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SURVEY OF QUALITY SEURANCE PRACTICES SEURARY FOSPITALS

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DEVELOPMENT LABORATORES

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PREFACE

The Food Engineering Laboratory of the US Army Natick Research and Development Laboratories has given support under requirement USA 8–9 in developing a food service contract for use by US Army procurement activities in contracting out the operations of government-owned dining facilities. This project was tasked by Health Service Command. However, methods for monitoring and measuring food quality in an effective quality assurance program have not been adequately addressed.

Project No. 728012.19000, Support to Hospital Food Service Contracting, required the determination and measurement of the quality of food and food service in military hospitals under commercial contracts. The first phase of this task was to survey existing hospital food service systems and to determine methods and procedures currently being used in quality assurance programs in nonmilitary hospitals. Results of this survey are published in this report.

The authors wish to thank the following for their assistance in this survey:

Ms. Lynn Abbott, R. D., Exeter Hospital, Exeter, NH

Ms. Julie Allington, R. D., University of Wisconsin Hospital and Clinics, Madison, WI

Mr. David Anderson, Saga Corp., Medway, MA

Dr. Barbara Bobeng, R. D., Massachusetts General Hospital, Boston, MA

Ms. Mary Branston, R. D., McLean Hospital, Belmont, MA

Ms. Marie Brennan, R. D., District Manager, Custom Management Corp., Philadelphia, PA

Ms. Mary Rose Campbell, R. D., Vice President, Seiler's Corp., Waltham, MA

Ms. Glaida Carroll, R. D., Mercy Hospital, Des Moines, IA

Mr. Paul Cleary, University of Wisconsin, Madison, WI

Mr. Roger Doiran, ARA Corp., Brattleboro Retreat, Brattleboro, VT

Mr. Philip DiChiara, Norwood Hospital, Norwood, MA

Ms. Bernice Dorse, R. D., Veterans' Administration Hospitals, Boston and West Roxbury, MA

Mr. Paul Doyle, ARA Corp., Medical University of South Carolina, Charleston, SC

Mr. Paul Doyan, Director of Corporate Food Operations, West Jersey Hospitals, Voorhees Township, NJ

Ms. Caryl Farrell, Central Wisconsin Center, Kansas City, KA

Ms. Beth Frakes, R. D., University of Kansas Medical Center, Kansas City, KA

Mr. Robert Fitzurka, ARA Corp., Middletown Memorial Hospital, Middletown, CT

Mr. Mercy Goldburg, R. D., Saga Corp., Women's and Infants' Hospital, Providence, RI

Ms. Patricia Goudun, R. D., Assistant Director of Operations, Hospital of University of Pennsylvania, Philadelphia, PA

Mr. James Halling, University of Kansas Medical Center, Kansas City, KA

Mr. Faisal Kaud, University of Wisconsin Hospital and Clinics, Madison, WI

Ms. Eleanor Kovachs, R. D., ARA Corp., West Warwick, RI

Ms. Arie Leondakes, R. D., Saga Corp., Women's and Infants' Hospital, Providence, RI

Mr. Robert Lindsay, University of Wisconsin, Madison, WI

Ms. Sally Logan, R. D., Seiler's Corp., Lahey Clinic, Burlington, MA

Dr. Eileen Matthews, University of Wisconsin, Madison, WI

Mr. Richard Milguard, Vice President, Seiler's Corp., Waltham, MA

Mr. Richard Norbath, University of Wisconsin, Madison, WI

Ms. Charnette Norton, R. D., Bethany Medical Center, Kansas City, KA

Mr. William O'Connell, Vice President, Saga Corp., Washington Crossing, PA

Mr. Philip Putney, Saga Corp., Exeter, NH

Ms. Charlotte Riddle, R. D., Madison General Hospital, Madison, WI

Mr. Mark Rideout, Saga Corp., Portsmouth Hospital, Portsmouth, NH

Ms. Priscilla Serrechia, R. D., Saga Corp., Portsmouth Hospital, Portsmouth, NH

Ms. Carol Simmonds, R. D., Veterans Administration Hospital, Boston, MA

Mr. William Simmonds, ARA Corp., Glover Memorial Hospital, Needham, MA

Ms. Lois Yohe, R. D., ARA Corp., Memorial Hospital, Pawtucket, RI

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A SURVEY OF QUALITY ASSURANCE PRACTICES IN NONMILITARY HOSPITALS

INTRODUCTION

The US Army Natick Research and Development Laboratories, Animal Products Group of the Food Engineering Laboratory (FEL), as tasked through the Health Services Command, developed a Food Services Contract to be used when military food services are converted from an in-house activity to a commercial/industrial activity. The Statement of Work, Section C, of the Food Services Contract¹ states the contractor's duties (tasks) without prescribing how these duties are to be performed. Thus, the contractor is allowed maximum flexibility for using the most efficient approach to provide quality food service.

The quality assurance part of the US Army Medical Food Services Contract is Section E, which describes the quality assurance methods the government will use to evaluate the contractor's performance in meeting the contract requirements. It also describes the procedure the government will use in reducing the payment to the contractor when a standard for performance is determined to be in noncompliance. The unique feature of this section is that it contains a performance requirements summary with a table of liquidated damages.

To implement Section E, the Animal Products Group developed a Quality Assurance Inspection Plan. This quality control system is designed to aid the Contract Officer's Representative (COR) in providing effective and systematic inspection of all the aspects of the hospital's food service operation. The objective of this inspection plan is to evaluate a contractor's performance without the COR interfering with food production or food service. The principal method for evaluation is to inspect the most important services on a random-sample basis. Other services are evaluated on a periodic check or based on complaints. The plan provides the following guides and checklists:

- 1. Inspection Guides for Random Sample;
- 2. Inspection Guides for Periodic Inspections;
- 3. Quality Assurance checklists;

4. Quality Assurance Inspection Checklists.

However, methods for monitoring and measuring the final food quality are not included in this document. Maintaining the quality of the food and food service under contract becomes a vital concern for those military units that have relinquished the direct control of food operations and preparation.

¹J.G. Halkiotis, E.R. Baush, G.W. Shults. Full Food Service Contract for Army Dining Facilities. Technical Report, US Army Natick Research and Development Laboratories, NATICK/TR-83/013, 1982.

The first phase in developing methods to monitor and measure food quality was to survey the quality assurance practices currently in use in nonmilitary hospitals. The information from this survey will be used to establish a prototype program to measure food quality that can be monitored by government personnel and to improve the quality assurance plan of the contract.

The following is a list of the 22 hospitals visited:

Kansas City, KA **Bethany Medical Center** Brattleboro, VT Brattleboro Retreat Madison, WI Central Wisconsin Center Exeter, NH Exeter Hospital Needham, MA Glover Memorial Hospital Hospital of University of Pennsylvania Philadelphia, PA Burlington, MA Lahey Clinic Madison General Hospital Madison, WI Boston, MA Massachusetts General Hospital Belmont, MA McLean Hospital Medical Center of South Carolina Charleston, SC Memorial Hospital Pawtucket, RI Des Moines, IA Mercy Hospital Middletown Memorial Hospital Middletown, CN Norwood, MA Norwood Hospital Portsmouth, NH Portsmouth Hospital University of Kansas Medical Center Kansas City, KA University of Wisconsin Medical Center Madison, WI Providence, RI Women's and Children's Hospital Voorhees Township, NJ West Jersey Hospital Boston, MA Veterans Administration Hospital Brockton, MA Veterans Administration Hospital

PROCEDURE

A form entitled "Quality Parameters Currently Used in Hospital Feeding" (Figure 1) was developed by the investigators. This form outlines areas that are considered to be relative to an effective quality assurance program and also includes background questions for each hospital. A form was completed at each hospital visited.

The authors made telephone calls and personal visits to the 22 hospitals and contacted the four food service contract companies listed below for information on their quality assurance programs. The hospitals visited were selected to include a representative sample of nonmilitary hospitals. Factors considered in making the list include the following:

1. Size: Small (under 200 beds), medium (200 to 500 beds), and large (over 500 beds) hospitals;

QUALITY PARAMETERS CURRENTLY USED IN NONMILITARY HOSPITAL FEEDING

Background Information on Hospital

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Persons contacted									
Hospital name									
Hospital locations									
Hospital type									
Type of ownership									
Food service operator									
Number of beds									
rercent modified diets									
Number of cafeteria meals per day									
Number of patient means per day									
lype of cateteria menu									
Type of patient menu									
sendth of menu cycle (patient)									
Number of ambulatory patients eating in cafeteria									
Type of food service operation									
Quality Assurance Parameters Currently In Use									
Ingredient specifications									
Ingredient control section									
Ingredient inspection steward									
Standardized recipes									
Microbiological testing									
Nutritional data of recipes									
Patient acceptability surveys (in-house)									
Cafeteria acceptability surveys									
Other sensory evaluations									
Sampling before patient tray assembly									
Test tray assessments									
Responsibility for tray accuracy									

Figure 1. Quality parameters currently used in nonmilitary, hospital feeding

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- 2. Ownership: Private, community, state, or federal (Veterans Administration) hospitals;
- 3. Management: In-house and contractor-operated hospitals;
- 4. Type: General medical and surgical hospitals, teaching hospitals, psychiatric hospitals, children's and maternity hospitals, and long-term care hospitals and clincs;
- 5. Food System: Hospitals using conventional, cook/chill, cook/freeze systems and combinations of these systems;
- 6. Location: Urban, suburban and small community hospitals;
- 7. Geographical Distribution: Due to economic considerations, only hospitals in New England along the eastern seaboard, and in the Midwest were surveyed.

The following food service contractors were contacted:

ARA Services; Custom Management Corporation; Saga Corporation; Seiler's Corporation.

Data collected during the period of the survey are presented in Tables 1 and 2. Table 1 provides the background data for each hospital visited. Table 2 lists the quality assurance practices followed at each of these hospitals.

In the hospitals operated by a food service contractor, the contractor was contacted, the purpose of the project explained, and arrangements made to visit the specific hospital. In most instances, a contractor's representative was present during the visit. For the in-house-operated hospitals, the Food Service Director or Chief Dietitian was contacted by telephone. The purpose of the survey was explained, and arrangements for a visit made. NLABS food technologists with commercial food service and hospital feeding backgrounds visited each hospital. Interviews were usually held with the food service director or manager and the chief clinical dietitians. The number of people interviewed was somewhat dependent on the size of the survey questionnaire (Figure 1) were discussed along with other areas pertinent to the specific hospital. A tour of the food service facility was made and in-house quality assurance procedures were observed in operation. Forms used by the individual hospitals in recording quality information were collected when available.

