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# Report No. 45 LEVELF FAIL-SAFE OPTIMAL DESIGN OF STRUCTURES WITH SUBSTRUCTURING

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#### CHAPTER 1

## INTRODUCTION

# 1.1. Purpose and Scope of Study

This report presents a systematic design approach that accounts for projected structural damage that may be inflicted during the life of a structure. This is called "fail-safe structural design."

Definition 1.1. Fail-Safe Structure: A structure is called fail-safe or damage tolerant if it continues to perform its basic functions even after sustaining a specified level of damage.

Definition 1.2. Damage Condition: A damage condition for a structure is defined as complete or partial removal of selected members or parts of the structure. Some joints of the structure may be removed as a result of the damage. A structure that has sustained the specified damage is called a damaged structure.

Definition 1.3. Optimal Fail-Safe Structure: A fail-safe or damage tolerant structure is called optimal if its design minimizes a cost function and satisfies constraints that must hold for the undamaged structure and for projected damage conditions.

A basic assumption in the method is that the structure remains geometrically stable after the specified damage to its members or joints. In other words the structure does not fail catastrophically in a mechanism-type motion after damage occurs. The structure is thus assumed to have enough redundancy in its construction.

One of the contributions of this report is in the development of a design sensitivity analysis method for fail-safe design with substructuring. Once design sensitivity information is known the designer can either use it in an optimal design procedure or he may use it to aid his intuition in adjusting design parameters to meet his objectives. Incorporation of substructuring in the fail-safe optimal design procedure is of critical importance since it makes the design sensitivity analysis and the structural analysis efficient. This allows the designer to consider a large number of damage conditions that may occur in large practical structures, without excessive computing effort. The main reason for this high efficiency is that when damage occurs to certain parts of the structure, the structural stiffness and mass matrices are modified only for those portions of the structure. This represents a small change in structural analysis with substructuring, whereas

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without substructuring, the stiffness and mass matrices for the complete structure will be changed, making the structural analysis computationally expensive.

The optimal design algorithm for fail-safe structural design using the substructuring concept is first presented. The method is then applied to aircraft structures, such as a truss representation of the helicopter tail boom that was previously optimized by a similar method without substructuring. Optimum designs without substructuring that are obtained by using the computer code of Ref. 1 are given in Appendix A. Results obtained with the substructuring formulation are then compared with the previous results.

The optimal design algorithm takes into account the following considerations:

- (a) Multiple loading conditions
- (b) Various type of finite elements: truss, constant strain triangle, and symmetric shear panel
- (c) Several elements of the structure may be assigned same design value and if required, can be kept fixed throughout or for a few iterations of the optimization process
- (d) Damage that may occur to some elements and/or nodes of the structure.

#### 1.2. Review of Literature

The concept of fail-safe optimal design of structures is relatively new. In Ref. 2 (Chapter 11), a comprehensive review of literature relative to failsafe design of structures was conducted. No significant literature was found related to optimal design of fail-safe structures.

The concept of substructuring in optimal design of structures was recently presented by Govil, Arora and Haug [3]. It was shown that the idea of partitioning a large structure into a number of smaller substructures is profitable, since the total computational effort is reduced with incorporation of substructuring into the optimization algorithm.

The purpose of this report is to integrate concepts of fail-safe design and substructuring in order to develop and demonstrate an efficient approach to optimal design of fail-safe structures.

### 1.3. Notation

A standard matrix and vector notation is used throughout the report. All symbols are presumed to be matrices or vectors, unless stated otherwise. A superscript T is used to denote transpose of a matrix or vector.

### CHAPTER 2

## FAIL-SAFE OPTIMAL DESIGN WITH SUBSTRUCTURING

# 2.1. Introduction

In this chapter, the fail-safe optimal design problem with substructuring (FSODPS) is formulated. Constraints are imposed on member stresses, nodal displacements, and natural frequency under all loading and damage conditions. Constraints that are independent of load and damage conditions are also imposed. Design sensitivity analysis is developed and an algorithm is presented in a convenient step-by-step format.

The concepts of fail-safe design and substructuring in optimal structural design are presented in Refs. 2 and 3. Details of structural analysis with substructuring are presented in Ref. 4. However, structural analysis equations are required throughout the development of the algorithm, so they are summarized here.

## 2.2. Structural Analysis by Substructuring

#### 2.2.1. Static Analysis

The equilibrium equation (state equation) in terms of displacements, for a given damaged condition  $\alpha$ , is given as [4]:

$$K^{(\alpha)}(b) z^{(\alpha)} = S^{(\alpha)}(b)$$
 (2.2-1)

where

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 $K^{(\alpha)}(b) = NxN$  structural stiffness matrix

 $S^{(\alpha)}(b)$  = vector of N effective nodal loads on the structure

 $z^{(\alpha)}$  = state variable vector of N nodal displacements

 $\alpha$  = a superscript used to represent a damaged condition; for convenience  $\alpha$ =0 represents the undamaged structure.

N = number of degrees of freedom of the structure

b = a vector of D design variables, such as cross-sectional areas, moments of inertia, thickness and widths.

Using the substructuring concept, state equation 2.2-1 is written as:

$$\begin{bmatrix} \kappa_{BB}^{(\alpha)} & \kappa_{BI}^{(\alpha)} \\ \kappa_{IB}^{(\alpha)} & \kappa_{II}^{(\alpha)} \end{bmatrix} \begin{bmatrix} z_{B}^{(\alpha)} \\ z_{I}^{(\alpha)} \end{bmatrix} = \begin{bmatrix} s_{B}^{(\alpha)} \\ s_{B}^{(\alpha)} \\ s_{I}^{(\alpha)} \end{bmatrix}$$
(2.2-1)

where

n

- B,I = subscripts referring to boundary and interior quantities for all substructures
- $z_{B}^{(\alpha)} \in \mathbb{R}^{n}$  = a vector of boundary displacements for the entire structure
  - = boundary degrees of freedom for the entire structure

 $z_{I}^{(\alpha)} \in \mathbb{R}^{m}$  = a vector of interior displacements for the entire structure

m = interior degrees of freedom for the entire structure

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$$\begin{cases} \kappa_{BB}^{(\alpha)}, \kappa_{BI}^{(\alpha)} \\ \kappa_{IB}^{(\alpha)}, \kappa_{II}^{(\alpha)} \end{cases} = \text{submatrices of } \kappa^{(\alpha)}(b) \\ s_{IB}^{(\alpha)}, \kappa_{II}^{(\alpha)} \end{cases} = \text{a vector of externally applied loads assoce with the boundary degrees of freedom} \\ s_{I}^{(\alpha)} = \text{a vector of externally applied loads assoce with the interior degrees of freedom} \end{cases}$$

Submatrices such ad  $K_{BB}^{(\alpha)}$ ,  $K_{BI}^{(\alpha)}$ ,  $S_{B}^{(\alpha)}$ , have compatible dimensions and will be understood to be functions of the design variable vector b.

The interior displacements  $z_I^{(\alpha)}$  are first eliminated from Equation 2.2-2 and the following reduced equation is obtained

$$K_{\rm B}^{(\alpha)} z_{\rm B}^{(\alpha)} = F_{\rm B}^{(\alpha)}$$
(2.2-3)

where

$$K_{B}^{(\alpha)} = K_{BB}^{(\alpha)} + K_{BI}^{(\alpha)} Q^{(\alpha)}$$
(2.2-4)

$$F_{B}^{(\alpha)} = S_{B}^{(\alpha)} + Q^{(\alpha)} S_{I}^{(\alpha)}$$
 (2.2-5)

$$Q^{(\alpha)} = - \left[ K_{II}^{(\alpha)} \right]^{-1} K_{IB}^{(\alpha)}$$
(2.2-6)

Here,  $K_B^{(\alpha)}$  is a boundary stiffness matrix for the entire structure and  $F_B^{(\alpha)} R^n$ is the vector of effective boundary forces. Efficient numerical procedures are used to decompose  $K_{II}^{(\alpha)}$  and then to solve for  $Q^{(\alpha)}(mxn)$  in Equation 2.2-6. The boundary stiffness  $K_B^{(\alpha)}$  and the effective boundary force vector  $F_B^{(\alpha)}$ 

are synthesized by considering contributions from all substructures. For this purpose, the equilibrium equation for a substructure, which is considered as an isolated free-body, is also expressed in the partitioned form

$$\begin{bmatrix} \kappa_{BB}^{(r,\alpha)} & \kappa^{(r,\alpha)} \\ \kappa_{IB}^{(r,\alpha)} & \kappa_{II}^{(r,\alpha)} \end{bmatrix} \begin{bmatrix} z^{(r,\alpha)} \\ z^{(r,\alpha)} \\ z \end{bmatrix} = \begin{bmatrix} S_{B}^{(r,\alpha)} \\ S_{I}^{(r,\alpha)} \end{bmatrix}$$
(2.2-7)

where the superscript r refers to the  $r^{th}$  substructure and subscripts B and I refer to boundary and interior quantities. The vector  $S_B^{(r,\alpha)}$  represents loads that are applied at the boundary nodes and reaction forces due to adjoining substructures. Let N(r) and m(r) represent the number of boundary and interior coordinates of the  $r^{th}$  substructure, respectively. It may be noted that

$$m = \sum_{r=1}^{L} m(r)$$

where L is the total number of substructures. Dimensions of various matrices are:  $K_{BB}^{(r,\alpha)}$  is (n(r)xn(r)),  $K_{IB}^{(r,\alpha)}$  is (m(r)xn(r)),  $K_{BI}^{(r,\alpha)}$  is (n(r)xm(r)) $z_{B}^{(r,\alpha)}$  and  $S_{B}^{(r,\alpha)} \in \mathbb{R}^{n(r)}$ , and  $z_{I}^{(r,\alpha)}$  and  $S_{I}^{(r,\alpha)} \mathbb{R}^{m(r)}$ . From the second line of Equation 2.2-7,

$$z_{I}^{(r,\alpha)} = \left[K_{II}^{(r,\alpha)}\right]^{-1} \left[S_{I}^{(r,\alpha)} - K_{IB}^{(r,\alpha)} z_{B}^{(r,\alpha)}\right] \qquad (2.2-8)$$

Substituting Equation 2.2-8 into the first line of Equation 2.2-7, one obtains:

$$K_{B}^{(r,\alpha)} z_{B}^{(r,\alpha)} = F_{B}^{(r,\alpha)}$$
 (2.2-9)

where

$$K_{B}^{(r,\alpha)} = K_{BB}^{(r,\alpha)} + K_{BI}^{(r,\alpha)} q^{(r,\alpha)}$$
(2.2-10)

$$F_{B}^{(r,\alpha)} = S_{B}^{(r,\alpha)} + Q^{(r,\alpha)} S_{I}^{(r,\alpha)}$$
 (2.2-11)

$$Q^{(r,\alpha)} = -\left[K_{II}^{(r,\alpha)}\right]^{-1} K_{IB}^{(r,\alpha)}$$
 (2.2-12)

The  $(n(r) \times n(r))$  boundary stiffness matrix  $K_B^{(r,\alpha)}$  and the  $(n(r) \times 1)$  effective boundary force vector  $F_B^{(r,\alpha)}$  for each substructure are computed from Equations 2.2-10 and 2.2-11, respectively. Finally,  $K_B$  and  $F_B$  are assembled according to the equations

$$K_{B}^{(\alpha)} = \sum_{r=1}^{L} \beta^{(r)} K_{B}^{(r,\alpha)} \beta^{(r)}$$
(2.2-13)

$$F_{B}^{(\alpha)} = S_{B}^{(\alpha)} + \sum_{r=1}^{L} \beta^{(r)} Q^{(r,\alpha)} S_{I}^{(r,\alpha)}$$
(2.2-14)

where  $\beta^{(r)}$  is a Boolean transformation matrix of dimension  $(n(r) \times n)$ .

Using the reduced equilibrium equation of Equation 2.2-3, the boundary displacements  $z_B^{(\alpha)}$  are computed by a suitable numerical procedure. Interior displacements are then computed for each substructure, using Equation 2.2-8. Lastly, member-end forces for the r<sup>th</sup> substructure are computed from

$$p^{(\mathbf{r},\alpha)} = K^{(\mathbf{r},\alpha)} z^{(\mathbf{r},\alpha)}$$
(2.2-15)

where  $p^{(r,\alpha)}$  is a vector of member forces,  $K^{(r,\alpha)}$  is a stiffness matrix and  $z^{(r,\alpha)}$  is a vector of nodal displacements for the r<sup>th</sup> substructure.

Multiple loading conditions for the structure are treated routinely by taking  $S^{(\alpha)}(b)$  and  $z^{(\alpha)}$  in Equation 2.2-1 as matrices whose j<sup>th</sup> columns represent quantities associated with the j<sup>th</sup> loading condition.

## 2.2.2 Frequency Analysis

The natural frequency of a structure is computed by solving the general eigenvalue proglem

$$\kappa^{(\alpha)}(b)y^{(\alpha)} = \zeta^{(\alpha)} M^{(\alpha)}(b)y^{(\alpha)}$$
(2.2-16)

where

 $M^{(\alpha)}(b) = (NxN)$  structural mass matrix  $y^{(\alpha)} = an$  eigenvector  $\zeta^{(\alpha)} = an$  eigenvalue

A number of techniques, such as Subspace Iteration [5], Householder's method [6], a method based on Sturm sequence properties described by Gupta [7], Wilkinson [8], and others [9,10] are available in the literature for solution of the general eigen-problem defined in Equation 2.2-16. However, these techniques require computation and decomposition of stiffness and mass matrices for the entire structure, which is not desirable since it defeats the purpose of substructuring.

There are many component mode substitution techniques available in the literature that may be used. For a complete survey of such techniques, the reader is referred to Reference 11. These techniques take advantage of substructuring. However, they are not suitable for integration into an optimum design algorithm, because they are not efficient.

A technique, based on minimization of the Rayleigh Quotient

$$R^{(\alpha)}(y^{(\alpha)}) = \frac{y^{(\alpha)} K^{(\alpha)}(\alpha)}{y^{(\alpha)} M^{(\alpha)}(\alpha)}$$
(2.2-17)

has been discussed and used successfully by researchers such as Fox and Kapoor [12], Wilkinson [8], and Bradbury and Fletcher [13]. This method does not require storage of the matrices K and M for the entire structure, because all calculations can proceed elementwise to obtain a solution of Equation 2.2-17. However, there is one difficulty with this procedure of computing eigenvalues. Convergence to an eigenvalue and the corresponding eigenvector can be quite slow if a good initial estimate of the eigenvector is not known. Some methods of selecting initial eigenvectors have been suggested [12,13], but no general procedure exists to alleviate this problem. Therefore this method is also not suitable for general applications.

The Subspace Iteration technique [5] generally converges to an eigensolution in only a few iterations. The method converges quite rapidly eventhough a poor estimate of eigenvectors is used. This technique, however, also requires calculation and storage of matrices K and M for the entire structure [5]. Therefore, the method in its present form is not suitable for integration into the optimal design algorithm with substructuring. However the method can be modified for incorporation into the substructuring algorithm. This new approach has the following desirable features:

- (i) It converges rapidly even when a good initial estimate of eigenvectors is not known
- (ii) It does not require calculation and storage of matrices K and M for the entire structure
- (iii) It does not require decomposition of K.

The method of Subspace Iteration can be used to solve any desired number of eigenvalues of the Equation 2.2-16. The Subspace Iteration algorithm is first summarized without partitioning the structure into a number of substructures. Then modifications to the algorithm are presented that account for partitioning of the structure into a number of smaller substructures.

Consider the general eigenvalue problem

$$\mathbf{K} \Phi = \mathbf{M} \Phi \Omega \tag{2.2-18}$$

where K and M are the stiffness and the mass matrices for the structure,  $\phi$  is an (N x p) matrix of eigenvectors, p is the desired number of eigenvalues, and  $\Omega$  is a(p x p) diagonal matrix of eigenvalues. The <u>Subspace Iteration</u> <u>algorithm</u> for computing p eigenvalues of Equation 2.2-18 is as follows:

<u>Step 1</u>. Start with ( $N \ge q$ ) matrix  $X^{(0)}$  as an estimate of q eigenvectors; q = min {2p, p+8, N}.

<u>Step 2</u>. Compute  $Y^{(0)} = MX^{(0)}$ , and solve for  $\overline{X}^{(1)}$  from  $K\overline{X}^{(1)} = Y^{(0)}$ 

<u>Step 3</u>. Compute  $\overline{Y}^{(1)} = M\overline{X}^{(1)}$ . Calculate the following (q x q) matrices

$$\overline{K} = \overline{X}^{(1)} Y^{(0)}, \quad \overline{M} = \overline{X}^{(1)} Y^{(1)}$$
 (2.2-20)

(2.2 - 19)

<u>Step 4</u>. Solve for all eigenvalues and eigenvectors of the reduced eigenvalue problem

$$\overline{K} \overline{\Phi} = \overline{M} \overline{\Phi} \overline{\Omega}$$
(2.2-21)

where  $\overline{\phi}$  is a (q x q) matrix of reduced eigenvectors and  $\overline{\alpha}$  is a (q x q) diagonal matrix of eigenvalues. Note that the generalized Jacobi iteration or the determinant search method [5] may be used to solve the eigenvalue problem of Equation 2.2-21.

Step 5. Compute  $x^{(1)} = \overline{x}^{(1)} \overline{\phi}, \ y^{(1)} = \overline{y}^{(1)} \overline{\phi}$  (2.2-22)

<u>Step 6</u>. Check for convergence of eigenvalues. If all eigenvalue changes are within a specified tolerance, then stop the iterative process. Otherwise return to Step 1 with  $X^{(0)} = X^{(1)}$  and  $Y^{(0)} = Y^{(1)}$ . After convergence, the first p columns of  $X^{(1)}$  are required eigenvectors and the first p eigenvalues in  $\overline{\Omega}$  are the corresponding eigenvalues of the original system.

In order to use the Subspace Iteration method with substructuring, one needs to modify only Step 2 of the preceding algorithm. If one can use the substructuring procedure to solve for  $\overline{X}^{(1)}$  from Equation 2.2-19, then he has a method for efficiently solving the structural eigenvalue problem by par-

titioning the structure into a number of smaller substructures. Comparing Equations 2.2-1 and 2.2-19, one observes that the two equations are similar, so the substructuring approach used to solve Equation 2.2-1 can also be used to solve Equation 2.2-19. Accordingly, matrices  $X^{(1)}$  and  $Y^{(0)}$  in Equation 2.2-19 are partitioned into boundary and interior parts as

$$\mathbf{x}^{(1)} = \begin{bmatrix} \mathbf{x}_{B}^{(1)} \\ \mathbf{x}_{I}^{(1)} \end{bmatrix}, \quad \mathbf{y}^{(0)} = \begin{bmatrix} \mathbf{y}_{B}^{(0)} \\ \mathbf{y}_{I}^{(0)} \end{bmatrix} \quad (2.2-23)$$

Following the same approach as for static structural analysis, one solves for  $X_{p}^{(1)}$  from the equation

$$K_B X_B^{(1)} = Y_B^{(0)} + Q^T Y_I^{(0)}$$
 (2.2-24)

where matrices  $K_B$  and Q are defined in Equations 2.2-4 and 2.2-6, respectively. The interior displacements  $X_T^{(1)}$  are computed, as before, substructure-wise. For the r<sup>th</sup> substructure

$$\overline{\mathbf{x}}_{\mathrm{I}}^{\mathbf{r}(1)} = \left[ \mathbf{K}_{\mathrm{II}}^{(\mathbf{r})} \right]^{-1} \left[ \mathbf{y}_{\mathrm{I}}^{\mathbf{r}(0)} + \mathbf{Q}^{(\mathbf{r})} \overline{\mathbf{x}}_{\mathrm{B}}^{\mathbf{r}(1)} \right]$$
(2.2-25)

where matrices  $K_{II}^{(r)}$  and  $Q^{(r)}$  are defined earlier in this section. Note that the superscript  $\alpha$  is omitted from Equations 2.2-23 to 2.2-25. This is done for notational convenience. The modified Subspace Iteration algorithm is used to calculate natural frequencies of the undamaged and all damaged structures.

# 2.3. State Space Definition of Fail-Safe Optimal Design Problem with Substructuring (FSODPS)

A general FSODPS in the state space setting may be defined as follows: Find a design variable vector b that, under both complete and damaged states, minimizes a cost function

$$J = J (b, z_{B}^{(\alpha)}, z_{I}^{(\alpha)}, \zeta^{(\alpha)})$$
(2.3-1)

satisfies the partitioned equilibrium equitions (state equations) in terms of displacements

$$K_{B}^{(\alpha)} z_{B}^{(\alpha)} = F_{B}^{(\alpha)}$$

$$K_{II}^{(\alpha)} z_{I}^{(\alpha)} = S_{I}^{(\alpha)} - K_{IB}^{(\alpha)} z_{B}^{(\alpha)}$$

$$(2.3-2)$$

$$(2.3-3)$$

the eigenvalue problem

$$\kappa^{(\alpha)} y^{(\alpha)} = \zeta^{(\alpha)} M^{(\alpha)} y^{(\alpha)}$$
(2.3-4)

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and satisfies the constraints

$$b^{\mathbf{s}(\alpha)}$$
 (b,  $\mathbf{z}_{B}^{(\alpha)}$ ,  $\mathbf{z}_{I}^{(\alpha)}$ )  $\leq 0$  (2.3-5)

- $\phi^{d}(b) \leq 0$  (2.3-6)
- $\phi^{e(\alpha)}(\zeta^{(\alpha)}) \leq 0 \qquad (2.3-7)$

for  $\alpha = 0, 1, 2, \dots, \overline{d}$ . Here  $F_B^{(\alpha)}$  and  $K_B^{(\alpha)}$  are defined in Equations 2.2-5 and 2.2-4, respectively, and  $\overline{d}$  is the total number of damage conditions

The cost function of Equation 2.3-1 is quite general and may represent weight of the structure, displacements of critical points, certain critical member forces, or perhaps natural frequency of the undamaged or damaged structure. The cost function depends only on design variables if it represents weight of the structure. The vector inequality 2.3-5 represents constraints that depend upon state and design variables. These are the member stress and the nodal displacement constraints. It is noted here that some constraints represented in Equation 2.3-5 will not depend explicitly on all the parameters b,  $z_{\rm B}^{(\alpha)}$ , and  $z_{\rm I}^{(\alpha)}$ . For example, the displacement constraint at boundary nodes depends only on  $z_{\rm B}^{(\alpha)}$  and at interior nodes it depends only on  $z_{\rm I}^{(\alpha)}$ . For members connected to boundary and interior nodes, stress constraints will depend on all the parameters b,  $z_{\rm B}^{(\alpha)}$ , and  $z_{\rm I}^{(\alpha)}$ . Advantages of these special forms of various constraint functions will be realized in all calculations [3,14].

The inequality 2.3-6 represents constraints that depend only on design variables. These include either explicit bounds on design variables or relationship between them. The inequality 2.3-8 represents a constraint on the lowest eigenvalue ( $\zeta \ge \zeta_0$ ;  $\zeta_0$  = allowable lowest eigenvalue) which may be related to the fundamental frequency of the structure (frequency  $f = \sqrt{\zeta/2\pi}$  Hertz). In the present work, constraints on only the lowest eigenvalue are considered, but constraints on higher eigenvalues can also be included [2]. The lowest eigenvalue of Equation 2.3-4 may also be related to the buckling load for the structure [4] and Equation 2.3-7 will represent a constraint on the buckling load for the structure.

The FSODPS is now formulated in terms of state and design variables. This formulation of the optimal design problem is superior to purely design space formulation since it permits one to take advantage of the form of structural equations to carry out the design sensitivity analysis very efficiently [15,16].

In order to show the advantage of the substructuring formulation over a similar formulation without substructuring, consider the Helicopter Tail Boom structure of Appendix A (shown in Figure 2.1). With the present formulation, the structure is divided into three substructures (r=1,2,3) by partitioning it at nodes 9-12 and 17-20 as shown in Figure 2.1. Suppose that the damage occurs in members belonging to Substructure 2. Table 2.1 shows a comparison of major calculations with and without substructuring formulations. With the substructuring formulation one always works with smaller matrices. Also, substructures that have no damaged members do not require calculation of K<sup>(r, \alpha)</sup><sub>II</sub> and Q<sup>(r, \alpha)</sup>. Thus the substructuring formulation of the fail-safe optimal structural design problem should be more efficient than a formulation without substructuring.

## 2.4. Design Sensitivity Analysis of the FSODPS

The philosophy of the optimization method is to start with the best engineering estimate of the design variable vector b and to improve it until an optimum is reached. Thus, one must determine the effect of a design change on the cost and constraint functions before a design improvement  $\delta$  b can be calculated. This is known as deisgn sensitivity analysis. In this section, first the design sensitivity analysis of a general function is considered. Then the analysis is specialized to the FSODPS of Section 2.3.

# 2.4.1 General Approach

Let  $\psi$  (b,  $z_B^{(\alpha)}$ ,  $z_I^{(\alpha)}$ ,  $\zeta^{(\alpha)}$ ) be a general function that may represent the cost function or any constraint function for the  $\alpha$ th damage condition ( $\alpha = 0$  represents the undamaged structure). When the design is changed by a small amount  $\delta$ b, the displacements  $z_B^{(\alpha)}$  and  $z_I^{(\alpha)}$  and the eigenvalue  $\zeta^{(\alpha)}$  will also change by small amounts  $\delta z_B^{(\alpha)}$ ,  $\delta z_I^{(\alpha)}$ , and  $\delta \zeta^{(\alpha)}$  due to the well posed nature of the structural analysis problem. Let  $\delta \zeta$  represent a first order change in the function  $\psi$ . Taking b,  $z_B^{(\alpha)}$ ,  $z_I^{(\alpha)}$ , and  $\zeta^{(\alpha)}$  as independent variables,  $\delta \psi$  is given as

$$\delta \psi = \frac{\partial \psi}{\partial b} \, \delta b + \frac{\partial \psi}{\partial z_{B}^{(\alpha)}} \, \delta z_{B}^{(\alpha)} + \frac{\partial \psi}{\partial z_{I}^{(\alpha)}} \, \delta z_{I}^{(\alpha)} + \frac{\partial \psi}{\partial \zeta^{(\alpha)}} \, \partial \zeta^{(\alpha)} \, (2.4-1)$$



FRONT VIEW





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TABLE 2.1. COMPARISON OF CALCULATIONS WITH AND WITHOUT SUBSTRUCTURING

# Without substructuring

# With substructuring

For undamaged structure

Generate and decompose K (72,21)

Generate and decompose  $K_B^{(0)}(36,12), K_{II}^{(1,0)}, K_{II}^{(2,0)}, K_{II}^{(3,0)}$ : each of dimension (12,12). Generate from Equation 2.2-12  $Q^{(1,0)}, Q^{(2,0)}, Q^{(3,0)}$ : each of dimension (12,24)

For each damaged condition

Generate and decompose K (72,21)

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Generate and decompose  $K_B^{(\alpha)}$  (36,12),  $K_{II}^{(2,\alpha)}$  (12,12) Calculate Q<sup>(2,\alpha)</sup> (12,24) where the derivatives

$$\frac{\partial \psi}{\partial \mathbf{b}}$$
,  $\frac{\partial \psi}{\partial \mathbf{z}_{\mathbf{B}}^{(\alpha)}}$ ,  $\frac{\partial \psi}{\partial \mathbf{z}_{\mathbf{I}}^{(\alpha)}}$ ,  $\frac{\partial \psi}{\partial \boldsymbol{\zeta}^{(\alpha)}}$ 

are computed at the previously known values of b,  $z_{\rm B}^{(\alpha)}$ ,  $z_{\rm I}^{(\alpha)}$  and  $\zeta^{(\alpha)}$ . The problem is now to express

$$\frac{\partial \psi}{\partial z_{B}^{(\alpha)}} \frac{\partial z_{B}^{(\alpha)}}{\partial z_{I}}, \frac{\partial \psi}{\partial z_{I}^{(\alpha)}} \frac{\partial z_{I}^{(\alpha)}}{\partial z_{I}}, \frac{\partial \psi}{\delta \zeta^{(\alpha)}} \delta \zeta^{(\alpha)}$$

in terms of  $\delta b$ , so that  $\delta \psi$  in Equation 2.4-1 is expressed as

$$\frac{\partial \psi(b, z_{B}^{(\alpha)}(b), z_{I}^{(\alpha)}(b), \zeta^{(\alpha)}(b))}{\partial b} \qquad \delta b$$

First consider the term

$$\frac{\partial \psi}{\partial z_{\mathbf{I}}^{(\alpha)}} \delta z_{\mathbf{I}}^{(\alpha)}.$$

In order to obtain this expression in terms of  $\delta b$ , define the following identity by premultiplying Equation 2.3-3 by the transpose of an adjoint variable vector  $\lambda_{I}^{(\alpha)}$  (m x n):

$$\begin{bmatrix} \lambda_{I}^{(\alpha)} \end{bmatrix}^{T} \quad K_{II}^{(\alpha)} \quad z_{I}^{(\alpha)} = \begin{bmatrix} \lambda_{I}^{(\alpha)} \end{bmatrix}^{T} \quad \begin{bmatrix} s_{I}^{(\alpha)} - K_{IB}^{(\alpha)} & z_{B}^{(\alpha)} \end{bmatrix} \quad (2.4-2)$$

Taking the first variation of this identy in b,  $z_B^{(\alpha)}$ , and  $z_I^{(\alpha)}$ , one rearranges to obtain

$$\begin{bmatrix} \kappa_{II}^{(\alpha)} \lambda_{I}^{(\alpha)} \end{bmatrix}^{T} \begin{bmatrix} \delta z_{I}^{(\alpha)} = \lambda_{I}^{(\alpha)} \end{bmatrix}^{T} \begin{bmatrix} c_{2}^{(\alpha)} \delta b - \kappa_{IB}^{(\alpha)} \delta z_{B}^{(\alpha)} \end{bmatrix} \quad (2.4-3)$$

where symmetry of  $K_{II}^{(\alpha)}$  has been used and the matrix  $C_2^{(\alpha)}$  is given as

$$C_{2}^{(\alpha)} = \frac{\partial S_{I}^{(\alpha)}}{\partial b} - \frac{\partial}{\partial b} \left[ K_{IB}^{(\alpha)} z_{B}^{(\alpha)} \right] - \frac{\partial}{\partial b} \left[ K_{II}^{(\alpha)} z_{I}^{(\alpha)} \right] \qquad (2.4-4)$$

If one now selects  $\lambda_{T}^{(\alpha)}$  to satisfy the adjoint equation

$$\chi_{II}^{(\alpha)} \lambda_{I}^{(\alpha)} = \frac{\partial \psi^{T}}{\partial z_{T}^{(\alpha)}}$$
(2.4-5)

then Equations 2.4-3 and 2.4-5 yield

$$\frac{\partial \psi}{\partial z_{I}^{(\alpha)}} \delta z_{I}^{(\alpha)} = \left[\lambda_{I}^{(\alpha)}\right]^{T} \left[C_{2}^{(\alpha)} \delta b - K_{IB}^{(\alpha)} \delta z_{B}^{(\alpha)}\right] \qquad (2.4-6)$$

Equation 2.4-6 may be substituted into Equation 2.4-1 to obtain

$$\delta \psi = \left[ \frac{\partial \psi}{\partial b} + \lambda_{I}^{(\alpha)} C_{2}^{(\alpha)} \right] \delta b + \left[ \frac{\partial \psi}{\partial z_{B}^{(\alpha)}} - \lambda_{I}^{(\alpha)} K_{IB}^{(\alpha)} \right] \partial z_{B}^{(\alpha)} + \frac{\partial \psi}{\partial \zeta^{(\alpha)}} \delta \zeta^{(\alpha)}$$
(2.4-7)

To obtain an expression for the second term of Equation 2.4-7 in terms of  $\delta b$ , define an identity by introducing another adjoint variable vector  $\lambda_B^{(\alpha)}$  in Equation 2.3-2 as follows:

$$\begin{bmatrix} \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} \quad K_{B}^{(\alpha)} \quad z_{B}^{(\alpha)} = \begin{bmatrix} \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} \quad F_{B}^{(\alpha)}$$

$$(2.4-8)$$

Taking the first variation of this identity in b and  $z_{B}^{(\alpha)}$ , one obtains

$$\begin{bmatrix} \kappa_{B}^{(\alpha)} & \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} & \delta z_{B}^{(\alpha)} = \begin{bmatrix} \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} \begin{bmatrix} \frac{\partial F_{B}^{(\alpha)}}{\partial b} - \frac{\partial}{\partial b} \{\kappa_{B}^{(\alpha)} & z_{B}^{(\alpha)}\} \end{bmatrix} \delta b^{(2.4-9)}$$

It can be shown [3] that the identity 2.4-9 may be written as

$$\begin{bmatrix} K_{B}^{(\alpha)} & \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} \delta z_{B}^{(\alpha)} = \begin{bmatrix} \lambda_{B}^{(\alpha)} \end{bmatrix}^{T} C^{(\alpha)} \delta b$$
 (2.4-10)

where

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$$c^{(\alpha)} = c_1^{(\alpha)} + q^{(\alpha)^T} c_2^{(\alpha)}$$
 (2.4-11)

$$c_{1}^{(\alpha)} = \frac{\partial S_{B}^{(\alpha)}}{\partial b} - \frac{\partial}{\partial b} \left[ K_{BB}^{(\alpha)} z_{B}^{(\alpha)} \right] - \frac{\partial}{\partial b} \left[ K_{BI}^{(\alpha)} z_{I}^{(\alpha)} \right] \qquad (2.4-12)$$

and  $Q^{(\alpha)}$  is defined in Equation 2.2-6. Now, select  $\lambda_B^{(\alpha)}$  to be solution of the adjoint equation

$$\kappa_{\rm B}^{(\alpha)} \lambda_{\rm B}^{(\alpha)} = \frac{\partial \psi^{\rm T}}{\partial z_{\rm B}^{(\alpha)}} - \kappa_{\rm BI}^{(\alpha)} \lambda_{\rm I}^{(\alpha)}$$
(2.4-13)

Then Equations 2.4-10 and 2.4-13 yield

$$\begin{bmatrix} \frac{\partial \psi}{\partial z_{B}^{(\alpha)}} - \lambda_{I}^{(\alpha)}^{T} \kappa_{IB}^{(\alpha)} \end{bmatrix} \delta z_{B}^{(\alpha)} = \lambda_{B}^{(\alpha)}^{T} C^{(\alpha)} \delta b \qquad (2.4-14)$$

where  $K_{BI}^{(\alpha)} = K_{IB}^{(\alpha)}$  has been used. Equation 2.4-14 is now substituted into Equation 2.4-7 to obtain

$$\delta \psi = \left[ \frac{\partial \psi}{\partial b} + \lambda_{I}^{(\alpha)} C_{2}^{(\alpha)} + \lambda_{B}^{(\alpha)} C_{2}^{(\alpha)} \right] \delta b + \frac{\partial \psi}{\partial \zeta^{(\alpha)}} \partial \zeta^{(\alpha)} (2.4-15)$$

Now one must treat the expression

$$\frac{\partial \psi}{\partial \zeta^{(\alpha)}} \delta \zeta^{(\alpha)}$$

The design sensitivity analysis of the eigenvalue  $\zeta^{(\alpha)}$  has been considered by many researchers [8]. Therefore, this development is only summarized. From the first order expansion of Equation 2.3-4 and using the fact that  $K^{(\alpha)}$  and  $M^{(\alpha)}$  are symmetric, one obtains the following expression for  $\delta \zeta^{(\alpha)}$ :

$$\delta \zeta^{(\alpha)} = \frac{y^{(\alpha)} \frac{T}{\partial b} \left[ K^{(\alpha)} y^{(\alpha)} - \zeta^{(\alpha)} M^{(\alpha)} y^{(\alpha)} \right] \delta b}{y^{(\alpha)} M^{(\alpha)} y^{(\alpha)}} \qquad (2.4-16)$$

Substituting this expression for  $\delta \zeta^{(\alpha)}$  in Equation 2.4-15, one obtains

$$\delta \psi = G^{(\alpha)^{\mathrm{T}}} \delta \mathbf{b}$$
 (2.4-17)

where

$$G^{(\alpha)} = \frac{\partial \psi^{\mathrm{T}}}{\partial b} + C_{2}^{(\alpha)} \lambda_{\mathrm{I}}^{(\alpha)} + C^{(\alpha)} \lambda_{\mathrm{B}}^{(\alpha)} + \Lambda^{\mathrm{e}(\alpha)} \qquad (2.4-18)$$

and

$$e(\alpha) = \frac{\frac{\partial}{\partial b} \left[ \kappa^{(\alpha)} y^{(\alpha)} - \zeta^{(\alpha)} M^{(\alpha)} y^{(\alpha)} \right]^{T} y^{(\alpha)} \frac{\partial \psi}{\partial \zeta^{(\alpha)}}}{y^{(\alpha)} M^{(\alpha)} y^{(\alpha)}}$$
(2.4-19)

Equation 2.4-17 is the desired relationship between the design change and the change in a member force, a nodal displacement, the cost function, and/or an eigenvalue. The vector  $G^{(\alpha)}$  is the required <u>design sensitivity vector</u>.

2.4.2. Design Sensitivity Matrices for the FSODPS

In the fail-safe optimal design problem, design sensitivity vectors of active constraints are calculated for one damage condition at a time. Once the design sensitivity analysis of all active constraints under all damage conditions has been completed, then first variations of constraint Equations 2.3-5 to 2.3-7 are expressed as

$$\delta \tilde{\phi}^{s} = \Lambda^{s} \delta b \qquad (2.4-20)$$
  
$$\delta \tilde{\phi}^{s} = \Lambda^{d} \delta b ; \qquad \Lambda^{d} = \frac{\partial \tilde{\phi}^{d}}{\partial L} \qquad (2.4-21)$$

$$\delta \tilde{\phi}^{\mathbf{e}} = \Lambda^{\mathbf{e}} \delta \mathbf{b} \tag{2.4-22}$$

where a '~' over a constraint function represents inclusion of only active or violated constraints. Matrices  $\Lambda^s$  and  $\Lambda^d$  have D rows. The number of columns in each depends upon the total number of violations in s and d types of constraints for all damage conditions. Each column represents a design sensitivity vector. Similarly, the matrix  $\Lambda^e$  stores sensitivity vectors obtained from Equation 2.4-19 for violated frequency constraints for all damage conditions.

The matrix  $\Lambda^{S}$  can be easily obtained by following the approach of the previous section:

$$\Lambda^{\mathbf{s}(\alpha)} = \frac{\partial \tilde{\phi}^{\mathbf{s}(\alpha)^{\mathrm{T}}}}{\partial b} + C_{2}^{(\alpha)^{\mathrm{T}}} \lambda_{\mathrm{I}}^{\mathbf{s}(\alpha)} + C^{(\alpha)^{\mathrm{T}}} \lambda_{\mathrm{B}}^{\mathbf{s}(\alpha)} \qquad (2.4-23)$$
$$\alpha = 0, 1, \dots \overline{d}$$

Matrices  $\lambda_{I}^{s(\alpha)}$  and  $\lambda_{B}^{s(\alpha)}$  are solutions of the following adjoint equations:

$$K_{II}^{(\alpha)} \lambda_{I}^{s(\alpha)} = \frac{\partial \tilde{\phi}^{s(\alpha)}}{\partial z_{I}^{(\alpha)}}$$
(2.4-24)

$$K_{B}^{(\alpha)} \lambda_{B}^{s(\alpha)} = \frac{\partial \tilde{\phi}^{s(\alpha)}^{T}}{\partial z_{I}^{(\alpha)}} + Q^{(\alpha)} \frac{\partial \tilde{\phi}^{s(\alpha)}}{\partial z_{I}^{(\alpha)}}$$
(2.4-25)  
$$\alpha = 0, 1, \dots \overline{d}$$

Similarly a first order change in the cost function is expressed as

$$\delta \mathbf{J} = \Lambda^{\mathbf{J}} \ \delta \mathbf{b} \tag{2.4-26}$$

where  $\Lambda^J$  is the design sensitivity vector for the cost function of Equation 2.3-1. This sensitivity vector is obtained from Equation 2.4-18 as

$$\Lambda^{J} = \frac{\partial J^{T}}{\partial b} + C_{2}^{(\alpha)} \lambda_{I}^{J(\alpha)} + C^{(\alpha)} \lambda_{B}^{J(\alpha)} + \Lambda^{J(\alpha)}$$
(2.4-27)

Here, the vector  $\Lambda^{J(\alpha)}$  is obtained from Equation 2.4-19 by replacing  $\frac{\partial \psi}{\partial \zeta^{(\alpha)}}$ by  $\frac{\partial J}{\partial z^{(\alpha)}}$ . Adjoint vectors  $\lambda_{I}^{J(\alpha)}$  and  $\lambda_{B}^{J(\alpha)}$  are solutions of

$$K_{II}^{(\alpha)} \lambda_{I}^{J(\alpha)} = \frac{\partial J^{T}}{\partial z_{I}^{(\alpha)}}$$
(2.4-28)

$$\kappa_{B}^{(\alpha)} \lambda_{B}^{J(\alpha)} = \frac{\partial J^{T}}{\partial z_{B}^{(\alpha)}} + Q^{(\alpha)} \frac{\partial J}{\partial z_{I}^{(\alpha)}}$$
(2.4-29)

If the cost function represents weight of the structure, then J is a function of b only and  $\Lambda^J$  is simply given as  $\frac{\partial J^T}{\partial b}$ . If the cost function depends on other variables such as  $z_B$ ,  $z_I$ , and  $\zeta$  for the  $\alpha$ <sup>th</sup> damage condition (for example one may want to maximize the lowest natural frequency or minimize displacement at some point of the structure), then the sensitivity vector is given by Equation 2.4-27.

# 2.5. Optimal Design Algorithm for the FSODPS

Restrictions are now placed on the linearized constraint functions. It is required that the design change  $\delta b$  be computed in such a manner that it corrects, or at least improves, all violated constraints. These requirements on Equations 2.4-20 to 2.4-22 can be stated as the following inequalities:

$$\Lambda^{\mathbf{s}^{\mathrm{T}}} \delta \mathbf{b} \leq \Delta \tilde{\boldsymbol{\phi}}^{\mathbf{s}}$$
(2.5-1)

$$\Lambda^{\mathbf{d}} \quad \delta \mathbf{b} \leq \Delta \tilde{\boldsymbol{\phi}}^{\mathbf{d}} \tag{2.5-2}$$

$$\Lambda^{\mathbf{e}^{*}} \delta \mathbf{b} \leq \Delta \tilde{\boldsymbol{\phi}}^{\mathbf{e}}$$
 (2.5-3)

where  $\Delta \tilde{\phi}^{s}$ ,  $\Delta \tilde{\phi}^{d}$ ,  $\Delta \tilde{\phi}^{e}$  are desired corrections in constraint violations. If a constraint  $\phi_{i} < 0$  is  $\varepsilon$ - active (that is,  $\phi_{i} \ge -\varepsilon$ ), then  $\Delta \tilde{\phi}_{i} = -\phi_{i}$ .

