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ARMY COMMUNICATIONS-ELECTRONCS ENGINEERING INSTALLATI--ETC F/G 17/2  
ROLM CORPORATION EPABX INSTALLATION AT FIELD STATION AUGSBURG, --ETC(U)  
AUG 79

UNCLASSIFIED

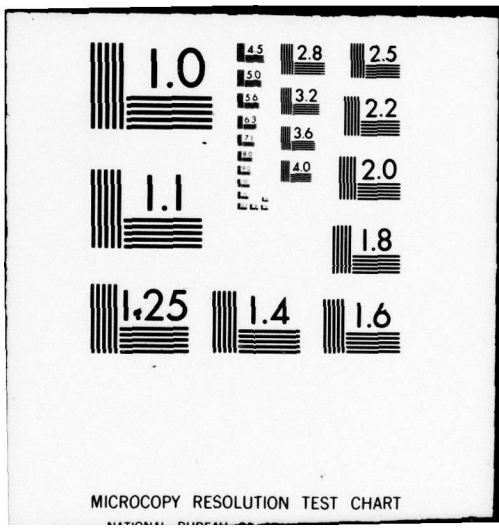
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DEPARTMENT OF THE ARMY  
U.S. ARMY COMMUNICATIONS-ELECTRONICS  
ENGINEERING INSTALLATION AGENCY  
FORT HUACHUCA, ARIZONA 85613

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SUBJECT: Final Test Report, ROLM Corporation EPABX Installation at Field Station Augsburg, Germany, Publication No. CCC-TED-79-TR-058

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Commander  
US Army Communications Command  
ATTN: CC-OPS-SP  
Fort Huachuca, AZ 85613

⑨ Final test rept.

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1. REFERENCES:

- a. Contract DAEA18-73-C-0094, Procurement of Two EPABX's for Field Stations Augsburg and Berlin, Germany, 2 November 1978.
- b. Acceptance Test Plan, Contract Item A008, 4 June 1979.
- c. CEMO for INSCOM EPABX's for Field Stations Augsburg and Berlin, Germany, 8 May 1978.

2. STATEMENT OF THE TASK: This test report records the results of the acceptance tests conducted in accordance with references 1a and 1b on the ROLM Corporation EPABX Installation at Field Station Augsburg, Germany. The acceptance tests were conducted during the period 16-18 July 1979.

3. BACKGROUND: The EPABX consists of a two cabinet system with redundant processors, wired for 400 lines and equipped for 300 lines. The EPABX replaces the AN/FTC-37 telephone system which had reached its maximum capacity and could not be expanded economically.

4. RESPONSIBILITIES: This agency was tasked per reference 1c above to conduct acceptance testing of the subject installation.

5. SUMMARY OF RESULTS: Results of the acceptance test are given in Inclosure 1. The Technical Acceptance Recommendation is at Inclosure 2.

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CCC-TED-TSAS

SUBJECT: Final Test Report, ROLM Corporation EPABX Installation at Field Station Augsburg, Germany, Publication No. CCC-TED-79-TR-058

6. CONCLUSIONS: The results of the acceptance test indicated that the ROLM EPABX met all contractual requirements. The DD Form 250 was signed on 18 July 1979 by CW3 Spaulding, the on-site COR.

7. RECOMMENDATIONS: None.

FOR THE COMMANDER:

2 Incl  
as

*for Calvin F. Phillips*  
CALVIN F. PHILLIPS  
Colonel, Signal Corps  
Director, Test & Evaluation  
Directorate

CF:  
COMMANDERS

5th Signal Command, ATTN: CCE-LGC, APO New York 09056  
INSCOM, ATTN: Mr. Casey, Arlington Hall Station, VA 22212  
USACSA, ATTN: CCM-SG-(H), Ft Huachuca, AZ 85613  
USACEEIA, ATTN: CCC-PR SO/CCC-CED-SW/CCC-CED-SET, Ft Huachuca, AZ 85613  
US Army Field Station Augsburg, ATTN: IAEA-CE, APO New York 09458  
Headquarters, Ft Huachuca, ATTN: CCH-IOD-PL, Ft Huachuca, AZ 85613

