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Report 2354

BASELINE AND VERIFICATION TESTS OF THE UNIQUE MOBILITY, INC. ELECTREK 2+2

by
Edward J. Dowgiallo, Jr.
and
Robert D. Chapman

March 1982



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U.S. ARMY MOBILITY EQUIPMENT
RESEARCH AND DEVELOPMENT COMMAND
FORT BELVOIR, VIRGINIA

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and polycarbonate body. It was tested by	the U.S. Army M	lobility Equipment Research and
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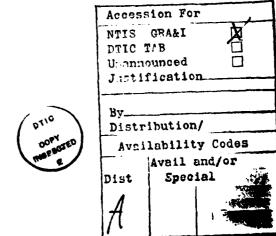
PREFACE

The electric and hybrid vehicle test was conducted by the U.S. Army Mobility Equipment Research and Development Command (MERADCOM) under the guidance of the U.S. Department of Energy (DOE).

Michael E. Johnson, P.E., of VSE Corporation was responsible for aspects of calibration of the signal conditioning circuits and recording instruments and for tabulations, plotting, and preparation of the report.

Computer programming and data tabulation and analysis were performed by Guy Woodward of Control Data Corporation and Arthur Nickless of the Systems Technology and Management Division, Management Information Systems Directorate, MERADCOM.

Aubrey Thomas, James A. Queen, and Calvin T. Bushrod of the Environmental and Field Division, Product Assurance and Testing Directorate, assisted in vehicle operation and data collection.



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BASELINE AND VERIFICATION TESTS OF THE

UNIQUE MOBILITY, INC. ELECTREK 2+2

I. SUMMARY

Unique Mobility, Inc. is the manufacturer of the Electrek, Model 2+2, electric vehicle. The vehicle was tested under the direction of MERADCOM from 8 August 1980 to 29 May 1981. The tests are part of a Department of Energy project to assess advances in electric vehicle design. This report presents the performance test results on the Electrek 2+2.

The Unique Mobility Electrek 2+2 is custom designed as an electric vehicle. The Electrek 2+2 has a fiberglass and polycarbonate body that has an enclosed battery tunnel running up the center of the vehicle and a motor compartment which is almost completely enclosed on the underside.

The propulsion system is made up of a Soleq controller, a specially modified General Electric shunt wound 32-hp electric motor, and 16 6-V Globe-Union batteries. The Electrek 2+2 has regenerative braking. Further details of the vehicle are included in the Vehicle Summary Data Sheet, Appendix A.

The results of the testing are given in Table 1. For the SAE J227a cycle tests, there are two groupings of tests: One in which the coast portion of the tests was not used for regenerative braking, and one in which it was. When the coast portion was used for regenerative braking, ranges varied depending on which gears were used, so this information is also included in the table. For more detail concerning the effect of regenerative braking on the cycle tests, see Section VI, Test Procedures, paragraph d, Range Tests (Driving Cycles). Tests were run with the maximum controller current limit adjusted from the nominal 300A maximum to a nominal 360A maximum. These tests are included for completeness in Appendix B. Also, two C-cycle tests, run in first gear only, and two D-cycle tests run in first and second gear only were performed. These results appear in Appendix C. The effect of using these lower gear ranges can be noted by comparison with the results of Table 1.

II. INTRODUCTION

The vehicle tested and the data presented in this report are in support of Public Law 94-413 enacted by Congress on 17 September 1976. The law requires the Department of Energy to develop data characterizing the state-of-the-art with respect to electric and hybrid vehicles. The data so developed are to serve as a baseline to compare improvements in elec-

Table 1. Test Results (Metric)

					Battery Energy		Energy From Charger Into	Energy Into	Charges	Vehicle	3	Start of Test		<u>.</u>	End of Test	.
Date	Test Type	Gears	Range (km)	Cycles	Disch (kWh)	Chg (kWh)	Battery (kWh)	(a.c.) (kWh)	Efficiency (%)	Economy (kWh/km)	Time	Wind (km/h)	Temp (°C)	Time	Wind (km/h)	Temp (°C)
3 Sep 80	56.3 km/h	3rd	8.66		12.88	0.14	12,35	13	95	0.130	0980	calm	23.9	1140	calm	29.4
10 Sep 80	72.4 km/h	3rd	71.3		11.39	0.49	21.61	22	86	0.309	1250	16.7	23.9	1345	14.8	25.6
12 Sep 80	56.3 km/h	2nd	102.5		13.33	98.0	69.3	11	86	0.693	0745	calm	12.8	1005	calm	18.3
16 Sep 80	72.4 km/h	3rd	76.3		11.94	0.49		19.9		0.261	0720	calm	16.7	0825	calm	17.8
17 Sep 80	88.5 km/h	4th	50.0		9.79	90.0		18.7		0.374	0745	calm	23.3	0820	calm	23.9
18 Sep 80	88.5 km/h	4th	44.1		9.48	90.0		20.8		0.472	0715	calm	22.8	0743	calm	22.8
25 Sep 80	88.5 km/h	4th	47.0		9.80	90.0	15.79	19.8	80	0.421	1240	calm	23.9	1320	calm	24.4
16 Oct 80	"C" Cycle	lst	63.4	125	15.66	3.56	19.55	20.5	98	0.323	0748	calm	17.8	1048	calm	23.9
17 Oct 80	"C" Cycle	1st & 2nd	81.6	150	17.03	1.75	25.83	27.2	75	0.333	0915	calm	20.0	1248	calm	25.6
23 Oct 80	"D" Cycle	1, 2, 3	64.8	41	13.15	1.07	21.83	56.6	82	0.410	0845	calm	6.7	1015	calm	16.1
1 Dec 80	"B" Cycle	1st	9.68	284	16.36	2.69	37.37	39.2	95	0.438	1000	8.4	9.4	1550	8.4	16.7
8 Dec 80	40.2 km/h		150.1		15.9	98.0	20.04	36	11	0.173	0800	calm	9.6	1145	8.8	12.2
10 Dec 80	40.2 km/h		140.1		15.21	0.93	25.75	39.5	65	0.282	0835	9.6	9.4	1205	9.6	10.0
17 Feb 81	"B" Cycle	lst	86.4	792	20.06	2.44	37.08				0630	8.0	11.1	1500	3.2	16.7
27 Mar 81	"B" Cycle	1st	85.9	263	17.41		37.6	40.4	93	0.470	0835	8.0	11.1	1420	1.2	15.0
																İ

*In some instances the battery charger overcharged the battery by remaining in high-charge mode.

tric and hybrid vehicle technologies, to assist in establishing performance standards for electric and hybrid vehicles, and to help guide future research and development activities.

MERADCOM, under the direction of the Electric and Hybrid Research, Development, and Demonstration Office, Division of Transportation Energy Conservation, DOE, has conducted track tests of electric vehicles to measure their performance characteristics and vehicle component efficiencies. The tests were conducted using a DOE test procedure "ERDA-EHV-TEP," described in Appendix A of MERADCOM Report 2244. This procedure uses the "Electric Vehicle Test Procedure SAE J227a," revised February 1976. U.S. customary units were used in the collection, and reduction of data are shown in Table 2. The units were converted to the Internation System of Units for presentation in this report. U.S. customary units are presented in parentheses. Number values are truncated to reflect nominal values except where the precision is required.

III. OBJECTIVES

The characteristics of interest for the Unique Mobility Electrek 2+2 electric vehicle are: range at constant speed, range when operated in a selected driving pattern, maximum acceleration, gradeability limit, road energy, road power, and vehicle energy economy.

IV. TEST VEHICLE DESCRIPTION

- a. Description. The Unique Mobility Electrek Model 2+2 electric vehicle was designed as an electric vehicle. The body is of fiberglass and polycarbonate (Figures 1 and 2). The motor area, in the front of the vehicle, is almost completely shielded with underbody. Also located in this area is the battery charger, the controller, the auxiliary battery, and the motor and traction battery tunnel blowers (Figures 3, 4, and 5). The traction battery consists of 16 6-V Globe-Union EV4-19 batteries, configured as 4 groups of 4 batteries in each of 4 sections of a flexible "muffin" style battery tray which slides into the vehicle battery tunnel (Figures 6, 7, and 8). The tunnel is sealed at the rear with a door (Figure 9). Clearly visible is the aluminum air inlet tube for the ventilation system.
- (1) The Electrek, true to its 2+2 designation, has two full-sized front passenger seats and two smaller rear seats. The door windows, both driver and passenger side, are unusual. They are composed of two sections. One is fixed, and the other is shaped like the slice of a pie, positioned as a large vent window, pivoting at its apex at the top of the door and swinging back to open (Figure 10). The whole interior is upholstered in a tan velour. The Electrek has the standard instrumentation found in an internal combustion engine auto: speedometer, odometer, directional signal and high beams light controls, hazard light switch,

¹ E. J. Dowgiallo, Jr., C. E. Bailey, Jr., I. R. Snellings, and W. H. Blake, "Baseline Tests of the EVA Metro Electric Passenger Vehicle," MERADCOM Report 2244 (July 1978).

Table 2. Test Results (U.S. Customary Units)

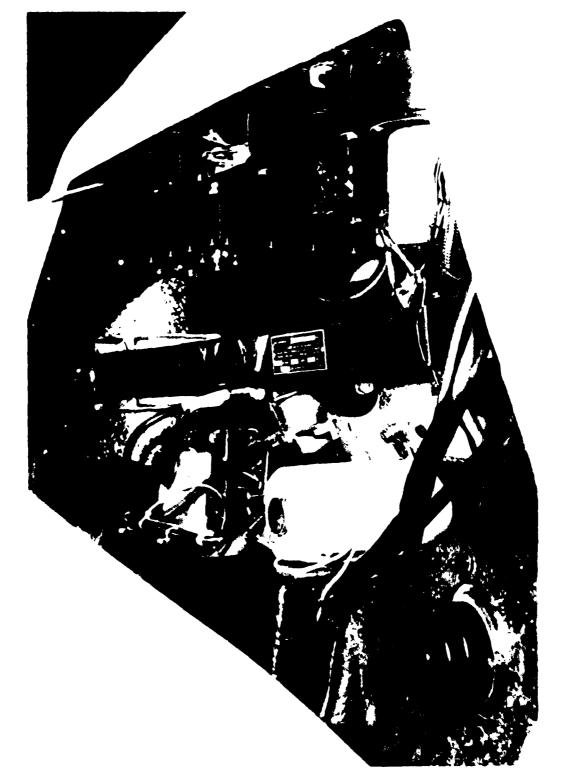
					Battery Energy	Energy	Energy From	Energy Into		Vehicle						
					(d.c.)		Charger Into	Charger*	Charger	Energy	St	Start of Test	31	Ħ	End of Test	Ħ
Date	Test Type	Gears Used	Range (mi)	Cycles	Disch (kWh)	Chg (kWh)	Battery (kWh)	(a.c.) (kWh)	Efficiency (%)	Economy (kWh/mi)	Time	Wind (mi/h)	Temp (PF)	Time	Wind (mi/h)	Temp (°F)
3 Sep 80	35 mi/h	3rd	62.0		12.88	0.14	12.35	13	95	0.210	0980	calm	75	1140	ca lin	88
10 Sep 80	45 mi/h	374	44.3		11.39	0.49	21.61	22	86	0.496	1250	10.4	75	1345	0.2	78
12 Sep 80	35 mi/h	2nd	63.7		13.33	98.0	69.3	11	86	1.115	0745	calm	55	1005	calm	65
16 Sep 80	45 mi/h	3rd	47.4		11.94	0.49		19.9		0.481	0720	calm	62	0825	calm	2
17 Sep 80	SS mi/h	4th	31.1		9.79	90.0		18.7		0.602	0745	ce fu	74	0820		75
18 Sep 80	55 mi/h	4th	27.4		9.48	90.0		8.02		0.759	0715	calm	73	0743	calm	73
25 Sep 80	SS mi/h	4th	29.2		9.80	90.0	15.79	8.61	88	0.679	1240	e m	75	1320	E	92
16 Oct 80	"C" Cycle	1st	49.4	125	15.66	3.56	19.55	20.5	95	0.520	0748	calm	2	1048	calm	75
17 Oct 80	"C" Cycle	1st & 2nd	20.7	150	17.03	1.75	25.83	27.2	98	0.536	0915	call.	89	1248	call.	78
23 Oct 80	"D" Cycle	1, 2, 3	40.3	41	13.15	1.07	21.83	26.6	83	0.660	0845	calm	4	1015	calm	\$2
1 Dec 80	"B" Cycle	131	55.7	284	16.36	5.69	37.37	39.2	88	0.704	7000	6	49	1550	٣	62
8 Dec 80	25 mi/h		93.3		15.9	98.0	20.04	97	11	0.279	080	calm	4 2	1145	æ	\$
10 Dec 80	25 mi/h		87.1		15.21	0.93	25.75	39.5	65	0.454	0835	9	49	1205	9	S0
17 Feb 81	"B" Cycle	181	43.7	366	20.06	2.44	37.08				0630	S	22	1500	7	62
27 Mar 81	"B" Cycle	131	53.4	263	17.41		37.6	40.4	93	0.757	0835	S.	\$2	1420	«	89

^{*}In some instances the battery charger overcharged the battery by remaining in high-charge mode.

Figure 1. Front of Electrek 2+2.



Figure 2, Rear of Electrek 2+2.



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Figure 3. Motor compartment from right side.

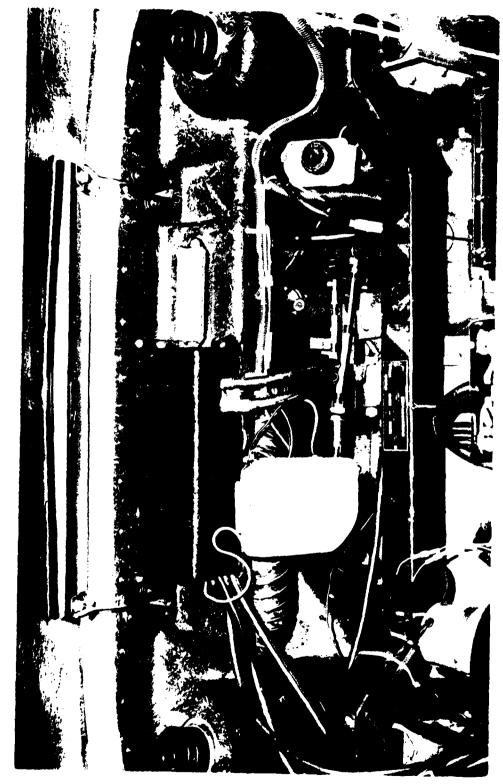


Figure 4. Motor compartment from front.

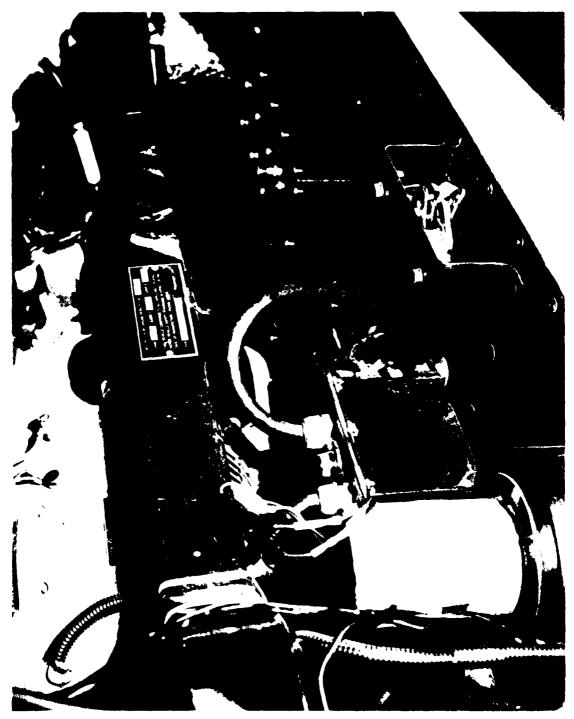


Figure 5. Closeup of motor from right side.



Figure 6. Electrek 2+2 battery pack extracted from tunnel.



Figure 7. Closeup of enclosed battery pack tunnel.

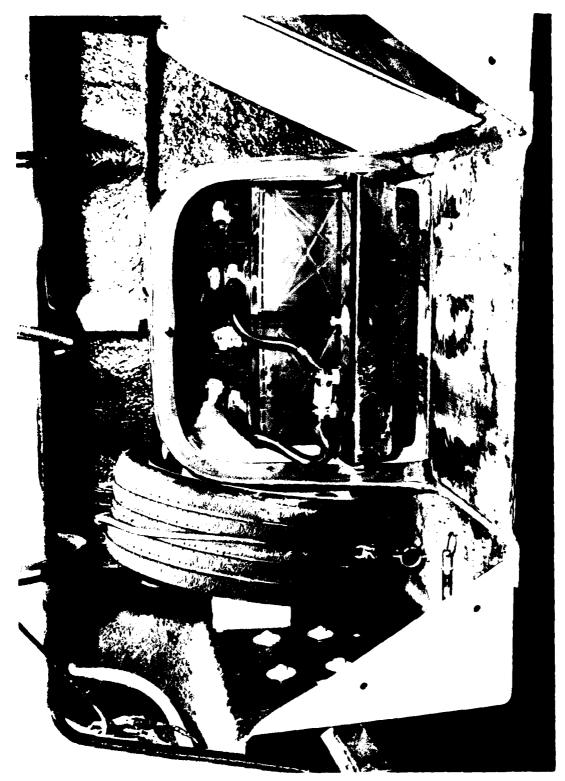


Figure 8. Battery pack in battery pack tunnel.

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Figure 9. Closed battery pack tunnel.



Figure 10. Electrek 2+2 interior from right side.

and hand-brakes-engaged light. It also contains a complement of electric vehicle instrumentation consisting of: motor temperature overheat light, d.c. voltmeter (indicating traction battery voltage), d.c. ampmeter (indicating traction battery current), an Anderson Power Products battery capacity meter, and seven indicators LEDS (Figure 11).

- (2) The Anderson Power Products battery capacity meter is designed to show the state of charge of the Electrek traction battery. The meter is calibrated to the Electrek's traction battery system, including the effect of the cables. The unit is designed with the specific charge-discharge characteristics of the vehicle's Globe-Union batteries in order to obtain battery capacity by monitoring traction battery voltage over time and extrapolating ampere-hours into and out of the battery.
- (3) The seven light-emitting diodes (LED) monitoring specific traction system conditions are defined as follows:

• Power On: Traction system activated.

• Battery Rev: Traction battery polarity incorrect.

• Low Voltage: Traction battery voltage below approximately 78 V,

with prolonged operation in the current limit mode.

• High Voltage: Traction battery voltage excessive.

• Arm Chopper: Armature current being limited by chopping, r/min

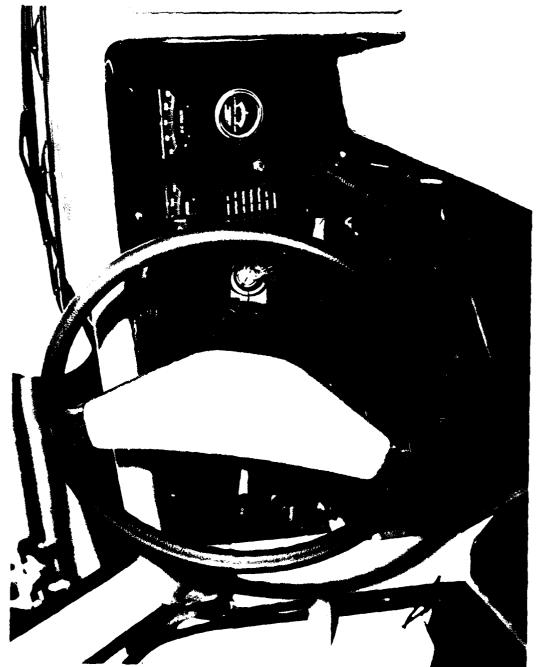
which is most likely to occur at low motor r/min.

• Logic Off: Any controller failure affecting the logic, and thus the

operation of the controller itself.

