to 4-5. While the present auxiliaries can turn at this rate in sea states 3 they cannot manage it in any higher sea states primarily because of the wind which accompanies the sea.
- k. An increase in the power of the auxiliaries might present some difficulty at the lower end of the auxiliary scale; however the auxiliaries are loaded down at the end of each search line when the ship is turned through 180° every two hours and problems are not expected.
- A summary of the auxiliary engine test is given in Figure 9. The Figure shows the engines are overloaded, since pitch is 25° (16° is design max) and exhaust temperature is up to 556° (lube oil temp is also high) but horsepower delivered is only 100 each (H.P. from the computer analysis is questionable, however.)



UNITED STATES GOVERNMENT

# Memorandum

TO : Code 1210 VIA : Codes 8400, 8004, 8000 FROM : Code 8410 8410-101-GOT:erl DATE: 18 May 1976

SUBJECT: Op Plan for Slow-Speed Trials Cruise (SST)

REF : (a) 8410-68:GOT:er1 of 30 March 1976

ENCL : (1) Operation Plan for Slow-Speed Trials Cruise 29 July - 1 Aug 1976
1. The operational plan, enclosure (1) to reference (a), has been revised owing to a change in ship schedule.

2. Enclosure (1) is the operational plan for USNS HAYES Slow-Speed Trials Cruise 29 July - 1 August 1976. Ten copies of the Op Plan are provided for further distribution to the Master, USNS HAYES and MSCLANT.

GEOFFREY O. THOMAS Head, Ocean Engineering Branch

APPENDIX I

Сору	w/encl
Code	8000
Code	8004
Code	8400
Code	1200
Code	8412



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Buy U.S. Savings Bonds Regularly on the Payroll Savings Plan

OPERATION PLAN FOR USNS HAYES SLOW-SPEED TRIALS CRUISE 29 July - 1 Aug 1976

#### Objective - General

To establish slow-speed operational and maneuverability characteristics of HAYES in a seaway.

#### **Objective** - Specific

To investigate slow-speed operational and maneuverability characteristics of the HAYES using:

- (a) auxiliary engines
- (b) one main engine
- (c) two main engines.

Engine operational conditions during slow-speed tows to be evaluated include;

- (a) programmed shaft speed and propeller pitch control
- (b) direct control of shaft revolutions and pitch
- (c) manual control of shaft revolutions and pitch.

Evaluate other engine variables, to determine the effect on ship performance at slow-speed, including:

- (a) increase of auxiliary engine revolutions
- (b) decrease of idling speed on main engines
- (c) effects of idling on main engine carbonization
- (d) decarbonization times required after periods of idling.

Means to increase ship propulsive power requirements will be studied including:

(a) independent control of each rudder to increase drag.

#### Participation

Slow-speed trials are to be conducted by the Ocean Technology Division of the Naval Research Laboratory.

The task is being performed for the Assistant Secretary of the Navy (Research and Development) and funded by the Office of Naval Research. NRL Problem Number 84 G05-20 has been assigned to this task.

Sailing Schedule

Depart:	Glasgow, Scotland	29 July 1976
Arrive:	Milford Haven, Wales	1 Aug 1976

Location

The location for the slow-speed trials has been selected for convenience enroute between Glasgow, Scotland and Milford Haven, and avoidance of surface ship transit lanes and extremely shallow water. The area is located approximately 50 miles north of Milford Haven: about five hours of sailing time. The operational area is  $52^{\circ}$ --15' to  $52^{\circ}$ - 25' north latitude,  $4^{\circ}$ - 40' to  $5^{\circ}$ - 00' west longitude. Movement of the HAYES within this operational area will be at the discretion of the Senior Scientist on Board.

#### Approach

27 July. Scientific Crew (2 people from NRL) leave Washington, D. C. for Glasgow, Scotland.

28 July. Discuss operations with Master and senior officers. Thur 29 July. (Zulu time)

1500 - depart Glasgow, Scotland.

·30 \_July\_\_\_\_

1100 - arrive on station - commence slow-speed trials.

During slow-speed trials, the ship will be under bridge navigation. A search pattern will be set by the Senior Scientist on Board to be followed by bridge personnel using fixes determined from the radar (using the 40 mile range setting), or from LORAN C or DECCA scientific navigation equipment. The initial objective of the trial is to determine the engine combination to use for slow-speed operations.

1100-1200 - navigate into position to begin slow-speed runs.

1230-1630 - slow speed trials and maneuvers using auxiliary engines only. Programmed, direct and manual control will be used and attempts will be made to increase power provided by the auxiliaries.

1700-2400 - two engine slow-speed trials and maneuvers. In addition to programmed engine control, direct and manual modes will be used to reduce shaft idling speeds below 70 rpm and the pitch of the propellers below 5°. The effect of one shaft running more slowly than the other with rudder compensation, or one shaft reversed from the other, will be evaluated.

31 July

0000 - ship maintains search pattern throughout the night at speeds less than one knot. Scientific crew breaks for the day.

0830 - scientific crew back on duty - resume slow-speed evaluation.

0830-1200 - one main engine (other, engine off) slow-speed trials and maneuvers. Programmed, direct and manual controls will be used and the effects of idling speed reduction and pitch variation again will be evaluated.

Independent rudder control to increase drag will be studied.

1200 - begin 3/4 full-power runs to burn off engine carbon.

1330 - resume slow-speed operations.

For the remainder of the slow-speed operations the engine combination will be used which has been selected at this point as being best for the purpose.

1330-1700 - 0.25 knot trails (speed is measured over the ground).

-1730-2030 - 0.5 knot trials.

2030-2300 - 1 knot trials.

2300-0100 - 2 knot trials.

· 1 August

0100-0500 - evaluation and additional runs as necessary.

0500 - depart Ops area.

1000 - HAYES arrives Milford Haven, Wales.

3

1200 - scientific part departs ship.

#### Measurements

Measurements to be recorded during the slow-speed trials include:

- (a) time
- (b) a ship large-scale navigational course record will be kept
- (c) speed from the bridge log
- (d) rpm on both shafts from the bridge display
- (e) pitch of both propellers from the bridge repeater
- (f) torque on both shafts from engine control station display
- (g) angle on both rudders

#### Facilities and Equipment

The support ship to be evaluated is the USNS HAYES (T-AGOR-16).

## Equipment to be Installed

None

#### Scientific Crew

The Scientific crew will consist of two people from the Ocean Technology Division, NRL. Other personnel from the Ship Facility Group and Shipboard Computer Group, NRL, will be aboard to assist. The Senior Scientist on Board (SSOB) will be Mr. Geoffrey O. Thomas.

#### Work Hours Scheduled

The Scientific Crew will be on duty 12 hours per day. Meal times are as

follows:

Breakfast	0730-0830
Lunch	- 1130-1230 -
Dinner	1630-1730 while in port and 1700-1800 at sea

#### Communications

During this short curise there will be no scientific communications net maintained between NRL and HAYES.

Daily at-sea POSREPS from HAYES will give ship's latitude and longitude information in the usual manner.

Gerling O. Thomas

Geoffrey O. Thomas Head, Ocean Engineering Branch

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$\frac{y_{12}}{x_{12}} = \frac{p}{10} - \frac{1}{30} + \frac{30}{30} + \frac{1}{30} + \frac{3}{30} + \frac{3}{2} + \frac{3}{3000} + \frac{3}{2} + \frac{3}$															Ì	ļ	
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