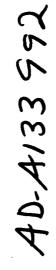
REPORT NO. NADC-83048-60





THE VTX DUTY CYCLE DEVELOPED FROM T-2C AND TA-4J ENGINE USAGE DATA

S. M. Cote Aircraft and Crew Systems Technology Directorate NAVAL AIR DEVELOPMENT CENTER Warminster, PA 18974

22 JUNE 1983

FINAL REPORT TASK AREA NO. W13550000 Work Unit No. EM932

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED

Propered for NAVAL AIR SYSTEMS COMMAND Department of the Nevy Weshington. DC 20361



88 10 24 035

OTTE FILE COPY

NOTICES

REPORT NUMBERING SYSTEM — The numbering of technical project reports issued by the Naval Air Development Center is arranged for specific identification purposes. Each number consists of the Center acronym, the calendar year in which the number was assigned, the sequence number of the report within the specific calendar year, and the official 2-digit correspondence code of the Command Office or the Functional Directorate responsible for the report. For example: Report No. NADC-78015-20 indicates the fifteenth Center report for the year 1978, and prepared by the Systems Directorate. The numerical codes are as follows:

CODE	OFFICE OR DIRECTORATE
00	Commander, Naval Air Development Center
01	Technical Director, Naval Air Development Center
02	Comptroller
10	Directorate Command Projects
20	Systems Directorate
30	Sensors & Avionics Technology Directorate
40	Communication & Navigation Technology Directorate
50	Software Computer Directorate
60	Aircraft & Crew Systems Technology Directorate
70	Planning Assessment Resources
80	Engineering Support Group

PRODUCT ENDORSEMENT – The discussion or instructions concerning commercial products herein do not constitute an endorsement by the Government nor do they convey or imply the license or right to use such products.

APPROVED BY: J. GALLACHER T, MSC, USN

DATE: 16 Jugest 1983

PORT DOCUMENTATION	PAGE	READ INSTRUCTIONS BEFORE COMPLETING FORM
		3. RECIPIENT'S CATALOG NUMBER
-60	4D.A/33	292
······································		S. TYPE OF REPORT & PERIOD COVER
y Cycle Developed from A Engine Litere Data		Final Report
Cingine Usage Data		6. PERFORMING ORG. REPORT NUMBER
		8. CONTRACT OR GRANT NUMBER(*)
ANIZATION NAME AND ADDRESS		10. PROGRAM ELEMENT, PROJECT, TAS
		P.E. No. 64268N
A 18974		T.A. No. W13550000
		W.U. No. EM932
		22 June 1983
ems Command (A1R-5360)	C)	13. NUMBER OF PAGES
		13
NCY NAME & ADDRESS(If different	(from Controlling Office)	15. SECURITY CLASS. (of this report)
		Unclassified
		154. DECLASSIFICATION/ DOWNGRADING SCHEDULE
		SCHEDULE
ATEMENT (of the obstract antered (in Block 20, il dilloreni fre	m Report)
NOTES	······	· · · · · · · · · · · · · · · · · · ·
	d Identify by black worker	
1		
we an reverse side it necessary and	I identify by block number)	
	instrumented for so	cording engine usage data. These
	h were obtained via sach trainer to establ	pilot interviews. Based on flight lish design requirements which
pical training profiles which cycles were calculated for e	h were obtained via sach trainer to establ	pilot interviews. Based on flight lish design requirements which
pical training profiles which cycles were calculated for e TX system. A VTX duty cy	h were obtained via sach trainer to establ ycle was developed fr	pilot interviews. Based on flight lish design requirements which
pical training profiles which cycles were calculated for e	h were obtained via sach trainer to establ /cle was developed fr	pilot interviews. Based on flight lish design requirements which rom this study.
Pical training profiles which cycles were calculated for e TX system. A VTX duty cy EDITION OF 1 NOV 65 IS OBSOL	h were obtained via sach trainer to establ /cle was developed fr	pilot interviews. Based on flight lish design requirements which
	-60 P) Cy Cycle Developed from 4J Engine Usage Data ANIZATION NAME AND ADDRESS elopment Center A 18974 PFICE NAME AND ADDRESS tems Command (A1R-5360 DC 20361 ENCY NAME & ADDRESS(// differen ATEMENT (of this Report) public release; distribution ATEMENT (of the obstract entered ATEMENT (of the obstract entered ATEMENT (of the obstract entered	-60 A D A / 3 3 P) P) Cycle Developed from 4J Engine Usage Data ANIZATION NAME AND ADDRESS elopment Center A 18974 PPICE NAME AND ADDRESS tems Command (AIR-5360C) DC 20361 ENCY NAME & ADDRESS(If different from Controlling Office) ATEMENT (of this Report) public release; distribution unlimited - ATEMENT (of the obstract entered in Block 20, If different from NOTES