Constraints of Equations 2.5-1 to 2.5-3 have similar forms, so they can be written in a compact form as

$$\Lambda^{T} \delta \mathbf{b} \leq \Delta \tilde{\boldsymbol{\phi}} \tag{2.5-4}$$

where

$$\Lambda = \begin{bmatrix} \Lambda^{s} & \Lambda^{d} & \Lambda^{e} \end{bmatrix}$$
(2.5-5)  
$$\Delta \tilde{\phi} = \begin{bmatrix} \Delta \tilde{\phi}^{s^{T}} & \Delta \tilde{\phi}^{d^{T}} & \Delta \tilde{\phi}^{e^{T}} \end{bmatrix}^{T}$$
(2.5-6)

The reduced problem of computing an optimum design change  $\delta b$  can now be stated as follows: Find  $\delta b$  to minimize the cost function of Equations 2.4-26 subject to the constraint of Equation 2.5-4 and a step size constraint

$$\delta b^{\mathrm{T}} W \delta b < \xi^2 \tag{2.5-7}$$

where W is a positive definite weighting matrix and  $\xi$  is a small number. The matrix W (usually diagonal) is used to assign weights to the various components of  $\delta b$  and is often essential when components of b represent different physical quantities of different orders of magnitude.

The reduced FSODPS defined in the preceeding is exactly the problem defined in References 14 and 17. An application of Kuhn-Tucker conditions of nonlinear programming gives the following solution [14,17]:

$$\delta \mathbf{b} = -\eta \delta \mathbf{b}^{1} + \delta \mathbf{b}^{2} \tag{2.5-8}$$

$$\delta b^{1} = W^{-1} [\Lambda^{J} + \Lambda \mu^{1}]$$
 (2.5-9)

$$\delta b^2 = -W^{-1} \Lambda \mu^2 \tag{2.5-10}$$

$$H[\mu^{1};\mu^{2}] = [(-\Lambda^{T} W^{-1} \Lambda^{J}); -\Delta\tilde{\phi}]$$
(2.5-11)

$$H = \Lambda^{T} W^{-T} \Lambda \tag{2.5-12}$$

$$\mu = \mu^{1} + (1/\eta) \mu^{2} \qquad (2.5-13)$$

where  $\eta > 0$  is a step size to be chosen by the designer and  $\mu \ge 0$  is a Lagrange multiplier vector. The method of step size selection is the same as used in References 1-3, 14, 17.

The method can now be described by the following <u>step-by-step algorithm</u>: <u>Step 1.</u> At the j<sup>th</sup> design point b<sup>(j)</sup> and under  $\alpha^{th}$  damaged condition (if  $\alpha > \overline{d}$ , go to Step 11), generate matrices  $K_{II}^{(r,\alpha)}$  and  $K_{IB}^{(r,\alpha)}$  for each substructure. Note superscript r denotes r<sup>th</sup> substructure. Decompose each  $K_{II}^{(r,\alpha)}$  and calculate the matrix  $Q^{(r,\alpha)}$  from Equation 2.2-12. Store decomposed part of the matrix  $K_{II}^{(r,\alpha)}$  and the matrix  $Q^{(r,\alpha)}$  for later calculations. Calculate the boundary stiffness matrix  $K_B^{(r)}$  and the effective boundary load vector  $F_B^{(r)}$  from Equations 2.2-13 and 2.2-14, respectively. Decompose the matrix  $K_B^{(r)}$  and store it for later use.

Step 2. Calculate boundary displacements  $z_B^{(r)}$  from Equation 2.3-2 and interior displacements  $z_T^{(r,\alpha)}$  for each substructure from Equation 2.2-8.

<u>Step 3.</u> Calculate the lowest eigenvalue and the corresponding eigenvector from Equation 2.2-16.

Step 4. Compute adjoint vectors

$$\lambda_{I}^{J(\alpha)}, \lambda_{B}^{J(\alpha)}$$

from Equations 2.4-28 to 2.4-29, respectively. Assemble the matrix  $\Lambda^J$  of Equation 2.4-27.

<u>Step 5.</u> Check the frequency constraint of Equation 2.3-7. If it is violated, then compute  $\Lambda^{e(\alpha)}$  of Equation 2.4-19 and put  $\Delta \tilde{\phi}^e = -\tilde{\phi}^e_i$ .

<u>Step 6.</u> Check constraints of Equations 2.3-5 and form the vector  $\tilde{\phi}^{s(\alpha)}$ . Calculate the sensitivity information

$$\frac{\partial \tilde{\phi}^{s}(\alpha)}{\partial b}$$
,  $\frac{\partial \tilde{\phi}^{s}(\alpha)}{\partial z_{B}}$ ,  $\frac{\partial \tilde{\phi}^{s}(\alpha)}{\partial z_{I}(\alpha)}$ 

Also, calculate  $\Delta \tilde{\phi}^{s(\alpha)}$ 

Step 7. Calculate  $\lambda_{I}^{s(r,\alpha)}$  for each substructure from Equation 2.4-24. Note  $K_{II}^{(r,\alpha)}$  and

$$\frac{\partial \tilde{\phi}^{s(\alpha)}}{\partial z_{I}^{(r,\alpha)}}$$

are completely uncoupled [3]. Also, calculate the matrix  $\lambda_B^{s(\alpha)}$  from Equation 2.4-25.

Step 8. Calculate the matrices  $C_1^{(\alpha)}$  and  $C_2^{(\alpha)}$  from Equations 2.4-12 and 2.4-14, respectively. Also, calculate the matrix  $C^{(\alpha)}$  from Equation 2.4-11. Step 9. Assemble the matrix  $\Lambda^s$  of Equation 2.4-23.

<u>Step 10.</u> If  $\alpha \ge \overline{d}$ , go to Step 11, otherwise go to Step 1.

<u>Step 11.</u> Check constraints of Equation 2.3-7 and form a vector  $\tilde{\phi}^{\mathbf{d}}$ . Compute the matrix  $\Lambda^{\mathbf{d}}$  of Equation 2.4-21. Also, compute  $\Delta \tilde{\phi}^{\mathbf{d}}$ .

<u>Step 12.</u> Finally, assemble the matrix  $\Lambda$  and  $\Delta \tilde{\phi}$  of Equations 2.5-5 and 2.5-6, respectively.

<u>Step 13.</u> Compute  $\mu^1$  and  $\mu^2$  from Equation 2.5-11. Choose a step size n and compute the Lagrange multiplier vector  $\mu$  from Equation 2.5-13.

<u>Step 14.</u> Check the sign of each component of  $\mu$ . If any component of  $\mu$  is negative, remove corresponding rows from  $\Lambda^{T}$  and  $\Delta \tilde{\phi}$  and return to Step 13.

Step 15. Compute  $\delta b^1$ ,  $\delta b^2$ , and  $\delta b$  from Equations 2.5-9, 2.5-10 and 2.5-8, respectively. Let

$$b^{(j+1)} = b^{(j)} + \delta b$$
,  $y^{(j+1)} = y^{(j)}$ .

Step 16. If all constraints are satisfied and

 $||\delta \mathbf{b}^{1}|| = [\delta \mathbf{b}^{1^{T}} \mathbf{W} \delta \mathbf{b}^{1}]^{1/2}$ 

is sufficiently small [17], terminate the process. Otherwise, return to Step 1 with  $b^{(j+1)}$  as the best available design, and set  $\alpha = 0$ .

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#### CHAPTER 3

#### DISCUSSION OF THE METHOD AND COMPUTATIONAL CONSIDERATIONS

# 3.1. Introduction

The method for fail-safe optimal structural design with substructuring of Chapter 2 is quite general since no assumption is made regarding the type of finite elements to be employed. However the algorithm presented in Section 2.5 requires considerable computation for even moderate size structures. It is noted that computational techniques such as design variable linking, the  $\varepsilon$ -active constraint concept and normalization of constraints with respect to their limit values are easily incorporated in the present algorithm [1,3,14]. Further, all computational considerations in structural analysis, design sensitivity analysis and Lagrange multiplier calculations used in optimal design of structures with substructuring [3,18,19] are also incorporated in the algorithm for the FSODPS. Finally, for step size determination, convergence criterion, and computational checks, the reader is referred to References 2 and 3. In this chapter, only those computational aspects of the method that are different from those presented in References 1 to 3 are discussed.

## 3.2. Selection of Critical Constraints

The FSODPS is characterized by requiring a set of design variables to satisfy a constraint set whose dimension is much larger (due to damage and multiple loading conditions) than the dimension of the design variable vector. If all active constraints come into the computation, it is not only computationally expensive but the accuracy of the result may be jeopardized. Thus a rational method of selecting independent critical constraints is essential. In the present work, the idea of "worst violated constraint" [3,14] is used in order to eliminate redundent constraints. The i<sup>th</sup> constraint is

# $\phi_i \leq 0$

where  $\phi_i$  is defined as

(i) for the i<sup>th</sup> stress constraint

$$\phi_{i}^{(\alpha)} = \max_{\alpha,j,k} \phi_{ijk}^{s(\alpha)}(b, z_{B}^{(\alpha)}, z_{I}^{(\alpha)})$$

(ii) for displacement constraint of the i<sup>th</sup> degree of freedom and  $\alpha$ <sup>th</sup> damage condition

$$\substack{(\alpha) \\ i} = \frac{\max}{k} \left\{ \phi_{ik}^{s(\alpha)} (z_B^{(\alpha)}, z_I^{(\alpha)}) \right\}$$

Here

φ

 $\alpha = 0, 1, 2, \dots, \overline{d}$   $j = 1, 2, \dots, NMG$  $k = 1, 2, \dots, NLC$ 

NMG = number of members in the group

NLC = number of loading conditions.

Thus, for stress constraints only the worst violation over all members of a group, over all loading conditions, and over all damage conditions, is imposed. Similarly, for any damage condition the worst violated displacement constraint at a node over all loading conditions is imposed. The natural frequency constraint is imposed for all damage conditions.

In this procedure, the number of violated constraints to be corrected at any design iteration is reduced considerably. The procedure avoids calculation of design derivatives of unnecessary constraints. The Lagrange multiplier calculations of these constraints are also avoided. Thus, efficiency of the algorithm is enhanced.

# 3.3. Some Additional Computational Condiderations in Structural Analysis

In static analysis of structures, the response variables to be determined under each damage conditon ( $\alpha$ ) are boundary displacements  $z_B^{(\alpha)}$ , interior displacements for each substructure  $z_1^{(r,\alpha)}$ , and element stresses. Computation of these response quantities requires generation of the boundary stiffness matrix  $K_B^{(\alpha)}$ , interior stiffness matrices  $K_I^{(r,\alpha)}$ , and matrices  $Q^{(r,\alpha)}$ . It is noted that in case no damage occurs in some substructures under a damage condition, then for those substructures computation of the matrices  $K_{II}^{(r,\alpha)}$  and  $Q^{(r,\alpha)}$  is not required. This increases efficiency of the algorithm, since as generation and decomposition of  $K_{II}^{(r,\alpha)}$  and computation of  $Q^{(r,\alpha)}$  are not required. The remaining computations proceed as discussed in References 3, 18 and 19.

## CHAPTER 4

APPLICATION OF THE ALGORITHM FOR FAIL-SAFE STRUCTURAL DESIGN

#### 4.1 Design Formulation

In this chapter, the general method for fail-safe optimal structural design developed in Chapters 2 and 3 is specialized to structures that can be modeled by TRUSS, Constant Strain Triangular (CST), and/or Symmetric Shear Panel (SSP)/Symmetric Pure Shear Panel (SPSP) finite elements. Stiffness and mass matrices for these elements are given in Appendix B. For the class of structures considered herein, the geometric configuration and the material for the structure are assumed to be specified. Loading conditions and probable damage conditions for the structure are also specified.

An optimal design problem for this class of structures is defined as follows: find the cross-sectional area of TRUSS elements and the thickness of the CST and SSP/SPSP elements so that total weight of the structure is minimized and the state equations and constraints on stress, buckling, displacement, natural frequency, and member size are satisfied for all loading and damage conditions.

Since weight of the structure is to be minimized, the cost function of Equation 2.3=1 is a linear function of the design variables, given as

$$J(b) = \sum_{r=1}^{L} \sum_{k=1}^{TP(r)} NG(k) NM(i)$$

$$J(b) = \sum_{r=1}^{L} \sum_{k=1}^{r} \sum_{i=1}^{r} \rho_i \ell_{ij} b_i \qquad (4.1-1)$$

where:

ρ<sub>i</sub> = material density of members in the i<sup>th</sup> group, b<sub>i</sub> = cross-sectional area or thickness of members in the i<sup>th</sup> group, l<sub>ij</sub> = length or surface area of the j<sup>th</sup> member in the i<sup>th</sup> group, TR(r) = number of element types in the r<sup>th</sup> substructure, NG(r) = number of groups in the r<sup>th</sup> substructure, NM(i) = number of members in the i<sup>th</sup> group. Since the cost function depends only on design variables, the vector  $\Lambda^{J}$  of Equation 2.4-27 is simply  $\frac{\partial J^{T}}{\partial b}$ .

In the following presentation, the superscript  $\alpha$  designating a damage condition is omitted in all equations. These equations apply to a typical damage condition. In this formulation, CST/SSP/SPSP elements are required to satisfy a design criterion based on the Von Mises equivalent stress. For a complete development of the Von Mises equivalent stress criterion, the reader is referred to Ref. 20. According to this criterion, an equivalent stress  $(\sigma^{c})$  for a structural element in a general state of stress is given as

$$\sigma^{c} = \left[\frac{1}{2} \{(\sigma_{11} - \sigma_{22})^{2} + (\sigma_{22} - \sigma_{33})^{2} + (\sigma_{33} - \sigma_{11})^{2} + 6(\sigma_{12}^{2} + \sigma_{23}^{2} + \sigma_{31}^{2})\}\right]^{1/2}$$

$$(4.1-2)$$

where  $\sigma_{ij}$  (i,j = 1,2,3) are stress components at the point of interest  $(x_1, x_2, x_3)$  in the domain  $\Omega$  of the element. For CST or SSP/SPSP elements, Equation 4.1-2 reduces to

$$\sigma^{c} = (\sigma_{11}^{2} + \sigma_{22}^{2} - \sigma_{11} \sigma_{22} + 3\sigma_{12}^{2})^{1/2}$$
(4.1-3)

Next, the stress or buckling constraint of Section 3.2 for a typical member is written as

$$s_{i} = \left| \frac{\sigma_{i}}{\sigma^{a}} \right| - 1.0 \leq 0$$

$$(4.1-4)$$

where  $\sigma_i^c$  is the direct stress for TRUSS elements, or the maximum Von Mises stress calculated from Equation 4.1-3. In order to simultaneously implement stress and buckling constraints for truss members, the allowable stress  $\sigma^a$  is chosen as follows:

- (i) for members in tension,  $\sigma^a = \sigma^{a+}$ , where  $\sigma^{a+}$  is an allowable tensile stress for the member
- (ii) for members in compression,  $\sigma^{a} = \min(\sigma^{a}, \sigma^{b})$ , where  $\sigma^{a} > 0$  and  $\sigma^{b} > 0$  are allowable compressive and critical buckling stresses for the member, respectively.

The stresses  $\sigma^{a+}$  and  $\sigma^{a-}$  are specified by the designer, whereas  $\sigma^{b}$  depends on the Euler buckling load and is given as

$$\sigma_{i}^{b} = \frac{\pi^{2} E I_{i}}{\iota_{i}^{2} b_{i}}$$
(4.1-5)

where E,  $\ell_i$ ,  $b_i$ , and  $I_i$  are modulus of elasticity, length, cross-sectional area, and moment of inertia of the i<sup>th</sup> member, respectively. In the present work, it is assumed that the moment of inertia of a truss member can be expressed as

$$I_{i} = \bar{\alpha}_{i} b_{i}^{2}$$
(4.1-6)

where  $\bar{\alpha}_i$  is a positive constant that depends only on the cross-sectional geometry of the member. This constant is specified by the designer. Thus, Equation 4.1-5 is rewritten as

$$\sigma_{\mathbf{i}}^{\mathbf{b}} = \overline{\theta}_{\mathbf{i}} \mathbf{b}_{\mathbf{i}}$$
(4.1-7)

where

$$\bar{\theta}_{i} = \frac{\pi^{2} E \bar{\alpha}_{i}}{\ell_{i}^{2}}$$
(4.1-8)

If the constraint of Equation 4.2-4 is violated, then

$$\Delta \tilde{\phi}^{s} = -\left[ \left| \frac{\sigma^{c}}{\sigma^{a}} \right| - 1.0 \right]$$
(4.1-9)

The displacement constraint of Section 3.2 for a typical degree of freedom is expressed as

$$\phi_{j}^{s} \equiv \left| \frac{z_{j}}{z_{j}^{a}} \right| - 1.0 \leq 0 \qquad (4.1-10)$$

where  $z_j$  and  $z_j^a$  are the calculated and allowable displacements, respectively. If this constraint is violated for a displacement component, then

$$\Delta \tilde{\phi}_{j}^{s} = -\left[ \left| \frac{z_{j}}{z_{j}^{a}} \right| - 1.0 \right]$$

$$(4.1-11)$$

It is noted here that constraint checks on stress, buckling, and displacement proceed substructurewise. The sensitivity analysis proceeds as explained in Chapter 2 and the matrix  $\Lambda^{S}$  is assembled at this stage.

The constraint of Equation 2.5-3 is imposed only on the lowest eigenvalue of the structure ( $\zeta = (2\pi f)^2$ ). Using the method presented in Section 2.2.2 the lowest eigenvalue  $\zeta$  and the associated eigenvector y are obtained. Thus, the eigenvalue constraint is written as

$$\phi^{\mathbf{e}}(\zeta) \equiv 1.0 - \zeta/\zeta_0 \leq 0$$
 (4.1-12)

where  $\zeta_0$  is related to a resonant frequency of the structure. If this constraint is violated, then

$$\Delta \tilde{\phi}^{e} = -(1.0 - \zeta/\zeta_{0}) \text{ and } \frac{\partial \tilde{\phi}^{e}}{\partial \zeta} = -\frac{1}{\zeta_{0}}$$
 (4.1-13)

Finally, the design variable constraint  $\phi^d(b)$  of Equation 2.5-2 is considered. For a typical design variable it is expressed as

$$\mathbf{b}_{i}^{\mathrm{L}} \leq \mathbf{b}_{i} \leq \mathbf{b}_{i}^{\mathrm{U}} \tag{4.1.14}$$

where  $b_i^L$  and  $b_i^U$  are the lower and upper bounds on the i<sup>th</sup> design variable, respectively. The inequality of Equation 4.1-14 may be split into two parts as follows:

(i) Lower bound design variable constraint

$$\phi_{i}^{d}(b) \equiv 1.0 - \frac{b_{i}}{b_{i}^{L}} \leq 0$$
 (4.1-15)

and

(ii) Upper bound design variable constraint

$$\phi_{i}^{d}(b) \equiv \frac{b_{i}}{b_{i}^{U}} - 1.0 \leq 0$$
 (4.1-16)

If a constraint of Equation 4.1-15 is violated, then
$$\Delta \tilde{\phi}_{\mathbf{i}}^{\mathbf{d}} = -\left(1.0 - \frac{\mathbf{b}_{\mathbf{i}}}{\mathbf{b}_{\mathbf{i}}^{\mathbf{L}}}\right)$$
(4.1-17)

and

$$\frac{\partial \phi_{\mathbf{i}}^{a}}{\partial \mathbf{b}} = \left[ 0, \dots, 0, -\frac{1}{\mathbf{b}_{\mathbf{i}}^{\mathbf{L}}}, 0, \dots, 0 \right]$$
(4.1-18)

The upper bound design variable constraint is treated in a similar way.

#### 4.2 Computer Program

A computer program based on the formulation of Section 4.1 and the algorithm of Chapter 2, has been developed in FORTRAN IV. The program is called SOS4 (Structural Optimization by Substructures 4). A general flow diagram for the program is given in Figure 4.1.

Computational aspects of multiple loading conditions, design variable linking, the worst constraint violation concept, the  $\varepsilon$ -active constraint concept, and normalization of constraints have been incorporated in the program [3,4,18,19]. For frequency analysis of the structure (calculation of lowest natural frequency), estimates of two eigenvectors are needed. These eigenvector estimates are either supplied by the designer or are generated internally by the computer program at the start of the iterative design process. In all subsequent frequency analyses, eigenvectors from the previous frequency analysis are taken as the starting eigenvectors.

In order to obtain a reasonable starting design for the algorithm, a stress-ratio design is made in the computer code. In this concept, member areas for TRUSS elements and member thicknesses for CST and/or SSP/SPSP elements are computed from the condition that stress in each member be at its limiting value. It is noted here that this does not necessarily yield an optimum design even under only stress constraints for indeterminate structures, but it gives a good starting point for the optimal design algorithm. A parameter IFS is defined in the computer program for controlling the number of stressratio design cycles.

Also, provision is made in the computer program for assigning a predetermined value to any design variable at the start of the iterative process.



Figure 4.1. Flow Diagram for the Computer Program SOS4

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Thus, the number of design variables can be less than the number of groups for the structure. This is a valuable feature in the program, since it allows a designer to fix some members of the structure. Stress constraints, however, are imposed on all members of the structure, irrespective of whether the design variable associated with the member is fixed or free.

The step size  $\eta$  is calculated in the program based on a desired reduction in the cost function when all constraints are satisfied [3,14]. Thus, if  $\bar{r}$  is a desired cost function reduction ratio, then the step size is given as

$$\eta = \bar{r}J/\left(\Lambda J^{T}\Lambda J\right)$$
(4.2-1)

The weighting coefficients  $W_i$  are calculated, as in Ref. 3, as

$$W_{i} = \frac{\partial J}{\partial b_{i}} \, \overline{w}_{i} \tag{4.2-2}$$

where  $\bar{w}_i$  is a weighting multiplier. It is noted here that selection of the parameters  $\bar{r}$  and  $\bar{w}_i$  is still an art. A certain amount of expreience is necessary to choose effective values for these parameters. Well chosen values of these parameters are necessary for rapid convergence of the algorithm. In many example problems  $\bar{r}$  has been chosen as 0.05 to 0.10. The multiplier  $\bar{w}_i$  has been chosen as unity for the CST and SSP/SPSP elements and for TRUSS elements it has been chosen between 1 and 20.

#### 4.3 Example Problems

The formulation of Section 4.1 is now used to design a tail-boom structure for the U.S. Army Cobra helicopter. Geometry of the tail-boom structure and the loads transmitted to it are shown in Figure A.1. Fail-safe design for several cases of the tail-boom modeled as an open truss structure are given in Appendix A. Those designs were obtained using the computer code of Ref. 1 which is based on an optimal design formulation without substructuring. In this section the following two design problems are solved using the substructuring formulation and the computer program SOS4:

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## Design Problem 1: Open truss helicopter tail boom Design Problem 2: Closed helicopter tail boom

In subsequent subsections these problems are discussed in detail. Results obtained for the first example are compared to results given in Appendix A. Finally, results for the tail-boom obtained with and without substructuring are compared.

#### 4.3.1 Open Truss Helicopter Tail-Boom

A complete description of the structure, such as member arrangement, global coordinate axes, loading data, definition of 6 damage conditions and other design data are given in Appendix A. In the present formulation, the tail-boom structure (Fig. 2.1) is divided into 3 substructures by partitioning it at nodes 9-12 and 17-20. Node numbers 25-28 are also treated as boundary nodes. Figure 4.2 shows nodal numbering and the local (or substructural) numbering systems. Substructure 1 has 4 boundary nodes (1-4), 8 interior nodes (5-12) and 36 truss elements. Substructures 2 and 3 each have 8 boundary nodes (1-8), 4 interior nodes (9-12), and 36 truss elements. Note that boundary nodes 1-4 of the first substructure and 1-8 of the second and third substructures correspond to boundary nodes 9-12, 5-12, and 1-8 in the overall numbering system, respectively. Member connectivity is given in Table 4.1. Design variable linking is used, as shown in Table 4.2.

In this example, a starting design of 1.0 in<sup>2</sup>. for all members of the structure is used. Optimum designs for two cases are obtained using the computer program SOS4. These are Cases I and V of Appendix A. For Case I, no damage is considered and for Case V, six damage conditions are imposed. The final designs, cost function, number of active constraints,  $||\delta b^1||$  at optimum, maximum  $||\delta b^1||$ , and average CPU time per iteration are given in Table 4.2. Critical constraints at the optimum are given in Table 4.3.

<u>Comparision of Results Obtained with and without Substructuring</u>: A comparison of optimum results obtained with and without substructuring formulations is given in Table 4.4. Optimum weights using the two formulations are the same. However, the CPU time per design iteration using the substructuring approach is increased by a factor of 1.4 for Case I and 1.6 for Case V. An analysis of











substructure 1

the grant the setting

substructure 2

substructure 3

(b) Numbering System for Boundary and Interior Nodes for Each Substructure Note: For clarity diagonal members are not shown.

Figure 4.2. Nodal Numbering Systems

Member	Node il	Node il	Member	Nodo i	INodo i	Member	Node d	l Nada i
Number	Node 1	noue J	Number	Node 1	Inoue J	Number	Node 1	Node j
1 2	7 5	3	37 38	11 9	3	73 74	11 9	3
3	6	2	39	10	2	75	10	2
4	8	4	40	12	4	76	12	4
5	7	1	41	11	1	77	11	1
6	5	3	42	9	3	78	9	3
7	5	2	43	9	2	79	9	2
8	6	1	44	10	1	80	10	1
9	6	4	45	10	4	81	10	4
10	8	2	46	12	2	82	12	2
11	7	4	47	11	4	83	11	4
12	8	3	48	12	3	84	12	3
13	3	1	49	3	1	85	3	1
14	1	2	50	1	2	86	1	2
15	2	4	51	2	4	87	2	4
16	4	3	52	4	3	88.	4	3
17	3	2	53	3	2	89	3	2
18	4	1	54	4	1	90	4	1
19	11	7	55	7	11	91	7	11
20	9	5	56	5	9	92	5	9
21	10	6	57	6	10	93	6	10
22	12	8	58	8	12	94	8	12
23	11	5	59	7	9	95	7	9
24	9	7	60	5	11	96	5	11
25	9	6	61	5	10	97	5	10
26	10	5	62	6	9	98	6	9
27	10	8	63	6	12	99	6	12
28	12	6	64	8	10	100	8	10
29	11	8	65	7	12	101	7	12
30	12	7	66	8	11	102	8	11
31	7	5	67	11	9	103	11	9
32	5	6	68	9	10	104	9	10
33	6	8	69	10	12	105	10	12
34	8	7	70	12	11	106	12	11
35	7	6	71	11	10	107	11	10
36	8	5	72	12	9	108	12	9

## TABLE 4.1. MEMBER CONNECTIVITY FOR OPEN TRUSS HELICOPTER TAIL-BOOM

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Design Variable	Member	CASE I	CASE V	
Number	Number	Area, in <sup>2</sup> .	Area, in <sup>2</sup> .	
1	2,3	1.1825	2.2751	
2	1,4	1.1804	2.1222	
3	5,6,9,10	0.1705	0.3817	
4	7,8,11,12	0.1874	0.4137	
5	13,15	0.0415	0.0448	
6	14,16	0.1572	0.1511	
7	17,18	0.0415	0.1242	
8	20.21	1.2931	3.0785	
9	19,22	1.2936	2.8335	
10	23,24,27,28	0.1359	0.2549	
11	25,26,29,30	0.1707	0.2196	
12	31,33	0.0415	0.1027	
13	32,34	0.1266	0.1693	
14	35,36	0.0415	0.3946	
15	38,39	0.8076	0.9388	
16	37,40	0.8076	0.9824	
17	41,42,45,46	0.2440	0.3910	
18	43,44,47,48	0.2763	0.1445	
19	49,51	0.0415	0.0876	
20	50,52	0.1864	0.1135	
21	53,54	0.0415	0.1881	
22	56,57	0.9938	1.2978	
23	55,58	0.9922	1.2641	
24	59,60,63,64	0.2141	0.3242	
25	61,62,65,66	0.2581	0.2897	
26	67,69	0.0415	0.0910	

## TABLE 4.2.FINAL DESIGN FOR OPEN TRUSS HELICOPTER TAIL-BOOM WITH<br/>SUBSTRUCTURING

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Design Variable	Member	CASE I	CASE V	
Number	Number	Area, in <sup>2</sup> .	Area, in <sup>2</sup> .	
27	68,70	0.1835	0.0922	
28	71,72	0.0415	0.0836	
29	74,75	0.2322	0.2673	
30	73,76,	0.2326	0.1231	
31	77,78,81,82	0.3413	0.1938	
32	79,80,83,84	0.3508	0.3262	
33	85,87	0.0458	0.2115	
34	86,88	0.1023	0.0814	
35	89,90	0.2062	0.1806	
36	92,93	0.5787	0.5571	
37	91,94	0.5787	0.6898	
38	95,96,99,100	0.2764	0.2872	
39	97,98,101,102	0.3036	0.3108	
40	103,105	0.0415	0.0442	
41	104,106	0.2031	0.1508	
42	107,108	0.0415	0.1155	
Weight in 1bs.	010 016	106.0	161.55	
Average CPU/iter. in sec. (IBM 370-158)		5.65	43.50	
No. of Active Cons at opt.	str.	12	9	
$  \delta b^1  $ at opt.	ace:	4.37	6.9	
δb <sup>1</sup>    <sub>max</sub>	1922	53.92	53.8	

## TABLE 4.2 Cont'd

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### TABLE 4.3. CRITICAL CONSTRAINTS AT OPTIMUM (OPEN TRUSS TAIL-BOOM)

CASE I: Without damage

- Displacement in the  $x_2$  direction at nodes 1 and 3 of the 3<sup>rd</sup> substructure
- Lower limit on design variable numbers 5,7,12,14,19,21,
  26,28,40 and 42
- Max. violation is 0.001% at optimum
- CASE V: With 6 damaged conditions
  - · Frequency constraint under damage conditions 2 and 6
  - Displacement in the x<sub>2</sub> direction at node 1 of the 3<sup>rd</sup> substructure under damage conditions 2,3,4 and 5
  - Displacement in the  $x_2$  direction at node 3 of the 3rd substructure under damage conditions 2,3, and 5

• Max. violation is 0.09% at optimum

		CASE I	CASE V			
	Optimum Weight	CPU Time per design iteration	Optimum Weight	CPU Time per design iteration	Computer Core Requirements	
Without Substructuring	105.6	4.0	161.1	26.7	280 K	
With Substructuring	106.0	5.65	161.7	43.5	276 К	

## TABLE 4.4. COMPARISON OF RESULTS OBTAINED WITH AND WITHOUT SUBSTRUCTURING FOR OPEN TRUSS HELICOPTER TAIL-BOOM

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computer programs SOS4 and that of Ref. 1 showed that there is some difference in the frequency analysis portion of the two programs. In the computer program of Ref. 1, the mass matrix for the structure is calculated and stored for use in Steps 2 and 3 of the Subspace Iteration method of Section 2.2.2. However, in the SOS4 computer program the mass matrix for the structure is not Multiplication of the mass matrix with eigenvectors in Steps 2 and stored. 3 of the Subspace Iteration method of Section 2.2.2 is carried out elementwise. Thus, if the Subspace Iteration method takes approximately 5 cycles to converge to the eigenvalue solution for a structure, then the mass matrix is computed 10 times in the program SOS4, as compared to only once in the program of Ref. 1. When six damage conditions are imposed, the mass matrix is calculated 70 times in the program SOS4, as compared to only 7 times in the program of Ref. 1, in each design iteration. Therefore, the frequency analysis portion of the program of Ref. 1 is more efficient as compared to that in the program SOS4. However, for the two approaches, there is a trade-off between computational time and computer storage.

In order to confirm the preceding contention, the two computer programs were executed without the frequency analysis for a case of the open truss helicopter tail-boom with six damage conditions imposed. The program SOS4 took 13.0 sec. per design iteration, whereas the program of Ref. 1 took 14.2 sec. per design iteration. Thus, the program based on the substructuring formulation is more efficient as compared to a program without substructuring formulation.

#### 4.3.2 Closed Helicopter Tail-Boom

In this example, the same helicopter tail-boom structure as discussed in Section 4.3.1, is considered. The tail-boom is modeled as a closed structure that is obtained by using a skin cover on the 108 member truss of Figure 2.1. Design case for the structure is the same as given in Appendix A, except for the skin material. The skin is an aluminum alloy sheet (7075-T6 clad aluminum) that is modeled by 48 CST elements. The element connectivity for the CST elements is defined in Table 4.5. Material properties for the skin are: Young's Modulus = 10,400 ksi, yield stress = 67 ksi, working stress = 40.2 ksi, and the material weight density =  $0.098 \text{ lbs/in}^3$ .

Member Number	Node i	Node j	Node k
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	7 7 5 6 6 2 2 6 6 6 2 2 2 12 12 12 12 8 8 8	9 9 3 12 12 12 8 8 9 9 5 5 7 7 7 3 3	11 5 7 1 10 8 6 10 5 6 11 8 7 4
17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32	5 5 9 9 10 10 12 12 12 10 10 10 2 2 8 8 8 12 12	11 11 3 8 8 2 2 2 5 5 5 9 9 9 11 11 3 3	7 9 11 1 6 12 4 10 10 8 10 10 10 8 10 10 10 8 10 10 10 12 11 4
33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48	5 9 9 10 10 12 12 12 10 10 10 2 2 8 8 8 12 12 12	11 11 3 3 8 8 8 2 2 2 5 5 5 9 9 9 11 11 11 3 3	7 5 11 1 6 12 2 2 10 6 9 10 1 8 7 12 11 4

TABLE 4.5. CST ELEMENT CONNECTIVITY FOR CLOSED HELICOPTER TAIL-BOOM

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The structure is divided into three substructures for the computer program SOS4. Data for the three substructures are the same as discussed in Section 4.3.1, except that skin elements must be included in all substructures. The starting design for the structure is taken as  $0.10 \text{ in}^2$ . for the truss elements and 0.04 in. for the CST elements. Lower and upper bounds for the CST elements are 0.02 in. and 0.05 in., respectively. The lower bound for truss elements is the same as in the previous example.

Optimum solutions for Cases I and V of Appendix A are again obtained using the program SOS4. Results are given in Table 4.6. Considerable design variable linking is used in this example, as indicated in Table 4.6. Critical constraints at the optimum for this example problem are given in Table 4.7. Fundamental frequencies of the closed and open tail-boom structures are given in Table 4.8.

<u>Comparison of Optimum Results for Open and Closed Tail-Boom Structures</u>: Table 4.9 presents a comparison of optimum results for the open and closed tailboom structures. For both Cases I and V, the optimum weight for the closed tail-boom is less than half that for the open tail-boom. Thus, one can conclude that the closed tail-boom is considerably more efficient in carrying loads.

Computational effort for the closed tail-boom is greater than that for the open tail-boom, since the closed tail-boom has more members and design variables than the open tail-boom.

Design Variable Number	Member Number	CA (without	CASE V (with 6 damage	
		At 10th Iter.	At 30th Iter	conditions)
1	2,3	0.0554	0.0415	0.0847
2	1,4	0.0542	0.0415	0.1498
3	5,6,9,10	0.0415	0.0415	0.0415
4	7,8,11,12	0.0438	0.0415	0.1138
5	13,15	0.0415	0.0415	0.0415
6	14,16	0.0415	0.0415	0.0415
7	17,18	0.0645	0.0415	0.0418
8	20,21	0.0631	0.0415	0.1885 .
9	19,22	0.0415	0.0415	0.3267
10	23,24,27,28	0.0415	0.0415	0.2522
11	25,26,29,30	0.0415	0.0415	0.0526
12	31,33	0.0415	0.0415	0.0415
13	32,34	0.0415	0.0415	0.0415
14	35,36	0.0415	0.0415	0.2405
15	38,39	0.0415	0.0415	0.0415
16 .	37,40	0.0415	0.0415	0.0415
17	41,42,45,46	0.0415	0.0415	0.0415
18	43,44,47,48	0.0486	0.0415	0.0415
19	49,51	0.0415	0.0415	0.0415
20	50,52	0.0415	0.0415	0.0415
21	53,54	0.0415	0.0415	0.0415
22	56,57	0.0415	0.0415	0.0415
23	55,58	0.0415	0.0415	0.0482
24	59,60,63,64	0.0415	0.0415	0.0415
25	61,62,65,66	0.0515	0.0415	0.0415
26	67,69	0.0415	0.0415	0.0415

## TABLE 4.6. FINAL DESIGN FOR CLOSED HELICOPTER TAIL-BOOM WITH SUBSTRUCTURING

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## TABLE 4.6 Cont'd

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Design Variable	Member	CA:	CASE V	
Number	Number	At 10 <sup>th</sup> Iter.	At 30th Iter.	conditions)
27	68,70	0.0415	0.0415	0.0415
28	71,72	0.0415	0.0415	0.0624
29	74,75	0.0415	0.0415	0.0415
30	73,76	0.0415	0.0415	0.0415
31	77,78,81,82	0.0419	0.0415	0.0415
32	79,80,83,84	0.0553	0.0415	0.0429
33	85,87	0.0415	0.0415	0.0415
34	86,88	0.0415	0.0415	0.0415
35	89,90	0.0816	0.0814	0.1941
36	92,93	0.0415	0.0415	0.0437
37	91,94	0.0415	0.0415	0.0640
38	95,96,99,100	0.0415	0.0415	0.1822
39	97,98,101,102	0.0534	0.0415	0.1229
40	103,105	0.0415	0.0415	0.0415
41	104,106	0.0415	0.0415	0.0415
42	107,108	0.0415	0.0415	0.0820
43 (CST)	1-4	0.0385	0.04555	0.0374
44 (CST)	5-8	0.0313	0.02325	0.05
45 (CST)	9-16	0.02	0.02	0.0425
46 (CST)	17-20	0.0414	0.04709	0.05
47 (CST)	21-24	0.0285	0.02	0.05
48 (CST)	25-32	0.02	0.02	0.0420
49 (CST)	33-36	0.0434	0.04550	0.05
50 (CST)	37-40	0.02	0.02	0.0399
51 (CST)	41-48	0.02	0.02	0.0373
Weight in 1bs.	etodore etitores	45.82	44.53	77.81
Average CPU/iter. in		7.66	7.66	52.00
# of active constrs.		34	48	35
δb <sup>1</sup>    <sub>opt</sub> .		158.8	77.63	253.8
δb <sup>1</sup>    <sub>max</sub>		321.9	321.9	434.3

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#### TABLE 4.7. CRITICAL CONSTRAINTS AT OPTIMUM (CLOSED TAIL-BOOM)

- CASE I: Without damage
  - Results obtained after 10 design iterations (1 stressratio design cycle initially)

Lower bound on design variable numbers: 3, 5, 6, 7, 10-17, 19-21, 23, 24, 26-30, 33, 34, 36-38, 40-42, and 50, 51

- (ii) Results obtained after 30 design iterations (1 stressratio design cycle initially)
  - Displacement of nodes 1 and 3 in the x<sub>2</sub> direction of the 3<sup>rd</sup> substructure
  - Lower bound on design variable numbers: 1-34, 36-42, 50, 51
  - Max. violation is 0.31%
- CASE V: With 6 damage conditions (results are obtained after 38 design iterations with no stress-ratio design initially)
  - Displacement of nodes 1 and 3 in the x<sub>2</sub> direction of the 3<sup>rd</sup> substructure under damage conditions 2, 4, and 6
  - Truss member #98, group 39 in substructure 3 under damage condition 5
  - Lower bound on design variable numbers: 3, 5, 6,
    12, 13, 15-22, 24-27, 40, 41, 29-31, 33-34
  - Upper bound on design variable numbers: 44, 46, 47 and 49
  - Max. violation is 1.04% (in displacement constraints)

	1	Natural Frequencies (in Hz.)
	CASE I: Without damage	33.51
(Open tail-boom)	CASE V: With 6 damage conditions	43.91, 30.69, 28.999, 44,39, 46,93, 44.07, 28.999
	CASE I: Without damage	53.28
(Closed tail-boom)	CASE V: With 6 damage conditions	56.01, 36.68, 36.44, 60.64, 62.39, 60.84, 34.55

TABLE 4.8. NATURAL FREQUENCY AT OPTIMUM (RESONANT FREQUENCY = 29 HZ.)

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	CA	SE I	CASE V		
	Optimum Weight, lbs.	CPU Time per Design Iter.	Optimum Weight, lbs.	CPU Time per Design Iter.	
Open Tail-Boom	106.0	5.65	161.7	43.5	
Closed Tail-Boom	44.5	7.66	77.8	52.0	

## TABLE 4.9. COMPARISON OF OPTIMUM RESULTS OBTAINED WITH SUBSTRUCTURING FOR OPEN AND CLOSED TAIL-BOOM STRUCTURES

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#### CHAPTER 5

#### DISCUSSION, CONCLUSIONS AND RECOMMENDATIONS

A general method for optimal design of fail-safe structures with substructuring is presented. The method integrates the state space design sensitivity analysis for fail-safe structural design into the gradient projection method of design optimization. A step-by-step algorithm for optimal design of fail-safe structures is stated. Computational aspects of the method with substructuring are discussed.

A modified Subspace Iteration method for computing natural frequencies of a structure by substructuring is also developed and integrated into the optimal design algorithm. The method is quite readily programmed and integrated into the optimization algorithm with substructuring. An analysis of the method indicates that there is a trade-off between computational time and computer core requirements, depending on whether the mass matrix for the structure is computed only once for Subspace Iteration or computed in every Subspace Iteration.

Comparing results for the open and closed tail-boom structures, one concludes that the closed structure is considerably lighter in weight to support a given set of loads. Thus, if two tail-booms are constructed - one open and the other closed - that weight roughly the same, the closed tail-boom can be designed so that it is able to withstand more damage than the open tail-boom. However, there is a trade-off between the open and the closed tail-boom structures. The trade-off is in vulnerability of the two structures to blast. Whereas the closed tail-boom is more efficient in load carrying and sustaining damage, it is more vulnerable to damage by projectile fragments and charge detonations inside the tail-boom structure. Also, the closed tail-boom has more exposed surface area that is vulnerable to damage. In comparison, the open tail-boom is less succeptable to damage because it has smaller exposed surface area. Also projectile or blast fragments may simply pass through the structure with any damage. These trade-offs should be more thouroughly analyzed before a decision is made to go ahead with either an open or a closed tail-boom.

There are several areas of research that need to be investigated to fully utilize potential of the optimal design method developed for fail-safe structures. These areas are briefly outlined here:

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(1) Potential use of fiber-reinforced composite materials in failsafe design of aircraft, helicopter, and other structures should be evaluated. Trade-offs between structural weight, damage sustainance. ease of construction, and construction costs should be analyzed.

(2) Definition of damage to a structure needs to be refined. In the present work, damage to parts of the structure is specified for the designer before he sizes the structural elements. However, prediction of a damage condition should take member sizes into consideration.

(3) The finite elements modeling of the structure needs to be refined. The finite element library for the computer program should be expanded to include elements such as the beam, the plate, and the quadrilateral membrane element. The disign sensitivity analysis method with these elements should be developed.

(4) The effect of body forces should be incorporated into the computer program. Also the effect of temperature variations on structural performance should be included in the computer program. Note that the general optimal design formulation and the algorithm already account for these effects.