Survey
Hospitals in
Description of I

				•								
Hoopital News	Houpital Location	Hospital Type	Type of Ownership	Food Service	No. of Back	Type of Food Service	Percent Modified Diets	No. Cafetteria Anale/day	No. Patient Meels/day	Type Cafetaria Manu	Type Patient Menu	Length of Menu Patient
Bethany Medical Center	Kantas City, KA	Medical, Surgical	Religous	In-house	1125	Conventional	ą	1100	1275	Cycle Select	Cycle Select	2 Weeks
Brattisboro Retreat	Brattleboro, VT	Psychiatric, Nursing	Private	ARA	18 0	Convenience	3	63	460	Cycle Select	Cycle Select	4 Weeks
Central WI Center	Madison, WI	Disabled Children	State	In-house	793	Conventional	35	•	2370	None	Non Selected	ļ
Exerter Mospital	Exerter, NH	Medical, Surgical	Private	SAGA	80	Conventional	3	009	609	Cycle Select	Cycle Select	3 Weeks
Glover Merrrorial Hospital	Neethern, MA	Medical, Surgical	Private	ARA	102	Conventional	8	3 80	300	Cycle Select	Cycle Select	5 Weeks
Hospital of U. of PA	Philadelphia, PA	Medical, Surgical	Private	Custom Mgmt. Corp.	200	Cook /chill	33	3000	2100	Cycle Select	Restaurant	ł
Lahay Clinic	Burlington, MA	Medical, Surgical	Private	Seiler's Corp.	200	Conventional	99	3000	009	Cycle Select	Restaurant	ł
Madison General Hospital	Madison, WI	Medical, Surgical	Community	In-house	0 9	Conventional	g	1700	1600	Cycle Select	Cycle Select	3 Woeks
MA General Hospital	Boston, MA	Medical, Surgical	Private	In-house	1082	Conventional	4	5000	2550	Cycle Select	Cycle Select	3 Weeks
McLeen Hospital	Belmont, MA	Psychia tric	Private	In-house	328	Conventional	ĸ	2000	808	Non Select	Non Select	16 Weeks
Med. Center of SC	Charleston, SC	Medical, Surgical	State	State	29 0	Conventional	50-55	1200	1660	Cycle Select	Cycle Select	2 Weeks
Memorial Hospital	Pewrucket, RI	Medical, Surgical	Private	ARA	312	Conventional	28	100	8	Cycle Select	Cycle Select	3 Weeks
Murcy Hospital	Des Moines, IA	Medical, Surgical	Religous	In-house	0 9	Cook/freeze	8	2000	1600	Cycle Select	Cycle Select	2 Weeks
1 Middletown Memorial Hospital	Middletown, CT	Medical, Surgical	Private	ARA	88	Conventional	99-93 93	098	912	Cycle Select	Cycle Select ^c	2 Weeks
Norwood Hospital	Norwood, MA	Medical, Surgical	Community	In-house	267	Conventional	ą	9008	620	Cycle Select	Cycle Select ^c	3 Weeks
Portsmouth Mospital	Portsmouth, NH	Medical, Surgical	Private	SAGA	146	Cook /freeze	8	900 900	436	Cycle Select	Cycle Select ^C	5 Weeks
U. of KA Medical Center	Kanses City, KA	Medical, Surgical	State	In-house	780	Cook/chill	ą	2000	2340	Cycle Select	Restaurant	
U. of WI Medical Center	Madison, WI	Medical, Surgical	State	In-house	2 20	Conventional	45	3000	1650	Cycle Select	Cycle Select	2 Weeks
Women's & Inf ants Hospital	Providence, RI	Maternity, Medical	Privete	SAGA	163	Conventional	9	200	8 4 8	Cycle Select	Restaurant	{
Veterans Admin. Hospital Boston, MA (Boston)	Boston, MA	Med/Surg, Psychiatric	Federal	۸A	8	Conventional	8	270 ^d	1650	Cycle Select	Cycle Select Ltd Cycle Select	5 Weeks
Veterans Admin. Maspital Brackton, MA (Brockton)	Breckton, MA	Med/Surg, Psychiatric Federal	Federal	٨٨	916	Conventional	8	2628	120	Cycle Select	Cycle Select Ltd Cycle Select	5 Weeks
West Jersey Hospital	Voorheek County, NJ Medical, Surgical	Medical, Surgical	Community In-house	In-house	236	Cook /treeze	8	80	8	Cycle Select	Cycle Select Cycle Select	12 Deys

Patients not parmitted in cafeteria Mon-Fri.
 Open only to employees.
 Changing to restaurant-type menu.
 Open only to ambulatory patients.

Table 2. Quality Assurance Procedures Used

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	Ingredient	Patiants Eat/	Microbiological	Nutritional	Control	Standardi zad Booice	Ingradiant Inspection Several (Neight	Semitation
Betheny Medical Center	*	ŝ	Monthly, dishes and souioment	Doctor's repuest	Partially	Yes	Yes	Daily inspection
Brattlaboro Retreet	ARA	Yek	Y	Yes	2	ARA	Yes	ARA procedures
Centrel WI Center	State	ź	Occasionally	Yes	ž	Yes	¥ *	Daily inspection
Exense Hospital	SAGA	ž	ź	SAGA Program	ž	SAGA	¥#	SAGA procedures
Glover Memoriel Mongical	ARA	ž	£	ARA Program	Ŷ	ARA	¥ s	ARA procedures
Manpical of U. of PA	Custom Mgmt. Corp.	Ya	ž	Custom Mgmt. Corp. Program	¥#	Custom Mgmt. Corp.	Yes	In-house check lists
	Seiler's Corp.	Ŷ	ž	Seiler's Corp. Program	£	Seile	Yes	In-house check lists
Mutteon General Hospital	ž	Yes	ž	Ya	ž	Yes	×**	Not formalized
MA General Houpital	Muss General Program	2	7 85	¥ n	£	×#	¥#	Independently by each unit
Malasn Hospital	New England Houpital Ser.	¥	Ym	9	ŝ	8	Yes	In-house check lists
Mad. Carter of SC	ARA	2	Yes by staff & students	ARA Program	×	ARA	Y	ARA procedures
Memorial Hospital	ARA	ž	ž	ARA Program	ž	ARA	Yes	ARA procedures
Marcy Hospital	None	£	Weekly, using Milipore Kit	Upon request	Yas	₹ ¥	7 8 /	Irregularly in production area, weekly in peatries
Middlerown Memorial Hospital	ARA	£	£	ARA Program	Yes	ARA	Y#1	ARA procedures
Norwood Hospital	Being developed	£	£	£	ž	Yes	By procure- ment dept.	Not formalized
Portsmouth Hospital	SAGA	9	Yes	Yes	£	SAGA	Yes	SAGA procedures
U. of K.A. Medical Center	ì	£	£	Yes on certain items	Хак	¥ H	¥#	kregulariy
U. of WI Medical Center	Sute	£	Occasionally	×#X	Yas	Yas	×*	Once monthly, unannounced
Women's & Infants Hospital	SAGA	£	Yes, equipment surfaces	SAGA Program	ž	SAGA	Yes with manager or supervisor	SAGA procedures
Veterans Admin. Hospital (Boston)	4	X at	Occasionally	VA Program	۲u	Y a	*	Weekly
Veterans Admin. Hospital (Brockton)	*	ž	Yes, equipment only	VA Program	Yas	Ă	۲ α	Kitchens weekly; units monthly; food trucks weekly
West Jersey Hospital	Yes	Yes	No, discontinued	Yes	£	Yes	¥##	3 audits annually

(continued)
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Composition of Passi	Employees, varied backgrounds	Manager, clinical distituans	Menager, dinical distritians	Ginical, supervisory	Manager, clinical distitions	Dietary employees	Clinical and management staff	Cooks and supervisors	Dietitians, interns, chef	Cooking staff	Ausist mgr. supervisors	Production manager	Dietitians and cooks	Manager and diefitians	Admin. and dietary staff	Menager, dietitians	Diet. employees	2, clinical sup's 4, other depts.	Supervisor, dietitians	Employees, varied beckgrounds	Employees and patients	
Other Sensory Evaluations No. Paradists	11-01	- •	3-22	m	m	3-5	4	9-4	20-25	3-5	4 -6	2	6-7	E	Ŷ	7	ž	Q	en	10-12	0	
Fupor	New Products	New Items	New Items	New Items	New Items	New products, proposed new items	New products	Informal new products	New items, com- pers vendors	Varied, informal	New products	New products, informal	Test tray evalu- ation daily	New items	Procure, decisions	Daily evaluation	Daily evaluation	Daily evaluation	Daily evaluation	New product complaint items	New product	None
Cohena Accepteding Euroys	Vinden I.	Comment cards rregularly		Comment cards quarterly	Comment cards reporthly	Questionnaine left out quarterly	Mon	Only new item survey	Mon	Deputinued	Comment cards periodically	M OM	Suggestion box	Comment cards querterly	Suggestion box	Employee satis- faction survey monthly	Mone	Acce	Comment cards revice yearly, thay and such as the second s	W th patient acceptability	Mich patient acceptability	90.1 9 5
Parant Acampadiiny Surays (In hous)	Discontinued monthly surveys for dismissai questionnaires and interviews	Monthly	Informal feedback	Monthly, quarterly	Monthly	Monthly	10% interviewed daily by clinical staff	Twice a month	25% quarterly	Quarterly	Monthly	Monthly	No formal procedures	Monthly	None presently	Monthly	Monthly	Each patient surveyed	10% interviewed daily survey quarterly	Semi-annually	Each patient two weeks after admission and annually	Monthly, in depth questionnaire annually
Responsibility for Tray Accuracy		Tray line suprs.	Tray line supra de nursing staff	Tray line supus.	Tray line supes.	Tray line supv.	Clinical diatitians	Tray line supv.	Tray line supv. & diet aids on floors	Nursing staff	Tray line supv.	Tray line supv.	Nursing staff	Tray line supv.	Nursing staff	Tray line supv.	Diet technicians on floors	Nursing staff	Tray tine supv.	Tray line supv.	Tray line supv.	Tray line supy.
Test Tray Assessed	Nora	4 Irays, weekly	Project oriented	Once weekly 3 assessors one non dietary	1 tray, weekly	1 per month and by project	3-4 times, weekly	irregulariy	lrregulariy	None	4 trays, weekly	4 trays, weekly	None	† tray, weekly	None	1 tray weekly. 2 assessors	10 trays at irregular intervals	Project or vented 6 persons incl. 4 non-dietary	One weekly. 2 assessors one non-dietary	Weath Iv	None	1 tray daily. 3 assessors, mgmt, clinical, & production
Leader Paring	Destition	Tray line supv.	Test tray by all cooks	Clinical distrian	Tray line supr.		Clinical distrition	Each item by trav line supervisor	Distrians	Contra	Production Manager	Each item by 2 dietary personnel		Cooking staff and supervisor	Five items at random by exec. chef	Cooking staff and dietitian		Tray line super- visor and cooks	Destition	One diet daily by 4 member panel	Cooking staff and dietitians	
Housing Nume	Bethany Medical Center	Brattleboro Retreat	Cantral WI Canter	Exeter Houpital	Glover Memorial Hospital	Mospital of U. of PA	Lahay Clinic	Medison General Hospital	MA General Hospital	McLaan Hospital	Med. Center of SC	Memorial Hospital	Marcy Hospital	Middletown Memorial Hospital	Norwood Hospital	Portsmouth Hospital	U. of KA Medical Center	U. of WI Madical Center	Woman's & Infants Hospital	Veterans Admin. Hospital (Boston)	Veterans Admin. Hospital (Brockton)	West Jersey Hospital

RESULTS

Standards. Providing quality food to hospital patients and cafeteria patrons was the acknowledged goal of every Food Service Director and Dietitian interviewed. However, what constitutes quality food and how it is obtained or measured were not as easily defined. There was general agreement among those interviewed that quality food should be attractively served, nutritious and flavorful; that hot foods should be served hot; that cold foods should be served well chilled; that the patient should receive the food that was selected and prescribed for his or her specific diet; and that foods should be prepared and served under proper sanitary conditions, microbiologically safe, and served by courteous personnel. It was also agreed that the patient or consumer is the ultimate judge of food quality and that consumer satisfaction must be of primary importance in assessing food quality.

Quality Assurance. In the contractor-fed hospitals, the quality assurance programs were more formalized than most in-house feeding operations, had many more audit-type forms, and were more structured in such factors as how, when, and by whom audits were to be performed. Quality assurance for a military hospital begins with the prospective contractor submitting quality control and quality assurance programs to the contracting officer, prior to contract start date. Once these programs are accepted, it becomes the COR's responsibility to check on the contractor for compliance.

The cook-freeze and cook-chill operations observed also had a greater emphasis on quality assessments than conventional operations. This emphasis is probably due partly to the unique problems involved in the extended storage of food items. Two hospitals visited, the University of Kansas Medical Center and Mercy Hospital, each employ a person whose primary responsibility is quality assurance in cook-freeze operations.

Although the structure of a quality assurance program is important, it alone does not guarantee quality food. The emphasis by food service management in correcting deficiencies and enforcing quality standards is important. Many hospitals with loosely structured quality assurance programs nevertheless carried out effective techniques to insure quality food. Certain hospital personnel reflected that, prior to the NLABS survey, they were not really aware of the emphasis on quality that they had incorporated in their over-all management effort.

All but two of the hospitals visited had a selective patient menu. Those that did not included McLean Hospital, a psychiatric hospital, and the Central Wisconsin Center for severely disabled children. A Veterans Administration Hospital reported a large percentage of patients not making a selection. It was felt that this was largely due to the method of selection whereby patients were asked to make a week's selection at one time. Four hospitals were using a restaurant-type menu, and two were planning to adopt this type of menu.

With the exception of one long-term facility using a 16-week cycle menu, the cycle ranged from 2 to 5 weeks with a mean length of 3.25 weeks. With the exception of those hospitals with a long patient stay, most hospitals preferred a relatively short-cycle menu. A short-cycle menu allows the cooks to become more familiar with each item prepared and emphasizes the

most popular menu items. A long-cycle menu generally has the most popular items repeated often in the cycle. The hospitals using a restaurant menu reported satisfaction with it. The most popular items were placed on the menu and variety was enhanced by adding daily specials. It was obvious that many quality control functions were more easily monitored when a restaurant menu was used. It is suggested that the use of the 42-day menu cycle for military hospital feeding be reviewed and the options of changing to a 2- or 3-week cycle or a restaurant menu be considered.