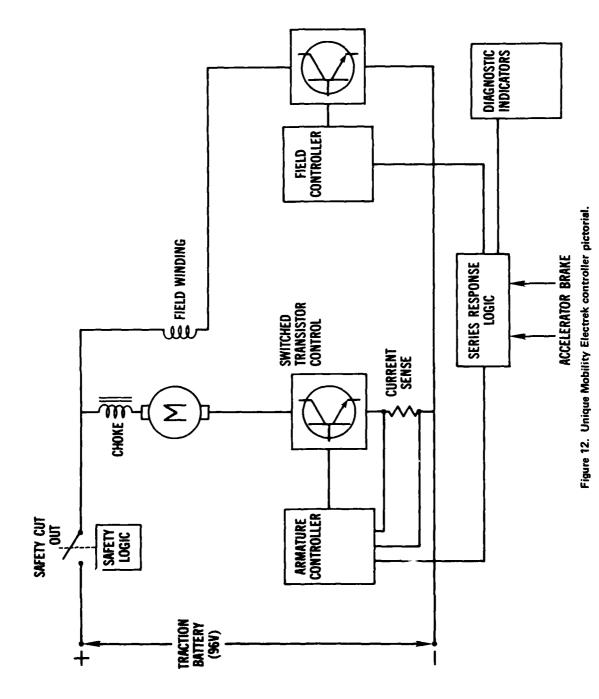
• Overheat: An overheating condition of the controller.

b. Operating Characteristics. The Electrek has a standard accelerator, brake, clutch, and steering configuration. The vehicle uses a Soleq controller, which controls field current to maximize the efficiency of a GE shunt wound d.c. motor which was modified by Soleq for use with its controller (Figure 12). The controller uses a transistor chopper circuit to current-limit the armature current. This current-limit function occurs during the low-r/min, high-torque period of acceleration from a standing start, when it would be possible to draw excessive armature currents. A similar condition exists when the traction battery is nearly depleted and the traction battery currents become great enough to require armature current limiting. These situations are evident when the Armature Chopper LED comes on. Most control of the motor performance is done by adjusting the field of the motor, taking advantage of the characteristics of a shunt controlled motor. An added benefit of using a shunt motor is a more easily implemented regeneration braking scheme. The Soleq battery charger



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Figure 11. Electrek 2+2 indicators.



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is a 115-V unit with a transformerless design which uses a ground fault current sensor to open the a.c. circuit to the charger in case the a.c. circuit develops an unbalanced current of more than 4-5 mA (Figure 13). The Unique Mobility Electrek 2+2 uses a small motorcycle-style 12-V battery for the auxiliary system. There is a d.c.-d.c. converter (also made by Soleq) which is designed to provide most of the necessary accessory current and charge the auxiliary battery.

V. INSTRUMENTATION

The Electrek was instrumented with a Labeco fifth wheel to provide accurate speed and range information. The traction battery voltage and current were monitored and preconditioned for the recorder. These data were electronically multiplied to give an instantaneous power and then were averaged. Other averaged outputs are the average traction battery voltage, average current, and average power. An Ohio Semitronics Hall Effect Watthour meter was also used to provide a concurrent reading of traction system power and energy during the tests and during recharge of the traction battery. These data are recorded on a Lockheed Store 7 FM recorder. Details of the recorder are given in Appendix D of MERADCOM Report 2244.

VI. TEST PROCEDURES

The tests were performed at the MERADCOM test facility, Fort Belvoir, and at the Aberdeen Proving Ground (APG) test facility at Aberdeen, Maryland. When the vehicle was delivered to MERADCOM, the pretest checks described in Appendix F of MERADCOM Report 2244 were conducted. A shakedown run was performed to familiarize the driver with the operating characteristics of the vehicle and to verify proper operation of all instrumentation systems. All tests were run in accordance with the DOE Electric and Hybrid Vehicle Test and Evaluation Procedures, Appendix A of MERADCOM Report 2244. All tests were performed with a full load of 227 kg (500 lb).

- a. Maximum Speed. The maximum speed of the vehicle is measured during the acceleration coast-down tests. It is defined as the maximum speed that can be reached on the Aberdeen Proving Ground 3-mi straightaway track under full power.
- b. Maximum Cruise Speed. The MERADCOM facility has a 2.0-km (1.24-mi) loop with a total of 1.46 km (0.91 mi) at a 1-percent grade, 0.36 km (0.23 mi) at a 3-percent grade, 0.23 km (0.14 mi) at a 5-percent grade. The maximum maintainable speed on this partially level track is measured. If the vehicle's maximum speed exceeds the safe limits of the MERADCOM Test Track, the 3-mi track at APG is used.

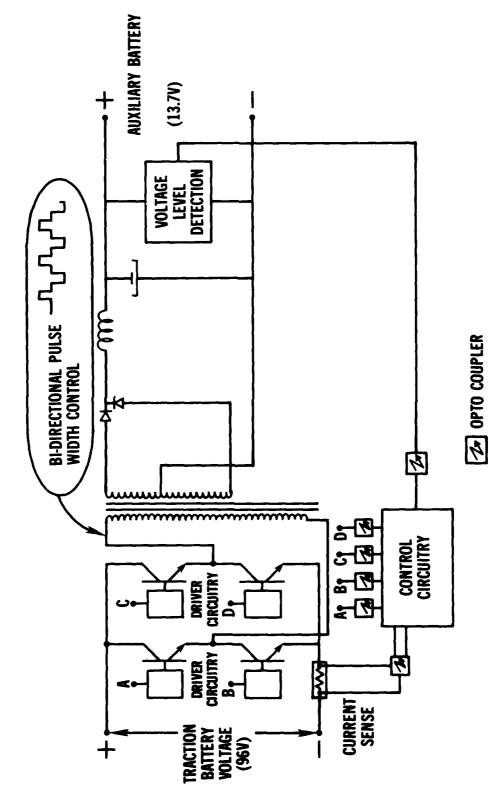


Figure 13. Unique Mobility Electrek auxiliary battery charger pictorial.

- c. Range Tests (Constant Speed). Range tests at a constant 25, 35, 45, and 55 mi/h are carried out on the MERADCOM loop. The vehicle is driven until it can no longer maintain at least 95 percent of the designated test speed on the level portion of the loop.
- d. Range Tests (Driving Cycles). The vehicle is tested on a level track, driving the SAE J227a simulated city-like acceleration, cruise, coast, brake, and idle cycle repetitively, until the vehicle can no longer meet acceleration to time requirements. The Unique Mobility Electrek 2+2 was run through B-Cycle (20 mi/h), C-Cycle (30 mi/h), and D-Cycle (45 mi/h) tests. For further information concerning cycle test details and selection criteria see MERADCOM Report 2244, Appendix A.

The "Coast" portion of the cycle testing of the Unique Mobility Electrek 2+2 posed something of a dilemma, since the vehicle does not coast, but rather regeneratively brakes during this period. In a "C" cycle, this regeneration braking action can cause the average cycle distance to be reduced by approximately 100 ft per cycle, and in a "D" cycle by approximately 400 ft per cycle. However, the additional energy obtained through regeneration more than offsets this difference. Those tests which were run without regenerative braking during the coast-down portion of the cycle test are given in Appendix C. It must be noted that the coast portions of these tests were performed with the clutch disengaged; that is, with the vehicle "freewheeling" so that motor regeneration or windage is not acting to decelerate the vehicle. Also during the B-cycle tests with regeneration, the vehicle undergoes a sharp decelerative jerk when the driver's foot is removed rapidly from the accelerator to commence the coast portion of the test. After that initial sharp deceleration, the deceleration softens rapidly. It was necessary to accept this somewhat unnatural situation because the test speed was too low to use second gear optimally, though second gear results in a softer regeneration. The "C" and "D" cycles did not have this problem.

e. Maximum Acceleration. Maximum acceleration is calculated from the recorded time and velocity data. The tests are conducted on the 3-mi straightaway at APG. The vehicle is maximally accelerated within manufacturer's recommended standards for the vehicle, allowed to cruise a short time at that speed, and then allowed to free-wheel coast down to a stop. The vehicle is run through this cycle repetitively, until the traction battery is discharged, then the test is terminated. This test is performed with the vehicle instrumented as indicated in Section V.

Computer analysis is used to determine which of the cycles corresponds to 0-, 40-, and 80-percent states of battery discharge.

f. Gradeability. Gradeability is the grade in percent in which the vehicle is able to traverse at any selected speed. It is calculated from maximum acceleration tests by using the equation:

$$G = 100 \tan (\sin^{-1} 0.0455a_n) \%$$

where:

 a_n = acceleration in miles per hour per second.

- g. Coast-Down Tests. As indicated above, the coast-down tests are an intimate part of the acceleration tests. The following data result:
- Road Energy Consumption: Road energy is a measure of the energy consumed overcoming the vehicle's aerodynamic and rolling resistance.

The road energy for the vehicle at various speeds and the losses in the drive train were determined from coast-down tests. Road energy $E_{\rm n}$ is calculated from the following equation:

$$E_n = 9.07 \times 10^{-5} \text{ W } \frac{V_{n-1} V_n}{t_n - t_{n-1}} \frac{\text{kWh}}{\text{mi}}$$

where:

V = vehicle speed, mi/h W = gross vehicle weight, lb t = time, s

$$\frac{V_{n-1} - V_n}{t_n - t_{n-1}} = a, mi/h/s.$$

• Road Power Requirements. Road power is a measure of vehicle aerodynamic and rolling resistance. The road power, P_n, required to propel a vehicle at speed n is determined from coast-down tests. The following equation was used:

$$P_n = 6.08 \times 10^{-5} \text{ W} \left(\frac{V_{n-1}^2 - V_n^2}{t_n - t_{n-1}} \right) \text{ kW}$$

where: W = Gross Vehicle Test Weight, lb

V = Vehicle Speed, mi/h

t = Time, s.

h. Tractive Force Tests. The maximum-grade capability of the test vehicle is determined from tractive force tests by towing a field dynamometer at approximately 1.6 km/h (1 mi/h) while the test vehicle is being driven with wide-open throttle. The force is measured by the dynamometer instrumentation from a load cell attached between the vehicles. The test is run with the batteries 0, 40, and 80 percent discharged. From the results of the tractive force tests, the gradeability limit is obtained. It is calculated from:

Gradeability limit in percent = 100 tan
$$\left(\sin^{-1} \frac{P}{W}\right)$$

where: P = tractive force (lb)

W = gross vehicle weight (lb).

VII. TEST RESULTS AND DISCUSSION

The data collected from all range tests are summarized in Table 1. The table shows the test data, type of test, environmental condition, the range test results, energy into and out of the battery, and the energy into the charger. These data are used to determine vehicle range, energy economy, and efficiencies.

- a. Maximum Speed. The Unique Mobility Electrek 2+2 had an average maximum speed of 110.2 km/h (68.5 mi/h). This maximum cruise speed was beyond that which could be measured on the MERADCOM Test Track and was checked at APG.
- b. Range (Constant Speed and Driving Cycles). The Unique Mobility Electrek 2+2 was tested at constant speeds: 40.2 km/h (25 mi/h), 56.3 km/h (35 mi/h), 72.4 km/h (45 mi/h), and 88.5 km/h (55 mi/h). It was also tested under "B," "C," and "D" driving cycles. All test results are summarized in Table 1. Velocity, voltage, current, and power curves for the third cycle and the next to last cycle, representatives of each type of driving cycle test, are given in Figures 14 through 37. Figures 14 to 21 are from the schedule "B" cycle test performed on 19 February. Figures 22 to 29 are from the schedule "C" cycle test performed on 29 May. Figures 30 to 37 are from the schedule "D" cycle test performed on 12 November. The numerical results are tabulated in Appendix D.

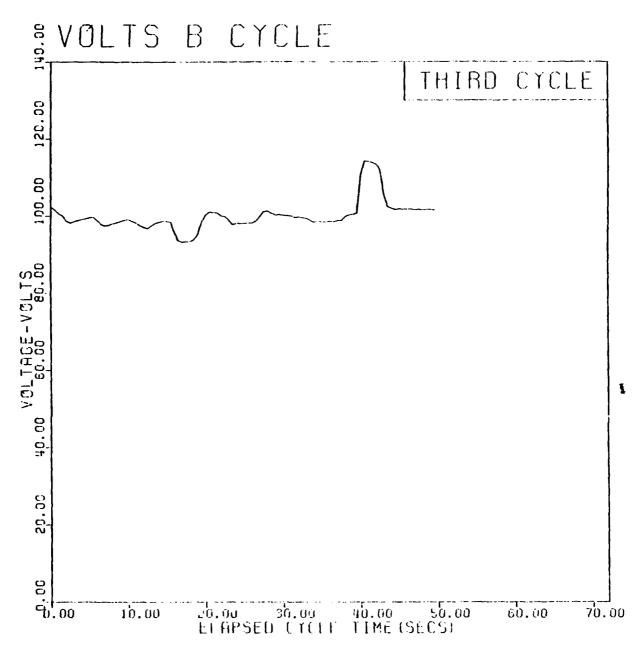


Figure 14. Driving cycle test curve: Voltage, B cycle, 3rd cycle.

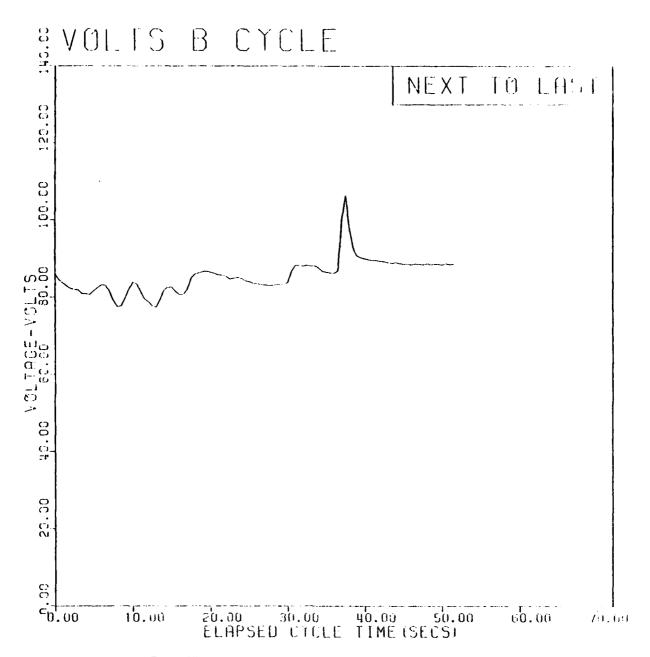


Figure 15. Driving cycle test curve: Voltage, B cycle, next-to-lest cycle.

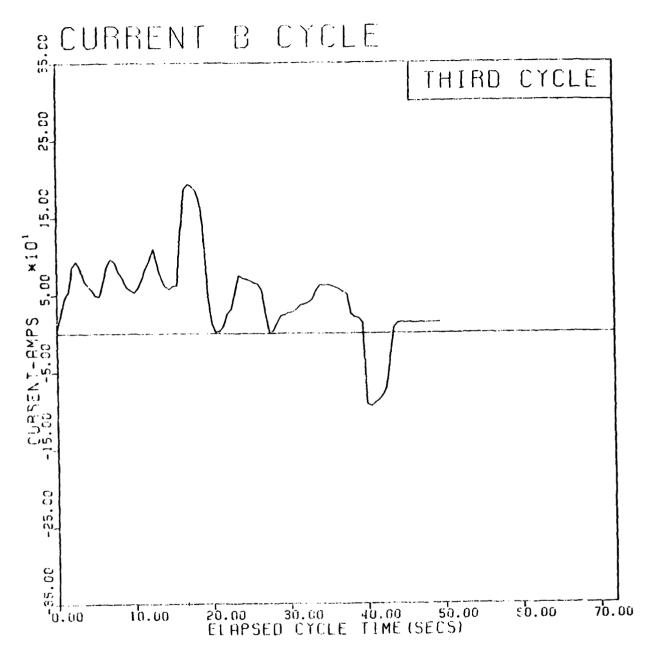


Figure 16. Driving cycle test curve: Current, B cycle, 3rd cycle.

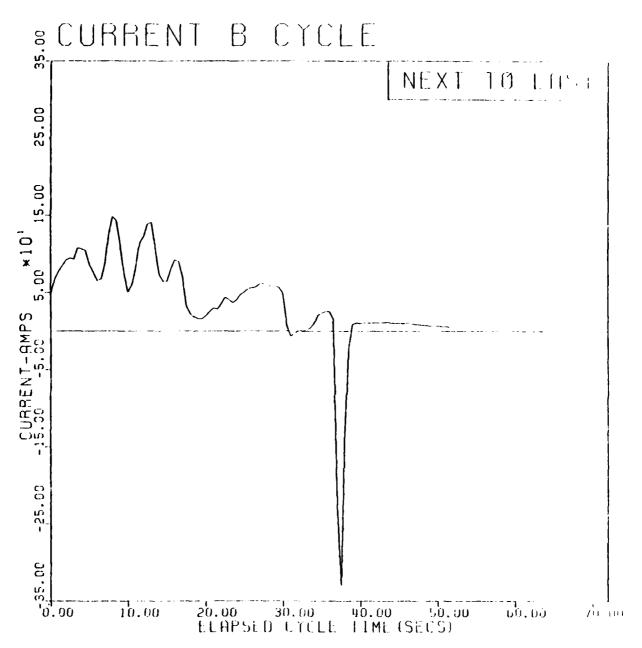


Figure 17. Driving cycle test curve: Current, B cycle, next-to-last cycle.



Figure 18. Driving cycle test curve: Power, B cycle, 3rd cycle.

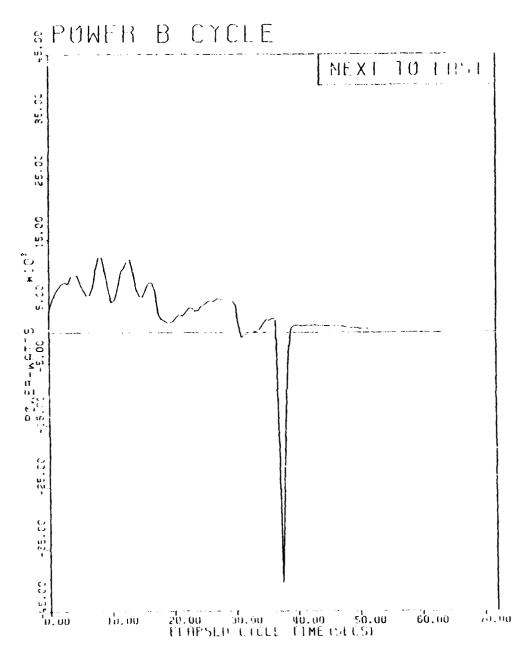
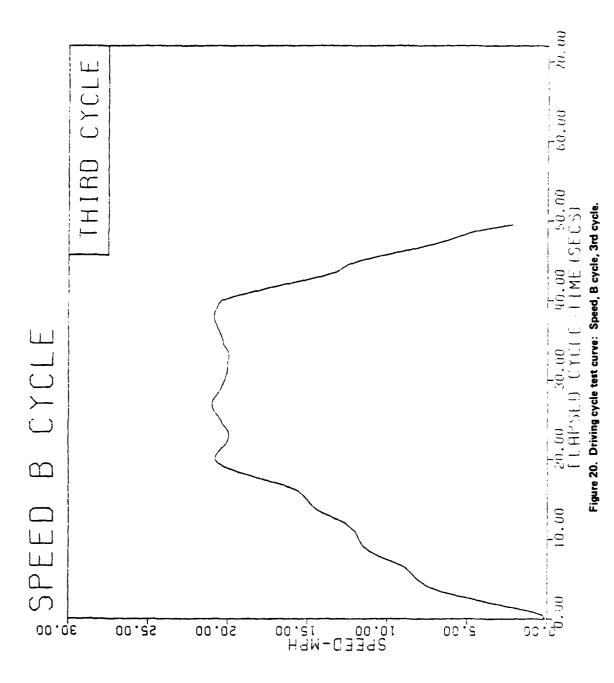
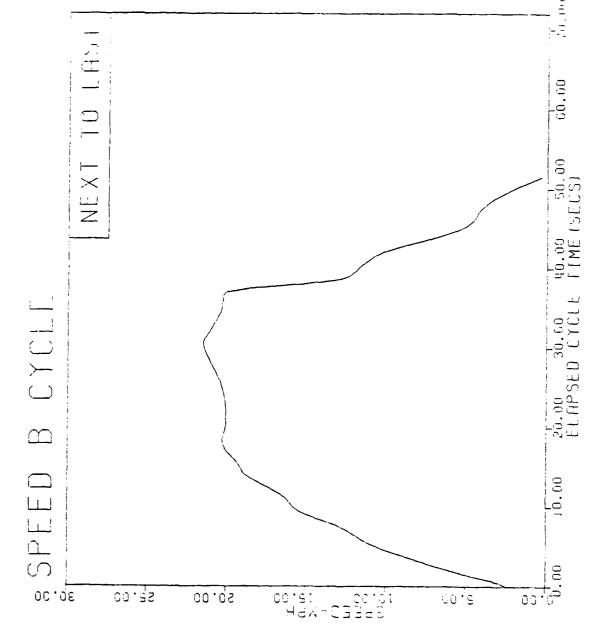
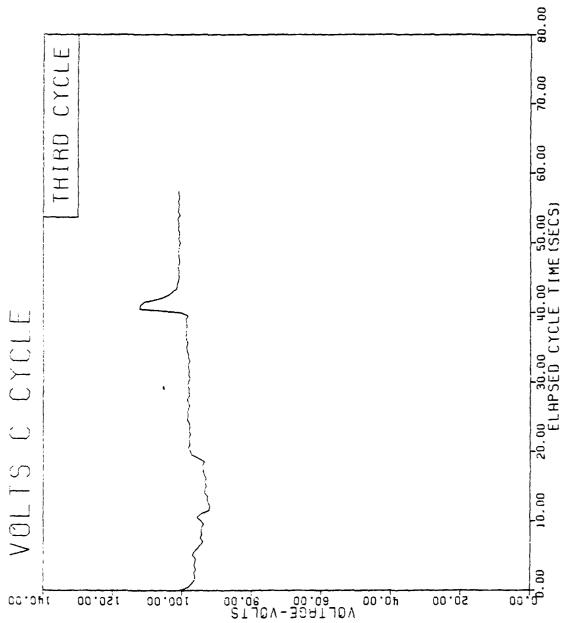


Figure 19. Driving cycle test curve: Power, B cycle, next-to-last cycle.