(5) An algorithm for optimal design of fail-safe structures that use commercially available sections should be developed. This will reduce fabrication costs.

(6) A formulation and an optimization algorithm for fail-safe design of structure, subjected to transient dynamic loads should be developed.

(7) Work should continue in development of innovations for improving efficiency of the basic optimal design algorithm for fail-safe structures. Improvements in treatment of fail-safe constraints, step size selection techniques, and selection of weighting parameters are some of the areas that need further refinement.

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# APPENDIX A to

Report Number 45

FAIL-SAFE DESIGN OF AN OPEN TRUSS HELICOPTER TAIL-BOOM WITHOUT SUBSTRUCTURING

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The purpose of this appendix is to present optimal designs for several cases of an open truss helicopter tail-boom without substructuring. The structure is the tail-boom for a U. S. Army Cobra helicopter.

The basic configuration and end sections of the tail-boom are shown in Figure A.1. The maximum in-flight loads to be supported by the tail-boom structure are also shown in Figure A.1. The structure that is currently in use consists of longitudinal members, cross members, and a skin cover to obtain an enclosed tail-boom. This type of structure is vulnerable to blasts that occur inside or near the skin. In order to reduce vulnerability of the structure to such damage, an open truss type structure is considered. Accordingly, the structure shown in Figure A.1 is modeled as a 108 member truss with 28 joints and 72 degrees of freedom. The geometry of the idealized structure and the design loads are given in Figure A.2. The element numbering system for a typical panel is shown in Figure A.3. The member definitions for the truss are given in Table A.1.

The problem is to minimize the total weight of the structure and at the same time to ensure that member stress, nodal displacement, member buckling, and natural frequency constraints are satisfied under projected loading and damage conditions. The design parameters to be calculated are the cross-sectional areas of the members. A lower bound constraint is also imposed on cross-sectional area.

The members of the truss are taken to be tubular sections. Assuming the sections to be thin, the moment of inertia and cross-sectional area are given as  $I = \pi R^3 t$  and  $A = 2\pi R t$ , where R is the mean radius and t is the thickness of the tube. In calculating the Euler buckling load, the moment of inertia is assumed to be given as  $I = \overline{\alpha}A^2$ . Therefore,  $\overline{\alpha} = I/A^2$  is given as  $R/4\pi t$ . If R/t is conservatively selected as 12 to 14, then  $\overline{\alpha} \approx 1.0$ . This value of  $\overline{\alpha}$  is used in calculations.

Design data for the structure are given in Table A.2. The working stress for each member is assumed to be approximately 60 percent ( $\pm$  25 ksi) of the yield stress (42 ksi) for the material used. This working stress corresponds to a safety factor of roughly 1.68. Displacement limit of  $\pm$  0.5 in. at the nodal points are based on approximately 1/3° mis-alighment at the center of the tail-boom. The lower limit on member cross-sectional area is taken as 0.0415







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TOP VIEW



FRONT VIEW





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Following grouping of members with members of a group required to have same cross-sectional areas is used to maintain some symmetry in the structure

Group No.	Member Numbers
1	2,3
. 2	1,4
3	5,6,9,10
4	7,8,11,12
. 5	13,15
6	14,16
7	17,18

Figure A.3. Member Numbering for the First Panel

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### TABLE A.1

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Member	E No	nd des	Member	E No	nd des	Member	E	nd des
1	3	7	37	11	15	73	19	23
2	i	5	38	9	13	74	17	21
3	2	6	39	10	14	75	18	22
4	4	8	40	12	16	76	20	24
5	3	5	41	11	13	77	19	21
6	1 '	7	42	9	15	78	17	23
7	1	6	43	9	14	79	17	22
8	2	5	44	10	13	80	18	21
9	2	8	45	10	16	81	18	24
10	4	6	46	12	14	82	20	22
11	3	8	47	11	16	83	19	24
12	4	7	48	12	15	84	20	23
13	7	5	49	15	13	85	23	21
14	5	6	50	13	14	86	21	22
15	6	8	51	14	16	87	22	24
16	8	7	52	16	15	88	24	23
17	7	6	53	15	14	89	23	22
18	8	5	54	16	13	90	24	21
19	7	11	55	15	19	91	23	27
20	5	9	56	13	17	92	21	25
21	6	10	57	14	18	93	22	26
22	8	12	58	16	20	94	24	28
23	7	9	59	15	17	95	23	25
24	5	11	60	13	19	96	21	27
25	5	10	61	13	18	97	21	26
26	6	9	62	14	17	98	22	25
27	6	12	63	14	20	99	22	28
28	8	10	64	16	18	100	24	26
29	7	12	65	15	20	101	23	28
30	8	11	66	16	19	102	24	27
31	11	9	67	19	17	103	27	25
32	9	10	68	17	18	104	25	26
33	10	12	69	18	20	105	26	28
34	12	11	70	20	19	106	28	27
35	11	10	71	19	18	107	27	26
36	12	9	72	20	17	108	28	25

MEMBER LOCATIONS FOR OPEN TRUSS HELLCOPTER TAIL BOOM

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#### TABLE A.2

DESIGN DATA FOR OPEN TRUSS HELICOPTER TAIL BOOM

٨:	Data Common to complete as we	11 as	damaged structures
	Material	:	2024-T3 Aluminum Alloy
	Modulus of Elasticity		10.5 x 10 <sup>3</sup> ksi
	Stress limits		± 25.0 ks1
	Material density	-	0.1 lb/in. <sup>3</sup>
	Moment of inertia	:	$I = \overline{\alpha}A^2; \ \overline{\alpha} = 1.0$
	Displacement limits		± 0.50 in.
	Lower limit on cross-	-	0.0415 in. <sup>2</sup>
	Sectional area		
	Upper limit on cross-	-	None
	Sectional area		

## B: Loading Data

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Number of loading conditions = one

Loading for complete structure :

Node Number	Load Component (kips) in direction					
	<b>x</b> <sub>1</sub>	x <sub>2</sub>	x <sub>3</sub>			
13	0.0	0.0	-0,140			
14	0.0	0.0	-0.140			
15	0.0	0.0	-0.140			
16	0.0	0.0	-0.140			
25	1.4903	1.6918	0.0			
26	1.4903	-1.3658	0.0			
27	-1.4903	1.6918	0.0			
28	-1.4903	-1.3658	0.0			

Lower bound on natural frequency for complete structure = 29 Hz

in.<sup>2</sup> which corresponds to a tube with 0.50 in. outside diameter and 0.028 in. wall thickness. There is no upper limit on cross-sectional area. There is only one loading condition for the structure, which is given in Table A.2. There are six projected damage conditions for the structure, given in Table A.3. For each damage condition a joint of the structure and all members connected to the joint are removed. Thus each damaged structure has different stiffness and mass matrices and state variables. Note, however, that each damaged structure is geometrically stable.

In order to maintain symmetry and to facilitate fabrication of the structure, 108 members of the structure are divided into a total of 42 groups and each group is assigned a design variable. Therefore each panel of the structure (shown in Figure A.3) has seven design variables. Also, it is interesting to study the effect on structural weight obtained by imposing varying degrees of performance requirements for the damaged structures. Thus optimum solutions for the following five cases are obtained.

Case I: Complete structure with no damage.

- <u>Case II:</u> Complete structure with damage conditions 1 to 6 imposed and the structural load and natural frequency requirements for damaged structures reduced to two-thirds of the normal conditions.
- <u>Case III:</u> Same as Case II except load and natural frequency requirements for damaged structures are 80% of the normal conditions.
- Case IV: Same as Case II except load and natural frequency requirements for damaged structures are 90% of the normal conditions.
- <u>Case V:</u> Complete and damaged structures required to perform for full set of normal conditions.

Optimum designs for the open truss helicopter tail-boom for Cases I to V are given in Table A.4. These designs were obtained by starting the iterative process with 1.0 m<sup>2</sup> as cross-sectional area for all members of the tail-boom. Comparing the results for Cases I and II, one concludes that when performance requirements for projected damaged structures (defined in Table A.3) are reduced to two-thirds of the normal conditions there is essentially no penalty on the weight of the structure. However, there is some redistribution

Damage Condition	Member(s) Damaged	Node(s) Damaged	% Reduction in Area		
1	21,25,28,32,33, 35,39,44,45	10	100		
2	1,6,12,13,16, 17,19,23,29	7	100		
3	58,63,65,69,70, 72,76,82,84	20	100		
4	73,78,84,85,88, 89,91,95,101	23	100		
5	56,59,62,67,68, 72,74,78,79	17	100		
6	3,7,10,14,15, 17,21,26,27	6	100		

## TABLE A.3. DAMAGE CONDITION DEFINITIONS AND FREQUENCY LIMITS

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of the material, as may be seen from optimal solutions for Cases I and II given in Table A.4. If the final design for Case I given in Table A.4 is taken as the starting design for Case II, there are large constraint violations. This indicates that the structure constucted from the solution of Case I would fail catastrophically if any of the damage conditions defined in Table A.3 occured, even after the load and the natural frequency requirements were reduced to two-thirds of the normal conditions. On the other hand, if a tailboom is constructed from the final areas for Case II, the structure is able to safely support two-thirds of the load carrying requirement, even after any of the specified damage occurs.

Final designs for Cases III, IV, and V are also given in Table A.4. They indicate that there is a substantial penalty on the weight of the structure as the load carrying and natural frequency requirements for the damaged structures are increased.

Due to ease in fabrication, it is desirable to use as few standard sections as possible. For the design of Cases I to V, 42 design variables (that is 42 types of sections) are used. This number is perhaps too large. Therefore tail-boom design for two additional cases VI and VII is also obtained. These cases are as follows:

- <u>Case VI:</u> The number of design variables is reduced to 12, with 2 design variables for each bay. For the first bay of Figure A.3, members 1-4, 13-16 have same cross-sectional areas and members 5-12, 17 and 18 have same cross-sectional areas. The tailboom is designed with six damage conditions of Table A.3 imposed, and complete and damaged structures are required to perform for full set of normal conditions.
- Case VII: The number of design variables is reduced to 4 with 2 design variables for first three bays and 2 design variables for the last three bays. For the first three bays, all longerons, vertical and cross members have the same cross-sectional areas and all diagonals have same cross-sectional areas. A similar grouping is done for the last three bays. The tail-boom is designed with six damage conditions of Table A.3 imposed, and complete and damaged structures are required to perform for full set of normal conditions.

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## TABLE A.4.

OPTIMUM D	ESIGNS	FOR	CASES	Ι	то	V	OF	THE	TAIL-BOOM	STRUCTURE

Design	Member	Final Cross-Sectional Areas (in. <sup>2</sup> )						
Variable	Numbers	Case I	Case II	Case III	Case IV	Case V		
1	2,3	1.3750	1.415	1.6930	2.2810	3.0250		
2	1,4	1.3710	1.424	1.6440	2.1220	2.7880		
3	5,6,9,10	0.1375	0.1391	0.2094	0.2427	0.2684		
4	7,8,11,12	0.1395	0.1544	0.1464	0.1589	0.2266		
5	13,15	0.0415	0.0415	0.0415	0.0726	0.0998		
6	14,16	0.0821	0.0809	0.1374	0.1700	0.1589		
7	17,18	0.0415	0.0415	0.1777	0.3187	0.3168		
8	20,21	1.2420	1.2610	1.3870	1.7060	2.2440		
9	19,22	1.2390	1.2600	1.2400	1.5770	2.0930		
10	23,24,27,28	0.1741	0.1593	0.1751	0.2161	0.3964		
11	25,26,29,30	0.1649	0.1864	0.3504	0.3981	0.4220		
12	31,33	0.0415	0.0415	0.0479	0.0415	0.0477		
13	32,34	0.1002	0.1034	0.1948	0.1972	0.1522		
14	35,36	0.0415	0.0498	0.0909	0.1035	0.1231		
15	38,39	1.0290	1.022	1.0550	1.1060	1.3060		
16	37,40	1.0280	1.0070	1.0040	1.070	1.2700		
17	41,42,45,46	0.2110	0.1990	0.2301	0.2585	0.3404		
18	43,44,47,48	0.2295	0.2513	0.2464	0.2738	0.2894		
19	49,51	0.0415	0.0415	0.0498	0.0818	0.0928		
20	50,52	0.1371	0.1315	0.1228	0.0962	0.0899		
21	53,54	0.0415	0.0415	0.0451	0.0773	0.0897		
22	56,57	0.8221	0.8218	0.8237	0.8759	0.9313		
23	55,58	0.8226	0.8020	0.8179	0.9044	0.9761		
24	59,60,63,64	0.2365	0.2316	0.3045	0.3733	0.4043		
25	61,62,65,66	0.2587	0.2425	0.1891	0.1508	0.1583		
26	67,69	0.0415	0.0415	0.0415	0.0753	0.0902		
27	68,70	0.1575	0.1372	0.1715	0.1230	0.1078		
28	71.72	0.0415	0.0503	0.1283	0.1745	0.1714		

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The optimal designs for the last two cases are also obtained using the same computer code [1] and by starting from uniform cross-sectional areas of 1.0 in.<sup>2</sup> for all members. The final areas for Case VI are given in Table A.5 and for the Case VII, they are given in Table A.6. As expected, there is a substantial penalty in weight of the structure, as compared to the weight obtained in Case V. This indicates that the designer has to decide whether the weight of the structure or its fabrication cost is critical, because as the number of design variables is reduced the optimum weight of the structure increases.

The constraints that are critical at the optimum for all cases are given in Table A.7. For all cases, all active constraints are satisfied to within 0.10% of their allowable values. The natural frequencies of the complete and damaged structures at the optimum solution are given in Table A.8. The cost function histories for all cases are given in Figure A.4. In most cases, an optimum design or a design very close to the optimum was obtained in 20-30 iterations.

The rate of convergence to the optimum is highly dependent on proper selection of the step size parameter  $\eta$ . In order to see how critical the step size parameter is, several step sizes for Case II of the helicopter tail-boom were tried and it was possible to obtain convergence to the optimum in 20 iterations, as compared to 32 iterations shown in Figure A.4. The step size in all calculations was selected based on the idea of specifying a desired reduction in the cost function [2]. Change in the cost function is given by the linearized formula

 $\delta \psi_0 = \Lambda^J \delta \mathbf{b} \tag{A.1}$ 

Now substituting for  $\delta \Psi_0 = -\bar{r}\Psi_0$  (where  $\bar{r}$  is a specified reduction ratio and  $\Psi_0$  is the current value of the cost function) and for  $\delta b = -\eta \delta b^1$  from Equation 2.5-8 (where  $\delta b^2$  is assumed to zero; that is all constraints are assumed to be satisfied) into Equation 2.4-26, one obtains

$$\eta = \bar{r}\psi_0 / \Lambda^J^T \delta b^1$$
 (A.2)

This formala is used in calculating the step size at the start of the iterations. The step size parameter is monitored and sometimes adjusted as the iterations progress.
TABLE A.4. (c	ont.)
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Design	Member	Final Cross-Sectional Areas (in. <sup>2</sup> )							
Variable	Numbers	Case I	Case II	Case III	Case IV	Case V			
29	74,75	0.5806	0.5846	0.4995	0.5390	0.5515			
30	73,76	0.5830	0.5689	0.5626	0.6633	0.6666			
31	77,78,81,82	0.2675	0.2626	0.2331	0.2651	0.2934			
32	79,80,83,84	0.2883	0.2695	0.3453	0.3273	0.3111			
33	85,87	0.0415	0.0415	0.0449	0.0416	0.0580			
34	86,88	0.1934	0.1676	0.2132	0.1705	0.1573			
35	89,90	0.0415	0.0415	0.0544	0.1069	0.1223			
36	92,93	0.2299	0. 2244	0.2274	0.2682	0.2740			
37	91,94	0.2090	0.2250	0.2021	0.1372	0.1184			
38	95,96,99,100	0.3295	0.3188	0.2905	0.2134	0.1855			
39	97,98,101,102	0.3428	0.3248	0.3318	0.3382	0.3327			
40	103,105	0.0564	0.0415	0.0757	0.0921	0.1089			
41	104,106	0.1036	0.0875	0.0999	0.0947	0.0926			
42	107,108	0.1987	0.1929	0.1905	0.1899	0.1822			
Weight in	pounds	105.6	105.8	116.8	134.8	161.1			
Average CPU/Iter. in sec. on IBM 370-158(G)		4.0	24.0	26.4	26.7	26.7			
Number of Active Constraints at Opt.		12	14	11	14	10			
$  \delta b^1  $ a	t opt.	2.8	0.70	3.78	3.72	3.49			
δb <sup>1</sup>    m.	ax.	53.8	53.8	53.8	53.8	53.8			

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Design Variable	Member Numbers	Final Areas (in <sup>2</sup> )				
1	1-4, 13-16	2.9370				
2	5-12, 17, 18	0.5698				
3	19-22, 31-34	2.0430				
4	23-30, 35-36	0.8459				
5	37-40, 49-52	1.0760				
6	41-48, 53, 54	0.4047				
7	55-58, 67-70	0.7033 0.3615				
8	59-66, 71, 72					
9	73-76, 85-88	0.4470				
10	77-84, 89,90	0.3294				
11	91-94, 103-106	0.1554				
12	95-102, 107-108	0.2511				
Optimum W	eight in pounds	241.57				
Average C	PU/cycle in sec. on IBM 370-158 (G)	26.8				
Number of	Active Constraints at Opt.	5				
δb <sup>1</sup>    a	t Opt.	6.1				
δb <sup>1</sup>    m	ax.	89.7				

TABLE A.5.

OPTIMAL DESIGN FOR CASE VI OF HELICOPTER TAIL-BOOM

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# TABLE A.6.

OPTIMAL DESIGN FOR CASE VII OF HELICOPTER TAIL-BOOM

Design Variable	Member Numbers	Final Areas (in. <sup>2</sup> )
1	1-4, 13-16, 19-22, 31-34, 37-40, 49-52	3.2960
2	5-12, 17, 18, 23-30, 35, 36 41-48, 53, 54	0.8895
3	55-58, 67-70, 73-76, 85-88, 91-94, 103-106	0.4283
4	59-66, 71, 72, 77-84, 89, 90 95-102, 107, 108	0.2796
Optimum Weig	ght in pounds	346.25
Average CPU	/cycle in sec. on IBM 370-158 (G)	18.0
Number of A	ctive Constraints at opt.	3
$  \delta b^{1}  $ at o	opt.	0.035
$  \delta b^1  $ max		155.1

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### TABLE A.7.

## CRITICAL CONSTRAINTS AT OPTIMUM

#### Case I

Displacement in the x<sub>2</sub> direction at nodes 25 and 27, and lower limit on design variable numbers 5, 7, 12, 14, 19, 21, 26, 28, 33, and 35. Case II

Same as in Case I, except design variables 14 and 28 are not at their lower bounds and 40 is at its lower bound, and buckling constraint for members 18, 36, 71 are tight under damage conditions 6, 1, and 5, respectively.

### Case III

Displacement in the  $x_2$  direction at node 25 under damage conditions 1, 2, 4, 5 and 6, displacement in the  $x_2$  direction at node 27 under damage conditions 1, 2, 5 and 6, and lower bound on design variables 5 and 26.

# Case IV

Displacement in the  $x_2$  direction at node 25 under damage conditions 1, 2, 3, 4 and 5, displacement in the  $x_2$  direction at node 27 under damage conditions, 1, 2, 3, and 5, frequency constraints under damage conditions 2 and 6, buckling constraint for member 66 under damage condition 3, and lower bound on design variables 12 and 33.

### Case V

Displacement in the  $x_2$  direction at node 25 under damage conditions 2, 3, 4 and 5, displacement in the  $x_2$  direction at node 27 under damage conditions 2, 3 and 5; frequency constraints under damage conditions 2 and 6; buckling constraint for member 66 under damage condition 3.

### Case VI

Displacement in the  $x_2$  direction at nodes 25 and 27 under damage conditions 4 and 5, and frequency under damage condition 2.

### Case VII

Displacement in the  $x_2$  direction at nodes 25 and 27 under damage condition 5 and frequency constraint under damage condition 2.

# TABLE A.8.

Damaged Condition	Frequency at Optimum (Hz)									
	Case I	Case II	Case III	Case IV	Case V	Case VI	Case VII			
0*	34.34	34.90	36.75	39.80	44.12	42.52	43.19			
1	-	24.83	26.00	27.44	30.85	31.79	35.08			
2	-	22.06	23.82	26.10	29.00	29.00	29.00			
3	-	35.61	37.58	40.81	44.70	43.56	41.55			
4	-	37.62	39.64	42.81	47.21	45.81	45.77			
5	-	35.52	37.38	40.53	44.40	43.46	41.36			
6	-	22.42	23.85	26.10	29.00	29.41	29.42			

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Figure A.4. Cost Function Histories for Several Design Cases of the Helicopter Tail-Boom Truss

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It should be noted that in the first few design iterations for all cases of the tail-boom design, there were a large number of violations (50 to 100) and the maximum amount of violations was of the order of 1500%. The failsafe optimal structural design algorithm corrected these constraints violations without difficulty.

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APPENDIX B to Report Number 45

# FINITE ELEMENTS EMPLOYED

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The computer program for fail-safe structural optimazation with substructuring (FSOS) employs truss, constant strain triangular (CST), the symmetric shear panel (SSP) and symmetric pure shear panel (SPSP) finite elements. For convenience the stiffness and mass matrices for these elements are given in this appendix.

B.1. Notation and General Expressions

- a = length of SSP or SPSP element
- b = height of SSP or SPSP element
- E = modulus of elasticity
- $\rho$  = material mass density

$$\ell_1, m_1, n_1$$
 = direction cosines of the local  $x_1$  axis in the global coordinate system

 $\tilde{u}, \tilde{v}, \tilde{w}$  = displacements in local coordinate system

 $x_1, x_2, x_3 = global coordinate system$ 

 $\tilde{x}_1, \tilde{x}_2, \tilde{x}_3 = local coordinate system$ 

 $\varepsilon_{11}, \varepsilon_{22}, \varepsilon_{12}$  = strain components in local coordinate system

 $\sigma_{11}, \sigma_{22}, \sigma_{12}$  = stress components in local coordinate system

t = thickness of SSP or SPSP element

 $\Theta$  = aspect ratio of SSP or SPSP element ( $\Theta = \frac{a}{b}$ )

- $\tilde{r}$  = vector of nodal displacement in local coordinate system
- B = strain-displacement relation matrix
- C,C = stress-displacement relation matrices in datum and local coordinate systems, respectively
  - D = stress-strain relation matrix
- $k, \tilde{k}$  = element stiffness matrices in datum and local coordinate systems, respectively
  - R = rotation matrix from local to global coordinate system
  - β = local to global coordinate transformation matrix for stiffness and mass matrices
  - N = shape function that depends on  $\tilde{x}_1, \tilde{x}_2, \tilde{x}_3$
  - V = volume of the finite element

A general expression for the element stiffness matrix in the local coordinate system is given as [4]:

$$k = \int_{V} B^{T} D B dV$$

(B.1-1)

The element stiffness matrix relative to a global coordinate system can be obtained using  $\beta$  and  $\tilde{k}$  matrices as follows [4].

$$\mathbf{k} = \beta^{\mathrm{T}} \tilde{\mathbf{k}} \beta \tag{B.1-2}$$

A general expression for the element mass matrix in the local coordinate system is given as [4]:

$$\tilde{m} = \int_{V} N^{T} N dV \qquad (B.1-3)$$

The mass matrix  $\tilde{m}$  relative to a global coordinate system can be obtained according to the following prescription [4]:

$$m = \beta^{T} \tilde{m} \beta \qquad (B.1-4)$$

### B.2. Truss Element

Truss is a one dimensional element that has constant strain throughout its length. Figure B.1 shows a general truss element in its local and global coordinate systems. Using the constant strain condition, shape functio for the truss element is given as [4]:

$$N = \begin{bmatrix} (1-\xi) & 0 & 0 & \xi & 0 & 0 \\ 0 & (1-\xi) & 0 & 0 & \xi & 0 \\ 0 & 0 & (1-\xi) & 0 & 0 & \xi \end{bmatrix}$$
(B.2-1)

where  $\xi = x_1/L$ . Using Equation B.1-1, the stiffness matrix for the truss element is given as:

Using Equation B.1-3, mass matrix for the truss element is given as:

$$\tilde{\mathbf{m}} = \frac{\rho \mathbf{AL}}{6} \begin{bmatrix} 2\mathbf{I}_3 & \mathbf{I}_3 \\ \mathbf{I}_3 & 2\mathbf{I}_3 \end{bmatrix}$$
(B.2-3)

where  $I_3$  is a 3x3 identity matrix. It is shown in Ref. 4 that the mass matrix  $\tilde{m}$  for the truss element is invariant under any rotation of the coordinate system, so  $m = \tilde{m}$  for the truss element.

It can be easily shown that the stiffness matrix for the truss element relative to a global coordinate system can be expressed as:

$$\mathbf{k} = \left[\frac{\mathbf{A}\mathbf{E}}{\mathbf{L}}\right]\boldsymbol{\beta}^{\mathrm{T}}\boldsymbol{\beta} \tag{B.2-4}$$

in which



where the row vector  $\beta$  is given as:

$$\beta = \begin{bmatrix} \ell_1 & m_1 & n_1 & -\ell_1 & -m_1 & -n_1 \end{bmatrix}$$
 (B.2-5)

### B.3. Isotropic Constant Strain Triangular (CST) Element

This element resists only in-plane stresses,  $\sigma_{11}$ ,  $\sigma_{22}$ , and  $\sigma_{12}$ . These stresses and the corresponding strains are assumed to be constant throughout the finite element. A constant strain triangular element with its local and global coordinate systems is shown in Figure B.2. The displacement field for the CST element that satisfies the conditions of constant strain is given as:

$$\tilde{\mathbf{u}} = c_1 \tilde{\mathbf{x}}_1 + c_2 \tilde{\mathbf{x}}_2 + c_3$$

$$\tilde{\mathbf{v}} = c_4 \tilde{\mathbf{x}}_1 + c_5 \tilde{\mathbf{x}}_2 + c_6$$
(B.3-1)

Using the following displacement boundary conditions in Equation B.3-1, the constants  $c_1, c_2, \ldots, c_6$  can be easily solved:

$$\tilde{u}(\tilde{x}_{1}^{1}, \tilde{x}_{2}^{1}) = \tilde{r}_{1}, \qquad \tilde{v}(\tilde{x}_{1}^{1}, \tilde{x}_{2}^{1}) = \tilde{r}_{2}$$

$$\tilde{u}(\tilde{x}_{1}^{2}, \tilde{x}_{2}^{2}) = \tilde{r}_{3}, \qquad \tilde{v}(\tilde{x}_{1}^{2}, \tilde{x}_{2}^{2}) = \tilde{r}_{4}$$

$$\tilde{u}(\tilde{x}_{1}^{3}, \tilde{x}_{3}^{3}) = \tilde{r}_{5}, \qquad \tilde{v}(\tilde{x}_{1}^{3}, \tilde{x}_{2}^{3}) = \tilde{r}_{6}$$

$$(B.3-2)$$

Here the superscript on  $\tilde{x}_1$  and  $\tilde{x}_2$  refers to the nodal point of the finite element (refer to Figure B.2). Substituting  $c_1, c_2, \ldots c_6$ , calculated from boundary conditions B.3-2, one obtains  $\tilde{u}$  and  $\tilde{v}$  in terms of  $\tilde{r}_1, \tilde{r}_2, \ldots \tilde{r}_6$  as follows.

$$\begin{bmatrix} \tilde{u} \\ \tilde{v} \end{bmatrix} = \frac{1}{bh} \begin{bmatrix} (s-b)\tilde{x}_1 - h(\tilde{x}_2 - b) & 0 \\ 0 & (s-b)\tilde{x}_1 - h(\tilde{x}_2 - b) \\ -s(\tilde{x}_1 - h) + h(\tilde{x}_2 - s) & 0 \\ 0 & -s(\tilde{x}_1 - h) + h(\tilde{x}_2 - h) \\ 0 & -s(\tilde{x}_1 - h) + h(\tilde{x}_2 - h) \\ 0 & b\tilde{x}_1 \\ 0 & b\tilde{x}_1 \end{bmatrix}^T \begin{bmatrix} r_1 \\ r_2 \\ r_3 \\ r_4 \\ r_5 \\ r_6 \end{bmatrix}$$
(B.3-4)

From Equation B.3-3, the shape function N can be identified for the isotropic CST element.

The strains for the isotropic CST element are given as:

$$\varepsilon \equiv \begin{bmatrix} \varepsilon_{11} \\ \varepsilon_{22} \\ \varepsilon_{12} \end{bmatrix} = \begin{bmatrix} u, 1 \\ v, 2 \\ u, 2 + v, 1 \end{bmatrix} \equiv B\tilde{r}$$
(B. 3-4)

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Figure B.2. Isotropic Constant Strain Triangular (CST) Element

Substituting Equation B.3-3 into Equation B.3-4, one can identify the matrix B as:

$$B = \frac{1}{bh} \begin{bmatrix} (s-b) & 0 & -s & 0 & b & 0 \\ 0 & -h & 0 & h & 0 & 0 \\ h & (s-b) & h & -s & 0 & b \end{bmatrix}$$
(B.3-5)

Stresses in the element are related to strains through the generalized Hooke's law:

$$\sigma = D\varepsilon \qquad (B.3-6)$$
where  $\sigma = \begin{bmatrix} \sigma & \sigma_{22} & \sigma_{12} \end{bmatrix}^{T}$  and D is given as
$$D = \frac{E}{1 - v^{2}} \begin{bmatrix} 1 & v & 0 \\ v & 1 & 0 \\ 0 & 0 & (1 - v)/2 \end{bmatrix} \qquad (B.3-7)$$

Therefore substituting for  $\varepsilon$  from Equation B.3-4 into Equation B.3-6, one can obtain stresses in terms of nodal displacements  $\tilde{r}_1, \tilde{r}_2, \dots \tilde{r}_6$ .

The stiffness matrix for the isotropic CST element in the local coordinate system can be obtained by substituting for B and D from Equations B.3-5 and B.5-7, respectively, into Equation B.1-1. Integrating over the volume of the element in Equation B.1-1, the element stiffness matrix is given as:

$$k = k^{n} + k^{s} \tag{B.3-8}$$

where  $k^n$  is the stiffness matrix relative to normal stresses that is given as:

 $\tilde{k}^{n} = \frac{Et}{2bh(1 - v^{2})} \begin{bmatrix} (b-s)^{2} & & & \\ v(b-s)h & h^{2} & & \\ (b-s)s & vhs & s^{2} & & \\ -vh(b-s) & -h^{2} & -vhs & h^{2} & \\ -(b-s)b & -vhb & -sb & vhb & b^{2} & \\ 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix} (B.3-9)$ 

and  $\tilde{k}^{\text{S}}$  is the stiffness matrix relative to shear stress that is given as:

 $\tilde{k}^{S} = \frac{Et}{4bh(1+v)} \begin{bmatrix} h^{2} & Symmetric \\ (b-s)h & (b-s)^{2} & \\ -h^{2} & -(b-s)h & h^{2} & \\ hs & (b-s)s & -hs & s^{2} & \\ 0 & 0 & 0 & 0 & 0 \\ -hb & -(b-s)b & hb & -sb & 0 & b^{2} \end{bmatrix} (B.3-10)$ 

The mass matrix for the isotropic CST element in the local coordinate system is obtained by substituting for N from Equation B.3-3 into Equation B.1-3. Carrying out the indicated integration, one obtains:

$$\tilde{m} = \begin{bmatrix} m^* & 0 & 0 \\ 0 & m^* & 0 \\ 0 & 0 & m^* \end{bmatrix}$$
(B.3-11)

where m\* is given as:

$$\mathbf{m}^{\star} = \frac{\rho \mathbf{A} \mathbf{t}}{12} \begin{bmatrix} 2 & 1 & 1 \\ 1 & 2 & 1 \\ 1 & 1 & 2 \end{bmatrix}$$
(B.3-12)

In order to assemble stiffness and mass matrices for the entire structure, one needs to transform the element stiffness and mass matrices relative to a global coordinate system. It can be shown [4] that under any rotation of the coordinate system, the element mass matrix is invariant, that is m=m̃. In order to transform the element stiffness matrix relative to a global coordinate system, one needs to define a matrix  $\beta$  for the CST element and then use Equation B.1-2 to obtain k. The matrix  $\beta$  is given as:

$$\beta = \begin{bmatrix} R & 0 & 0 \\ 0 & R & 0 \\ 0 & 0 & R \end{bmatrix}$$
(B.3-13)

where matrix R is given as:

$$R = \begin{bmatrix} \lambda_1 & m_1 & n_1 \\ \lambda_2 & m_2 & n_2 \end{bmatrix}$$
(B.3-13)

where  $\ell_1$ ,  $m_1$ ,  $n_1$  and  $\ell_2$ ,  $m_2$ ,  $n_2$  are direction cosines of the  $x_1$  axis (that is, the line 4-1) and the  $x_2$  axis (that is, the line 1-2) relative to a global coordinate system  $x_1$ ,  $x_2$  and  $x_3$ . These direction cosines are given as:

# B.4. Symmetric Shear Panel Element (SSP)

In deriving the stiffness matrix for SSF elements (Figure B.3), the basic assumptions made are: 1) isotropic material, 2) uniform thickness, 3) rectangular configuration; if not rectangular, an equivalent rectangular plate of the same area is considered, 4) symmetric with respect to the middle surface, 5) plane stress state, 6) the stress distribution is assumed as follows:

$$\sigma_{11}(\tilde{x}_{1}, \tilde{x}_{2}) = \alpha_{1}\tilde{x}_{2} + \alpha_{2}$$

$$\sigma_{22}(\tilde{x}_{1}, \tilde{x}_{2}) = 0.0$$

$$\sigma_{12}(\tilde{x}_{1}, \tilde{x}_{2}) = \alpha_{3}$$
(B.4-1)

where  $\alpha_1, \alpha_2, \alpha_3$  are constants, and 7) the displacement boundary conditions are:

$$\tilde{r}_{1}(0, b/2) = \tilde{r}_{1}$$
  
 $\tilde{r}_{1}(a, b/2) = \tilde{r}_{3}$   
 $\tilde{r}_{2}(0, b/2) = \tilde{r}_{2}$   
 $\tilde{r}_{4}$   
(B.4-2)

and

$$\tilde{u}(\tilde{x}_{1}, 0) = 0.0$$

The local to global coordinate transformation for nodal displacements is expressed as:

 $\tilde{\mathbf{r}} = \beta \mathbf{r}$  (B.4-3)

where

 $\beta = \begin{bmatrix} \hat{k}_{1} & m_{1} & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & \hat{k}_{1} & m_{1} & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \end{bmatrix}$ (B.4-4)  $\mathbf{r} = \{ \tilde{\mathbf{r}}_{1} \quad \tilde{\mathbf{r}}_{2} \quad \tilde{\mathbf{r}}_{3} \quad \tilde{\mathbf{r}}_{4} \}^{\mathrm{T}}$ (B.4-5)

and

$$\mathbf{r} = \{\mathbf{r}_1 \ \mathbf{r}_2 \ \mathbf{r}_3 \ \mathbf{r}_4 \ \mathbf{r}_5 \ \mathbf{r}_6\}^{\mathrm{T}}$$
 (B.4-6)



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Figure B.3. Symmetric Shear Panel, or Symmetric Pure Shear Panel

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From the assumed stress state, the strain-displacement and the boundary conditions, the displacement state can be obtained as:

$$\begin{pmatrix} \tilde{u}(\tilde{x}_{1}, \tilde{x}_{2}) \\ \tilde{v}(\tilde{x}_{1}, \tilde{x}_{2}) \end{pmatrix} = \begin{pmatrix} A_{11} & 0 & A_{13} & 0 \\ A_{21} & A_{22} & A_{23} & A_{24} \end{pmatrix} \begin{pmatrix} r_{1} \\ \tilde{r}_{2} \\ \tilde{r}_{3} \\ \tilde{r}_{4} \end{pmatrix}$$
(B.4-7)

where

$$A_{11} = \frac{2}{b} (1 - \frac{\tilde{x}_1}{a}) \tilde{x}_2, A_{13} = \frac{2\tilde{x}_1 \tilde{x}_2}{ab}$$

$$A_{21} = -\frac{\tilde{x}_1}{b} + \frac{\tilde{x}_1^2 + v\tilde{x}_2^2}{ab} - \frac{vb}{4a}, A_{22} = 1 - \frac{\tilde{x}_1}{a}$$

$$A_{23} = -A_{21}, A_{24} = \frac{\tilde{x}_1}{a}$$
(B.4-8)

From Equation B.4-7 the shape function for the SSP element can be readily identified. The strain displacement relations are obtained using Equation B.3-4 as:

$$\varepsilon = B\tilde{r}$$
 (B.4-9)

where

$$\epsilon = \left\{ \epsilon_{11} \quad \epsilon_{22} \quad \epsilon_{12} \right\}^{\mathrm{T}}$$
(B.4.10)

and

$$\beta = \begin{bmatrix} -\frac{2\tilde{x}_2}{ab} & 0 & \frac{2\tilde{x}_2}{ab} & 0\\ \frac{2\nu\tilde{x}_2}{ab} & 0 & -\frac{2\nu\tilde{x}_2}{ab} & 0\\ \frac{1}{b} & -\frac{1}{a} & \frac{1}{b} & \frac{1}{a} \end{bmatrix}$$
(B.4-11)

The stress-strain relation for plane stress is given by the generalized Hooke's law of Equation B.3-6. The matrix D is given in Equation B.3-7. Substituting in Equation B.3-6 the values of strains in terms of displacements, one obtains the stress-displacement relation as:

$$\sigma = \tilde{C}\tilde{r} \tag{B.4-12}$$

where

$$\tilde{C} = E \begin{bmatrix} -\frac{2\tilde{x}_2}{ab} & 0 & \frac{2\tilde{x}_2}{ab} & 0 \\ 0 & 0 & 0 & 0 \\ \frac{1}{2(1+\nu)b} & \frac{-1}{2(1+\nu)a} & \frac{1}{2(1+\nu)b} & \frac{1}{2(1+\nu)a} \end{bmatrix}$$
(B.4-13)

In the global coordinate system, the stress-displacement relation is:

 $\sigma = Cr \tag{B.4-14}$ 

where

$$C = C\beta \tag{B.4-15}$$

The element stiffness matrix in the local coordinate system is:

$$k = \int_{V} B^{T} DB dV = t \int_{S} B^{T} DB ds \qquad (B.4-16)$$

Thus, one obtains:

$$\tilde{k} = \frac{Et}{12(1+\nu)} \begin{bmatrix} \frac{2(1+\nu)}{\Theta} + 3 & -3 & -\frac{2(1+\nu)}{\Theta} + 3 & 3\\ -3 & \frac{3}{\Theta} & -3 & -\frac{3}{\Theta}\\ -\frac{2(1+\nu)}{\Theta} + 3\Theta & -3 & \frac{2(1+\nu)}{\Theta} + 3\Theta & 3\\ 3 & -\frac{3}{\Theta} & 3 & \frac{3}{\Theta} \end{bmatrix}$$
(B.4-17)

Finally, the Von Mises equivalent stress  $\sigma^{c}$  for this element is given as:

$$\sigma^{c} = (\sigma_{11}^{2} + 3\sigma_{12}^{2})^{\frac{1}{2}}$$
 (B.4-18)

For calculating the maximum value of  $\sigma^{c}$  from Equation B.4-18 the following expressions for  $\sigma_{11}$  and  $\sigma_{12}$  are used (from Equation B.4-12):

$$\sigma_{11} = \frac{E}{a} (\tilde{r}_3 - \tilde{r}_1)$$
 (B.4-19)

and

$$\sigma_{12} = \frac{E}{2(1+v)} \left\{ \frac{1}{a} \left( \tilde{r}_4 - \tilde{r}_2 \right) + \frac{1}{b} \left( \tilde{r}_3 + \tilde{r}_1 \right) \right\}$$
(B.4-20)

The element mass matrix in the local coordinate system is obtained by substituting for N from Equation B.4-7 into Equation B.1-3. The elements of the symmetric (4x4) mass matrix are:

$$\tilde{m}_{11} = \frac{\rho b^2 t}{6} \left[ \frac{\Theta}{3} + \frac{\nu \Theta}{6} + \frac{\Theta^3}{10} + \frac{\nu^2}{10\Theta} \right]$$

$$\tilde{m}_{12} = \frac{-\rho b^2 t}{24} \left[ \Theta^2 + \nu \right] = \tilde{m}_{14}$$

$$\tilde{m}_{13} = \frac{\rho b^2 t}{6} \left[ \frac{\Theta}{6} - \frac{\nu \Theta}{6} - \frac{\Theta^3}{10} - \frac{\nu^2}{10\Theta} \right] \qquad (B.4-21)$$

$$\tilde{m}_{22} = \frac{\rho b^2 \Theta t}{6} , \quad \tilde{m}_{23} = -\tilde{m}_{12} , \quad \tilde{m}_{24} = \tilde{m}_{22}/2$$

$$\tilde{m}_{33} = \tilde{m}_{11} , \quad \tilde{m}_{34} = -\tilde{m}_{14} , \quad \tilde{m}_{44} = \tilde{m}_{22}$$

$$B.5. \quad \text{Symmetric Pure Shear Panel (SPSP)}$$

The element stiffness matrix for this pure shear element (Figure B.3) is also obtained by following the previous procedure and by assuming the stress state to be as follows:  $\sigma_{11} = 0$ ,  $\sigma_{22} = 0$ ,  $\sigma_{12} = \alpha_1$ , where  $\alpha_1$  is a constant. The element stiffness matrix is then given as:

$$\tilde{k} = \frac{Et}{4(1+\nu)} \begin{bmatrix} \Theta & -1 & \Theta & 1 \\ -1 & \frac{1}{\Theta} & -1 & -\frac{1}{\Theta} \\ \Theta & -1 & \Theta & 1 \\ 1 & -\frac{1}{\Theta} & 1 & \frac{1}{\Theta} \end{bmatrix}$$
(B.5-1)

The stress state is

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 $\sigma = \tilde{Cr}$ (B.5-2)

$$\tilde{C} = \frac{E}{2(1+\nu)} \begin{bmatrix} 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 \\ \frac{1}{b} & -\frac{1}{a} & \frac{1}{b} & \frac{1}{a} \end{bmatrix}$$
(B.5-3)

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APPENDIX C to Report Number 45

USER'S MANUAL FOR COMPUTER PROGRAMS SOS4 AND DIMCO

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## C.1 Introduction

In this appendix, use of the computer program SOS4, (<u>Structural Optimiza-</u> tion by <u>Substructures</u>) for optimal design of structural and mechanical systems that can be idealized using Truss, CST and SSP elements, is described. The program is based on the algorithm and the logical sequence of computations of Chapters II, III and IV. It is developed in FORTRAN IV using the IBM 360-65 (370-158) computer at the University of Iowa. The program can be used for optimal design of structures with or without fail-safe constraints.