Ingredient Specifications. Most of the hospitals had ingredient specifications although they found them relatively unnecessary when dealing with suppliers on a regular basis. The leverage of being able to terminate a supplier if it delivered unsatisfactory ingredients was considered important. The difference in governmental regulations in the states of Kansas and Wisconsin institutions was interesting. One state university medical center felt hindered by buying ingredients using state specifications with little or no allowable deviations. In another state, the Food Service Administration had formed a committee that gave input into purchase decisions and could reject or refuse to purchase ingredients considered substandard.

Ingredient Verification. Most of the hospitals had receiving or stock stewards responsible for checking weight, count, and quality of incoming ingredients and for verifying the goods received against the orders and invoices. In two hospitals this responsibility was not under the control of the food service department. In one hospital, this procedure of checking ingredients was considered of such importance that it was the responsibility of the food service manager. A procedure for documenting and inspecting incoming ingredients is important in an effective quality assurance program. Figure 2 illustrates an audit form for incoming ingredients used by the University of Kansas Medical Center.

Ingredient Control. Most of the hospitals employing the cook-freeze system, the cook-chill system, and three other hospitals had ingredient control rooms or areas for weighing and measuring ingredients. Those hospitals using restaurant menus generally had fewer ingredient control measures probably due to the constant repetition. In several of the larger hospitals, the use of metric rather than U.S. customary weights was encouraged for weighing ingredients and these hospitals emphasized the use of weights rather than volume.

Recipes. All hospitals except one used standardized recipes. Those hospitals operated by food service contractors used the contractor's recipes, but often varied these with items having regional and ethnic preference. The one hospital using no recipes was McLean Hospital. This facility encouraged their cooks to vary the products, largely because of the long patient stay. The hospital also felt that the cooks were well trained and capable of producing high quality food with a minimum of regulations. Those hospitals emphasizing the use of metric weights in ingredient preparation also encouraged their recipes to be written to a final cooking temperature and volume. It is suggested that the standardized Armed Forces recipes be used to develop a two-to-three week cycle menu for military hospital feeding programs, along with the modified diet recipes now under development.

RECEIPT OF RAW MATERIALS AUDIT FORM

DA	ΤΕ	FOOd	CATE	GORY BEIN	G AUDITED
		YES	NO		COMMENTS
A.	Receiver checked				
	1. item as specified				
	2. quality standards as specified				
	3. size as specified				
	4. weight or count amount recv'd			<u></u>	
	5. amount of weight against Purchase Order (PO)				
	6. record amount or weight on Purchase Order (PO)				
	7. items from proper vendor				<u> </u>
	 deviations (1 –7) – contacted proper authority 				
	9. noncompliance and returns documented on proper form				·
B.	Maximum time delay from track to storage release is one hour for perishables				
C.	Meats Only — monthly report on file				
	Dairy Only – records expiration date on Purchase Order for milk, cottage cheese, cream and yogurt				
	Item Received-Vendor Item	Receive	d-Vendo	r	Item Received-Vendor
1.	6			11.	
2.	7	<u> </u>			
3.	8	·			
4.	9.				
5.	10.				

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Figure 2. Receipt of raw materials audit form, University of Kansas Medical Center

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Food Production. The production of food according to the recipes provided was often loosely structured. Those on a restaurant menu were quite familiar with production times needed. All conventional systems stressed preparing short-order items as close in time to plating as possible. The ARA corporation food production order and menu guide (Figure 3) is typical of the food production records kept by most hospitals. A production schedule posted at Bethany Medical Center has more specific cooking times and instructions (Figure 4). The actual yield of each item produced was required to be recorded in most hospitals, but a determination of enforcement of this procedure could not be made at most hospitals.

The cook-freeze and cook-chill systems were more structured in production scheduling than conventional systems. In the cook-chill systems, most standard items were prepared two or three times weekly. The cook-freeze systems generally produced as inventory warranted. While a two-week inventory for frozen items was common, lack of frozen storage space usually dictated the size of inventory that could be maintained.

Modified Diet Items. Despite the large number of patients on modified diets (mean 45.5%, median 50%), the modified-diet production was generally handled by one or two people in a small diet-preparation area. The facility giving the greatest attention to modified diet items appeared to be the Central Wisconsin Center, a facility for the developmentally handicapped. Here, many textural modifications were necessary. Each item prepared was sampled from a test tray by each cook before patient tray assembly and comments and suggestions made. Those hospitals using a restaurant menu usually had six to eight types of modified diet menus, as well as the regular menu. One hospital included low-sodium items on its regular menu.

The presence of many cases or jars of baby food, liquid nutritional supplements, and ready special diet items in storerooms suggested that many hospitals relied heavily on commercially prepared items or convenience type items for many of their modified diets. The final quality of the modified diets in many situations appeared not to be as carefully monitored as the regular diet items. This is probably brought about by the production of only small amounts of a variety of diet items. There was a tendency to monitor the production of larger volume items more carefully.

Time-Temperature Controls. Time-temperature controls throughout the various stages of production are critical to quality assurance. Nutritional and sensory values of food are retained through the use of optimum time-temperature controls, and many in the food service field believe these to be the most important of critical control points. Most hospitals surveyed did not have time-temperature controls well delineated in a written, structured manner but were aware of their importance. Areas that need to be monitored include:

- 1. Storage times and temperatures for perishable ingredients;
- Cooking times and temperatures;
- 3. Holding times and temperatures;
- 4. Chilling times and temperatures;
- 5. Freezing times and temperatures;
- 6. Serving times and temperatures;
- 7. Tray assembly times and temperatures;

- 8. Tray delivery times and temperatures;
- 9. Tempering times and temperatures (cook-freeze);
- 10. Rethermalization times and temperatures (cook-chill).

Figures 5 and 6 list temperature checks at Mercy Hospital.

Plating and Serving Temperatures. Serving temperatures were closely monitored at most hospitals. Several admitted an inability to deliver food to the patient at desired temperatures or those required by public health regulations. Although temperatures were spot-checked in some hospitals, temperatures usually were taken of each item on the patient tray assembly line, usually by the tray line supervisor. Temperatures of cafeteria food were usually taken at the start of service and spot-checked during the meal time. Hospitals managed by food service companies were generally the most structured in requirements for monitoring plating and serving temperatures. The actual reheating of food to below required temperature was noticed in only one instance. The use of thermometers by those required to monitor temperatures was in itself somewhat of an indication of adherence to procedure. Figure 7 illustrates patient tray temperature records as prescribed by ARA. Figure 8 shows the serving temperature and "palatable" temperature. 3s recommended at the West Jersey Hospital.

The hospitals visited had a wide range of tray delivery systems and a wide range of distances to deliver the food. Several hospitals provided food to more than one building. Thermal-trays, pellet bases, and hot and cold delivery trucks were the most common methods of retaining proper food temperatures. Most of the cook-freeze and cook-chill facilities rethermalized in microwave ovens; one used a microwave tunnel, and one hospital used the Regithermic method for rethermalization. There was quite a wide variation in monitoring temperatures on the patient floors. One hospital with microwave rethermalization (Mercy Hospital) required temperatures to be taken of each individual food item to each patient. Most hospitals relied on spot-checking and dummy trays sent to the floors. It was not possible to obtain a valid time of delivery from plating to patient at most hospitals. Procedures for monitoring plating and serving temperatures must be incorporated into a quality assurance program based not only on public health and AR 40–5 standards, but the most desirable serving temperatures of each meal served.

Tray Accuracy. Tray accuracy was usually the prime responsibility of the tray line supervisor on the production staff. However, at three hospitals, members of the nursing staff delivered the trays and had the final responsibility for the accuracy of the diet and the food items. In several other hospitals, tray delivery came under the supervision of the clinical dietitians and they assumed responsibility for tray accuracy. Test trays were used extensively for checking tray accuracy.

Patient Tray Assembly. Other factors that are monitored in the patient tray assembly area include portion control and plating techniques. In general, hospitals with restaurant menus had more standard diagrams for plating. Contractors also were highly aware of portion control as were the hospitals on cook-freeze and cook-chill systems. One hospital had a large sign over the tray assembly area so that the tray assemblers had a ready reference to the number of each item being plated.

							•••••••				·
AR	A)	FOOD PRODUCTION ORDE AND MENU GUIDE Hospital Food Management			BAYE	WEER		MEAL		PRODUCTION DEPT.	CENSUS
RECIPE		MENU ITEM	PORTION SIZE	AMOUNT TO PREPARI	TOTAL		DISTR	180110		INSTRUCTIONS GARNISHES	OVER OR (UNDER)
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Figure 3. Food production order and menu guide, ARA

MONDAY DINNER - WK. II and THURSDAY LUNCH - WK. I

Item: Meat Loaf

Oven Temperature:	350 Degrees
Cooking Time:	30-40 Minutes

12 Serving per pan:

Schedule No. of Pans	Time In	Time Out
4	9:45	10.25
4	10: 00	10.40
4	10:30	11:10

MONDAY LUNCH - and CAFETERIA WK. II

item:	Stuffed	Shells	-	Lumache	with	Sweet	Italian	Sausage	and	Tomato	Sauce
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Oven Temperature:	350	Degrees
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Cooking Time: 50 Minutes	,
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12 — Dietary Product Serving per pan:

Schedule

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Schedule No. of Pans	Time In	Time Out
4	9:40	10:30
4	10:00	10:50
4	10:30	11:20

TUESDAY LUNCH WK. II

Item: Hash Brown Potatoe	s Simplot 101's
Oven Temperature:	375 Degrees
Cooking Time:	8–10 Minutes
Serving per pan:	16

Schedule No. of Pans Time Out Time In 10:30 10:40 2 sheet pans 10:40 10:50 2

Cook as needed. Don't cook too soon as they harden. 20 per carton

13 cartons per box

Figure 4. Production schedule form, Bethany Medical Center

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					DAILY	DAILY TEMPERATURES	ATURE	S						
Two Week Period Ending –	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.	Temp.
Date														
Cook's Area Refrigerator														
Small Issue Center Refrig.														
Small Issue Center Freezer														2
Large Issue Ctr. Refrig.														
Tempering Box														
Dairy Box														
Meat Refrig.														
Meat Freezer														
Convenience														
Freezer														
Chill/Holding														
Blast Chiller														
Blast Freezer														
Storage Freezer														
Jello Refrig.														
Trayline Refrigerator														
Cafeteria Salad Refrigerator														
Cafeteria Serving Area Refrigerator														
Display Cases														
Ice Cream Chest														
Vegetable Prep Refrigerator														
Cooks Area Freezer														
New Freezer														

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Figure 5. Temperature check form, equipment, Mercy Hospital

		TE	TEMPERATURE CHEC	ERATURE CHECK FOR TRAY LINE FOODS	FOODS		Menu Day Meal Date
	Before Tray Line	Tray Line Foods	Before Leaving Kitchen	When Cart Arrives at Gallev	After Refrig. in Gallev	Temp. on Spec. Heating #'.	When Nurses
Item to Be Checked	Temp. Prior to Serving	Temperature After Serv.	Temp. of Sample Tray on Cart	Temp. of Tray Foods at Gal.	Temp. Prior to Serv.	Temp. After Htg	When
Broth							
Cream Soup							
Entree 1							
Entree 2							
Entree 3							
Starch 1							
Starch 2							
Gravy							
Veg 1							
Veg 2							
Veg 3							
Puree							
Milk							
Gelatin							
Juice							
Cottee							
Tea							
		Figure 6	Temperature check &				

Figure 6. Temperature check for tray line foods, Mercy Hospital

Patient Tray Line Temperature	35		Date	
Brea k fast	7AM	8AM	Dishroom Temperature	Corrective Action Taken
Cereal (160°)		Wash (140–160°)	
SF Cereal (160°)		Power (160°)	
Scrambled Egg (145°)		Final	
SF Scrambled Egg (145°)		Rinse (190°)	-
Broth (190°)	,			
Hot Beverage (185°))			
Juices (40–45°)			
Milk (38–45°)			
Garnishes: Yes No				
Lunch	10:50 11	:30 12:10		
Broth (190°) SF Broth (190°) Broth Base Soup (190°) Cream Soup (175°)			Wash (140—160°)_ Power (160°)	-
Entrees: 1 (160°) 2SF 3 (160°) 4SF (160°)			Final Rinse (190°)	-
Mashed Potato (160°) SF Mashed Potato (160°) Potato Substitute (160°) SF Pot Substitute (160°)				
Vegetables(160°)Vegetables(160°)SF Vegetables(160°)SF Gravy/Sauces(175°)Gravy/Sauces(175°)Ground Meat(160°)Pureed Vegetables(160°)				
Dessert (40-50° Dessert (40-50°	,			
Juice (40–50° Milk (50°) Hot Beverage (185°)				
Garnishes: Yes No Figure 7	'. Patient tra	y line tempe	ratures, ARA	