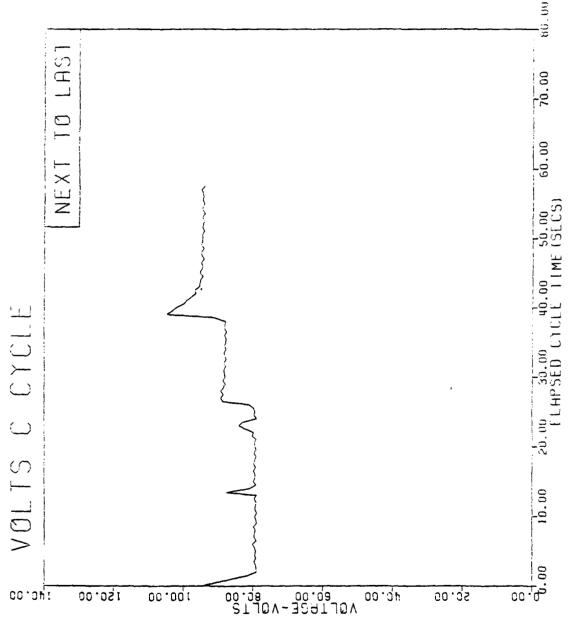
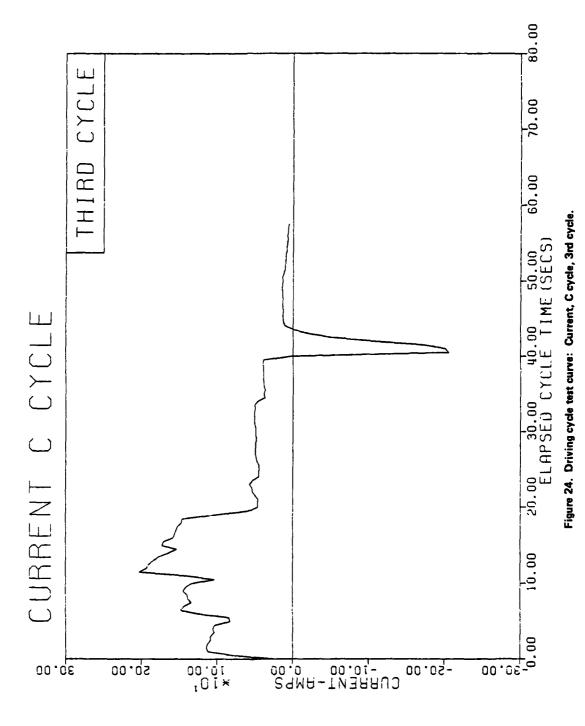


Figure 23. Driving cycle test curve: Voltage, C cycle, next-to-last cycle,



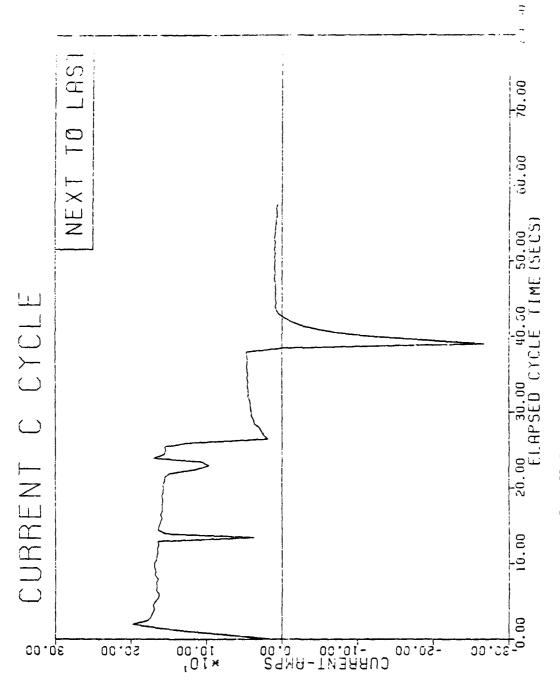
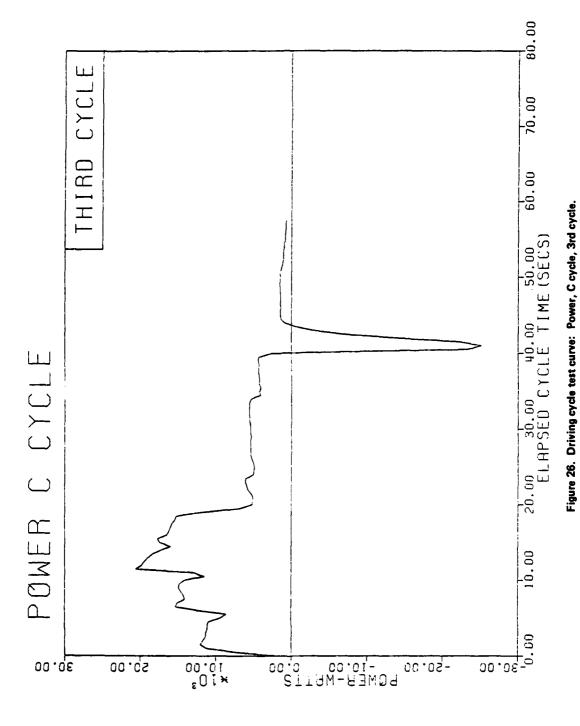
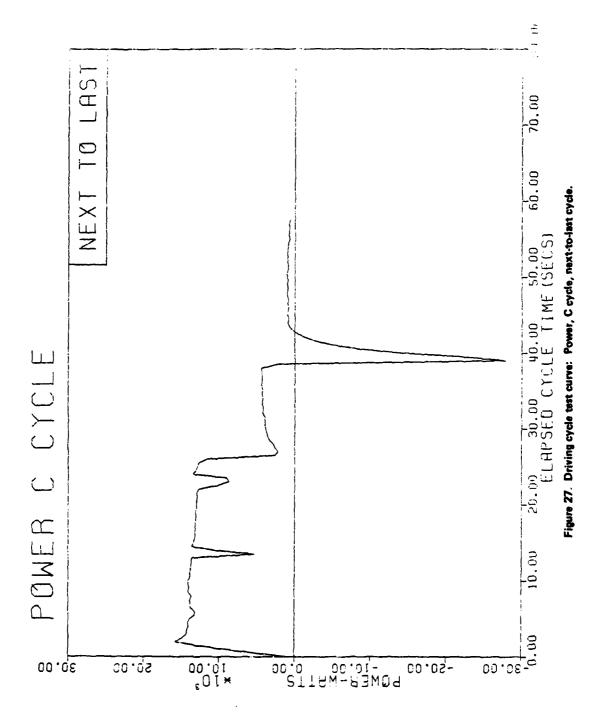
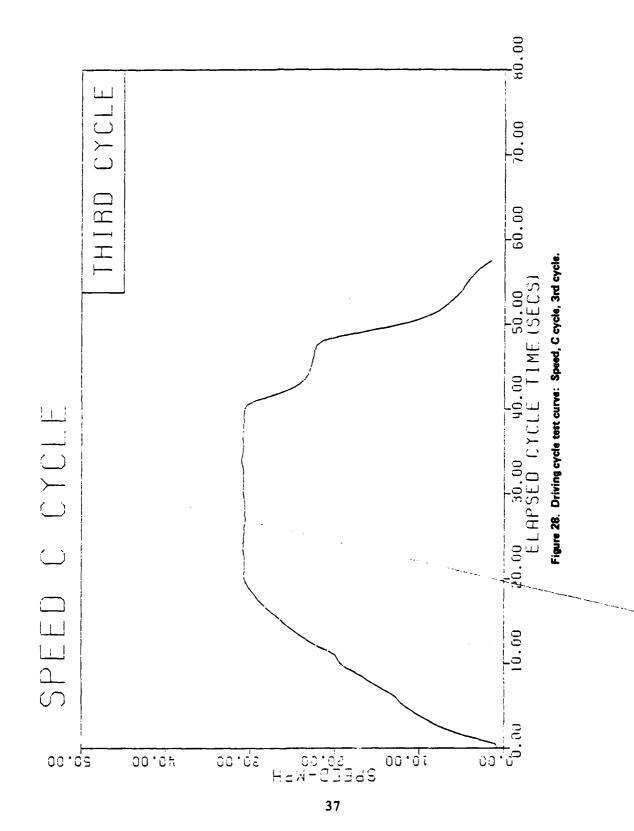
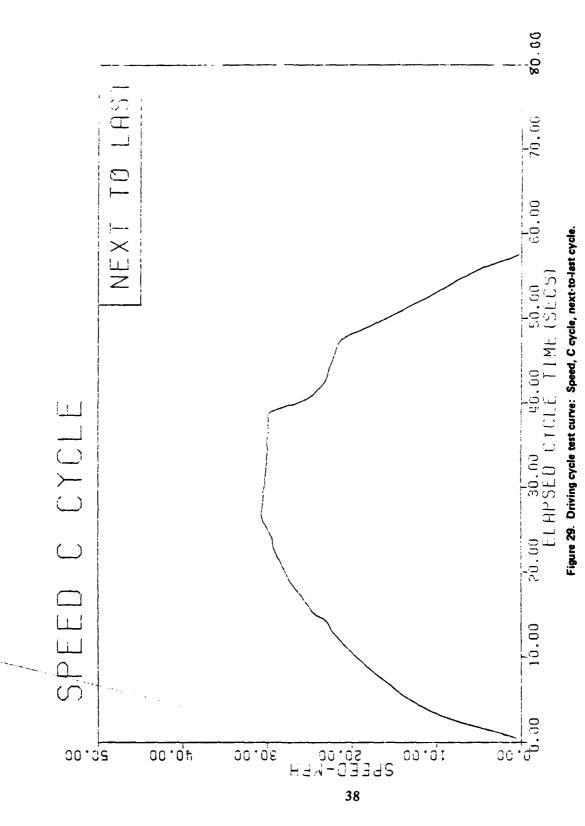


Figure 25. Driving cycle test curve: Current, C cycle, next-to-last cycle.









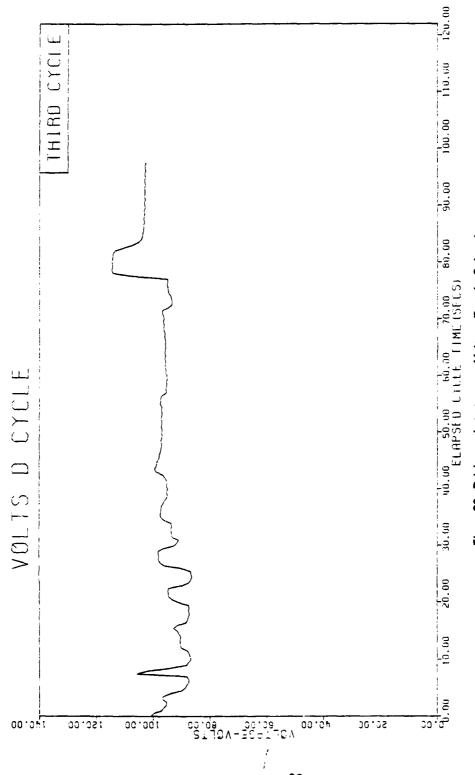


Figure 30. Driving cycle test curve: Voltage, D cycle, 3rd cycle.

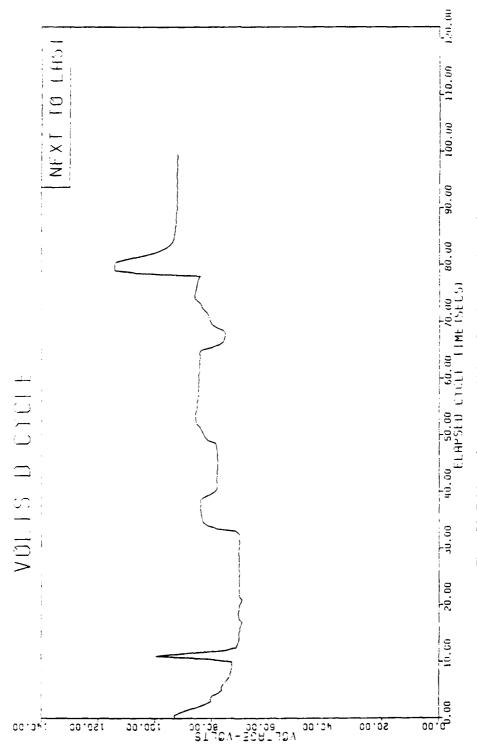


Figure 31. Driving cycle test curve: Voltage, D cycle, next-to-last cycle.

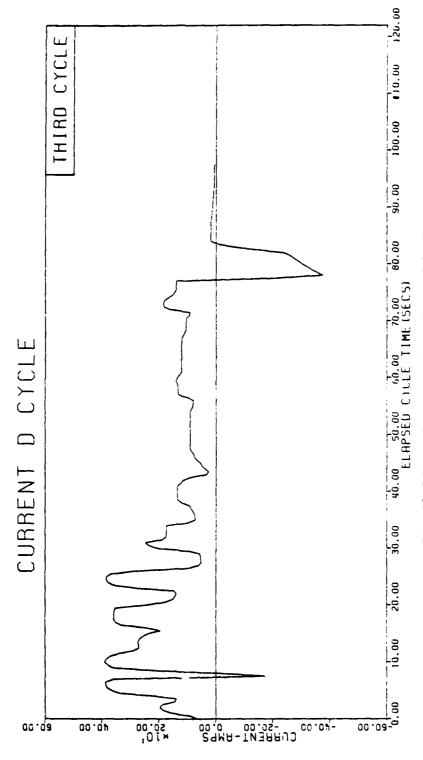


Figure 32. Driving cycle test curve: Current, D cycle, 3rd cycle.

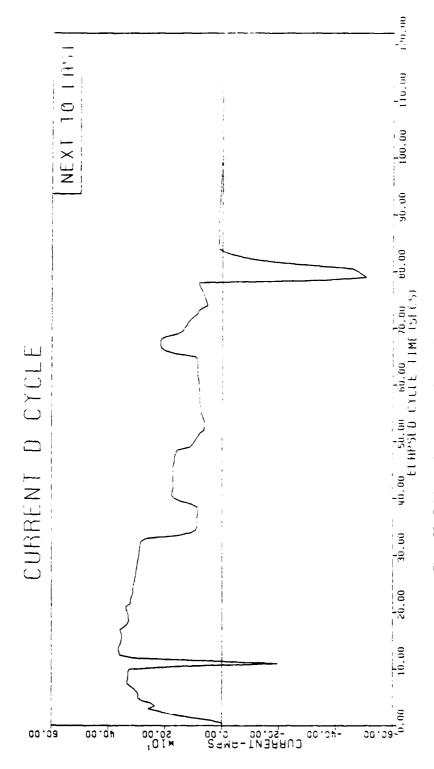


Figure 33. Driving cycle test curve: Current, D cycle, next-to-last cycle.

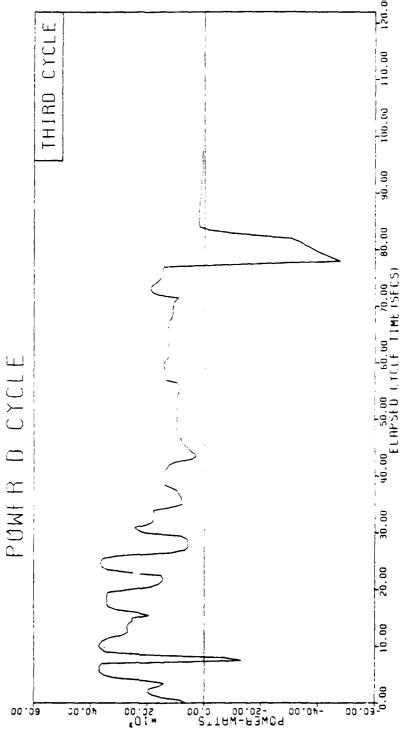
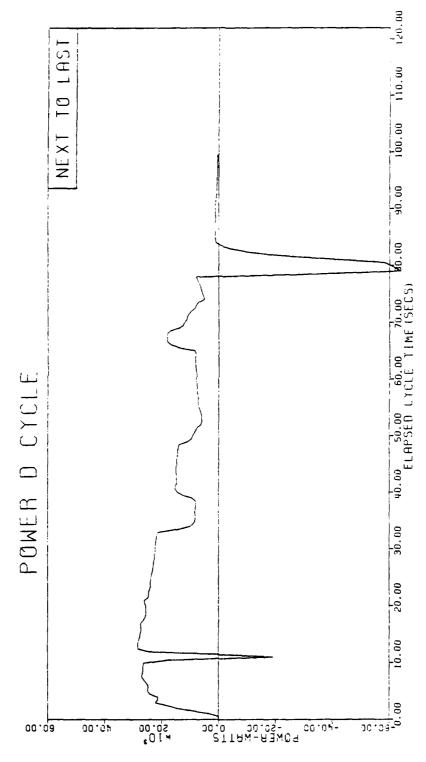
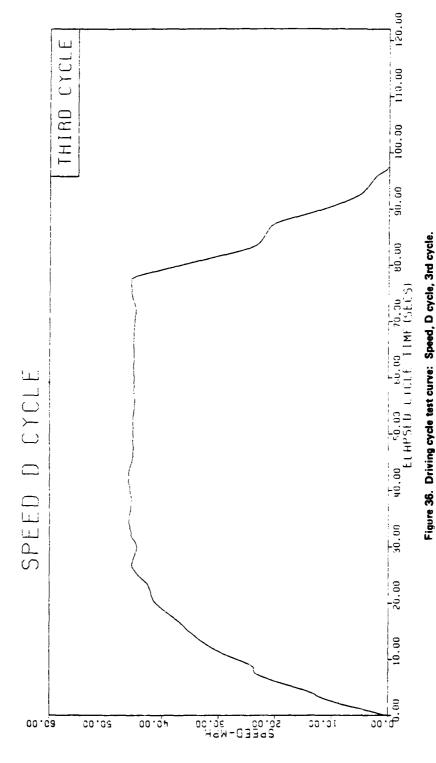
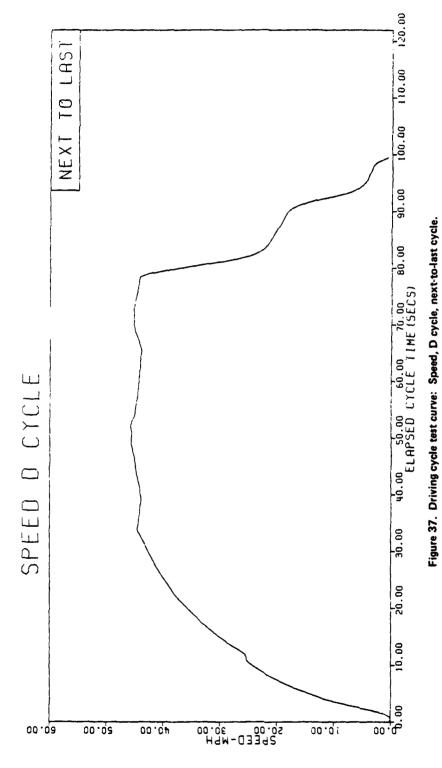


Figure 34. Driving cycle test curve: Power, D cycle, 3rd cycle.







- c. Maximum Acceleration. The Unique Mobility Electrek 2+2 accelerated to 50 km/h (31.1 mi/h) in 9.3 s and to 80.4 km/h (50 mi/h) in 30 s, both times being an average.
- Velocity. Velocity versus time of the Electrek 2+2 are given for 0-, 40-, and 80-percent depths of discharge (DOD) in Figure 38.
- Acceleration vs Velocity. Figure 39 shows acceleration versus velocity for 0-, 40-, and 80-percent DOD for the vehicle.
- Gradeability at Speed. Figure 40 gives the Electrek 2+2 gradeability at speed for 0-, 40-, and 80-percent DOD of the traction battery.
- d. Coast-Down Tests. From the coast-downs, the velocity versus time (Figure 41) was obtained for the 0-, 40-, and 80-percent DOD. The coast-down portion of the acceleration coast-down tests yielded the following results:
- Road Energy Consumption. The road energy consumption of the Electrek is shown in Figure 42.
- Road Power. The road power requirements for the Unique Mobility vehicle are shown in Figure 43. The data for the maximum acceleration and coast-down test figures are tabulated in Appendix E.
- e. Gradeability Limit. The Unique Mobility Electrek 2+2 displayed the capability to negotiate a grade based on the results obtained at 0-, 40-, and 80-percent DOD (Table 3). The traction force data for the Electrek are given for first gear and reverse gear as well as for the three states of discharge.