The program SOS4 has eighteen subroutines, namely VARI, ELESTF, STIFFM, RECALL, DECUPP, SOLDUP, MEVEC, DEFREQ, ZBZIEF, CONST, ABSMAX, GENC, DELBE, DESVV, SDD, SOLVEL, SUBSP and JACOBI. The subroutine VARI generates various variables for a substructure as shown in the statement COMMON/V2/ (see Appendix D). The subroutine ELESTF generates element stiffness matrix, element mass matrix and element stress matrix (required for the computation of bar forces in truss elements and stress components for CST and SSP/SPSP elements) for unit value of design variables. These quantities are stored in a vector form for subsequent use in design iterations. The subroutine STIFFM generates matrices  $K_{\mu}^{(\alpha)}$  for the entire structure and  $K_{\tau\tau}^{(r,\alpha)}$  for each substructure. It used subroutine RECALL for generating element mass and stiffness matrices in the global coordinate system. It then uses subroutine DECUPP for decomposing upper band of matrices  $K_{TT}^{(r,\alpha)}$  (in case elements connecting interior nodes of the r<sup>th</sup> substructure are damaged) and  $K_B^{(\alpha)}$ . The matrix  $Q^{(r,\alpha)}$  is also computed in the subroutine STIFFM. The decomposed matrices  $K_B^{(\alpha)}$  and  $K_{TT}^{(r,\alpha)}$  overwrite the original matrices.

The subroutine MEVEC is used to compute product of the structural mass matrix and the matrix of eigenvectors. Note that these calculations proceed elementwise. The subroutine DEFREQ computes sensitivity vector for a violated frequency constraint under all damage conditions. The subroutine ZBZIEF computes boundary displacements, interior displacements and element forces/ stresses under all loading conditions. The subroutine CONST checks for the maximum stress under all loading conditions and previous damage conditions for elements linked to a design variable. It also computes sensitivity vectors for violated stress constraints. The subroutine ABSMAX computes maximum nodal displacements under all loading conditions for a damaged structure. The maximum displacements are checked against their limit values and sensitivity vectors for violated constraints are computed. The subroutine GENC computes the matrix  $C^{(\alpha)}$  of Equation 2.4-11.

The next three subroutines DELBE, DESVV, and SDD are used in computation of changes in design variables. Lagrange multipliers are computed and their signs are checked. Constraints corresponding to negative multipliers are taken out of the violated constraint set. The subroutine DESVV computes changes in design variables when only the design variable constraints are violated. The subroutine SOLVEL is based on the Gaussian elimination procedure and is used to compute the Lagrange multiplier vector  $\mu$ . The last two subroutines SUBSP and JACOBI are used to compute the lowest eigenvalue and the corresponding eigenvector for each damage condition. These subroutines are based on the Subspace Iteration method coupled with the substructuring technique, as explained in Section 2.2.

A number of vectors and matrices are used in the main program as well as in the subroutines. In order to save computer storage, COMMON statements are used (see Appendix D). For each structure, dimensions of various matrices depend on the number of members, number of substructures, number of degrees of freedom, etc. Computation for dimensions of these matrices is explained later in this appendix. Once this information has been supplied, the computer program DIMCO (<u>Dimension Computer</u>; listed in Appendix D) can be used to generate and punch dimension cards for the main program and all its subroutines.

### C.2. Data Organization

This section describes a procedure for setting up the problem and the input/output data organization for the computer program SOS4.

### C.2.1. Problem Set-up

Setting up the problem is fairly simple. The complete structure, irrespective of the number of damage conditions, is divided into a number of substructures such that each substructure interacts with a minimum number of other substructures. A set of global axes for the structure is selected which is also used for each substructure. The numbering of nodes is done in two steps:

- Boundary nodes of each substructure are numbered first and then the interior nodes. The node numbers for each substructure begin with 1.
- (ii) All the boundary nodes are also numbered in an overall system.

This numbering system simplifies many of the logical statements in the program. Hereafter, numbering of boundary nodes will imply numbering in the overall system.

### C.2.2. Input Data

The input information required for the program is divided into four subsections:

- (i) Input data common to all substrucrures
- (ii) Input data for individual substructures
- (iii) Input data for damaged structures
- (iv) Other input data.

Variables of the program are defined and explained according to the READ statements appearing in the program (Appendix D). All the input information is supplied on regular computer cards.

### C.2.2.1. Data Common to All Substructures:

 NUNIT, NN, NSU, NDAM, NLC, NV, NCC, BNC, NBW, NPH, NSD, ISPSP - FOR-MAT (1615).

NUNIT = Code number for type of unit used; NUNIT = 0 for U.S. - British Units, and NUNIT = 1 for SI units.

- NN = Code number for type of structure; NN = 2 for a 2D structure, and NN = 3 for a 3D structure.
- NSU = Number of substructures.

NDAM = Number of damage conditions.

NLC = Number of loading conditions.

NV = Number of design variables.

NCC = Number of degrees of freedom.

- BNC = Number of boundary degrees of freedom.
- NBW = Upper bandwidth of boundary stiffness (K<sub>B</sub>) matrix including the diagonal.
- NPH = Expected size of the violated constraint set, that is, maximum number of constraints that may be violated in any design cycle.
- NSD = Total number of expected stress, displacement and frequency constraint violations. Only NSD number of constraint violations can be corrected at any design cycle.
- ISPSP = Code number for SPSP/SSP elements. If ISPSP = 0, the program SOS4 considers SSP elements, otherwise (ISPSP.NE.0) SPSP elements.
- IFS, IDV, IFR, IBUK, IDIS, IBDIS, IPS, IPD, IPC, JUSTW, IAUTO FOR-MAT (1615)
  - IFS\* = Number of iterations for which stress-ratio design is initially required.

IDV\* = Code number for the frequency constraint.

- IFR = If this variable is assigned a value of 1 and frequency constraint is to be imposed, then the program will correct only the frequency constraint in the first cycle.
- IBUK\* = Code number for buckling constraints.

IDIS\* = Code number for interior displacement constraints.

IBDIS\* = Code number for boundary displacement constraints.

- IPS\* = Code number for printing force or stress matrix at each iteration. When IPS = 1 force matrix will be printed, and when IPS = 2, the stress matrix will be printed.
- IPD\* = Code number for printing displacement matrix after each iteration.

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IPC = Code number for printing stress and displacement constraint violations under each damaged condition.

JUSTW = Either 0 or 1:

If IDV = 0 and JUSTW = 0, then the program skips frequency analysis and design sensitivity analysis of the frequency constraint.

If IDV = 0 and JUSTW = 1, then the program calculates and prints the eigensolution. However the frequency constraint is not imposed.

If IDV = 1, then the program solves the eigenvalue problem and imposes the frequency constraint regardless (independent) of the input value for JUSTW.

-0; implies that the user wants to supply the matrix of eigenvectors to be used in Subspace Iteration.

IAUTO =

- = { 1; implies that the matrix of eigenvectors will be automatically generated in the computer program at the start of the Subspace Iteration.
- (\*): If value assigned to this code is 0, then the corresponding command will be ignored. For example, if IBUK = 0, then buckling constraints will be ignored.
- 3. ILIM, ITRS, LNSV, LCON, (ITY(I) = 1, 3), IWMM FORMAT (1615)
  - ILIM = Limit on the number of iterations or design cycles. The program stops if convergence is not obtained within this specified limit on number of iterations.
  - ITRS = Number of times the step size is to be changed. A provision is made in the program SOS4 to change the step size to any desired fraction of the original value if the variation of the cost function remains within the specified limit for a specified number of design cycles. This is done to obtain a finer convergence of the algorithm.

LNSV = Number of times the variation in the cost function should remain within the specified limit before the step size can be changed to any fraction of the original value.

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ITY(1) = 4 if plane (6 if space) truss elements are present; otherwise 0.

ITY(2) = 9 if CST elements are present; otherwise 0.

ITY(3) = 6 if SSP elements are present; otherwise 0.

IWMM = (0, generates weighting matrix (see Chapter 4))

(1, sets weighting matrix equal to identity matrix.

4. DF, RIT, RIN, RL, EP, STP1, STP2 - FORMAT (8F10.4).

DF

= Requested reduction in the cost function for calculating the step size. This reduction factor is used in the regular computational algorithm and may be changed after some design cycles based on the criteria described above. For a five percent reduction in cost function, DF is assigned a value of 0.05. This variable may also be assigned 0 value, and in that case the program will correct only the violated constraints. The objective function will not be reduced.

- RIT = Requested reduction in cost function for calculating the step size whenever all constraints are satisfied and ILIM > 0. This variable is used for a finer convergence near the optimum. If the regular step size is to be used then RIT = DF.
- RIN

Requested reduction in the cost function for calculating a step size if all constraints are satisfied initially (RIN > 0). A larger step size may be taken if all the constraints are satisfied initially in order to speed up the convergence. For example, RIN = 0.25, if a 25 percent reduction in cost function is desired initially.

RL

= Specified variation in the cost function for reducing step size, that is, if the variation in cost function should remain within one percent for two design cycles before the step size may be changed, then RL = 0.01 and LNSV = 2.

EP

= A small number for checking  $\varepsilon$ -active constraints. A value of 0.02 to 0.0001 (2% to 0.01%) has been used in many calculations.

STP1

I = A positive multiplier for changing DF and RIT (see LNSV in card no. 3).

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STP2 = A positive multiplier for changing RL (see LNSV in card no. 3).

5. (FACC(I), I = 1,3), RF, CONL, FORMAT (8F10.3).

FACC(I)\*= Multiplier associated with weighting matrix (refer to Ch. 4).
FACC(1): for truss elements

FACC(2): for CST elements

FACC(3): for SSP/SPSP elements

- RF = Resonant frequency for the truss in cycles per second (Hertz). When IDV > 0, RF cannot be zero.
- CONL = Maximum constraint violations to be corrected. This paramate, is always negative. If any constraint violation is smaller than this amount, only this amount will be corrected. For example, CONL = -1.0 implies  $\Delta \phi$  = -1.0 for any  $\Delta \tilde{\phi}$  < -1.0. Generally, a large value is used for this parameter; a value of -100 is recommended.
- 6. ERR1, ERR2, ERR3, ERR4, ERR5 FORMAT(5E16.7)
  - ERR1 = Error criteria used for checking convergence of eigenvalues in the Subspace Iteration method. A value of 0.100E-05 for ERR1 has been used quite often in computation.
  - ERR2 = Tolerance in design variables in percent at the optimum. At each design cycle, the percent change in each component of the design variable vector is checked and if each component is within ERR2, then the design variable vector is assumed to have converged. The value assigned to ERR2 is 0.100E-02 if a convergence of 0.1 percent is sought.
  - ERR3 = Constraint violation telerance in percent at the optimum point. The value assigned to ERR3 is 0.100E-2 if, at the optimum point, each violation of a constraint is to be within 0.1 percent.
  - ERR4 = Tolerance in the cost function in percent at the optimum. The value assigned to ERR4 is 0.100E-02 if, at the optimum point, the cost function variation is to be within 0.1 percent. If all the convergence criteria, that is, ERR2, ERR3, and ERR4 are satisfied then the convergence to the optimum is assumed and the design process is stopped.

\* to be selected by the designer

- ERR5 = Error criterion used in checking zero elements in Gaussian elimination procedure. A value of 0.100E-05 has been used in the present computations.
- 7. (DLIB(I), I = 1, BNC) FORMAT (8F10.3)

The boundary displacements limits for the structure in inches (metres) are supplied in this statement. The total number of cards for this step depends upon the value of BNC because each card contains only eight numbers. These displacement limits are punched in a definite order determined by the order of numbering the boundary joints of the structure. For example, if joint number 1 has all three degrees of freedom then it will have displacement numbers 1, 2, and 3; if joint 2 has two degrees of freedom then displacement numbers 4 and 5 will be for these two degrees of freedom, and so on.

- 8-10. This set of input data cared contains information about the loaded boundary nodes only. The boundary load matrix of dimension (BNC x NLC), is initialized first and then for each loading condition, following information is READ according to the specified format.
  - First card contains NLJ, the number of loaded boundary nodes; FORMAT (1615).
  - The next set of cards contains node numbers of loaded joints in the overall boundary node numbering syste The number of cards depends on NLJ as each card contains only sixteen numbers; FOR-MAT (1615).
  - 10. The last set of information, punched on separate cards, contains the node number and loads in kips (Newton) applied along permissible degrees of freedon; FORMAT (I5, 3F10.2).
- 11-12. This set of cards provides information about design variable linking of members across the substructure boundaries.

11. LINK - FORMAT (15)

LINK = Number of design variables linking across substructure boundaries.

12. LINLG(I,1), LINLG(I,2); I = 1, LINK; FORMAT (1615). LINLG(I,1) = Type of element

LINLG(I,2) = Design variable group to which the element is linked.

\* If LINK = 0, skip #12.

C.2.2.2. Data for Individual Substructures: In this section of the program input data for each substructure is READ separately in a proper sequence. The total number of such sets of data is equal to NSU. The following input information is given for the rth substructure:

13. NJ(r), NBJ(r), NCB(r), NIC(r), NBW1(r), NBW2(r), NBW3(r) - FORMAT (1615).

NJ(r)= Total number of nodes. = Number of boundary nodes. NBJ(r) NCB(r)\* = Number of boundary degrees of freedom. NIC(r)\* = Number of interior degrees of freedom

NBW1(r)\* = Upper bandwidth of the matrix  $K^{(r)}$  including the diagonal. NBW2(r)\* = Upper bandwidth of the matrix  $K_{BB}^{(r)}$  including the diagonal. NBW3(r)\* = Upper bandwidth of the matrix  $K_{II}^{(r)}$  including the diagonal. \* These parameters for the stiffness matrix are explained in Figure C.1.

14. NZ(I,K); I = 1,NB - FORMAT (1615); NB = NBJ(r).

This set of data cards contains information about interconnection between boundary nodes in the overall and the substructural numbering systems. The number of boundary nodes for the r<sup>th</sup> substructure is NBJ(r), and they are numbered in an ascending order starting from 1. In the overall boundary numbering system, these NBJ(r) nodes will correspond to some boundary nodes in the overall system. For example, if r<sup>th</sup> substructure has 5 boundary nodes, then they will be numbered 1, 2, 3, 4 and 5 in the substructural or local boundary node numbering system. In the overall system, let these nodes correspond to nodes 10, 11, 12, 13 and 14. Then for this data set, the number 10, 11, 12, 13 and 14 will be punched according to above format.

15. J, X(J,r), Y(J,r), Z(J,r), (ND(I), I = 1, NN) - FORMAT (I5, 3F10.3,3I5). = Nodal number J

Z(J,r)

X(J,r) Y(J,r) =  $\begin{cases} x, y, z \text{ (or } x_1, x_2, x_3) \text{ coordinates of the } J^{\text{th}} \text{ node in} \\ \text{the global Cartesian coordinate system} \end{cases}$ Units: inches (metres).

The remaining integers are the code numbers for this node. Each node has its degrees of freedom, that is, displacements in coordinate directions x,, i = 1 to NN. If displacement along a particular coordinate axis is allowed then that code number is assigned a value of 1,



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otherwise it is zero. For example, the code number 1, 1, and 0 for a particular node specify that the displacement in the  $x_3$ -direction of this node is zero. The total number of cards for this step is NJ(r) and they must be placed in an ascending order. Note: Skip data card numbers 16 to 19 if NIC(K) = 0.

- 16. DLIM(I,r): I = 1,NIC(r) FORMAT (8F10.3) This set of input data, which contains information about interior displacement limits, is supplied in the same way as boundary displacements of Subsection C.2.2.1(7). The total number of cards depends upon the value of NIC(r).
- 17-19. The next data to be supplied is the interior load matrix. This information is to be punched in exactly the same way as boundary load matrix of Subsection C.2.2.1 (8-10). The dimension of  $r^{th}$  interior load matrix is (NIC(r) x NLC x r). Note: Skip data cards 18 to 19 if NLJ = 0.

Data for Individual Finite Elements: In this section of the program input for individual finite elements is READ separately in a proper sequence (for  $r^{th}$  substructure the sequence is: truss elements, CST elements, and SSP/SPSP elements). If any type of element is not present, then the data set 20-23 is not to be supplied. The following input is given for the  $r^{th}$  substructure and  $p^{th}$  type of element (cummulative). For each type of elements (truss, CST, SSP/SPSP) data set 20-23 should be supplied.

20. NM(p), NG(p), NW(p), MEB(p), MEF(p) - FORMAT (1615).

NM(p) = Number of elements.

- NG(p) = Number of groups. The elements of a substructure may be linked together due to practical and/or economic considerations. Grouping is limited only to finite elements that are of the same type.
- NW(p) = Number of design variables (NW(r) ≤ NG(r)). If crosssectional area of each member of r<sup>th</sup> substructure is to be considered as a design variable, then NM(r) = NG(r) = NW(r). If NW(r) < NG(r), then only the first NW(r) groups are considered as design variables.

MEB(p) = Number of the first element.

MEF(p) = Number of the last element.

21. J, L, (MN(N+M, p), M = 1, L) - FORMAT (1615)

(Initially N = 0 and later N = N + L.).

This set of cards contains information about grouping of elements. Information about each group starts on a new card. The number of cards for this step is NG(p) and are placed in an ascending order of group number.

J = Group number.

L = Number of elements in the  $J^{th}$  group.

(MN(N+M, p), M = 1, L) = element numbers of the J<sup>th</sup> group.

22. BL(J,p), BU(J,p), ALP(J,p), SL(J,p), SU(I,p), RO(J), XNUU(J,p), E(J,p) - FORMAT (8F10.3).

This set of input data cards contains information about upper and lower bound and material properties for the elements of a group. The number of cards for this step is equal to NG(p) and they must also be placed in an ascending order of group numbers. Each card contains the following information about the elements of a group (say  $J^{th}$ ).

BU(J,p)\* = Upper limit on the design variable.

- ALP(J,p) = Constant  $\overline{\alpha}_i$  for each truss element of the group. This is needed for computing the moment of inertia of an element,  $I_i = \overline{\alpha}_i b_i^2$ . For CST and SSP elements, any value may be used.
- SL(J,p) = Compressive stress limit in kips per square inch (Newton/m<sup>2</sup>); punched as a positive number.
- SU(J,p) = Tensile stress limit in kips per square inch (Newton/ m<sup>2</sup>); punched as a positive number.
- RO(J) = Specific weight of the material in pounds per cubic inch (Newton/m<sup>2</sup>).

XNUU(J,p) = Poisson's ratio of the material. E(J,p) = Modulus of elasticity of the material in kips per square inch (Newton/m<sup>2</sup>).

\*For truss elements: inch<sup>2</sup> (metre<sup>2</sup>); for CST and SSP elements: inch (metre).

23. M8, JP, JQ, JR, MPC(M8,p) - FORMAT (1615).

This set of input data cards contains information about the element connectivity. The number of cards for this step is equal to NM(p)and they must also be placed in an ascending order of elements. Each card contains the following information about the element:

M8 = Element number.

JR

= Element end nodes. For truss and SSP/SPSP elements, skip JR.

The last information on this card defines the type of element connection according to the following code:

 $M(M8,p) = \begin{cases} -1, \text{ implies element connected to boundary nodes only.} \\ 0, \text{ implies element connected to both boundary and} \\ \text{interior nodes.} \end{cases}$ 

4-1, implies element connected to interior nodes only. C.2.2.3. Input Data For Damaged Structures: In this section of the program, input data for each damage condition is READ separately in a proper sequence (skip this section if NDAM = 0). The total number of such sets of data is equal to NDAM. The following input information is given for the I<sup>th</sup> damage condition.

24. RRF(I), RDLIM(I), RSL(I), RSU(I), RLOAD(I) - FORMAT (8F10.3).

This set of cards contains values of multipliers to be used in defining the frequency limit, displacement limits, stress limits and applied load for the I<sup>th</sup> damage condition. Each card contains the following information for the I<sup>th</sup> damage condition:

RRF(I) = Multiplier for lower bound on natural frequency.

RDLIM(I) = Multiplier for admissible displacements.

RSL(I) = Multiplier for lower limit on stress (compressive stress).
RSU(I) = Multiplier for upper limit on stress (tensile stress).
RLOAD(I) = Multiplier for applied loads.

For example, RRF(2) = 0.75 implies that the resonant natural frequency under damage condition number 2 is three-fourths that of the undamaged structure.

The next four input data sets (25-28) for I<sup>th</sup> damage condition are READ in the following order:

DO  $\alpha$  r = 1, NSU
- 25. READ KIIDAM(r,I) FORMAT (1615)  $D\phi \alpha p = 1$ , 3 (TRUSS, CST, SSP/SPSP) IF (ITY(p).EQ.0) GO TO  $\alpha$  (see #3)
- 26. READ N FORMAT (1615).

IF (N.EQ.0) GO TO  $\alpha$ .

- 27. READ NDM(J), J= 1, N
- 28. READ REDUC(J), J = 1, N

α CONTINUE

Here input data set number 25 contains damage code for the matrix  $K_{T}^{(r)}$  as follows:

KIIDAM(r,I) = 0, implies that the matrix is not changed due to damage.

In data set number 26, N is the number of elements damaged in the  $I^{th}$  damage condition. Note: Skip data set number 27 and number 28 if N = 0. Data set number 27 contains identification numbers for damaged elements. The number of cards depends upon the value of N, since each card contains at the most 16 values (FORMAT (1615)). NDM(J) = the J<sup>th</sup> damaged member in the I<sup>th</sup> damage condition. For example, in damaged condition number 1 if there are 6 damaged members: 1, 4, 6, 71, 75 and 76, then:

NDM(1) = 1NDM(2) = 4

These 6 numbers can be punched on one data card (FORMAT (1615)).

### NDM(6) = 76

In data set number 28, a reduction ratio for each damaged member is given to define the extent of damage. The number of cards depends upon the value of N since each card contains at the most 8 values (FORMAT (8F10.3)). A total loss of the member is denoted by specifying 1.0 to its reduction ratio. In the above example, if percentage of damage to members, 1, 4, 6, 71, 75 and 76 are 10%, 40%, 60%, 90%, 100% and 20%, respectively, then:

REDUC(1) = 0.100 These numbers can be punched on one data card REDUC(2) = 0.400 (FORMAT (8F10.3)).

REDUC(6) = 0.200

## C.2.2.4. Other Input Data:

29. Skip this set of data if IDV = 0 and JUSTW = 0, or if IAUTO = 1. Otherwise, supply the matrix of eigenvectors according to the Format 5E16.7, XEIG(J,I) where J = 1,2...NCC

# and I = 1, 2.

Note that in the Subspace Iteration, two eigenvectors are needed to accurately calculate the lowest eigenvalue. The input matrix of eigenvectors XEIG(J,I) need to be in the following form:

	BNC	1 2 : BNC	Total number of boun- dary DOF for the com- plete structure.
XEIG(I,T) =	NIC(1)	BNC+1 BNC+NIC(1)	Total number of inter- ior DOF for substruc- ture l.
ALIG(3,1) -	NIC(2)	BNC+NIC(1)+1 BNC+NIC(1)+NIC(2)	Total number of inter- ior DOF for substruc- ture 2.
	NIC(r <sup>th</sup> )	BNC+NIC(1)+NIC(2)+1 NCC	NCC is the total number of DOF for the complete structure.

The last two input data sets (#30 and #31) are READ in the following order:

 $D0 \alpha r = 1$ , NSU

 $D0 \alpha p = 1, 3$ 

Tanky ....

IF (ITY(p).EQ.0) GO TO  $\alpha$  (see #3)

- 30. READ B(I,p), I=1, NG(p) FORMAT (8F10.3)
- 31. READ IGRT (I,P), I=1, NG(p) FORMAT (1615) α CONTINUE

Input data set number 30 contains starting valued of design variables (cross-sectional area in inch<sup>2</sup> (metre<sup>2</sup>) for truss elements, and thickness in inches (metres) for CST and SSP/SPSP elements) and must be placed in the ascending order of group numbers.

Input data set number 31 defines status of the design variable (DV) grouping.

IGRT(I,p) = {-1, implies that DV is linked to DV of previous substructure 0, implies that the DV is fixed +1, implies that the DV is free, that is, neither linked nor fixed.

# C.2.3. Output

Two types of outputs are received from the computer program; printed output and punched output on computer cards. In the printed output, all of the input data is first printed out for verification purposes. At each design cycle, value of the cost function, values of the design variables, type and number of constraint violations, and the member force matrix are printed out. Also, Lagrange Multipliers, changes in design variables and the cost function history are printed out.

The punched output, consisting of three sets of data cards, corresponds to the data required in set numbers, 29, 30 and 31, respectively. If IDV = 0, then the first data set, consisting of eigenvectors of last design cycle, is not punched. The last two data sets, consisting of design variables of last iteration and their status (linked, fixed or free) are punched out for subsequent computer runs, if necessary.

### C.3. Computation of Dimensions of Various Matrices

The dimensions of various matrices and vectors depend upon the size of the structure considered. Various variables like BNC, NLC, NCI(K), etc. as defined in Section C.2, determine sizes of various matrices. For easy computation of dimensions, the dimension statements used in the program (Appendix D) are explained here in terms of these variables.

DIMENSION	PB(BNC,NLC), ALP(NGU,KKU), DBIN(ILIM,2), OO(NV), FACC(3),
	<pre>FB(ILIM), BETA(2*SN), CL(3), NZ(NBJL,NSU), LINLG(LINK,2)</pre>
	NJL(NLJ, NVV(3), NEGV(NDAM+1)
COMMON/V2/	NIC(NSU), NW(KKU), NG(KKU), NBW1(NSU), NBW2(NSU, NBW3(NSU),
	NM(KKU), NBJ(NSU), NJ(NSU), NCB(NSU), NEW(NSU), IQS(NSU),
	MEB(KKU), MEF(KKU)
COMMON/P1/	B1(9,9), B2(9,9), B3(9,9), ESF(9,9), NA(MAX(NM,9)), NI1(9),
	NJ1(9), NJ2(9)

- COMMON/P2/ XNUU(NGU, KKU), ELL(M8, K21), BU(NGU, KKU), STRESS(NTE\*3+NCE\*27+ NSE\*12), TCSM(NTE+NCE+NSE\*21), TRCSSP(NTE\*6+NCE\*45+NSE\*21), XCOST(3), ICSS(M8, K21), ISAC(M8, K21), INDC(M8, K21), IGRT(NGU, KKU), IGRE(M8, K21), NNDC(NTE\*6+NCE\*9+NSE\*6), LLN(3), ITY(3), ICSSM(M8, K21)
- COMMON/P3/ EVEC(NCC,NDAM+1), RRF(NDAM+1), RDLIM(NDAM+1), RSL(NDAM+1), RSU (NDAM+1), RLOAD(NDAM+1), REDUC(K22), NDOF(NDAM+1), NDM(K22), NBDAM(KKU,NDAM), KIIDAM(NSU,NDAM+1)
- COMMON/P4/ INF(NSD,8), NGV(NGU,KKU), INO(NSD), NDISP(NCC)
- COMMON/P5/ YK(NCC), YM(NCC), SK(NCC), SM(NCC), EY(NCC), SG(NCC)
- COMMON/R1/ BL(NGU,KKU), DLIB(BNC)
- COMMON/R2/ PI(NCIL,NLC,NSU), RR(M8,K21), E(NGU,KKU), MN(M8,KKU), MON(NGU, KKU), MN(M8,KKU), NOM(NGU,KKU)
- COMMON/R4/ IIL(NSD, NSU), KLC(NSD), IOK(NSU), NO(NLC)
- COMMON/R5/ B(NGU,KKU), SL(NGU,KKU), SU(NGU,KKU), DPB(K1, K2), DLIM(NCIL,NSU), SS(NV)
- COMMON/A1/ Q(NCIL,NCBL,NSU), ZI(NCIL,NLC,NSU), C(BNC,NBW), SB(BNC,NLC)
- COMMON/A3/ BR(M8,K21), TRSF(NTE,NLC), CSTF(NCE,NLC,4), SSPF(NSE,NLC,3), Z(NV,NSU), SZE(NPH), MP(M8,K21), ND(K3)
- COMMON/A4/ X(maxo(NJ(r), NTE), NSU), DLP(NPH), DLPH(NPH, T(K4), WM(NV, RO(NV)
- COMMON/A5/ D(K5,K6), DS(K5,K7), A2(BNC,K9), DKI(NCI,NU3), KIIUBW(NSU)
- COMMON/A6/ DPZ(K10,K9), ZZ(K11,K12), BE(K11,K12), W(K11), H(K26), VV(K13), Y(M8,NSU), NZC(NCBL,NSU)
- COMMON/A7/ DPX(NGG, NSD)

COMMON/C1/ XEIG(NCC,2), YXEIG(NCC,2), WS(2), DM(1,1), IET(NDAM+1)

- COMMON/C3/ QQK(2,2), QQM(2,2), QA(2,2)
- COMMON/C4/ ETC(NV\*IPDAM), TEI(IPDAM), TE(IPDAM)

#### where

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NBJL	$= \max \{ NBJ(r) \}$ r	
NCIL	= max {NIC(r)} r = 1 to NSU	
NCBL	$= \max \{NCB(r)\}$	
NU3	$= \sum_{r=1}^{NSU} NBW3(r)$	
NGU	= maximum number of groups for any type of fir	11

structure

te element in a sub-

KKU	= NSU*K21
NLJ	= number of loaded nodes.
м8	= maximum of truss, CST or SSP/SPSP elements in the structure.
	= max(NTE, NCE, NSE)
NTE	= number of truss elements
NCE	= number of CST elements
NSE	= number of SSP/SPSP elements
NM	= NTE+NCE+NSE
NGG	$= \sum_{k=1}^{NSU} NG(k)$
IPDAM	= NDAM+1
PN	= 2*SN , $SN = 2*NN$
К1	= $max(NV, NCIL)$ , $K2 = max(NSD, NU3)$
	NSU
К3	= max NPH, SN* $\sum_{I=1}^{V}$ NJ(I)
K4	= max NPH, NM
К5	= max(NCIL,BNC, K6 = max(NU3,NBW)
К7	= max(NSD,NCBL + NLC), K9 = max(NSD,NCBL)
к10	= max(NSD,NCIL), K11 = max(NPH,NV)
К12	= $max(NLC,3)$ K13 = $max(NPH,NM)$
K21	= number of finite elements used
K22	= total number of damaged members under all damage conditions
K26	$= \max(NV, M8)$

After dimensions of various matrices have been determined, the computer core requirements can easily be specified. For IBM 360/65, the compilation step in double precision, requires a computer core of 184K, regardless of dimensions of various matrices.

## C.4. User's Manual for the Computer Program DIMCO

As noted earlier, the computer program SOS4 has eighteen subroutines. Each subroutine has several COMMON statements. These statements are dependent on a structural design problem. It is cumbersome and time consuming to punch these cards for each structural design problem. Therefore, a computer program DIMCO (Dimension Computer) has been developed to calculate dimensions of various

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matrices and to generate COMMON statements for all subroutines of SOS4. For each structural design problem, the program DIMCO can be used to generate dimension cards for the program SOS4 and each of its subroutines.

The program DIMCO requires only a few simple input data cards (in integer FORMAT) as described below:

Card #1 (FORMAT 1615)

Turney .

NINI	2, for 2 dimensional structure
ININ	= 3, for 3 dimensional structure
NSU	= number of substructures
NDAM	= number of damage conditions
NLC	= number of loading conditions
NV	= number of design variables
NCC	= total number of degrees of freedom (DOF)
BNC	= total number of boundary DOF
NBW	= upper banwidth of the matrix $K_{R}$ (Effective boundary stiffness ma
	trix)
NPH	= maximum number of constraint violations allowed at any design itera-
	tion
NSD	= maximum number of stress, displacement and natural frequency con-
	straint violations to be corrected at any design iteration
ITE	= number of different type of elements for the structure
NBLJ	= number of boundary loaded joints for the undamaged structure
NDMT	= total number of damaged members
	0, when there is no design variable linking with previous sub-
LINK	= structures
	1, when there is (are) design variable(s) linking to previous sub-
	structures
ILIM	= maximum number of design iterations allowed
Card #2	(FORMAT 1615)
ITY(1)	= 1 if truss elements exist; 0 otherwise
ITY(2)	= 1 if CST elements exist; 0 otherwise
ITY(3)	= 1 if SSP/SPSP elements exist; 0 otherwise
Data Set	<pre>#3 (also refer to Figure C.1 of Appendix C)</pre>
(1)	Information about the Kth substructure where K=1,2,NSU (FORMAT
	1615)

NJ(K)	= number of joints for the K <sup>th</sup> substructure	
NBJ(K)	= number of boundary joints for the Kth substructure	
NCB(K)	= number of boundary DOF for the K <sup>th</sup> substructure	
NIC(K)	= number of interior DOF of boundary joints for the $K^{th}$ substru	cture
NBW1(K)	= upper bandwidth of the entire stiffness matrix for the $K^{th}$ su	bstruc-
	ture	
NBW2(K)	= upper bandwidth of the matrix $K_{BB}$ for the K <sup>th</sup> substructure	
NBW3(K)	= upper bandwidth of the matrix $K_{II}$ for the K <sup>th</sup> substructure	
NILJ(K)	= number of interior loaded joints for the K <sup>th</sup> substructure	
(ii)	Information about the $J^{th}$ type of elements in the $K^{th}$ substru	cture
	where $J=1,2,3$ (FORMAT 1615). Omit this data set if $ITY(J) = 1$	0.
NM(KK)	= number of J <sup>th</sup> type of elements for the K <sup>th</sup> substructure	
NG(KK)	= number of groups for the J <sup>th</sup> type of elements and the K <sup>th</sup> sub-	struc-
	ture	
NW(KK)	= number of design variables for the $J^{th}$ type of elements and the second	he K <sup>th</sup>
	substructure	
MEB(KK)	= beginning member number of the $J^{th}$ type of elements for the K	th sub-
	structure	
MEF(KK)	= final member number of the $J^{\mbox{th}}$ type of elements for the $K^{\mbox{th}}$ s	ub-
	structure	
For	an open truss helicopter tail boom with 3 substructures and 1 e	lement

type (truss), K=3 and ITE=1. Therefore a total of only 8 input cards (1+1+6) are required. In general, a total of p cards are required for the computer program DIMCO where p = 2 + (NSU) + (1 + ITE).

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APPENDIX D to

Report Number 45

LISTING OF PROGRAMS SOS4 AND DIMCO

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### D.1. Listing of the Program SOS4

/FSSDS JDD (-----, 30, 30, 2001), 'D1 NTDUC', TIME=25 JOB 603 PLEASE INTERPRETE MY OUTPUT PUNCHED CARDS \* MESSAGEL / EXEC FORTCLG, REGION=450K, TIME=25 /FORT.SYSIN DD # [MPLICIT REAL\*8 (A-H,U-Z) INTEGER SIZE, BNC, SH DIMENSION PB( 36, 1), ALP( 14, 6), DBIN( 20, 2), OC( 51), FACC( 3), FB( 1 20), BETA(12), CL( 3), NZ( 8, 3), LINL3( 1, 2), NJL( 4), NVV( 3), NEGV( 2 7) COMMON STEP, BNC, SV, NBW, SIZE, NLC, NSU COMMON/VI/NI,NCT,NWK,NGK,MA,NUL,NU2,NU3,ML,NB,NJK,NC,NI1,ISQ,IQL COMMON/V2/NIC( 3), Not 6), NG( 6), NBW1( 3), NBW2( 3), NBW3( 3), NM( 6), LVBJ( 3),NJ( 3),NCE( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6) CDMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), VA( 156), NI1( 9 1), NJ1( )), NJ2( 9) COMMOT/P2/XNUU( 14, 6),ELL(108, 2),EU( 14, 6),STRESS(1620),TCSM( 1 156), TRCSSP(2808), KCDST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108 2, 2), ISRT( 14, 6), IURE( 108, 2), NNDC( 1080), LLN( 3), ITY( 3), ICSSM( 3 108, 21 COMMON/P3/EVEC( 1, 1),R3F( 7),RDLIN( 7),RSL( 7),RSU( 7),RLOAD( 7) 1, REDUCI 901, NDOF( /1, NDM( 90), NBDAM( 6, 6), KIIDAM( 3, 7) COMMON/P4/INF( 50, 8),NGV( 14, 6), INO( 50), NDISP( 72) COMMON/P5/YK( 1),YM( 1),SK( 1),SM( 1),EY( 1),SG( 1) COMMON/R1/BL( 14, 6), DLI3( 36) COMMON/R2/PI(12, 1, 3),RR( 108, 2),E( 14, 6),MN( 108, 6),NOM( 14, 1 61 COMMON/R4/IIL( 50, 3),KLC( 50), IOK( 3),NO( 1) COMMON/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DL[M(12, 3) 1,551 511 COMMON/AL/W(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1) COMMON/A3/BR( 108, 2),TRSF( 103, 1),CSTF(48, 1, 4),SSPF( 1, 1, 3), 12( 51, 3),DZE( 60),MP( 108, 2),ND( 216) COMMON/A4/X( 108, 3), OLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51) COMMON/A5/D( 36, 24),DS( 36, 50),A2( 36, 50),DKI(12,36),KIIUBW( 3) COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 1561, Y1 108, 31, N/C1 24, 31 COMMON/A7/DPX( 62, 50) COMMON/C1/XEIG( 72, 2), YXEIG( 72, 2), WS( 2), DM( 1, 1), IET( 7) \$/C3/ QQK1 2, 21, QQM( 2, 21, QA( 2, 2) COMMOV/C4/ETC( 357), TEI( 7), TE( 7) - "FSSON" FAIL-SAFE STRUCTURAL OPTIMIZATION WITH \* PROGRAM SUBSTRUCTURING PROGRAMMER - ASHOK N. GOVIL DIVISION OF MATERIALS ENGINEERING, UNIVERSITY OF LOWA, IOWA CITY, IOWA 52240 AUGUST, 1977 # FAIL-SAFE OPTIMAL DESIGN OF FINITE DIMENSIONAL MECHANICAL SYSTEMS★ SUBJECTED TO STATIC LOADING 110