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					Dishroom	Corrective Action
Dinner		3:50	4:30	5:10	Temperature	Taken
0	(100%)	1			Wash (140-160°)	
Broth	(190°)					
SF Broth	(190°)				D- (100%)	
Broth Base Soup	(190°)		ļ		Power (160°)	
Cream Soup	(175°)	\				
		1		1	Final	1
Entrees:		ł	ł	1	Rinse (190°)	
1	(160°)			<u> </u>	l .	L
2SF	(160°F)	L		1		
3	(1 6 0°)]	
4	(160°)]	
Mashed Potato	(160°)		{		[
SF Mashed Potato		}	+	+	4	
Pot Substitute	(160°)		┼───	<u>}</u>	1	h
SF Pot Substitute	(160°)		+	+	ł	
Sr rot Substitute	(100)		╂────	<u> </u>	4	
Vegetables	(160°)	1	[]		
SF Vegetables	(160°)		1	1	1	
Vegetables	(160°)		+	1	1	
		}	+	1	1	
Gravy/Sauces	(175°)	1]	1	
SF Gravy/Sauces	(175°)	[†	1	1	
Ground Meat	(160°)		1	1	1	
Pureed Vegetables	(160°)		1	t	1	
•	-			1	1	
Dessert	(40–50°)	1	1	}	}	}
Dessert	(40-50°)		<u> </u>	1	1	
			1	1	1	······································
Juice	(40—50°)		╁	↓	4	
Milk	(50°)	{	{	}		
			t	†		
Hot Beverage	(185°)		<u> </u>		{	ļ
Garnishes:				ł	Į	
Yes		1			1	
No		ł	}	ł	ł	{
		ł		1	1	1
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		}	}	}	}	
		I	1	(í	I
			Figure	7. (cont	inued)	

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		Serving Temperature Coming out of Oven)	Palatable Temperature (Bedside)
Hot Liquids			
Soups		170° F	145° F
Coffee – Tea		180°F	170°F
Solid Foods			
Chicken		170° F	145° F
Pork		170° F	145° F
Turkey		156°F	140°F
StewedBraised Meats		165°-170° F	140° F
Lamb		155°F	135° F
Rare Beef (Steaks – Roast)		145°F	130° F
Fish		170°180° F	155°F
Veal		165°F	145° F
Vegetables – Starches		165°-175°F	150°F
Chilled Foods		40° F	45° F
Marginal Temperatures (At Bedside)			
Hot Food		130°F	
Cold Food		55°F	
Hot Liquids		135°F	
Hot Beverages		160°F	
Cold Beverages		50° F	
Unsatisfactory Temperatures (At Beds	ide)		
Hot Food		125°F or Below	
Cold Food		60°F or Above	
Hot Liquids		130°F or Below	
Hot Beverages		155°F or Below	
Cold Beverages		55°F or Above	
	Figure 8.	Recommended temper West Jersey Hospi	

West Jersey Hospital

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Figure 9 is an entree assembly form used at the University of Kansas Medical Center.

Nutritional Assessments. Most hospitals had calculated the nutritional values of their menus and/or menu items. Those serviced by contractors had nutritional assessments run by the contractors' centralized computer. However, it was agreed that these calculations were of little practical value unless accompanied by a study of the patient's food intake, and this was generally done only at the request of the medical staff. Hospitals affiliated with universities seemed to carry out more nutritional based studies than independent hospitals. In the military program, the Armed Forces recipes to be used by the contractor have back-up nutritional data that can be used by the clinical dietitians. Any further nutritional assessment of items prepared should be the responsibility of the clinical dietetic staff.

Microbiological Testing. Most hospitals surveyed did not do routine microbiological testing. Many reported having done some testing in the past but discontinued testing because of expense and continuous negative results. Those doing any microbiological testing now usually have it performed by the hospital's laboratory on an irregular basis. Surfaces and equipment testing is done more frequently than the testing of food items. Three facilities retained samples of all food items served for 24 or 48 hours in case of a possible occurrence of foodborne illness.

Simple testing kits, available commercially, were used by dietary personnel in one hospital. They felt that these kits were useful not only in checking potential microbiological problems, but also as a training and educational tool for employees.

In the military feeding program, responsibility for microbiological testing would come under the Deputy for Preventive Medicine and would vary from hospital to hospital. The kinds of tests and frequency of microbiological testing should be determined by the deputy for each hospital.

Sanitation. The sanitation audits and procedures were very detailed in most hospitals and often included daily, weekly, monthly, and quarterly inspections. The food service contractors were very specific about sanitation requirements. However, the degree of enforcement of sanitary conditions varied greatly from hospital to hospital and was very dependent on the enforcement by management personnel. Most of the food service contractors had audits conducted by their district managers semi-annually. A few hospitals reported having two supervisors conduct the same sanitation audits independently and comparing the results.

In addition to audits by their own food service personnel, several hospitals were audited by the hospital administration. Moreover, outside audits were often numerous and included the Joint Commission on the Accreditation of Hospitals (JCAH), state, county, and municipal public health departments, state residential living commissions, the insurer of the hospital's liability policy, the Health, Education and Welfare Administration, and Medicare-Medicaid inspection teams.

ENTREE ASSEMBLY AUDIT FORM

tima	ated	Productio	n					Pla	ates				
1.		tion Size											
	İt	tem			W	Bight				Average Weight	Ra	nge	
	_												
	_					+							
	-					╂───		┞──┼──	+—				<u> </u>
	-					<u> </u>			+		-+		
2.	Port	tioning ut	ensil a	s state	din A.	1						Yes_	_No
3.	Pro	per label	and da	te (ch	eck one	rack)	щ				Yes_	_No
4.	Use	of appro	opriate	dishes				# m	issing			Yes_	No
5.	San	itary han	dling o	f dishe	es and u	Itensil	s					Yes	_ No
6.	All	positions	manne	ed acco	ording t	o A.I	.					Yes_	_ No
7.													_ No
	Α.	Product	is not	squasi	ned and	juice	not	running	efectiv over	/e		Yes_	_ No
8.										ack)			_ No
9.	Sup	ply – no	t to e	xceed	1½ pan	s						Yes_	_ No
10.	Rate	e of rack	s into	refrige	rator ar	nd/or	freez	er not to	o exce	ed 30 min		Yes_	_ No
11.	Act	ual count	for o	ne ent	ree					plates.			
12 .	Rec	ord coun	t for a	bove e	ntree _	. <u></u>				plates.			
13.	Prev	vious day:	s record	d									
	Α.	All proc	luced i	tems ł	nave a r	ecorde	ed co	ount				Yes_	_ No
	B .	Calculate	e # of	plates	/minute	for e	each	entree m	ade p	previous day			
							·	olates/mir					
							· ·	plates/min					
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The model food service contract is quite detailed in sanitation requirements. Adherence to this contract and the Public Health and AR 40-5 regulations the authors believe are adequate for the sanitation section of the military hospital quality assurance program.

Sensory Evaluation. The formal and informal sensory evaluations varied greatly from hospital to hospital. Informal test sampling of prepared items before patient tray assembly was usually the responsibility of the tray line supervisor. Those hospitals with a restaurant menu de-emphasized tray-line sampling of each item and largely relied upon sampling by the cooks and supplemented the evaluations by spot-checking and dummy tray assessement. In two facilities with a strong emphasis on product quality, a test tray was used and each item was sampled by the cooks, Suggestions for item correction and for recipe improvements were made at this time and the group testing re-enforced the importance of end-product quality. Most dietitians reported good cooperation from their cooks in improving substandard items when the cooks were involved in product evaluations and constructive suggestions tactfully made.

While the conventional systems rely primarily on informal sensory sampling prior to serving time, cook-chill and cook-freeze facilities lend themselves more easily to formalized sensory panels. In the cook-chill system at the University of Wisconsin Medical Center, all items were tested informally by individual cooks prior to chilling. After chilling, they were reheated and resampled by a supervisor and production employee. In the cook-freeze operations, products were sampled after freezing but prior to serving. At the University of Kansas Medical Center, two panels were held daily to monitor the products prepared the day before. The panels were comprised of dietitians, cooks, and ingredients room personnel. Ratings were made according to end-item descriptions (Figure 10) to obtain more objective ratings. At Mercy Hospital, another cook-freeze facility, test tray evaluations of food are made daily by a panel of six or seven dietitians and a cook.

Other formal sensory evaluations are used in some hospitals for the evaluation of new products, evaluation of complaint items, and more objective evaluations of food served. These panels were usually comprised of 10 to 12 nondietary employees. One hospital included long-term patients in these evaluations. Samples were presented without identification and usually rated for appearance, odor, flavor, and texture. Results were used for procurement decisions and improvement of food quality. Figure 11 depicts an evaluation form used by the Veterans Administration Hospitals, and Figure 12 one used by the Bethany Medical Center. In a military quality assurance program, sensory evaluations are critical to the determination of food quality and for the development and maintenance of high quality standards. It is recommended that sensory evaluations be included in the quality assurance section and results used to document the presence or absence of problems and to assist the contractor and the COR in resolving food quality problems.

Some of the basic requirements for sensory testing should be:

ģ.

1. All food items should be sampled as specified in the quality assurance section of the military contract before being sent to patients or cafeteria;

P008

ROAST RIBEYE BEEF ---- Salt free

Appearance

- 1. Medium brown color with no pink, grey or green tint present.
- 2. Marbling may be evident, but gristle is not evident. No pieces of fat wider than 1/4 inch.

Texture

1. Fork tender.

2. Easily chewed with no stringiness evident. Moist to the taste.

Flavor

1. Mild characteristic flavor with no old, rancid or off flavors present.

Temperature

140 – 160°F.

Portion Size

.060 kg.

PEAS/ONIONS

Appearance

- 1. Fairly uniform bright green color; no white or yellow evident. Opaque white onions.
- 2. No discoloration or spoiled pieces.
- 3. Less than 25% of peas wrinkled or shriveled. Intact, plump pieces present.
- 4. Fairly uniform pea size and onion size.

Texture

1. Able to be pierced with fork and hold shape. No crispness or mushiness.

2. Tender to chew. Juicy, not dry.

Flavor

1. Mildly sweet characteristic flavor for both peas and onions.

2. No bitter or old flavors.

Temperature

130 – 150° F.

Portion Size

90 g.

CARROTS

Appearance

1. Bright orange, fairly uniform color. No yellow or other discolorations.

2. Fairly uniform cubed shape.

3. No foreign matter present.

Texture

1. Juicy, not dry. Tender but not crispy, mushy or spongy.

2. Fork tender; easily pierced with a fork.

Flavor

1. Characteristic mild sweet flavor, not bitter.

Temperature

130 – 150°F.

Portion Size

.075 kg.