يد من ف

ALC: NO

ないとのないというないというというない





SECURITY CLASSIFICATION OF THIS PAGE (Then Date Entered)

× 2.2

SUMMARY

A T-2C and a TA-4J aircraft were suitably instrumented for recording engine usage data. These aircraft flew typical training profiles which were obtained via pilot interviews. Based on flight data, the duty cycles were calculated for each trainer to establish design requirements which apply to the VTX system. A VTX duty cycle was developed from this study.

i

Accession For NTIS GRA&I DTIC TAB Unannounced Π Justification_ By_ Distribution/ Availability Codes Avail and/or Special Dist

TABLE OF CONTENTS

LIST OF TABLES				• • •			 				 					• •						
INTRODUCTION							 				 • •		• •									
BACKGROUND					•••		 				 	•	• •			• •						
CURRENT JET TRAI	NERS.	• • • • •					 		• •	•••	 • •	•	•••			• •						
CURRENT ENGINES.							 		• •	••	 • •	•	• •			• •				••		
		• • • •					 			•••	 • •	•	• •								•	
SQUADRON SURVEY	1						 				 • •		• •						•	• •	•	
TRAINING SYLLABU	JS					••	 • •	• •			 	•		 •	••		•		•		•	
GROUND RUN PROC	EDUR	S					 		• •		 	•				• •			•		•	
AIRCRAFT INSTRUM	MENTA	TION	••				 • •				 • •	•	••			• •		••		• •	•	•
IN-FLIGHT MONITO	RING .				•••		 	••		•••	 • •	•	•••		• •	• •			•			•
DISCUSSION OF RESULTS	S						 • •		• •	•••	 • •	•		 •	••					••	•	
MISSION PROFILES				• • •			 	• •			 • •	•			••							•
USAGE DATA REDU	CTION						 	• •		. •	 • •	•			• •	• •						•
DUTY CYCLE ANALYSIS.							 	• •			 • •		••	 •	• •							
					•••		 	• •			 	•			• •				•		• •	
REFERENCES																						
												•										

Page

A.

LIST OF TABLES

Table Page t Trainer Squadrons Visited By Location. 2 11 Jet Trainer Mission Types and Occurrence 3 List of Instrumentation Parameters..... 111 4 T-2C Training Mission Profiles. IV 6 TA-4J Training Mission Profiles. V 7 Duty Cycle 1000 Hr. Summaries. VI 8 VII 8

THIS PAGE INTENTIONALLY LEFT BLANK

i۷

and the second second

INTRODUCTION

The Navy plans to replace the current intermediate and advanced jet trainers (T-2C and TA-4J) with a single new vehicle designated the VTX. Additionally, the VTX power plant is to be designed for high reliability to keep its life cycle cost at a minimum.

To ensure an engine of high reliability, the engine specification must define the expected duty cycle so that testing will reflect anticipated operational experience. From a review of the proposed VTX systems, it was very likely that the power plant would be "off the shelf" and not necessarily qualified to recently revised Navy specifications.

The Naval Air Development Center has established a duty cycle data base which includes fighter, attack, patrol, early warning and training aircraft. NAVAIRSYSCOM has made frequent use of this Center's expertise on several other engine programs (see references a through e) and requested, by reference f, a VTX duty cycle based on current jet trainer flight data. These results will be used to assess the engine component part lives and design future accelerated mission test schedules.

BACKGROUND

CURRENT JET TRAINERS

The Naval Aviation Training Command provides undergraduate pilots for the fleet replacement squadrons. Its current program is conducted in three phases: primary, intermediate and advanced. The student pilot generally flies the T-2C aircraft during the intermediate phase and the TA-4J aircraft while completing the advanced phase. The T-2C is a two-place, subsonic, land and carrier-based trainer powered by twin J85-GE-4 turbojet engines. The TA-4J is a two-placed, subsonic, land and carrier-based trainer powered by a single J52-P-8 turbojet engine.

CURRENT ENGINES

The J85-GE-4 is a compact, lightweight engine containing an eight-stage axial flow compressor coupled directly to a two-stage turbine. It incorporates controlled interstage air bleed, variable inlet guide vanes, a through-flow annular combustor, a fixed-area concentric exhaust nozzle, and an integrated control system. The engine is rated at 2950 pounds (military power) thrust at sea level standard conditions. It completed the 150 hour endurance test (MQT) for Navy qualification in May 1966.