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<b>TECHNICAL ACCEPTANCE RECOMMENDATION (SUMMARY) (CCCR 702-2)</b>		<b>PAGE 1 OF 6 PAGES</b>
		<b>DATE (DAY, MO, YEAR)</b> 18 July 1979
<b>PROJECT/CONTRACT NO:</b> DAEA18-78-C-0094 <sup>new</sup>	<b>TITLE</b> ROLM CBX Installation	<b>LOCATION</b> Gablingen, Germany
<b>FACILITY</b> Field Station, Augsburg		<b>TEST DIRECTOR</b> Jerry A. Marsh
<b>OPERATING AGENCY</b> USACC Activity US Army Field Station, Augsburg APO New York 09454		<b>ENGINEERING AGENCY</b> HQ USACEEIA CCC-CED-SWT
<b>INSTALLATION AGENCY</b> USACEI BN Fort Huachuca, AZ 85613		<b>TESTING AGENCY</b> HQ USACEEIA CCC-TED-TSAS Fort Huachuca, AZ 85613
<b>PROJECT DESCRIPTION</b> This project will replace the existing AN/FTC-37 with a 400 Line ROLM Corporation Computerized Branch Exchange (CBX). Termination, cabling, operators console, instruments, power, and mainframe will be installed by the USACEI BN Installation Team. The Contractor will install the equipment bays. The existing AN/FTC-37 will be removed and disposed of in accordance with standard disposition instructions.		
<p>This Technical Acceptance Recommendation is executed by the onsite representatives of the installation, test and operating agencies. It does not constitute official acceptance of the project but does certify that the MAJOR ITEMS INSTALLED AND DOCUMENTATION PROVIDED are as stated herein. This document further certifies that the project has been installed and performs satisfactorily in accordance with the requirements listed under REFERENCES except as noted under EXCEPTIONS and REMARKS. Upon execution of this TECHNICAL ACCEPTANCE RECOMMENDATION, USACEEIA considers this project complete except for such follow-on action as may be necessary to clear the EXCEPTIONS stated herein.</p>		

HQ CEEIA CCC-TED-0A FM 98-P  
(Rev 1 Jan 79) Previous edition 27 Mar 78 is obsolete.

**TECHNICAL ACCEPTANCE RECOMMENDATION  
(INSTALLED EQUIPMENT)  
(CCCR 702-2)**

PAGE 2 OF 6 PAGES

DATE (DAY, MO, YEAR)

18 Jul 79

**PROJECT/CONTRACT NUMBER**

DAA18-78-C-0094

**TITLE**

ROLM CBX Installation

**LOCATION**

Gablingen, Germany

**MAJOR EQUIPMENT INSTALLED/RELOCATED**

ROLM CBX wired for 400 line capacity and equipped for 300 lines.

BOM ITEM NO.	DESCRIPTION	PART NUMBER/FSN	QUANTITY
3	Telephone Instrument, Desk Type, Single Line	5805-00-X78-2643	74
4	Telephone Instrument, Wall Type, Single Line	NSN	0



Contracts Division  
 HQS, Ft. Huachuca  
 P.O. Box 748  
 Ft. Huachuca, AZ 85613  
 (U.S. ARMY, Augsburg)

**COLLIER**  
 CORPORATION  
 4900 Old Ironsides Drive  
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**PACKING SLIP**

Finance & Accounting Officer  
 Drawer "p" Commercial Accts.  
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COMMANDER  
 U.S. ARMY FIELD STATION  
 AUGSBURG, GERMANY  
 WK4FRQ  
 M/F IAEA-CE

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ev #2, 7.21.78. To change name from West Berlin to Augsburg.  
 system number for this order AUGBRG1227. Change to 8551C.

V# 11.8.78 ADD 304,8831;8,8833; 2,8532 DELETE: 1,8551C;1,8552A; 8556; 12,8120; 8,8531; 31,8834; 12 user's manuals DOLLARS INCREASE BOOK ORDER V#5 01.15.79 Delete 8-8883 and incr qty of item 8 and chg to rotary plts, and to add dollars to 12, 13 & 14 as noted. DOLLARS INCREASE V# 6 ISSUED TO CHANGE FROM 4 CH to 8 CH V#7 ISSUED (02.02.79) TO CHG QTYS OF 8562 & 8563 TO 2 EACH EV #8 ISSUED (04.12.79) TO ADD 100-8881, 1-RS 232 Cables, 33 - 25 PR. ) DLR CHANGE	Weight	No. of Cartons
	Packed By	
	Checked By	
	Ship Date	
	Ship Via	

Order 5407	REL	REV 8	Order Date 7.18.78	Delivery Date 02.09.79	Page 1	Of 2	B/L Number
Gov't Contract Number			Customer Order Number			FOB Point	
a Instructions			Rating	GSA	Taxable	Renegotiable	destination
Air			PER CONTRACT			Shipping Charges	
						Prepav	

Qty Order	Product Number	Description	QTY O/N	Ship 1	Ship 2	Ship 3
1	8201B/1	Equipment Cabinet 1	1	1		
1	8202A/1	Equipment Cabinet 2	1	1		
INSTALLED IN CABINET:						
2	8531	12 K Memory	2	2		
2	8532	48 K Memory	2	2		
18	8550B	Expander	18	18		
25	8551C	16 Ch Coder	25	25		
25	8552A	16 Ch Decoder	25	25		
38	8554	8 Ch Line Intfce	38	38		
3	8556	4 Ch Key Tel Intfce	3	3		
1	8557A	4 Ch Dir Trk Intfce	1	1		
2	8562	8 CH Univ Trk Controller	2	2		
2	8563	8 CH Univ Tie Trunks	2	2		
25	8581	Intfce MBD 4-1	25	25		
4	8582	Intfce MBD 6-2	4	4		
2	8259	Conf Bridge Kit	2	2		
1	8602A	Bias Generator	1	1		
2	8603	Tone Generator	2	2		
2	8585	6-3 MBD's	2	2		