Figure 10. End-item description, University of Kansas Medical Center

SENSORY EVALUATION OF CONVENIENCE FOODS

PRODUCT			DATE
	CHARACTERISTI	CS	
APPEARANCE	FLAVOR	TEXTURE/ CONSISTENCY	OVERALL ACCEPTABILITY
		·	
		·	
	i.		
		CHARACTERISTI	CHARACTERISTICS APPEARANCE FLAVOR TEXTURE/

VA FORM 10-7983

1. A. 10

Figure 11. Sensory evaluation of convenience foods, Veterans Administration Hospital

Food Systems Manager ROUTE TO:

PRODUCT EVALUATION SHEET

Please write the number which best describes your evaluation of the product using the following rating scale:

- Very Good (in all respects; you know of no improvement) (enjoyed it; minor improvement desirable) (could eat it without enthusiasm; improvement 5 – Very G 4 – Good 3 – Fair

needed) 2 - Poor (edible, but that is all) 1 - Very Poor (inedible)

				RAT	INGS			– – – – Acceptable
Catalog Number	Description	Packing		Flavor	Texture	Consistency	Aroma	Yes or No
Name:			-	vould like furt	I would like further information on the food.	n on the food.		
Title:			~	vould like to	I would like to place an order.			
Hospital:								
Com	Comments:							
					-			

Figure 12. Product evaluation sheet, Bethany Medical Center

2. Cooks should be included in some aspects of sampling to be aware of product quality desired and obtained;

3. Formal sensory panels including 10 to 12 panelists from various areas of the hospital including nonfood areas should be conducted;

4. Use of end product descriptions should be encouraged for objective evaluations;

5. Results from sensory panels should be summarized and discussed with cooks and management personnel.

Test Tray Assessments. Many of the hospitals conducted assessment of test or "dummy" trays sent to patient floors. The number and frequency of this assessment varied from one tray once a week to 10 trays at irregular intervals. In most instances, tray evaluations were done on the patient floors, but a few brought the trays back to the production area. The hospitals operated by food service contractors relied heavily on test tray assessment as a means for evaluating quality and temperature of each item as it would appear before the patient. The tray assessments were conducted by different personnel in different hospitals, but most commonly involved a clinical or production dietitian, and sometimes a nondietary employee such as a nurse or doctor. The trays were usually assessed for appearance, accuracy, and cleanliness, and for temperature, flavor, and texture of the food. Figure 13 is an evaluation form used by the West Jersey Hospital. Figure 14 shows the evaluation form and Figure 15 the corrective action plan used by Saga Corp. Figure 16 shows the individual evaluation form used by ARA and Figure 17 their summary of four individual tray assessments. Test tray examinations are a valuable quality measurement tool when they are carefully and objectively performed, when results are related back to production employees and when follow-up action is taken. It is recommended that the test tray assessments be incorporated in the quality measurement plan to be performed by the dietitians and/or the COR.

Patient Acceptability Ratings. Patient acceptability ratings are the final assessment of whether the food being produced and served satisfies the patient. Most hospitals used a questionnaire to determine patient acceptability. Most commonly the ratings were conducted monthly although some were done quarterly, semi-annually, or yearly. Results were often sent not only to food service management personnel but to hospital administration personnel. Samples of patient questionnaires were collected from most hospitals and although designs varied considerably, the types of questions asked were usually similar. Opinions on food temperature, variety, flavor, and appearance of food and courtesy of servers were collected. Respondents usually were asked to rate these categories as very good, good, fair, or poor. Although several hospitals would relate their results as "85%" acceptability, the basis considered acceptable varied and no valid comparison of patient acceptability was possible in this survey.

Figure 18 is a patient acceptability rating form used by the University of Wisconsin Medical Center. Figures 19 and 20 show a SAGA and Custom Management Corp. form, Figure 21 shows a detailed questionnaire used annually by the West Jersey Hospital and Figure 22 a briefer one used monthly.

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Sent to: Dete: Mael: Diet:

QUALITY ASSESSMENT OF A PATIENT'S TRAY

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(Staple copy of actual menu to this form)

			¥	OT FOOD				Ŭ	COLD FOOD	0	
Ž	Merru Item	Soup	Entree	Pot.	Veg.	Hot Bev.	Salad	Dessert*	Fruit	Butter	Cold Bev.
<u> </u>	Temp. standard on serving line	170°	160°	150°	160°	170°	Cool Crisp	Cool/ Firm	Cool	Firm	45°
ġ	On serving line										
~	Temp. standard of food on tray	150° – 170° –	130° – 160° –	130° – 150° –	120° – 160°	150°- 170°	Cool Crisp	Cool/ Firm	Cool	Firm	45° – 50°
ri	Temp. of food on tray										
ы	Portion size										
4	Appearance of food										
ۍ ا	Garnish & Decoration										
ۍ ن	Taste & Aroma										
7.	Missing Items										
œ		cleanliness: DISHES	ES TRAY	7	FLATWARE		TRAY COVER GLASSWARE	ER SWARE		PLATE COVER GARNISH	/ER
ດ່	PERTINENT ITEMS: a. Time food temps. are taken in kitchen: b. Time cart leaves kitchen:	ire taken chen:	in kitchen:			ם שי ווייים	Time tray Time test	Time tray passing begins: Time test tray is delivered	ns: Tred to nat	to nationt (or test area	t areal
Ģ	c. Time cart arrives or	on floor:				; 					arcar.
1. 10	OVERALL QUALITY: EXCELLENT RECOMMENDED CORRECTIONS:	VE ECTIONS:	VERY GOOD NS: Attach	and complete	GOOD Slete Action	GOOD Action Plan.	FAIR		POOR	<i>r</i>	
ä	Hospital Administration Food Service Director District Manager					Evaluatio	Evaluation Team Signatures:	gnatures:			
*Ten	*Temperature Standard for a Potentially Hazardous Dessert is 45°	Potentiall	y Hazardou	us Dessert	is 45°						

Figure 14. Quality assessment of a patient's tray, Providence Hospital, Saga Corp.
	Completed Date	2							
			 						Manager
Account: Date:	T arget Date								Food Service Manager
	By Whom							1	àga Corp.
CORRECTIVE ACTION PLAN	Corrective Action								Chief Dietitian Corrective action plan, Providence Hospital, Saga Corp.
	Discrepancy							Signature:	Food Service Director Figure 15.

INDIVIDUAL EVALUATION SHEET

(Please underline or circle appropriately)

I. COMP	LETENESS	Ň	YES	NO			
II. APPE	ARANCE						
1.	Attractive	or	Unattractive				
2.	Clean & Dry	or	Wet with spills				
3.	Well arranged	or	Scrambled and clutt	ered			
III. TAST	E						
If modified diet, therapeutically correct (without salt, sugar and/or fat as dictated by diet or incorrect)							
IV. TEMP	ERATURE						

HOT FOOD	нот	or	COOL
COLD FOOD	COLD	or	WARM
V. PORTION SIZE			

VI. OVERALL EVALUATION

Ľ

EXCELLENT GOOD FAIR POOR

Figure 16. Individual evaluation sheet, ARA Corp.

36

HOSPITAL		ROOM #
DATE		
MEAL: (Circle one) BREAKFAST	LUNCH	DINNER
DIET: REGULAR	THERAPEU	ITIC (Specify)
APPEARANCE OF TRAY:	CC	OMPLETE: YES NO
MENU ITEM:	TEMP.	
APPETIZER		SUMMARY INDIVIDUA EVALUATION SHEETS
		1. COMPLETENESS
ENTREE		2. APPEARANCE
GARNISH: YES NO		3. TASTE
POTATO/SUB		4. TEMPERATURE
	<u></u>	5. PORTION SIZE
SALAD		6. OVERALL
GARNISH: YES NO		
DESSERT		
BEVERAGE: HOT		
COLD		
OVERALL EVALUATION (Circle one)		
EXCELLENT GOOD FAIR COMMENTS:		
HOSPITAL STAFF ASSISTING WITH EV	ALUATION (Name	and Position)
1		
2		
3		
POLICY #30.40.02		Director of Food Service

UNIVERSITY OF WISCONSIN HOSPITAL & CLINICS FOOD SERVICE DEPARTMENT PATIENT QUESTIONNAIRE

THE FOOD SERVICE DEPARTMENT IS INTERESTED IN YOUR COMMENTS ABOUT MEAL SERVICE IN THE HOSPITAL. YOUR COOPERATION IN COMPLETING THIS QUESTIONNAIRE WILL BE MOST HELPFUL AND APPRECIATED. KEEP THE COMPLETED FORM WITH YOUR MENU AND A DIETITIAN OR A DIET CLERK WILL PICK IT UP AT 11:30 A.M. THANK YOU.

DATE:

- 1. NAME ______ ROOM NO. ____ UNIT _____
- 2. DID A DIETITIAN OR DIET CLERK VISIT YOU? YES _____ NO _____
- 3. ARF YOU ON A MODIFIED DIET? YES _____ NO _____ NAME OF DIET_______IF YOU ARE ON A MODIFIED DIET, HAS IT BEEN EXPLAINED TO YOU BY A DIETITIAN? YES NO
- 4. FOR EACH TOPIC, CHECK (X) THE PHRASE THAT BEST DESCRIBES YOUR OPINION OF THAT ASPECT OF FOOD SERVICE. PLEASE FEEL FREE TO MAKE ANY ADDITIONAL COMMENTS IN THE SECTION BELOW:

	GOOD	FAIR	POOR	COMMENTS
TRAY APPEARANCE				
QUALITY OF FOOD				
FLAVOR OF FOOD				
HOT FOOD TEMPERATURE				
COLD FOOD TEMPERATURE				
PORTION SIZES				
MENU VARIETY				

5. GENERAL COMMENTS:

UWH: 3423 I.D. 028 WHITE - GENERAL

Figure 18. Patient questionnaire, University of Wisconsin Hospital & Clinics

PATIENT SATISFACTION SURVEY

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

In completing this questionnaire, be sure to circle clearly the appropriate numbers. Erase completely any circles you wish to change.

We are interested in learning your general opinions toward each of the following food service topics as they apply to the present food service here. For each topic *circle one number* to indicate the phrase that best describes your opinion of that aspect of the food service.

	Very Good	Good	Fair	Poor	Very Poor
Temperature of Food	1	2	3	4	5
Variety of Food	1	2	3	4	5
Appearance of Food	1	2	3	4	5
Salads	1	2	3	4	5
Desserts	1	2	3	4	5
Main Dish	1	2	3	4	5
Cleanliness of dishes, silverware	1	2	3	4	5
Completeness and accuracy of tray	1	2	3	4	5
Quantity served (portion size)	1	2	3	4	5
Arrangement of tray	1	2	3	4	5
Overall food service	1	2	3	4	5

If there are any other aspects not mentioned above that are important to you, list them below and rate each one as you did above.

Very Good	Good	Fair	Poor	Very Poor
1	2	3	4	5
1	2	3	4	5
1	2	3	4	5
	Good	Good Good 1 2 1 2	Good Good Fair 1 2 3 1 2 3	Good Good Fair Poor 1 2 3 4 1 2 3 4

Thank you

Figure 19. Patient satisfaction survey, Providence Hospital, Saga Corp.





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Please place a checkmark under each rating which best describes your level of satisfaction.

	Very Good	Good	Fair	Poor
Menu Variety				
Portion Size				
Attractiveness of Food				
Flevor of Food				
Hot Food Temperature				
Cold Food Temperature				
Cleanliness of Dinnerware & Utensils				
Promptness of Service				
Courtesy of Service				
Overall Service				

- Which food items do you enjoy the most?
- · Which food items do you enjoy the least?
- · List any specific item(s) which you would like to see added to our menu selections:
- · Which meal do you eat most frequently in the cafeteria?
- Please feel free to make additional comments or suggestions concerning any aspect of the Food Service Program.

Thank you for taking time to complete this questionnaire. Have a nice day!

Your Dining Service Team

Figure 20. Patient satisfaction form, Custom Management Corp.