The J52-P-8 is an axial-flow engine with a multi-stage reaction turbine. It has nine throughflow combustion chambers in an annular arrangement. The multi-stage axial compressor consists of a five-stage low pressure unit and a seven-stage high pressure unit. Both compressors are directly coupled to a single stage turbine. This engine is rated at 8500 pounds (military power) thrust under sea level standard conditions. It completed the 150 hour endurance test (MQT) for Navy qualification in June 1965.

APPROACH

SQUADRON SURVEY

Pilots were surveyed to elicit detailed information concerning mission profiles and standard operating procedures. Visits were made to the squadron locations, as shown before in reference a, to discuss the following topics: land-based training missions, trim checks, NATOPS procedures, engine limits, etc.

Each squadron and respective maintenance shop provided their personnel in support of the survey. They answered questions freely and explained both their procedures and problems to any degree required by the interview. Table I lists the squadrons visited by their respective locations.

Table I. Trainer Squadrons Visited by Location

Base Locations	T-2C Squadrons	TA-4J Squadrons					
NAS Pensacola, FL	VT-4, -10	VT-86					
NAS Meridian, MS	VT-9, -19	VT-7					
NAS Kingsville, TX	VT-23	VT-21, 22					
NAS Chase, TX	VT-26	VT-24, 25					

TRAINING SYLLABUS

Pilots in each squadron follow a specific flight training syllabus. This syllabus contains numerous mission types for each aircraft. For the T-2C, there were seven mission types. The TA-4J syllabus had eight mission types. Along with the type of missions, the syllabus provided the number of flight hours that a student pilot will accumulate. Hence, the frequency of occurrence based on hours was also available in the training syllabus. Table II presents the training syllabus data for the T-2C and the TA-4J.

Table II. Jet Trainer Mission Types and Occurrence

T-2C Mission	Percent of	TA-4J Mission	Percent of
Types	Total Time	Types	Total Time
Familiarization	31.5	Familiarization	13.6
Basic Instruments	4.5	Instruments	7.9
Radio Instruments	4.5	Formation	10,1
Formation	24.0	Low Level Navigation	4.5
Navigation	13.5	Airways Navigation	19,1
Gunnery	12.0	Air-Air Combat	12.3
Carrier Qualification	10.0	Air-Ground Weapons	14.6
		Carrier Qualification	17.9
	100.0		100.0

GROUND RUN PROCEDURES

Each power plant maintenance shop was visited to determine if ground runs do contribute significantly to the duty cycle. Low power engine operation associated with aircraft power-up were cited as very infrequent. However, when trims were mentioned, personnel said they may check 2-3 engines per week, and further stated that the duration of the trim runs could vary from 30 to 90 minutes. For duty cycle calculations, an average value was assumed to account for ground runs.

AIRCRAFT INSTRUMENTATION

The T-2C aircraft was instrumented at this Center to record engine usage and flight conditions. A Datel model DL-2R2 data logger described in reference g was selected; it continuously records up to 64 parameters of analog data on Phillips-type cassettes. Housed in a sealed, weather-proof metal case, the logger will operate for more than one year on its own lithium battery power supply. Additionally, military type connectors were provided for all analog input channels, which allowed easy interface with aircraft circuits.

Two additional provisions were made to ensure safe operation of the logger during flight tests. A two-way pressure relief valve permitted flushing of the case with dry air or nitrogen before each flight to prevent moisture build-up. Also, a thermostatically-controlled heater was incorporated to allow operation down to a temperature of -50°C.

The TA-4J aircraft was instrumented at the Naval Air Test Center (see reference h) for measurement of engine usage through the parameters listed in Table III. A ten watt FM transmitter was used to relay the acquired usage data to the telemetry ground station. At the completion of each flight, a digital computer tape was made and sent to this Center.

3

A LUGA

There were two main reasons for selecting this mode of instrumentation. A telemetry package was smaller and cheaper to install than the equivalent on-board recorder, and it was immediately available for use in the proposed aircraft. Shelves were built into the port and starboard wheel-wells for the telemetry package. The lower antenna was mounted on the port gun fairing and the upper antenna was mounted behind the cockpit.

IN-FLIGHT MONITORING

Both aircraft were flown on the missions resulting from the squadron survey. Aircraft configurations matched that of the squadron aircraft. For the T-2C, three pilots were available to produce data. On the TA4J, one pilot was available to produce data.

Each monitored flight yielded a full record of engine usage. These data were then reduced and analyzed to provide the basis for developing the duty cycles.