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MER U. S. Army #1, Augsburg I.D. R Order 5407 REL REV 8 Page 2 Of 2

Qty Order	Product Number	Description	QTY	UNIT PRICE	AMOUNT	Ship 1	Ship 2	Ship 3
2	8607	4 Ch DTMF Register	2			2		
2	8605	Rotary Register	2			2		
2	8606A	Rotary Sender	2			2		
		SYSTEM SUBTOTAL		93,575.00				
8	8120	Key Tel Adptr	8			8		
1	8130	Attendant's Console	1			1		
2	AUGBRG1227	Sys Config Manual	2			0	2	
2	AUGBRG1227	Sys Sftwr Cassette	2			2		
		INCLUDED IN CASSETTES:						
1		Advanced Features		150.00		1		
1		System Forwarding		150.00		1		
1		DID		350.00		1		
1		Expanded Traffic		500.00		1		
1		Intercom Blocking		500.00		1		
1	8777	Serial Intfce Sys	1	150.00		1		
312		Instrtl Fceplt-Rotary	312			0	312	
312		User's Manuals	312			312		
2	8769	Diag Cassette	2			2		
		TOTAL		112,519.00				
2	8686	117VAC/4KVA Transformer	2	320.00		2		
		SYSTEM TOTAL		112,539.00				
1	TI745	Teleprinter	1	2,000.00		1		
1	8751	Digital Cassette Unit	1	2,000.00		1		
1		Meet Me Conf. Assy	1			1		
1		Pair Cable Assy	1			1		
		Freight and Handling						
		GRAND TOTAL						
1		Preliminary Manual				1		
2		Preliminary Cassettes				2		
2		24V Transformers				2		
100	8881	Instrtl Faceplates					100	
1		RS-232 Cable					1	
33		25 Pr. Cables - 25 Ft. Long ea.					33	

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TECHNICAL ACCEPTANCE RECOMMENDATION  
(DOCUMENTATION)  
(CCCR 702-1)

PAGE 3 OF 6 PAGES

DATE (DAY, MO, YEAR)  
18 July 1979

PROJECT/CONTRACT NUMBER

TITLE

LOCATION

DAA18-78-C-0094

ROLM CBX Installation

Gablingen, Germany

PROJECT DOCUMENTATION PROVIDED

See Packing Slip (Page 2a & b)

REFERENCE  
DOCUMENTATION

TITLE

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REFERENCE DOCUMENTATION	TITLE	NO. OF COPIES

<b>TECHNICAL ACCEPTANCE RECOMMENDATION (EXCEPTIONS) (CCR 702-2)</b>		<b>PAGE 4 OF 6 PAGES</b>	
		<b>DATE (DAY, MO, YEAR)</b> 18 July 1979	
<b>PROJECT/CONTRACT NUMBER</b> DAE18-78-C-0094	<b>TITLE</b> ROLM CBX Installation	<b>LOCATION</b> Gablingen, Germany	
<b>EXCEPTIONS</b>			<b>SUGGESTED ACTION AGENCY</b>
<b>ENGINEERING</b>	<b>INSTALLATION</b>	<b>OTHER</b>	<b>x</b>
1. Red Lined Drawings (one copy) to be furnished HQ USACEEIA, ATTN: CCC-CED-SWT, Fort Huachuca, AZ 85613.			USACC Activity, FS Augsburg
2. The existing AN/FTC-37 will be removed and disposed of in accordance with standard disposition instructions.			USACC Activity, FS Augsburg



TECHNICAL ACCEPTANCE RECOMMENDATIONS (REMARKS)  
(CCCR 702-2)

PAGE 5 OF 6 PAGES

DATE (DAY, MO, YEAR)

PROJECT/CONTRACT NUMBER

TITLE

LOCATION

DAEA18-78-C-0094

ROLM CBX Installation

Gablingen, Germany

REMARKS:

None.

<b>TECHNICAL ACCEPTANCE RECOMMENDATION (CERTIFICATION)</b>	PAGE 6 OF 6 PAGES
	DATE (DAY, MO, YEAR) 18 July 1979

<b>PROJECT/CONTRACT NUMBER</b> DAEA18-78-C-0094	<b>TITLE</b> ROLM CBX Installation	<b>LOCATION</b> Gablingen, Germany
--	---------------------------------------	---------------------------------------

**CERTIFICATION**

Acceptance tests and Quality Assurance Inspections are complete for equipment installed under this project.

WITHOUT EXCEPTIONS  WITH NOTED EXCEPTIONS

<b>INSTALLATION AGENCY</b> USACEI BN Fort Huachuca, AZ 85613	<b>SIGNATURE AND TITLE</b>
	<b>PRINTED</b>

<b>OPERATING AGENCY</b> USACC Activity Field Station, Augsburg APO New York 09458	<b>SIGNATURE AND TITLE</b>
	<b>PRINTED</b>

<b>TEST AGENCY</b> HQ USACEEIA CCC-TED-TSAS Fort Huachuca, AZ 85613	<b>SIGNATURE AND TITLE</b>
	<b>PRINTED</b>

**ACCEPTANCE**

Equipment herein certified successfully installed and tested, is accepted.

