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by

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## ABSTRACT

The small-angle X-ray scattering technique is utilized to study the formation of micelles in mixtures containing polybutadiene homopolymer ( $M_n = 2350$ ) with much smaller amounts (0.5 to 8 wt%) of styrene-butadiene diblock copolymer ( $M_n = 25000$ , 52.2 wt% styrene). The following quantities, characterizing the structure of the micelle core consisting of styrene blocks swollen with polybutadiene, have been evaluated as a function of temperature and the copolymer concentration: the radius of gyration of the core, the degree of swelling of the core, the number of block copolymer molecules forming a micelle, and the volume of a core. In addition, the critical micelle concentration (i.e., the minimum copolymer concentration necessary for micelle formation) and the number density of micelles as a function of the concentration were also determined. The degree of swelling of micelle cores by polybutadiene increases steadily with increasing temperature. The micelle core size is fairly independent of the concentration and, as the temperature is raised, at first remains unchanged but then increases rapidly before it finally dissolves completely. The temperature of dissolution increases with concentration of the copolymer. The micelle core volumes, determined by two independent methods (one by the Guinier analysis and the other from the ratio  $I(0)/Q$ ), agree well with each other.

## I. INTRODUCTION

In a recent series of papers we reported on the study of thermodynamic behavior of polymer systems containing block copolymers. In particular, we investigated<sup>1</sup>, by means of the small-angle X-ray scattering technique, the thermal transition occurring in diblock and triblock copolymers from an ordered microdomain structure to a disordered homogeneous structure. We further investigated,<sup>2,3</sup> by means of small-angle X-ray scattering and turbidity measurements, mixtures of a diblock copolymer with a homopolymer with regard to the solubility of the homopolymer and the effect of the homopolymer concentration on the thermal transition of the block copolymer. In the present work we continue our effort to understand the phase transition and phase separation behaviors of block copolymer systems. In contrast to previous systems studied, we now take up mixtures in which the block copolymer is present as a minority component. Specifically, we investigate mixtures containing a small concentration (up to 8%) of a styrene-butadiene diblock copolymer (50%-50%) dispersed in a low molecular weight polybutadiene. At high temperature and at low concentration the block copolymer is molecularly dissolved. As the temperature is lowered below a certain temperature (which depends on the concentration) block copolymer molecules aggregate into micelles. In this work we utilize the small-angle X-ray scattering technique and determine the critical micelle concentration as a function of temperature and the size and degree of swelling of the micelles as a function of temperature and concentration.

The formation of block copolymer micelles in solutions of selective solvents, i.e. small molecule solvents which are good for one of the blocks but poor for the other, has been studied by others by small-angle X-ray scattering<sup>7</sup> as well as by light-scattering<sup>8-12</sup> and by sedimentation velocity measurements.<sup>7,10,13</sup> In comparison to these, the mixture of a block copolymer with a homopolymer offers advantages both experimentally and theoretically. Interpretation of small-angle scattering data is more straightforward in the system containing a homopolymer, since it has a two-phase structure (that is, has only two regions of differing electron density) whereas the system containing a solvent has a three-phase structure. Theoretical interpretation is simpler in the system containing a homopolymer because the homopolymer shares the same repeat unit with one of the blocks and thus only a single polymer-polymer interaction parameter is required to characterize the thermodynamic behavior of the mixture. The value of the interaction parameter between the styrene and butadiene units has previously been determined<sup>14</sup> from a detailed study of the phase separation behavior of mixtures containing styrene and butadiene homopolymers and random copolymers. Moreover, mixtures containing only polymers instead of a polymer and a small molecule solvent are inherently more readily amenable to theoretical treatments. For polymer-polymer mixtures the excluded volume effect does not arise<sup>15</sup> and also the equation-of-state contribution to the free energy of mixing is quite small<sup>14</sup> and can often be neglected. As a consequence the Flory-Huggins free energy of mixing, originally developed for



treatment of polymer solutions, in fact turns out to be a much better approximation for discussion of polymer mixtures. The recent theories<sup>16-18</sup> on block copolymer micelle formation, based among others on the Flory-Huggins free energy of mixing, should therefore be tested more appropriately with results obtained with systems involving polymeric rather than small molecule solvents.

There is a further practical motivation for studying the mixture of block copolymers with homopolymers. The possible utility of adding a small amount of a block copolymer to a homopolymer as an impact modifier or to a polymer mixture as a compatibilizer has been widely recognized. Efficient utilization of block copolymers in such applications calls for a better understanding of the thermodynamics governing the miscibility behavior of block copolymers and homopolymers.

## II. EXPERIMENTAL

### Materials

The polybutadiene (CDS-B-3) was obtained from the Goodyear Chemical Company. According to the manufacturer, its number average molecular weight (by VPO) is 2350, and its  $M_w/M_n$  ratio (by GPC) is 1.13. The microstructure is stated to be 53% trans 1-4, 41% cis 1-4, and 6% vinyl 1-2.

The styrene-butadiene diblock copolymer was kindly synthesized for our use by Dr. H. L. Hsieh of Philips Petroleum Co. The data supplied by Dr. Hsieh read that it has  $M_n = 25000$  (by GPC),  $M_w/M_n = 1.04$  (by GPC), and 50% styrene by weight, and the microstructure of the butadiene block is 45% trans 1-4, 24%

cis 1-4, and 31% vinyl 1-2. The styrene content was determined also in this laboratory, by the NMR technique described by Senn<sup>19</sup>, and was found to be 52.2±1%. This polymer has also been characterized independently by Krause et al.<sup>20</sup>

#### Method

Weighed amounts of the polybutadiene (viscous liquid) and the solid copolymer were placed in a glass tube fitted with a magnetically-activated stirrer. The components were then heated under vacuum to 200°C to remove volatile fractions from the polybutadiene and to facilitate mechanical mixing. The resulting mixture was optically clear at 200°C but developed a characteristic blue translucence on cooling to room temperature. The temperature at which this translucence first developed was observed to decrease with decreasing copolymer concentration. The liquid-like mixture was transferred to an aluminum scattering cell which was sealed vacuum tight with windows of Kapton H film (a product of duPont Co.). Heat was supplied to the sample by cartridge heaters placed in contact with the cell. The sample temperature was monitored by a thermocouple mounted in the aluminum cell next to the sample compartment, whilst a second thermocouple nearer the heater served to control the temperature.

Mixtures containing 0.5, 1.0, 2.0, 4.0, 6.0, and 8.0 percent (by weight) of block copolymer were studied. In most cases, scattering measurements were made at intervals of 10°C between 30°C and the temperature at which the micellar scattering disappeared (70 to 120°C, depending on the concentration). In selected cases, measurements were also made on the homogeneous

mixture, after the disappearance of micelles, up to a temperature of 160°C. The time for each measurement was adjusted between one to four hours, according to the copolymer concentration and temperature, so that the points within the Guinier region would have a statistical error of less than 1% after background subtraction.

The reproducibility of measurements made on increasing and decreasing the temperature was found to be good at the lower temperatures. At temperatures close to the dissolution temperature of the micelles, however, agreement between measurements made on heating and on cooling was sometimes less satisfactory. This was thought to arise not from any non-equilibrium effect but from the fact that in this region the number and size of micelles present in the mixture was more sensitive to small differences in temperature. To eliminate possible artifacts caused by drifts in the instrument during the course of the study, the samples of different concentrations were studied in the order 2%, 4%, 8%, 1%, 0.5% and 6%.

The small-angle X-ray instrumentation consists of a Kratky camera with an 80  $\mu\text{m}$  entrance slit, and a Tennelec one-dimensional position-sensitive detector mounted at a distance 50 cm from the sample position. The details of this arrangement have been described elsewhere.<sup>21</sup> The data collected in a multichannel analyzer were transferred to a PDP 11/23 laboratory computer, where a correction was made for the non-uniformity of the detector efficiency along its length, followed by reduction to absolute units by comparison with the scattering from a cali-

brated Lupolen standard<sup>22</sup> kindly furnished by Prof. O. Kratky.

The intensity obtained with pure polybutadiene was subtracted from all the data obtained with copolymer mixtures as a background correction. Since the X-ray beam path length through the sample was not always identical (due to thermal expansion of the sample and the flexible nature of the Kapton window), some minor scaling adjustment had to be made to the polybutadiene intensity so that after its subtraction the intensity would fall to zero at  $s$  ( $= 2\sin\theta/\lambda$ ) between 0.25 and 0.35  $\text{nm}^{-1}$ . Fig. 1 illustrates the scattering curves, slit smeared intensity  $\tilde{I}(s)$ , thus obtained after the background correction. The sharp peak at very small angles, characteristic of the micellar scattering, gradually disappears as the temperature is raised. Even at 100°C and above, however, there still remains weak, broad scattering extending to  $s = 0.3 \text{ nm}^{-1}$ . The intensity of this broad scattering does not change with temperature (between 100 and 160°C for the 4% solution illustrated in Fig. 1), but is approximately proportional to the concentration of the copolymer in the mixture. The same broad scattering is also present, superposed on the micellar scattering, in all the scattering curves obtained at lower temperatures, as can be seen in Fig. 1. Although the source of this broad scattering is not clearly understood, it evidently is not associated with the presence of micelles. For the purpose of evaluating the "invariant"  $Q$

$$Q = 4\pi \int_0^{\infty} \tilde{I}(s) s^2 ds \quad (1)$$

$$= 2 \pi \int_0^{\infty} \tilde{I}(s) s ds, \quad (2)$$

the contribution of this broad scattering (as represented by the high temperature data) was therefore subtracted from  $\tilde{I}(s)$  before the integration was performed.