Northern Division Car Southern Division Ber Eastern Division Voo	lin, NJ 08009		MEAL B L D
DATE	DIETARY - QU	ALITY CONTROL S	URVEY MENU #
NAME	ROOM		DIET
THE DIET 1. Did Doctor prescribe 2. What Diet are you or		Yes	Νο
3. How long? 4. Did Doctor explain d 5. Comments on the Di			
-	Attractive? of Disposable Ware:		Object
THE MENU 1. Are you satisfied with 2. Are there enough sele 3. Within the restriction	ections?	do you feel that the	selectivity is varied enough?
4. Comments:	s imposed by your area,		
Figure SEE PAGE -2	21. Dietary – quality (control survey, West ,	lersey Hospital

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PAGE -2- DIETARY QUALITY CONTROL SURVEY

THE FOOD - PORTION SIZE

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1. Are the portions	Too Sr	nall	Too Larg	e	Adequate
QUALI	гү				
1. Are the Entrees	Under co	oked	Over cool	ked	Adequate
2. Are the Vegetables	Under co	oked	Over cool	ked	Adequate
3. Are the Cold Foods	Good	·	Poor		Adequate
4. Are the Beverages	Good		Poor		Adequate
Comments:					
THE FOOD - TASTE				······································	
Entree:	Good	Poor		Adequate)
Vegetables:	Good	Poor		Adequate)
Cold Foods:	Good	Poor	. <u> </u>	Adequate)
Beverages:	Good	Poor		Adequate	9
Comments:					
APPEAR	RANCE			· · · · · · · · · · · · · · · · · · ·	
Entree:	Attractive		Unat	tractive	···
Vegetables:	Attractive		Unat	tractive	
Cold Foods:	Attractive		Unat	tractive	·
Beverages:	Attractive		Unat	tractive	<u></u> _
Comments:					
·					
		_			
SEE PAGE -3-	Fig	ure 21. (con	tinued)		

PAGE -3- DIETARY QUALITY CONTROL SURVEY

FOOD TEMPERATURE

فالمستعمل والمعاد

Hot Entrees:	Hot	Warm	Cold	_
Hot Vegetable:	Hot	Warm	Cold	_
Hot Beverage:	Hot	Warm	Cold	_
Cold Foods:	Cold	Warm		
Cold Beverages:	Cold	Warm		
Comments:				
ACCURACY			·····	
1. Did you receive every	thing ordered or	n the tray? Yes	No	
2. Missing:				
Comments:				
SERVICE				
On Time?		Courteous?		
General Opinion of the	Food Service:			
Suggestions to improve s	service:			

Figure 21. (continued)

Note:	Before Patients fill	in this survey Hospital Staff show	uld fill in this section:
Meal	Breakfast Lunch Dinner	Floor	Date, 19

Dietary Patient Survey

For Patients Eating Normal Food

First may we have some personal information please:

	Sex	🔲 male 🗋 femal		Age [] 15 - 25] 25 - 40] 40 - 60] over 60)				
	exceptional bad	ly 		71	somewh in betwo		\swarrow			axceptionally good
Please answer the following questions by marking the appropriate box.			3		<u></u>	<u>ه</u>	$\overline{\bigcirc}$	<u>دن</u> ه) ,	
1. How was your tray delivered to you?										
How well did the food on your tray match what you ordered?										
 How attractive was the tray and food to look at? 										
4. How was the temperature of the hot food and peverages?										
5. How was the temperature of the cold foods and beverages?										
 How fresh were the fresh foods and beverages? 										
7. How satisfactory were the sizes of the helpings of food and beverages?										

Please give comments that might help to improve service.

MCM Form D10

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Figure 22. Dietary patient survey, West Jersey Hospital

THANK YOU

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Other tools used for determining the patient's attitude towards the food served included interviews by clinical dietitians and dismissal questionnaires. The direct interview was felt by many to be the most informative. Figure 23 is a patient visitation form used by Seiler's Corp. Dismissal questionnaires used in most hospitals had a relatively low response rate and many felt that only unsatisfied patients were apt to respond.

Patient acceptability studies in hospital feeding have been conducted by NLABS personnel for various projects. The most comprehensive is one reported by Maller, Dubose and Cardello in Consumer Opinions of Hospital Food and Food Service.² It is suggested that the survey forms (Appendixes A, B and C) be adopted for use in assessing patient acceptability approximately three months before and three months after the food service contractor assumes the food service responsibilities. This approach will allow for a comparative basis to judge patient acceptability under military and civilian management. A less detailed questionnaire could also be used before and after the contractor assumes control. Summaries of results of both surveys should be made available to the contractor, the contracting officer, and the clinical dietetic staff. Patient interviews should also be conducted regularly, results summarized, and follow-up procedures developed.

Cafeteria Acceptability Ratings. Less emphasis was placed on cafeteria acceptability ratings than on patient ratings. Many hospitals reported than an increase or decrease in sales was their primary source of information relative to the acceptability information regarding food and service. Some hospitals periodically left comment cards near the cash register so those desiring to could write in comments. Some used a suggestion box; a few conducted surveys monthly or quarterly. Figures 24 to 27 are samples of such questionnaires. In some hospitals, a dietitian would ask a client if he or she would like to cooperate in an evaluation, and if agreed to, the client would evaluate a free meal. The dietitian would then sit with the patron and conduct a tray assessment much like those conducted on test trays on the floors. In the military hospital feeding program, cafeteria acceptability ratings are of special importance not only to insure satisfied employees, but also because of the many ambulatory patients. It is recommended that questionnaires used in Consumer Opinions of Hospital Food and Food Service as adapted (Appendix A, B, and C) be used three months before and again three months after a food service production at any installation. It is recommended that the staff questionnaires used in Consumer Opinions of Hospital Food and Food Service as adapted (Appendix D) be used before and after a food service contractor assumes food service production at any installation.

²O. Maller, C.N. DuBose, and A.V. Cardello. Opinions of Food Service at Military Hospitals. J. Am. Diet. Assoc., 236-242, 1980.



dietary management

Date____/____

PATIENT VISITATION REPORT

		EXC	ELLENT — E	GOOD — G	FAIR — F	POOR — P	
NAME	ROOM #	TASTE	TEMP.	APPEAR.	SIZE	DIET	SPE
							<u>.</u>
	++	<u> </u>					
ADDITIONAL PATIEN	T COMMENTS (Indicate Name	e):				
				·····			-
		 ·					
				. <u></u>			
	. <u> </u>						_
				Visitation			-
							-
							-
							-
ACTION:							
							-
							-
							-
							- - -
							-
							-
							-
ACTION:				by			- - -
				by			- - -
		Re	viewed and Approved	by			- - -

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MAY WE HAVE YOUR OPINION?

THE FOOD SERVICE STAFF IS HERE TO SERVE YOU

You can help us by answering the following questions:

 What meals do you normally eat here?

 Breakfast
 Lunch
 Dinner

 Yes
 No
 Do you enjoy your meals here?

 Yes
 No
 Is there enough variety in the menus?

 Yes
 No
 Is food served at a suitable temperature?

 Is food served:
 Image: Structure of the served is the served of
THANK YOU

41981 ARA HOSPITAL FOOD MANAGEMENT

Figure 24. Cafeteria comment card, ARA



Cm-405

The aim of the Dietary Department is to offer you meals which are nutritionally sound, carefully prepared, varied and enjoyable! To make our best possible effort toward attaining and maintaining that goal, we need your help!

Won't you please take a few moments to help us keep "on our toes?" Without knowing what you think, we're really "up a tree."

Please place a checkmark under each rating which best describes your level of satisfaction.

	Very Good	Good	Fair	Poor
Menu Variety				
Portion Size				
Attractiveness of Food				
Flavor of Food				
Hot Food Temperature				
Cold Food Temperature				
Overall Service				



- Which food item(s) did you enjoy the most?
- Which food item(s) did you enjoy the least?
- Did you receive all your menu selections at each meal?
 I Yes I No
- Have you been visited by a Dietitian or Representative of the Dietary Department?
 Yes
 No
- What type of diet have you been following during your hospital stay?

Regular Diet D Modified Diet _____

- please specify
- How would you rate your appetite during your hospital stay?

Good Fair Poor

 Please feel free to make additional comments or suggestions concerning any aspect of the Food Service Program. Use back page if necessary.

Thank you for taking time to complete this questionnaire. Have a nice day!

Your Dietary Staff

Figure 25. Cafeteria comment card, Custom Management Corp.

EMPLOYEE SATISFACTION SURVEY

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

In completing this questionnaire, be sure to circle clearly the appropriate numbers. Erase completely any circles you wish to change.

We are interested in learning your general opinions toward each of the following food service topics as they apply to the present food service here. For each topic *circle one number* to indicate the phrase that best describes your opinion of that aspect of the food service.

	Very Good	Good	Fair	Poor	Very Poor
Temperature of Food	1	2	3	4	5
Variety of Food	1	2	3	4	5
Appearance of Food	1	2	3	4	5
Salads	1	2	3	4	5
Desserts	1	2	3	4	5
Main Dish	1	2	3	4	5
Cleanliness of dishes, silverware	1	2	3	4	5
Completeness and accuracy of tray	1	2	3	4	5
Quantity served (portion size)	1	2	3	4	5
Arrangement of tray	1	2	3	4	5
Overall food service	1	2	3	4	5

If there are any other aspects not mentioned above that are important to you, list them below and rate each one as you did above.

Very Good	Good	Fair	.' oor	Very Poor
 1	2	3	4	5
 1	2	3	4	5
 1	2	3	4	5

Figure 26. Employee satisfaction survey, Portsmouth Hospital, Saga Corp.

Thank you

FOOD PREFERENCE SURVEY

Hospital Division 2

This survey is being conducted as part of a continuing effort to provide good food service. Your cooperation in completing this questionnaire will be most appreciated.

As you complete the questionnaire, be sure to circle clearly the appropriate numbers. Erase entirely any circles you wish to change.

We are interested in learning how often the various items listed on this form should be included in our menus. For each item, CIRCLE ONE NUMBER that indicates the words that best describe how frequently you would like that item served.

To assist you in choosing the words which best describe how frequently you would like to have a particular item served, the following definitions have been added:

very often	— served once a week
often	- served two or three times a month
occasionally	- served once a month
seldom	- served once every two months
rarely	- served once every three or four months

In addition, please indicate your sex by circling the appropriate name before starting on the actual survey.

- - - - -

	MALE		FEMALE		
LUNCHEON ENTREES	Very Often	Often	Occasionally	Seldom	Rarely
Bacon, lettuce, tomato sandwich	1	2	3	4	5
Meat loaf	1	2	3	4	5
Fruit salad plate	1	2	3	4	5
Grilled cheeseburger	1	2	3	4	5
Beef stew	1	2	3	4	5
Baked lasagna	1	2	3	4	5
Hot roast beef sandwich	1	2	3	4	5
Vegetable plate	1	2	3	4	5
Baked macaroni & cheese	1	2	3	4	5
Cold meat plate	1	2	3	4	5
Julienne salad bowł	1	2	3	4	5

Figure 26. (continued)

LUNCHEON ENTREES (continued)	Very Often	Often	Occasionally	Seldom	Rarely
Beef or chicken turnover	1	2	3	4	5
Hot dogs & baked beans	1	2	3	4	5
Fritters & sausage links or bacon	1	2	3	4	5
Barbecued beef sandwich	1	2	3	4	5
Egg & tuna salad sandwiches	1	2	3	4	5
Beef & noodle casserole	1	2	3	4	5
Grilled ham & cheese sandwich	1	2	3	4	5
Spaghetti & meat sauce	1	2	3	4	5
Grilled hamburger	1	2	3	4	5
Hot turkey sandwich	1	2	3	4	5
Swedish meatballs	1	2	3	4	5
Stuffed green pepper	1	2	3	4	5
Chicken pot pie	1	2	3	4	5
Corned beef hash	1	2	3	4	5
Chow Mein	1	2	3	4	5
Gourmet casserole	1	2	3	4	5
Spanish rice	1	2	3	4	5
Spanish macaroni	1	2	3	4	5
Sheperd's pie	1	2	3	4	5
Tuna noodle casserole	1	2	3	4	5
Fish stick sandwich	1	2	3	4	5
Fish 'n chips	1	2	3	4	5
Cream chipped beef	1	2	3	4	5
Beef biscuit roll	1	2	3	4	5
Creamed chicken	1	2	3	4	5
Welsh rabbit	1	2	3	4	5
LUNCHEON DESSERTS					
Frosted cupcake	1	2	3	4	5
Apple crisp	1	2	3	4	5
Chilled pear halves	1	2	3	4	5
Chocolate brownies	1	2	3	4	5
lce cream	1	2	3	4	5
Gingerbread/Whipped cream	1	2	3	4	5
Oatmeal cookies	1	2	3	4	5
Chocolate pudding	1	2	3	4	5
Applesauce bars	1	2	3	4	5

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Figure 26. (continued)

LUNCHEON DESSERTS (continued)	Very Often	Often	Occasionally	Seldom	Rarely
Fresh fruit cup	1	2	3	4	5
Bread pudding	1	2	3	4	5
Cake square with icing	1	2	3	4	5
Apple brown betty	1	2	3	4	5
Sherbet	1	2	3	4	5
Fresh fruit	1	2	3	4	5
Chocolate chip cookies	1	2	3	4	5
Whipped fruited gelatin	1	2	3	4	5
Gelatin cubes/Whipped cream	1	2	3	4	5
Strawberry crunch	1	2	3	4	5
Peanut butter brownies	1	2	3	4	5
Peach slices	1	2	3	4	5

and the second design

Sec. Sec.