Table III. List of Instrumentation Parameters

- 1. Low Pressure Rotor Speed
- 2. High Pressure Rotor Speed
- 3. Power Lever Angle

- 4. Outside Air Temperature
- 5. Exhaust Gas Temperature
- 6. Engine Pressure Ratio

- 7. Turbine Exit Pressure
- 8. Burner Pressure
- 9. Altitude
- 10. Air Speed
- 11. Event Marker
- 12. Inlet Total Pressure

DISCUSSION OF RESULTS

MISSION PROFILES

Discussions regarding mission details at each squadron showed consistency among most pilots. Some differences in local base operations were noted and accounted for in the assembly of representative training missions. Tables IV and V list these resulting profiles for the T-2C and the TA-4J respectively. When questioned about changes to NATOPS defined engine limits, pilots said that none currently exist. They are free to select any of the available power settings to perform their aerial maneuvers.

USAGE DATA REDUCTION

The flight data was reduced by computer programs developed previously in reference a. Tabular data was plotted to allow sufficient editing of each parameter. Some spurious data was removed before the usage content was assessed. Subsequently, counting programs summed the number of starts, throttle cycles, and hot time during each flight. These results were then used to compute the duty cycle. Table IV. T-2C Training Mission Profiles

Familiarization

- Warmup 15 minutes. 1
- Takeoff and climb to 15,000 feet.
 - Cruise 15 min. at 250 knots. ରିଚ 4
- Maneuvers: minimum radius turns, acrobatics, stall series, and vertical recoveries.
- Cruise back to base 15 min. at 250 knots. 6 6
 - Touch and go 5 times and land.

Basic Instruments

- Warmup 15 minutes. -
- Takeoff and climb to 10,000 feet. ରିନି
- Maneuvers: NATOPS S-3 and yoke pattern, half standard rate turns, stall series and unusual attitudes.
- Climb to 16,000 feet, TACAN penetration to a missed approach. 4
 - Ground controlled approach and land. ŝ

6

Instruments Radio

- Warmup 15 minutes. =
- Takeoff and climb to 10,000 feet. ରିଚ
- Maneuvers: radio intercept, station passage, point to point navigation, and ground speed check.
 - Climb to 16,000 feet, TACAN penetration to a missed approach. 4
 - Ground controlled approach and land. ŝ

Formation

- Warmup 15 minutes. =
- Takeoff and climb to 15,000 feet. ରି ନି
- Maneuvers: parade formation, cross-unders, lead changes, rendez-vous, under-runs, parade turns, cruise turns.
- Descent to a ground controlled approach. £ 0
 - Touch and go 5 times and land.

Navigation

- Warmup 15 minutes.
- Takeoff and climb to 15,000 feet.
- Cruise 20 min. at 250 knots and descend to 2,500 feet. ରିଚି
 - Low level navigation 30 minutes at 320 knots. 6 3
 - Ground controlled approach and land.

Gunnery

- Warmup 15 minutes. =
- Takeoff and climb to 15,000 feet. 3
- Cruise for 20 minutes at 250 knots. ົຕ
- Gunnery practice for 30 minutes at 300 knots. 4
 - Cruise to base at 250 knots. 2
 - Ground controlled approach. 6
- Touch and go 5 times and land. 2

Carrier Qualifications

- Warmup 15 minutes 1
- Takeoff and climb to 5,000 feet.
- Cruise to ship 10 minutes at 220 knots.
 - Land 6 times, 60 minutes
- Cruise to base 10 minutes at 220 knots. (200)
 - Ground controlled approach.
 - - Land

Table V. TA-4J Training Mission Profiles

Familiarization

- Warmup 20 minutes. 7
- Takeoff and climb to 15,000 feet. 3
- Maneuvers: 30°, 45°, 60° turns, manual fuel selections, stall series, acrobatics. 6
 - Descent to 2500 feet and missed approach.
 - Landing series for 15 minutes. 4 6

Instruments

- Warmup 20 minutes. 7
- Takeoff and climb to 20,000 feet. ରିଜି
- Maneuvers: NATOPS S-3 and yoke patterns,
- TACAN penetration to a missed approach. unusual attitudes.
 - Ground controlled approach and land. € û

Formation

- Warmup 20 minutes. -
- Takeoff and climb to 20,000 feet. R

7

- Maneuvers: cross-unders, parade turns, break-up ົຕ
 - and rendez-vous. 4
 - Cruise in column formation, 20 minutes.
 - Gun-sight tracking for 10 minutes.
 - Descend and land 6 6

Low Level Navigation

- Warmup 20 minutes. 7
- Fakeoff and climb to 5000 feet.
- Cruise for 10 minutes at 300 knots. ି ର ଜି
- Descend to 1000 feet and cruise at 360 knots. 50 minutes. 4
- Climb to 5000 feet and cruise back to base. Land. ີ ຄີ

Airways Navigation

- Warmup 20 minutes.
- Takeoff and climb to 30,000 feet.
- Cruise for 80 minutes at Mn = .65.ରିଚି
 - Descent to 15,000 feet. (7)
- TACAN approach and land.