Table 3. Gradeability Limit Test Results

Gear	Tractive Force (lb)	Gradeability Limit (%)	
0% DOD First	1467.5	48.2	
Reverse	1336	43.0	
40% DOD First	1486	49.0	
Reverse	1312.5	42.1	
80% DOD First	1318	42.4	
Reverse	1265	40.4	

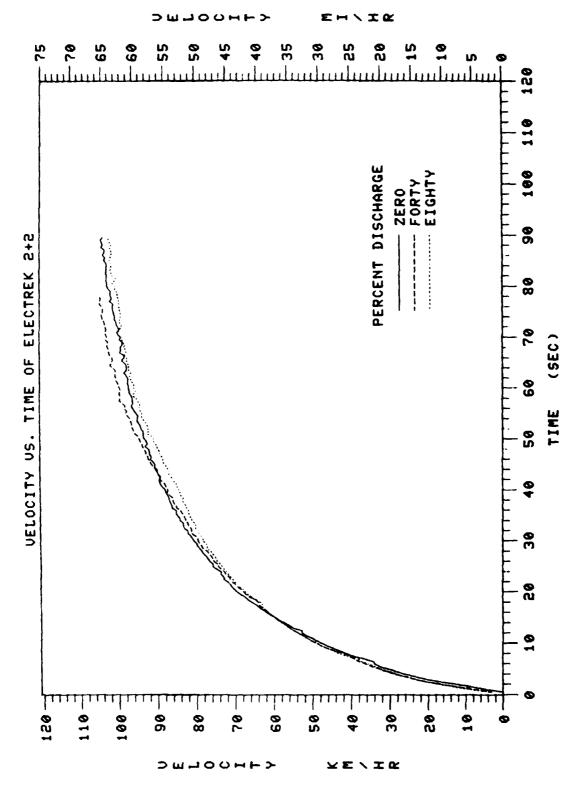
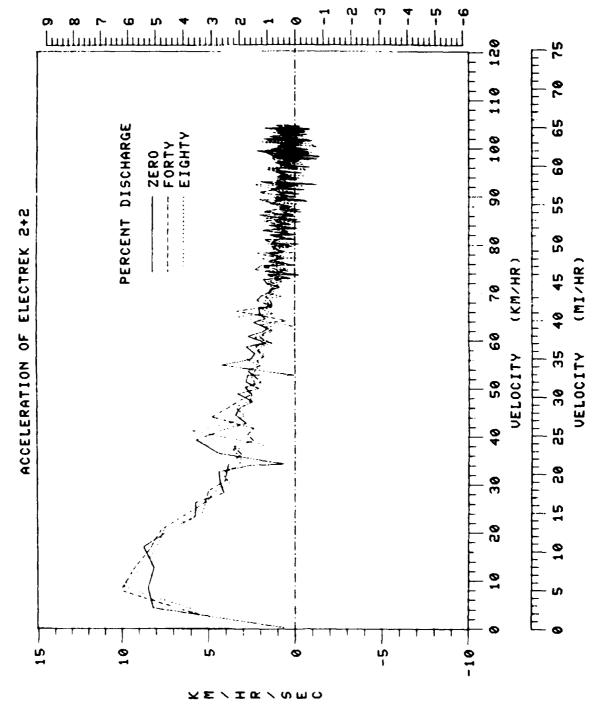
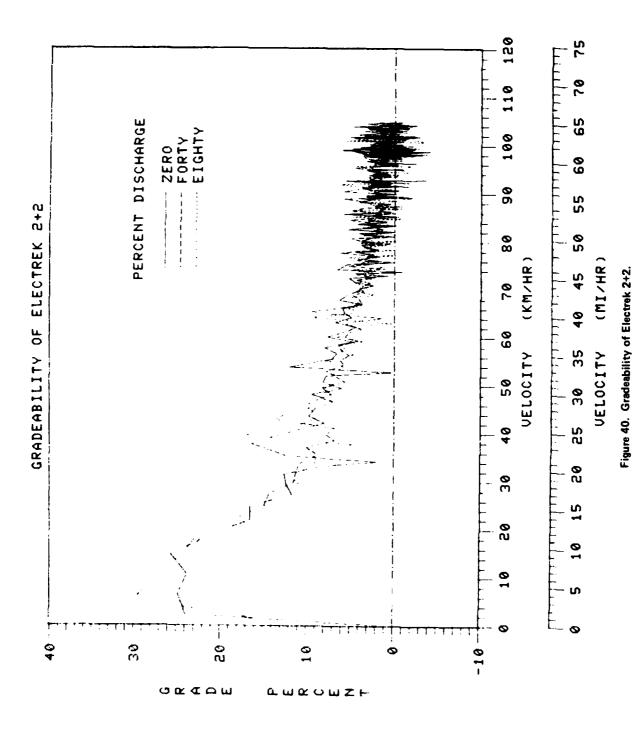


Figure 38. Velocity vs time, Electrek 2+2.





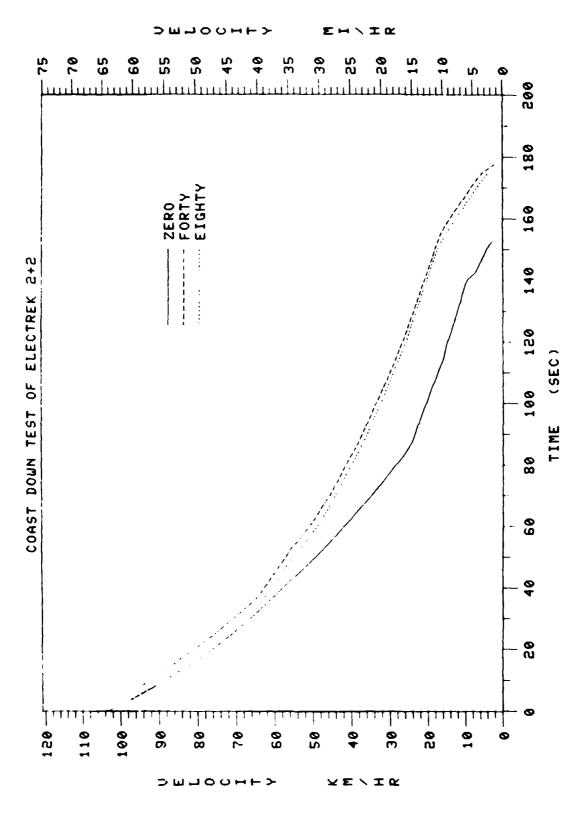
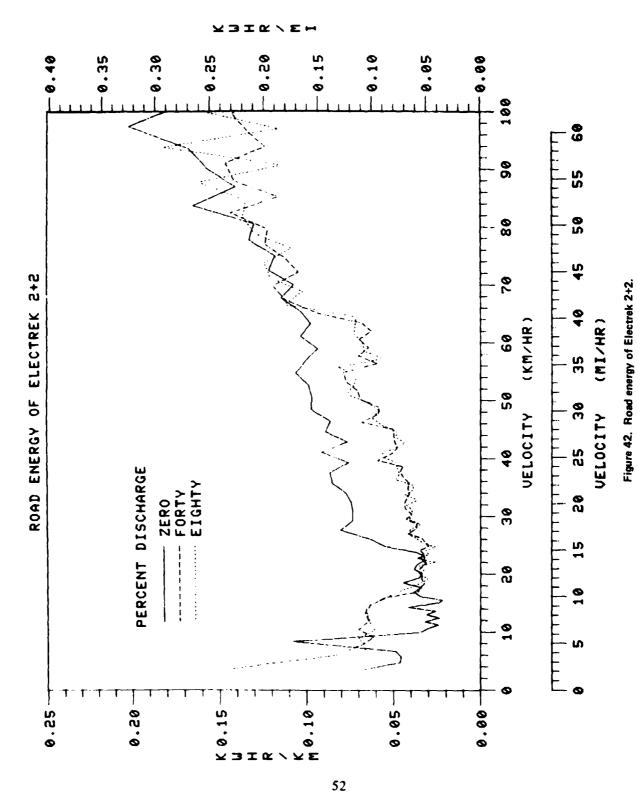
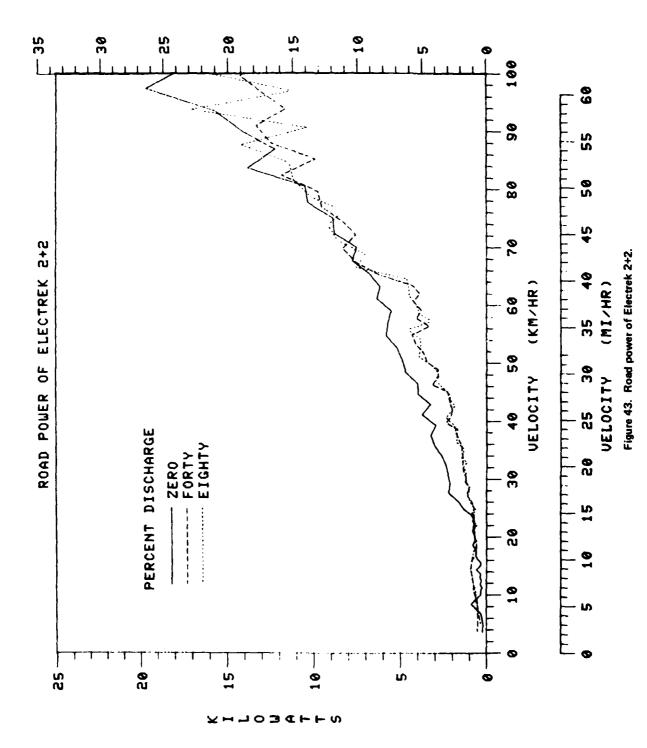


Figure 41. Coast-down test of Electrek 2+2.



TORUMFORME



f. Indicated Energy Economy. SAE J227a defines energy economy as, "the vehicle range in various operating modes divided into the a.c. energy required to return the battery to its original state of charge." The test procedure monitored electrical power transfer at three points. A rotating watt-hour meter measured the 60-Hz a.c. input to the charger. A Hall-effect device measured the energy into the battery, and a Hall-effect device also measured the energy out of the battery. The constant-speed battery performance is given in Figure 44.

Charger efficiency is the ratio of output d.c. energy to input a.c. energy expressed as a percentage. The Hall-effect devices responded from d.c. to frequencies beyond 5 kHz with an accuracy of ±2 percent of full scale (6 kW).

VIII. COMPONENT PERFORMANCE AND EFFICIENCY

- a. Battery Charger. The on-board battery charger of the Electrek 2+2 had a tendency occasionally to overcharge the propulsion battery. To overcome the problem, most of the charging was done in conjunction with a timer to guarantee no overcharge. Except for the occasional overcharge conditions, the battery charger exhibited a high efficiency.
- b. Battery Characteristics. The Electrek 2+2 uses 16 Globe-Union EV4-19 6-V batteries. A standard discharge (75-A constant current discharge down to 1.5 V/cell) yielded 120 min discharge time (92 percent of the 130-min rating) indicating that the battery pack capacity was well within the 80 percent required for testing. Figure 44 gives the battery performance data for the Globe-Union EV4-19 batteries in the Electrek 2+2 for the first and last 25 percent of the 25-, 35-, and 45-mi/h range runs.

IX. RELIABILITY

The original on-board charger was replaced because of an inability to fully charge the traction battery. The replacement charger met charging criteria; however, on occasion it would not terminate charge automatically, requiring the use of a timer to prevent overcharging.

X. VERIFICATION TEST RESULTS

The Electrek 2+2 was also tested under the DOE Market Demonstration Program which establishes criteria for the Self-Certification and Verification Procedures for Electric and Hybrid Vehicles (Appendix F). The following are the verification test results performed at MERADCOM (paragraphs referenced to the DOE "Performance Standards for Demonstrations" as published in the Federal Register, 12 February 1980, Part IV):

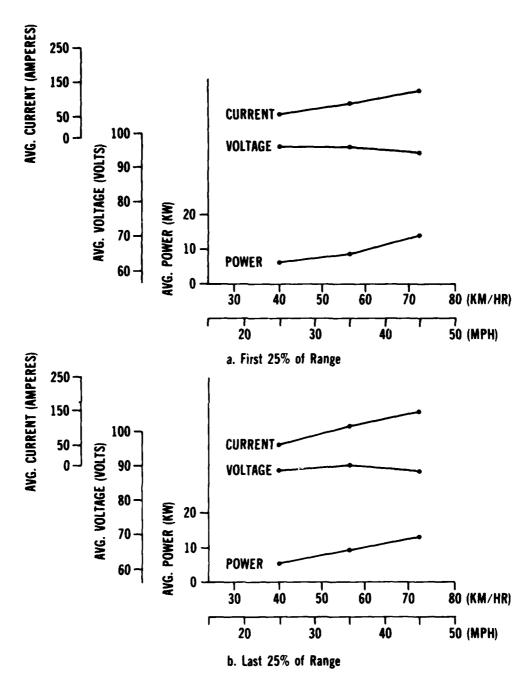


Figure 44. Constant-speed battery performance.

- 475.10 (a) Acceleration: 0-50 km/h (31.1 mi/h) in 9.3 s.
- (b) Gradeability at Speed: At 25 km/h (15 mi/h) the vehicle can traverse a 15.8-percent grade based on calculations from acceleration tests.
- (c) Gradeability Limit: Calculations based on drawbar-pull test indicate a 42.3-percent forward and a 40.3-percent reverse gradeability for at least 20 s.
- (d) Forward Speed Capability: Forward speed of 80 km/h (50 mi/h) was maintained for more than 5 min on the level (± 1-percent grade) portion of the MERADCOM Test Track.
- (e) Range: SAE J227a Cycle "C" on level (± 1-percent terrain yielded 81.6 km (50.7 mi) and 150 cycles, and the SAE J227a Cycle "D" over the same terrain yielded 63.7 km (39.6 mi) and 40 cycles.
- (f) Battery Recharge Time: After an 80-percent discharge, recharged with on-board charger (16 A Max, 110 Va.c.) for 10 h; after recharge the vehicle operated for 63.5 km (39.5 mi) to a SAE J227a Cycle "C" regime.
 - (g) Recharge Control: Current Limit, voltage comparator.
 - (h) Energy Consumption: The vehicle uses only electrical energy.
 - (i) Battery:

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- (1) Warranty: 1 yr from date of purchase.
- (2) Type: Lead-Acid, Globe Union EV4-19.
- (3) Capacity: 150 Ah (120 min. at 75 A rate).
- (4) Voltage: 96 V (16 6-V modules connected in series).
- (j) State-of-Charge Meter: The vehicle is not equipped with a state-of-charge meter.
 - (k) Odometer: The vehicle is equipped with an odometer.
- (1) Passenger Comfort Heater: Electric heater made by Unique Mobility rated at 4000 Btu/h.
- (m) Documentation: Operations manual and electrical drawings were submitted but no maintenance manual or parts list.

(n) Emissions: Did not evaluate.

- (o) Safety, etc.: The Department of Transportation (DOT) is performing these evaluations. However, MERADCOM performed the following limited checks for design intent:
- (1) Electrical isolation: The electric system is completely isolated from the rehicle chassis.
 - (2) Safety Standards 208 and 301: DOT will check compliance.
- (3) Battery Caps: Standard golf-cart industry type. Flame barrier characteristics were not tested.
- (4) Ventilation of Battery Compartment: The battery compartment is vented by a 105-ft³/min fan which draws outside air into the front and exhaust air out of the rear of the compartment. The fan vents during charging and also when the vehicle is operating. It is sufficient to change the air in the compartment 20 times per minute. During normal maintenance the battery pack is removed from the vehicle.
- (5) Battery Emergency Disconnect: None; however, this vehicle is equipped with a manual transmission and the electric motor can be disconnected from the mechanical drive system by depressing the clutch.
- (6) Parked Temperature Effect: Parked vehicle for 8 h at each of the temperatures, 25°C and 50°C. Subsequent operation revealed no apparent damage to vehicle or hazard to persons.

APPENDIX A

VEHICLE SUMMARY DATA SHEET

1. Vehicle Manufacturer:

Unique Mobility, Inc. 3700 South Jason Street Englewood, Colorado 80110

2. Vehicle Description:

Name: Electrek

Model: 2+2

Availability: 30 days

Price: \$25,000.00

3. Vehicle Weight:

Curb Wt: 1,292.7 kg (2850 lb)

Passengers Wt:

Driver Wt: 68.0 kg (150 lb)

Payload Wt: 226.8 kg (500 lb)

Gross Wt: 1,519.5 kg (3350 lb)

4. Vehicle Size:

Wheelbase: 2.426 m (95.5 in.)

Length: 4.356 m (171.5 in.)

Headroom: 0.914 m (36 in.)

Width: 1.702 m (67 in.)

Legroom: 1.270 m (50 in.)

5. Auxiliaries & Options:

No. Lights: 15

Type & Function: Standard Automotive

Ampmeter: Yes

Windshield Wipers: Yes Windshield Washers: Yes

Defroster: Yes

Heater: Yes

Fuel Gage: Yes

Radio: Yes

Speedometer: Yes

Tachometer: No Odometer: Yes

No. Mirrors: 2

Power Steering: Yes

Power Brakes: No

Transmission Type: 4 Speed & Reverse Manual

6. Propulsion Batteries:

Type: Lead-Acid No. of Modules: 16

No. Cells: 48

Ah Capacity: 150 @ 2-h rate Battery Wt: 29.94 kg (66 lb) each

Battery Rate: 2 h

Battery Cycles: 250 to 350

Manufacturer: Globe-Union

S/N: EV4-19

Battery Voltage: 96 V

Battery Size: 0.2635 m x 0.1826 m x

0.2699 m (10-3/8 in. x 7-3/16 in. x 10-5/8 in.)

7. Auxiliary Battery:

Type: Lead-Acid No. Cells: 6 Ah Capacity: 15 Battery Rate: 2 h

Battery Wt: 3.63 kg (8 lb)

Manufacturer: Wisco Battery Voltage: 6 V

Battery Size: 0.1588 m x 0.0762 m x

0.1334 m (6¼ in. x 3 in. x

5¼ in.)

8. Controller:

Type: Hybrid Armature

Field Transistor

Voltage Rating: 120 V Size: 0.6604 m x 0.3175 m

(26 in. x 12.5 in. x 6 in.)

Manufacturer: Unique Mobility

Current Rating: 400 A

Weight: 28.58 kg (63 lb)

9. Propulsion Motor:

Type: Shunt

Insulation Class: F Current Rating: 175 A Max. 5-Min. Rating: Weight: 102 kg (225 lb) Max. Speed: 6500 r/min

Manufacturer: General Electric

Voltage Rating: 165 V

Hp Rating: 23.87 kW (32 hp) Size: 0.2794 m (11 in.) dia, 0.4064 m (16 in.) long Rated Speed: 5925 r/min

10. Body:

Type: Passenger

No. Doors: 2 No. Windows: 6 No. Seats: 4 Manufacturer: UMI

Type: UMI Manufactured
Type: Glass & Polycarbonate

Type: Bucket

11. Chassis:

Type Frame: Unibody Type Material: FRP

Type Springs: Double Coil Axle Type Front: McPherson Drive Line Ratio: 3.60 in 4th Type Brakes Rear: Drum Tire Type: 3-ply radial Size: P165/75R13

Rolling Radius: 0.2819 m (11.1 in.)