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Figure 26. (continued)

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·	C	afeteria Cu	stomer Sur	vey			
Note: Before Cafeteria	Customers I	ill in this survey He	ospital Staff should	complete this	section.		
Meol 🗌 Breakfast	Date _		, 19	Time Custo	mer Served:		
🔲 Lunch					:	AM	
Dinner 🗌						PM	
First may we have some person		·	_				
	Sex	male female	• •	5 - 25 5 - 40			
				0 – 60 ver 60			
			, j				
	exceptional bod	ly		somewhere in between		¢ x	ceptio
-			$\overline{}$	///	$\overline{\mathcal{T}}$	-	900
			//		$\backslash \setminus$		
ease answer the following questions		α	<u>ب</u> کی آ		ج ج		<u>ب</u>
marking the appropriate box.	Ŷ	$\bigcirc \bigcirc \bigcirc$	$\bigcirc \bigcirc$				
How was the food arranged on the counter?		2 3	4 5	<u> </u>	,	8 9	10
How was the check-out?	ł		+				
How was the service for any questions asked or help requested?							
How was the temperature of the hot food and beverages?			· ·	_	<u>┝</u>		
How was the temperature of the cold food and beverages?	++		++				
How fresh were the fresh food and beverages?	++ !				+·+		
How satisfactory were the sizes of the helpings of food and beverages?			1				

Please give conments that might help to improve service.

MCM Form D11

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THANK YOU

Figure 27. Cafeteria customer survey, West Jersey Heepital

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CONCLUSIONS

Many methods of monitoring quality were noted in the study that will be useful for the measuring of quality in military hospital food service contract situations. There are three basic approaches to quality assurance in the nonmilitary hospitals:

- 1. A fixed schedule of quality assurance audits;
- 2. Audits on an as-needed basis;
- 3. No structured quality assurance schedule.

The food service contract operators genurally had a fixed schedule of audits; internal audits were frequent and outside audits by district food service managers were conducted once or twice a year. In those hospitals with irregular audits, the audits were often conducted on a project or "as-needed" basis. If a problem area was noticed, an audit was conducted to determine and document the cause, corrective action would be recommended, and follow-up checks made. In many hospitals with few structured quality assurance procedures, effective quality was obtained by good supervisory and managerial practices. Quality assurance audits do not necessarily result in high quality food and food service, unless there is a commitment by management to take follow-up action.

RECOMMENDATIONS

The following quality assurance parameters are recommended for measuring food service quality at military hospitals operating under a commercial/industrial type food service contract.

I. Acceptability Ratings

A. Patient acceptability

The patient is the final arbiter of quality in a patient feeding situation. The military has background data on military hospital feeding obtained from the work of Maller, DuBose, and Cardello performed by NLABS at five military hospitals. The adaptation of the survey forms used in that study should be used to assess patient acceptability under the hospital food service contract (Appendix A).

B. Cafeteria acceptability

Just as the bed patient is the final judge of foods served in the rooms, cafeteria patrons, both employees and ambulatory patients, are the consumers and final judges of the quality of cafeteria food. Again, an adaptation of the forms used in the Maller study should be a basis for cafeteria patient food acceptability. Appendix B shows survey forms for nonpatient cafeteria patrons. The survey questionnaire in Appendix A is also designed to be used by ambulatory patients eating in the cafeteria.

II. Test Tray Evaluations

Test trays/dummy trays allow for the evaluations of typical meals as they would reach the patient. The trays should be sent to the floors on a random basis and evaluated for:

- 1. Food temperature;
- 2. General appearance of tray;
- 3. Portion size;
- 4. Flavor;
- 5. Texture;
- 6. Tray accuracy;
- 7. Tray food arrangement;
- 8. Completeness.

It is recommended that three people be on the test panel making the test tray assessments. These should include the COR, the contractor's manager or supervisor, and one other professional person not directly aligned with either the contractor or the COR. A test tray evaluation form developed for this purpose is included in Appendix F.

III. Sensory Evaluation

A. Informal

The informal tasting by the cooks of the range of food items prepared should be encouraged and each food item should be tasted before portioning as specified in the contract.

B. Formal

A sensory panel made up of 8 to 12 members including technical and nontechnical participants should be used to evaluate specific items. This panel should function on a regular or irregular basis depending on the size and system of the hospital or on the number and type of food problems to be resolved. The sensory panel should be used to evaluate items that are sources of serious complaints from tray assessments and acceptability results and other feedback (such as excessive waste) from consumers, clinical dietitians, production staff members, the contractor or his employees, and other hospital staff members. A form should be developed for these sensory evaluations and procedures to evaluate quickly, identify, and resolve problems. Care must be taken in the selection of panel members to insure a broad representation of participants and avoid bias towards or against the contractor. Appendix G contains a form developed for these sensory analyses.

IV. Objective Measurements

Although subjective/objective testing of food quality is necessary as described above, the development of reliable objective testing methods should be a goal of any quality assurance

program. Thus, monitoring of product temperatures, use of end product descriptions, weighing of portion sizes, determinations of plate waste, and other determinations that can provide objective quality measurements should be investigated and incorporated into the quality assurance plan.

The results of the quality assurance evaluation must be used as a tool for monitoring the contract operation results. If quality measurements indicate that high-quality food is being served, no further action is needed. If, however, the measurements show food quality below that of other military hospitals or below that of the quality that existed prior to the contract conversion, the reasons for the lower quality must be determined and resolved.

Action Plan. The Inspection and Acceptance (Section E) of the Hospital Food Service Contract states the Government's requirements and standards necessary for the contractor to produce acceptable food quality to meet military hospital requirements. This Section describes the quality assurance methods that the Government will use to evaluate the contractor's performance. This document, however, does not provide for a method that will evaluate the results of his performance according to the quality and acceptability of the food on the consumer's plate or the patient's tray.

A standard format and methodology will be developed for use by the COR to measure quality parameters of food and food service. These will include methods and frequency of consumer acceptance appraisals and for sensory evaluation techniques. A prototype format will be developed and tested. Because of the importance of being able to assess quality parameters under contract feeding with in-house operations prior to contractor conversion, it is recommended that identical quality assessments be made at each hospital prior to conversion and at quarterly intervals following conversion to a contractor-operated activity. Summaries of results and comments of both the pre and post start of contract surveys should be made available to the contractor, the contracting officer and the clinical dietetic staff.

After initial testing of the food acceptability and quality methodology is performed, the quality assurance section (Section E) of the US Army Medical Services Contract will be reviewed to insure that areas of food production and food service necessary to provide quality food are adequately addressed.

APPENDIXES

- A. Military Hospital Food Service Survey (Ward)
- B. Military Hospital Food Service Survey (Staff)
- C. Military Hospital Food Service Survey (Ambulatory)
- D. Patient Tray Evaluation
- E. Sensory Evaluation

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APPENDIX A

MILITARY HOSPITAL FOOD SERVICE SURVEY (Ward) U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

SAMPLE: If your age is 24, mark box "2"

	<u>Under 18</u> 1	$\frac{18-25}{2}$	$\frac{26-50}{3}$	$\frac{51 - 65}{4}$	Over 65 5	1 2 3 4 5
1. Wha 1) 2) 3)			person			
4) 5)		of retired n		on		
2. Age	7					
Und	<u>er 18 18-</u> 1 2	- <u>25</u> <u>26–5</u> 2 <u>3</u>	<u>0 51–65</u> 4	<u>Over 65</u> 5		
3. Sexi	?					
<u>Male</u> 1	<u>Female</u> 2					
		-		at this hos		
<u>1–3</u>	<u>days</u> <u>4</u> 1	<u>6 days 7–</u> 2	<u>13 days 14</u> 3	4 <u>-30 days</u> 4	<u>Over 30 days</u> 5	
5. Wha	t is your cu	irrent diet?				
Regi	<u>ular Sp</u> I	becial or Mo 2	dified	- مەمىرىكى بىرىمىيە مەمىرىي		

*This survey form is a modified version of the questionnaire "Opinions of Food Service at Military Hospitals" (Maller, Dubose and Cardello, J. Amer. Diet. Assoc., 1980, 76, 236-242).

6. Do you understand your diet?

a terretaria de la constante de

A STATEMENT



13.	of Food	oo Bland 1	Moderately Bland 2	Just Right 3	Moderate Spicy 4	$ \frac{1}{5} $
14,	Size of Food <u>T</u> Portions	<u>oo Large</u> 5	Moderately Large 4	Just <u>Right</u> 3	Moderate Small 2	$ \frac{1}{1} $ $ \frac{1}{5} 4 3 2 1 $
15.	Cleanliness of Dishes and Silverware	Very Clean 5	Moderately <u>Clean</u> 4	<u>Clean</u> 3	Moderately Dirty 2	Very Dirty 1 5 4 3 2 1
16.	Attractiveness of Dishes, Silverware and Tray	s Very <u>Unattractiv</u> 1	-		Neither Attractive nor <u>Unattractive</u> 3	Moderately Very <u>Attractive</u> <u>Attractive</u> 4 5 1 2 3 4 5
17.	Thoroughnes of Cooking Vegetables	s <u>Overcook</u> 5	Moder ed <u>Overco</u> 4	Ov rately poked Un	Neither vercooked nor dercooked 3	$ \begin{array}{cccc} $
18.	of Meat <u>Too</u>	<u>o Tough</u> 1	Moderately Tough 2	Neitl Tou no Teno 3	gh r Modei <u>ter Ten</u> 2	$ \frac{\text{der}}{5} \qquad 1 2 3 4 5 \\ 1 1 2 3 4 5 \\ 1 1 1 1 1 1 1 1 1 1 $
19.	Were your f <u>Yes No</u> 1 2	not food iten	ns the temper	ature you	like them wh	en you ate them?

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20. Were your cold food items the temperature you like them when you ate them?

	Yes 1	<u>No</u> 2								Ļ	2	
21	How	do voi	u feel righ	t now?								
)		5	4 3	
22.	What	is you	r opinion	of all the	meals	you ha	ave ea	ten in this	hospital?)		
	Very	Good 5	Good 4	Neith Goo noi Bac 3	nd r	Bad 2	Ā	ery Bad 1		5	⁴ ³	
23.	Did	you hav	ve enough	spoons, fo	orks, kr	nives, n	apkins	;?				**
	Yes 1	<u>No</u> 2								Ļ	2	
24.	If No	o, what	items we	re you mi	ssing:	(You I	may ir	ndicate mo	re than o	ne.)		
				·	-		·		Knife	1		
									Fork] 2	
									Spoon		3	-1 .
 25.	D:d .					ieb voi			Napkin			4
25.			eive all th		IIIS WII	ich you	i orde	reur				
	Yes 1	<u>No</u> 2								1	2	
										$-\square$		
ansv	ver the	follow	ving items.	Write ye	our sug	gestions	s direc	suggestion tly on the finish and	question	naire.	food serv	vice, please
20.	WINCI			-		ulu yol						
		Did	l not finis	ז			Why	did you r	iot eat or	r finish?		
	a					a						
	b		. .			b				<u> </u>		
2 7.	What Please	change: list th	s in the fo em below.	ood service	e would	l make	your	stay in th	e hospita	l a mor	e pleasar	nt one?
	a				<u> </u>						· · · · · · · · · · · · · · · · · · ·	
	b											
					Thank v	you for 62	-	assistance.	-			

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APPENDIX B

MILITARY HOSPITAL FOOD SERVICE SURVEY (Staff)

U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

Sample: If your age is 24, mark box "2".

	<u>Under 18 18 – 25</u>	<u> 26 – 50</u>	<u>51 – 65</u>	Over 65		
	1 2	3	4	5	1 2 3	3 4 5
1.	What is your current status	?				
	1) Doctor		dministrative	staff		
	2) Nurse	•	uest			
	3) Food service worker		ledic ther	1	2 3 4 5 6	678
	4) Technician	ĕ) U			أأأأأ	íúů
2.	Age?					
	Under 18 18-25 26-5	D 51-65	Over 65			
	1 2 3	4	5		1 2	345
3.	Sex?					
	Male Female					
	1 2				12	
		_				
4.	How long have you worked	at this hos	pital?			
	Less than 6 months 6 m	onths-1 yea	r 1-3 years	3-10 years	Over 10 years	
	1	2	3	4	5	
					1 2 3	345
					╶╼┉╼╼╼╌┡╴┖┙┈╽┈╽	

*This survey form is a modified version of the questionnaire "Opinions of Food Service at Military Hospitals" (Maller, Dubose and Cardello, J. Amer. Diet. Assoc., 1980, 76, 236-242).