For the evaluation of the radius of gyration  $R$  by means of the Guinier law

$$I(s) = I(0) \exp(-4\pi^2 R^2 s^2 / 3), \quad (3)$$

the correction for the slit-length smearing was first applied by the Strobl<sup>23</sup> method. Fig. 2 shows the plot of  $\log I(s)$  against  $s^2$  for the set of data obtained with the 4% mixture. The radius of gyration  $R'$  obtained from the slope of such a plot still contains the effect of slit-width smearing. The correction for this effect can be made and the correct radius of gyration  $R$  obtained by the relation

$$R = R' [1 + (2/3) \pi^2 R'^2 / p^2] \quad (4)$$

where  $p$  represents the spread of the slit-width weighting function  $W(s)$

$$W(s) = W_0 \exp(-p^2 s^2). \quad (5)$$

In our instrument  $p^2$  was determined to be 50000 nm<sup>2</sup> and the correction given by eq. (3) then amounts to about 0.8%.

### III. ANALYSIS OF X-RAY DATA

Before presenting the results we here summarize the methods employed for the analysis of the X-ray data. For the kind of system under study, there are four types of information that can be derived directly from the data. They are 1) the radius of gyration, 2) the extrapolated intensity  $I(0)$  in absolute units, 3) the invariant  $Q$ , and 4) the specific phase boundary area.

For a dilute suspension of identical particles, the intensity  $I(s)$  at small angles follows the Guinier law given by eq. (3). The proportionality constant  $I(0)$ , which is the intensity extrapolated to angle zero, is given by

$$I(0) = N(\Delta n)^2 \quad (6)$$

where  $N$  is the number of particles per unit volume of the sample, and  $\Delta n$  is the number of excess electrons per particle, that is, the difference between the actual number of electrons contained within each particle and the number of electrons contained in an equal volume of the surrounding medium. (Here and in subsequent discussions,  $I(s)$  is understood to be given in electron units per unit volume.)

When the particles are not identical, the radius of gyration obtained from the Guinier law is a  $z$ -average  $R_z$  defined by

$$R_z^2 = \frac{\sum N_i (\Delta n_i)^2 R_i^2}{\sum N_i (\Delta n_i)^2} \quad (7)$$

which agrees with the more customary definition of the z-average  $X_z = \sum N_i M_i^2 X_i / \sum N_i M_i^2$  if the electron density within the particles is uniform. Similarly for particles differing in size but having the same constant density,  $I(0)$  is given by

$$I(0) = N(\Delta\rho)^2 V_n V_w \quad (8)$$

where  $\Delta\rho$  is the electron density difference between the particle and the surrounding medium and  $V_n$  and  $V_w$  are the number-average and weight-average volumes of the particles, respectively.

The invariant  $Q$ , which can be evaluated by eq. (1) or (2) from the observed intensity, is equal to the mean square fluctuation in electron density in the sample. For an ideal two phase system having sharp phase boundaries and constant densities within the phases, one has

$$Q = (\Delta\rho)^2 \phi_1 \phi_2 \quad (9)$$

where  $\phi_1$  and  $\phi_2$  are the volume fractions of the two phases. For the present context of a particulate system  $\phi_1 = NV_n$ , and therefore

$$Q = (\Delta\rho)^2 NV_n(1-NV_n). \quad (10)$$

Combined with eq. (8), it gives

$$I(0)/Q = V_w/(1-NV_n) \quad (11)$$

Eq. (11) and the Guinier analysis amount to two independent methods of determining the particle size.

There is potentially a third method for the particle size determination. This relies on the analysis of the intensity at relatively large angle  $s$  -- the so-called Porod's region. In this region the intensity of scattering from an ideal two phase system is expected to follow the Porod's law:

$$I(s) = (1/8\pi^3) S(\Delta\rho)^2/s^4 \quad (12)$$

where  $S$  is the phase boundary area per unit volume. For particles of known shape and number density, the particle size can then be calculated from the knowledge of  $S$ . In the present work involving fairly low concentrations of block copolymers the intensity in the Porod's region was, however, found to be too weak and too imprecise to warrant the Porod's law analysis.

The micelles in our system consist of a spherical core formed from the styrene block of the copolymer and the surrounding spherical shell formed from the butadiene block. The core may or may not contain dissolved polybutadiene depending on the temperature. The shell is certainly highly swollen with polybutadiene, and would be indistinguishable from the bulk polybutadiene in its electron density. Thus, the scattering of X-rays arises solely from the micelle cores. If the volume fraction of styrene in the core is equal to  $\eta$ , the net difference  $\Delta\rho$  in the electron density between the core and the surrounding medium is given by



$$\Delta\rho = \eta\Delta\rho_{SB} \quad (13)$$

where  $\Delta\rho_{SB}$  is the electron density difference between pure polystyrene and polybutadiene. (Here it is assumed that there is no volume change on mixing and that the effect of the small concentration of dissolved copolymer present in the bulk phase can be neglected.) Thus once the electron density contrast  $\Delta\rho$  is determined from the X-ray data, the degree of swelling of the micelle core can be evaluated.

Eqs. (8) and (10) show that  $\Delta\rho$  can be obtained from either  $I(0)$  or  $Q$  once the micelle volume  $V$  and its number density  $N$  are known. The method of determining  $V$  from the ratio of  $I(0)/Q$  was outlined above.  $N$  is then obtained by dividing with  $V$  the total amount of styrene component available for micelle formation. Not all the block copolymer present in the mixture is available for micelle formation, since some of the block copolymers remain molecularly dissolved in the bulk polybutadiene phase. In order to evaluate  $N$ ,  $V$ , and  $\eta$  with due allowance given for the amount of dissolved block copolymer, we make the following analysis of the mass balance. Let  $\phi$  be the concentration (volume fraction) of the total styrene units in the mixture.  $\phi$  consists of two components:

$$\phi = \phi_m + \phi_s \quad (14)$$

where  $\phi_m$  represents the amount of styrene in micelles and  $\phi_s$

that dissolved in the polybutadiene phase. Clearly, we have

$$\phi_m = NV_n \eta \quad (15)$$

and

$$\phi_s = \phi_c (1 - NV_n f) \quad (16)$$

where  $\phi_c$  is the critical micelle concentration (i.e., the concentration of styrene in the polybutadiene phase, expressed in terms of the volume fraction of styrene), and  $f$  is the ratio of the volume of the whole micelle (including the surrounding shell of butadiene blocks as well as the core) to the micelle core. In writing (16) it is assumed that the volume occupied by the micelle shell is excluded to the styrene blocks dissolved in the polybutadiene phase. The critical micelle concentration  $\phi_c$  can be determined from the data on the dependence of  $I(0)$  on  $\phi$  by extrapolating to  $I(0) \rightarrow 0$ . Precise information on  $f$  is not available, but for the fairly low critical micelle concentrations encountered in our system, the values of  $N$  and  $\eta$  deduced are affected only marginally by the uncertainty in  $f$ . We assume that the thickness of the shell is comparable to the radius of the core (since the lengths of the butadiene and styrene blocks are about the same) and therefore equate  $f$  to  $2^3$ .

Combining eqs. (8), (10), (13)-(16), one can write down the following set of three equations

$$I(0) = (\Delta\rho_{SB})^2 \eta^2 N V_n V_w \quad (17)$$

$$Q = (\Delta\rho_{SB})^2 \eta^2 NV_n(1-NV_n) \quad (18)$$

$$\phi = NV_n \eta + \phi_c(1-NV_n f) \quad (19)$$

which can then be solved simultaneously for the three unknowns  $N$ ,  $\eta$  and  $V_n$  (on the approximation that  $V_n \sim V_w$ ).

#### IV. RESULTS

The radius of gyration  $R_z$ , evaluated from the Guinier analysis as described in the Experimental Section, is plotted against temperature in Figs. 3a and 3b. The estimated error of the individual points is indicated by an error bar for the data of the 4% mixture. The errors for the other mixtures are also comparable but are not shown in the figures to avoid cluttering. At low temperature  $R_z$  is fairly independent of the concentration. Although one can discern a tendency for  $R_z$  at low temperature to increase very slightly with increasing concentration (especially for 6 and 8% solutions), it is barely beyond the experimental error. At all concentrations the effect of raising temperature is at first to reduce  $R_z$  slightly but then to increase it rapidly at higher temperatures. This rapid increase in micelle size is associated with the swelling of the micelle core with polybutadiene and the eventual dissolution of the micelles, and more will be discussed about this later. The onset of the rapid increase in  $R_z$  occurs at higher temperatures as the concentration of copolymer in the mixture increases.

Fig. 4 shows the  $I(0)$  values plotted against temperature for all the mixtures (except for the 6% solution to avoid cluttering

the figure). The  $I(0)$  values were evaluated by extrapolating  $I(s)$  toward  $s^2 \rightarrow 0$  in the Guinier plot. For each mixture the value of  $I(0)$  at first decreases only moderately with temperature, but then falls rapidly within a narrow temperature range of 10-20°, indicating sudden dissolution of micelles with increasing temperature. The temperature of dissolution increases with increasing concentration of copolymer in the mixture, and parallels the similar trend noted in Fig. 3 with respect to the temperature of rapid increase in  $R_z$ .