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0000	* * *	CONSTRAINTS ON - DIRECT STRESS/VON MISES EQUIVALENT STRESS, NODAL* DISPLACEMENT, FREQUENCY, AND BOUNDS ON DESIGN * VARIABLES
	* * * *	SUBSTRUCTURE FORMULATION IS USED * STIFFNESS MATRIX METHOD IS USED TO ANALYZE THE STRUCTURE * (ARIOUS MEMBER OF THE STRUCUCTURE MAY BE GROUPED TOGATHER * FINITE ELEMENT LIBRARY INCLUDES TRUSS, CST, AND SSP/SPSP ELEMENTS* ALL CALCULATIONS ARE IN DOUBLE PRECISION *
00000	*	IPDATED (JUNE 1973) NGUYEN THAI DUC       *         INDER SUPERVISION OF PROF. J. S. ARURA       *         OPTION OF USING SUBSPACE ITERATION TO SOLVE EIGEN PROBLEM       *         VIOLATIONS AND FROM SOLVE FOR CONDITION ARE       *
C C C	*	INCLUDED IN THE VIOLATED CONSTRAINT SET *
	5 8 9 10	EORMAT(8F10.8) EORMAT(8F10.3) EORMAT(5E16.7) EORMAT(15,3F10.4,615) EORMAT(1615)
С	11 12 19	EDRMAT-WRITE STATEMENTS EDRMAT(3X,'SOME ER'OR IN KC') EDRMAT(////30X,'** DEPENDENT STIFFNESS MATRIX ** N=',15,', K=',1 2,', IDC=',12)
	24 25	TORMAT('1',' DATA COMMON TO ALL SUBSTRUCTURES ') TORMAT(//1x,'SN STRUCTURE NUMBER =',14/1x,'NSU NO. OF SUBSTRUCTU RES =',14/1X,'BNC DVERALL BOUND. DEGREES OF FREEDOM =',14/1X,'NBW DVERALL BOUND. UPPER BAND WIDTH =',14/1X,'NLC NO. OF LOADING C DNDITIONS =',14/1X,'NPH TOTAL NO. OF EXPECTED CONSTR. VIOLATIONS =',14/1x,'NSD NO. OF STRESS & DISPL. CONSTR. VIOLATIONS =',14) CORMAT(/1)
		'IDIS=0 WILL NOT CONSIDER DISPL CONSTR =', I5/1X, 'IDV=0 WILL NO CONSIDER FREQ. CONSTR =', I5/1X, 'IPD.EQ.0 WILL NOT PRINT DISPL "ATRIX AT EACH CYCLE=', I5/1X, 'IPS=0 WILL NOT PRINT FORCE AND DISPL MATRIX AT EACH CYCLE=', I5,''''''''''''''''''''''''''''''''''
	27	ORMAT(//IX, 'ILIM=' IMIT DN DESIGN CYCLES =', I5/IX, 'IPM=SUBSP MET HOD ITRN LIMIT =', I5/IX, 'ITRS=NO OF TIMES STEP SIZE REDUCED =', I5/IX, 'LNSV=NO UF TIMES VARIATION IN COST FUN. REMAIN WITHIN SPE IFIED LIMITS =', 15)
	28	DRMAT(//1X, 'DF IS REQ CHANGE IN COST FUN =',E15.5/1X, 'RIT IS REQ CHANGE IN COST FUN WHEN ALL CONSTRS ARE SATISFIED AND ILIM.GT.L =',E15.5/1X, 'RIN IS REQ CHAN GE IN COST FUN WHEN ALL CONSTR SATISFIED INITIALLY =',E15.5/1X, 'RL=SPECIFIED VARIATION IN COST FUN FOR REDUCING STEP SIZE =',E15. 5/1X, 'EP IS EPCILON FOR CONSTRAINT CHECKS =',E15.5)
	27	CORMAT(//1X, 'ERROR GRITERION-'/1X, 'ERRI EC FOR CONVERGENCE OF EVE . =',E15.5/1X, 'ERR2 EC FOR TOLERANCE IN DELTA BI NORM AT OPT. =' E15.5/1X, 'ERR3 EC FOR TOLERANCE IN CONSTRS. AT OPT. =',E15.5/1X, ERR4 EC FOR TOLERANCE IN CUST FUNCTION AT OPT. =',E15.5/1X, 'ERR5 EC FOR CHECKING ZERO ELEMENTS IN GAUSS. ELIMN. =',E15.5) TORMAT('O'.' *** DATA FOR INDIVIDUAL SUBSTRUCTURES K=',I2)
	31 32 33	CRMAT(/' ',2X,'*** SKIP DATA 28 THRU 31 AS NDAM=O') CRMAT(/' ', 13,' (REDUC(18),18=LS,LE)') ORMAT(/'O',2X,' INVERSE OF WEIGHTING MATRIX. NORMALIZED WITH MAX. ELEMENT.')
34	•	URMAT(//' *** DAMAGED CONDITION 10. [=',12,' ***')
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35 FORMAT(/'1', ' STRESS AND DISPLACEMENT VIOLATIONS'/' SIZE MEM/NC K
    * III GR LDC IV LO BUD
                                    1.0-XL ./)
  36 FORMATI 14, 16, 714, F12.5)
                                         =', C16.7/SX, ' 'ATURAL FREQUENCY='
  37 FORMAT(1X,13,4X, 'ELGENVALUE
    *, E16.7/8X, 'EIGENVE_TOR'/(4(15,E12.4)))
  39 FORMAT( * ****FREQUL'ICY IS NOT VIOLATED *****)
  40 FORMAT( * **** FINAL RESPONSES *****)
  45 FORMAT( /1X, 'STEP SIZE =', E15.7, [5)
  46 FURMAT(213,2X,E13.,815/(20X,815))
  47 FORMATI//IX, 'SUBSTRCTURE NO. ',215)
  48 FORMAT(/1X, 'VALUE OF COST FUNTION =', E16.7, ' TRUSS=', E16.7, ' CST='
                                                         VALUES OF DESIGN
    *, E16.7, ' SSP=', E16.7//1X,
    IVARIABLES'/ 1X, 'GR. 'ID. ', 4X, 'AREA', 11X, 'MEMBER NUMBERS')
  49 FORMAT( 11, "ITERATION NO = ,414)
  50 FORMAT(//1X, 'COST FUNCTION HISTORY'/(4(15,E12.4)))
  51 FORMAT( '1'////30X, '** INPUT DATA ERROR **')
  52 FORMAT(/1X,15,' FULLY STRESSED DESIGN DESIRED INITIALLY, NO. OF
   1TIMES = ., 14)
  54 FORMAT( 14,2X, 'BL VIOLATED, DV= ', 13,2E15.5)
  55 FORMAT( 14,2X, 'BU VIOLATED, DV=',13,2E15.5)
  56 FORMATI/1X, 'TOTAL NO OF CONSTRAINTS VIOLATED = ', 13)
  58 FORMATE /IX, "NO VIOLATION AT THIS ITERATION")
  59 FORMATE /1X, 'ND COUSTRAINT VIOLATED INITIALLY NO OF TIMES=", [5]
  60 FORMAT( ' ', **** SKIP DATA 17 THRU 20 AS NCI=0 FOR K= ', I2)
  61 FORMAT(///* 10C=*,12,*, K=*,12,*, III=*,12,*, ITY(III)=*,12,* SKI
    *P DATA 21 THRU 23 IF ITY(III)=0.")
  62 FORMAT(/' ', 13,"
                        UNIT, NN, NSU, NDAM, NLC, NV, NCC, BNC, NBW, NPH, NSD, IS
    *PSP1)
     FORMAT(/ ', I3, ' II S, IDV, IFR, IBUK, IDIS, IBDIS, IPS, IPD, IPC')
03
  64 FORMATI/' '. [3."
                                              LCON, ICONT, (ITY(I), I=1, ITE)
                        ILIM, ITRS, LNSV,
    1, IWMM')
  65 FORMAT(/' ', 13,'
                            DF,RIT,RIN,RL,EP,STPL,STP2')
  66 FORMAT(/ ", 13,"
                         (FACC(I), I=1, ITE), RF, CONL*)
     FORMAT(/' ', 13,'
                          RRF(I), RDLIM(I), RSL(I), RSU(I), RLOAD(I)')
67
                         CRR1, ERR2, ERR3, ERR4, ERR5, FACTOR'
  68 FORMAT(/' ', 13,'
  69 FURMATI/' '. 13."
                         (DLIB(I), I=1, BNC) )
  70 FORMAT(/ ., 313, .
                         "LJ - (NJL(I), I=1, NLJ) - J, (PB(N,L), N=1, NN) ---
    * FOR ALL NLC. 1
  71 FORMAT(11x, '22(1,1) IS', 15x, '22(1,2) IS'/6x, 'TRANLA"BDA*DELTABL', 5
    1X, 'TRANLAMBDA*DELTAC2'/14X, '=0', 19X, '=DELPHI')
  72 FORMAT(14,2X,E16.7,7X,E16.7)
  73 FORMAT( /1X, '(CHANGE IN COST FUNCTION =', E15.57/1X, 'DB(1)*DB(1)
    1=",E15.5)
  74 FORMAT(/1X, 'T(2) 15 TRANDELTAB1*DELTAB2=', E16.7//1X, 'T(3) IS TRANL
    1J*DELTAB1=',E16.7)
  75 FORMAT(/1X, 'DEL TA EL NORM HISTORY'/(4(15,E12.4)))
  76 FORMAT(/1X, 'DEL TA Se NORM HISTORY'/(4(15,E12.4)))
  77 FORMATE /1X, 'NUMBER OF TIMES COST VARIATION'/1X, 'REMAINS WITHIN SP
    LECIFIED LIMITS= . 15)
  78 FORMAT(//1x, NO DF TIMES STEP SIZE REDUCED= +, 13/1x, NEW STEP SIZE
    1=',E15.7/1X, 'REQ CHANGE IN COST FUNCTION DF=',E15.7)
  79 FORMATE '1', 'CONVERGENCE CRITERIA HAS BEEN SATISFIED')
  81 FORMAT( 3X, 'NV
                      DEL TABL
                                     DELTAB2
                                                    DELTAB')
  82 FORMAT(15, 3E14.5)
  83 FORMATI/' ', 13,'
                         LINK !)
  84 FORMAT(/' ', 13,'
                         LINLG(1,1),LINLG(1,2) - SKIP IF LINK=0')
  85 FORMAT(/' ', 13,'
                         NJ(K), NBJ(K), NCB(K), NIC(K), NEW1(K), NBW2(K), NBW3
    *(K)')
  36 FORMAT(/' ', 13."
                         (N2(1,K),I=1,NB)')
  87 FORMAT(/' ', 13,'
                         JN, X(J, K), Y(J, K), Z(J, K), (ND(I), I=1, NN) - FOR AL
    *1. NJK . )
```

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88 FORMAT(/' ', 13,'
                           (DL14(I,K),I=1,NC[)')
   89 FORMAT(/' ',313,'
                           NLJ - (NJL(I), I=1, NLJ) - J, (PI(N,L,K), N=1, NN) -
     *-- FOR ALL NLC. SKIP 19 AND 20 IF NLJ=0.)
   90 FORMAT(/' ', 13,'
                           NM(KK),NG(KK),NW(KK),MEB(KK),MEF(KK))
   91 FORMAT(/' ', 13,'
                           (B(I,KK), I=1, NGK) *)
   92 FURMAT(/' ', 13,'
                            (IGRT([,KK),[=1,NGK)))
   93 FORMAT(/ ', 13,'
                           J_{1}L_{1}(MN(N+M,KK),N=1,L))
   94 FORMAT(/ ", 13,"
                            EVEC FOR !)
                           CL(I,KK),BU(I,KK),ALP(I,KK),SL(I,KK),SU(I,KK),R
   95 FORMAT(/', ', 13,'
     *3(1),XNUU(1,KK),E(1,KK)*)
   96 FORMAT(/ ', 13,'
                           M8, JP, JQ, JR.)
                           K=",12,", KIIDAM(K,1)=",12)
 77
      FORMAT(/' ', 13,'
   98 FORMAT(/' ', 13,'
                           V - SKIP DATA 30 AND 31 IF N=0")
   99 FORMAT(/ ', 13,'
                           (NDM(18),18=LS,LE)')
С
C .... A-DATA COMMON TO ALL SUBSTRUCTURES.
                                            THIS PAGE IS BEST QUALITY PRACTICABLE
C
      PIS=(3.1415927)**2
                                            FROM OOPY FURMISHED TO DDC
      0.1=333
      IPM=0
      ICHEK=0
      GG=386400.0
      WRITE(6,24)
      NUMBER=1
      WRITE(6,62) NUMBER
      NUMBER = MUMBER +1
      ITE=3
10001 READ(5,10) NUNIT, NY, NSU, NDAM, NLC, NV, NCC, BNC, NBW, NPH, NSD, ISPSP
      WRITE(6,10) NUNIT, NN, NSU, NDAM, NLC, NV, NCC, BNC, NBW, NPH, NSD, ISPSP
      IF(NUNIF.EQ.1) GG=1.0
      SN=2*NV
      VN1 = NN - 1
      WRITE(6,63) NUMPER
      NUMBER = NUMBER +1
10002 READ(5,10,ERR=777) IFS,IDV,IFR,IBUK,IDIS,IBDIS,IPS,IPD,IPC,JUSTW,
     21AUTO
                      IFS, IDV, IFR, IBUK, IDIS, IBDIS, IPS, IPD, IPC, JUSTW,
      ARITE(6,10)
     2 LAUTO
      WRITE(6,64) NUMBER
      NUMBER = NUMBER+1
10003 READ(5, 10, ERR=777) ILIM, ITRS, LNSV,
                                                 LCON, ICONT,
     *(ITY(I), I=1, ITC), IWMM
      WRITE(6,10)
                           ILIM, ITRS, LNSV,
                                                 LCON, ICONT,
     *(ITY(I), [=1, [TE), [WMM
      WRITE(6,65) NUMBER
      NUMBER = NUMBER +1
10004 READ(5.11.ERR=777)
                              DF, RIT, RIN, RL, EP, STPL, STP2
      NRITE(6;11)
                      DF, RIT, RIN, RL, EP, STPL, STP2
      WRITE(6,66) NUMBER
      NUMBER = NUMBER+1
C
      FACC(1) WILL BE USED LATER TO GENERATE WEIGHTING MATRIX W
С
10005 READ(5,11) (FACC(1),1=1,1TE),RF,CONL
      WRITE(6,11) (FACC(1),1=1,1TE),RF,CONL
      WRITE(6,68) NUMBER
      NUMBER = NUMBER+1
10006 READ(5, 8, ERR =777) LRR1, ERR2, ERR3, ERR4, ERR5
                         LRR1, ERR2, ERR3, ERR4, ERR5
      WRITE(6.8)
      WRITE(6,69) NUMBER
      NUMBER = NUMBER+1
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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURNISHED TO DDO 10007 READ(5, 5,ERR=777) (DLIB(1),I=1,BNC) WRITE(6,11) (DLIB(I), I=1, BNC) DO 105 1=1, BNC 105 DLIB(1)=1.DO/DLIB(1) L=9 1=10 WRITE(6,70) NUMPER, L.I NUMBER = NUMBER+3 BUUNDARY LOAD, HOWEVER SHOULD CONSIDER JUST "ACTIVE" DOF ONLY D0111 L=1, VLC UC109 [=1, BNC 109 PB(I,L)=0.D0 10008 READ(5, 10, ERR=777) 3LJ WRITE(6,10) IL J IF(NLJ.EQ.0) 33 TO 111 10009 READ( >, 10, ERR=777) (NJL([),1=1,4LJ) (NJL(1), I=1, NLJ) WRITE(6,10) 00110 I=1,NLJ LE=NN#NJL(1) LS=LE-NN1 0010 READ(5,9,ERR=777) J.(PB(N,L),N=LS,LE) J, (PB(N,L),N=LS,LC) 110 ARITE(6,9) 111 CONTINUE WRITE(6,83) NUMBER NUMBER = NUMBER+1 0011 READ(5, 10, ERR=777)LINK WRITE(6,10) LINK WRITE(6,84) NUMBER NUMBER = NUMBER+1 IF(LINK.EQ.0) GO TO 131 DO 130 I=1,LINK 0012 READ(5, 10, ERR=777) LINLS(1,1), LINLG(1,2) 130 ARITE(6,10) LINLG(I,1),LINLG(I,2) 131 LIN=C DG 132 1=1,ITE 132 VVV(1)=0 .... B-DATA FOR INDIVIDUAL SUBSTRUCTURES MM = 0 LQ=0 <K=0 18=0 19=0 J8=0 48=0 BEGIN FUR BIG LCOP 7777 DU 7777 K=1, NSU KIIDAM(K,L)=1 WRITE(6,30) K NUMBER=13 WRITE(6,85) NUMBER NUMBER = NUMBER+1 0013 READ(5,10) NJ(K),N0J(K),NCB(K),NIC(K),NBW1(K),N0W2(K),NBW3(K) WRITE(6,10) NJ(K), WPJ(K), NCB(K), NIC(K), NBW1(K), NBW2(K), NBW3(K) CALL VARI(K)

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```
WRITE(6,86) NUMBER
       NUMBER = NUMBER+1
С
       TO CONVERT BOUNDARY NODES, FROM LOCAL TO OVER ALL NUMBERING SYSTEM
С
С
10014 READ(5, 10, ERR=777) (NZ(I,K), I=L, NB)
      WRITE(6,10)
                            (NZ(I,K),I=1,NB)
       WRITE(6,87) NUMBER
       NUMBER = NUMBER +1
      DD 140 J=1.NJK
      LE=NN*J
      LS=LE-NN1
10015 READ(5,9,ERR=777) J'1,X(J,K),Y(J,K),Z(J,K),(ND(1),I=(S,LE)
  140 WRITE(6,9)
                          JN, X(J, K), Y(J, K), Z(J, K), (ND(I), I=LS, LE)
       IF(NCI.EQ.0) GO TO 156
       ARITE(6,88) NUMBER
       NUMBER = NUMBER +1
10016 READ(5,11,ERR=777) (DLIM(1,K),I=1,NCI)
                                                  THIS PAGE IS BEST QUALITY PRACTICABLE
FORM (NOV RIPONT CUTOR ON DOD
       WRITE(6,11)
                           (DLIM(I,K),I=1,NCI)
       DO 141 I=1,NCI
  141 DLIM(I,K)=1.DO/DLIM(I,K)
                                                  TROM OOPY FURNISHED TO DOC
      L=18
       1=19
       WRITE(6,87) NUMBER,L,I
       NUMBER = NUMBER + 3
       DD 155 L=1,NLC
      D0150 I=1,NCI
  150 PI(I,L,K)=0.D0
10017 READ(5, 10, ERR=777) NLJ
       WRITE(6,10)
                           NLJ
       IF(NLJ.EQ.0) GD TO 155
С
С
       INTERIOR LOAD, I DOF WILL BE SUBTRACTED BY NCB(K) TO SAVE MEMORY
С
10018 READ(5,10,ERR=777)
                                (NJL(I), I=1, NLJ)
       WRITE(6,10)
                                (NJL(I), I=1, NLJ)
       DD 154 I=1,NLJ
       LE=NN*NJL(I)-NI
       LS=LE-NN1
10019 READ(5, 9, ERR = 777) J, (PI(N,L,K), N=LS,LE)
  154 WRITE(6,9)
                          J, (PI(N,L,K), N=LS, LE)
  155 CONTINUE
       GO TO 157
  156 WRITE(6,60) K
С
c
       TO GENERATE B OGFIN OVER ALL SYSTEM,
       HOWEVER SHOULD CONSIDER JUST "ACTIVE"B DOF CNLY
С
  157 DJ 160 [=1,NB
      L=NZ(1,K)
       L1=NN*(L-1)
       [1=NN*(1-1)
      DO 160 J=1.NN
      L1=L1+1
       [1=[1+1
       NZC(11,K)=L1
 160
      CONTINUE
c
      CUMULATIVE RESTRAINT LIST
С
       ATT=NTK *NN
                                          115
```

THIS PAGE IS BEST QUALITY PRACTICABLE 1=0 FROM COPY FURNISHED TO DDC D0161 J=1,NJJ I = ND(J) + I161 ND(J) = ND(J) \* [[F([.EQ.NC] GO TO 162 WRITE(6,12) GO TO 222 DATA FOR INDIVIDUAL FINITE ELEMENTS. .... 162 D3 7777 111=1,1 TE VUMBER=20 IDC = 0WRITE(6,61) IDC,K,III,ITY(III) IF(ITY(III).EQ.0) 10 TO 7777 KK = KK + 1WRITE(6,90) NUMBER NUMBER=NUMBER+1 10020 READ(5,10,ERR=777) NM(KK),NG(KK),NW(KK),MEB(KK),MEF(KK) NM(KK), NG(KK), NW(KK), MEB(KK), MEF(KK) ARITE(6,10) NGK=NG(KK) MA=0 0 = VARITE(6,93) NUMBER NUMBER=NUMBER+1 UD180 [=1,NGK 10021 READ(5,10,ERR=777) J.L. (MN(N+M,KK),M=1,L) ARITE(6,10)  $J_{1}L_{1}(MN(N+M,KK),M=1,L)$ DO 179 LL=1,L MA=MA+1 M=MN(MA,KK) 179 IGRE(M, [[[]=[ N=N+L 180 NOM(1, KK)=L M6=MEB(KK) M7=MEF(KK) WRITE(6,95) NUMBER YUMBER = YUMBER +1 00 181 [=1,NGK 10022 READ(5, 11, ERR=777) BL(I,KK),BU(I,KK),ALP(I,KK),SL(I,KK), X VUU(I, KK), E(I, KK) 1SU(1,KK),RO(1), BL(1,KK), BU(1,KK), ALP(1,KK), SL(1,KK), WRITE(6,11) 1SU(1,KK),RO(1), XNUU(I,KK),E(I,KK) SL(1,KK)=1.0D0/SL(1,KK) 191 SU(1,KK) =- 1.0D0/SU(1,KK) WRITE(6,96) NUMBER NUMBER=NUMBER+1 10023 CALL ELESTFIM5, 111, 18, K, K, M6, M7, 19, 1SPSP, NN, J8, M8, IDV, GGJ 00 193 I=M6,M7 IGR=IGRE(1,III) 193 RR(I, III)=RO(IGR)\*ELL(I, III) IF(IBUK.EQ.O.OR.III.GT.1) GO TU 7777 00 194 1=1.NGK BUC=ALP(I,KK)\*E(I,KK)\*PIS 194 E(1,KK)=1.DO/BUC 7777 CONTINUE C END OF CIG LOOP 7777 C C

110

to the states in the

```
KIIDAM(K, IDC).EQ.0 - NOT DAMAGED.
С
C
                                   DAMAGED.
      KIIDAM(K, IDC).NE.0 -
                                          THIS PAGE IS BEST QUALITY PRACTICABLE
RROW (NEV RIGHT CHIEF) TO DDC
С
      IPDAM=NDAM+1
      RRF(1)=1.0
                                           THE TAKE TO DOOT WURLET FOR
      RDLIM(1)=1.0
      RSL(1)=1.0
      RSU(1)=1.0
      RLOAD(1)=1.0
      VEGV(1)=0
      NDDF(1)=NCC
      LS=1
      LE=0
      IDC = 0
      IF(NDAM.EQ.0) 30 TO 201
С
С
      INPUT DAMAGED DISCRIPTION
С
      DO 200 IDC=1, NDAM
      WRITE(6, 34) IDC
      I=10C+1
      NEGV(1)=0
      NUMBER = 24
      WRITE(6,67) NUMBER
10024 READ(5,11,ERR=777) RRF([],RDLIM([],RSL([),RSU([),RLCAD([]
                           RRF(I), RDLIM(I), RSL(I), RSU(I), RLUAD(I)
      WRITE(6,11)
      KK =0
      DC 200 K=1.NSU
      NUMBER=25
10025 READ(5,10) KIIDAM(K,I)
      WRITE(6,97)NUMBER,K,KIIDAM(K,I)
      DO 200 III=1,ITE
      NUMBER=26
      IF(ITY(III).EQ. 0) 30 TO 200
      KK = KK + 1
      WRITE(6,98) NUMBER
      NUMBER = NUMBER+1
10026 READ(5,10,ERR=777)
      WRITE(6,10)
                           L.
      NBDAM(KK, IDC)=N
      NEGV(I) = NEGV(I) + N
      IF(N.EQ.0) GO TO 200
      LE=LE+N
      WRITE(6,99) NUMBER
      NUMBER=NUMBER+1
10027 READ(5,10,ERR=777) (NDM(18),18=LS,LL)
      WRITE(0,10)
                           (NDM(18), 18=LS, LE)
      WRITE(6, 32) NUMBER
10028 READ(5, 5, ERR = 777) (REDUC(18), 18=LS, LE)
                          (REDUC(18),18=LS,LE)
      WRITE(6,5)
      LS=LS+V
  200 CONTINUE
      GD TO 202
  201 WRITE(6, 31)
                            JUSTW.EQ.0160 TO 204
 202
      IF(IDV.EQ.O .AND.
      IFLIAUTO.EQ.OIGO TO 964
С
      AUTOMATIC GENERATION OF INPUT EIGEN VECTOR(FOR SUB. SUBSP OPTION)
C
С
      KU=0
      DO 865 ITWO=1,2
```

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```
D3 866 J=1,NCC
      KU = KU + 1
      IF(KU.EQ.ITWO)XEIG(J,ITWO)=1.DU
      IF(KU.NE.ITWO)XEIG(J,ITWO)=0.DO
 866
      CONTINUE
      KU=0
 365
      CONTINUE
      GO TO 204
      OR USER HAS TO SUPPLY INPUT EV(FOR SUB. SUBSP OPTION)
 864
      NUMBER=29029
      WRITE(6,94)NUMBER
      DD 803 ITW0=1,2
29029 READ(5, 8, ERR=777) (XCIG(J, ITWO), J=1, NCC)
803
      WRITE(6,8)
                        (KEIG(J, ITWO), J=1, NCC)
 204
      KK=0
      DO 210 K=1,NSU
      DU 210 [[[=1,ITE
      IF(ITY([[]].E0.0) 30 TO 210
      KK = KK + 1
      NGK=NG(KK)
      NUMPER= 30
      WRITE(6,91) NUMBER
10030 READ(5, 4,ERR=777)
                           (B(I, KK), I=1, NGK)
      NUMBER = NUMBER+1
      WRITE(6, 4)
                            (B(I,KK), [=1,NGK)
      WRITE(6,92) NUMBER
10031 READ(5, 10, ERR=777)
                           (IGRT([,KK),I=1,NGK)
                            (IGRT(I,KK), I=1,NGK)
      WRITE(6,10)
      2 SMALL LOOPS 207 & 208 TO GENERATE DV = FOR COMPLETE STRUCTURE
      STORED IN IGRT(-,-), ALSO IGRE(-,-)CONTAINS GROUPE =
      IN SUBSTRUCTURE K, ELEMENT TYPE III
      DO 207 1=1,NGK
      IF(IGRT( I,KK)) 206,207,205
  205 NVV(111)=NVV(111)+1
      IGRT( I,KK)=NVV(III)
      GO TC 207
  206 LIN=LIN+1
      LLL=LINLG(LIN,1)
      VGR=LINLG(LIN,2)
      IGRT( 1, KK) = IGRT(NGR, LLL)
  207 CONTINUE
  210 CONTINUE
      VA(1) = VVV(1)
      VA(2)=NVV(1)+NVV(2)
      KK=0
      DO 208 K=1.NSU
      D3 208 III=1,ITE
      IF(ITY(III).EQ.0)GE TO 208
      KK=KK+1
      IF(III.EQ.1)GO TO 208
      NGK=NG(KK)
      DO 209 1=1,NGK
      IF(IGRI(I,KK).EQ.0)CD TO 209
      IGRT(I,KK) = IGRT(I,KK) + NA(III-1)
209
      CONTINUE
200
      CONTINUE
```

Sarah 1

```
BEGIN TO GENERATE LEIGHTING MATRIX
С
C
       DD 211 [=1,NV
                                            THIS PAGE IS BEST QUALITY PRACTICABLE
  211 AM(1)=0.000
       KK = 0
                                            FROM COPY FURNISHED TO DDC
       DO 220 K=1.NSU
       DO 220 111=1,ITE
       IF(ITY(III).E0.0) 50 TO 220
       KK = KK + 1
       M6=MEB(KK)
       M7=MEF(KK)
       DD 219 I=M6,M7
С
       IF(III.EQ.1) \times (I,1) = H(I)
       MV=1GRT(IGRE(1, III), KK)
       IF(MV.EQ.0) GO TO 219
       DD(MV)=FACC(III)
       WM(MV)=WM(MV)+RR(1,111)
  219 CONTINUE
  220 CONTINUE
       DD 221 1=1,NV
       AXL =00(1)
       (1)MW = (1)OO
       WM(I)=WM(I)*AXL
 221
       XX = WM(1)
       DD 230 1=2,NV
       IF(XX.GE.WM(1)) 30 10 230
       XX=WM([)
  230 CONTINUE
       DD 231 1=1.NV
  231 WM(I)=XX/WM(I)
С
       AMILI STORES INVERSE OF WEIGHTING MATRIX. NORMALIZED WITH MAX ELE.
C ....
C
       WRITE(0,33)
       WRITE(6,10) (NVV(I), I=1, ITE)
       WRITE(6,8) (WM(I) = 1,NV)
IF(IWMM.EQ.0) GC T 233
       DO 232 I=1,NV
  232 WM(I)=1.000
  233 SUML =0.0
       WRITE(6,8) (WM(1),1=1,NV)
       00 234 I=1.NV
 234
       SUML = SUML + OO(I) * WM(I) * OO(I)
       ARITE(6,24)
       ARITE(6,25) SN, NSU, BNC, NBW, NLC, NPH, NSU
       WRITE(6,26) IBUK, IDIS, IDV, IPD, IPS, IFS, ITE
       WRITE(6,27) ILIM, IPM, ITRS, LNSV
       WRITE(6, 28)DF, RIT, RIN, RL, EP
       WRITE(6,29) ERR1,ERR2,ERR3,ERR4,ERR5
C
С
       INITIALIZE COUNTERS
C
       VTL =0
       ITRN=0
       ITR=0
       ICV=0
       VSV=0
  998 CONTINUE
C
С
       COST FUNCTION & STEP SIZE
C
                                          119
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DO 240 I=1, ITE 240 XCOST(I)=0.0 K=0 10 242 KK=1,NSU DD 242 111=1,ITE IF(ITY(III).E0.0) 30 TO 242 K=K+1 M6=MEB(K) M7=MEF(K) DO 241 J=M6,M7 I=IGRE(J,III) 241 xCOST([]])=XCOST([]])+B(],K)\*RR(J,[]]) 242 CONTINUE COST=0.0 DO 245 I=1,ITE 245 COST=COST+XCOST(1)\*CCC STEP=(COST\*DF)/(CCC+SUML) STEP=STEP\*STP2 999 CONTINUE NTL=NTL+1 FB(NTL)=COST DBIN(NTL,1)=0.0D0 DBIN(NTL,2)=0.000 PRINTING COST FN. HISTORY WRITE(6,49) NTL WRITE(6,45) STEP WRITE(6,48) COST, (XCOST(1), I=1,3) IF(NTL.GT.ILIM) GO TO 22220 PRINTING CURRENT AREAS 1007 K=0 DO 246 I=1, NCC 246 NDISP(1)=0 00 248 KK=1,NSU DC 248 III=1, ITE IF(ITY(III).EQ.0) 30 TO 248 K = K + 1WRITE(6,47) KK, III MA=0 N=NG(K) 00 247 1=1,N VGV(1,K)=0 J = NOM(I, K)WRITE(6,46) I, [GRT([,K),3(1,K), (MN(MA+L,K),L=1,J) 247 MA=MA+J 248 CONTINUE DO 7008 NEVIO=1, IPDAM TEI(NFV10)=0.00 '008 TE(NEVIO)=0.00 SIZE=0 LX=0INCR=0 VORES=0 11×8=0 13X8=0 14×8=0 03 256 [=1,NV 256 \$5(1)=0.0

and a

С С BEGIN OF BIG LOOP 77788 FREW ANAL & CHECK IF FREM IS(ARE) VIOLATED С DO 77788 IDC=1, IPD:M LDC = IDC - 1WRITE(6, 34)LDC DD 259 I=1,BNC DD 258 J=1,NBW C([, J)=0.DC 258 DO 259 L=1,NLC 259 ZB(I,L)=PB(I,L)\*RLOAD(102) IF(IDV.EQ.O .AND. JUSTW.EQ.0160 TO 2550 THIS PAGE IS BEST QUALITY FRACTICAR XRF=RF\*RRF(IDC) XRFF=(6.2831854\*XRi )\*\*2 1012=0Into FAVE LO DEDI WURLLLLA FROM COPY FURNISHED TO DOC CALL STIFFM(N,K, IDC, IIX8, 6883, 1012) GO TO 892 883 WRITE(6, 19)N,K, IDC SO TO 222 882 DO 832 1=1, BNC DO 832 J=1,NBW 832 D(I,J)=C(I,J)V=0 K=0 CALL DECUPP(N, NBW, BNC, 6884) GO TO 885 884 WRITE(6,19)N.K GO TO 222 CONTINUE 985 DO 850 1=1, BNC DO 850 J=1,NBW 850 (L, J)=D(I, J) CALL SUBSPINCC, NBW, LCON, ERR1, IDC, 13×8) FREQ=WS(1) XL=DSQRT(FREQ)/6.2831853 WRITE(6, 37)NCC, FREU, XL, (1, XEIG(1,1), I=1, NCC) IF(IDV.EQ.O .AND. JUSTW.NE.OIGO TO 2550 YYM=1.0-(FREQ/XRFF)+EP IF(ICHEK.EQ.1);0 T. 2550 IF(YYM.LT.0.0)00 TJ 254 LX=LX+1TEI(LX)=(FREQ-XRFF)/XRFF TE(LX)=DABS(XRF-XL)/XRF KK=D DO 251 K=1.NSU DO 251 III=1.3 IF(ITY(III).EQ.0) GU TO 251 KK=KK+1 M6=MEB(KK) M7=MEF(KK) DO 252 14=M6,M7 252 BE(14,111)=PR(14,111) 251 CONTINUE IF( ICHEK .EQ. 1)GO T. 2550 C С TO FIND TRIPLE PRODUCT Y\*M\*Y, USE LATER IN SUB. DEFREQ C CALL MEVEC(NN, NCC, IDC, 14X8,1) FDEN=0.DO DD 879 1=1,NCC FDEN=FDEN+XEIG(1,1)\*YXEIG(1,1) 879 121

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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURNISHED TO DDQ CALL DEFREQ(FREQ, XRFF, NN, FDEN, NCC) DO 253 [=1.NV ETC(I+INCR)=-H(I) 253 INCR = INCR +NV IF((IFR.GT.0).AND.(ITRN.EQ.0)) GO TO 332 CO TO 2551 254 NORES=1 WRITE(6,39) 2550 14X8=14X8+NEGV( IDC) 551 CONTINUE TO FIND DISPL, EL. FORCE BEGIN OF BIG LOOP---88 CONSTRAINT CHECK ON STRESS, DISPL, CONSTRUCT CAP LAMDA MATRIX =DERIVATIVE OF VIOLATED CONSTRAINTS IF(IDV.EQ.O .AND. JUSTW.EQ.OIGO TO 820 GD TC 821 CALL STIFFM(N,K,IDC,IIX8, &260,0) 820 GG TO 270 260 WRITE(6,19) N.K.ID. CO TO 222 270 DU 302 I=1,BNC 00 302 J=1, NBW 302 D(I,J)= C(I,J) V=0 K =0 CALL DECUPP(N,NBW,B'C,E303) GD TO 304 303 WRITE(6,19) N.K. 30 TO 222 304 CONTINUE GC TC 837 CONTINUE 821 UC 903 I=1, BNC 00 903 J=1,NBW 203 D(1, J) = C(1, J)837 CALL ZBZIEF(IDC, I'PSP, IPS, IPD) · . · . IF(ICHEK .EQ. 1)50 T 77788 DO 310 I=1,NLC .... 310 VU(1)=0 CALL CONST(IDC, IBUK, IDIS, IBDIS, NSD, EP, MV, IBU, IV, IPC, NTL, IFS, ISPSP, INDAM) IFI NIL.GT.IFS) GO TO 311 WRITELU, 521 NTL, IFS ITRN=ITRN+1 GO TC 998 311 IF(IV.EQ.0)GO TO 77788 DO 331 [=1, BNC DC 330 J=1, NBW 330 D(1, J)=C(1, J) 03 331 J=1,IV 331 DS(1, J)=A2(1, J) CALL SOL DUP( IV, NBW, BNC) WRITE(6, 311) ((DS(1, J), I=1, BNC), J=1, IV) LXX = 1

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CALL GENC(NSD, NV, LXX, IBU, IBUK, IV, IDL)
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      IF(SIZE.GT.(NSD-NDAM-1))30 TO 77789
77788 CONTINUE
C
                                              FROM COPY FURNISHED TO DDC
С
      END OF BIG LOOP 77788
С
77789 CONTINUE
      IF(ICHEK.EQ.1) GO TU 222
      IFILX.EQ.O .AND. SIZE.EQ.OIGO TO 332
      IFISIZE.EQ.O .AND. LX.NE.OIGO TO 33318
      WRITE(6,35)
      DO 318 1=1,SIZE .
      WRITE(6, 36) I, (INF(1, J), J=1,8), DLPH(1)
 318
      CONTINUE
33317 DO 319 I=1, SIZE
      00 319 J=1,NV
  31) DPB(J,I)=DPX(J,I)
      IF(LX.EQ.O .AND. SI/E.NE.O)GO TO 332
С
С
      ADD COLUMNS OF FRED. VIOLATIONS IN CAP LAMDA MATRIX
С
      ALSO ADD AMOUNT OF FREQ VIOL IN DELPHI, THEN UPDATED SIZE
С
33318 INCR =- NV
      DD 320 I=1,LX
      DLPH(SIZE+I)=TEI(I)
      DLP(SIZE+I)=TE(I)
      INCR = INCR+NV
      DD 320 J=1,NV
      DPB(J,SIZE+I)=ETC(J+INCR)
 320
      SIZE=SIZE+LX
C
C .... CHECK FOR DESIGN VARIABLE CONSTRAINTS
C
  332 IJ=SIZE
      VDC=0
      K=0
      DO 334 [=1,NV
      Z(1,1)=0.0
  334 VV(1)=0.0
      00343 KK=1,NSU
      DO 343 III=1,ITE
      IF(ITY(III).EQ.0) 30 TO 343
      WRITE(6,47) KK,111
      K=K+1
      LL=0
      NGK=NG(K)
                                                  .
      DD 342 [=1,NGK
      L=NOM([,K)
      MA=IGRT(I,K)
      IF(MA.EQ.0) GO TO 341
      IF(SS(MA).EQ.1.0.0R.VV(MA).EQ.1.0) GO TO 339
      VV(MA)=1.0
      IF(BL(1,K).LE.0.) GO TO 335
      YYM=1.0
      ZN=BL(I,K)
      XL = B(I,K)/ZN
      GD TO 336
  335 YYM=0.
      21=1.0
      XL=B(I,K)
  336 CONTINUE
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IF((YYM+EP).LT.XL) GO TO 337 SIZE = SIZE + 1IF(SIZE.LE.NPH)GO TU 3380 SIZE=SIZE-1 CO TO 338 3380 NDC=NDC+1 DLPH(SIZE)=XL-YYM DLP(SIZE)=-DLPH(SIZE) ARITE(6,54) SILE, MA, XL DZE(NOC) = -1.DO/ZNCO TO 338 337 CONTINUE ZN=EU(I,K) XL = B(I, K)/2NIF((XL+EP).LT.1.0) 30 TO 339 SIZE = SIZE + 1IFISIZE.LE.NPHICO TO 3381 SIZE=SIZE-1 GD TC 338 3381 'JDC=NDC+1 DLPH(SIZE)=1.DO-XL DLP(SIZE)=-DLPH(SIZE) WRITE(6,55) SIZE,MA,XL DZE(NDC)=1.D0/2N 338 HINDC)=MA 339 CONTINUE DO 340 J=1.L LL=LL+1 M=MN(LL,K) 340 Z(MA, 1) = Z(MA, 1) + RR(M, III) GO TO 342 341 LL=LL+L 342 CONTINUE 343 CONTINUE IF(SIZE.EQ.0) GO TO 347 WRITE(6,56) SILE C .... COMPUTE DELTA B VECTOR C .... DPB IS CAP LAMBDA HATRIX (NV, NSD) IF(1J.EQ.0) GO TO 345 00 344 J=1,NV RO(J)=DSQRT(WM(J)) DO 344 1=1,1J 344 DPB(J,I)=DPB(J,[)\*RO(J) 345 CONTINUE С CALL DELBE(1J, NDC, W, 6347) IF(IJ.EQ.0) GO TO 351 DC 346 J=1,NV XX=1.000/RO(J) DO 346 [=1, [] 346 DPB(J,1)=DPB(J,1)\*XX 50 10 351 347 CONTINUE NO VIOLATION OF CO.STRAINTS C ... IF(ITRN.EQ.0) GC TO 348 WRITE(6,58) XL=RIT DF=XL STEP=(COST\*XL)/(CCC\*SUML) STEP=STEP\*STP2 GO TC 349

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348 XL=RIN
C ...
      NO INITIAL VIOLATIO.
      ICV = ICV + 1
      WRITE(6,59)
                    ICV
  349 YYM=(COST*XL)/(CCC*SUML)
      YYM=YYM*STP2
      WRITE(6,45) YYM
      DO 350 I=1,NV
      BE(I,1) = -Z(I,1) \neq WM(I)
      BE(1,2)=0.
  350 W(I)=YYM*BE([,1)
  351 CONTINUE
C .... COMPUTATIONAL CHECKS.
      IF(IJ.EQ.0) GO TO 354
      NR.ITE(6,71)
      D0353 1=1,1J
      22(1.1)=0.0
      22(1,2)=0.0
      DC352 J=1.NV
      ZZ(I,1) = ZZ(I,1) + DPP(J,I) + BE(J,1)
  352 ZZ(1,2)=ZZ(1,2)+DPE(J,1)*BE(J,2)
  353 WRITE(6,72) 1,22(1,1),22(1,2)
  354 00 355 1=1,5
  355 T([)=0.0D0
      00356 1=1.NV
      FF=1.000/WM(1)
      T(1)=T(1)+BE(1,1)*BE(1,1)*FF
      T(2)=T(2)+BE(1,1)*EE(1,2)*FF
      T(4)=T(4)+BE(1,2)*CE(1,2)*FF
  356 T(3)=T(3)+Z(1,1)* CE(1,1)
      DBIN(NTL,1)=DSQRT(1(1))
      DBIN(NTL,2)=DSORT(T(4))
C .... COMPUTE NEW B
      IFISIZE.EU.OIGD TO 358
      DO 357 1=1,4V
 357
      W(I)=STEP*BE(I,1)+PE(I,2)
  358 SUM=0.0
      DO 359 1=1.ITC
  359 XCOST(1)=0.0
      DO 360 I=1,NV
  360 VV(1)=0.0
      LIN=0
      K =0
      DO 364 KK=1,NSU
      DO 364 111=1,ITE
      IF(ITY(III).EQ.0) 30 TO 364
      K=K+1
      V=0
      NGK=NG(K)
      DG 363 1=1,NGK
      L = IGRT(I,K)
      IF(L.EQ.0) GO TO 302
      IF(VV(L).EQ.1.0) GC TO 361
      SUM=SUM+W(L)*W(L)
      B(I,K)=B(I,K)+W(L)
      IF(B(1,K).LT.BL(1,K)) B(1,K)=BL(1,K)
      IF(G(1,K).GT.BU(1,K))B(1,K)=BU(1,K)
      VV(L)=1.0
      GO TO 362
  361 LIN=LIN+1
      LLL=LINLG(LIN,1)
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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURMISHED TO DDC NGR=LINLG(LIN,2) B(I,K)=B(NGR,LLL) 362 NJJ=NOM(1,K) 00 363 J=1.NJJ V=N+1 M=MN(N,K)363 XCDST(III)=XCOST(III)+B(I,K)\*RR(M,III) 364 CONTINUE VALUE=0.000 DO 365 I=1,ITE 365 VALUE=VALUE+XCOST(1)\*CCC XL=(COST-VALUE)/COST XL, SUM WRITE(6,73) XL=DABS(XL) ARITE(6,81) US 366 [=1, NV 366 ARITE(0,82) [, DE(1,1), BE(1,2), W([) T(2),T(3) ARITE(6,74) WRITE(6,75) (I,D: [N(I,1), [=1,NTL) WRITE(6,76) (I,D0IN(I,2),I=1,NTL) WRITE(6,50) (I,FB(1),I=1,NTL) IF(ITR.EQ.ITRS) GO TO 369 IF(XL.GT.RL) GD TO 368 VSV=NSV+1 WRITE(6,77) VSV IF(NSV-1 NSV) 369,367,367 367 ITR=ITR+1 DF=STP1#DF RIT=STP1\*RIT RL=0.5\*RL STEP=(CUST\*DF)/(CCC\*SUML) STEP=STEP\*STP2 WRITE(6,78) ITK, STEP, DF 368 VSV=0 309 CONTINUE IF((SILE.EQ.O).AND.(ITRN.EQ.O)) GO TO 998 IF(SIZE.EQ.0) 3C T2 371 DO 370 1=1,51/E IF(DLP(1).GT.ERR3) GD TO 371 370 CONTINUE IF(DBIN(NTL, 1).LF.ERR2) 30 TO 372 371 COST=VALUE ITRN=ITRN+1 GO TU 999 312 WRITE(6,79) WRITE(6,48) VALUE, (XCOST(1),1=1,3) ICHEK=1 WRITE(6,40) SO TO 7007 22220 K=0 IF(IDV.EQ.O .AND. JUSTW.EQ.OIGO TO 379 DO 378 I=1.2 378 WRITE(7,8)(XEIG(J,1), J=1, NCC) 379 DO 381 KK=1,NSU DO 381 III=1.ITE IF(ITY(III).EQ.0) 30 TO 381 MA=0 K=K+1 NGK=NG(K) WRITE(6,47) KK,111 00 380 I=1,NGK