Manufacturer: UMI

Type Shocks: Linear Hydraulic Axle Type Rear: Trailing Arm Axle Manufacturer: VW Type Brakes Front: Disc Regenerative Brakes: Yes Manufacturer: Goodyear

Pressure: 241.32 kPa (35 lb/in.2)

12. Battery Charger:

Type Chopper

On or Off Board: On Peak Current: 15 A

Size: 0.2032 m x 0.3048 m x

0.1524 m

(8 in. x 12 in. x 6 in.) Automatic Turn Off: Yes Manufacturer: UMI Input Voltage: 110 V

Recharger Timer: Automatic Weight: 13.61 kg (30 lb)

APPENDIX B

360A CONTROLLER TEST RESULTS

		<u> </u> 			Battery (d.c	Battery Energy (d.c.)	Energy From Energy lato Charger Into Charger	Energy lato Charger	Charger	Vehicle Energy	35	Start of Test		ш	End of Test	##
Date	Gears Test Type Used	Gears Used	Range (km)	Cycles	Disch (kWh)	Chg (kWh)	Battery (kWh)	(a.c.) (kWh)	Efficiency (%)	Economy (kWh/km)	Time	Time Wind Temp (km/h) (°C)		Time	Time Wind Temp (km/h) (°C)	Temp (°C)
3 Nov 80	45-mi/h range	1, 2, 3	83.5 (51.9 miles)		12.39	} }	14.08				9060	0905 calm	7.2 (45°F)	1015 calm	mle	8.3 (47°F)
5 Nov 80	35-mi/h range	1,2	122.4 (76.1 miles)		14.05		17.62	21.3	83	0.174 (0.280 kWh/mi)	0825	₹ 6. g	0 11.7 1040 (53°F) (/h)	1040	11.3 (7 mi/h)	12.2 (54°F)
12 Nov 80 D Cycle	D Cycle	1,2	64.8 (40.3 m	3 42 i mi)	14.01	2.21	16.79	19.4	87	0.299 0855 (4.81 kWh/ mi)	0855	11 3 5 (7 (4 mi/h) 116.1 (10 mi/h) gusts	2°F)	1035	16.1- 19.3 (10-12 mi/h) gusts	8.9 (48°F)

APPENDIX C

NON-REGENERATIVE BRAKING CYCLE TEST RESULTS

					Battery E (d.c.)	nergy	Energy From I Charger Into	Energy Into Charger	Vehicle Charger	Vehicle Energy	St	Start of Test	***	щ	End of Test	.
Date	Test Type	Gears Used	Range (km)	Cycles	Disch (kWh)	Chg (kWh)	Battery (kWh)	(a.c.) (kWh)	Efficiency (%)	Economy (kWh/km)	Time	Wind (km/h)	Temp (°C)	Time	Wind (km/h)	Temp (°C)
29 Sep 80	C Cycle	1	55.7 (34.6 mi)	101	12.1	99.0	18.87	19.3	86	0.346 (0.558 kWh/mi)	0800		14.4 (58°F)	1000		16.7 (62°F)
30 Sep 80	C Cycle	~	59.4 (36.9 mi)	105	12.26	0.67	30.87	35	80 80	0.589 (0.948 kWh/mi)	0825	8.0 (5 mi/h)	18.3 (65°F)	1105	8.0 (5 mi / h)	21.1 (70°F)
6 Oct 80	D Cycle	1.2	49.6 (30.8 mi)	31	9.79	0.23	14.91	15.8	46	0.318 (0.513 kWh/mi)	0840	4.8-8.0 12.2 (3-5 (54°F) mi/h)	12.2 (54°F)	1010	4.8-8.0 (3-5 mi/h)	4.8-8.0 16.7 (3-5 (62°F) mi/h)
7 Oct 80	D Cycle	1, 2	\$1.5 (32.0 mi)	31	9.90	0.24	17.09	18.0	95	0.350 (0.563 kWh/mi)	0840	calm	11.1 (52°F)	0945	calm	16.7 (62°F)

APPENDIX D

DRIVING CYCLE DATA

CYCLE 3	VOLTAGE CURRENT POWER (VOLTS) (AMPS)	99.99 99.99
	UELOCITY VOI	2424468999999999999999999999999999999999
B-CYCLE	ELAPSED TIME (SEC)	ИПИПИПИПИПИПИПИПИМЕННИМЕННИМЕННИМЕННЕ ФФФФФЧ ← ФФФФФФФФФФФФФФФФФФФФФФФФФФФФФ
CACLE 3	POUER (KU)	0.4.0.222.0.0.0.0.0.0.0.0.0.0.0.0.0.0.0.
	CURRENT (AMPS)	$\begin{array}{c} \text{Adamage} \\ \text{Adamage} $
	UOLTAGE (UOLTS)	1111 990 990 990 990 990 990 990
	VELOCITY (RIVHR)	$\begin{array}{c} and a value of an an an an an an an an an an an an an $
-cvc le	ELAPSED TIME (SEC)	

CYCLE 3	POUER (KU)	1.5662 1.5884 1.5884 1.5884 1.5961 1.5681 1.5682 1.5652
	CURRENT (AMPS)	6.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5.5
	UOLTAGE (UOLTS)	11001 1001 1001 1001 1001 1001 1001 10
	UELOCITY (MI/HR)	110 9 8 1.0 6 6 8 1.0 10 8 1.0 10 8 1.0 10 8 1.0 10 8 1.0 10 8 1.0 10 10 1.0 10
B-CYCLE	ELAPSED TIME (SEC)	44444444 7.000

CLASSICATIVA	1.1				CYCLE N-1	B-CVCLE				CYCLE N-1
46. 66. 66. 67.15 48. 66. 68 48. 65. 66. 68 48. 65. 68. 68. 68. 68. 68. 68. 68. 68. 68. 68	a.	UELOCITY (MI:HR)	UOLTAGE (UOLTS)	URRE	SUE SECTION	LAPSED IME (SE	L0C1	UOLTAGE (UOLTS)	CURRENT (AMPS)	POUER (KU)
10 10 10 10 10 10 10 10							9		ייי יייי	
82 82 31 8 84 3 4 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8		•	96.66	48.66			20.00 20.00 20.00		40.75	
88 2 31 91 570 7.8853 25.450 26.26 84.34 4.44		•	00.00	77.34			20.19		36.75	3.4340
812 33 91 93 9 7 888 25 50 26 25 84 14 94 70 94 70 94 70 94 70 94 70 94 70 94 70 94 70 94 70 94 70 94 70 94 70 95 70 95 70 95 70 95 70 95 70 95 70 95 70 95 70 96 80 96 70 96 70 96 70 96 70 96 70 96 70 97 70 96 70 97 70		•	20.00	84.70			20.20		4.0	3.6446
89 9 9 1 97 92.36 9 1255 5 5 5 6 9 9 9 9 9 1 9 9			82,33	91.99			20.25		47.72	4.3675
19 19 19 19 19 19 19 19			81.97	94.36			20.33		50.58	4.5539
4.6 80.99 147.34 99.1284 26.56 26.57 <t< td=""><td></td><td></td><td>.0.</td><td>92.84</td><td></td><td></td><td>20.40</td><td></td><td>55.23</td><td>5.0197</td></t<>			.0.	92.84			20.40		55.23	5.0197
Section Sect		•	70.00	107.34			20,53		55.78	5.1520
1.2 1.2		•	000	6 7 4 1			20.00		52.00	7.000
82.48		•	90.00	10.00			26.46		58.87	5.5153
82.48 82.48 76.11 6.8998 29.59 82.10 33 83.29 55.93 77.75 83.25 65.9298 29.59 82.13 37 83.29 83.27 75.60 148.04 16.13 89.56 21.13 83.29 83.27 75.60 148.04 16.13 89.59 29.50 82.13 77.60 148.04 16.13 82.13 77.60 148.04 16.13 82.13 77.60 148.04 16.13 82.13 77.60 148.04 16.13 82.13 77.60 148.04 16.13 82.13 77.60 148.04 16.10 1		•		400			9		96.99	S. 4:19
67.7 83.25 67.7 83.13 66.7 83.13 66.8389 7.9 24 18.9 25 18.9 26 18.9		•	0.70	60.00			9.0		50 22	726.7
67. 32. 4 83.128 67.329 7.367 39.88 29.88		•		: : :			20.00		. 60	70070
81.13 86.95 7.357 9.95 21.35 81.35 81.35 7.559 81.35 7.559 81.35 7.559 81.35 7.559 81.35 7.559 81.35 7.559 81.35 7.559 81.359 81.35 7.559 81.359 81.359 7.777 7.77			83.48 60.68	20.00			 		20.00	
1.		•	83.13	20.00					9.0	
79.74 143.92 155.44 18.11 79 18.92 17.72 148.92 18.14 18.15 18.16		•	81.74	9			Z :		20.00	7 P P P
77.60 148.04 12.1616 31.00 21.52 88.79 88.74 88.14 12.29 77.73 148.04 12.1616 31.00 21.46 88.32 -2.94 12.21616 31.00 21.46 88.32 -2.94 13.32 12.26 13.32 88.32 -2.94 13.32 13.50 21.46 88.32 -2.94 13.32 13.50 21.46 88.32 -2.94 13.32 14.40 20.65 88.14 13.32 14.40 20.65 88.32 14.40 20.		•	79.24	ŝ			61.49		49.16	A . 4 1 / 6
7.7.73 18.3.62 18.56 21.46 88.35 -6.55 9.9 77.73 18.3.62 18.56 21.12 88.35 -6.55 8.6 18.3.66 4.9079 33.56 20.99 88.32 -6.59 8.6 18.6 18.6 18.6 18.36 20.99 18.36 8.6 18.6 18.6 18.6 18.36 20.99 18.36 8.6 18.6 18.6 18.6 18.6 18.36 18.36 8.6 18.6 18.6 18.6 18.6 18.36 18.36 18.36 8.6 18.6 18.6 18.6 18.6 18.36			27.60	₩.			21.52		9.0	1.1534
79.66 199.95		•	77.73	Ť.			21.46		-6.55	- 7341
25.2 82.13 72.54 6.9262 32.56 22.56 88.36 -1.6 86.8 84.52 7.1276 34.66 20.82 88.36 -1.6 61 79.58 11.428 9.7176 34.66 20.82 88.36 -1.6 64 78.78 12.23 35.66 20.82 88.36 -1.8 3.9 64 78.78 18.67 9.7176 34.56 20.36 88.36 1.5 3.9 3.9 4.1			73.66	Š			21.31		-2.94	3857
86 83.87 56.96 4.9079 33.60 20.99 88.39 1.56 83.38 88.39 1.56 84.52 7.1270 33.60 20.52 88.14 3.99 88.14 1.56 84.52 7.1270 34.66 20.52 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 3.99 88.14 36.20 20.30 86.81 22.36.39 32.41 36.20 32 86.34 26.22 88.14 36.20 32 86.34 26.22 87.67 37.50 20.22 86.34 26.23 86.34 26.24 36.20 20.32 86.34 26.32 20.32 86.34 26.32 37.50 20.22 86.33 36.34 26.32 37.50 20.22 86.33 36.34 26.32 37.50 20.22 86.33 36.34 26.32 37.50 20.22 86.33 36.34 26.32 37.50 20.32 36.34 37.50 20.22 86.33 36.34 37.50 20.32 36.34 37.50 20.32 36.32 37.50 20.32 37.50 20.32 36.32 37.50 20.32 37.50			82.13	72.54			21.12		- 10	9020
64 83.38 59.82 5.3648 33.56 26.82 88.14 1.56 64 78.78 11.270 34.56 26.39 88.14 1.56 64 78.78 118.72 35.66 26.36 86.81 26.39 64 77.65 11.87.72 35.66 26.36 86.81 26.39 60 77.74 14.72 35.66 26.36 86.34 26.39 84 81.83 73.23 77.66 26.24 86.34 25.63 84 81.83 73.23 77.66 26.24 86.34 25.63 84 81.83 77.66 26.24 36.66 26.24 86.34 25.47 84 81.83 77.22 37.66 26.27 86.34 25.56 19 82.74 36.63 37.66 26.27 86.34 25.47 10 86.58 57.74 38.56 11.39 96.36 11.39 96.36 12.36 <td< td=""><td></td><td></td><td>83.87</td><td>50.98</td><td></td><td></td><td>20.99</td><td></td><td>₹.</td><td>.0112</td></td<>			83.87	50.98			20.99		₹.	.0112
26 81.64 84.52 7.1270 34.90 20.65 88.10 3.99 3.4.50 77.65 138.75 11.4722 35.50 20.36 86.81 87.67 9.38 3.4.50 77.65 138.75 11.4722 35.50 20.36 86.61 23.62.30 3.5.50 77.37 140.71 11.9194 36.90 20.34 86.31 23.62 3.5.50 20.34 86.31 23.62 3.5.50 20.27 86.31 25.55 11.4722 35.50 20.27 86.31 25.55 11.499 82.74 66.45 37.50 20.47 37.50 20.27 86.30 -325.80 -325.80 82.74 66.45 37.50 20.47 37.50 20.28 86.80 82.74 66.45 37.50 38.90 13.16 92.55 11.499 82.74 86.32 37.79 8.945 38.90 13.16 92.55 11.499 82.74 86.32 37.79 89.58 8.958 190.11 58.90 18.70 1			83.38	59.85			20.82		1.56	. 0578
64 78.58 114.28 9.7179 34.50 20.59 87.67 9.38 122.35 10.4729 35.00 20.39 86.81 20.39 13.50 12.35 10.4729 35.00 20.39 86.81 20.39 13.50 12.35 10.4729 35.00 20.34 86.35 12.35 10.4729 35.00 20.34 86.35 12.35 13.45 12.35 13.50 20.34 86.35 12.55 13.55 13.50			81.64	84.52			20.65		3.99	. 2012
78.78 122.35 10.4679 35.00 20.36 86.81 20.39 49 77.65 138.75 11.4722 35.50 20.36 86.61 25.47 40 73.23 11.4722 35.50 20.36 86.61 25.47 84 81.83 7.913 37.60 20.24 86.35 25.63 84 82.60 64.45 5.9047 37.50 20.28 86.31 25.63 84 82.60 64.45 5.9047 37.50 20.28 86.31 25.63 84 86.45 5.9047 37.50 20.28 86.31 14.99 85 86.54 5.7911 38.50 18.39 186.50 14.90 19 87.50 18.39 18.39 18.39 186.50 14.90 14.90 19 86.53 18.54 18.50 18.50 18.70 18.70 18.70 10 86.53 18.54 18.50 18.50 18.70 <td></td> <td></td> <td>79.58</td> <td>114.28</td> <td></td> <td></td> <td>20.52</td> <td></td> <td>9.38 0.38</td> <td>83.28</td>			79.58	114.28			20.52		9.38 0.38	83.28
49 77.65 138.75 11.4722 35.50 20.36 86.61 23.62 46 77.37 140.71 11.9194 36.90 20.34 86.35 25.47 84 81.83 73.23 7.915 37.50 20.27 86.34 25.63 19 82.60 64.45 5.9047 37.50 20.27 86.83 14.99 19 82.60 64.45 5.9047 37.50 20.27 86.83 14.99 19 82.60 64.45 5.9047 37.50 20.27 86.83 14.99 19 82.74 86.83 10.85 10.83 10.85 14.99 15.30 14.99 14.99 17.36 14.99 14.99 17.36 14.90 17.36 10.25			78.78	122.35			20.39		20.39	1.4012
77.37 140.71 11.9194 36.00 20.34 86.35 25.47 140.71 11.9194 36.00 20.34 86.35 25.47 140.71 11.9194 36.00 20.23 86.34 25.63 25.563 27.50 20.23 86.34 25.563 27.50 20.23 86.34 25.563 27.50 20.23 27.50 20.23 86.34 25.50 20.23 86.34 25.50 20.23 86.34 25.50 20.23 86.34 25.50 20.23 86.34 25.50 20.23 86.34 25.50 20.23 86.34 25.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25 86.35 27.50 20.25			27.65	138.75			20.36		23.62	2.6291
36 36 36 36 36 36 36 36 36 36 36 36 36 36 37 36 36 37 36 37<			77.37	140.71			20.34		25.47	1.9304
81.83 73.23 7.0153 37.00 20.28 86.89 14.99			79.41	107.06			20.27		25.63	2.4223
10			8	73.23			20.28		14.99	••
19 82.74 64.32 5.791 38.96 18.39 196.56 -329.05			2	64.45			20.08		SSS	≍
13.5 13.1			82.74	64.32			18.39		ž	¥
86.59 91.79 8.9456 39.60 13.16 92.56 -21.16 13.29 86.70 86.7			81.54	80.00			15,36		-126.32	Ξ
881 86-75 90-58 8.0568 39.50 112.37 90-79 88.250 12.37 90-79 88.250 12.37 90-79 12.37 90-79 12.37 90-79 12.37 90-79 12.37 90-79 12.37 90-79 12.37 90-79 12.37 90-79 12.30 88.30 12.37 90-79 12.30 88.30 12.37 90-79 12.30 88.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.37 90-79 12.30 12.30 12.37 90-79 12.30 12.30 12.37 90-79 12.30 12.3			89.69	91.79			13.16		-21.16	• ,
26 82.01 70.05 6.7898 40.00 11.82 90.26 16.33 85.01 70.05 17.82 11.82 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 15.86 90.26 90			26. 25	90			12.37		8.79	. 7565
28 86.95 32.29 3.2943 40.50 11.82 90.15 10.20 3.2943 40.50 11.82 90.15 10.20 3.2943 40.50 11.82 90.15 10.20 3.2943 40.50 11.54 89.83 11.54 89.83 11.54 89.83 11.54 89.83 11.54 89.83 11.54 89.95 11.54 89.55 11.54 89.55 11.54 89.35 11.54 89.35 11.54 89.35 11.55			6	70			20.0		10.73	1.0993
28 86.03 21.79 2.2639 41.00 11.54 89.83 10.20 86.31 18.54 89.83 11.58 86.31 18.54 89.83 11.58 86.31 18.54 89.83 11.58 86.38 15.38 11.58 89.83 11.58 86.38 15.38 11.58 89.83 11.58 86.38 15		•	70 70	מפיני			200		10.20	1.1403
120 86.31 185.4 1.9471 41.50 11.19 89.61 10.84 89.59 10.84 86.50 10.84 89.36 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.84 86.30 10.85 1		•	0 - u	100			7		10.45	1.1217
15.22 86.66 15.78 1.5857 42.00 10.84 89.59 10.00 10.84 89.59 10.00 10.84 89.35 11.0583 42.50 10.33 89.36 11.0583 42.50 10.33 89.36 11.0583 86.89 89.30 11.0583 85.77 86.5 89.65 89.65 11.0583 11.0583 85.77 89.69 44.80 7.69 88.87 11.058.67 8.66 89.67 11.058.67 89.67 89.67 11.058.67 89.6		•	CA. 30						10.72	1.0378
.16 86.76 15.91 1.6583 42.56 10.33 89.35 11.6583 42.56 10.33 89.35 11.6583 42.56 10.33 89.35 11.6583 43.56 86.89.95 11.6583 43.56 86.89.95 11.6583 43.56 86.89.95 11.6583 43.56 86.89.95 11.6583 43.56 86.89.95 11.6583 43.66 75 88.83 11.6583 44.66 75 88.83 11.6583 44.56 6.75 88.90 7 11.6583 44.56 6.75 88.90 7 11.6583 44.56 6.75 88.90 7 11.6583 44.56 86.75 88.90 7 11.		•					70		56.65	1.1869
.09 86.28 19.97 1.8614 43.00 9.54 89.39 10 .07 86.21 25.57 2.4428 43.50 8.66 89.05 10 .10 85.77 29.00 44.00 7.69 88.87 11 .09 85.74 28.67 2.6682 44.50 6.75 89.07 10		•	90.00	9.0						1040
.07 86.21 25.57 2.4428 43.50 8.66 89.05 10 10 10 10 10 10 10 10 10 10 10 10 10		•	9. 70	100			74		10.70	1.1664
1.0 85.77 29.87 2.90.90 44.80 7.69 88.83 11.0 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 2.6682 44.50 6.75 89.67 10.60 85.74 28.67 28		•	0 · · · · · · · · · · · · · · · · · · ·	10.00			70.0			1.1776
00 88:74 28:67 2:6682 44:59 66:75 89:09:00		•		, co			100		11.22	7.1217
0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0		•	200						900	1.1608
		•	2:	200			ָ הַלָּ		7.	