When, at any given temperature, the value of  $I(0)$  is plotted against the concentration, a fairly good straight line is obtained. On extrapolating it until  $I(0)$  equals zero, we obtain the critical micelle concentration, that is, the minimum concentration necessary for the formation of micelles at the temperature. Fig. 5 shows the critical micelle concentration (given as wt. % of the copolymer) thus obtained against the temperature. It is seen that its temperature dependence is very moderate at low temperatures.

The values of the invariant  $Q$ , evaluated in the manner described in the Experimental Section, are plotted in Fig. 6 against temperature for all the concentrations studied. Unlike  $I(0)$ , the invariant is seen to exhibit a steady decline with increasing temperature. For each concentration, the temperature at which  $Q$  extrapolates to zero compares well with the temperature at which the  $I(0)$  value similarly extrapolates to zero. When the values of  $Q$  are plotted against concentration at a given temperature, a good straight line is again obtained. The

critical micelle concentration evaluated from such a plot of  $Q$  against concentration agrees well with that given in Fig. 5 (with the exception that at  $100^{\circ}\text{C}$  a higher concentration of about 3% is obtained instead of 1.75% given in Fig. 5).

Making use of the data presented in Figs. 4, 5, and 6, we are now ready to solve the set of simultaneous equations (17)-(19) to obtain the number density  $N$  of micelles, the volume  $V$  of a micelle core, and the volume fraction  $\eta$  of styrene in the core. The electron density difference  $\Delta\rho_{\text{SB}}$  between pure polystyrene and polybutadiene, required as a function of temperature for this purpose, is calculated from the specific volume<sup>24</sup> of polybutadiene  $v = 1.0968 + 8.24 \times 10^{-4}t$  and the specific volume<sup>25</sup> (above  $T_g$ ) of polystyrene  $v = 0.9217 + 5.412 \times 10^{-4}t + 1.687 \times 10^{-7}t^2$ . The temperature coefficient of the specific volume of polystyrene undergoes a discontinuous change at  $T_g$ , and as a result the specific volume below  $T_g$  depends on the precise location of  $T_g$ . The  $T_g$  of polystyrene of molecular weight 12500 is about  $85^{\circ}\text{C}$ .<sup>20,25</sup> However, the  $T_g$  of styrene microdomains in a block copolymer is known<sup>20</sup> to be lower in general than the  $T_g$  of polystyrene of the same chain length by about  $20^{\circ}$ . Krause et al.<sup>20</sup> determined the  $T_g$  of the block copolymer used in this work to be  $67^{\circ}\text{C}$  by DSC and  $62^{\circ}\text{C}$  by the refractive index measurements. The  $T_g$  of the micelle core in our samples will be lowered still further to an extent depending on the degree of swelling by polybutadiene which, as will be shown shortly, is appreciable in many cases. We therefore assume that the  $T_g$  of the core is equal to  $45^{\circ}\text{C}$  and calculate the specific

volume of polystyrene below  $T_g$  by  $v = 0.9369 + 2.006 \times 10^{-4}t + 2.470 \times 10^{-7}t^2$  (the second and third term of this expression being taken from the data by Richardson and Savill<sup>25</sup>). Once the degree of swelling is obtained on this assumption, it is then possible to make a better estimate of  $T_g$  which will lead to a further refinement in the calculated values of  $N$ ,  $\eta$ , and  $V$ . But the correction resulting from such an iteration turns out to be small, and the results shown in Figs. 7-10 are all based on the  $T_g$  of  $45^\circ\text{C}$ .

Fig. 7 shows the volume fraction  $\eta$  of styrene in micelle cores plotted against temperature for three concentrations 1, 4, and 8%. Other concentrations give similar results, but are omitted from Fig. 7 for clarity. The estimated errors for the points in Fig. 7 are such that at low temperatures the difference among mixtures of different concentrations is probably not significant. At all concentrations there is clearly a tendency for the degree of swelling to increase steadily as the temperature is increased. Fig. 8 gives the number of block copolymer molecules participating in a micelle. At room temperature about 200 molecules aggregate to form a micelle, but with increasing temperature the number decreases appreciably as the micelles become more swollen with polybutadiene. It is interesting to recall that, as shown in Fig. 3, the size of the micelles essentially remains unchanged until the dissolution temperature is approached. The rapid increase in the micelle size just below the dissolution temperature then forces the number of molecules per micelle to increase likewise. The upturn

in Fig. 8 exhibited by 1% and 4% mixtures is believed to be real and well outside the experimental error. Fig. 9 shows the number density  $N$  of micelles as a function of temperature for the mixtures of different concentrations. At low concentrations the number density is insensitive to the change in temperature. At higher concentrations the temperature range for micelle stability increases, and the number density then exhibit fairly large variations with temperature reflecting the changes in the size and the degree of swelling of the micelles.

As stated earlier, the size of the micelles can be determined by two independent methods, the radius of gyration  $R_z$  from the Guinier analysis and the weight average volume  $V$  per micelle from the ratio  $I(0)/Q$  (or from the simultaneous solution of equations 17-19). When the particles are spherical and of uniform density within the particle, then the radius of the sphere is given by  $(5/3)^{1/2}R_z$ . In Fig. 10 the z-average volume  $V_z$  per micelle, calculated from the radius of gyration, and the weight-average volume  $V_w$ , calculated from the ratio  $I(0)/Q$ , are compared. It shows an excellent agreement between the two sets of values.  $V_z$  is slightly larger than  $V_w$  in all cases and this can probably be attributed to the polydispersity in the size of micelles. The fairly small number of molecules involved in a micelle gives rise to a thermodynamic fluctuation in the size of micelles even under equilibrium conditions. Leibler et al.<sup>6</sup> estimate that for a system comparable to ours the fluctuation would be about 5%. Scattering from strictly monodisperse spheres is expected to exhibit several sharp minima at regular angular

intervals, and the absence of such minima in our observed  $I(s)$  curves also suggests some degree of polydispersity in the micelle size.

## V. DISCUSSION

Let us recapitulate some of the qualitative features revealed by the results presented in Figs. 3-10. When the amount of the copolymer is below the critical micelle concentration it remains molecularly dissolved in the polybutadiene. As the concentration is increased, the copolymer in excess of the critical micelle concentration aggregates into micelles. At low temperatures, the size of the micelles is fairly independent of the concentration; more micelles are formed when more copolymer is added. At around room temperature, in our system, the micelle core consists of mostly pure styrene blocks with very little imbibed polybutadiene. With increasing temperature the degree of swelling of the core with polybutadiene increases steadily until at a certain temperature the micelles dissolve completely. The dissolution temperature increases with increasing concentration. At a relatively narrow temperature interval below the dissolution point, the swollen micelles also become enlarged markedly. At lower temperatures below the onset of such enlargement, the micelle size remains fairly constant even when the degree of swelling is changing appreciably with temperature.

With the mixture containing 8% copolymer reliable evaluation of the micelle size could not be obtained above 100°C (either through the Guinier analysis or from the  $I(0)/Q$  ratio) because



the scattered X-ray intensity became too weak. Thus, although 4% and 6% mixtures clearly showed a tendency for the micelle to increase in size at temperatures just below the dissolution temperature (see Fig. 3b), a similar tendency could not be confirmed with the 8% mixture. Indeed, with the latter the number density of micelles is so high, especially at higher temperatures (see Fig. 9), that the micelles are very likely to be impinging on each other and may even be on the verge of forming a superlattice of microdomains--the kind of structure usually found with bulk block copolymers. The possible transition between these two types of structures, that is one containing randomly spaced micelles and another consisting of ordered arrays of microdomains, is a subject of interest. We plan to make a more detailed study of this aspect shortly by extending the measurements to higher concentrations.

A crude estimate of the concentration at which the impingement among micelles becomes important can be obtained as follows. The radius  $r$  of the micelle core can be estimated by  $(5/3)^{1/2}R_z$  from the knowledge of  $R_z$ . We next assume that the thickness  $t$  of the micelle shell consisting of butadiene blocks is comparable to the unperturbed end-to-end distance of a polybutadiene chain of the same length. For polybutadiene of MW 12500 the latter is about 10 nm. The volume fraction  $x$  of the mixture which is actually occupied by micelle cores and shells (assuming no overlap of neighboring shells) is given by

$$x = (4/3)\pi(r+t)^3N$$

For example, for  $R_z = 8$  nm and  $N = \text{ca.} 10^{-5} \text{ nm}^{-3}$  (the data for 6% mixture at  $70^\circ\text{C}$ ),  $x$  is equal to 0.35. When spheres are tightly packed in a simple cubic lattice, the fraction of volume occupied by the spheres is equal to 0.52; when packed in a body-centered cubic lattice, the fraction is 0.68; and in a face-centered cubic lattice, it is 0.74. Thus, when  $x$  is less than about 0.50, as in the above example cited, micelles may maintain still enough distance between each other to enable them to move around. When the number density  $N$  exceeds  $\text{ca.} 2 \times 10^{-5} \text{ nm}^{-3}$ , as is found to occur at  $80^\circ\text{C}$  or above for 8% mixture (see Fig. 9), the volume fraction  $x$  approaches unity, and a considerable interpenetration of shells of neighboring micelles has to occur. The shape of the X-ray scattering curve suggests, however, that even for the 8% mixture above  $80^\circ\text{C}$  ordering of micelles into a superlattice has not yet developed, and the locations of the micelle cores may still be regarded fairly random in space.