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J=NOM(I,K)
      WRITE(6,46) [, [GRT(1,K), B(1,K), (MN(MA+L,K), L=1, J)
  380 MA=MA+J
      dRITE(7, 4) (B(1,K),I=1,NGK)
      WRITE(7,10) (IGRT(1,K),I=1,NGK)
                                         THIS PAGE IS BEST QUALITY PRACTICABLE
  381 CONTINUE
      GO TC 222
                                         FROM COPY FURNISHED TO DDC
  777 WRITE(6,51)
  222 CONTINUE
      CALL EXIT
      STOP
      END
      SUBROUTINE VARI(K)
                                                                       SUB
                                                                           1
      COMMON/V1/N1,NCI,NWK,NGK,MA,NUI,NU2,NU3,M1,NB,NJK,NC,N11,ISQ,IQ1
      COMMON/V2/NIC( 3),NW( 6),NG( 6),NBW1( 3),NBW2( 3),NPW3( 3),NM( 6),
     INCJ( 3),NJ( 3),NCB( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6)
****************
      THIS SUBROUTINE GENERATES VARIOUS VARIABLES FOR KTH SUBSTRUCTURE *
C*
NCI=NIC(K)
      VI=NCB(K)
      NU1=NBW1(K)
      NU2=NBW2(K)
      NU3=NBW3(K)
      VB=VBJ(K)
      NJK=NJ(K)
      NC=NCI+N1
      MA=0
      RETURN
      END
      SUBROUTINE ELESTF(MI, III, I8, K, KK, M6, M7, I9, ISPSP, NN, J8, M8, IDV, GG) SUB 2
      IMPLICIT REAL*8 (A-11,0-Z)
      INTEGER SIZE, BNC, ST
      COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU
      COMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), NA( 156), NII( 9
     1),NJ1( 9),NJ2( 9)
      COMMON/P2/XNUU( 14, 6),ELL(108, 2),BU( 14, 6),STRESS(1620),TCSM(
     1 156), TRCSSP(2808), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108
     2, 2), IGRT( 14, 6), IGRE( 108, 2), NNDC( 1080), LLN( 3), ITY( 3), ICSSM(
     3 108, 21
      COMMON/R2/PI(12, 1, 3),R3( 108, 2),E( 14, 6),MN( 108, 6),NOM( 14,
     1 6)
      COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3),
     12( 51, 3),DZE( 60),MP( 108, 2),ND( 216)
      COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51)
      COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV(
     1 156), YI 108, 3), NZCI 24, 3)
   10 FORMAT(1615)
   35 FORMATI 'C',
                  EL NO JP
                              QL
                                   JR
                                       MP',8X,'L/SA',9X,'L1',12X,'M1'
     1,12X, 'N1',12X, 'L2', 12X, 'M2',12X, 'N2'/' ')
   36 FORMAT(1X,515,7E15.4)
      WRITE(6,35)
      DO 700 M=M6.M7
      READ(5.10)
                        MM.JP.JU.JR.MP(M.III)
      XL = X(JQ,K) - X(JP,K)
      YM = Y(JQ,K) - Y(JP,K)
      ZN=Z(JQ,K)-Z(JP,K)
      IF([[[.GT.1] G0 T0 500
      [D=3
C .... TRUSS ELEMENT STIFF. MATRIX.
      ELL(M, 1)=DSQRT(XL*XL+YM*YM+ZN*ZN)
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EL=1./ELL(M, III)
    CL=XL*EL
    CM=YM*EL
    CN=ZN+EL
    WRITE(6, 36) M, JP, JU, JR, MP(M, III), ELL(M, 1), CL, CM, CN
    CON=E(IGRE(M,1),KK)*EL
    ESF(1, 1) = CL
    ESF(1,2)=CM
    ESF(1,3)=CN
    C1(1,1)=CL*CL
    B1(2,2)=CM*CM
    81(3,3)=CN*CN
    B1(1,2)=CL*CM
    81(1,3)=CL*CN
    01(2,3)=CM*CV
    IF(IDV.EQ.01 GO TJ 600
    CONM=RO(IGRE(M, [1]))*ELL(M, []])/(6.0*GG)
    82(1,1)=1.0
    IDM = 1
    GO TU 599
500 IF(III.GT.2) GD TO 515
    10=9
    CST ELEMENT STIFF. MATRIX.
    BX=DSQRT(XL*XL+YM*YM+ZN*ZN)
    ESF(2,1) = XL/PX
    ESF(2,2) = YM/RX
    ESF(2,3) = ZN/3x
    XL=X(JR,K)-X(JP,K)
    YM = Y(JR, K) - Y(JP, K)
    ZN=Z(JR,K)-Z(JP,K)
    SX=XL*ESF(2,1)+YM*ESF(2,2)+ZN*ESF(2,3)
    XL = XL - SX * ESF(2,1)
    YM=YM-SX*ESF(2,2)
    ZN=ZN-SX \neq ESF(2,3)
    HX=DSQRT(XL*XL+YM*YM+ZN*ZN)
    ESF(1,1)=XL/HX
    ESF(1,2)=YM/HX
    ESF(1,3)=ZN/HX
    ELL(M, 2)=0.5*3X*HX
    WRITE(6,36) M, JP, J0, JR, MP(M, III), ELL(M, 2), ((ESF(J,L), L=1,3), J=1,2)
    XNU=XNUU(IGRE(M, 2),KK)
    ETA=(1.0-XNU)*0.5
    CON=E(IGRE(M,2),KK)/((1.3-XNU*XNU)*2.0*BX*HX)
    PMS=EX-SX
    HH=HX+HX
    SZ=SX*SX
    BB=Bx+Bx
    BMSS=HMS*BMS
    SBMS=SX#BMS
    HBMS = HX * BMS
    BBMS=BX*BMS
    B1(1,1)=BMSS+ HH*ETA
    B1(1,2) = (XNU+ETA) +118MS
    81(1,3)=SBMS-HH#ETA
    B1(1,4) =- HBMS*XNU+HX*SX*ETA
    P1(1,5) =- BBMS
    B1(1,6)=-HX*BX*ETA
    B1(2,2) = HH+BMS S*ETA
    U1(2,3) = XNU*SX*HX- IBMS*ETA
    B1(2,4) =- HH+ SB4 S*E FA
    B1(2,5)=-8X*HX*XNU
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THIS PAGE IS BEST QUALITY PRACTICABLE B1(2,6) = -BBMS = TAB1(3,3) = SZ+HH\*ETA FROM COPY FURNISHED TO DDC B1(3,4)=-(XNU+ETA)+HX+SX B1(3,5)=-SX\*BX B1(3,6)= HX\*BX\*ETA BL(4,4) = HH+SZ\*ETAB1(4,5)= HX\*BX\*XNU B1(4,6)=-SX\*BX\*ET4 B1(5,5) = BBB1(5,6)= 0.0 B1(6,6) = BB\*ETA UD 501 J=1,6 00 501 L=J,6 501 B1(L,J)=B1(J,L) 00 502 J=1,6 DO 502 L=1,9 502 B2(J,L)=0.0 JJ=0DO 504 LS=1,5,2 LE=LS+1 DO 504 J=1,3 JJ=JJ+1DO 504 L=1,6 504 B2(L,JJ)=B2(L,JJ)+ B1(L,LS)\* ESF(1,J)+ B1(L,LE)\* ESF(2,J) DO 503 J=1.9 DO 503 L=J,9 503 B1(J,L)=0.0 JJ=0 DO 506 LS=1, 5,2 LE=LS+1 00 506 J=1,3 JJ=JJ+1DO 506 L=JJ,9 506 B1(JJ,L)=B1(JJ,L)+B2(LS,L)\* ESF(1,J)+B2(LE,L)\* ESF(2,J) IF(IDV.EQ.0) GO TO 600 CONM=RO(IGRE(M, III))\*ELL(M, III)/(12.0\*GG) R2(1,1)=1.0 [DM=1 CO TO 599 C .... SSP ELEMENT STIFF. MATRIX. 515 ID=6 SSPB=DABS(Z(JP,K)+Z(JQ,K)) SSPA=DSQRT(XL\*XL+YM\*YM) ESF(1,1)=XL/SSPA ESF(1,2)=YM/SSPA ELL(M. 3)=0.5\*SSPA\*SSPB WRITE(6,36) M, JP, JO, JR, MP(M, III), ELL(M, 3), ESF(1,1), ESF(1,2) XNU=XNUU(IGRE(M, 3),KK) THETA=SSPA/SSPB CON=E(IGRE( M,3),KK)/(12.0\*(1.0+XNU)) DCM=ESF(1,2) DCL = ESF(1,1) DCLL = DCL + DCL DCLM=DCL\*DCM DCMM=DCM+DCM 21=2.0\*(1.0+XNU)/THE TA IF( ISPSP .NE. 0)21=0.0 22=3.0\*THETA S11=Z1+Z2 S13=-21+22 522=3.0/THETA

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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURNISHED TO DDO B1(1,1)= S11\*DCLL B1(1,2)= S11+DCLM  $B1(1,3) = -3.0 \pm DCL$ B1(1,4)= S13\*DCLL B1(1,5)= S13#DCLM P1(1,6) = 3.0\*DCLB1(2,2) = S11\*DCMM B1(2,3)=-3.0\*DCM B1(2,4)= S13\*DCLM B1(2,5)= S13\*DCMM  $B1(2,6) = 3.0 \pm DCM$ B1(3,3)= S22 B1(3,4) =- 3.0\*DCL B1(3,5)=-3.0\*DCM B1(3,6) = -S22B1(4,4) = S11 \* DCLLB1(4,5) = S11 \* DCLMP1(4,6) = 3.0 \* DCLB1(5,5)= S11\*DCMM B1(5,6)= 3.0\*DCM B1(6,6) = S22IF(IDV.EQ.0) GO TO 600 CONM=RO(IGRE(M, III))\*SSP3\*SSP8/(6.0\*GG) XM11=THETA/3.0+XNU\*THETA/6.0+(THETA\*\*3)/10.0+0.1\*XNU\*XNU/THETA XM12=-0.25\*(THE TA\*THE TA+XNU) XM13=THE TA/6.0-XNU# THE TA/6.0-(THETA\*\*3)/10.0-0.1\*XNU\*XNU/THETA XM22=THETA P2(1,1)=DCLL\*XM11 82(1,4)=DCLL\*XM13 £2(4,4)=82(1,1) B2(1,2)=DCLM\*XM11 E2(1,5)=DCLM\*X413 B2(2,4) = DCLM \* XM13B2(4,5) = DCLM \* XM11 $B2(1,3) = DCL \neq XM12$ 82(1,6)=DCL\*XM12 B2(3,4) = -DCL \* XM12B2(4,6) = -DCL \* XM12B2(2,2) = +DCMM + XM11B2(2,5)=DCMM\*XM13 B2(5,5)=+DCMM\*XM11 . •. B2(2,3) = +DCM \* XM12 $B2(2,6) = +DCM \neq XM 12$ B2(3,5)=-DCM\*XM12 C2(5,6) = -DCM \* XM12B2(3,3)=+XM22 B2(3,6)=XM22\*0.5 B2(6,6)=+XM22 IDM=6 599 ICSSM(M, III)=M8 DO 616 J=1, IDM 00 616 L=1,J M8=M8+1 616 TCSM(M8)=CONM\*B2(L, J) 600 ICSS( M, III)=18 DO 516 J=1,ID 00 516 L=1,J 148=19+1 516 TRCSSP(18)=CON\*B1(L,J) L=NN\*(JP-1)

[=NN\*(JQ-1)

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THIS PAGE IS BEST QUALITY PRACTICABLE V=NN\*(JR-1)FROM COPY FURNISHED TO DDC DO 517 J=1,NN VA(J) = ND(L+J)VA(J+NN)=ND(I+J) IF(III.EQ.2) NA(J+ SN)=ND(N+J) 517 CONTINUE ISAC( M, III)=19  $IF(III \cdot EQ \cdot I) ID = 6$ DO 519 J=1,ID 19=19+1 NNDC(19)=NA(J) 519 CONTINUE IF(111.GT.1) GU TO 800 DO 400 1=1,3 DD 400 J=1,1 400 B1(I,J)=B1(J,I) DD 801 1=1,3 H(I)=0.C DD 801 J=1,3 801 H(I)=H(I)+ESF(1,J)\*C1(J,I) INDC(M, III)=J8 LLN(III)=NN 00 802 J=1,NN J8 = J8 + 1802 STRESS(Ja)=H(J)\*CON GO TO 700 800 IF(III.GT.2) GD TO 716 LN=3 LLN(III)=LN C.... STRESS MATRIX FOR CST ELEMENTS. CON=CC1#2.0 B1(1.1) =-BMS B1(1,2) = -HX \* XNUB1(1,3)=-SX B1(1,4) = -B1(1,2)B1(1,5)= BX E1(1,6) = 0.0B1(2,1)=-BMS\*XVU B1(2,2)=-HX B1(2,3) =- SX\*XNU 81(2,4) = HX 31(2,5) = BX\*XNU 81(2,6)= 0.0 61(3,1) =-HX\*ETA 01(3,2) =- BMS\*ETA 31(3,3) = HX\*ETA 81(3,4)=-SX\*ETA 81(3,51= 0.0 81(3,6) = 8X\*ETA 00 713 [=1,3 00 713 J=1,9 713 82(1, 1)=0.0 JJ=0 DO 708 LS=1,5,2 LE=LS+1 00 708 J=1,3 JJ=JJ+1DO 708 1=1,3 708 82(1,JJ)=82(1,JJ)+81(1,LS)\* ESF(1,J)+81(1,LE)\* ESF(2,J) 30 TO 805 STRESS MATRIX FOR SSP ELEMENTS. C ....

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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURMISHED TO DDC 716 ET3=0.5/(1.0+XNU) CON=E(IGRE(M,III),KK) ET3=ET3\*CON AX=1.0/SSPA P.X=1.0/SSPB IF(ISPSP.EQ.1) GO TO 731 82(1,1) =-DCL \*AX\*CUN 82(1,2) = - DCM \* AX \* CO . 02(1,3)= 0.0  $B_2(1,4) = -B_2(1,1)$ B2(1,5)=-B2(1,2) P2(1,6)= 0.0 1=2 731 IF(ISPSP.NE.0)J=1  $E_2(J,1) = DCL * ET 3 * BX$ 82(J,2)= DCM\*ET 3\*1X 82(J, 3)=-ET3\*AX B2(J,4) = B2(J,1) $E_2(J,5) = B_2(J,2)$ P2(J,6) = -B2(J,3)1 N= J LLN(III)=J CON=1.C 805 INDC(M, III)=J8 LE=ITY(III) DO 336 I=1.LN D3 336 J=1,LE 1+8L=3L336 STRESS(J8)=B2(1, J)\*CON 700 CONTINUE RETURN END SUBROUTINE STIFFM(4,K,NDC,18,\*,101) IMPLICIT REAL\*8 (A-H, 0-Z) INTEGER SIZE, BAC, ST COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/VI/N1,NCI,NWK,NGK,MA,NU1,NU2,NU3,M1,NB,NJK,NC,N11,ISQ,IQ1 COMMON/V2/NIC( 3), Nw( 6), NG( 6), NBWL( 3), NBW2( 3), NBW3( 3), NM( 6), 1VBJ( 3),NJ( 3),NCB( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6) COMMON/P1/B1( 9, 9),B2( 9, 9),B3( 9, 9),ESF( 9, 9),NA( 156),NI1( 9 1),NJ1( 9),NJ2( 9) COMMON/P2/XNUU( 14, 6),ELL(108, 2),BU( 14, 6),STRESS(1620),TCSM( 1 156), TRCSSP(2809), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108 2, 2),IGRT( 14, 6),IGRE( 108, 2),NNDC( 1080),LLN( 3),ITY( 3),ICSSM( 3 108. 21 COMMON/P3/EVEC( 1, 1),R3F( 7),RDL[M( 7),RSL( 7),RSU( 7),RLOAD( 7) 1, REDUCI 90), NDOF( 7), NDM( 90), NBDAM( 6, 6), KIIDAM( 3, 7) COMMON/R2/PI(12, 1, 3),R3( 108, 2),E( 14, 6),MN( 103, 6),NOM( 14, 1 61 COMMDW/R4/IIL( 50, 3),KLC( 50),IOK( 3),NO( 1) COMMO1/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),UPB( 51, 50),DLIM(12, 3) 1,55( 51) COMMON/A1/U(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1) COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A5/D1 36, 241, DS1 36, 501, A21 36, 501, DK1(12, 36), KIIUBW1 3) COMMON/A6/DPZ( 50, 00),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 156), Y( 108, 3), NZC( 24, 3) COMMON/C1/XEIG( 72, 2), YXEIG( 72, 2), WS( 2), DM( 1, 1), IETA( 7) \$/C3/ QUKI 2, 21,00MI 2, 21,0AI 2, 2) \*\*\*\*\*\*\*\*\*\*\*\*\*

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DESCRIPTION OF VARIABLES
C*
C *
           U
                - STORES (E(I)*B(I))/L(I) (NO. OF MENBERS )
C*
           DKI
                   STORES KII IN BANDED DECOMPOSED FORM.
                   STORES KBI IN FULL
C *
           DPZ
                                                                       #
C*
                   STORES KB
                               FOR WHOLE STR IN BANDED FORM
           C
C **
      ******
                *********
      0 = 01
      KK = 0
      IDC = NDC - I
      INDEX=101
      00 999 K=1,NSU
C
                                     THIS PAGE IS BEST QUALITY PRACTICABLE
      CALL VARI(K)
                                     FROM COPY FURNISHED TO DDC
      IOK(K)=0
      DJ 12 1=1.N1
      DO 12 J=1,N1
   12 A2(1, J)=0.D0
      IF(NCI.EQ.0) GD TO 15
      DO 14 1=1,NCI
      VA(I)=0
      DO 11 L=1,NLC
   11 BE(I,L) = PI(I,L,K) \neq RLOAD(NDC)
      00 13 J=1,NU3
   13 D(1, J)=0.D0
      DO 14 J=1,N1
      DPZ(1, J)=0.00
   14 DS(I,J)=0.DO
   15 DC 29 III=1,3
      IF(ITY(III).EQ.0) 30 TO 29
      KK=KK+1
      M6=MEB(KK)
      M7=MEF(KK)
      DO 16 14=M6,M7
   16 40(14)=0
      IF(IDC.EQ.0) GO TO 18
      NDO=NBDAM(KK,IDC)
      IF(NDD.EQ.0) GU TO 18
      00 17 14=1,NDC
      [8=18+1
      ND(NDM(18))=18
 17
      CONTINUE
   18 D2 28 14=M6,M7
      21=1.0
      IF(ND(14).NE.0) GO TO 202
      XX=B(IGRE(14,111),KK)*21
      BR(14,111)=XX
      CO TO 203
202
     21=1.DO-REDUC(ND(14))
      XX=B(IGRE(14, 111), KK) #21
      BR(14,111)=XX
203
     IF(XX.EQ.0.0)CO TO 28
C
      CALL RECALL(III, LE, LS, LF, INDEX, 14, XX)
      IF(NCI.EQ.0) GO TO 25
      DO 24 J=LS,LE
      IJ=NNDC(LF+J)
      IF(IJ.EQ.0) GO TO 24
      IF(IJ.GT.N1) GD TO 21
      DO 20 L=LS,LE
      IL=NNDC(LF+L)
      IF(IL.EQ.0) GO TO 20
                                     133
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IF(IL.GT.NI.OR.IL.LT.IJ) GO TO 20
      IK = IL - IJ + I
      IF(IK.GT.NU2) GO TU 20
      A2(IJ, IL) = A2(IJ, IL) + ESF(J,L)
   20 CONTINUE
      GD TO 24
   21 IJ=IJ-N1
      DO 23 L=LS,LE
      IL=NNDC(LF+L)
      IF(IL.EQ.0) GO TO 23
      IF(IL.GT.N1) GD TO 22
      DS(IJ,IL)= DS(IJ,IL)- ESF(J,L)
      DPZ(IJ,IL) = -DS(IJ,IL)
      GO TO 23
   22 IF(KIIDAM(K, NOC).EQ.0) 33 TO 23
      IL = IL - NI
      IF(IL.LT.IJ) GO TO 23
      IK= [L- [ ]+1
      IF(IK.GT.NU3) GO TO 23
      D(IJ,IK) = D(IJ,IK) + ESF(J,L)
   23 CONTINUE
   24 CONTINUE
      SD TD 28
   25 DO 27 J=LS,LE
      [J=NNDC(LF+J)
      IF(IJ.EQ.0) GO TO 27
      00 26 L=LS,LE
      [L=NNDC(LF+L)
      IF(IL.EQ. O.OR.IL.LT.IJ) GO TO 26
      IK = IL - IJ + I
      IF(IK.GT.NU2) 30 T. 26
      A2(IJ,IL)=A2(IJ,IL)+ESF(J,L)
   26 CONTINUE
   21 CONTINUE
   28 CONTINUE
   2) CONTINUE
      IF(NCI.EQ.0) GO TO 126
      IF(NDC.GT.1) GO TU 35
      V=0
C
      CALL DECUPP(N,NU3, 1GI, 6444)
C
          CONTAINS DECOMPOSED KII.
      0
C
      WRITE(6, 31) ((D(I,J), J=1, NU3), I=1, NCI)
C
   31 FORMAT( 3X, 6E15.5)
      GO TO 33
  444 RETUR' 1
   33 KIIUBW(K)=IQ
      00 34 J=1,NU3
      10=10+1
      DO 34 [=1,NC[
      DPB(1,12)= D(1, J)
   34 DKI(1,10)= D(1, J)
      GO TO 42
   35 IF(KIIDAM(K, NDC).EQ.0) GD TO 39
      DO 36 1=1.NCI
      IF(D(1, L).NE.0.0) JC TO 36
      ¥4(I)=1
      0(1,1)=1.0
   36 CONTINUE
      1=0
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      CALL DECUPPIN, NU3, VCI, 6444)
                                           FROM COPY FURNISHED TO DDC
      IQ=KIIUBW(K)
      DO 37 J=1,NU3
      10=10+1
      DO 37 1=1,NCI
   37 DPB(I,IQ) = D(I,J)
      GC TO 42
   39 IQ=KIIUBW(K)
      DD 40 J=1,NU3
      IQ = IQ + 1
      DD 40 1=1,NCI
      D(I, J) = DKI(I, IQ)
   40 DPB(I, IQ) = DKI(I, IQ)
   42 00 43 L=1,NLC
      J=L+N1
      DJ 43 I=1,NCI
      11=1.0
      IF(NA(I).EQ.1) Z1=0.0
      DS(I, J) = BE(I, L) * 21
   43 EE(1,L) = DS(1,J)
C
      CALL SOLDUP(J, NU3, NCI)
C.... DS CONTAINS Q=-KII**-1*KIB AND KII**-1*PI*RLOAD
      DO 49 I=1.NCI
      DD 48 L=1.11
   48 Q(I,L,K)=DS(I,L)
      DO 49 L=1,NLC
      J=L+N1
   49 ZI(I,L,K)=DS(I,J)
С
      WRITE(6,39) K, ((Q(I, J, K), I=1, NCI), J=1, N1)
C
  37 FORMAT(//3x,12, ' MATRIX Q'/(3x,4E15.5))
C.... GENERATION OF KB FOR WHOLE STRUCTURE IN BANDED FORM .
      MCI=NU1-N1-1
      DD 124 I=1,N1
      MCI=MCI+1
      IF(MCI.GT.NCI) MCI='CI
      DD 124 J=I.N1
      DO 124 L=1,MCI
  124 \ A2(I,J) = A2(I,J) + DP2(L,I) + Q(L,J,K)
C.... GENERATION OF RB EFFECTIVE BOUND FORCE VECTOR IN MATRIX ZB.
      DO 125 [=1.N1
      LI=NZC( I,K)
      DO 125 L=1,NLC
      D3 125 J=1, NCI
  125 28(L1,L)=28(L1,L)+U(J,I,K)*BE(J,L)
                                                 . ....
  126 DO 127 I=1,N1
      L1=NZC(1,K)
      DO 127 J=1,N1
      L2=NZC(J.K)
      IF(L2.LT.L1) 53 TO 127
      L3=L2-L1+1
      IF(L 3.GT.NBW) GO T' 127
      C(L1,L3)=C(L1,L3)+42(I,J)
  127 CONTINUE
  79) CONTINUE
C
      WRITE(6,1004) ((C([, J), J=1, NRW), I=1, BNC)
      IFIIDC.EQ.01 RETURY
      DO 129 [=1, BNC
      IF(C(1,1).NE.0.0) GC TO 129
      C(1,1)=1.0
      DU 128 J=1.NLC
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128 ZE(I, J)=0.0 129 CONTINUE RETURN END SUBROUTINE RECALL(III, LE, LS, LF, INDEX, MI, XX) SUB 4 IMPLICIT REAL #8 (A-H, D-Z) INTEGER SIZE, BNC, SH COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), VA( 156), NI1( 9 1),NJ1( 9),NJ2( 9) COMMON/P2/XNUU( 14, 6),ELL(108, 2), GU( 14, 6),STRESS(1620),TCSM( 1 156), TRCSSP(2808), XCUST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108 2, 2), IGRT( 14, 6), IGRF( 108, 2), NNDC( 1080), LLN( 3), ITY( 3), ICSSM( 3 108. 21 COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3),DZE( 60),MP( 108, 2),ND( 216) NN=SN/2 LE=ITY(III) IF(111.EQ.1) LL=3 LS=1LF=ICSS(MI,III) IF(INDEX.EQ.2)GU TU 702 DO 701 J=LS,LE CJ 701 I=1,J LF=LF+1 ESF(I,J)=TRCSSP(LF)\*XX 701 ESF(J,1)=ESF([, J) IF(III.GT.1) GU TO 702 DD 401 J0=1,3 00 401 10=1.3 ESF(J0, I0+3) = -ESF(J0, I0)401 ESF(J0+3, 10+3)=ESF(J0,10) DD 402 [=1,6 DD 402 J=1.1 402 ESF(1, J)=ESF(J, I) 702 IF(INDEX.EQ.0) GO TO 170 IF(III.GT.1) GO TO 150 Y1=TCSM(ICSSM(MI,I[[])+1)\*XX Y2=Y1+Y1 UD 60 I=1, SN DO 60 J=1, SN A=0.0 IF(I.EQ.J) A=Y2 IX = I - JIF(([X+NN)\*([X-NN).EQ.0) A=Y1 60 B1(1, J)=A GC TO 170 150 [F(III.GT.2) GD TO 160 Y1=TCSM(ICSSM(MI,III)+1)\*XX Y2=Y1+Y1 DD 59 1=1,9 DO 59 J=1,9 59 B1(1, J)=0.0 DU 61 1=1,3 DO 61 J=1,3 A=¥1 IF(I.EQ.J)A=Y2 61 E1(1, J)=A L1=3 LJX=3 00 63 11=1,2

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THIS PAGE IS BEST QUALITY PRACTICABLE
     DC 62 1=1.3
                                FROM COPY FURMISHED TO DDC
     LI=LI+1
     LJ=LJX
     DO 62 J=1,3
     LJ=LJ+1
  62 B1(LI,LJ)=B1(I,J)
     L 1=6
  63 LJX=6
     SO TO 170
 160 L=ICSSM(MI,III)
     DO 65 J=1,6
     00 65 I=1,J
     L=L+1
     B1(I,J) = TCSM(L) * XX
  65 B1(J, [)=B1(I, J)
 170 LE=ITY(III)
     LS=1
     LF=ISAC(MI,III)
     RETURN
     END
     SUBROUTINE DECUPP(M, IU, N, *)
                                                                   SUB 5
     IMPLICIT REAL*9 (A-H, U-Z)
     COMMON/A5/D( 36, 24),US( 36, 50),A2( 36, 50),DKI(12,36),KIIUBW( 3)
C *
     DECOMPOSE & SYMMETRIC MATRIX
C *
     UPPER BANDED MATRIX IS ASSUMED
C*
     UPPER DECOMPOSED MATRIX IS STORED IN THE ORIGINAL POSITION
C*
     DRIGINAL MATRIX IS DESTROYED
C*
     V=BVC
            IU=BUBW
13 FORMAT( '1', 30%, 'SINJULAR MATRIX', 18)
     DO 60 1=1.N
     1P=V-1+1
     1=1-1
     IF(IU.LT.IP) IP=IU
     00 60 J=1. IP
     SUM=D(I,J)
     IF(I.E0.1) GO TU 40
     10=1U-J
     IF(L.LT.10) 10=L
     IF(10.EQ.0) GO TO 40
     DO 30 K=1,10
     MZ=1-K
  30 SUM=SUM-D(MZ .K+1)*U(MZ .K+J)
  40 IF(J.NE.1) GO TO 50
     IF(SUM.LE.0.) GO TO 100
     TEMP=DSORT(SUM)
     TEMP=1.0/TEMP
     D(I, J)=TEMP
     GO TO 60
  50 D(I, J)=SUM*TEMP
  60 CONTINUE
     SO TO 91
 100 CONTINUE
     1 = N
     WRITE(6,13) 1
     RETURN 1
  91 RETURN
     END
     SUBROUTINE SOLDUP(ML, IU, N)
                                                                   SUB 6
     IMPLICIT REAL*8 (A-H, 0-Z)
                                 137
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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURMISHED TO DDC COMMON/A5/D( 36, 24), DS( 36, 50), A2( 36, 50), DKI(12, 36), KIIUBW( 3) \*\*\*\*\*\*\*\*\*\*\*\*\* SOLUTION OF SIMULTANEOUS EQUATIONS BY DECOMPOSING THE MATRIX UPPER TRIANGULAR DANDED MATRIX IS ASSUMED SOLVE BY FORWARD AND BACKWARD SUBSTITUTIONS DS IS THE RHS MATRIX DS CONTAINS THE SOLUTION AT THE END DS IS NOT SAVED FORWARD SUBSTITUTION IU=BURW C \* \* \* \* \* \* \* \* \* \* \* \* \* 60 FORMAT(2X, + BOUNDARY DISPLACEMENTS IN OVERALL SYSTEM+/(3X, 4E15.5)) DO 20 1=1. ML 20 DS(1,1)=DS(1,1)\*D(1,1)DO 10 I=2.N J = I - IU + IIF((I+1).LE.IU) J=1 11=1-1 00 25 II=1, NL DO 15  $K = J_{1}IJ$ 1.5 = 1 - K + 115 DS(1,11)=DS(1,11)-U(K,LS)\*DS(K,11) 25 DS(I,II)=DS(I,II)\*D(I,1) 10 CONTINUE C .... BACKWARD SUBSTITUTION UD 30 1=1.NL 30 DS(N,I)=DS(N,I)\*D(N,I) 00 90 II=1,L 1=N-11 JI = I - IJ=JI+IUIF(J.GT.N) J=N IJ = I + 100 85 M=1,NL 03 95 K=[J.J 95 DS(I,M)=DS(I,M)-D(I,K-JI)\*DS(K,M)

85 DS(1,M)=DS(1,M)\*D(1,1)

C \* \*

C \*

C\*

C \*

C \*

C \* \* 3

C \*

C\*

C

C

The state of the state of the state of the

N=BNC

L=N-1

90 CONTINUE WRITE(6,60) ((DS(I,J),I=1,N),J=1,NL) RETURN E'ID

SUBROUTINE MEVEC(NN, NCC, LDC, 18, IA)

```
IMPLICIT REAL*8 (A-H, 0-Z)
INTEGER SIZE, BNC . SV
```

```
COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU
```

```
COMMON/V1/N1,NCI,NWK,HGK,MA,NU1,NU2,NU3,M1,NB,NJK,NC,N11,ISQ,IQ1
```

COMMON/V2/NIC( 3),NW( 6),NG( 6),NBW1( 3),NBW2( 3),NBW3( 3),NM( 6), 1NBJ( 3),NJ( 3),NCB( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6)

COMMON/P1/81( 9, 9),82( 9, 9),83( 9, 9),ESF( 9, 9),NA( 156),NIL( 9 1),NJ1( 9),NJ2( 9)

```
COMMON/P2/XNUU( 14, 6),ELL(103, 2),BU( 14, 6),STRESS(1620),TCSM(
1 156), TRCSSP(2808), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108
2, 2), IGRT( 14, 6), IGRE( 108, 2), NNUC( 1080), LLN( 3), ITY( 3), ICSSM(
3 108, 21
```

COMMON/P3/EVEC( 1, 1),R3F( 7),RDLIM( 7),RSL( 7),RSU( 7),RLCAD( 7) 1, REDUCI 901, NDUFI 7), NDMI 901, NBDAMI 6, 6), KIIDAMI 3, 7) COMMON/P5/YK( 1),YM( 1),SK( 1),SM( 1),EY( 1),SJ( 1)

COMMON/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DLTM(12, 3) 1,55( 51)

COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3),

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12( 51, 3), DZE( 60), MP( 108, 2), ND( 216)
COMMONTA6/DPZ( 50, 30), ZZ( 72, 3), BE( 108, 3), W( 72), H( 108), VV(
     1 1561, YI 108, 31, N2C( 24, 3)
      COMMON/C1/XEIG( 72, 2), YXEIG( 72, 2), WS( 2), DM( 1, 1), IET( 7)
      IDC=LDC-1
      VCX=BVC
      KK = 0
      1012=2
      INDEX=1012
      DO 113 I=1,NCC
      DO 113 JJ=1,14
 113 YXEIG(I, JJ)=0.00
                                              THIS PAGE IS BEST QUALITY PRACTICABLE
      DO 108 K=1,NSU
                                              FROM COPY FURMISHED TO DDC
C
      CALL VARI(K)
      DO 80004 III=1,3
      IF(ITY(III).EQ.0130 TO 80004
      KK=KK+1
      M6=MED(KK)
      M7=MEF(KK)
      DO 16 14=M6,M7
   16 VD(14)=0
      IF(IDC.EQ.0) 30 TO 18
      NDO=NBDAM(KK, IUC)
      IF(NDO.EQ.0) 30 TO 18
      DO 17 14=1,NDO
      18=18+1
   17 VD(NDM(18))=18
   18 DO 107 [4=M6,M7
      21=1.0
      IF(ND(14).NE.0) Z1=1.0-REDUC(ND(14))
      XX=B(1GRE(14,111),KK)*21
      UR(14,111)=XX
      IF(XX.EQ.0.0) 30 TO 107
C
      CALL RECALL(III, LE, LS, LF, INDEX, 14, XX)
      UD 106 1=LS,LE
      [J=NNDC(LF+I)
      IF(IJ.EQ.0) GO TO 106
      IF(IJ.LE.NI) IS=NZC(IJ,K)
      IF(IJ.GT.N1) 15=NCX+IJ-N1
      00 105 J=LS.LE
      IL=NNDC(LF+J)
      IF(IL.E0.0) GD TO 105
      IF(IL.LE.N1) 16=NZ.(IL,K)
      IF(IL.GT.N1) IG=NCX+IL-N1
      DO 109 JJ=1, IA
     YXEIG(15,JJ)=YXEIG(15,JJ)+B1(1,J)*XEIG(16,JJ)
 109
  105 CONTINUE
  106 CONTINUE
  107 CONTINUE
80004 CONTINUE
                                                    .
      VCX=NCX+1CI
 301
      CONTINUE
      RETURI
      END
      SUBROUTINE DEFREQ(FREQ, RFF, NN, FDEN, NCC)
      IMPLICIT REAL#8 (A-H, 0-Z)
      INTEGER SIZE, BNC, SH
      COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU
      COMMON/V1/N1, NCI, NWK, NGK, MA, NUI, NU2, NU3, M1, NB, NJK, NC, N11, ISQ, IQ1
                                       134
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COMMON/V2/NIC( 3), WH 6), NG( 6), NBWI( 3), NBW2( 3), NBW3( 3), NM( 6),
     1VBJ( 3), NJ( 3), NCB( 3), NEW( 3), IQS( 3), MEB( 6), MEF( 6)
      COMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), NA( 156), NI1( 9
     1),NJ1( 9),NJ2( 9)
      COMMON/P2/XNUU( 14, 6),ELL(108, 2),EU( 14, 6),STRESS(1620),TCSM(
     1 156), TRCSSP(2808), xCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108
     2, 2), IGRT( 14, 6), IGRE( 108, 2), NNDC( 1080), LLN( 3), ITY( 3), ICSSM(
     3 108, 21
      COMMON/P5/YK( 1),YM( 1),SK( 1),SM( 1),EY( 1),SG( 1)
      COMMON/R2/PI(12, 1, 3), RR( 108, 2), E( 14, 6), MN( 108, 6), NOM( 14,
     1 6)
      COMMON/A6/UPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV(
     1 156), Y( 108, 3), N/C( 24, 3)
      COMMON/C1/XEIG( 72, 2), YXEIG( 72, 2), WS( 2), DM( 1, 1), IET( 7)
   ************
C**
      GENERATES SENSITIVITY VECTOR H( NV ) FOR FREQUENCY CONSTRAINT
C #
          FREQ - NATURE FREQUENCY OF THE STRUCTURE
:*
C*
          RFF
              - FREQUENCY LIMIT
C *
          SK.
              - EIGEN VECTOR
                                  (NCC)
              - STORES DI K*Y - F*M*Y 1/D B(1)
C #
          W
LD=0
      INDEX=1
      NCX=BNL
      SUM=FDEN*RFF
      DO 106 K=1,NSU
C
      CALL VARI(K)
      DD 80004 III=1,3
      IF(ITY(III).EO.C)GC TO 80004
      MA=0
      LD=LD+1
      NGK=NG(LD)
      UD 100 KK=1,NGK
      NJJ=NOM(KK,LD)
      MV=IGRT(KK,LD)
      IF(MV.EQ.0) GO TU 170
      DO 102 J=1,NCC
  102 A(J)=0.00
      DO 80 [M=1,NJJ
      MA=MA+1
      MI=MN(MA,LD)
      XX=BE(MI,III)
      IF(XX.EQ.0.0) 30 TO 80
      XX=1.0
C
      CALL RECALL(III, LE, LS, LF, INDEX, MI, XX)
      00 70 1=LS,LE
      IJ=NNDC(LF+I)
      IF(IJ.EQ.0) GO TO 70
      IF(IJ.LE.N1) 14=N2C(IJ,K)
      IF(IJ.GT.N1) 14=NCX+IJ-N1
      DO 60 J=LS,LE
      IL=NNDC(LF+J)
      IF(IL.EQ.0) GO TO 60
      IF(IL.LE.N1) 15=NZJ(IL,K)
      IF(IL.GT.N1) IS=NCX+IL-N1
      W([4)=W([4)+(ESF([,J)-FREQ*B1([,J))*XEIG([5,1)
   60 CONTINUE
   7C CONTINUE
   80 CONTINUE
```

The state of the s

H(MV) = 0.00THIS PAGE IS BEST QUALITY PRACTICABLE DO 90 J=1.NCC FROM COPY FURMISHED TO DDC 90 H(MV) = H(MV) + W(J) + XEI3(J,1)H(MV) = H(MV)/SU" SD TO 100 170 MA=MA+NJJ 100 CONTINUE 80004 CONTINUE VCX=NCX+NCI 106 CONTINUE RETURN END SUBROUTINE ZBZIEF(IDC, ISPSP, IPS, IPD) SUB 10 IMPLICIT REAL \*8 (A-H,U-Z) INTEGER SIZE, BNC, SU COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/V1/N1,NC1,NWK,NGK,MA,NU1,NU2,NU3,M1,NB,NJK,NC,N11,ISO,IQ1 COMMON/V2/NIC( 3), 14( 6), NG( 6), NBWL( 3), NBW2( 3), NBW3( 3), NM( 6), 148J( 3), NJ( 3), NCG( 3), NEW( 3), IQS( 3), MEB( 6), MEF( 6) COMMON/P1/B1( 9, 9),B2( 9, 9),B3( 9, 9),ESF( 9, 9),VA( 156),NI1( 9 11.NJ1( 9).NJ2( 9) COMMON/P2/XNUU( 14, 6), ELL(108, 2), BU( 14, 6), STRESS(1620), TCSM( 1 156), TRCSSP(2808), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108 2, 2),IGRT( 14, 6),IGRE( 108, 2),NNDC( 1080),LLN( 3),ITY( 3),ICSSM( 3 108, 21 COMMON/P3/EVEC( 1, 1),R3F( 7),RDLIM( 7),RSL( 7),RSU( 7),RLOAD( 7) 1, REDUC( 90), NDOF( 7), NDM( 90), NBDAM( 6, 6), KIIDAM( 3, 7) COMMON/R2/PI(12, 1, 3),RR( 108, 2), L( 14, 6), MN( 108, 6), NOM( 14, 1 61 COMMON/A1/Q(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1) COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 121 51, 31,DZE1 601,MP1 108, 21,ND1 216) COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51) COMMON/A5/D( 36, 24), DS( 36, 50), A2( 36, 50), DKI(12, 36), KI(UBW( 3) COMMON/A6/DPZ( 50, 50), ZZ( 72, 3), BE( 108, 3), W( 72), H( 108), VV( 1 156), Y( 108, 3), NZC( 24, 3) THIS SUBROUTINE COMPUTES NODAL DISPLACEMENTS . C\* AND MEMBER FORCES/VON MISES EQUIVALENT STRESS. 35 FORMAT(45X, FORCE MATRIX FOR TRUSS ELEMENTS / 45X, ELEMENT FORCE ( \* + IS COMP.1.) 36 FORMAT(45X, STRESS MATRIX FOR CST ELEMENTS'/45X, 'ELEMENT SIGMA-X \*, SIGMA-Y, TAU-XY, VON MISES STRESS') 37 FORMAT(45X, STRESS MATRIX FOR SHEAR ELEMENTS / 45X, ELEMENT TAU-XY, \* VON MISES STRESS !! 38 FORMAT(45X, STRESS MATRIX FOR SSP ELEMENTS'/45X, 'ELEMENT SIGMA-X \*, TAU-XY, VON MISES STRESS') 39 FCRMAT(45X, 15, 4E15.5) 40 FORMAT(45X, LOADING CONDITION= ', 15) 42 FORMAT( 3X, 15, 4X, 6EL5.5) 43 FORMAT( '0', ' \*\*\*NOUAL DISPLACEMENTS FOR K=', [2/' IST ZB THEN ZI \*FOR ALL NLC. ') 58 FORMAT(/\* ',\* \*\*\*FORCE/VON MISES STRESS FOR K=\*,12,\*, III=\*,12,\*, \*ITY(I[[]=", 12,", LDC=", 12) LDC = IDC - 1DO 303 I=1,BNC DC 302 L=1,NLC 302 DS(1+L)=ZB(1+L) DO 303 J=1,NBW 303 C([, J)=D([, J) CALL SOLDUP(NLC,NBW, BNC) DC 305 J=1.NLC 

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DO 305 1=1.8NC 305 2B(1,J)=DS(1,J) LL=O DO 777 K=1, NSU CALL VARI(K) DO 316 J=1.N1 LI=NZC(J,K) DO 316 L=1,NLC 316 ZZ(J,L)=ZB(L1,L) IF(NCI.EQ.0) GD TU 321 DO 319 L=1,MLC DO 318 J=1,N1 UO 318 I=1,NCI 318 ZI(I,L,K) = ZI(I,L,K) + Q(I,J,K) + ZZ(J,L)DO 319 [=1,NCI  $31 \neq ZZ(I+VI+L)=ZI(I+L+K)$ IF(IPD. 20.0)00 TO 357 WRITE (6,43)K DO 320 I=1.NC 320 WRITE (6,42) I, (ZZ(1, J), J=1.NLC) IF(IPD.EQ.0)GC TO. 357 321 WRITE(6,43)K DO 358 J=1,N1 358 ARITE(6,42)J,(ZZ(J,JJ),JJ=1,NLC) 357 DO 777 [[[=1,3 WRITE (6,58)K, III, ITY(III), LDC IF(ITY(III).EQ.0) :0 TO 777 MA=D LE=ITY(III) LN=LLN(III) VX=LN+1 LL=LL+1M5=MEB(LL) M7=MEF(LL) IF(III.GT.1) SO TO 326 DD 325 14=M6,M7 DU 325 L=1, NLC 325 TRSF(14,L)=0.0 CO TO 330 326 IF(III.GT.2) GC TO 328 03 327 14=M6,M7 D7 327 L=1,NLC 00 327 J=1,NX 327 CSTF(14,L,J)=0.0 GD TO 330 328 DU 329 14=M6,M7 00 329 L=1,NLC DD 327 J=1,NX 329 SSPF(14,L,J)=0.0 330 DO 666 14=M6,M7 BX=BR(I4,III) IF(BX.EQ.0.0) GC TO 666 LF=ISAC(14,III) IF(III.GT.1) GD TO 334 L=INDC(I4,III) 00 331 J=1,LN L=L+1 VV(J)=-STRESS(L) 331 VV(J+3)=-VV(J) DO 333 J=1,LE IJ=NNDC(LF+J)

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IF(IJ.EQ.0) GO TO 333 XE=VV(J)\*BX THIS PAGE IS BEST QUALITY PRACTICABLE DO 332 L=1,NLC FROM COPY FURNISHED TO DDC 332 TRSF(14,L)=TRSF(14,L)+ZZ(1J,L)\*XB 333 CONTINUE GO TO 666 334 L=INDC(14,111) DO 335 I=1,LN DJ 335 J=1.LE L=L+1 335 B2(1, J)=STRESS(L) DC 340 L=1,NLC DJ 336 I=1.LN T(I)=0.0 DC 336 J=1,LE IL=NNDC(LF+J) IF(IL.EQ.0) GO TO 336 T(I) = T(I) + B2(I, J) + ZZ(IL, L)336 CONTINUE IF(111.EQ.3) GO TO 338 VON=DSQRT(T(1)\*T(1)+T(2)\*T(2)-T(1)\*T(2)+3.0\*T(3)\*T(3)) DO 337 I=1,LN 337 CSTF(14,L,1)=T(1) CSTF(14,L,LN+1) = VONGO TO 340 IF(15PSP.EQ.0100 T: 3338 338 VON=DABS(T(1)) GO TO 3339 3338 VON=DSQRT(T(1)\*T(1)+3.0\*T(2)\*T(2)) 3339 DO 339 I=1,LN 33) SSPF(14,L,1)=T(1) SSPF(14,L,LN+1)=V01 349 CONTINUE 666 CONTINUE IF(1PS.EQ.0) GD TO 777 IF(III.GT.1) GO TO 350 WRITE (6,35) DO 349 L=1,NLC WRITE (6,40)L DO 349 M=M6,M7 349 WRITE (6,39)M, TRSF(M,L) GO TO 777 350 IF(111.GT.2) GO TU 352 WRITE (6,36) 00 351 L=1.NLC WRITE (6,40)L DU 351 M=M6,M7 351 WRITE (6,39) M, (CSTF(M,L,1),I=1,NX) 30 10 777 352 IF(ISPSP.EQ.0) GO TO 353 WRITE (6,37) GO TO 354 353 WRITE (6,38) 354 DD 355 L=1,NLC WRITE 16,401L UU 355 M=M6,M7 355 WRITE (6,39) M, (SSPF(M,L,I),I=1,NX) 777 CONTINUE RETURN END SUBROUTINE CONST(IDC, IBUK, IDIS, IBDIS, NSD, EP, MV, IBU, IV, IPC, NTL, IFS, SUB 11

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Y 200 - 1000

11SPSP, NDAM) IMPLICIT REAL\*8 (A-H, 0-Z) INTEGER SIZE, BNC, S' COMMON STEP, BNC, SN, NBW, SI ZE, NLC, NSU COMMON/VI/N1,NCI,NWK,NGK,MA,NUI,NU2,NU3,ML,NB,NJK,NC,N11,ISQ,IQ1 COMMON/V2/NIC( 3), 14( 6), NG( 6), NBW1( 3), NBW2( 3), NEW3( 3), NM( 6), 1VBJ( 3),NJ( 3),NCB( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6) COMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), NA( 156), NII( 9 1),NJ1( 9),NJ2( 9) COMMON/P2/XNUU( 14, 6),ELL(108, 2),BU( 14, 6),STRESS(1620),TCSM( 1 156), TRCSSP(2808), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108 2, 2),IGRT( 14, 6),IGRE( 108, 2),NNDC( 1080),LLN( 3),ITY( 3),ICSSM( 3 108, 21 COMMON/P3/EVEC( 1, 1),R3F( 7),RDLIM( 7),RSL( 7),RSU( 7),RLOAD( 7) 1, REDUC( 90), NDDF( 7), NDM( 90), NBDAM( 6, 6), KIIDAM( 3, 7) COMMON/P4/INF( 50, 8),NGV( 14, 6),IND( 50),NDISP( 72) COMMON/R1/BL( 14, 6), DLIB( 36) COMMON/R2/PI(12, 1, 3),RR( 108, 2),E( 14, 6),MN( 108, 6),NOM( 14, 1 6) CUMMON/R4/IIL( 50, 3),KLC( 50),IOK( 3),NO( 1) COMMON/R5/8( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DLIM(12, 3) 1,55( 51) COMMON/A1/Q(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1) COMMON/A3/BR( 106, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 17( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51) COMMON/A5/D( 36, 24), DS( 36, 50), A2( 36, 50), DKI(12, 36), KIIUBW( 3) COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 1561, Y( 108, 31, NZC( 24, 3) 80 FORMAT(//\*0\*,\* CONSTRAINT VIOLATIONS FOR IDC=\*,15) IV=0LDC = IDC - 111 = 0IF(IPC.EQ.0) GD TO 199 WRITE (6,80) LDC 199 DO 200 1=1,NSD VA(I)=0 DO 200 J=1, BNC 200 A2(J,1)=0.0 INN=0IF(IBDIS.EQ.O) GD TO 84 DC 168 [=1, BNC DZE(1)=DLIB(1) DO 168 L=1.NLC 168 ZZ(I,L)=ZB(I,L) x = -116 = 0NNN=BVC CALL ABSMAX(K, NNN, INN, I6, NSD, IV, LDC, IPC, EP, NDAM) IF(SIZE.LT.(NSD-NDAM-1))30 TO 84 WRITE(6,53) SIZE, NSD, NTL RETURN 84 INN=BVC DO 999 K=1,NSU CALL VARI(K) 16=0 IF(NCI.EQ.0) GU TO 202 DG 201 J=1,NSD D3 201 1=1.NC1 201 US(1.J)=0.0 202 DU 888 111=1,3

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IF(ITY(III).EQ.0) GC TO 888
                                       THIS PAGE IS BEST QUALITY PRACTICABLE
    IF(IPC.EQ.0) GD TO 203
    WRITE(6,58) K,111
                                       FROM COPY FURNISHED TO DDC
203 MA=0
    LL=LL+1
    NGK=NG(LL)
    LE=ITY(III)
    LN=LLN(III)
    VX=LN+1
    DO 777 KK=1,NGK
    VJJ=NOM(KK+LL)
    T(8)=SL(KK,LL)/RSL(IDC)
    IF(III.EQ.1) T(9)=SU(KK,LL)/RSU(IDC)
    00 444 N=1,NJJ
    MA=MA+1
    M=MN(MA,LL)
    VD(M)=0
    R=BR(M, III)
    IF(R.EQ.0.0) GO TO 444
    X=1.0/R
    00 333 L=1,NLC
    IF(III.GT.1) GD TD 207
    T(4) = TRSF(M,L) \neq R
    IF(T(4).LT.0.) GO TO 205
    T(5)=T(8)
    IF(IBUK.EQ.0) GO TO 206
    BUC=E(KK,LL)/(ELL(M,1)**2)
    T(2) = BUC * R
    IF(T(2).LE.T(5)) GO TO 206
    T(5)=T(2)
    VD(M)=1
    GO TU 206
205 T(5)=T(9)
206 T(6)=T(4)*T(5)
    GO TO 208
207 IF(III.EQ.2) VON=CSTF(M.L.NX)
    IF(III.EQ.3) VON=SSPF(M,L,NX)
    1F(VON.EQ.0.D0)GD F0 444
    T(5)=0.5*T(8)/VON
    T(6)=VUN+T(8)
208 IF(N.GT.1.OR.L.GT.1) 30 TO 209
    YM=T(5)
    XL=T(6)
    [J=M
    LC=L
    GO TO 333
209 IF(XL.GE.T(6)) GO 10 333
    YM=T(5)
    XL=T(6)
    IJ=M
    LC=L
333 CONTINUE
444 CONTINUE
    IFINTL.GT.IFS) GO TU 210
    IF(IGRT(KK,LL).E0.0) GO TO 777
    BNEW=XL +B(KK,LL)
    IF(BNEW.LT.BL(KK,LL)) BNEW=BL(KK,LL)
    IF(BNEW.GT.BU(KK,LL)) BNEW=BU(KK,LL)
    B(KK, LL)=BNEW
    SO TO 717
210 IF((XL+EP).LT.1.) 30 TO 777
```