CYCLE N-1	POUER (KU)	1.0067 1.00483 1.10887 1.10887 1.10887 1.7751 1.775
	CURRENT (AMPS)	######################################
	UOLTAGE (UOLTS)	#####################################
	UELOCITY (MI /HR)	Red 4 4 4 0<
B-CYCLE	ELAPSED TIME (SEC)	4 4 4 4 4 4 4 0 0 0 0 0 0 0 0 0 0 0 0 0

CYCLE 3	POUER (KU)	$\begin{array}{c} & & & & & & & & & & & & & & & & & & &$
	CURRENT (AMPS)	$\begin{array}{c} 1 & 1 & 1 & 1 \\ 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0$
	UOLTAGE (UOLTS)	$\begin{array}{c} \mathbf{x} \mathbf{x} \mathbf{x} \mathbf{x} \mathbf{x} \mathbf{x} \mathbf{x} x$
	UELOCITY (MI/HR)	$\begin{array}{c} \mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{\mathbf{u}}\mathbf{u}_{u$
37 080-0	ELAPSED TIME (SEC)	$\begin{array}{c} ununununununumumumumumumumumumumumumumu$
CYCLE 3	POUER (KU)	$\begin{array}{c} \mathbf{z}_{1} \mathbf{z}_{2} \mathbf{z}_{3} \mathbf{z}_{4} \mathbf{z}_$
	CURRENT (ANPS)	$\begin{array}{c} \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ assumed as } \\ \text{ as } \\ $
	UOLTAGE (UOLTS)	$\begin{array}{c} \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet \bullet$
	UELOCITY (RI HR)	$- n_{A} \alpha_{L} \cdot \alpha_{Q} = - n_{A} \alpha_{L} \cdot \alpha_{Q}
3TOAD-D	ELAPSED TIME (SEC)	$\begin{array}{c} -4 + i \cdot i \cdot i \cdot i \cdot i \cdot i \cdot i \cdot i \cdot i \cdot i$

CYCLE 3	POUER (KU)	$\begin{array}{c} 1 & $
	CURRENT (AMPS)	
	VOLTAGE (VOLTS)	60000000000000000000000000000000000000
	UELOCITY (MI/HR)	00000000000000000000000000000000000000
C-CVCLE	ELAPSED TIME (SEC)	44444444400000000000000000000000000000

CYCLE N-1	POUER (KU)	988 Q 1111
	CURRENT (AMPS)	11 14 14 14 14 14 14 14 14 14 14 14 14 1
	UOLTAGE (UOLTS)	######################################
	UELOCITY (MI/HR)	agaagaammamammamagaagaagaagaagaagaagaaga
C-CYCLE	ELAPSED TIME (SEC)	$\begin{array}{c} ununununununununununununununununununun$
CYCLE N-1	POUER (KU)	
	CURRENT (AMPS)	4.0.0000000000000000000000000000000000
	00LTAGE (00LTS)	8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9
	UELOCITY (MIZHR)	$egin{array}{llllllllllllllllllllllllllllllllllll$
C-CYCLE	ELMPSED TIME (SEC)	THUMMULT TINNARY COME COSTITUTION THE THUM TO MAN OF THE THUM OF T

CVCLE N-1	POUER (KU)	93.00
	CURRENT (AMPS)	\mathbf{a} \mathbf{a}
	UOLTAGE (UOLTS)	20000000000000000000000000000000000000
	UELOCITY (MI/HR)	0.00000000000000000000000000000000000
C-CYCLE	ELAPSED TIME (SEC)	444444444 WWWWWWWWWWWWWWWWWWWWWWWWWWWW

CLICALITY COLTAGE CLIRRENT									
2.29 65.81 65.88 65.81 65.88 65.81 66.24 70.00 66.24 70.00 66.24 70.00 66.24 70.00 66.24 70.00 66.24 70.00	LOCI I HR	o လူက	JRREN	POUER (NU)	LAPSED IME (SE	LOCIT I/HR)	UOLTAGE (UOLTS)	CURRENT (AMPS)	POUER (UX)
6.24 99,78 88,922 8,5394 23,56 42,43 96,13 195,47 19,884 22,56 42,43 96,18 195,48 19,884 22,56 42,43 96,18 195,48 19,884 19,884 19,884 19,884 19,884 19,884 19,886 19,884 19,886 19,884 19,886 19,884 19,886 19,884 19,884 19,886 19,884 19,886 19,884 19,886 19,886 19,886 19,884 19,886 19,886 19,886 19,886 19,99 19,886 19,99 18,99	1-	9	œ	6.2867		ູ		8	15.1578
8.25 97.12 158.67 15.00 1 1.41 96.18 1 19.88 1	ú	۲,	Q,	8,5394		٠,۱	•	٠ س	25.7487
8.15. 95.16 197.47 19.8849 19.8841 19.	∵'	∹.	Dι	15.6661		·n	•	96	14.54/
1. 14 99. 35 35 36 36 36 36 36 36 36 36 36 36 36 36 36	ųι	∹ "	٠,	10.00		٠o			32.0000
1.4.1 96.70 112.824 25.40 44.74 96.80 14.74 96.70 112.824 25.60 44.74 96.80 15.824 25.60 44.74 96.80 15.824 25.60 44.74 96.80 15.824 25.60 44.74 96.80 16.71 17.44 96.72 16.71 17.44 96.72 16.71 17.44 96.72 16.71 17.44 17.42 98.15 26.74 99.18 16.72 16.74	ņς	ກຸຕ	T U	19.0049		۰۳	•	, 4	36 4514
1.14 96.47 119.08 119.09 119.0	•	יי	u o	0700.11		31	•	jo	30.00
1.1.3 88.12 <td< td=""><td>• •</td><td>٠, •</td><td>10 CI</td><td>14.36.40</td><td></td><td>: -</td><td></td><td>96</td><td>20.00.00</td></td<>	• •	٠, •	10 CI	14.36.40		: -		96	20.00.00
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CVCLE 3	POWER (KU)	######################################	
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D-CYCLE	ELAPSED TIME (SEC)	$\begin{array}{c} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} R$:
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D-CVCLE	ELAPSED TIME (SEC)	94499999999999999999999999999999999999

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CLESCED CLICATIV COLTAGE CHRRENT CHR	-cycle				CVCLE N-1	D-CVCLE				CYCLE N-1
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28.00 70.63 365.35 28.3442 36.56 44.32 83.70 88.48 88.48 88.48 88.48 88.48 88.48 88.48 88.48 88.48 88.56	S	'n.	79.98	362.25	œ	6		ö	88.68	
50 28.76 70.34 362.55 28.0666 37.00 44.24 83.77 88.56 88.56 37.00 44.22 83.32 87.45 88.56 <td< td=""><td>0</td><td>ຜ່</td><td>70.63</td><td>365.35</td><td>œ.</td><td>5.5</td><td></td><td>m</td><td>88.48</td><td></td></td<>	0	ຜ່	70.63	365.35	œ.	5.5		m	88.48	
59.46 70.40 357.31 27.6846 37.50 44.22 83.98 87.45 87.45 50 30.16 70.54 354.81 27.4815 38.90 44.22 83.94 86.25 86.25 50 30.80 70.15 355.31 27.1685 39.00 44.05 84.14 86.25 86.25 50 32.04 69.77 355.92 27.1685 39.00 44.05 84.14 86.25 107.99 84.14 86.25 107.99 84.14 87.99 87.89 87.99 87.99 87.99 87.99 87.99 87.99 87.99 87.99 87.99 87.99 87.99<	S	ο.	70.34	362.55	œ	٥.		÷	88.56	
56 30.16 70.54 354.81 27.4815 38.00 44.17 83.94 86.25 86.49 86.25 86.49 86.44 86.49 86.44 86.44 86.44 86.44 <td< td=""><td>0</td><td>ö</td><td>70.40</td><td>357.31</td><td>۲.</td><td>7.5</td><td></td><td>m.</td><td>87.45</td><td></td></td<>	0	ö	70.40	357.31	۲.	7.5		m.	87.45	
30.80 70.16 353.31 27.2654 38.50 44.69 84.01 86.49 86.49 86.49 86.49 87.99	S	ö	70.54	354.81	ç.	9.		ö	86.25	
50 31.42 70.22 353.37 27.1685 39.00 44.05 84.14 87.99 <td< td=""><td>0</td><td>ë</td><td>70.15</td><td>353.31</td><td>۲.</td><td>3.5</td><td></td><td>÷</td><td>86.49</td><td></td></td<>	0	ë	70.15	353.31	۲.	3.5		÷	86.49	
32.04 69.77 355.92 27.2691 39.56 43.96 86.95 107.36 99.32.04 33.265 69.40 35.04 69.77 355.92 27.2691 39.56 43.95 86.58 107.36 99.33.76 76.29 342.61 26.4996 41.60 44.12 78.12 177.29 15.29 34.16 70.44 32.70 25.8959 41.50 44.16 78.12 177.29 15.39 34.16 70.37 32.99 25.5046 42.50 44.13 78.25 171.62 14.30 70.37 70.37 32.06 35.23 70.37 32.06 25.5046 42.50 44.43 78.25 171.62 14.30 78.26 177.29 14.30 70.37 27.29 25.5046 44.50 78.20 177.29 14.30 78.20 177.29 14.30 70.28 339.24 44.50 44.50 77.37 772.38 14.30 772.38 14	2	Ξ.	70.22	353.37	۲.	6		÷	87.99	
50 32.65 69.40 359.10 27.3287 40.00 43.95 80.58 145.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 17.55 18.55 <t< td=""><td>0</td><td>α.</td><td>69.77</td><td>355.92</td><td>ŗ</td><td>S.S</td><td></td><td>ni.</td><td>107.36</td><td></td></t<>	0	α.	69.77	355.92	ŗ	S.S		ni.	107.36	
33.29 70.29 343.61 26.4996 40.50 44.06 78.94 166.54 14.00 33.76 70.29 342.63 25.8959 41.00 44.12 78.94 156.54 15.29 15.30 34.16 70.44 32.29 78.16 172.80 15.40 34.71 70.37 327.27 25.5046 42.50 44.43 78.25 171.62 14.35 70.37 327.27 25.8046 42.50 44.43 78.25 171.62 14.35 78.26 59.66 33.37.27 25.8828 44.52 78.04 172.29 171.62 14.30 35.76 70.37 25.8828 44.52 78.04 172.28 14.30 71.50 77.29 77.29 77.29 77.29 77.29 77.20 77.	Ľ.	'n	69.40	359.10	Ľ.	9.0		<u>.</u>	145.55	
33.76 70.52 332.63 25.8959 41.00 44.12 78.12 177.29 15. 30 33.16 70.4 328.79 25.5400 41.50 44.16 78.21 176.89 15. 30 34.16 70.4 328.79 25.5400 41.50 44.31 78.25 171.62 14. 30 35.23 70.37 328.99 25.5946 42.50 44.31 78.25 171.62 14. 30 35.76 70.31 332.05 25.5344 43.50 44.43 78.20 171.28 14. 30 36.71 69.40 339.24 25.9574 44.00 44.68 78.16 173.17 14. 30 37.19 70.28 324.44 24.50 44.77 77 77.93 172.68 14.	ċ	ë	70.29	343.61	ė	5		œ.	166.54	
34.16 70.73 327.91 25.5400 41.50 44.16 78.21 176.89 15.50 34.22 78.21 176.89 15.50 35.23 70.37 328.99 25.5400 44.31 78.22 78.25 171.62 173.62 15.50 35.26 56 337.27 25.8828 43.50 44.43 78.26 171.62 14.50 35.76 70.31 332.05 25.5344 43.50 44.43 78.20 171.62 14.50 35.76 59.40 339.24 25.8828 44.50 44.68 78.16 172.28 14.50 35.71 14.50 37.19 70.28 324.44 24.50 44.50 44.68 78.16 172.68 14.50 37.19 77.593 172.68 14.50 44.50 44.77 77.793 172.68 14.50 44.50 44.77 77.793 172.68 14.50 44.50 44.77 77.793 172.68 14.50 44.50 44.77 77.793 172.68 14.50 44.50 44.77 77.793 172.68 14.50 44.	ŵ	ë.	79.52	332.63	'n	<u>.</u>		œ.	177.29	
34.71 70.44 328.79 25.4617 42.00 44.22 78.15 1/4.88 14. .00 35.23 70.37 328.99 25.5046 42.50 44.31 78.26 171.62 14. .00 35.26 69.66 337.27 25.8828 43.50 44.43 78.04 172.28 14. .00 36.26 69.40 339.24 25.9574 44.00 44.68 78.16 173.17 14. .00 36.71 69.40 24.8831 44.50 44.77 77.93 172.68 14.	9	÷	70.73	327.91	Ġ.	5		·.	176.89	
56 35.76 70.28 43.50 44.52 78.04 17.77 77.99 14.70 14.50 172.68 14.57 70.28 172.68 14.50 172.68 172.68 14.50 172.68 172.68 14.50 172.68 172.68 14.50 172.68 1	S	÷	70.44	328.79	٠. ا	9		'n,	176.88	
.50 35.76 (8.53 332.05 55.5344 43.80 44.43 (8.55 14.50 13.27 25.8828 43.50 44.57 78.04 172.28 14.50 13.71 69.40 339.24 25.9874 44.00 44.68 78.16 173.17 14.50 77.19 70.28 324.44 24.50 44.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 77.93 77.93 77.93	١,	ή.	/6·9/	808 . GB	'n			÷.		
35.71 69.40 339.24 25.9574 44.50 44.56 78.16 173.17 14.50 44.50 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 172.68 14.50 77.77 77.93 77.50 77.5	٠	Ġ	76.31	332.05	'n	ص 1		÷.	70.00	
.00 50.71 00.24 0.74 0.74 7.77 7.7.93 114.00 14.70 77.99 114.00 14.70 77.99 114.00 14.70 77.99 114.00 114.0	9 4	٠.	20.00	70.00	'n	,		٠.	1,0,00	
	ņ٩	or	96.70	**************************************	'n,	9 11		:.	173.62	
	ė	٠,	₩	100 C	÷,	ù٠		ŀ,	1,000	

CYCLE N-1	POUER	$\begin{array}{c} \text{Lider} & Li$
	CURRENT (AMPS)	CHARLE CONTRACTOR CONT
	UOLTAGE	$\begin{array}{c} c c c c c c c c c c c c c c c c c c $
	UELOCITY (MI/HR)	44444444444444444444444444444444444444
D-CYCLE	ELAPSED TIME (SEC)	$\begin{array}{c} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} \mathbf{R} R$
CVCLE N-1	POUEP (KU)	44144444444444444444444444444444444444
	CURRENT (AMPS)	7.1.1.0.1.1.0.0.0.0.0.0.0.0.0.0.0.0.0.0.
	UOLTAGE (UOLTS)	C C
	UELOCITY (MI/HR)	$\begin{array}{c} 4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.$
-cycle	ELAPSED TIME (SEC)	44444444400000000000000000000000000000

CYCLE N-1	POWER (KU)	1.101.11.101.11.101.11.101.11.101.11.101.11.1
	CURRENT	n::00 n:
	UOLTAGE	99999999999999999999999999999999999999
	UELOCITY (MI/HR)	81-31411 81-31411 91-3040 9
D-CYCLE	EL4PSED TIME (SEC)	99999999999999999999999999999999999999

APPENDIX E

DATA FROM MAXIMUM ACCELERATION AND COAST DOWN

0% (CYCLE 1)

ACCELERATION AND % GRADEABILITY VS VELOCITY

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
			4 30	16
.50 1.00	.31 4.39	.62 8.17	1.78 23.93	.16 2.35
1.50	8.62	8.45	24.81	6.51
2.00	12.67	8.10	23.73	10.65
2.50	17.02	8.70	25.60	14.85
3.00	20.59	7.15	2 0.80 16.51	18.81 22.62
3.50 4.00	23.45 26.30	5.71 5.7 0	16.47	24.88
4.50	28.34	4.07	11.69	27.32
5.00	38.49	4.30	12.36	29.42
5.50	32.67	4.37	12.54	31.58
6.00	33.99	2.62	7.49	33.33
6.50	34.30	. 63	1.80	34.14
7.00	36.47	4.34 5.65	12.45 16.32	35.38 37.88
7.50 8.00	39.29 41.37	4.15	11.90	40.33
8.50	42.77	2.86	8.00	42.07
9.00	44.47	3.41	9.76	43.62
9.50	46.04	3.15	9.00	45.26
10.00	47.27	2.45	7.00	46.66
10.50	48.92	3.29	9.43	48.09
11.00	49.96	2. 09 2. 8 3	5.98 8.09	49.44 50.67
11.5 0 12.00	51.38 52.74	2.73	7.79	52.06
12.50	52.76	.04	.12	52.75
13.00	54.86	4.20	12.05	53.81
13.50	56.13	2.53	7.22	55.49
14.00	57.28	2.30	6.58	56.70
14.50	58.67	2.78	7.94	57.97
15.00 15.50	59.50 60.83	1.66 2.67	4.74 7.64	59.08 60.17
16.00	61.78	1.88	5.38	61.31
16.50	62.55	1.56	4.44	62.17
17.00	63.73	2.36	6.73	63.14
17.50	64.59	1.78	4.86	64.16
18.00	65.58	1.99	5.68	65.08
18.50	66.61	2.06	5.89	66.10
19.00 19.50	67.27 68.36	1.32 2.19	3.75	66.94
20.00	69.32	1.92	6.25 5.47	67.82 68.84
20.50	70.07	1.50	4.29	69.70
21.00	70.72	1.28	3.66	70.39
21.50	71.14	. 85	2.43	78.93
22.00	71.94	1.59	4.53	71.54
22.50	72.84 72.97	1.81	5.17	72.39
23. 00 23.50	73.76	.26 1.57	.75 4.47	72.91 73.36
24.00	73.60	32	90	73.68
24.50	74.74	8.28	6.52	74.17

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL.
				, , , , , , , , , , , , , , , , , , , ,
25.00	75.68	1.88	5.38	75.21
25.50	75.70	.04	.12	75.69
26.00 26.50	76.45 76.96	1.49 1.01	4.26 2.88	76.08 76.70
27.00	77.37	.83	2.37	77.16
27.50	78.69	1.43	4.08	77.73
28.00	78.42	.67	1.92	78.25
28.50 29.00	78.93 79.59	1.01 1.33	2. 88 3.78	78.68 79.26
29.50	79.83	.47	1.35	79.71
30.00	80.48	1.30	3.72	80.15
30.50	80.97	.98	2.79	80.73
31.00	81.31	.67	1.92	81.14
31.50 32.00	82.02 82.00	1.43 84	4. 08 12	81.66 82. 0 1
32.50	82.92	1.84	5.26	82.46
33.00	83.23	.61	1.74	83.67
33.50	83.23	.01	.03	83.23
34.00	83.97 84.10	1.48 .25	4.23	83.60
34.50 35.00	84.63	1.65	.72 3.00	84. 6 4 84.36
35.50	85.16	1.07	3.06	84.89
36.00	85.09	15	42	85.13
36.50	86.12	2.06	5.89	85.61
37.00 37.50	86.17 86.50	.09 .66	.27	86.14
38.00	86.74	. 48	1.89 1.38	86.33 86.62
38.50	86.98	. 47	1.35	86.86
39.00	87.35	.74	2.10	87.16
39.50	87.73	- 76	2.16	87.54
40.00 40.50	87.79 88.49	.14 1.4 6	.39 3.9 9	87.76 88.14
41.00	88.96	.94	2.67	88.73
41.50	89.30	.67	1.92	89.13
42.00	89.38	.17	. 48	89.34
42.50 43.00	89.12 89.59	53 .95	-i.50	89.25
43.50	89.81	. 44	2.70 1.26	89.36 89.70
44.98	90.25	. 86	2.46	90.03
44.50	90.57	- 64	1.83	90.41
45.00	90.44	25	72	90.50
45.50 46.00	90.93 91.57	.98 1.28	2.79 3.66	90.68
46.50	91.30	54	~1.53	91.25 91.44
47.00	91.84	1.07	3. 06	91.57
47.50	91.93	.18	.51	91.88
48. 00 48.5 0	92.05 93.03	.24 1.96	. 69	91.99
49.00	92.41	-1.24	5.59 -3.54	92.54 92.72
49.50	92.61	.41	1.17	92.51

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
50.00	93.11	. 90	5.85	98.86
50.50	93.48	. 75	2.13	93.29
51.00	93.42	12	33	93.45
51.50	93.46	. 06	. 18	93.44
52.00	93.98	1.64	2.97 .78	93.72 94. 0 4
52.50	94.11	. 27	1.92	94.28
53.00	94.45 94.99	.67 1. 0 7	3.06	94.72
53.50	94.93	11	30	94.96
54.0 0 54.5 0	94.74	39	-1.11	94.84
55.00	95.17	.86	2.46	94.95
55.50	95.65	.96	2.73	95.41
56.00	96.03	.77	2.19	95.84
56.50	96.44	. 82	2.34	96.24
57.00	96.01	86	-2.46	96.23
57.50	96.17	. 32	. 90	96.09
58.00	96.19	. 03	. 09	96.18
58.50	96.35	. 33	. 93	96.27
59.00	96.91	1.12	3.18	96.63
59.50	97.06	. 31	. 87	96.98
60.00	97.24	. 36	1.02	97.15
60.50	97.17	14	39	97.20
61.00	97.44	. 55	1.56	97.31
61.50	97.32	24	69	97.38
62.00	97.27	09	27	97.30
62.50	97.74	.94	2.67	97.51
63.00	98.37	1.26	3.60	98.06
63.50	97.73	-1.28	-3.66	98.05
64.00	97.67	12	33	97.78
64.50	97.66	02	06	97.67
65.00	98.17	1.02	2.91	97.92
65.50	98.97	1.59	4,53	98.57
66.00	98.25	-1 . 43	-4.08	98.61
66.50	98.32	.14	. 39	98.29
67.00	99.41	2.18	6.55	98.87
67.50	99.10	- • 62	-1.77	99.26
68.00 68.50	99.21 98.84	.21	. 60 -2.31	99.15 99. 66
69.00	98.67	81 26	-e.31 75	98.73
69.50	99.44	1.54	4.38	99.05
70.00	99.08	72	-2. 0 4	99.26
70.50	99.76	1.37	3.90	99.42
71.00	100.02	.51	1.44	99.89
71.50	99.64	76	-2.16	99.83
72.00	99.92	.56	1.59	99.78
72.50	100.25	.67	50.1	100.08
73.00	100.39	. 28	. 81	100.32
73.50	100.78	.77	2.19	100.59
74.00	100.62	33	93	100.70
74.50	100.96	. 69	1.98	100.79