The unperturbed rms end-to-end distance of polystyrene of MW 12500 is equal to 7.3 nm. Its fully extended chain length is 30.5 nm. The radius  $r$  of the micelle core of  $R_z$  equal to 9 nm is 11.6 nm. This means that the styrene blocks of the copolymer must be moderately stretched if a uniform density of styrene is to be maintained within the core. It is conceivable that, when the core becomes very highly swollen with polybutadiene, a non-uniform distribution of styrene monomers within the core might eventually develop. More polybutadiene might concentrate toward the center of the core if the entropy loss associated with

the chain stretching becomes so severe as to be greater than the entropy loss from a non-uniform distribution of styrene monomers. If this happens, the radius of gyration would become larger than  $(3/5)^{1/2}r$  and approach  $r$  as the non-uniformity becomes more severe. The good agreement, shown in Fig. 10, between the core volumes calculated from  $R_z$  and from  $I(0)/Q$ , however, suggests that in our mixtures the distribution of styrene monomers remains uniform in the core under all conditions studied.

In this work we have been able to obtain rather detailed information on the structure of block copolymer micelles as a function of temperature and concentration. The data we present should offer an excellent opportunity for testing theories of micelle formation. Two such theories have recently<sup>4,5,6</sup> been advanced. Two factors, however, prevented us from making detailed comparison of our data with these theories at this time. First, quantitative predictions from these theories can be obtained only through a rather involved numerical computation, especially in the case of the theory by Hong and Noolandi.<sup>4,5</sup> Second, some of the simplifying assumptions made in these theories may not be appropriate for our system. Thus, Hong and Noolandi<sup>5</sup> assume that no block copolymer remains molecularly dissolved in the continuous solvent (or homopolymer) phase, or, in other words, the critical micelle concentration is equal to zero. Leibler<sup>6</sup> et al. do not allow for the possibility that the micelle core becomes swollen with homopolymer.

We have nevertheless made some limited amount of computation according to the theory by Leibler et al. For this purpose the

number of segments ( $N$  in the theory<sup>6</sup>) per copolymer molecule was assumed to be 240 and the length  $a$  of a segment to be 0.71 nm. The interaction parameter between styrene and butadiene was taken from our previously published data.<sup>14</sup> With these values of the parameters the theory predicts the micelle core radius to be about 10.5 nm and the number of copolymer molecules per micelle to be about 120 at room temperature. The predicted core radius is in excellent agreement with our results given in Fig. 3. The predicted number of molecules per micelle is about half the experimental value. (There is a degree of latitude in choosing the length  $a$  of a segment and the number  $N$  of such segments to represent a real copolymer molecule. The values predicted by the theory depend somewhat on these choices made. The apparent inconsistency shown by the good agreement in one respect-- radius-- and a less satisfactory agreement in another--molecules per micelle--is also a consequence of the difficulty in making the most rational assignment to  $a$  and  $N$ .) The predicted value of the radius decreases with temperature much more rapidly than our experimental results indicate. This discrepancy may arise from the swelling of micelle cores which the theory did not allow. Modification of the theory to incorporate this feature should be fairly straightforward, and then a much more detailed comparison with our data would become possible.

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## LEGENDS TO FIGURES

Figure 1. The scattered X-ray intensity obtained with the mixture containing 4% copolymer. The corrections for the non-uniformity of the detector sensitivity and for the background have already been made but the effect of slit-length smearing has not been corrected for.

Figure 2. Guinier plot of the data obtained with the mixture containing 4% copolymer. The intensity  $I(s)$  was corrected for the slit-length smearing effect by the method of Strobl.<sup>23</sup>

Figure 3. The radius of gyration  $R_z$  obtained from the Guinier analysis. The estimated errors are indicated for the 4% mixture. The errors for other mixtures are comparable.

Figure 4. The extrapolated intensity  $I(0)$  plotted against temperature. The data for 6% mixture are omitted for clarity. The values of  $I(0)$  were obtained by linear extrapolation toward  $s^2 \rightarrow 0$  in the Guinier plot.

Figure 5. The critical micelle concentration plotted against temperature. The critical micelle concentration was determined by plotting the  $I(0)$  values in Figure 4 against concentration at a given temperature and extrapolating linearly toward  $I(0) \rightarrow 0$ .



Figure 6. The invariant  $Q$ , evaluated according to Eq. (1), for all the mixtures studied.

Figure 7. The volume fraction  $\eta$  of styrene in the micelle core. This shows that the degree of swelling of the micelle core increases appreciably with increasing temperature.

Figure 8. The number of block copolymer molecules aggregating to form a micelle.

Figure 9. The number density  $N$  of micelles. The ordinate scale shows the number of micelles present in  $(100 \text{ nm})^3$  of the mixture.

Figure 10. The volume of a micelle core evaluated by two independent methods are compared. The open symbols represent the z-average volumes  $V_z$  calculated from the radius of gyration, and the solid symbols represent the weight-average volume  $V_w$  obtained from  $I(0)/Q$  (or more precisely, from the solution of equations 17-19).