<b>OPERATING COMMAND</b> USACC Activity Inscom APO NY 09458	<b>SIGNATURE</b>
	<b>TITLE</b>



TECHNICAL ACCEPTANCE RECOMMENDATION (CERTIFICATION)		PAGE 6 OF 6 PAGES
		DATE (DAY, MO, YEAR)
PROJECT/CONTRACT NUMBER	TITLE	LOCATION
DAEA18-78-C-0094	ROLM CBX Installation	Gablingen, Germany
<u>CERTIFICATION</u>		
Acceptance tests and Quality Assurance Inspections are complete for equipment installed under this project.		
WITHOUT EXCEPTIONS <input type="checkbox"/>		WITH NOTED EXCEPTIONS <input checked="" type="checkbox"/>
INSTALLATION AGENCY		SIGNATURE AND TITLE
USACEI BN Fort Huachuca, AZ 85613		
		PRINTED
OPERATING AGENCY		SIGNATURE AND TITLE
USACC Activity Field Station, Augsburg APO New York 09458		<i>Robert C. Spaulding, CW3, COR</i>
		PRINTED
		<i>ROBERT C. SPAULDING CW3, USA COR</i>
TEST AGENCY		SIGNATURE AND TITLE
HQ USACEEIA CCC-TED-TSAS Fort Huachuca, AZ 85613		<i>Terry A Marsh, Test Director</i>
		PRINTED
		<i>TERRY A MARSH SFC, COR for Testing</i>
<u>ACCEPTANCE</u>		
Equipment herein certified successfully installed and tested, is accepted for operation.		
OPERATING COMMAND		SIGNATURE
<i>USACC Activity Inscm</i>		<i>Robert C Spaulding</i>
<i>APD N.Y. 09458</i>		TITLE
		<i>Robert C Spaulding CW3, USA Chief Telecom Facility</i>

79 June 4

CONTRACT

ITEM: A 008 ACCEPTANCE TEST PLAN/ON SITE ACCEPTANCE TEST PLAN

The Acceptance Test Plan for ROLM CBX is as follows:

1. Test Equipment Required;
  - 1 - Digital Cassette Unit
  - 1 - Teleprinter
  - 1 - Data Precision Model 245DMM Digital Multimeter

The above equipment will be furnished by ROLM.

2. System Power Requirements - All voltages are described hereafter shall be checked with the Model 245DMM Digital Voltmeter.
  - a) The following voltages must be verified at each TDM Network Mother Board. If voltages cannot be made to meet these requirements, the power supply must be changed. The test points are identical to shelves 1, 2, 4, 5, and 6. (Rolm Practice 18-300-100 Figure 1-40)

	<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
TB1-1: +5.0 to +5.3 VDC	<u>✓</u>	<u>_____</u>	<u>+5.00</u>
TB1-2: Ground	<u>✓</u>	<u>_____</u>	<u>+</u>
TB1-3: Ground	<u>✓</u>	<u>_____</u>	<u>+</u>
TB2-1: +5.0 to +5.3 VDC	<u>✓</u>	<u>_____</u>	<u>+5.09</u>
TB2-2: +5.0 to +5.3 VDC	<u>✓</u>	<u>_____</u>	<u>+5.08</u>
TB2-4: -14.85 to -15.15 VDC	<u>✓</u>	<u>_____</u>	<u>-15.09</u>
TB2-5: Ground	<u>✓</u>	<u>_____</u>	<u>+</u>
TB2-6: +14.85 to +15.15 VDC	<u>✓</u>	<u>_____</u>	<u>+14.89</u>
TB2-7: Ground	<u>✓</u>	<u>_____</u>	<u>+</u>
TB2-8: -44 to -53 VDC	<u>✓</u>	<u>_____</u>	<u>-50.55</u>
TB2-9: 80 to 115 VAC	<u>✓</u>	<u>_____</u>	<u>104</u>

- b) On the Common Control Mother Board, the following voltages must meet the requirements outlines on shelf 3 as follows: (Rolm Practice 18-300-100, Figure 1-41)



		<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
TB1-5:	+14.85 to +15.15 VDC	<u>✓</u>	<u>      </u>	<u>+14.9</u>
TB1-6:	-14.85 to -15.15 VDC	<u>✓</u>	<u>      </u>	<u>-15.02</u>
TB1-7:	+5.0 to +5.1 VDC	<u>✓</u>	<u>      </u>	<u>+5.05</u>
TB1-8:	Ground	<u>✓</u>	<u>      </u>	<u>+</u>
TB1-9:	Ground	<u>✓</u>	<u>      </u>	<u>+</u>
TB2-2:	+5.0 to +5.15 VDC	<u>✓</u>	<u>      </u>	<u>+5.09</u>
TB2-3:	-14.85 to -15.15 VDC	<u>✓</u>	<u>      </u>	<u>-15.08</u>
TB2-4:	+14.85 to +15.15 VDC	<u>✓</u>	<u>      </u>	<u>+14.94</u>