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IF(NGV(KK,LL).NE.0) GD TO 211 SIZE=SIZE+1 IFISIZE.GT. (NSD-NDAM-1))GU TO 214 NGV(KK,LL)=SIZL GO TO 212 PQX=1.0-DLPH(NGV(KK,LL)) 211 IF(XL.LE.PQX)GO TO 777 212 DLPH(NGV(KK,LL))=1.-XL DLP(NGV(KK,LL))=DABS(DLPH(NGV(KK,LL))) KLC(NGV(KK,LL))=LC IV = IV + 1VA(IV)=0 IND(IV)=NGV(KK,LL) IGR = IGR T(KK, LL) IBUC=0 IF(IGR.EQ.0) GU TU 213 SS(1G2)=1.0 IF(ND(IJ).E0.0) GU TO 213 BUC=E(KK,LL)/(ELL([J,1)\*\*2) T(2)=BUC/BR(IJ,III) IF(T(2).LE.T(8)) GO TO 213 IBUC=1 BE(IV,1) = -XL/BR(IJ,III)NA(IV)=IGR 213 INF(NGV(KK,LL),1)=[] INF(NGV(KK,LL),2)=K INF(NGV(KK,LL), 3)=III INF(NGV(KK,LL),4)=IGRT(KK,LL) INF(NGV(KK,LL),5)=LDC INF(NGV(KK,LL),6)=[V INF(NGV(KK,LL),7)=LC INF(NGV(KK,LL),8)=1BUC VO(LC) = 1IF(MP(IJ,III).EQ.-1) GO TO 710 16=16+1 IIL(I6,K)=IV710 LF=ISAC(IJ,III) L=INDC(IJ,III) IF(III.GT.1) GO TO 332 07 331 J=1,LN . \* L=L+1 VV(J)=-STRESS(L) 331 VV(J+3) = -VV(J)GC TU 336 332 DO 334 I=1,LN 00 334 J=1,LE L=L+1 334 B3(1, J)=STRESS(L) IF(111.EQ.3) GC TO 335 x1=2.0\*CSTF(IJ,LC,1)-CSTF(IJ,LC,2) x2=2.0\*CSTF(1J,LC,2)-CSTF(1J,LC,1) X3=6.0\*CSTF(IJ,LC,3) 30 TO 336 335 X1=2.0\*SSPF(1J,LC,1) X2=6.0\*SSPF(1J,LC,2) 336 DO 714 J=1,LE LJ=NNDC(LF+J) IF(LJ.E0.0) GO TO 714 IF(III.EQ.1) R=YM\*VV(J) 1F(III.EQ.2) K=YM\*(X1\*B3(1,J)+X2\*B3(2,J)+X3\*B3(3,J)) IF(III.EQ.3) R=YM\*(X1\*B3(L,J)+X2\*B3(2,J)) 140

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IF(III.EQ. 3. AND . I SP SP . NE . 0) R = YM\*(X1\*B3(1, J)) IF(LJ.GT.NI) GD TO /11 L1=NZC(LJ,K) A2(L1, IV)=A2(L1, IV)+R THIS PAGE IS BEST QUALITY PRACTICARL GO TC 714 711 IR=LJ-N1 FROM COPY FURNISHED TO DDC DS(IR, 16)=DS(IR, 16)+R 00 712 1=1,N1 LI=NZC( I,K) 712 A2(L1, IV)=A2(L1, IV)+R\*Q(IR, I,K) 714 CONTINUE IF(IPC.EQ.0) GO TO 777 ISIZ="GV(KK,LL) ARITE(6, 57) ISIZ, IV, I6, IJ, MP(IJ, III), LC, XL, DLPH(ISIZ) 777 CONTINUE 888 CONTINUE IFINTLALE.IFSIGD TJ 999 GO TO 557 214 SIZE=SIZE-1 ARITE(6,53) SIZE, NSD, NTL 30 TO 600 557 IF( IDIS.EQ.O.DR.NCI.EQ.0) GU TO 600 DO 125 1=1,NCI DZE(I)=DLIM(I,K) DO 125 J=1,NLC 125 22(1, J)=21(1, J, K) NNN=NCI CALL ABSMAX(K, NNN, INN, I6, NSD, IV, LDC, IPC, EP, NDAM) 60C IDK(K)=16 IF(16.EQ.0) GO TU 998 IU=KIIUBW(K) DD 85 J=1,NU3 IU = IU + 1DO 85 1=1.NC1 85 D([, J]=DPB([, [U]) CALL SOLDUP(16, NU3, NCI) D3 87 J=1,16 17=11L(J,K) 00 87 I=1,NCI 87 DPZ(1,17)=DS(1,J) C WRITE(6, 311) ((DS(I, J), I=1, NCI), J=1, I6) 53 FORMAT(/1X, SILE =', 14, ' INCREASES NSD =', 14//1X, ' CORRECT ONLY ITHESE CONSTRAINTS AT THIS CYCLE . 14) 57 FORMAT(2X,614,2E15.)) 58 FORMATC' STRESS VIOLATIONS', 215/3X, SIZE IV 16 M MX 10 XL . \*) 998 IF(SIZE.EQ. SD) RETURN 997 CONTINUE RETURY FYD SUBROUTINE ABSMAX(K, NN, INN, IG, NSD, IV, LDC, IPC, EP, NDAM) IMPLICIT REAL \*S (A-H, 0-Z) INTEGER SIZE, BAC, SA COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/V1/N1,NC1,NWK,NGK,MA,NU1,NU2,NU3,M1,NB,NJK,NC,N11,ISQ,IQ1 COMMON/P4/INF( 50, 3),NGV( 14, 6),IND( 50),NDISP( 72) COMMON/R4/IIL( 50, 3),KLC( 50),IOK( 3),NO( 1) COMMON/A1/Q(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1) COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51) 1 ... 4

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COMMON/A5/D( 36, 24), DS( 36, 50), A2( 36, 50), DKI(12, 36), KITUBW( 3)
      COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV(
     1 156), Y( 108, 3), 120( 24, 3)
         ********
( ***
      THIS SUBROUTINE -
C.*
         (1) CALCULATES MAX DISPL UNDER ALL NLC,
( *:
         (2) CHECKS DISPL CONSTRAINTS AND COMPUTE SENSITIVITY
C *
6. *
              INFORMATION.
C * * * * *
             *****
                              *************************
   53 FORMAT(/1X, STZE = ", 14, " INCREASES NSD = ", 14//1X, " CORRECT ONLY
     ITHESE CONSTRAINTS AT THIS CYCLE . 14)
 314 FORMAT(2X, 514, 2E15.5)
 315 FORMAT(3X, DISPL. VIOLATIONS', 12/3X, SIZE IV 16
                                                           NC
                                                                LC
                                                                        XL.)
      WRITE(6, 315) K
      DO 162 I=1,NN
      INN=IN4+1
      DU 161 L=1,NLC
      T(4)=7.2(1,L)
      T(5) = DZE(I)
      IF(T(4).LT.0.) T(5)=-T(5)
      T(6)=T(4)*T(5)
      IF(L.GT.1) GO TO 258
      YM=T(5)
      XL=T(6)
      LC=L
      CO TO 161
  258 [F(XL.GE.T(6)) GD TJ 161
      YM=T(5)
      XL = T(6)
      LC=L
  161 CONTINUE
      IF((XL+EP).LT.1.) JO TO 162
      SIZE=SIZE+1
      IFISIZE.GT. (NSD-NDAM-1))GO TO 259
      NDISP(INN)=SIZE
  212 DLPH(NDISP(INN))=1.0-XL
       DLP(NDISP(INN))=DADS(DLPH(NDISP(INN)))
      KLC(NDISP(INN))=LC
      IV=IV+1
      [10( [V ) = ND [ SP( [ NN )
      INF(NDISP(INN), 1)=1 -
      INF(NDISP(INN), 2)=K
      INF(NDISP(INN), 3)=
      INF(NDISP(INN), 4)="
      INF(NUISP(INN), 5)=LOC
      INF(NDISP(INN), 6)=1V
      INF(NDISP(INN), 7)=LC
      INF(NDISP(INN), 8)=0
      ISIZ=NDISP(INN)
      VC(LC)=1
      IF(K.EQ.-1) GO TO 96
      16=16+1
      IIL(16,K)=IV
                                                   THIS PAGE IS BEST QUALITY PRACTICABLE
      00 158 J=1,N1
                                                  FROM COPY FURNISHED TO DDQ
      LI=NZC( J.K)
     A2(L1, IV)=A2(L1, IV)+YM*Q(1, J,K)
 158
      DS(1,16)=YM
      SO TO 97
      A2(1, [V]=YM
 16
   97 IF( IPC.NE.0) WR ITE( 6, 314) ISI2, IV, 16, I.LC. XL
  162 CONTINUE
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RETURN
 257 SIZE=SIZE-1
      WRITE(6,53) SIZE, NSD, NTL
      RETURN
      END
      SUBROUTINE GENCINSD, NV, LX, IBU, IBUK, IV, IDC)
                                                                        SUB 13
      IMPLICIT REAL+8 (A-H, 0-2)
      INTEGER SIZE, BNC, SV
      COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU
      COMMON/VI/NI,NCI,NWK,NGK,MA,NUI,NU2,NU3,MI,NB,NJK,NC,NII,ISO,IQI
      COMMON/V2/NIC( 3), W( 6), NG( 6), NBW1( 3), NBW2( 3), NBW3( 3), NM( 6),
     INBJ( 3),NJ( 3),NCB( 3),NEW( 3),IQS( 3),MEB( 6),MEF( 6)
      COMMON/P1/B1( 9, 9), B2( 9, 9), B3( 9, 9), ESF( 9, 9), "A( 156), NI1( 9
     1),NJ1( 9),NJ2( 9)
     COMMON/P2/XNUU( 14, 6), ELL(108, 2), EU( 14, 6), STRESS(1620), TCSM(
     1 156), TRCSSP(2808), XCOST( 3), ICSS( 108, 2), ISAC( 108, 2), INDC( 108
     2, 2), IGRT( 14, 6), IGRE( 108, 2), NNDC( 1080), LLN( 3), ITY( 3), ICSSM(
     3 108, 21
      COMMON/P4/INF( 50, 8),NGV( 14, 6),LHD( 50),NDISP( 72)
      COMMON/R2/PI(12, 1, 3),RR( 108, 2),E( 14, 6),MN( 108, 6),NOM( 14,
     1 61
      CUMMON/R4/IIL( 50, 3),KLC( 50),IOK( 3),NO( 1)
      COMMON/R5/B( 14, 6), SL( 14, 6), SU( 14, 6), DPB( 51, 50), DLIM(12, 3)
     1.551 511
      COMMON/A1/Q(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1)
      CCMMON/A 3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3),
     12( 51, 3), DZE( 60), MP( 108, 2), ND( 216)
      COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51)
      COMMUN/A5/D( 36, 24),DS( 36, 50),A2( 36, 50),DKI(12,36),KIIUBW( 3)
      COMMON/A6/DP2( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV(
     1 156), Y( 108, 3), NZC( 24, 3)
      COMMON/A7/DPX( 62, 50)
THIS SUBROUTINE - COMPUTES CAP LAMBDA.
C #
INDEX=0
      IVV = IV + LX - I
      IF( IDC . GT. 1) GO TO 77
      DJ 75 I=LX, SIZE
      DD 75 J=1.NV
   75 DPX(J,1)=0.D0
      30 TC 76
77
      DC 78 [[=1,[V
      I = I \times O(II)
      DC 78 J=1,NV
  78 DPX(J,I)=0.0
 76
      DJ 79 [1=1, [V
      I = I \vee O(II)
      IGR=NA([])
      IF(IGR.EQ.0) 30 TO 79
      DPX(IGR,I)=BE(II,1)
   79 CONTINUE
                                                THIS PAGE IS BEST QUALITY PRACTICAR
      LD=U
      DO 71 K=1,NSU
      CALL VARI(K)
                                                 TELS PAGE IS DESIT QUALIFIE FOR
      DO 71 III=1.3
      IF(ITY(III).EQ.0) 30 TO 71
      MA=0
      LD=LD+1
      VGK=NG(LD)
      IF(NCI.EQ.0) GD TO 210
                                     1-1
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03 777 KK=1.NGK NJJ=NOM(KK,LD) MV=IGRT(KK,LD) IF(MV.EQ.0) GO TO 170 DO 73 LC=1.NLC IF(NO(LC).EQ.0) GO TO 73 DC 74 I=1,N1 74 BE(I,LC)=0.D0 73 CONTINUE UG 666 [M=1,NJJ 103=0 JP=0MA=MA+1 MI=MN(MA,LD) MX=MP(MI,III) XX=BR(MI,III) IF(XX.EQ.0.0) 30 TO 666 XX=1.0 CALL RECALL(III, LE, LS, LF, INDEX, MI, XX) DO 707 1=LS,LE II=NNDC(LF+I) IF(11.EQ.0) GO TU 707 IF(II.GT.NI) GU TO 704 183=183+1 VA(103)=11 J83=0 DO 703 J=LS,LE IJ=NNDC(LF+J) IF(IJ.EQ.0) GO TO 703 IF(IJ.GT.N1) GD TU 703 JB3=JR3+1 B3(1B3, JB3) = ESF(I, J)703 CONTINUE SO TO 707 704 11=11-V1 JP = JP + 111=(9L)111V JT=0 JU=0 DU 706 J=LS,LE IJ=NNDC(LF+J) IF(1J.EQ.0) GO TO 706 IF(IJ.GT.N1) GO TO 705 JT = JT + 1VJ2(JT) = IJB2(JP, JT)=ESF(1, J) GO TU 706 705 1J=1J-N1 JU=JU+1 VJI(JU) = IJB1(JP, JU)=ESF(I, J) TO6 CONTINUE 707 CONTINUE 00 124 LC=1.NLC IF(NO(LC).EQ.0) GO TO 124 IF(183.EQ.0) GO TO 80 DD 123 J=1,183 J1=VA(J) L1=NZC(J1,K) DO 123 [=1,183

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J2=NA(1)
123 BE(J2,LC)=BE(J2,LC)-B3(1,J)*2B(L1,LC)
80 IF(MX.EQ.-1) GD TO 124
    DO 518 J=1, JP
518 2(J,LC)=0.D0
    IF(JT.EQ.0) GO TO 511
    DO 118 J=1, JP
    JI = NII(J)
    DO 118 L=1, JT
    J2=NJ2(L)
    L1=NZC(J2,K)
118 2(J,LC)=2(J,LC)-B2(J,L)*ZB(L1,LC)
    DC 122 [=1, JT
    J2=NJ7([)
    DO 122 J=1, JP
    J1=NII(J)
122 BE(J2,LC)=BE(J2,LC)-B2(J,I)*ZI(J1,LC,K)
511 00 116 J=1, JP
    DO 116 L=1,JU
    J2=NJ1(L)
116 Z(J,LC)=Z(J,LC)-B1(J,L)*ZI(J2,LC,K)
    DD 125 I=1,N1
    DO 125 J=1, JP
    J1=NII(J)
125 BE( I.LC)=BE( I.LC)+Q(J1,I.K)*Z(J.LC)
124 CONTINUE
    I6=IOK(K)
    IF(16.EQ.0.0R.MX.EQ.-1) 30 TO 666
    DU 514 I=1,16
    IZZ=IIL(I,K)
    IZ=IND(IZZ)
    LC=KLC(IZ)
    DO 514 J=1, JP
    Jl = NII(J)
514 DPX(MV,IZ)=DPX(MV,I7)+Z(J,LC)*DPZ(J1,IZZ)
666 CONTINUE
    DO 117 [[=1,[V
    I = I \vee O(II)
    LC=KLC(1)
    DO 117 J=1,N1
    L1=NZC(J.K)
117 DPX(MV,I)= DPX(MV,I)+ BE(J,LC)*DS(LL,II)
    GO TO 777
170 MA=MA+NJJ
777 CONTINUE
    CO TO 71
    WHEN NCI IS ZERO.
210 DD 889 KK=1,NGK
    VJJ=NOM(KK,LD)
    MV=IGRT(KK,LD)
    IF(MV.EQ.0) GC TO 720
    DD 888 [M=1,NJJ
   L=0
    MA=MA+1
    MI=MN(MA,LC)
    XX=BR(MI,III)
    IF(XX.EQ.0.0) GC TO 888
    XX=1.0
    CALL RECALL(III, LE, LS, LF, INDEX, MI, XX)
   00 714 1=LS,LE
    II=NNDC(LF+I)
                                    151
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THIS PAGE IS BEST QUALITY PRACTICABLE IF(11.EQ.0) GO TO 714 FROM COPY FURMISHED TO DDO L=L+1 VA(L)=11 4=0 03 712 J=LS,LE IJ=NNDC(LF+J) IF(1J.EQ.0) GO TO /12 M=M+1 BI(L,M) = ESF(I,J)712 CONTINUE 714 CONTINUE 00 200 LC=1.NLC IFINDILCI.EQ.0) GD TD 200 00 156 1=1.L PE(1,LC)=0.00 00 156 J=1.L J2=VA(J) L2=NZC(J2.K) 156 BE(I,LC)=BE(I,LC)-B1(I,J)#2B(L2,LC) 200 CONTINUE DO 158 11=1,1V 1 = [NO(11)]LC=KL((1) 03 158 J=1.L J2 = VA(J)L2=VZC(J2.K) 153 DPX(MV, 1) = DPX(MV, 1)+ BE(J, LC) \* DS(L2, 11) 888 CONTINUE GO TO 889 720 MA=MA+NJJ 889 CONTINUE 71 CUNTINUE DO 1000 J=LX, SIZE C WRITE(6,1001) J C1000 WRITE(6, 10) (DPX(1, J), [=1, NV) C 10 FORMATI 3X, CAP LAMPDA\*TRANSPOSE / (3X, 10E12.4)) C1001 FORMAT(3X, SIZE = -, 13) RETURY E'D SUBROUTINE DELPE(IJ, NDC, NV, \*) **SUB 14** IMPLICIT REAL#8 (A-H, O-Z) INTEGER SIZE, BYC, SY COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DLIM(12, 3) 1.55( 51) COMMON/A3/ER( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3),DZE( 60), MP( 108, 2),ND( 216) COMMON/A4/X( 108, 3),DLP( 60),DLPH( 60),T( 156),WM( 51),RO( 51) COMMON/A6/DP2( 50, 30),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 1561, Y( 108, 3), NLC( 24, 3) \* (. \* \* \* \* THIS SUBROUTINE COMPUTES DELTA B VECTOR, I.C. CHANGES IN DESIGN 0\* VARIABLES. LAGRAGE MULTIPLIERS ARE COMPUTED AND THEIR SIGNS C\* CONSTRAINTS CORRESPONDING TO NEGATIVE MULTIPLIERS ARE CHECKED. C\* ARE TAKEN OUT OF THE VIOLATED CONSTRAINT SET C# C. # 1.1 NO. OF STRESS & DISPLACEMENT VIOLATIONS -NO. OF DESIGN VARIABLE CONSTRAINT VIOLATIONS C \* VDC TOTAL NO. OF CONSTRIANT VIOLATIONS (# SIZE -DELTA P. VECTOR ON RETURN 64 1 \*\*\*\*\*\*\*\* 26 FORMATE /1X, REQUETED CHANGES IN CONSTRAINTS DEL PHE//4/15,E12.4 : 6 7.

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1)))
   40 FORMATI /1X, 'LAGRANGE MULTIPLIERS'/(4(15,E12.4)))
       IF(11 .GT. 0 ) GO TO 448
       CALL DESVV( IJ, NDC, VV)
       RETURN
  443 YM=STEP
      IF(YM. GT .0.) GO TO 466
      YM=1.
      03 467 1=1,NV
  467 Z(1,1)=0.D0
C.... COMPUTE RIGHT HANDSIDE SIDE OF THE LAGRANGE MULTIPLIER EQUATIONS
  466 DO 468 I=1,NV
  468 T(I)=Z(I,1)*RD(I)
      DO 225 I=1,IJ
      ZZ(1,2) = -DLPH(1)
      22(1,1)=0.
      00 225 J=1,NV
  225 ZZ(1,1)=ZZ(1,1)-DP0(J,1)*T(J)
      IF(IJ.EQ.SIZE) GO TO 159
      00 420 1=1,NDC
      K=H(1)
      J=[J+1
      ZZ(J,2) = -DLPH(J)
  420 ZZ(J,1)=-DZE(1)*Z(K,1)*WM(K)
  159 CONTINUE
      WRITE(6,26) (1, DLPH(1), I=1, SIZE)
C.... COMPUTE (CAP LAMDA TRANSPOSE )*(CAP LAMBDA ),(SIZE, SIZE)
      DO 166 I=1,IJ
      DO 166 J=[,[J
      DPZ([, J)=C.
      DO 161 K=1,NV
  161 DPZ(1,J)=DPZ(1,J)+DPB(K,I)*DPB(K,J)
  166 \text{ DPZ}(J, I) = \text{DPZ}(I, J)
C .... COMPUTE LAGRANCE MULTIPLIERS
      IF(IJ.EQ.SIZE) GO TO 421
      CALL SDD(1J,NDC, YM, NV, &205, &159)
       RETURN
  421 CONTINUE
      CALL SOLVEL(SIZE, ER 5)
      D3 424 [=1,SIZE
  424 T(1)=BE(1,1)+BE(1,2)/YM
      WRITE(6,40) (1,T(1),I=1,SIZE)
      CHECK SIGN OF LAGRANGE MULTIPLIERS
C ...
       'J=0
                                                   ......
      00 235 1=1.SIZE
      IF(T(1).LE.O.) GO TU 235
      V=1+1
      1=(N)QV
  235 CONTINUE
      IF( V.EQ. SIZE) 30 TO 250
      SIZE=N
      [ ]=N
       IF(N.EQ.O) RETUR'S 1
      DO 240 I=1,SI/E
      IF(1.E0.ND(1)) GO F3 240
      DLPH(I) = DLPH(ND(I))
                                              THIS PAGE IS BEST QUALITY PRACTICABLE
      DLP(I)=DLP(ND(I))
      ZZ(I,1) = ZZ(ND(1),1)
                                              FROM COPY FURNISHED TO DDG
      ZZ(1,2) = ZZ(ND(1),2)
      00 241 J=1, NV
  241 UPB(J,1)=DPB(J, VD(1))
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THIS PAGE IS BEST QUALITY PRACTICABLE FROM COPY FURNISHED TO DDC 240 CONTINUE GO TO 159 25J CONTINUE UD 910 [=1, SIZE ZZ(I,1) = PE(I,1)910 ZZ(1,2)=BE(1,2) DO 206 1=1.NV BE(1,1)=-2(1,1)\*RC(1) BE(1,2)=0. DO 912 J=1,SIZE BE(1,1)=BE(1,1)-DPR(1,J)\*ZZ(J,1) 912 BE(1,2)=BE(1,2)-DP!'(1,J)\*22(J,2) BE(1,1)=BE(1,1)\*RC(1) 206 BE(1,2)=BE(1,2)\*RO(1) RETURN 205 RETURN 1 END **SUB 15** SUBROUTINE DESVV(IJ,NDC,NV) IMPLICIT REAL #8 (A-H, 0-Z) INTEGER SIZE, BIC, ST COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A4/X( 108, 3), DLP( 60), DLPH( 60), T( 156), WM( 51), RO( 51) COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 156), Y1 108, 1), 47.1 24, 3) C# THIS SUBROUTINE CO PUTES DELTA B VECTOR WHEN ONLY DESIGN VARIABLE\* CONSTRAINTS ARE VICLATED C\* DO 449 1=1,NV F.E(1.1)=0. BE(1,2)=0. 441 40(1)=1 D? 446 1=1,NDC X = H(I)VD(K)=G w(K) = DLPH(IJ+I)/DZE(I)BE(K,2)=W(K) 446 CONTINUE 07 451 1=1,NV IF(ND(1).EQ.0) GO TJ 451 W(1)=-STEP#2(1,1) EE(1,1) = -2(1,1)451 CONTINUE RETURN END SUBROUTINE SDD(IJ, NDC, YM, NV, \*, \*) SUB 16 IMPLICIT REAL#8 (A-H, O-Z) INTEGER SIZE, BNC, SV COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU COMMO 1/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DLIM(12, 3) 1,55( 51) COMMON/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A4/X( 108, 3),DLP( 60),DLPH( 60),T( 156),WM( 51),RD( 51) COMMON/A5/D1 36, 241, DS1 36, 501, A21 36, 501, DKI112, 361, KIIUBW1 31 COMMON/A6/DPZ( 50, 50),ZZ( 72, 3),BC( 108, 3),W( 72),H( 108),VV( 1 156), Y( 108, 3), W/C( 24, 3) THIS SUBROUTINE COMPUTES DELTA B VECTOR WHEN STRESS & DISPLACE-. \* 154

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€*
      MENT & DESIGN VARIABLE CONSTRAINTS ARE VIOLATED
C****
   40 FORMATI /1X, "LAGRA" SE MULTIPLIERS"/(4(15,E12.4)))
      DG 422 J=1, NDC
      K=H(J)
        Z(J, z) = 1.000/(D/L(J) * WM(K) * D/E(J))
      DD 422 I=1,1J
      DS(J,1)=DZE(J)*DPB(K,1)*RD(K)
  422
      DO 423 1=1,1J
      DO 423 J=1.1J
      DO 447 K=1, NOC
  447 DPZ(1,J)=DPZ(1,J)- DS(K,1)* DS(K,J)*Z(K,2)
  423 DPZ(J, I) = DPZ(I, J)
      DO 200 1=1, SIZE
      VV(1) = ZZ(1,1)
  200 W(1)=ZZ(1.2)
      DO 425 I=1,1J
      DD 425 J=1,NDC
      ZZ(1,1)=ZZ(1,1)- DS(J,1)*ZZ([J+J,1)*Z(J,2)
  425 ZZ(1,2)=ZZ(1,2)- DS(J,1)*ZZ(IJ+J,2)*Z(J,2)
      CALL SOLVEL(1J, ERR5)
      DU 431 I=1.NDC
      K=[+[]
      3E(K,1)=VV(K)
      BE(K,2)=W(K)
      DC 460 J=1.1J
      BE(K,1)=BE(K,1)- DS(1,J)*BE(J,1)
  460 BF(K,2)=BE(K,2)- DS(1,J)*BE(J,2)
      BE(K, 1) = PE(K, 1) \neq Z(1, 2)
  431 BE(K,2)=BE(K,2)*Z(1,2)
      DO 201 1=1,SIZE
  201 T([)=BE([,1)+BE([,2)/YM
      WRITE(6,40) (1,T(1),I=1,SIZE)
C .... CHECK SIGN OF LAGRANGE MULTIPLIERS
      1=0
      DO 432 1=1,1J
C
      IF(T(1).LE.O.) GO TO 432
      V=V+1
      VD(V) = [
  432 CONTINUE
      IF(N.GT.0) GD TC 445
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FROM (NOV REPORT OURS ON DO DO
      CALL DESVV([J, VDC, VV)
       RETURN
  445 JI=1J
                                             TELS PAGE IS BEST QUALITY PARTY
FROM OURY TREATSHED TO DDC
      IF(N.EQ.1J) GO TO 433
      1 J=V
      DO 434 1=1,1J
      IF(1.E0.ND(1)) GD TO 434
      07 435 J=L.NV
  435 DPB(J, [)=DPB(J, ND(())
  434 CONTINUE
  433 DO 436 1=1, VDC
      K=J[+[
      IF(T(K).LT.O.) GC TO 436
      V=N+1
      VD(N)=K
                               436 CONTINUE
      IF(N.EQ.SIZE) GC TO 437
      SIZE=1
       IFIN.EQ. 0) RETURNI
```

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M=NDC THIS PAGE IS BEST QUALITY PRACTICABLE VDC=N-IJ FROM COPY FURMISHED TO DDC 00 438 I=1,SIZE DLPH(I) = DLPH(ND(I))DLP(1)=DLP(ND(1)) 22(1,1)=VV(ND(1)) 27([,2)=W(ND([)) 438 CONTINUE IF(NDC.EQ.M.OR.NDC.EQ.0) RETURN 2 U.) 439 1=1,NDC J = ND(I + IJ) - JIH(I) = H(J)439 DZE(I)=DZE(J) RETURN 2 437 CONTINUE DJ 440 1=1,SIZE ZZ(I,1) = BE(I,1)ZZ(I,2) = PE(I,2)440 CONTINUE 00 450 I=1,NV BE([,1)=0. 450 BE(1,2)=0. 00 441 I=1,NDC K=H( I.). L = IJ + IBE(K,1)=DZE(1)\*ZZ(L,1)\* WM(K) 441 BF(K,2)=-DZE(1)\*ZZ(L,2)\*WM(K) 00 442 I=1,NV SM1=0.0UC SM2=0.000 D) 443 J=1,IJ SM1=SM1+DPB([,J)\*Z7(J,1) 443 SM2=SM2-DPB(I,J)\*Z2(J,2) BE(1,1)=-BE(1,1)-(SM1+Z(1,1)\*RO(1))\*RO(1) 442 BE(1,2)=BE(1,2)+SM2\*RO(1) RETURN E'40 SUB 17 SUBROUTINE SOLVEL(HF, ER) IMPLICIT REAL\*8 (A-H, 0-Z) COMMCN/A3/BR( 108, 2), TRSF( 108, 1), CSTF(48, 1, 4), SSPF( 1, 1, 3), 12( 51, 3), DZE( 60), MP( 108, 2), ND( 216) COMMON/A6/DPZ( 50, -0),ZZ( 72, 3),BE( 108, 3),W( 72),H( 108),VV( 1 1561, Y1 108, 31, NZC( 24, 3) C\* GAUSSIAN ELLIMINATION PROCESS C # TOTAL PIVOTING IS USED C \* DPZ IS THE SQUARE MATRIX(LHS OF EQ.) C# MATRIX ZZ IS THE RHS D6 SQULT -N2 C# LL IS SAVED C#. FINAL SOLUTION IS IN MATRIX BE C \*\* ER=0.000001 4=2 IF(NF.ST.1) GO TO 7; IF(DPZ(1,1).EQ.O.) GO TO 76 A=1./DPZ(1,1) UC 77. J=1,M 77 BE(1, J)=ZZ(1, J)\*A 30 10 999 76 ARITE(6,41) NF 02 78 J=1,M 156

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78 BE(1, J)=0.
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      SO TO 999
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   75 VMP=NF-1
      DO 10 1=1,NF
      1=(1)dv
      DO 10 J=1,M
   10 BE(I, J)=22(I, J)
      DC 400 K=1, NMP
C**** SEARCH FOR THE PIVOT ELEMENT
      18=0
      J3=0
      A=0.
      00 20 1=K.NF
      03 20 J=K,NF
      IF(DABS(DPZ(1,J))-A) 20,20,31
   31 A=DABS(DP2([,J))
      I=81
      J13=J
   20 CONTINUE
      IF(A-ER) 40,40,42
   40 WRITE(6,41) K, IB, JC
   41 FORMAT(1X, 'WHOOPS DEPENDENT EQUATIONS', 314)
      DO 43 1=K,NF
      00 44 J=K,NF
      DPZ(1,J)=0.
      IF(I.EQ.J) DPZ(I,J)=1.0
   44 CONTINUE
      02 43 J=1,M
   43 BE([,J)=0.
      008 DT CC
C**** INTERCHANGE ROWS AND COLUMNS
   42 IF(18-K) 51, 51, 50
   50 DO 60 J=K, NF
      A=DPZ(K, J)
      DPZ(K, J) = DPZ(IB, J)
   60 DPZ(18, J)=A
      DJ 63 J=1,M
      A= BE(K, J)
       BE(K, J)= BE(IB, J)
   63 BE(18, J)=A
   51 IF(JB-K) 62,62,61
   61 UO 70 I=1.NF
      A=DPZ(I,K)
                                             DPZ(1,K)=DPZ(1,JB)
   70 DP2(1, JB)=A
C#### KEEP TRACK OF COLUMNS
      J=ND(K)
      ND(K)=NC(JB)
      L=181)0V
   62 A=DPZ(K,K)
      KP=K+1
C**** DIVIDE THE PIVOT ROW BY THE PIVOT ELEMENT
      03 80 J=K,NF
   BO DPZ(K, J)=DPZ(K, J)/A
      DO 81 J=1,M
   81 BE(K, J) = BE(K, J)/A
C**** PERFORM ELLIMINATION
      DU 82 1=KP, NF
      A=DPZ(I,K)
      DO 83 J=1,M
   83 BE(1, J) = BE(1, J)-4*BE(K, J)
```