Fig. 1

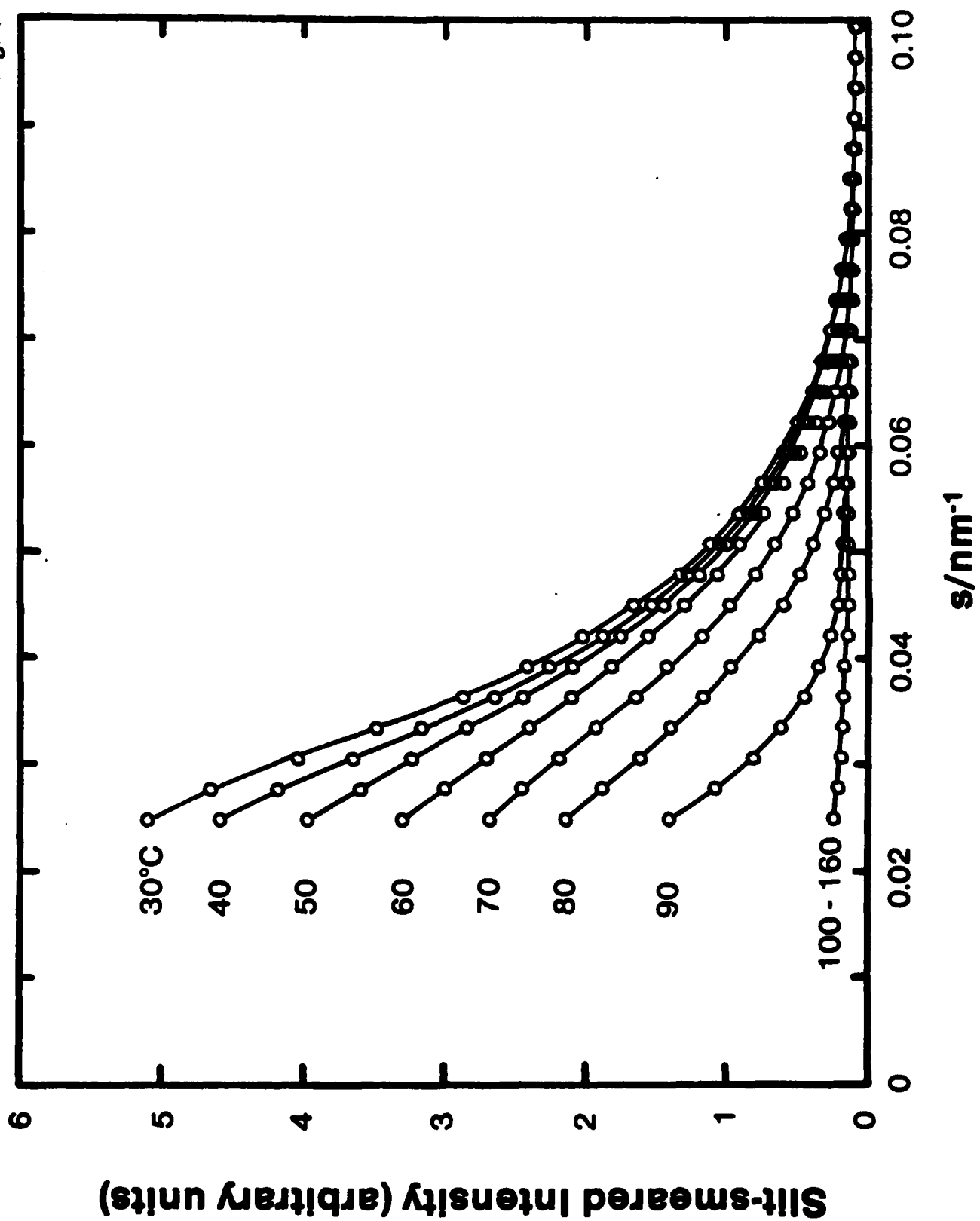


Fig.2

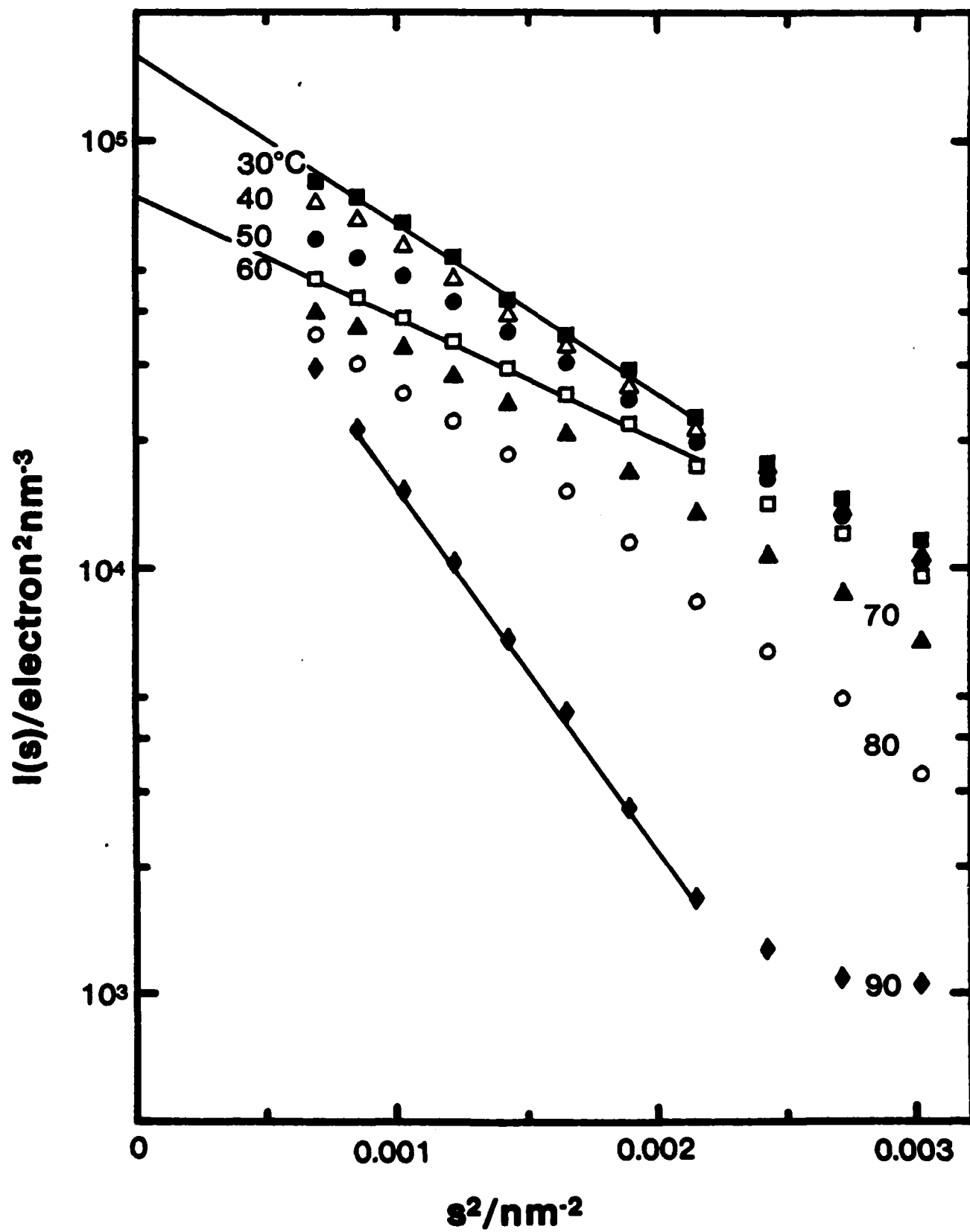


Fig. 3a