- c) On the Mother Board A, the following voltages must meet the requirements as outlined on shelf 3 as follows: (Rolm Practice 18-300-100, Figure 1-42)

		<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
TB1-1:	+5.1 to +5.25 VDC	<u>✓</u>	<u>      </u>	<u>+5.01</u>
TB1-2:	+12.0 to +12.3 VDC	<u>✓</u>	<u>      </u>	<u>+12.05</u>
TB1-4:	+5.0 to 5.1 VDC	<u>✓</u>	<u>      </u>	<u>+5.05</u>
TB1-5:	Ground	<u>✓</u>	<u>      </u>	<u>+</u>

*NOTE: Readings for CPU 2 Acceptable*

- d) Using the Service Alarm Panel, verify that the following voltages exist with the switch set at the following positions: (Rolm Practice 18-300-100, Table 1-23)

		<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
Comp 1 Battery Charging +14	+14.1 to +14.4 VDC	<u>✓</u>	<u>      </u>	<u>+14.17</u>
Comp 1 Battery Charging +20	+20.85 to +21.15 VDC	<u>✓</u>	<u>      </u>	<u>+21.12</u>

*NOTE: Readings for CPU 2 Acceptable*

### 3. Diagnostic Check Procedures

A new off-line diagnostic program, model 8769, has been developed to test the 48K Read/Write Memory board, as well as the existing 12K board. This tape contains the new memory diagnostic, the CPU diagnostic, and the TDM diagnostic in that order. The loading procedures are as outlined in Rolm Practice 18-550-100, par. 5.07, 5.08 and 5.09. 48K memory boards are configured to be either Type 1 or Type 2 boards according to the orientation of a jumper plug located in the center-rear on the component side of the board. When the notched "1" end of the plug is

### 3. Diagnostic Check Procedures (continued)

pointed toward the front of the board, the board functions as a Type 1 memory, responding to memory address 0 through 137777<sub>8</sub>; when the notched end is pointed toward the front, the board functions as a Type 2 memory and responds to addresses 140000<sub>8</sub> through 167777<sub>8</sub>. The Type 1 and Type 2 designations are not related to a board's physical location in the CBX system. With Release 4 software the permissible 48K memory configurations are: a. one 48K memory board, b. one 48K memory board (Type 1) and one 12K memory board. In all cases one of the 48K memory boards must be installed in slot 5 of shelf 3 (and slot 29 in redundant systems). (Please see attachment #1 for further explanation.) After the memory is loaded, the following test should be performed to check the memory.

- a) To start the memory test, press the start button (SI) on the two channel serial I/O circuit board. LED #1 will blink at approximately 1 blink/second with 48K memory installed. The output sequence on the Service Teleprinter is as follows:

OUTPUT	OPERATOR ENTRY/COMMENT
Board 0 is a 12K; TEST IT (Y/N)	Enter "Y"
48K Type 1	
48K Type 2	
TEST BNK 0 BD 0 (Y/N)?	Enter "Y"
TEST BNK 1 BD 0 (Y/N)?	Enter "Y"
TEST BNK 2 BD 0 (Y/N)?	Enter "Y"
(These prompts will be repeated for each memory board installed for the system.)	
FAST TEST (Y/N)?	Enter "N". Fast test is for in-plant screening only.
RUN CONTINUOUSLY (Y/N)?	Enter "N". If this prompt is answered "Y", the program will loop, continuously testing each board. If there are any errors, they will be printed on the Service Teleprinter.



RUN POWER FAIL/MEMORY  
RETENTION TEST (Y/N)?

Enter "Y" or "N" as appropriate. If "Y", the power fail test will be run after the pattern test. IF "N", the pattern test will be performed once, then the configuration questions will be repeated.

When the test begins, the service teleprinter carriage will return to the left. While the test is running, LED1 on the Serial Device Interface will blink as described above. "Soft" errors will be indicated as in the following example:

SOFT ERROR, ESW ADDRESS  
174030 and CONTENTS 157573

"ESW" in the output indicates ERROR STATUS WORD. Each memory board has addresses reserved within the board for storing Error Status Words, which define the type and location of memory errors. The type and location of memory errors. The Error Status Word Table (addresses) for each board are listed below.

ERROR STATUS WORD TABLE

BOARD	ERROR STATUS WORD (ESW) ADDRESSES
12K #1	170000 through 170002
12K #2	170003 through 170005
12K #3	170006 through 170010
12K #4	170011 through 170013
12K #5	170014 through 170016
48K #1	174000 through 174013
48K #2	174014 through 174033

OUTPUT (Continued)

OPERATOR ENTRY/COMMENT (Cont.)

The example given above-  
"SOFT ERROR, ESW ADDRESS  
17430 AND CONTENTS  
157573" -indicates an  
error on 48K #2 in the  
system (address range  
174014 through 174033).  
The contents of that  
address, 157573, is a  
code for the type of  
error, which is used for  
in-plant repairs only.  
"Hard" errors are indi-  
cated as follows:

PROG ADR 4032 TEST  
NUMBER 37 ERROR. At  
67777 DATA IS 77747 AND  
SHOULD BE 17777.