Weapons Delivery

- Warmup 20 minutes. 7
- Takeoff and climb to 10,000 feet.
- Cruise for 10 minutes at 300 knots. ରିଚି
- Bombing runs 10°, 30°, 45° dive angles, 9-10 runs. 4
 - Cruise to base for 10 minutes.
 - Ground controlled approach and land. 6)

Air Combat Maneuvers =

- Warmup 20 minutes.
- Takeoff and climb to 18,000 feet.
- Cruise for 10 minutes at 300 knots. ର ଚି
- Combat for 10 minutes with 3 engagements 6 6 6
 - Cruise back to base.
- Visual flight rules approach and land.

Carrier Qualifications

- Warmup 20 minutes. 1
- Takeoff and climb to 4,000 feet. ରିଚ
 - Cruise to ship at 275 knots.
- Land 6 times, 60 minutes. 4
- Cruise back to base at 275 knots. 6 6
- Visual flight rules approach and land.

DUTY CYCLE ANALYSIS

The duty cycle for the T-2C/J85 was computed using the seven missions, a maintenance trim, and the flight data. Similarly, the duty cycle for the TA-4J/J52 was calculated using eight missions, a maintenance trim, and the flight data. Thus, for a 1000 hours operating time, the resulting total number of starts, throttle cycles, and hot time are shown in Table VI.

Table VI. Duty Cycle 1000 Hr. Summaries

Aircraft	Number	Throttle	Hot
Type/Model	of Starts	Cycles	Time (hr.)
T-2C	666	4027	83.4
TA-4J	524	4480	1 16.0

Notably, the T-2C duty cycle has a higher cyclic content than the TA-4J due to the greater number of missions (or start-stop cycles). This was principally because of a lower average flight time for the T-2C. Conversely, the TA-4J shows significantly more hot time, because the TA-4J is used exclusively for air combat maneuvering practice and air-ground weapons delivery. These two missions tend to drive the duty cycle because of their large hot time content.

The development of the duty cycle for a VTX trainer aircraft must be viewed from a new perspective. The previous analysis shows the T-2C used in one manner, and the TA-4J used in a significantly different one. Since the VTX aircraft will be used in both roles, it will be required to function under both requirements at once. Thus, the highest values must be used to define the expected duty cycle for the VTX propulsion system. Table VII defines the duty cycle for the VTX.

Table VII. VTX Duty Cycle Definitions

Number	Throttle	Hot
of Starts	Cycles	Time (hr.)
666	4480	116.

CONCLUSIONS

Mission profiles and maintenance procedures for the T-2C/J85 intermediate trainer and the TA-4J/J52 advanced trainer were investigated. A test aircraft of each model was instrumented to provide recorded usage data over the surveyed missions. From the engine usage tapes, a data base has been established from which to develop a trainer duty cycle.

The duty cycle for the present J85-GE-4 and J52-P-8 was calculated. Using the most demanding criteria from both data, a duty cycle was derived for the proposed VTX replacement trainer aircraft. When the Navy acquires the new trainer engine, the propulsion system specification should include this VTX duty cycle as a more realistic design criteria. Any future mission tests should also be compared with this criteria to reveal their usage severity.

REFERENCES

- a. "Simulated Mission Endurance Test (SMET) for an Aircraft Engine to be used in a Fighter/ Attack Role", NADC-77051-30 dated 23 April 1979.
- b. "Operational Environment for Naval Aircraft Gas Turbines", Journal of Aircraft, Volume 16, October 1979, p. 729.
- c. "Survey and Update of the F-14A Mission Profiles for TF30 Engine Usage", NADC-82039-60 dated 30 April 1982.
- d. "Investigation of F/A-18A Engine Throttle Usage and Parametric Sensitivities", ASME No. 83-GT-64.
- e. "Survey of P-3C Mission Profiles for the Development of the T56-A-14 Duty Cycle", NADC-83028-60 dated 14 June 1983.
- f. AIRTASK A5365360, "Operational Environment for Aircraft Engines", Work Unit No. 139D, 13 Sept. 1978.
- g. "Data Logger DL-2 Instruction Manual", dated February 1977.
- h. "Instrumentation System for the J52-P-6 and P-8 Mission Profiles", by J. H. Dutton, Jr., dated 5 Oct. 1978.

THIS PAGE INTENTIONALLY LEFT BLANK

×.

and the second se