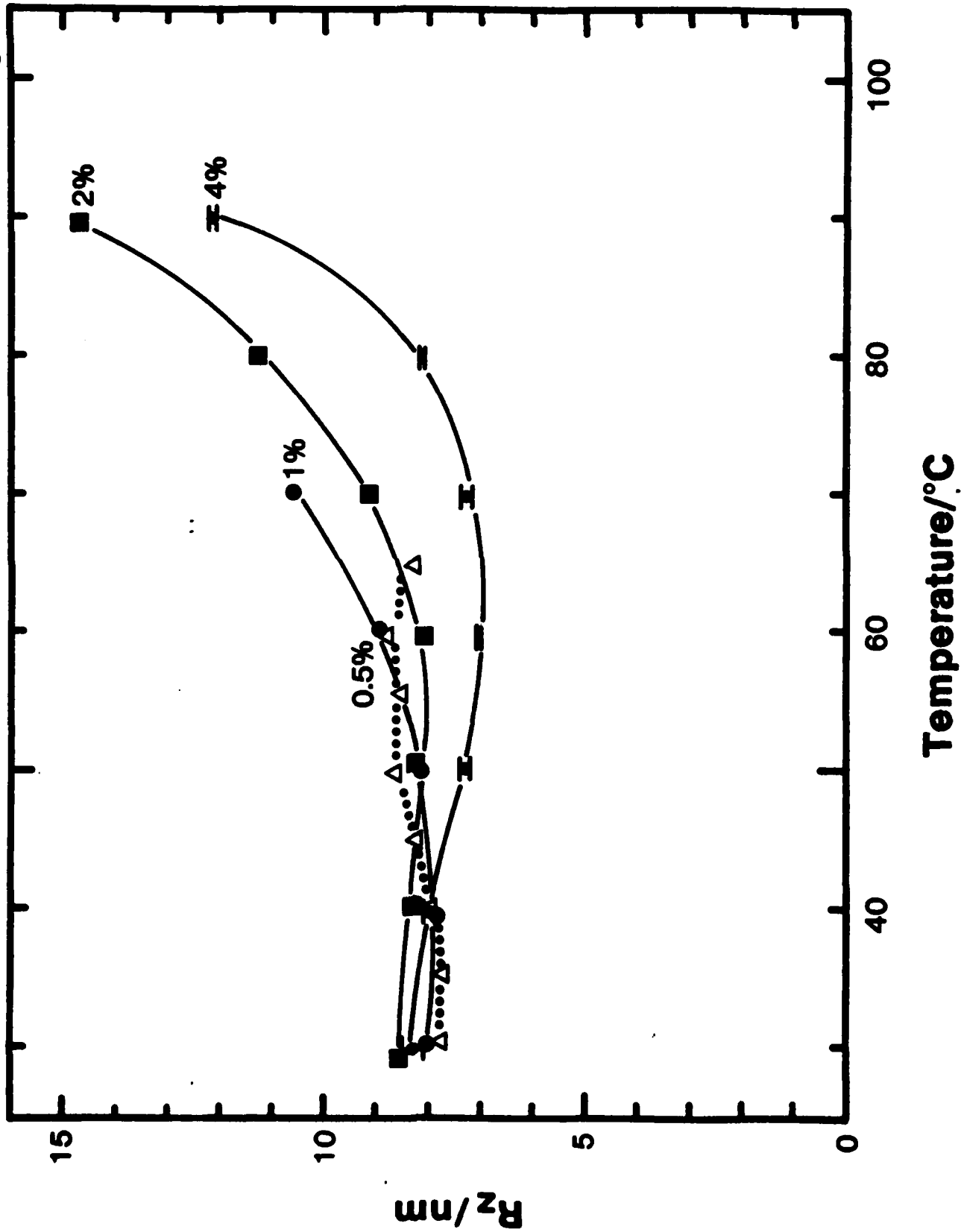


Fig. 3b

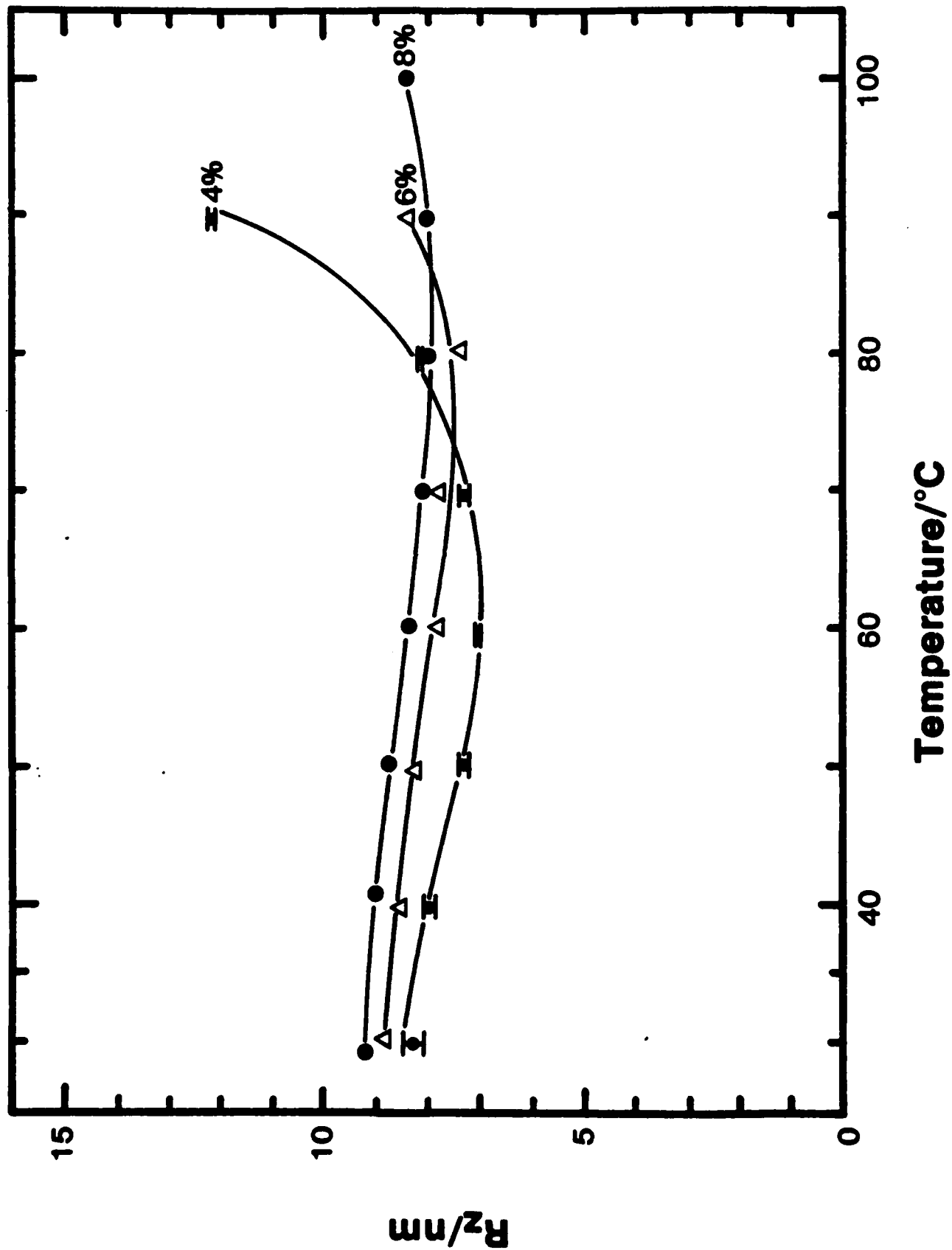
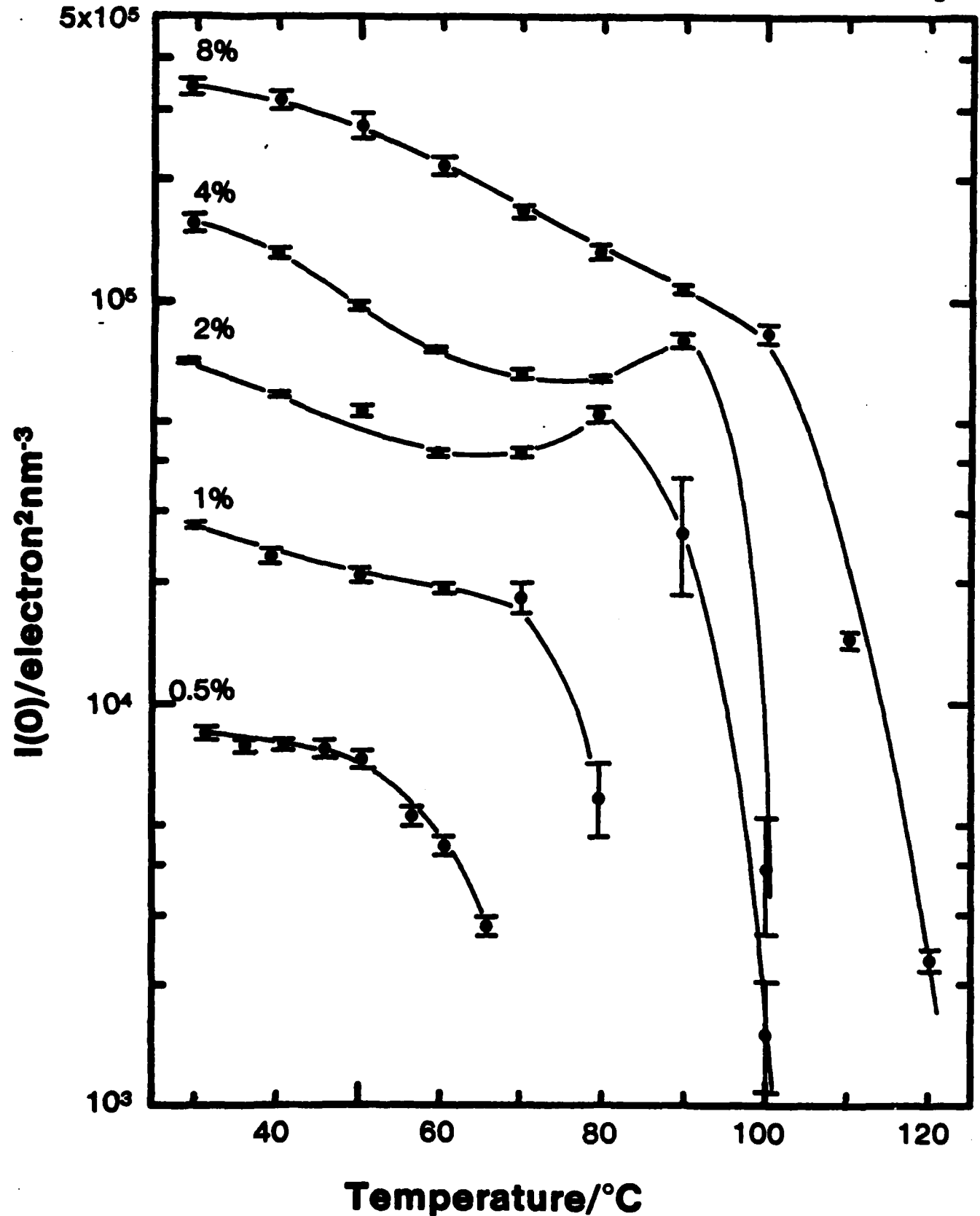