By referring to the  
Address Limit Table  
below it is seen that  
location 6777 is on  
12K #3 in the system.  
Memory boards dis-  
playing either hard  
or soft errors during  
off-line diagnostic  
tests must be replaced.  
Memory boards dis-  
playing only soft  
(corrected) errors in  
on-line diagnostic  
tests need not be  
replaced.



(If the response to the previous prompt was "Y", the diagnostic will continue:)

TO TEST MEMORY RETENTION,  
REMOVE POWER

Remove AC power from the CBX system for one to five minutes, then restore power.

(Program will respond with:)

PATTERN 1 OF 4; RETENTION TEST COMPLETE. TO TEST MEMORY RETENTION, REMOVE POWER.

Repeat power removal and restoration for patterns 2, 3 and 4. If errors are found during the retention tests, they will be reported as follows:

(repeated for patterns 2, 3, and 4).

OUTPUT

OPERATOR ENTRY/COMMENT

RETENTION ERROR AT 53151. DATA IS 43150 AND SHOULD BE 53151. Refer to the address Limit Table to locate the board with the retention error.

#### ADDRESS LIMIT TABLE

BOARD	ADDRESS RANGE
12K #1	0 through 27777
12K #2	30000 through 57777
12K #3	60000 through 107777
12K #4	110000 through 137777
12K #5	140000 through 167777
48K #1	0 through 137777
48K #2	140000 through 167777

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	<u>_____</u>	<u>_____</u>

After successfully running the memory diagnostic, load and run the CPU diagnostic and the RDM diagnostic, as described in the Diagnostic Procedures section of the ROLM CBX Quick Reference Guide. Although the loading times for these tests are significantly shorter with the new diagnostics, the test themselves have not been changed.

(The following two tests are to be made with the battery test switch in the test position.) (Rolm Practice 18-300-100 Table 1-23.)

	<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
Battery Level +12	<u>✓</u>	_____	_____
+12.0 to +13.75 VDC	_____	_____	_____
Battery Level +18	<u>✓</u>	_____	_____
+18.0 to 20.5 VDC	_____	_____	_____

- b) To run the CPU (Central Processing Unit) test, press program load, LED #2 will light while test is being loaded. LED #1 will start blinking as the test is being run. After completion of the test, if LED's #2, 3 and 4 are extinguished, the test was error free. LED's #1 and 2 are on, replace CPU 1, CPU 2, CPU 3 and CPU 4, one at a time.

LED's #1 and 3 are one, replace real time clock card.

LED's #1 and 4, depress and release the Start pushbutton on the two channel I/O. If the LED's #1 and 4 indications persist, replace memory controller card. If indications persist, replace CPU 1 card. (Rolm Practice 18-550-100, par. 5.08.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

- c) The control card test is run in the same manner as the CPU test. This test will test all control cards. These cards interface the computer and the TDM Network.

If, after running the control card test, LED's #2, 3 and 4 are extinguished, the test was error free. If LED's #2 is on, change the control cards in turn. (Rolm Practice 18-550-100, par. 5.08.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

#### 4. System Checkout Requirements

- a) Clear the error table, traffic table and audit table. Run the error table. Verify that no errors are listed. If no errors are listed, this means that the self diagnostic that are being continually run by the CBX are not detecting any troubles. If an error is detected, the type error will be printed by the service teleprinter. Appropriate corrective action may be taken. (Rolm Practice 18-550-100, par. 4.24.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____



Run the audit table and verify that it is all zero's. The audit table has information such as where a failure occurred or the number of power failures, etc. (Rolm Practice 18-350-100, par. 8.04.)

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

Run the traffic table and verify that the following peg numbers list zero 30, 34, 35, 37, 67, 68, 69, 70. (Rolm Practice 18-350-100, Table 12.)

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

Peg counts can be verified by performing an action that will cause the peg counts to operate, for instance peg 27 is the number of times an internal call is attempted. If the traffic table is run, peg 27 will register a number. Make one internal call attempt. Now run traffic table again. Peg 27 should register one more than in previous run. (Rolm Practice 18-350-100 Table 12.)

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

Methods for running all tables and table peg numbers are found in the quick reference guide to service procedures.

- b) Establish two way communicating between selected extension numbers. Be sure proper ringing is present and a noise free communication path is established.

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

- c) Verify that the tie lines may be accessed. If the tie lines are not available, the trunks may be tied back to back by wiring the T and R trunk #1 to the T and R of trunk #2. Also wire the E lead of trunk #1 to the M lead of trunk #2 and the M lead of trunk #1 to the E lead of trunk #2. This may be repeated for trunks as required.

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

- d) Verify that from a telephone that tie lines can be accessed and the proper numbers can be called within the CBX.