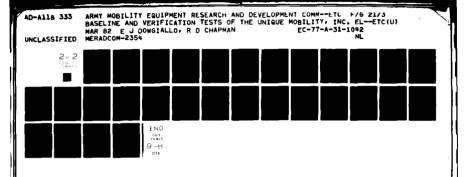
ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AU^, UEL. (KM/HR)
75.00 75.50	101.07	.21	.60	101.02
76.00	101.26 101.26	. 39 01	1.11	101.17
76.50	101.05	42	-1.20	1 0 1.26 1 0 1.15
77.00	101.95	1.80	5.14	101.50
77.50	101.56	77	-2.19	101.76
78.00	101.70	.27	7.78	101.63
78.50	101.87	.34	.96	101.78
79.00	101.67	40	-1.14	101.77
79.50	102.38	1.43	4.08	102.03
80.00	102.63	. 49	1.41	102.51
80.50	102.65	. 04	. 12	102.64
81.00	102.93	.56	1.59	102.79
81.50	102.79	27	~.78	102.86
82.00	102.69	20	57	102.74
82.50	102.92	. 44	1.26	102.80
83.00	182.81	21	60	102.86
83.50	102.95	. 28	. 81	102.88
84.00	102.82	27	78	102.88
84.50	102.95	.27	.78	102.88
85.00	103.48	1.06	3.03	103.22
85.50 86.00	103.22 103.76	53	-1.50	103.35
86.50	103.76	1.08	3.09	103.49
87.00	103.30	5? 35	-1.62	103.62
87.50	104.16	1.72	99	103.39
88.00	103.84	65	4.89	103.73
88.50	104.04	. 40	-1.86	104.00
89.00	104.33	.58	1.14 1.65	103.94
89.50	103.89	87	-2.49	104.18
00.00	143.63	- + 0 /	-6.79	104.11

40% (CYCLE 8)

ELAPSED	VELOCITY	ACCEL.	GRADE (%)	AUG. UEL.
TIME (SEC)	(KM/HR)	(KM/HR/SEC)		(KM/HR)
.50	2.97	5.57	16.07	1.58
1.00	7.99	10.04	29.86 27.33	5.48 10.30
1.50 2.00	12.62 16.76	9.25 8.29	24.32	14.69
2.50	20.61	7.70	22.50	18,69
3.00	23.76	6.28	18.20	22.18
3.50	26.33	5.16	14.86	25.04
4.00	28.81	4.95	14.24	27.57
4.50	30.81	4.01	11.50	29.81
5.00	32.77	3.91	11.23	31.79
5.50	34.66	3.78	10.83	33.71
6.00	36.18	3.05	8.73	35.42 37. 06
6.50	37.93 39.13	3.50 2.39	10.04 6.82	38.53
7.00 7.50	40.49	2.73	7.79	39.81
8.00	41.68	2.38	6.79	41.09
8.50	44.06	4.77	13.71	42.87
9.00	45.98	3.84	11.01	45.02
9.50	47.56	3.16	9.03	46.77
10.00	48.81	2.49	7.13	48.19
10.50	50.24	2.86	8.18	49.53
11.00	51.22	1.96	5.59	50.73
11.50	52.36	2.28	6.52	51.79
12.00	53.72	2.73	7.79	53.04
12.50	54.73	2.01	5.74	54.23 55.27
13.00	55.81 56.71	2.17 1.80	6.19 5.14	56.26
13.50 14.00	57.77	2.12	6.04	57.24
14.50	58.88	2.22	6.34	58.33
15.00	59.61	1.46	4.17	59.25
15.50	60.60	1.97	5.62	60.10
16.00	61.50	1.89	5.14	61.05
16.50	62.17	1.35	3.84	61.83
17.00	63.16	1.98	5.65	62.66
17.50	63.85	1.33	3.78	63.49
18.00	64.07	.51	1.44	63.95
18.50	64.51	.87	2.49	64.29
19.00	66.17	3.33	9.52 4.77	65.34
19.50 20.00	67.61 67.67	1.67 1.33	3.78	66.59 67.34
20.50	68.38	1.41	4.02	68.02
21.00	69.22	1.69	4.83	68.89
21.50	69.84	1.23	3.51	69.53
22.00	70.55	1.41	4.02	70.19
22.50	71.17	1.25	3.57	70.86
23.00	71.65	.96	2.73	71.41
23.50	72.41	1.53	4.35	72.03
24.00	72.81	.80	2.28	72.61
24.50	73.56	1.49	4.26	73.19

1000年

ELAPSED Time (SEC)	UELOCITY (KM/HR)	ACCEL.	GRADE (%)	AUG. UEL.
THE TOPES				
25.00	74.27	1.41	4.02	73.91
25.50	74.45	. 38	1.08	74.36
26.00	75.36 75.74	1.82 .76	5.20 2.16	74.91 75.55
26.50 27.00	76.11	.73	2.07	75.93
27.50	76.74	1.27	3.63	76.42
28.00	77.05	.61	1.74	76.9 0
28.50	78.14	2.19	6.25	77.60
29.00	78.47	.65	1.86	78.31 78.78
29.50	79. 0 9 79.53	1.24 .87	3,54 2,49	79.31
30.00 30.50	79.58	51.	.33	79.56
31.00	80.20	1.23	3.51	79.89
31.50	81.06	1.72	4.89	80.63
32.00	81.06	0.00	0.00	81.06
32.50	81.2 4	. 37	1.05	81.15
33.00	81.84	1.19	3.39	81.54 81.95
33.50 34.00	82.07 82.48	. 46 . 83	1.3 2 2.37	82.28
34.50	82.75	.53	1.50	82.61
35.00	83.11	.73	2.07	82.93
35.50	83.64	1.05	3.00	83.37
36.00	84.01	. 75	2.13	83.82
36.50	84.90	1.79	5.10	84.46
37. 00 37 .50	85.18 85.67	.56 .97	1.59 2.76	85.04 85.42
38.00	85.88	.43	1.23	85.77
38.50	85.89	.01	.63	85.88
39.00	86.78	1.78	5.07	86.33
39.50	87.31	1.07	3.06	87.05
40.00	87.17	29	84	87.24
40.50 41.00	87.57 87.82	.80 .52	2.28 1.47	87.37 87.69
41.50	88.30	.96	2.73	88.06
42.00	89.32	2.03	5.80	88.81
42.50	88.95	74	-2.10	89.13
47.00	89.54	1.18	3.36	89.24
43.50	89.83	. 58	1.65	89.68
44. 00 44.53	89.79 90.80	07	21	89.81
45.00	91.39	2. 0 2 1.17	5.77 3.33	90.30 91.09
45.50	91.64	.51	1.44	91.51
46.00	92.11	.94	2.67	91.87
46.50	92.14	.07	.21	92.12
47.00	92.66	1.04	2.97	92.46
47.50 48.00	92.93 93.21	.54 .56	1.53 1.5 9	92.80 93.07
48.50	93.64	. 36	2.46	93.43
49.84	93.75	. 21	.60	93.70
49.50	94.18	.87	2.49	93.97



ELAPSED TIME (SEC:	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
		· · · · · · · · · · · · · · · · · · ·		()
50.00	94.47	.58	1.65	94.33
50.50	94.81	.66	1.29	94.64
51.00	95.60	1.59	4.53	95.26
51.50 52.00	95.81 96.10	.41	1.17	95.70
52.50	96.31	.59 .41	1. 68 1.17	95.95 96.2 0
53.00	96.36	.īi	.3e	96.33
53.50	96.66	.61	1.74	96.51
54.00	96.81	. 29	.84	96.74
54.50	97.35	1.08	3.09	97.68
55.00	97.98	1.26	3.60	97.67
55.50 56.00	97.59 98.20	7 8 1.22	-2.22 3.48	97.79
56.50	98.01	39	-1.11	97.90 98.11
57.00	98.72	1.42	4.05	98.37
57.50	99.56	1.68	4.80	99.14
58.00	99.32	48	-1.38	99.44
58.50	99.28	07	21	99.30
59.00	99.57	.57	1.62	99.43
59.50 60.00	99.29 99.53	56	-1.59	99.43
60.50	99.81	. 48 .57	1.38 1.62	99.41 99.67
61.00	99.87	.12	.33	99.84
61.50	100.38	1.02	2.91	100.13
62.00	100.38	0.00	0.00	100.38
62.50	100.67	.58	1.65	100.53
63.00	100.69	.04	. 12	100.68
63.5 0 64.00	100.58 101.10	~ . 22	63	100.64
64.50	101.96	1. 03 1.73	2.94 4.92	1 00.84 1 0 1.53
65.00	101.47	98	-2.79	101.72
65.50	101.33	28	81	101.40
66.00	101.41	.17	. 48	101.37
66.50	102.03	1.53	3.51	101.72
67.00 67.50	1 0 2.26 1 0 2.17	. 45	1.29	102.14
68.00	102.54	17	~.48	192.21
68.50	102.72	.74 .37	2.10 1. 0 5	1 02.36 1 02.6 3
69.90	102.49	47	-1.35	102.61
69.50	103.11	1.24	3.54	102.80
70.00	102.76	71	-2.01	102.93
70.50	103.05	.59	1.68	162.90
71.00 71.50	103.11 103.06	.12	. 33	103.00
72.00	103.22	09 .32	27 .90	1 03.08 1 03. 14
72.50	103.36	. 35 7	.78	103.29
73.00	103.47	. ē ē	. 63	103.41
73.50	103.94	. 95	2.70	103.70
74.00 74.50	104.04	. 20	.57	103.99
14.30	104.21	. 36	. 99	104.13

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
75.00	103.21	20	-2.28	104.01
75.50	103.88	.13	. 36	103.84
76.00	104.13	.51	1.44	104.00
76.50	104.68	1.69	3.12	104.40
77.00	104.53	29	84	104.60
77.50	104.42	21	60	104.48
78.00	104.74	.64	1.83	104.58

ELAPSED TIME (SEC)	VELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
75.00 75.50 76.00 76.50 77.00 77.50	103.81 103.88 104.13 104.68 104.53 104.42 104.74	80 .13 .51 1.09 29 21	-2.28 .36 1.44 3.12 84 60	104.01 103.84 104.90 104.40 104.48 104.58

80% (CYCLE 14)

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
.50 1. 00	3.82 8.79	5.66 9.94	16.35 29.55	2.40 6.31
1.50	13.14	8.69	25.57	10.96
2.00 2.50	17.10 20.85	7.92 7.50	23.1 8 21. 69	15.12 1 2.92
3.00	23.53	5.37	15.48	22.19
3.50	26.11	5.16	14.86	24.82
4.00	28.44	4.65 3.78	13.37 10.83	27.2 8 29.3 8
4.50 5.00	30.33 32.41	4.17	11.96	31.37
5.50	34.00	3.18	9.09	33.20
6.80	35.56	3.11	8.91	34.78
6.50	37.34	3.57 1.67	1 0.22 4.77	36.45 37.76
7. 00 7.5 0	38.18 41.13	5.91	17.10	39.66
8.00	42.95	3.63	10.40	42.04
8.50	44.40	2.89	8.28	43.67
9.00	46.13	3.46	9.92	45.26
9.50 10.00	47.41 48.66	2.57 2.5 0	7.34 7.16	46.77 48.04
10.50	50.08	2.83	2.69	49.37
11.00	51.24	2.32	6.61	50.66
11.50	52.49	2.51	7.19	51.86
12.00	53.65	2.32 2. 0 1	6.61 5.74	53. 0 7 54.15
12.50 13 .66	54.66 56. 0 2	2.73	7.79	55.34
13.50	56.83	1.63	4.65	56.43
14.00	57.89	2.12	6.04	57.36
14.50	58.83	1.88	5.38	58.36
15. 00 15.50	59.46 60.62	1.26 2.30	3.60 6.58	59.15 6 0.0 4
16.00	61.38	1.53	4.35	61.00
16.50	62.03	1.30	3.72	61.71
17.00	62.91	1.76	5.01	62.47
17.50	62.95	. 08 . 77	.24	62.93
18. 00 18.50	63.34 65. 0 2	3.36	2.19 9. 6 1	63.15 64.18
19.00	65.64	1.24	3.54	65.33
19.50	66.56	1.85	5.29	66.10
20.00	67.15	1.18	3.36	66.86
20.50 21.00	67.95 68.83	1.59 1.77	4.53 5. 0 4	67.55
21.50	69.21	.76	2.16	58.39 50.62
22.00	69.97	1.53	4.35	69.59
22.50	70.48	1.01	5.88	70.22
23. 00 23.50	71.11 71.91	1.27 1. 60	3. 6 3 4. 56	7 0.80 71.51
24. 00	72.27	.71	2.01	72.09
24.50	72.85	1.17	3.33	72.56

25.00 73.34 .98 2.79 73.09 25.50 73.74 .81 2.31 73.54 26.00 74.57 1.64 4.68 74.15 26.50 74.76 .39 1.11 74.66 27.00 75.23 .94 2.67 74.99 27.50 75.89 1.32 3.75 75.56 28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.68 29.00 77.161233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29	ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. UEL. (KM/HR)
25.50 73.74 .81 2.31 73.54 26.00 74.57 1.64 4.68 74.15 26.50 74.76 .39 1.11 74.66 27.00 75.23 .94 2.67 74.99 27.50 75.89 1.32 3.75 75.56 28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.68 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29	35 AA	73 34	0 ž	2.79	73.09
26.50 74.76 .39 1.11 74.66 27.00 75.23 .94 2.67 74.99 27.50 75.89 1.32 3.75 75.56 28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.06 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29				2.31	73.54
27.00 75.23 .94 2.67 74.99 27.50 75.89 1.32 3.75 75.56 28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.68 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29					
27.50 75.89 1.32 3.75 75.56 28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.68 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.26 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29					
28.00 76.21 .64 1.83 76.05 28.50 77.15 1.89 5.41 76.68 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29					
28.50 77.15 1.89 5.41 76.68 29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.06 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29					76.05
29.00 77.101233 77.12 29.50 77.43 .66 1.89 77.26 30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29	28.50				76.68
30.00 78.20 1.54 4.38 77.81 30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29				33	77.12
30.50 78.22 .04 .12 78.21 31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29					
31.00 78.70 .96 2.73 78.46 31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29				4.38	
31.50 79.20 1.01 2.88 78.95 32.00 79.38 .36 1.02 79.29			.84	- 12	
32.00 79.38 .36 1.02 79.29	31.00				
					79.29
32.50 80.14 1.53 4.35 79.76					79.76
33.00 80.032366 80.08	13.00				
33.50 80.35 .65 1.86 80.19				1.86	
34.80 80.97 1.23 3.51 80.66					
34.50 81.09 .24 .69 81.03					
35.00 81.70 1.22 3.48 81.39					
35.50 81.91 .42 1.20 81.80 36.00 81.97 .12 .33 81.94	35.50				
36.00 81.97 .12 .33 81.94 36.50 82.43 .92 2.61 82.20					
37.00 82.60 .36 1.02 82.52	37.00	82.60			82.52
37.50 83.23 1.24 3.54 82.91		83.23			82.91
38.00 83.39 .34 .96 83.31		83.39		.96	83.31
38.50 83.341233 83.36	38.50		12		83.36
39.00 83.96 1.25 3.57 83.65			1.25	3.57	
39.50 84.12 .32 .90 84.04					
40.00 84.29 .34 .96 84.20					
40.50 84.81 1.05 3.00 84.55 41.00 84.653393 84.73					
41.50 85.50 1.69 4.83 85.07	41 50				
42.00 85.72 .44 1.26 85.61					
42.50 86.18 .92 2.61 85.95			. se		
43.00 86.93 1.50 4.29 86.55	43.00	86.93			86.55
43.50 86.7438 -1.08 86.83					
44.00 87.14 .80 2.28 86.94					
44.50 87.48 .67 1.92 87.31					
45.00 87.96 .96 2.73 87.72 45.50 88.45 .99 2.82 88.20					
46.00 88.381439 88.42					
46.50 88.61 .45 1.29 88.49		88.61			
47.00 89.22 1.22 3.48 88.91	47.00	89.22	1.22		88.91
47.50 89.23 .02 .06 89.22	47.50			. 06	
48.00 89.84 1.22 3.48 89.53					
48.50 89.82 .17 .48 89.88 49.60 90.29 .73 2.07 90.10					
49.00 90.29 .73 2.07 90.10 49.50 90.76 .95 2.70 90.52					

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KM/HR/SEC)	GRADE (%)	AUG. VEL.
50.00 50.50	90.82 91.26	. 12 . 8 9	.33 2.55	90.79 91.04
51.00	92.40	2.27	6.49	91.83
51.50	92.12	57	-1.62	92.26
52. 00 52.5 0	92.15 92.2 8	. 0 7 .25	. 21 . 72	92.14 92.22
53.40	92.60	.64	1.83	92.44
53.50	93.67	.94	2.67	92.84
54.00	93.60	1.06	3.03	93.34
54.50	93.88	. 56	1.59	93.74
55.00	93.72	33 .88	93 2.52	93. 80 93.94
55.5 6 56. 00	94.16 94.46	.61	1.74	94.31
56.50	94.18	56	-1.59	94.32
57.00	94.50	.62	1.77	94.34
57.50	94.78	.57	1.62	94.64
58.00	95.18	.81	2.31	94.98
58.50	95.96	1.56	4.44	95.57
59.00	95.74	45	-1.29	95.85
59.50 60.00	95.42 95.83	63 .82	-1.8 0 2.34	95.58 95.63
60.50	95.76	14	39	95.80
61.00	96.05	.57	1.62	95.91
61.50	96.40	.71	2.01	96.22
62.00	96.69	. 58	1.65	96.54
62.50	96.84	. 31	.87	96.77
63.00	96.61	47	-1.35	96.72
63.50	97.08	. 95	2.79	96.84
64. 00 64.50	97.23 97.03	.31	.87 -1.17	97.16 97.13
65.00	97.37	41 .68	1.95	97.13
65.50	97.66	.58	1.65	97.51
66.00	97.68	11	30	97.63
66.50	98.15	1.08	3.69	97.88
67.00	97.80	69	-1.98	97.97
67.50	97.72	16	45	97.76
68.00 68.50	98.27	1.09	3.12	97.99
69.00	98.18 98.60	17 .84	48 2.4 0	98.23 98.39
69.50	98.78	.35	.99	98.69
70.00	98.72	12	33	98.75
70.50	98.83	.21	.60	98.77
71.00	99.54	1.43	4.08	99.18
71.50	99.59	. 09	. 27	99.56
72.00	99.67	-1.03	-2.94	99.33
72.50 73.00	98.97 99.58	20	57	99.02
73.5 0	99.36	1.22 45	3.4 8 -1.29	99.2 8 99.47
74.00	99.16	40	-1.14	99.26
74.50	99.17	. ėž	. 06	99.16

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ACCEL. (KN/HR/SEC)	GRADE (%)	AVG. UEL. (KM/HR)
75.00	99.30	.27	. 78	99.24
75.50	99.48	. 36	1.02	99.39
76.00	99.53	. 08	. 24	99.50
76.50	99.54	. 92	. 95	99.53
77.00	99.63	. 18	.51	99.58
77.50	99.61	03	09	99.62 99.85
78.00	160.10	. 98	2.79	
78.50	99.95	3 <u>1</u>	87	100.02 100.06
79.00	100.17	. 45	1.29	100.39
79.50	100.61	.87	2.49	100.55
80.00	100.50	22	63	100.33
80.50	101.27	1.55	4.41	161.69
81.00	100.91	72	-2.64	100.61
81.50	100.30	-1.22	-3.48	
82.00	161.27	1.94	5.53	1 00. 79 1 0 1.39
82.50	101.51	. 47	1.35	
83.00	101.80	. 58	1.65	101.65
83.50	101.71	17	48	101.76
84.00	101.62	18	51	101.67
84.50	101.72	. 19	.54	101.67
85.00	102.11	.78	2.22	101.91
85.50	101.72	77	-2.19	101.92
86.00	101.74	. 02	. 96	101.73 101.60
86.50	101.46	56	-1.59	101.60
87.00	101.74	. 56	1.59	
87.50	101.96	. 45	1.29	101.85
88.00	101.54	84	-2.40	101.75
88.50	101.96	. 83	2.37	101.75 1 0 2.08
89.00	102.20	. 48	1.38	
89.50	102.44	. 48	1.38	102.32