Fig. 4



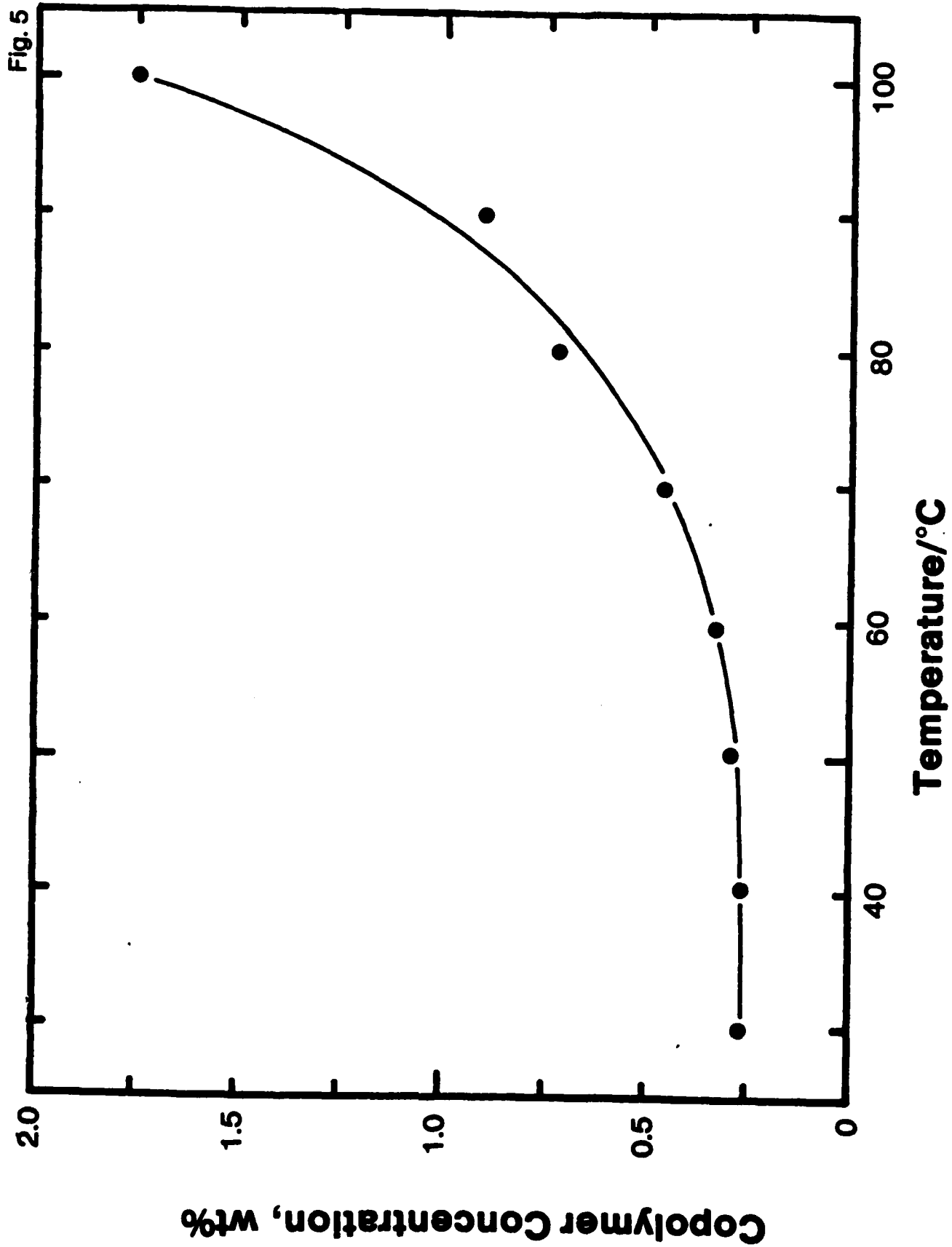


Fig. 5

Fig. 6

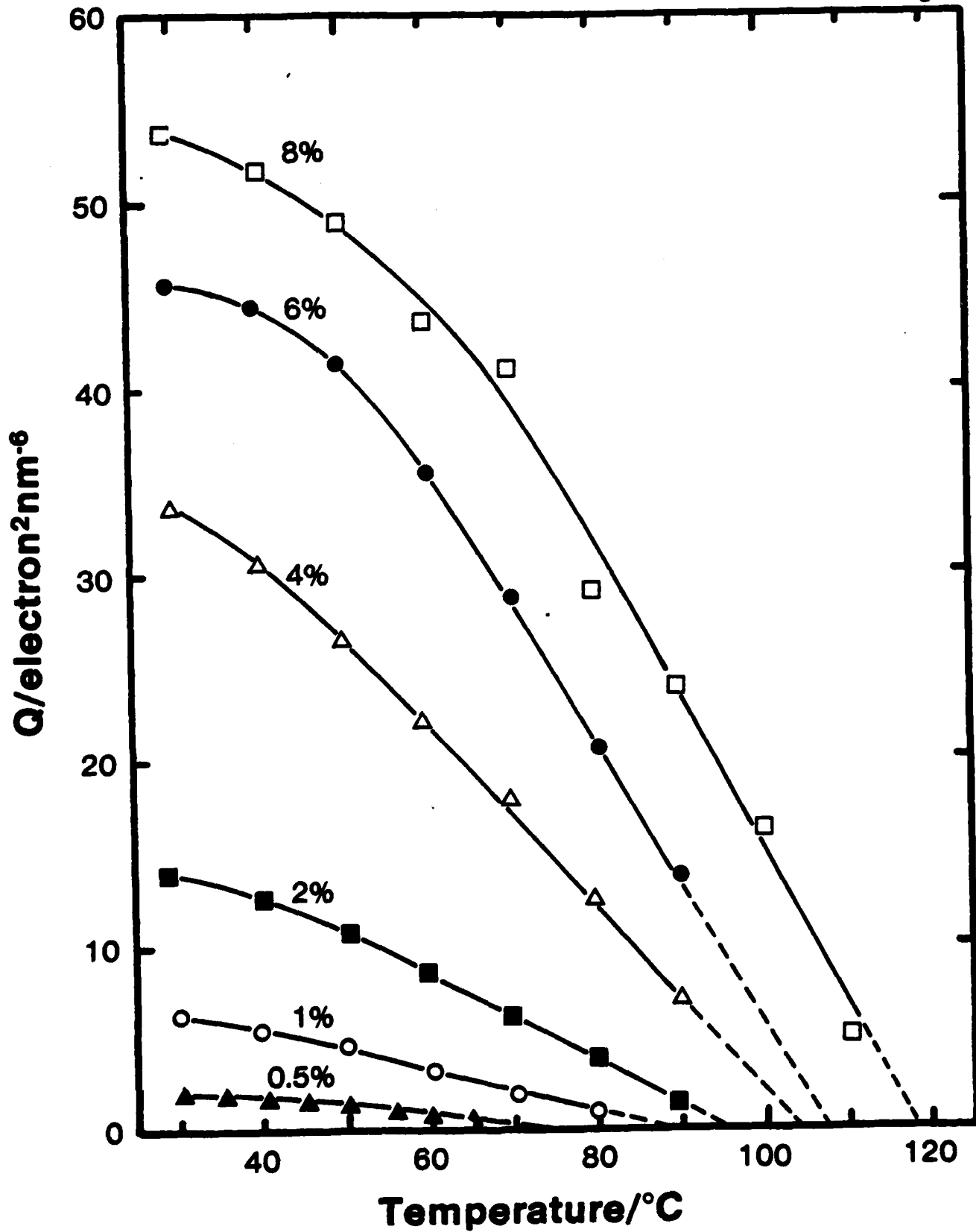




Fig. 7

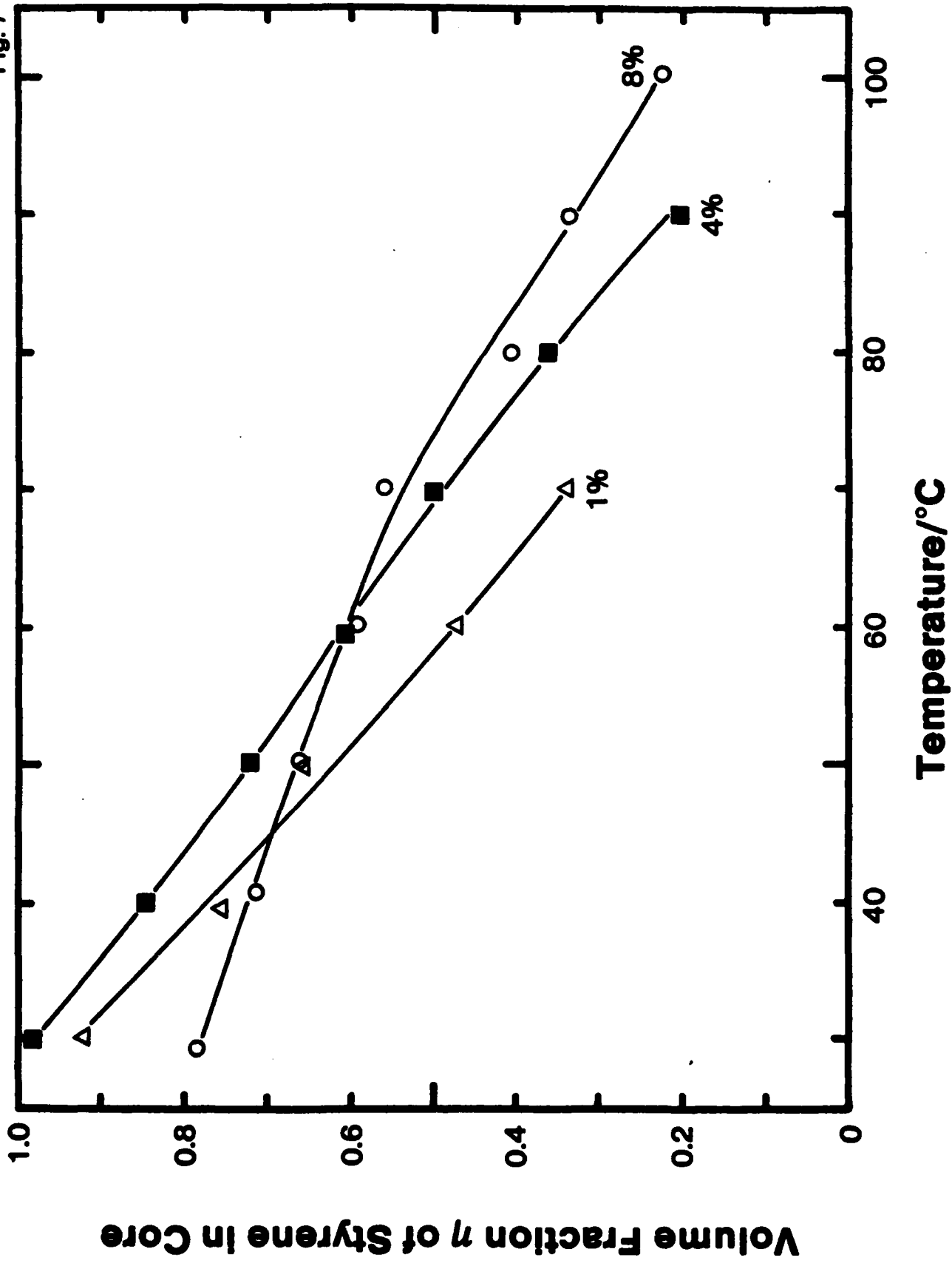


Fig. 8