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_      \_\_\_\_\_

5. Call Pick-Up

- a) DTMF - Verify that a station may answer a call ringing or on hold at another telephone. Lift the headset at any extension and receive dial tone. Depress \* 3 plus the number of the ringing extension number. You should intercept the ringing extension number

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

- b) Rotary - Verify that a station may answer a call ringing on hold at another telephone. Lift the headset of any extension and receive dial tone. Dial 84 plus the number of the ringing extension number. You should intercept the ringing extension number. (Please note that if your system contains no rotary dial telephones no access codes will be provided for feature utilization).

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

The feature codes for rotary telephones are as follows:

Connect = 81	Hold = 85
Add-On = 82	Group Pick Up = 86
Transfer = 83	Forward = 89
Pick Up = 84	Cancel Forward = 87

6. To test alarm circuit:

- a) Disconnect a tie trunk PCB. Run Self Test number 8. Software alarm light should come on. (Rolm Practice 18-550-100.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

- b) Turn off the +5 volts to one of the upper shelves. Verify that the fuse alarm comes on. (Rolm Practice 18-550-100.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	_____	_____

7. Attendant Console - Demonstrate call handling via attendant console. (Rolm Practice 18-006-100)



8. Attendant Transfer - Verify that a station engaged in a conversation to another station can call the attendant; so that the attendant may transfer the call. (Rolm Practice 18-006-100.)
9. Call Splitting - Verify permitting the attendant to speak privately with either the network (outside) or local (inside) party. (Rolm Practice 18-006-100.)
10. Call Transfer - Verify permitting a subscriber to transfer an incoming call to another CBX station without the assistance of the attendant. (Rolm Practice 18-001-100, par. 3.35.)
11. Call Forwarding - Verify that calls destined for a station to be routed or diverted to another station (or to the attendant), regardless of the busy or idle state of the called station. This feature shall be capable of being activated by the subscriber. (Rolm Practice 18-001-100, par. 3.3.)
12. Camp-on Busy - Verify that incoming calls completed by an attendant or subscriber to be extended to a busy local extension. The call may be left in a camp-on condition until the originator or attendant releases the connection. When the busy station becomes idle, ringing is to be applied automatically. If the attendant camp-on busy (COB) conditions lasts for more than a 30-second period of time, the attendant shall be automatically alerted. (Rolm Practice 18-006-100.)
13. Class of Service - Verify classes of service and class-of-service marks. Lines shall be capable of being programmed to prescribe the manner in which they can be used. (Rolm Practice 18-001-100, par. 2.06.)
14. Dial-up Conference - Verify that dial-up-conference code. The originating station shall be capable of dial selecting a maximum of four stations and one trunk call to the dial-up conference. The dial-up conference shall also be available to the attendant. (Rolm Practice 18-001-100, par. 3.29.)
15. Meet-me Conference - Verify that Dialing "7" will access one of the 6 (six) trunks assigned for meet-mee conference via the STT command. (Not standard practice.)
16. Consultation Hold Calls - Verify that, this feature permits a subscriber to consult with another CBX party or the attendant while holding the outside connection. Conversation with the consulted party shall be private, and the subscriber may return to the original connection at any time. (Rolm Practice 18-001-100, par. 3.38.)
17. Intercept - Verify when unassigned numbers or restricted or unassigned codes are dialed, the call shall receive intercept tone which indicates that a restricted or unassigned code has been dialed. (Rolm Practice 18-001-100, par. 3.24.)



18. Direct Outward Dial - Verify via the direct trunk select feature that 2 way or outgoing trunks can be seized. Trunk seizure is verified via the STT or STE command. (Rolm Practice 18-001-100, par. 3.03.)
19. Key Telephone - Verify key telephone service for a minimum of 20 key set line units with a maximum of 10 lines each with the same ranges of class of service and features for each line as a regular station, to include hold, call pick-up, lamp supervision, and consultation hold. (Rolm Practice 18-001-100, par. 3.03.)
20. Restricted Service - Verify stations shall be capable of being restricted from trunk access. This restriction is to be controlled on a per-line basis by the class-of-service marking applied to the subscriber line. (Rolm Practice 18-001-100, par. 3.05.)
21. Station Hunting - Verify a means of routing a call to an idle station line in rotary sequence when the called station line is busy shall be provided. (Rolm Practice 18-002-100, par. 2.13.)
22. Public Address - Verify via direct trunk select that the page trunk can be seized. Use the STT or STE command to verify trunk seizure. (Rolm Practice 18-008-100.)
23. Precedence - Verify the capability which permits properly class-marked subscribers to override a busy line or trunk condition by dialing a code. (Rolm Practice 18-001-100, par. 3.28.)
24. Intercom - Verify a means for calling between extensions assigned the same subscriber number (Rolm Practice 18-001-100, par. 3.30.)
25. Interposition Locking - Verify a means for partitioning the switch into two groups so that each group cannot have interaction with the other group. (Rolm Practice 18-001-100, par. 1.19.)
26. Flexible Numbering Plans - Verify that the CBX provides flexibility in the numbering plan. It allows station numbers to be assigned to lines at the time of installation in accordance with a customer-desired numbering plan shall include 3-digit dial for local calls. (Rolm Practice 18-001-100, par. 1.46.)
27. Automatic Diagnostic Test and Alarm Facilities - Verify that Self Test Resident programs automatically perform a series of test which are repeated continually. These tests do not interfere with normal system operations. Both digital and analog functions are tested. As an example, all station talk paths are tested. When a fault occurs, self-test will alert the attendant through a visual and audible alarm at the console. In addition to the alarm provided on the Attendant's Console, a contact closure is provided for remote indication of a fault occurrence. (Rolm Practice 18-550-100, Chapter 3.)