0% (CYCLE 1) ROAD POWER ROAD ENERGY VS VELOCITY

ELAPSED TIME (SEC)	VELOCITY	ROAD ENERGY	ROAD POUER	AUG. UEL.
1102 (360)	(KM/HR)	(KUH/KM)	(KU)	(KM/HR)
0.00	103.14	. 0815	8.4194	103.31
2.50 5.00	98.54	-1689	17.1178	101.34
7.50	95.24	.2015	19.6261	97.39
10.00	91.69 88.35	.1669	15.6036	93.47
12.50	85 .36	.1566 .14 0 5	14.0945	90.02
15.00	81.85	.1645	12.2 048 13.751 0	86.85
17.50	79.09	.1299	10.4531	83.61 80.47
20.00	76.26	.1326	16.3608	77.67
22.50	73.75	.1180	8.8539	75.00
25.00	71.16	.1213	8.7856	72.45
27.50	68.88	.1072	7.5048	70.02
30.00	66.44	.1143	7.7365	67.66
32.50	64.25	. 1030	6.7295	65.35
35.98	62.18	.0973	6.1507	63.21
37.50 40.00	59.98	.1032	6.3048	61.08
42.50	57.99	. 0934	5.5060	58.98
45.00	55.86 53.60	. 1000	5.6933	56.92
47.50	51.50	.1059	5.7982	54.73
56.66	49.44	. 0985 . 0968	5.1781	52.55
\$2.50	47.38	. 6968	4.8858	50.47
55.00	45.54	. 6859	4.6862	48.41
57.56	43.65	.0889	3.9929 3.9649	46.46
60.00	42.02	.0763	3.2689	44.6 0 42.84
62.50	40.08	.0911	3.7412	41.05
65.00	38.47	.0756	2.9682	39.28
67.50	36.63	. 0864	3.2459	37.55
70.00	34.82	.0850	3.0351	35.73
72.50	33.17	.0773	2.6289	34.00
75.00 77.50	31.60	.0741	2.3994	32.39
E6.66	30.03	. 6733	2.2692	30.82
82.56	28.47 26.76	.0733	2.1456	29.25
85.00	25.41	.0803	2.2165	27.62
87.5e	24.25	· 0 635 · 0 546	1.6556	26.09
90.00	23.45	.0373	1.3550	24.83
92.50	22.76	. 6324	.8893	23.85
95.00	22.67	. 0324	.7476 .73 0 7	23.11
97.50	21.29	.0365	.7924	22.42
100.00	20.47	.0383	.7993	21.6 8 2 0 .88
102.50	19.75	.0338	.6895	20.11
105.00	19.00	.0353	.6843	19.38
107.50 110.00	18.05	.0445	8236	18.53
112.50	17.33	.0341	. 6029	17.69
115.00	16.51	.0383	.6477	16.92
117.50	15.78 15.31	.0346	. 5582	16.14
120.00	14.78	. 0220	.3416	15.54
		. 9 244	. 3679	15.05

ELAPSED TIME (SEC)	UELOCITY (KN/HR)	ROAD ENERGY (KUH/KN)	ROAD POUER (KU)	AUG. UEL. (KM/HR)
122.50	13.90	.0417	.5986	14.34
125.00	13.34	.0259	. 3532	13.62
127.50	12.68	.0311	. 4049	13.01
130.00	12.17	.0240	.2977	12.43
132.50	11.49	.0321	.3798	11.83
		.0244	.2745	11.23
135.00	10.97			10.64
137.50	10.32	.0304	. 3233	
140.00	9.58	.0348	. 3464	9.95
142.50	7.28	.1077	.9077	8.43
145.00	6.24	.0489	.3307	6.76
147.50	5.27	.0457	.2629	5.75
			.2296	4.78
15 0.00	4.28	.0462		
152.50	2.85	.0674	.2404	3.57

40% (CYCLE 8)

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER	AUG. UEL. (KM/HR)
0.00	103.81	.2186	22.7911	104.28
2.50	101.03	. 1306	13.3805	102.42
5.00	97.99	.1425	14.18 00 12.9259	99.51 96.57
7.50	95.14	.1339 .1237	11.6086	93.82
10.00 12.50	92.51 89.40	. 1460	13.2747	90.95
15.00	86.39	.1413	12.4157	87.89
17.50	83.91	.1161	9.8835	85.15
20.00	80.86	.1432	11.8011	82.39
22.50	78.26	.1220	9.7066	79.56
25.00	75.63	.1235	9.5016	76.95
27.50	73.26	.1114	8.2918	74.45
30.00	71.03	. 1045	7.5368	72.15
32.50	68.50	.1190	8.3046	69.77
35.00	66.12	.1116	7.5135	67.31
37.50	64.13	.0936	6.0954	65.12
40.00	62.68	.0677	4.2904 3.8750	63.41
42.50	61.35 59.88	.0625 .0694	4.2064	62.02 60.61
45.00	59.88 58.51	. 0640	3.7862	59.19
47.50 50.00	57.02	.0699	4.0374	57.77
52.50	55.77	.0590	3.3286	56.39
55.00	54.10	.0783	4.3004	54.93
57.50	52.46	.0771	4.1051	53.28
60.00	50.96	.0704	3.6393	51.71
62.50	49.49	. 0689	3.4604	50.22
65.00	48.26	. 0578	2.8243	48.87
67.50	47.01	. 0585	2.7880	47.63
70.00	45.56	.0679	3.1435	46.29
72.50	44.50	.0501	2.2575	45.03
75.00	43.44	.0496	2.1825	43.97
77.50	42.39	. 0491	2.1090	42.91
80.00	41.38	.0477	1.9963	41.88
82.50 85.00	40.30 39.04	.0506 .0590	2. 0 674 2.3414	40.84
87.50	38.09	.0445	1.7144	39.67 38.57
90.00	37.11	.0462	1.7365	37.60
92.50	36.17	.0440	1.6107	36.64
95.00	35.30	.0410	1.4650	35.74
97.50	34.41	.0417	1.4547	34.85
100.00	33.54	.0410	1.3927	33.97
102.50	32.64	.0422	1.3972	33.09
105.00	31.71	.0437	1.4062	32.17
107.50	30.78	.0432	1.3503	31.24
110.00	29.94	.0395	1.1998	30.36
112.50	29.03	.0427	1 - 2598	29.49
115.00	28.25	.0368	1.0539	28.64
117.50	27.46	.0370	1.0318	27.85
120.00	26.57	.0417	1.1275	27.01

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER (KU)	AUG. UEL. (KM/HR)
122.50	25.85	. 0338	.8868	26.21
125.00	25.17	.0319	.8127	25.51
127.50	24.53	. 0299	.7426	24.85
130.00	23.79	.0348	.8414	24.16
132.50	23.09	. 0328	.7700	23.44
135.00	22.35	.0348	.7912	22.72
137.50	21.68	.0314	. 6905	25.05
140.00	20.97	.0333	.7110	21.33
142.50	20.20	.0363	.7473	20.59
145.00	19.47	.0341	.6760	19.84
147.50	18.75	.0338	.6468	19.11
150.00	18.06	.0324	.5955	18.41
152.50	17.33	.0346	.6118	17.69
155.00	16.56	.0361	.6108	16.94
157.50	15.39	. 0546	.8719	15.98
160.00	14.05	.0632	.9397	14.72
162.50	12.64	. 0662	. 8831	13.34
165.00	11.27	.0642	. 7675	11.95
167.50	9.78	. 0699	.7356	10.53
170.00	8.47	.0615	.5612	9.13
172.50	7.00	. 0689	.5331	7.74
175.00	5.25	. 0825	.5051	6.12
177.50	2.20	.1427	.5317	3.72

80% (CYCLE 14)

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER	AUG. UEL. (KM/HR)
0.00	101.51	.1148	11.6856	101.76
2.50	98.15	. 1578	15.7544	99.83
5.00	95.68	.1161	11.2491 16.9936	96.92 93.75
7.50 10.00	91.82 89.38	.1813 .1143	18.3593	90.60
12.50	85.95	.1613	14.1370	87.66
15.00	83.08	. 1346	11.3747	84.51
17.50	80.17	. 1363	11.1274	81.63
20.00	77.42	.1294	10.1966	78.80
22.50	75.10	.1087	8.2865 9.1469	76.26
25.00 27.50	72.46 69.89	.1240 .12 0 5	8.5779	73.78 71.18
30.00	67.72	. 1020	7.6179	68.81
32.50	65.32	.1129	7.5072	66.52
35.00	63.79	.0714	4.6074	64.56
37.50	62.27	.0716	4.5142	63.03
40.00	60.73	.0724	4.4500	61.50
42.50	59.29	.0674	4.0458	60.01
45.00	57.87	. 0667	3.9061	58.58
47.50 50.00	56.70 54.96	.0551 .0817	3.1547 4.5634	57.28 55.83
52.50	53.45	.0709	3.8416	54.20
55.00	51.90	.8726	3.8243	52.67
57.50	50.27	. 8766	3.9108	51.08
60.00	48.90	.0642	3.1837	49.58
62.50	47.68	.0573	2.7667	48.29
65.00	46.35	.0622	2.9260	47.02
67.50 70.00	45.15 44.13	.0563 .0482	2.5762 2.1498	45.75 44.64
72.50	43.10	.0482	2.1904	43.61
75.00	42.18	.0432	1.8429	42.64
77.50	41.11	. 0501	2.0879	41.65
80.00	39.87	. 058 3	2.3600	40.49
82.50	38.83	. 0489	1.9241	39.35
85.00	37.81	.0477	1.8265	38.32
87.50	36.82 35.79	. 0464 . 0487	1.7327	37.32
90.00 92.50	34.97	.0385	1.7663 1.3630	36.31 35.38
95. 00	34.14	.0396	1.3482	34.55
97.50	33.21	.0435	1 . 4636	33.67
100.00	32.45	.0358	1.1756	32.83
102.50	31.54	.0427	1.3668	31.99
105.00	30.70	.0395	1 . 2295	31.12
107.50	29.85	.0398	1.2036	30.27
110.00 112.50	28.97 28.24	.0410 .0346	1.2 0 57 .9890	29.41 28.61
115.00	27.38	.0403	1.1194	27.81
117.50	26.50	.0412	1.1111	26.94
120.00	25.72	. 0368	9608	26.11

ELAPSED TIME (SEC)	UELOCITY (KM/HR)	ROAD ENERGY (KUH/KM)	ROAD POUER (KU)	AUG. UEL. (KM/HR)
122.50	25.01	. 0331	. 8394	25.37
125.00	24.46	. 0262	.6475	24.73
127.50	23.78	.0316	. 7624	24.12
130.00	23.14	.0301	. 7968	23.46
132.50	22.36	. 0365	. 2315	22.75
135.00	21.80	. 0262	.5781	22. 08
137.50	21.05	.0356	.7619	21.42
140.00	20.35	.0328	.6798	20.70
142.50	19.58	.0358	.7149	19. 96
145.00	18.94	.0304	.5850	19.26
147.50	18.23	.0333	.6195	18.58
150.00	17.38	.0398	.7078	17.80
152.50	16.35	.0482	.8122	16.87
155.00	15.17	.0553	.8720	15.76
157.50	13.77	.0657	.9508	14.47
160.00	12.39	. 0650	.8497	13.08
162.50	11.03	.0637	.7462	11.71
165.00	9.74	. 0608	.6310	10.39
167.50	8.24	.0701	.6306	8.99
178.00	6.86	. 0650	. 4905	7.55
172.50	5.39	.0689	.4221	6.13
175.00	3.86	.0721	. 3335	4.62
1 (コ・セヤ	J. 50	· 4 / 5 1	. 3333	7.06

APPENDIX F

ELECTRIC AND HYBRID VEHICLE VERIFICATION PROCEDURES

BACKGROUND

The Department of Energy is required by Public Law 94-413 to issue performance standards for vehicles used in the Electric and Hybrid Vehicle (EHV) Market Demonstration. On 30 May 1978, DOE published a final rule in the Federal Register (Vol. 43, No. 104) promulgating the first Performance Standards. This rule was effective on 3 July 1978, and prescribed minimum performance standards for electric and hybrid vehicles to be purchased or leased for the first phase of a demonstration program under the Electric and Hybrid Research and Development Act of 1976. Performance Standards are updated from time to time and the current rule was published in the Federal Register on 12 February 1980 (Vol. 45, No. 30).

Manufacturers who certify that their vehicles meet the latest requirements of the DOE Performance Standards may offer those vehicles for the DOE Market Demonstration Program. DOE reserves the right to verify, by independent test, the manufacturer's self-certification. The test procedures used for DOE performance tests are based on SAE Test Procedures J227a. Safety inspection and testing services are provided by the Department of Transportation/National Highway and Traffic Safety Administration (DOT/NHTSA) through an interagency agreement. Performance testing is performed by the U.S. Army Mobility Equipment Research and Development Command (MERADCOM) through an interagency agreement. During verification testing, vehicle component or subsystem failures will be brought to the attention of the manufacturer immediately. Repeated or multiple component or subsystem failures experienced during test are grounds for invalidating the self-certification of the vehicle for purpose of the DOE Market Demonstration Program.

CERTIFICATION PROCESS

A manufacturer can certify an existing vehicle as meeting the DOE Standards (which include applicable NHTSA safety standards by reference) at any time by submitting a letter of certification and providing the required data on the vehicle to the Department of Energy Director of Electric and Hybrid Vehicles Division or his designee.

VERIFICATION PROCESS

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Should DOE elect to verify the certification, arrangements will be made with the manufacturer for delivery of the vehicle to a DOE-specified site for testing. (Details of scheduling priorities are described in the following section.) Several basic types of tests may be involved:

- DOE-Sponsored Performance Tests by the U.S. Army MERADCOM.
- DOE-Sponsored Safety Inspection by DOT/NHTSA.
- DOE-Sponsored Safety Compliance Testing by the Research Division of DOT/NHTSA.
 - DOT/NHTSA Safety Compliance Test (independent of DOE).

One important principle followed by DOE during testing is to allow the Facility Manager to work with manufacturers to overcome the normal problems that occur during inspection and testing. To ensure impartial treatment of manufacturers during the test sequence, limits have been set for the Test Facility Manager concerning how many vehicle component or subsystem failures can be allowed before certification is invalidated. DOE will objectively evaluate the impact of all failures during the testing phase so that vehicles are not unfairly penalized for minor and easily correctable failures. The Test Facility Manager, however, has an obligation to conduct the testing thoroughly and to adhere to a tight schedule.

Manufacturers may be notified from time to time by the Test Facility Manager of potential and actual problems. When these problems do not involve components or subsystem failures, where failure is defined as a vehicle being below the required standard, such notification would not necessarily invalidate the certification.

TEST FACILITY SCHEDULING GUIDELINES

Vehicles will be scheduled for testing by the Test Facility Manager on a first-come, first-served basis, with certain exceptions as noted below. Scheduling is dependent upon the ability of the manufacturer to provide a vehicle for testing. The Test Facility Manager will request the manufacturer to provide a certified vehicle for testing within 60 days from the date of the request. If a vehicle is not received at the Test Facility within the 60-day period, the self-certification will be returned and the vehicle will be removed from the self-certification list.

The primary function of certification testing is to ensure that vehicles available to the Market Demonstration Program fully satisfy the applicable DOE Performance Standards. For this reason, it is necessary to establish a set of priority testing categories for vehicles selected or being considered for selection by demonstration site operators. The categories are listed below in decreasing order of priority for testing:

- 1. Certified vehicles which have not been verified but have been purchased by and delivered to site operators.
- 2. Certified vehicles purchased by, but not delivered to site operators for demonstration.
- 3. Certified vehicles that have been modified subsequent to verification testing and have been delivered to site operators.* On request by DOE, the manufacturer will furnish DOE with technical information about each modification in sufficient detail to determine if reverification tests are needed.
 - 4. Certified vehicles that are being considered for puchase by a site operator.
- 5. Certified vehicles that are available for test but are not under consideration by a site operator.

Vehicle test schedules are sensitive to the requirements of the Market Demonstration Program, and rescheduling by the Test Facility Manager may be required to meet changing needs. Vehicles delivered late or taken out of test because of operational failure may be rescheduled on a lower priority basis by the Test Facility Manager with approval of the DOE Test Manager. On-site rectification of a vehicle problem by the manufacturer within a 5-working-day period described below may avoid the necessity for rescheduling.

VEHICLE MODIFICATION/REPAIR GUIDELINES

The guidelines provided in this section are for use by the Test Facility Manager. Exceptions to these guidelines require the approval of the Director of the DOE Electric and Hybrid Vehicle Division or his designee. The intent of these guidelines is to facilitate the establishment of a clear basis for validating or invalidating a manufacturer self-certification. Subsystem failures may raise questions as to the relevance of the results of the validation testing. It is also important that the test facilities not be used for development and test engineering. Vehicles that experience repeated failures of the same component or subsystems must be upgraded before verification testing can be rescheduled. Rescheduling will be

The manufacturer is responsible for notifying the DOE Director of the Electric and Hybrid Vehicle Division or his designee of all modifications to the verified production configuration.

contingent on the submission and acceptance of evidence, obtained by the manufacturer through testing, that the cause of failure has been corrected. The Test Facility Manager will determine when significant repairs should be and have been made.

VEHICLE MODIFICATIONS/REPAIRS ON OR NEAR THE TEST FACILITY

- A. Only those modifications or repairs that can be completed within 5 working days by the manufacturer or his designee will be allowed. If the repairs cannot be completed within this period, the vehicle must be removed from the test facility unless DOE programmatic requirements dictate that it is in the best interest of the Government that a waiver be granted by the Director of the Electric and Hybrid Vehicles Division or his designee.
- B. All failures requiring repair, whether significant or insignificant, will be recorded by the Test Facility Manager or his designee. For all repairs the manufacturer must submit (to the Test Facility Manager) written explanation of the failure modes and the corrective action taken within 15 days after completion of corrective action. Failed components or subsystems must be replaced by an identical part except in those cases where the component or subsystem design is inadequate. In the latter case, the manufacturer may substitute a readily available component or system when the manufacturer can provide assurance of improved reliability and performance.
- C. Three on-site repairs to correct a significant power-train failure are allowed. A fourth failure will invalidate the vehicle certification, and the Facility Manager will order the vehicle to be returned to the manufacturer unless DOE programmatic requirements dictate that a waiver be granted by the Director of the Electric and Hybrid Vehicles Division or his designee.
- D. Subject to overriding priority considerations, testing will be resumed as soon as repairs are completed.

VEHICLES RETURNED TO THE MANUFACTURER BECAUSE OF FAILURE IN TEST

A. A letter invalidating the certification will be issued to the manufacturer and DOE will notify site operators of the invalidation. A report including the vehicle failures will be provided by DOE to members of the public requesting such a report. Vehicles that are part of the Market Demonstration Program (based on the manufacturer's self-certification) which fail the verification tests will have their certification invalidated until successful correction of the defects is completed. Future funding to site operators for the invalidated vehicle model will be suspended until corrections are completed.

- B. A one-time voluntary withdrawal of a vehicle from test by a manufacturer to correct problems is allowed for a period not to exceed 60 days. The vehicle will be rescheduled for testing based on priorities at the time of resubmittal. No action will be taken to invalidate the certification during the voluntary withdrawal period unless there is a clear case of user safety involved or the manufacturer fails to offer the vehicle for test after 60 days.
- C. Before a vehicle can be resubmitted for testing, the manufacturer must provide to the Director of the Electric and Hybrid Vehicles Division, or his designee, appropriate evidence that modifications and/or repairs have been made. The manufacturer must also provide substantiating test data to show that the vehicle can meet all DOE Performance Standards.
- D. Repaired vehicles returned by the manufacturer may be required to undergo the complete series of verification tests regardless of the portion of testing completed prior to invalidation of certification. The Test Facility Manager with the approval of DOE will determine the necessity for such retesting.

GROUNDS FOR INVALIDATING CERTIFICATION

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- 1. A vehicle will be returned to the manufacturer after four significant power-train failures or a single power-train failure that cannot be corrected, and its certification will be invalidated.
- 2. A vehicle that fails to meet applicable DOE Performance Standards will have its certification invalidated. (The standards include documentation and warranty provisions.)
- 3. A vehicle that fails to comply with applicable DOT/NHTSA Safety Regulations will have its certification invalidated.
- 4. If a manufacturer fails to commit to and follow a reasonable schedule (defined in the following section) to provide a vehicle for testing when requested by DOE, the vehicle will have its certification invalidated.

SUMMARY OF RESPONSIBILITY OF MANUFACTURERS

Manufacturers must self-certify their production vehicles to participate in the DOE Market Demonstration Program. They must also commit to a reasonable schedule to provide a vehicle for verification testing upon request from the DOE designated Test Facility Manager. If this delivery cannot be made within 60 days after receipt of such a request, the self-certification letter will be returned and the vehicle will be removed from the self-certified list.

Manufacturers must provide required and necessary information to document the vehicle configuration:

- Vehicle Summary Data Sheets,
- Operator's Manual, and

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Service and Maintenance Manual including a parts list.

This information may be in draft form, but it must be complete enough to be useful should any mechanical or electrical difficulty develop in the vehicle.

The manufacturer will notify the Director of the Electric and Hybrid Vehicles Division or his designee of all modifications to previously verified production configurations within 30 days of the sale of such modified vehicles to DOE site operators. If it is requested, the manufacturer shall furnish the DOE Test Manager with technical information about each modification in sufficient detail to determine if reverification tests are needed.

For vehicles receiving an invalidation of certification, the manufacturer must provide to the Director of the Electric and Hybrid Vehicles Division appropriate evidence that modifications and/or repairs have been made and must also provide substantiating test data to show that the vehicle can meet all DOE Performance Standards prior to resubmittal of the vehicle for test. Following successful verification testing, vehicles already in DOE site operator fleets must be modified and/or repaired in the same manner as the vehicle successfully tested. A modification and/or repair schedule acceptable to the Director of the Electric and Hybrid Vehicles Division must be developed and followed by the manufacturer as a condition for validation of the manufacturers certification.

DOE NOTIFICATION DOCUMENTATION

DOE will notify manufacturers of actions taken during the verification testing process, including but not limited to:

- Receipt of self-certification.
- Notification of vehicle failure.
- Validation of invalidation of certification.
- Final Test Report.

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