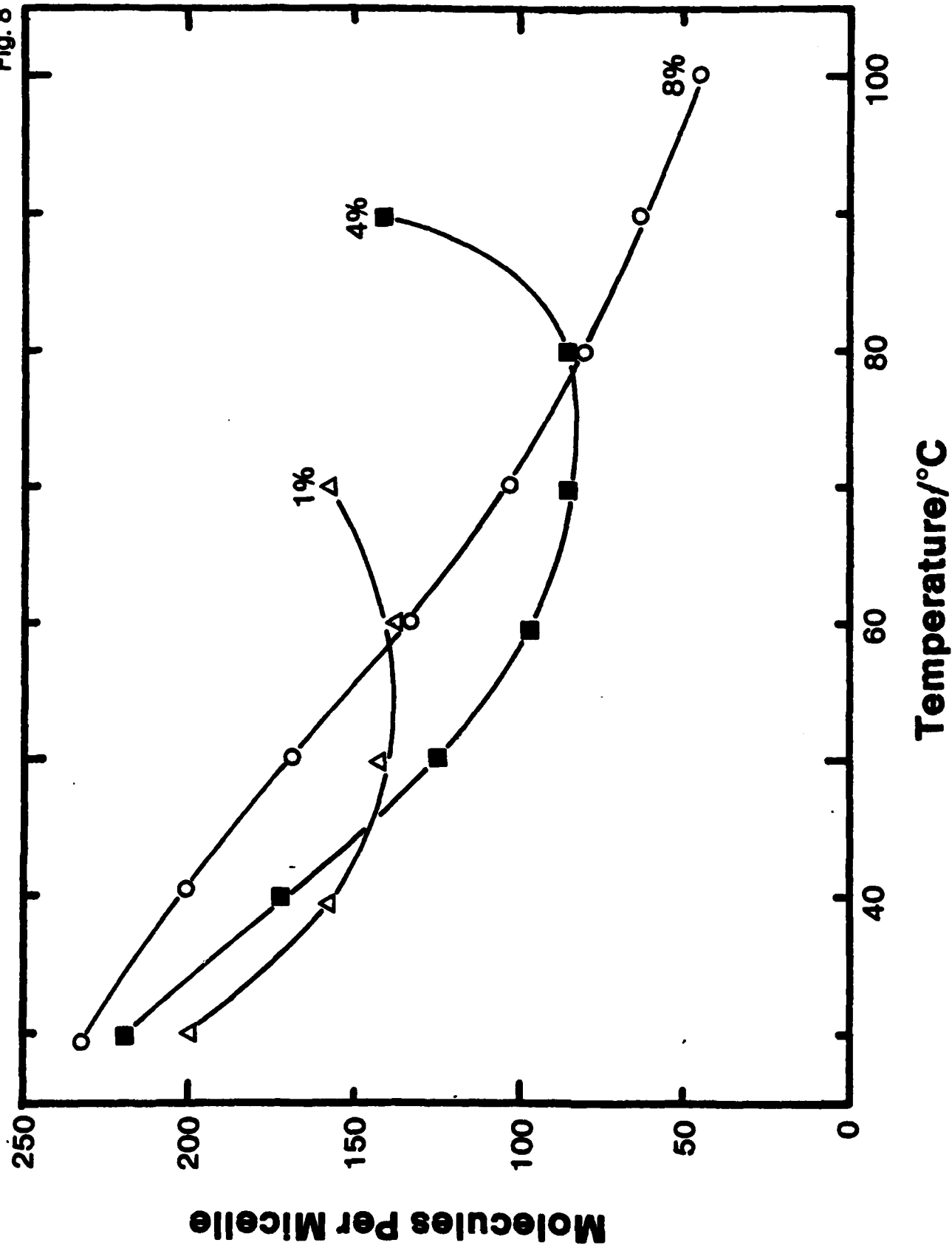
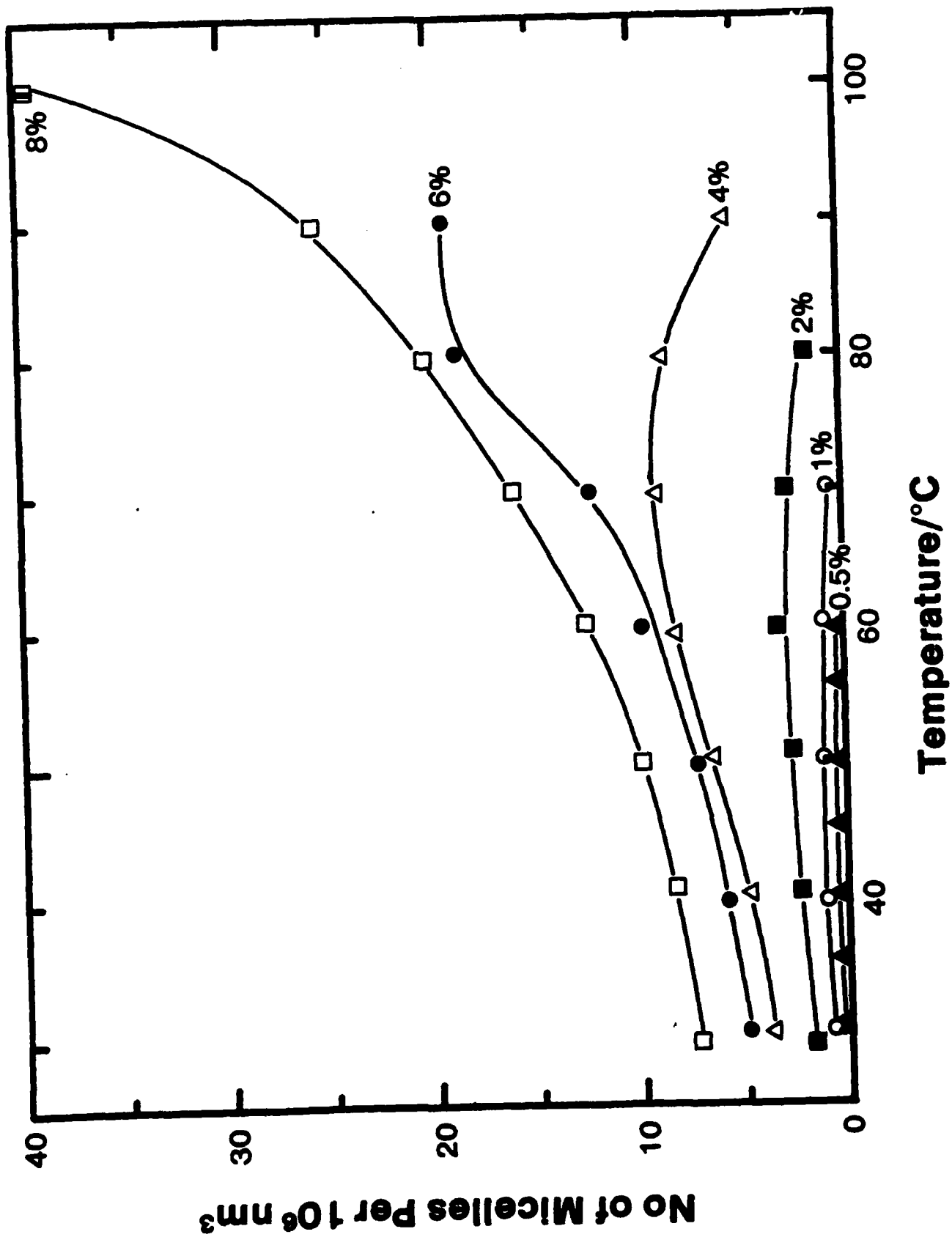


Fig. 9



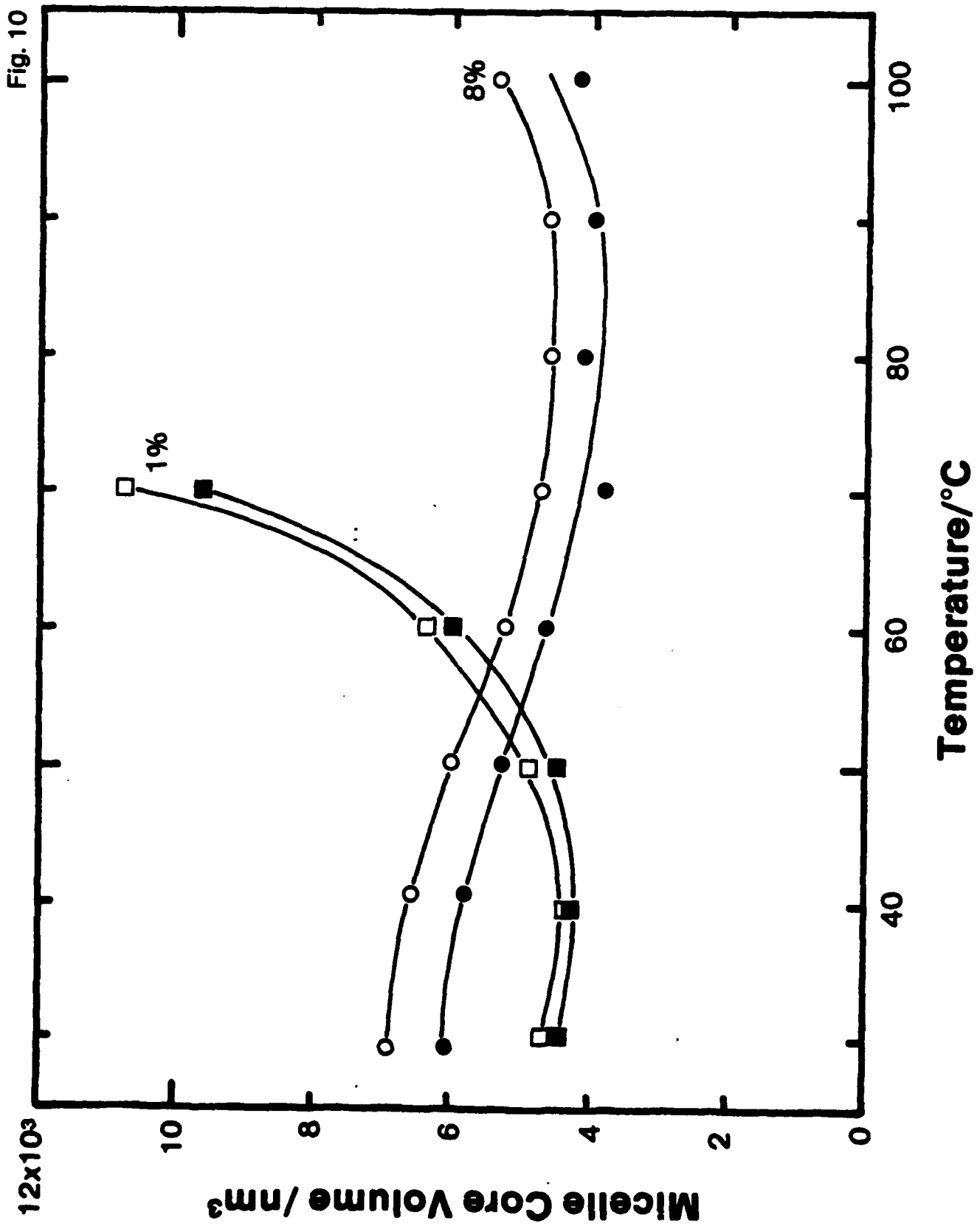


Fig. 10

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