- a) High temperature initiates a system shut down procedure.
  - b) High/low voltage indications (power supplies associated with switching equipment) can be obtained via service alarm panels, self-test procedures establish an alarm indication caused by high/low voltage.
  - c) Failure alarm (any fault discovered by self-tests).
  - d) Fuse alarm.
28. Fault Isolation and Recording - Verify details, including the location of a faulty PCA (Printed Circuit Assembly) or group of PCAs, are also recorded in an error table. This error table is maintained in the memory of the CBX and can be interrogated by using the Service Teleprinter, either locally or remotely. Verify directed Self-Test. This method utilizes the resident self-test programs, with the difference that a specific test can be run immediately upon command from the Service Teleprinter. This method is useful to verify that a problem has been corrected after a defective PCA has been replaced; it eliminates the need to wait until self-test performs the test in its normal sequence. Results of the tests are obtained in the same manner as self-test, by listing the error table, either locally or remotely. (Rolm Practice 18-550-100, Chapter 3.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
✓	_____	_____

29. Electrical

Back-up Battery - Verify that memory integrity is maintained during loss of AC input power. (Refer to ATP Step 3(b).)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
✓	_____	_____

30. Test Plan for Redundant System

- a) An automatic switchover to the standby computer is accomplished at the first "no-traffic" period after midnight. This switch over ensures the operability of the standby computer. Station information in the active computer memory is automatically duplicated in the standby computer memory. When an error is detected, the standby computer takes over. (Rolm Practice 200-100, par. 2.09.)
- b) A manual switch over to the standby computer should be accomplished by typing "SWT" on the service teleprinter after having opened the system lock. Verify that a switch over has occurred as indicated by the green LED on the associated computer's I/O Bus Switch Card. (Rolm Practice 18-300-100, par 6, 11.)



ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_

c) The Redundant Standby Load Program is loaded as identified below:  
(Rolm Practice 18-350-100, par. 3.03 and Rolm Practice 003-100.)

- (1) Move the Serial Device Interface card to standby computer  
(Slot 11 - Computer 1, Slot 23 - Computer 2).
- (2) Insert Model 8758 Standby Loader Cassette in the Digital Cassette  
Unit.
- (3) Press Program Load pushbutton on standby computer's CPU 1 card.
- (4) Press the play button on the Digital Cassette Unit. The Run  
indicator light should come on, and after a short delay the  
Data Out indicator should light. Note the LED 2 blinks only  
once during program loading.
- (5) After a successful load, (approximately 16 seconds) access  
the standby computer using the OSL command, then type PSL1  
or PSL2 to initialize computer side 1 or 2.

ACCEPT      REJECT      COMMENT

✓                      \_\_\_\_\_

d) The LDMP command is used to store Move and Change tables on magnetic  
tape, utilizing the digital cassette unit. With input commands  
initiated on the maintenance teleprinter. The procedure is as  
follows:

- (1) Connect the Cassette Unit line cord to AC outlet and RS232 cable.
- (2) Insert a blank cassette in the DCU and verify that the "Write  
Protect" tabs are positioned away from the center of the  
cassette.
- (3) Press and hold the Record button, then press the Play button  
on the DCU.
- (4) While the tape is running type LDMP, space, and "0", followed  
by a carriage return. The "Data In" indicators should flash  
while data is being transferred from the computer to the cassette.
- (5) When the teleprinter prints a question mark the Run and Data  
In indicators should go out. Press "Stop" cassette.
- (6) Rewind the tape. Press "Play" button and use UTA command to  
verify the tape. If UTA indicates errors, clean heads on the  
cassette unit and repeat this procedure with a new blank tape.



Please note that in a redundant system the local dump will require less time to complete if performed on the standby computer. (Rolm Practice 003-100, M and C DUMP TAB.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	<u>      </u>	<u>      </u>

e) All diagnostic procedures for computer 2 are identical to those required of the active computer. The standby computer may be accessed by typing "SWT" on the maintenance teleprinter, after having successfully opened the system lock. Individual resident diagnostic tests and Off Line Diagnostics may be run on the standby computer without inhibiting the active computers activities. (Rolm Practice 18-550-100.)

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	<u>      </u>	<u>      </u>

f) The system check out procedure for computer 2 are identical to those used for computer 1.

<u>ACCEPT</u>	<u>REJECT</u>	<u>COMMENT</u>
<u>✓</u>	<u>      </u>	<u>      </u>

31. Please refer to Appendix A to System Installation Procedures Rolm CBX Installation Checklist. (Rolm Practice 18-300-100.)

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