5. During a typical week, how many days do you eat your breakfast in the hospital dining room (cafeteria)?

Never	<u>1–2 days</u>	<u>3–4 day</u>	s <u>5 days</u>	<u>6–7 days</u>	
1	2	3	4	5	1 2 3 4 5
		ek, how man	y days do you	eat your mid-d	ay meal in the hospital dining room
Never	<u>1–2 days</u>	3-4 day	<u>s 5 days</u>	<u>6–7 days</u>	
1	2	3	4	5	
		ek, how mar	y days do yo	u eat your eveni	ng meal in the hospital dining room
Never	1–2 days	3–4 days	s 5 days	6—7 days	
1	2	3	4	5	
Which me	al did you	just finish (eating?		
Breakfast	Mid-da	v meal	Evening meal		
1		2	3		
How muc	h of your	meal did yo	u eat?		
None	Some M	lost All			
1	2	3 4			
What is y	our opinio	n of all the	meals you have	ve eaten in this	hospital?
		Neither Good	·		·
Very Goo	d Good		d Verv Bad	1	
5	4			_	
How do	you feel ab	out the cour	rtesy and chee	rfulness of the	people serving your food?
			Neither Satisfied		
			nor Diseatisfied	Moderately Dissatisfied	Very Dissatisfied
5		4	3	2	1
			-	_	5 4 3 2 1
	1 During a (cafeteria) Never 1 During a (cafeteria) Never 1 Which me Breakfast 1 How muc None 1 What is y Very Goo 5 How do y Very Satisfied	1 2 During a typical week (cafeteria)? Never 1-2 days 1 2 During a typical week (cafeteria)? Never 1-2 days 1 2 Which meal did you Breakfast Mid-da 1 2 Which meal did you Breakfast Mid-da 1 2 What is your opinion Very Good Good 5 4 How do you feel ab Very Mode Satisfied Satisfied	During a typical week, how man (cafeteria)? Never 1-2 days 3-4 days 1 2 3 During a typical week, how man (cafeteria)? 3 Never 1-2 days 3-4 days 1 2 3 Never 1-2 days 3-4 days 1 2 3 Which meal did you just finish day 3 Breakfast Mid-day meal 1 2 How much of your meal did you None Some 1 2 3 All 1 2 How much of your meal did you None Some 1 2 3 4 Yeny Good Bad Bad Bad 3 How do you feel about the cout Very Moderately Satisfied Satisfied	During a typical week, how many days do you (cafeteria)?Never $1-2$ days $3-4$ days 5 days12 $3-4$ days 5 days12 $3-4$ days 5 days0uring a typical week, how many days do you (cafeteria)? $1-2$ days $3-4$ days 5 daysNever $1-2$ days $3-4$ days 5 days12 $3-4$ days 5 days12 $3-4$ days 5 days12 $3-4$ days 5 days412 3 Which meal did you just finish eating?BreakfastMid-day mealEvening meal12 3 How much of your meal did you eat?NoneSomeMost12 3 What is your opinion of all the meals you have Neither GoodVeryGoodBad 3 Bad 2 Very GoodGood 4 Bad 3 Bad 2 VeryModerately SatisfiedNeither Dissatisfied	During a typical week, how many days do you eat your mid-d (cafeteria)?Never $1-2$ days $3-4$ days 5 days $6-7$ days12345During a typical week, how many days do you eat your eveni (cafeteria)? $3-4$ days 5 days $6-7$ daysNever $1-2$ days $3-4$ days 5 days $6-7$ days1 2 $3-4$ days 5 days $6-7$ days1 2 $3-4$ days 5 days $6-7$ days1 2 3 4 5 Which meal did you just finish eating?BreakfastMid-day mealEvening meal1 2 3 How much of your meal did you eat?NoneSomeMost 2 3 What is your opinion of all the meals you have eaten in thisNeither Good 3 2 1 How do you feel about the courtesy and cheerfulness of the Neither SatisfiedVeryModerately NorSatisfiedDissatisfiedDissatisfiedDissatisfied

12.	Appearance of Food Served	Very <u>Attractive</u> 5	Moderately Attractive 4	Neither Attractive nor <u>Unattractive</u> 3	Moderately <u>Unattractive</u> 2	Very Unattractive 1 5 4 3 2 1
13.	Aroma of Food	Very <u>Unpleasant</u> 1	Moderately <u>Unpleasant</u> 2	Neither Pleasant nor <u>Unpleasant</u> 3	Moderately <u>Pleasant</u> 4	Very Pleasant 5 1 2 3 4 5 1 2 3 4 5 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
14.	Variety of Items to Select	<u>Too Large</u> 5	Moderately Large 4	Neither Large nor <u>Small</u> 3	Moderately Small 2	$\frac{\text{Too Small}}{1}$
15.	Seasoning of Food	<u>Too Bland</u> 1	Moderately Bland 2	Just <u>Right</u> 3	Moderately <u>Spicy</u> Tc 4	$ \begin{array}{c} 5 \\ 1 \\ 2 \\ 3 \\ 4 \\ 5 \\ \hline 1 \\ $
16.	Size of Food Portions	<u>Too Large</u> 5	Moderately Large 4	Just <u>Right</u> 3	Moderately Small To 2	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \end{array} \end{array} \end{array} \end{array} \end{array} \\ \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \begin{array}{c} \begin{array}{c} \end{array} \\ \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \end{array} \begin{array}{c} \begin{array}{c} \end{array} \end{array} \\ \begin{array}{c} \end{array} \end{array} \end{array} $
17.	How do y	ou feel right		2	1	5 4 3 2 1

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Indicate your opinion of the meal you have just finished by responding to the following items.

18.	Cleanliness of Dishes and Silverware	Very Clean 5		Moderately lean Dirty 3 2	<u>Very Dirty</u> 1 5 4 3 2 1
19.	Attractivenes of Dishes, Silverware and Tray	s Very <u>Unattractive</u> 1	Moderatel Unattracti 2		Moderately Very
20.	Thoroughness of Cooking Vegetables	s <u>Overcookec</u> 5	Moderate Overcook 4		Moderately Too <u>Undercooked</u> <u>Undercooked</u> 2 1 5 4 3 2 1
21.	of Meat	o Tough	Moderately Tough		oderately Tender <u>Too Tender</u> 4 5
		1	2	3	
<u></u> 22.	Were your h	not food items	the temperature	re you like them	when you ate them?
	$\frac{\text{Yes}}{1}$ $\frac{\text{No}}{2}$				
23.	Were your o	old food item	s the temperatu	ure you like them	when you ate them?
	<u>Yes No</u> 1 2				1 2

In order to give you an opportunity to make some specific suggestions to improve the food service, please answer the following items. Write your suggestions directly on the questionnaire.

24. What food item(s) from today's meal did you not finish and/or touch?

	Did not finish	Why did you not eat or finish?
	a	a
	b	b
	C	C
25.	What changes in the food service we room? Please list them below.	ould make you eat more of your meals at the

a	 	 ·····	
b	 	 	
C	 		
d.			

hospital dining

Thank you for your assistance.

APPENDIX C

MILITARY HOSPITAL FOOD SERVICE SURVEY (Ambulatory)

U.S. ARMY NATICK R&D LABORATORIES NATICK, MASSACHUSETTS 01760

We are from the U.S. Army Research & Development Laboratories at Natick, MA. The Army has asked us to evaluate the quality of the food service it provides. We would like you to fill out this questionnaire. Your responses will be kept confidential and your name is not required. Your participation is voluntary and will be of value in improving the food service. If you have any questions about how to fill out this form, the person who distributed the questionnaire will be glad to answer them.

Please do not discuss your responses to the questionnaire with others.

SAMPLE: If your age is 24, mark box "2"

	Under 1	<u>8 18 –</u>	<u>25 26 - </u>	$50 51 - 65 \\ 4$	Over 65	
	1	2	3	4	5	
1.	What is your	current st	atus?			
	1) Military	person				
	•	nt of milit	• •			
		military pe				
	4) Depende 5) Other	INT OT RELIFE	ed military p	erson		1 2 3 4 5
2.	Age?					
	Linder 18	1825 26	5-50 51-0	65 Over 65		
	Under 18 1	2	3 4	5		1 2 3 4 5
	·· <u></u>					
3.	Sex?					
	Male Fem	ale				
	1 2					1 2
4.	How many d	ays have y	ou eaten me	als at this hos	pital?	
	1-3 dav:	<u>46 days</u>	7-13 days	14-30 days	Over 30 days	
	1	2	3	4	5	1 2 3 4 5
*Th	is survey form	is a modifie	d version of t	he questionnair	e "Opinions of F	ood Service at Military Hospitals"
(Ma	ller, Dubose a	nd Cardello	, J. Amer. I	Diet. Assoc., 1	980, 76, 236–24	42).

5.	What is you	ur current di	et?					
	Regular 1	<u>Special</u> or 2	Modified					
6.	Which meal	did you ju	st finish eating	 j?				_
	Break fast 1	Mid-day r 2		g_meal 3				
7.	How much	of your me	al did you ea	t?				
	None Son	ne Most	All					
	1 2		4					
8.	How do yo	u feel about	the courtesy a	and cheerfuln	ess of the p	people servi	ng your food?	-
	Very Dissatisfie		lerately atisfied	Neither Dissatisfied nor Satisfied	Moderately Satisfied	Satistie		
	1		2	3	4	5		5
	Indicate vo		the meal you		nished by re	sponding to	the following items.	
9.	Appearance of Food Served	·	Moderatel Attractive 4	Neithe Attract y nor	er ive M	oderately attractive 2	Very Unattractive 1	
				······				5
0.	Aroma of Food	Very Unpleasant 1	Moderately Unpleasant 2	Neithe Pleasar nor Unpleas 3	nt M	oderately Pleasant 4	Very <u>Pleasant</u> 5	5
1.	Variety of Items to Select	Too Large 5	Moderately Large 4	Neithe Large nor Small 3	e Mi	oderately Small 2	Too Small 1	
	<u> </u>			69				5

12.	Seasoning of Food -	Too Bland 1	Moderately Bland 2	Just Right 3	Moderately Spicy 4	
13.	Size of Food	Too Large	Moderately Large	Just Right	Moderately Small	Too Small
	Portions	5	4	3	2	
14.	Cleanliness of Dishes and Silverware	Very Clean 5	Moderately Clean 4	Clean 3	oderately Dirty 2	$\frac{\text{Very Dirty}}{1}$
15.	Attractiven of Dishes, Silverware and Tray	ess Very <u>Unattractiv</u> 1	Moder ve Unattr	ately active Ur	Neither Attractive nor hattractive 3	$ \begin{array}{ccc} $
16.	Thoroughn of Cooking Vegetables			Over rately		Moderately Too ndercooked Undercooked 2 1 5 4 3 2 1
17.	Tenderness of Meat T	<u>oo Tough</u> 1	Moderately Tough 2	Neither Tough nor Tender 3	Moderat	
18.	Were your Yes <u>No</u> 1 2	hot food iter	ns the tempera	ature you lik	e them when	you ate them?

and the second second

19. Were your cold food items the temperature you like them when you ate them?



Thank you for your assistance.

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PATIENT TRAY EVALUATION

Sent to:

Diet:_____

Meal:

Date:_____

If all evaluators agree an item is satisfactory check "S" box. Evaluators who find an item to be unsatisfactory should put their number in the proper "U" box.

Food Items	° F	Appe *S	arance U* *	FI S	avor U	Te» S	cture U	Portic S	n Size U
Soup									
Entree									
Starch		· · · · · · · · · · · · · · · · · · ·							
Vegetable				<u> </u>					
Hot Beverage						ļ		L	
Salad									
Dessert			L			_			
Cold Beverage									
Other			L						
Cverall Tray	Evaluator S	# 1 U		Evalua S	tor #2 U	i	Eval S	uator #3	l
Appearance			_					_	
Completeness			<u> </u>]		-+-	. <u> </u>		
Correctness of Diet							····.		
Cleanliness									
Overall Rating	Evaluator	#1		Evalua	tor #2		Eval	uator #3	
Excellent									
Good			<u> </u>				·		
Fair		· · · · · · · · ·							····
Poor		<u></u>							
Reasons for unsatisfacto	ory ratings.		,-						
				<u> </u>					
Copies to:		-		Evaluat	tor's Signa	ature			
				Evaluat	tor #1 _				
	······			Evaluat					
*satisfactory **unsatisfactory				Evaluat	tor #3 _				

APPENDIX D

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APPENDIX E

SENSORY EVALUATION

Panelist's Name

Date

Product

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Please rate this product by checking the appropriate boxes.

	Excellent (1)	Good (2)	Fair to Good (3)	Fair (4)	Poor (5)
Appearance	l				
Flavor			ļ		
Texture/Consistency		<u></u>	L		
Overall Quality			<u> </u>		

Comments (Why did you rate this product the way you did?)