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157
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      00 82 J=K,NF
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      OPZ(I, J) = OPZ(I, J) - A \neq OPZ(\langle, J)
   82 CONTINUE
  400 CONTINUE
  800 CONTINUE
      IF(DABS(DPZ(NF, NF)).GT.ER) GO TO 50.
      DPZ(NE,NE)=1.
      DO 501 J=1,M
  301 BE(NF, J)=0.0
  500 CONTINUE
      DO 90 J=1,M
   90 DE(NF, J)= BE(NF, J)/DPZ(NF, NF)
      03 91 L=1.M
      DO 100 KK=1, NMP
      K=NF-KK
      KP=K+1
      00 100 J=KP, NF
  100 DE(K,L) = BE(K,L)-JPZ(K,J)*BE(J,L)
   91 CONTINUE
C**** REARRANGE THE SOLUTION MATRIX
      00 111 1=1,NF
      00 111 J=1,M
  111 DPZ(1, J) = BE(1, J)
      DO 110 I=1.NF
      UC 110 J=1.M
  110 CE(VD(1), J)=DPZ(1, J)
  999 RETURN
      END
      SUBROUTINE SUBSP(N, MK, ITMAX, ERR, IDC, IIX8)
      IMPLICIT REAL #8 (A-H, C-Z)
      INTEGER SIZE.BAC.SI
      COMMON STEP, BNC, SN, NEW, SIZE, NLC, NSU
      COMMON/VI/NI,NCI,NWK,NGK,MA,NUI,NU2,NU3,MI,NB,NJK,NC,N11,ISQ,IQ1
      CPMMON/V2/NIC( 3),14( 6),NG( 6),NBWL( 3),NBW2( 3),NBW3( 3),NM( 6),
     148J( 3), NJ( 3), NCB( 3), NEW( 3), IQS( 3), MEB( 6), MEF( 6)
      CUMMON/R5/B( 14, 6),SL( 14, 6),SU( 14, 6),DPB( 51, 50),DLIM(12, 3)
     1.55( 51)
       DMMON/A1/G(12, 24, 3),ZI(12, 1, 3),C( 36, 24),ZB( 36, 1)
      COMMON/A5/XCL1 36, 141, AMAS21 36, 561, XM1 36, 501, UKI112, 361, KIIUB
     14( 3)
      COMMON/A6/DPZ( 50, 00),ZZ( 72, 3),BE( 108, 3),F( 72),H( 108),VV(
     1 156), 41 108, 3), 121 24, 3)
      COMMON/C1/X( 72, 2),Y( 72, 2),W( 2),DM( 1, 1),IETA( 7)
     $/C3/ QUK( 2, 2),QOM( 2, 2),Q( 2, 2)
      MM=MK
      IP=1
      WL=1.0 25
      ITER=0
      IEND=0
      RELER1=0.05
      1Q=41NO(1P*2,1P+8,1)
      SO TO 30
    5 ITER=ITER+1
    SOLVING X-BAR
C
C
i
      COMPUTE THE EFFECTIVE BOUNDARY EIGEN VECTOR
C
      00 121 I=1,8NC
      D3 121 J=1,10
      AMAS2([, J]=0.00
 121
      VCX=BNC
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00 101 K=1,NSU
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       CALL VARIIK)
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       IF(NCI.EQ.0)69 TO 101
       00 102 I=1,N1
      LI=NZC(I,K)
       DO 102 L=1,10
       00.0=1Y10
       DD 202 J=1,NCI
       16=NCX+J
       QTY1= 9TY1+G(J,1,K)*Y(16,L)
 202
       AMAS2(L1,L)=AMAS2(L1,L)+QTYI
 102
       CONTINUE
       VCX=NCX+NCI
      CONTINUE
 101
       DO 122 I=1, BNC
      DJ 122 J=1,10
      AMAS2(1, J)=AMAS2(1, J)+Y(1, J)
 122
       IFINCI.EQ.0150 TO 124
      DO 123 I=1, BNC
      DO 123 J=1.NBW
 123
      XCL(I,J)=C(I,J)
C
C
 124
      CONTINUE
       CALL SOL DUP(IQ, NBW, BNC)
      00 111 I=1, BNC
      DO 111 L=1,10
      X(I,L) = AMAS2(I,L)
 111
С
00
       VCX=BVC
      DO 108 K=1,NSU
      CALL VARI(K)
       IFINCI.EQ.0100 TO 108
      IQQ=KIIUBW(K)
      UD 103 J=1, NU3
      100=100+1
      DJ 103 I=1,NCI
      IF(IDC.GT.1)GO TO 104
      XCL(1, J)=DKI(1, 100)
      GO TO 103
 104
      XCL(1, J) = DPB(1, IQQ)
 103
      CONTINUE
      UO 105 I=1,NCI
      16='VCX+1
      DO 105 L=1,1Q
      AMAS2(1,L)=Y([0,L)
 105
0
      CALL SOLDUP(10, NU3, NCI)
C
      00 113 [=1,NCI
      DJ 114 LL=1,10
      00 107 L=1, NI
      LI=NZC(L,K)
      QXB = G(I,L,K) * X(L1,LL)
C
      AMAS2(I,LL)=AMA S2(I,LL)+QXB
C
107
      CONTINUE
114
      CONTINUE
```

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113 CONTINUE С C. 0 DO 116 [=1,NC1 16=VCX+I DO 116 L=1,1Q X([6,L] = AMAS2([,L])116 CONTINUE NCX=NCX+NCI 108 CONTINUE PROJECTED STIFFNESS MATRIX QQK 6 DO 21 1=1,1Q DC 21 J=1,10 S=0.000 DO 22 K=1.N 22 S=S+X(K,1)\*Y(K,J) QOK(1,J)=S21 QQK(J,I)=S INTERMEDIATE VECTORS Y FOR ITER=0, AND Y-BAR FOR ITER O C 50 NN = SV/218=11×8 CALL MEVEC(NN, 1, IDC, 18,2) IF(ITER) 5,5,40 C PROJECTED MASS MATRIX 40 DO 41 [=1,10 DO 41 J=1,10 5=0.0 00 00 42 K=L,N 42 S=S+X(K, I)\*Y(K, J) QQM(1,J)=S 41 00M(J.1)=S IF(RELERR.GT.O.1) RELERR=0.1 THRESH=0.1\*RELERR SUBSPACE EIGENVALUES W AND EIGENMATRIX Q C 30 CALL JACOBI(IQ, ITMAX, THRESH) SORTING EIGENVALUES IN INCREASING ORDER 0 IF(MOD(ITER-1,11))60,80,60 RELATIVE ERROR CHECK i. 60 WLT=W([P) RELERR = DABS(1. - WL/WET) IF(ITER.GT.ITMAX) GO TO 65 IF(RELERR-ERR) 65,65,70 GETTING EIGENVECTORS IN ORIGINAL SPACE C 65 1END=1 DO 66 [=1,N DO 66 J=1,10 66 Y(I, J)=X(I, J) IRANSFORMING INTERMEDIATE VECTORS C 70 DO 71 1=1.V DO 71 J=1,10 S=0.0 00 DO 72 K=1,10 72 S=S+Y(I,K)\*Q(K, J) 71 ×(1, J)=S IF(IEND) 75,75,80 75 DC 73 I=1.N DJ 73 J=1,1Q 7 4 Y(I, J) = X(I, J) WL = WLT 30 TO 5

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C
    SORTING ROUTINE
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      DO 81 11=1,104
      WMIN=W(II)
      ININ=II
      111=11+1
      00 82 1=111,10
      IF(WMIN.LT.W(I)) SO TO 82
      WMIN=W(I)
      IMIN=I
   82 CONTINUE
      IF(IMIN.EQ.11) GO 10 81
      S=W(11)
      W(II)=W(IMIN)
      W(IMIN)=S
      00 83 J=1.N
      S=X(J,II)
      X(J,II) = X(J,IMIN)
      X(J, IMIN) = S
   83 CONTINUE
   81 CONTINUE
      IF(IEND) 60,60,90
C
    NORMAL IZING EIGENVECTORS
   90 D0 91 J=1.10
      S=0.0 00
      DC 92 1=1.N
   92 S=S+X(1, J)*X(1, J)
      S=1.D 00/DSORT(S)
      DO 93 I=1,N
   2*(L,1)X=(L,1)X EF
   91 CONTINUE
    PRINT OUT FOR INFORMATIONS
C
      WRITE(6,6000) ITER, RELER3, (W(I), I=1, IQ)
 5000 FORMAT(/' ITER=',15,5X,'RELERR=',E13.5/' EIGENVALUES',(5E15.6))
      81=8×11
      RETURI
      END
      SUBROUTINE JACOBI (1, ITMAX, THRESH)
      IMPLICIT REAL #8 (A-H, 0-Z)
      COMMO1/A5/XCL( 36, 24), AMAS2( 36, 50), ZM( 36, 50), DKI(12, 36), KIIUB
     1w( 3)
      COMMON/C1/2( 72, 2), V( 72, 2), W( 2), DM( 1, 1), IETA( 7)
     $/C3/ XK( 2, 2), XM( 2, 2), P( 2, 2)
    SOLVE XK * P = XM * P * DIAG(W) FOR ALL EIGEMVALUES AND VECTORS
í.
      00 1 1=1.N
      DC: 2 J=1.V
    2 P(1, J)=0.
    1 P([,[)=1.
      VM1=1-1
      ISMAL = 0
      ITER=0
  100 CFMX=0.
      DO 10 1=1; 1M1
      XM[=XM(I,I)
      XK1=XK(1,1)
      IP1=1+1
      DO 10 J=IP1.N
      XMJ=XM(J,J)
      XKJ=XK(J,J)
      XMIJ=XM(I.J)
      XKIJ=XK(I,J)
                                      101
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CFM=XMIJ\*XMIJ/XMI/XMJ CFK=XKIJ\*XKIJ/XKI/KKJ CF=DMAX1(CFM,CFK) IF(CFMX.LT.CF) CFMX=CF IF(CF.LT.O.1\*THRESH) GO TO LO BKI=XKI\*XMIJ-XMI\*XKIJ BKJ=XKJ\*XM[J-XMJ\*XK[J BK2=(XKI\*XMJ-XKJ\*X 1)\*0.5 SX=BK2\*BK2+BKI\*BKJ IF(SX.LT.0.) SX=0. X=BK2+DSIGN(DSQRT(SX),BK2) SAM=-HKI/X ALP=RKJ/X 00 20 L=1,1 TK = XK(L, I)TM=XM(L,I) TP=P(L,I) XK(L,I) = TK + XK(L,J) + GAM $XK(L,J) = TK \neq ALP + XK(L,J)$ XM(L,I) = TM + XM(L,J) \* GAM $XM(L,J) = TM \neq ALP + XM(L,J)$ P(L,I)=TP+ P(L,J)\*GAM  $P(L,J) = IP \neq ALP + P(L,J)$ 20 CONTINUE 00 21 L=1.4 TK=XK(1,L) TM=XM(I,L)  $XK(1,L) = TK+GAM \neq XK(J,L)$ XF(J,L) = XK(J,L) + ALP + TKXM(1,1) - TM+GAM\*XM(J,L) XM(J,L) = XM(J,L) + ALP \* TM21 CONTINUE 15MAL - 15MAL + 1 10 00411:01 1112-111241 IFICIMA.LT.THRESH) CO TO 44 IFILTE .LT.ITMAX) 30 TO 100 44 1.1 30 1. = 1.N W(L) = XY(L,L)/XM(L,L) XMJ-DABS(XM(L,L)) T=1./DSORT(XMJ) 1. 03 30 M=1.N P(M,L)=P(M,L)\*T 30 CONTINUS RETUR'I E'ID Example: Closed Tail-Boom with 6 Damage Conditions //JJ.SYSIN DD # .0 0 3 51 72 36 24 60 11 3 5 1 2 I 0 1 1 0 0 1 1 1 1 4 G 1 10 6 9 0 0 2 1.0000 1.0000 1.0000 0.0000 0.0020 0.0010 0.2500 1.0000 1.0000 29.0000 -1.0000 1.0000 0.100000E-05 0.1000000L-05 9.100000E-03 0.100000E-03 0.1000000E-03 0.5 0.5 0.5 0.5 0.5 2.5 0.5 0.5 1.5 0.5 0.5 .... 0.5 0.5 0.5 3.5 ...5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 :.5 0.5 1.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 4 1 3 2 1.4903 1.6918 0.0 1 : 1

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0.0	415	100.	0000	1.	0000	25.0	000	25.000	00	0.1000	0.3000	10500.00
0.0	415	100.	0000	1.	0000	25.0	000	25.000	00	0.1000	0.3000	10500.00
0.0	415	100.	0000	1.	0000	25.0	000	25.000	00	0.1000	0.3000	10500.00
0.0	415	100.	0000	1.	0000	25.0	000	25:000	00	0.1000	0.3000	10500.00
0.0	415	100.	0000	1.	0000	25.0	000	25.000		0.1000	0.3000	10500.00
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72	12	9	0	+1										
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## D.2. Listing of the Program DIMCO

```
//FSSOS JOB (-----, 30, 30, 20011, 'D1 NTDUC', TIME=25
                                                                                 JOB 49
                 PLEASE INTERPRETE MY OUTPUT PUNCHED CARDS
/*MESSAGEL
// EXEC FORTCLG, REGION=150K, TIME=25
//FORT.SYSIN DD *
       INTEGER BNC, SN, CONS1, CONS2, CONS3, CONS4, CONS5, CONS9, CONS8, PN, SNN
       DIMENSION NJ(10), NBJ(10), NCB(10), NIC(10), NBW1(10), NBW2(10), NBW3(10
      1),NILJ(10)
       DIMENSION NM(50), NG(50), NW(50), MEB(50), MEF(50)
       DIMENSION ITY(3)
С
С
       INPUT SOME CONTROL INFORMATION FOR ALL SUBSTRUCTURES
С
      READ(5, 32)NN,NSU,NDAM,NLC,NV,NCC,BNC,NBW,NPH,NSD, ITE,NBLJ,NDMT
     ILINK, ILIM
       READ(5, 32) [TY(1), [TY(2), [TY(3)
С
С
       CONTROL INFORMATIONS FOR EACH SUBSTRUCTURE
С
       IET=3
       KK=0
       DO 30 K=1,NSU
      READ(5, 321NJ(K), NBJ(K), NCB(K), NIC(K), NBW1(K), NBW2(K), NBW3(K), NILJ(
     ZKI
 32
      FORMAT (1615)
       DO 31 J=1, [ET
       IF(ITY(J).EQ.01GO TO 31
       KK=KK+1
       READ(5, 32)NM(KK), NG(KK), NW(KK), MEB(KK), MEF(KK)
 31
       CONTINUE
 30
       CONTINUE.
С
      INITIALIZED SOME VARIABLES
С
С
       NGU=-999
       KK=0
       CONS1=1
       CONS2=2
       CONS3=3
       CONS4=4
       CONS5=5
       CON $9=9
       CONS8=8
С
С
       CALCULATION OF ALL SUBSCRIPTS USED IN DIMENSION STATEMENTS
С
       DO 1 I=1,NSU
       00 1 J=1, IET
       IF(ITY(J).EQ.0)GO TO 1
       KK=KK+1
                                                  THIS PAGE IS BEST QUALITY FRACTICARIE
       IF(NG(KK).GT.NGU)NGU=NG(KK)
       CONTINUE
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                                                  FROM OOPY INFINISHED TO DOD
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KKU=NSU+ITE
     NBJL =-999
     NCIL=-999
     NCBL =- 999
     NLJ=NBLJ
     NU3=0
     NU33=0
     NGG=0
     NTE=0
     NCE=0
     NSE=0
     M8=-999
     K3DUP=0
     NJKK=0
     NCII=0
     KK=0
     DO 2 [=1,NSU
     IF(NBJ(I).GT.NBJL)NBJL=NBJ([)
     IF (NIC(I).GT.NCIL)NCIL=NIC(I)
     IF(NCB(I).GT.NCBL)NCBL=NCB(I)
     IF(NILJ (I).GT.NLJ)NLJ=NILJ(I)
     NU3=NU3+NBW3(I)
     IF(NBw3(I).GT.NU33)NU33=NBw3(I)
     DO 1000 J=1, IET
     IF(ITY(J).EQ.0)GO TO 1000
     KK=KK+1
     NGG=NGG+NG(I)
     GO TO(10C1,1002,1003),J
1001 NTE=NTE+NM(KK)
     IF (NTE.GT.M8)M8=NTE
     GO TO 1000
1002 NCE=NCE+NM(KK)
     IF(NCE.GT.M8)M8=NCE
     GO TO 1000
1003 NSE=NSE+NM(KK)
     IF(NSE.GT.M8)M8=NSE
1000 CONTINUE
     K3DUP=K3DUP+NJ(I)
     NJKK=NJKK+NJ(I)
     IF (NIC(I).GT.NCII)NCII=NIC(I)
     CONTINUE
2
     NMT=NTE+NCE+NSE
     K3EX=NTE
     IF(NCE.GT.K3EX)K3EX=NCE
     IF(NSE.GT.K3EX)K3EX=NSE
     SN=2*NN
     1108=2*SN
     PN=2*SN
     K1=NCIL
     IF(NV.GT.K1)K1=NV
     K2=NU3
     IF(NSD.GT.K2)K2=NSD
     K3DUP=K3DUP*SN
     K3=K3DUP
     IF(NPH.GT.K3)K3=NPH
     IF(K3EX.GT.K3)K3=K3EX
     K4=NMT
     IF(NPH.GT.K4)K4=NPH
     K5=BNC
     IF(NCIL.GT.K5)K5=NCIL
     K6=NBW
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IF(NU3.GT.K6)K6=NU3
     K66=NBW
     IF(NU33.GT.K66 )K66=NU33
     K7=NCBL+NLC
     IF(NSD.GT.K7)K7=NSD
     K9=NCBL
     IF(NSD.GT.K9)K9=NSD
     K10 = NCIL
     IF(NSD.GT.K10)K10=NSD
     K11=NV
     IF(NPH.GT.K11)K11=NPH
     IF(NCC.GT.K11)K11=NCC
     LEN=-999
     1101=0
     DO 11 KA=1,NSU
     00 11 I=1,ITE
     1101=1101+1
     IF(MEF(I101).GT.LEN)LEN=MEF(I101)
11
     CONTINUE
     K118=LEN
     IF(K11.GT.K118)K118=K11
     K12=3
     IF(NLC.GT.K12) K12=NLC
     K13=NMT
     IF( NPH. GT. K13) K13=NPH
     K20=NMT
     IF (NCC . GT . K20) K20=NCC
     IF(NSD.GT.K20) K20=NSD
     K21=ITE
     K22=NDMT
     K26=M8
     IF(NV.GT.K26)K26=NV
     1102=3*NTE+27*NCE+12*NSE
     1103=NTE+NCE+21*NSE
     I104=6*NTE+45*NCE+21*NSE
     1105=6*NTE+9*NCE+6*NSE
     1106=NTE
     IF(NJKK.GT. 1106) 1106=NJKK
     1107=NC11
     NUS=NSU
     IF(CONS2.GT.NUSINUS=CONS2
     IPDAM=NDAM+1
     IETC=NV#IPDAM
     TO AVOID SUBSCRIPT EQUAL ZERO
     I100=NDAM
     IF(NDAM.EQ.0) 1100=NDAM+1
     IF(LINK.EQ.0)LINK=1
     IF(NCII.EQ.O)NCII=1
     IF(K22.EQ.0)K22=1
     IF(NCIL.EQ.O)NCIL=1
     IF(NU3.EQ.0)NU3=1
     SNN=SN
     IF(IPDAM.GT.SNN) SNN= [PDAM
     IF(NTE.EQ.O)NTE=1
     IFINCE.EQ.OINCE=1
     IF(NSE.EQ.O)NSE=1
     BEGIN TO PUNCH ALL DIMENSION STATEMENTS ON CARDS
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AND CLARKS
```
WRITE(6,86)
WRITE(6,81)
WRITE(6,82)
WRITE(6,40)BNC, NLC, NGU, KKU, IL IM, CONS2, NV, IET
WRITE(6,41)CONS1,ILIM,I108,IET,NBJL,NSU,LINK,CONS2,NLJ,IET
WRITE(6,42)CONS2, IPDAM
WRITE(6,83)
WRITE(6,84)
WRITE(6,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(6,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
WRITE(6,45)CON S9,CON S9,CON S9,CON S9,CON S9,CON S9,CON S9,CON S9,CON S9,K20,CON
159
WRITE(6,46)CONS1,CONS9,CONS9
WRITE(6,47)NGU,KKU, M8,K21,NGU,KKU, 1102
wRITE(6,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
WRITE(6,49)CONS2,K21,NGU,KKU,M8,K21,I105,IET,IET
WRITE(6,50)CONS3,M8,K21
WRITE(6,51)CONS1,CUNS1, IPDAM, IPDAM, IPDAM, IPDAM, IPDAM
WRITE(6, 52)CONS1, K22, IPDAM, K22, KKU, I100, NSU, IPDAM
WRITE(6,53)NSD,CONS8,NGU,KKU,NSD,NCC
WRITE(6,54 JCONS1, CONS1, CONS1, CONS1, CONS1, CONS1, CONS1
WRITE(6,55)NGU,KKU,BNC
WRITE(6,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(6,57)CONS1,KKU
WRITE(0,58)NSD,NSU,NSD,NSU,NLC
WRITE(6,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
 WRITE(6,60) CONSI,NV
WRITE 16, 61 INCIL, NCBL, NSU, NCIL, NLC, NSU, BNC, NBW, BNC, NLC
WRITE(6,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
wRITE(6,63)CONS1,NV,NUS,NPH,M8,K21,K3
WRITE(6,64)1106,NSU,NPH,NPH,K4,NV,NV
WRITE16,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
WRITE(6,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(6,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(6,68)NGG,NSD
WRITEI6,69INCC,CONS2,NCC,CONS2,CONS2,CONS1,CONS1,SNN
WRITE(6,70) CONS2, CONS2, CONS2, CONS2, CONS2, CONS2
WRITE(6,171) IETC, IPDAM, IPDAM
WRITE(6,85)
WRITE(7,86)
WRITE(7,81)
WRITE(7,82)
WRITE(7,40) BNC, NLC, NGU, KKU, IL IM, CONS2, NV, IET
WRITE(7,41)CONS1,ILIM,I108,IET,NBJL,NSU,LINK,CONS2,NLJ,IET
WRITE(7,42)CONS2, IPDAM
WRITE(7,83)
WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU,KKU
WRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
wRITE(7,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
WRITE(7,49)CONS2,K21,NGU,KKU,M8,K21,1105,IET,IET
WRITE(7,50)CONS3, M8, K21
WRITE(7,51)CONS1,CONS1, IPDAM, IPDAM, IPDAM, IPDAM, IPDAM
WRITE(7,52)CONS1, K22, IPDAM, K22, KKU, I 100, NSU, IPDAM
WRITE(7,53)NSD, CONS8, NGU, KKU, NSD, NCC
WRITE(7, 54)CONS1, CONS1, CONS1, CONS1, CONS1, CONSIGHIS PAGE IS BEST QUALITY PRACTICABLE
WRITE(7,55)NGU,KKU,BNC
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WRITE(7,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(7,57)CONS1,KKU
WRITE(7,58)NSD,NSU, NSD, NSU, NLC
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60) CONS1,NV
WRITE(7,61)NCIL, NCBL, NSU, NCIL, NLC, NSU, BNC, NBW, BNC, NLC
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1,NV,NUS,NPH,M8,K21,K3
WRITE(7,64) 1106, NSU, NPH, NPH, K4, NV, NV
WRITE(7,65)K5, K66, K5, K7, BNC, K9, NCII, NU3, NSU
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,68)NGG,NSD
WRITE(7,69)NCC, CONS2, NCC, CONS2, CONS2, CONS1, CONS1, SNN
 WRITE(7,70) CONS2, CONS2, CONS2, CONS2, CONS2, CONS2, CONS2
WRITE(7,171) IETC, IPDAM, IPDAM
WRITE(7,85)
 WRITE(7,87)
WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSL,NSU,KKU
WRITE(7,44)CONSI,NSU,NSU,NSU,NSU,NSU,KKU,KKU
WRITE(7,85)
WRITE(7,88)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
 WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU,KKU,M8,K21,NGU,KKU, 1102
 wRITE(7,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
WRITE(7,49)CON S2, K21, NGU, KKU, M8, K21, 1105, IET, IET
WRITE(7,50)CONS3,M8,K21
WRITE(7,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(7,571CONS1,KKU
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
 WRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
WRITE(7,64)1106,NSU,NPH,NPH,K4,NV,NV
 WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
 WRITE(7,85)
WRITE(7,89)
WRITE(7,81)
 WRITE(7,82)
WRITE(7,83)
WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
 WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
 wRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, I102
WRITE(7,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
WRITE(7,49)CONS2,K21,NGU,KKU,M8,K21,1105,IET,IET
WRITE(7,50)CONS3, M8, K21
WRITE(7,51)CONS1,CONS1, IPDAM, IPDAM, IPDAM, IPDAM, IPDAM
WRITE(7,52)CONS1, K22, IPDAM, K22, KKU, 1100, NSU, IPDAM
WRITE(7,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(7,57)CONS1,KKU
WRITE(7,58)NSD,NSU,NSD,NSU,NLC
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
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WRITE(7,60) CONSI,NV
 WRITE(7,61)NCIL,NCBL,NSU,NCIL,NLC,NSU,BNC,NBW,BNC,NLC
 WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
 WRITE(7,63)CONS1,NV, NUS, NPH, M8, K21,K3
 WRITE(7,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
 WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
 WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
 WRITE(7,71)NCC, CONS2, NCC, CONS2, CONS2, CONS1, CONS1, SNN
 WRITE(7,70) CUNS2, CONS2, CONS2, CONS2, CONS2, CONS2
 WRITE(7,85)
 WRITE(7,90)
 WRITE(7,81)
 WRITE(7,82)
 WRITE(7,83)
 WR ITE (7,45) CON S9, K20, CON
159
 WRITE(7,46)CONS1,CONS9,CONS9
 WRITE(7,47)NGU,KKU,M8,K21,NGU,KKU,1102
 wRITE(7,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
 WRITE(7,49)CONS2,K21,NGU,KKU,M8,K21,1105,IET,IET
 WRITE(7,50)CONS3,M8,K21
 WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
 WRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
 WRITE(7,85)
 WRITE(7,91)
 WRITE(7,81)
 WRITE(7,651K5, K66, K5, K7, BNC, K9, NCII, NU3, NSU
 WRITE(7,85)
 WRITE(7,92)
 WRITE(7,81)
 WRITE(7,65)K5, K66, K5, K7, BNC, K9, NCII, NU3, NSU
 WRITE(7,85)
 WRITE(7,94)
 WRITE(7,81)
 WRITE(7,82)
 WRITE(7,83)
 WRITE(7,84)
 WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
 WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
 WRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
 WRITE(7,48)CONS1, [103, [104, [ET, M8, K21, M8, K21, M8
 WRITE(7,49)CON S2, K21, NGU, KKU, M8, K21, 1105, IET, IET
WRITE(7,50)CONS3, M8, K21
WRITE(7,51)CONS1,CONS1, IPDAM, IPDAM, IPDAM, IPDAM, IPDAM
WRITE(7,52)CONS1,K22, IPDAM, K22, KKU, I100, NSU, IPDAM
WRITE(7,54)CONS1,CONS1,CONS1,CONS1,CONS1,CONS1,CONS1
WEITEI7,59INGU,KKU,NGU,KKU,NGU,KKU,KL,K2,NCIL,NSU
WRITE(7.60) CONSC. NV
##ITEIT.621M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
##11F17,631CONS1,NV,NUS,NPH,M8,K21,K3
W#11#17,66 ##10,#9,#11,K12,K118,K12,K11,K26
SHETTELT, ATECONSI, KI3, M8, NSU, NCBL, NSU
WELTER F. & SPACE .CONS2.NCC.CONS2.CONS2.CONS1.CONS1.SNN
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WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
wRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
WRITE(7,48)CON S1, 1103, 1104, 1ET, M8, K21, M8, K21, M8
WRITE(7,49)CONS2,K21,NGU,KKU,M8,K21,I105,IET,IET
WRITE(7,50)CONS3, M8, K21
WRITE(7,54)CONS1,CONS1,CONS1,CONS1,CONS1,CONS1
 WRITE(7,56)NCIL, NLC, NSU, M8, K21, NGU, KKU, M8, KKU, NGU
 WRITE(7,57)CONS1,KKU
 WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,69)NCC, CONS2, NCC, CONS2, CONS2, CONS1, CONS1, SNN
 WRITE(7,85)
WRITE(7,96)
 WRITE(7,81)
 WRITE(7,82)
 WRITE(7,83)
 WRITE(7,84)
WRITE(7,43)NSU, KU, KKU, NSU, NSL, NSU, KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
WRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
 WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
 WRITE(7,48)CONS1, [103, [104, [ET, M8, K21, M8, K21, M8
WRITE(7,49)CONS2,K21,NGU,KKU,M8,K21,I105,IET,IET
WRITE(7,50)CON S3, M8, K21
WRITE(7,51)CONS1,CONS1,IPDAM, IPDAM, IPDAM, IPDAM, IPDAM,
WRITE(7,52)CONS1,K22, IPDAM,K22,KKU, I100,NSU, IPDAM
WRITE(7,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(7,57)CONS1,KKU
WRITE(7,61 INCIL, NCBL, NSU, NCIL, NLC, NSU, BNC, NBW, BNC, NLC
 WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
 WRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
 WRITE(7,64) [106, NSU, NPH, NPH, K4, NV, NV
 WRITE(7,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
 WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
 WRITE(7,85)
 WRITE(7,97)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,84)
 WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
write(7,45)cons9,cons9,cons9,cons9,cons9,cons9,cons9,cons9,k20,con
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
WRITE(7,48)CONS1,1103,1104,1ET,M8,K21,M8,K21,M8
WRITE(7,49)CONS2,K21,NGU,KKU, M8,K21,1105,IET,IET
WRITE(7,50)CONS3, M8, K21
WRITE(7,51)CONS1,CONS1, IPDAM, IPDAM, IPDAM, IPDAM, IPDAM
WRITE(7, 52)CONS1, K22, IPDAM, K22, KKU, 1100, NSU, IPDAM
WRITE(7,53)NSD,CONS8,NGU,KKU,NSD,NCC
WRITE(7,55)NGU,KKU, BNC
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WRITE(7,56)NCIL,NLC,NSU,M8,K21,NGU,KKU,M8,KKU,NGU
WRITE(7,57)CONS1,KKU
WRITE(7,58)NSD,NSU,NSD,NSU,NLC
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60) CONSI,NV
WRITE(7,61)NCIL, NCBL, NSU, NCIL, NLC, NSU, BNC, NBW, BNC, NLC
WRITE(7,621M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1,NV,NUS,NPH,M8,K21,K3
WRITE(7,64)1106,NSU,NPH,NPH,K4,NV,NV
WRITE(7,65)K5, K66, K5, K7, BNC, K9, NCII, NU3, NSU
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,85)
WRITE(7,98)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,84)
WRITE(7,53)NSD,CONS8,NGU,KKU,NSD,NCC
WRITE(7,58)NSD,NSU, NSD,NSU,NLC
WRITE(7,61)NCIL, NCBL, NSU, NCIL, NLC, NSU, BNC, NBW, BNC, NLC
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
WRITE(7,64) 1106, NSU, NPH, NPH, K4, NV, NV
WRITE(7,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONSI,KI3,M8,NSU,NCBL,NSU
WRITE(7,85)
WRITE(7,99)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
WRITE(7,45)CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,CONS9,K20,CON
159
WRITE(7,46)CONS1,CONS9,CONS9
WRITE(7,47)NGU, KKU, M8, K21, NGU, KKU, 1102
WRITE(7,48)CONS1, [103, [104, [ET, M8, K21, M8, K21, M8
WRITE(7,49)CON S2, K21, NGU, KKU, M8, K21, 1105, LET, IET
WRITE(7,50)CONS3,M8,K21
wRITE(7,53)NSD,CONS8,NGU,KKU,NSD,NCC
WRITE(7,56) NCIL, NLC, NSU, M8, K21, NGU, KKU, M8, KKU, NGU
WRITE(7,57)CONS1,KKU
wRITE(7,58)NSD,NSU,NSD,NSU,NLC
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60) CONSI,NV
WRITE(7,61)NCIL,NCBL,NSU,NCIL,NLC,NSU,BNC,NBW,BNC,NLC
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
WRITE(7,64) 1106, NSU, NPH, NPH, K4, NV, NV
WRITE(7,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
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WRITE(7,68)NGG,NSD
WRITE(7,85)
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WRITE(7,300)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
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WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60) CONSI,NV
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1,NV, NUS, NPH, M8, K21, K3
WRITE(7,64)1106,NSU,NPH,NPH,K4,NV,NV
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,85)
WRITE(7,301)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CON S1, NV, NUS, NPH, M8, K21, K3
WRITE(7,64)1106,NSU,NPH,NPH,K4,NV,NV
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,671CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,85)
WRITE(7,302)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60) CONS1,NV
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
wRITE(7,63)CONS1, NV, NUS, NPH, M8, K21, K3
WRITE(7,64) 1106, NSU, NPH, NPH, K4, NV, NV
WRITE(7,65)K5,K66,K5,K7,BNC,K9,NCII,NU3,NSU
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
hRITE(7,85)
WRITE(7,303)
WRITE(7,81)
WRITE(7,62)M8, K21, NTE, NLC, NCE, NLC, CONS4, NSE, NLC, CONS3
WRITE(7,63)CONS1,NV,NUS,NPH,M8,K21,K3
WRITE(7,66)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,67)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,85)
WRITE(7,304)
WRITE(7,81)
WRITE(7,82)
WRITE(7,83)
WRITE(7,84)
WRITE(7,43)NSU,KKU,KKU,NSU,NSU,NSU,KKU
WRITE(7,44)CONS1,NSU,NSU,NSU,NSU,NSU,KKU,KKU
WRITE(7,59)NGU, KKU, NGU, KKU, NGU, KKU, K1, K2, NCIL, NSU
WRITE(7,60)CONS1,NV
WRITE(7,611)NCIL,NCBL,NSU,NCIL,NLC,NSU,BNC,NBW,BNC,NLC
WRITE(7,72)K5, K66, K5, K7, BNC, K9, NCII, NU3
WRITE(7,73)CONS1,NSU
WPITE(7,666)K10,K9,K11,K12,K118,K12,K11,K26
WRITE(7,677)CONS1,K13,M8,NSU,NCBL,NSU
WRITE(7,74)NCC, CONS2, NCC, CONS2, CONS2, CONS1, CONS1, SNN
WRITE(7,75)CONS2,CONS2,CONS2,CONS2,CONS2,CONS2,CONS2
WRITE(7,85)
WRITE(7,306)
WRITE(7,81)
WRITE(7,76)K5,K66,K5,K7,BNC,K9,NCII,NU3
WRITE(7,77)CONS1,NSU
WRITE(7,78)NCC, CONS2, NCC, CONS2, CONS2, CONS1, CONS1, SNN
WRITE(7,79)CONS2,CONS2,CONS2,CONS2,CONS2,CONS2,CONS2
                                1=4
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WRITE(7,85) FORMAT PUNCHING STATEMENTS FORMAT(6X, 'IMPLICIT REAL\*8 (A-H, 0-2)') 81 FORMAT(6x, 'INTEGER SIZE, BNC, SN') 82 FORMAT (6X, 'DIMENSION PB(', I3, ', ', I2, '), ALP(', I3, ', ', I2, '), DBIN(', I 40 13, ', ', 12, '), 00(', 13, '), FACC(', 12, '), FB(') FORMAT(5X, 11, 13, '), BETA(', 12, '), CL(', 12, '), NZ(', 13, ', ', 12, '), LINLG 41 1(', 12, ', ', 12, '), NJL(', 12, '), NVV(', 12, '), NEGV(') FORMAT(5X, 11, 12, ')') 42 FORMAT (6x, 'COMMON STEP, BNC, SN, NBW, SIZE, NLC, NSU') 83 FORMAT(6X, COMMON/V1/N1, NCI, NWK, NGK, MA, NU1, NU2, NU3, M1, NB, NJK, NC, N1 84 21,150,101'1 FDRMAT(6X, COMMON/V2/NIC(', 12,'), NW(', 12,'), NG(', 12,'), NBW1(', 12,' 43 11,NBW2( ', I2, '),NBW3( ', I2, '),NM( ', I2, '),') FORMAT (5X, 11, 'NBJ(', 12, '), NJ(', 12, '), NCB(', 12, '), NEW(', 12, '), 1QS(' 44 1,12,'), MEB(',12,'), MEF(',12,')') 45 FORMAT(6X, 'COMMON/P1/B1(',I2,',',I2,'),B2(',I2,',',I2,'),B3(',I2,' 1, \*, 12, \*), ESF(\*, 12, \*, \*, 12, \*), NA(\*, 14, \*), NI1(\*, 12) FORMAT(5x, 11, '), NJ1(', 12, '), NJ2(', 12, ')') 46 47 FORMAT(6x, 'COMMON/P2/XNUU(', [3, ', ', [2, '), ELL(', [3, ', ', [2, '), BU(', [ 13, ', ', 12, '), STRESS( ', 14, '), TC SM( ') FORMAT(5X, 11, 14, '), TRCSSP(', 14, '), XCOST(', 12, '), ICSS(', 14, ', ', 12, ' 48 1), ISAC(', I4, ', ', I2, '), INDC(', I4) FORMAT(5x, 11, ', ', 12, '), IGRT(', 13, ', ', 12, '), IGRE(', 14, ', ', 12, '), NND 49 1C(', 15, '), LLN(', 12, '), ITY(', 12, '), ICSSM(') 50 FORMAT(5X, 11, 14, ', ', 12, ')') FORMAT(6X, COMMON/P3/EVEC(', I3, ', ', I2, '), RRF(', I2, '), RDLIM(', I2, ') 51 1,RSL(', I2, '),RSU(', I2, '),RLOAD(', I2, ')') 52 FORMAT(5X, I1, ', REDUC(', I3, '), NDOF(', I2, '), NDM(', I3, '), NBDAM(', I2, ' 1, ', 12, '), KIIDAM(', 12, ', ', 12, ')') FORMAT(6X, 'COMMON/P4/INF(', 13, ', ', 12, '), NGV(', 13, ', ', 12, '), INO(', 1 53 13, '), NOISP( ', I3, ')') 54 FORMAT(6X, 'COMMON/P5/YK(', I3, '), YM(', I3, '), SK(', I3, '), SM(', I3, '), E 1Y(',13,'),SG(',13,')') 55 FORMAT(6X, 'COMMON/R1/BL(', 13, ', ', 12, '), DLIB(', 13, ')') FOR MAT(6x, 'COMMON/R2/PI(',I2,',',I2,',',I2,'),RR(',I4,',',I2,'),E( 56 1', [3, ', ', [2, '], MN(', [4, ', ', [2, '], NOM(', [3, ', '] 57 FORMAT(5x, 11, 12, ')') FORMAT(6X, 'COMMON/R4/IIL(', I3, ', ', I2, '), KLC(', I3, '), IOK(', I2, '), NO 58 1(',12,')') 59 FORMAT(6X, 'COMMON/R5/B(', [3, ', ', [2, '], SL(', [3, ', ', [2, '], SU(', [3, ', 1', 12, '), DPB(', 13, ', ', 13, '), DL IM(', 12, ', ', 12, ')') 60 FORMAT(5x, 11, ', SS(', 13, ')') FORMAT(6x, 'COMMON/A1/Q(', 12, ', ', 13, ', ', 12, '), ZI(', 12, ', ', 12, ', ', 12 61 1, '), C(', [3, ', ', I3, '), ZB(', [3, ', ', [2, ']') FORMAT(6X, 'COMMON/A1/G(',12,',',13,',',12,'),ZI(',12,',',12,',12,') 611 1,'),C(',I3,',',I3,'),ZB(',I3,',',I2,')') FORMAT(6X, 'COMMON/A3/BR(', 14, ', ', 12, '), TRSF(', 14, ', ', 12, '), CSTF(', 62 112, ', ', 12, ', ', 12, '), SSPF( ', 12, ', ', 12, ', ', 12, ') FORMAT(5X, I1, '2(', I3, ', ', I2, '), DZE(', I3, '), MP(', I4, ', ', I2, '), ND(', 63 115, ')') FORMAT(6X, 'COMMON/A4/X(',I4,',',I2,'),DLP(',I3,'),DLPH(',I3,'),T(' 64 1,14,'), WM(',13,'),RO(',13,')') 65 FORMAT(6X, 'COMMON/A5/D(', [3, ', ', [3, '), DS(', [3, ', ', [3, '), A2(', [3, ', 1",13,"),DKI(",12,",",12,"),KI [UBW(",12,")") 66 FORMAT(6X, 'COMMON/A6/DPZ(', [3, ', ', [3, '), ZZ(', [3, ', ', [2, '), BE(', [4, 1", ", 12, "), W(", 13, "), H(", 14, "), VV(") FORMAT(6X, 'COMMON/A6/OPZ(', 13, ', ', 13, '), ZZ(', 13, ', ', 12, '), BE(', 14, 666 1',', 12, '), F(', 13, '), H(', 14, '), VV(')

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70 FORMAT(5X, '\$/C3/ QQK(', 12, ', ', 12, '), QQM(', 12, ', ', 12, '), QA(', 12, ', ' 1,12, ')') 71 FORMAT(6x, 'COMMON/C1/XEIG(', I3, ', ', I2, '), YXEIG(', I3, ', ', I2, '), WS(' 1,12,'), DM(',13,',',13,'), IETA(',12,')') FORMAT(6x, 'COMMON/A5/XCL(', 13, ', ', 13, '), AMAS2(', 13, ', ', 13, '), XM(', 72 113, ', ', 13, '), DKI(', 12, ', ', 12, '), KI 1UB') FORMAT(5X, 11, 'W(', 12, ')') 73 FORMAT(6x, 'COMMON/C1/X(', 13, ', ', 12, '), Y(', 13, ', ', 12, '), W(', 12, '), D 74 1M(',13,',',13,'),IETA(',12,')') 75 FORMAT(5X, '\$/C3/ QQK(', I2, ', ', I2, '), QQM(', I2, ', ', I2, '), Q(', I2, ', ', 112, ')') FORMAT(6x, 'COMMON/A5/XCL(', I3, ', ', I3, '), AMAS2(', I3, ', ', I3, '), ZM(', 76 113, ', ', 13, '), DKI(', 12, ', ', 12, '), KI [UB') 77 FORMAT(5X, 11, "W(", 12, ")") FORMAT(6%, 'COMMON/C1/Z(',I3,',',I2,'),Y(',I3,',',I2,'),W(',I2,'),D 1M(', I3, ', ', I3, '), IETA(', I2, ')') 79 FORMAT(5X, '\$/C3/ XK(', [2, ', ', [2, '), XM(', [2, ', ', [2, '), P(', [2, ', ', [2 1, ') ') 171 FORMAT(6X, 'COMMON/C4/ETC(', [4, '], TE[(', [2, '], TE(', [2, '])) 85 FORMAT( 6X, \*\*\*\*\*\*\*\* FORMAT(6X, '\$\$\$\$\$ MAIN') 86 FORMAT(6X, 'SSSSS 87 VARI ) FORMAT( 6X, \* \$\$\$ \$\$ 88 ELESTF'1 FORMAT (6X, '\$\$\$\$\$ 89 STIFFM') 90 FORMAT(6X, \$\$\$\$\$\$ RECALL') FORMAT ( 6X , \* \$\$\$\$\$ DECUPP 1 FORMAT (6X, '\$\$\$\$\$ SOLDUP') FORMAT(6X, \$\$\$\$\$ MKYS 1 95 FORMAT (6X, '\$\$\$\$\$ DEFREQ! ) 96 FORMAT( 6X, '\$\$\$\$\$ ZBZIEF') CONST !! 97 FORMAT ( 6X, '\$\$\$\$\$ FORMAT ( 6X , ' \$\$\$ \$\$ 98 ABSMAX ! ) 99 FORMAT(6X, '\$\$\$\$\$ GENC') FORMAT(6X, '\$\$\$\$\$ 300 DELBE') FORMAT(6X, '\$\$\$\$\$ 301 DESVV') FORMAT (6X, '\$\$\$\$\$ SDD 1 302 SOLVEL !! FORMAT (6X, '\$\$\$ \$\$ 303 304 FORMAT(6X, '\$\$\$\$\$ SUBSP!) FORMAT (6X, ' \$\$\$ \$\$ JACOBI') 306 IDIM=BNC\*NLC+NGU\*KKU+ILIM\*CONS2+NV+IET+ILIM+I108+IET+NBJL\*NSU+LINK 1\*CONS2+NLJ+IET+IPDAM IV2=9\*NSU+5\*KKU IP1=4\*81+3\*9+K20 IP2=3\*NGU\*KKU+M8\*K21+I102+I103+I104+IET+5\*M8\*K21+I105+2\*IET IP3=1+6\*IPDAM+2\*K22+KKU\*I100+NSU\*IPDAM IP4=NSD\*8+NGU\*KKU+NSD+NCC IP5=6 [R1=NGU\*KKU+BNC IR2=NCIL\*NLC\*N SU+M8\*K21\*1+2\*NGU\*KKU+M8\*KKU IR4=NSD\*NSU+NSD+NSU+NLC IR5=3\*NGU\*KKU+K1\*K2+NCIL\*NSU+NV IA1=NCIL\*NCBL\*NSU+NCIL\*NLC\*NSU+BNC\*NBW+BNC\*NLC IA3=2\*M8\*K21+NTE\*NLC\*1+4\*NCE\*NLC+NSE\*NLC\*3+NV\*NUS+NPH+K3 1A4=1106\*NSU+2\*NPH+K4+2\*NV IA5=K5\*K66+K5\*K7+BNC\*K9+NCII\*NU3+NSU IA6=K10\*K9+K11\*K12+K118\*K12+K11+K26+K13+M8\*NSU+NCBL\*NSU

FORMAT(5x,11,14,'),Y(',14,',',12,'),NZC(',13,',',12,')) FORMAT( 5X, 11, 14, '), A(', 14, ', ', 12, '), NZC(', 13, ', ', 12, ')')

FORMAT(6x, 'COMMON/C1/XELG(', 13, ', ', 12, '), YXELG(', 13, ', ', 12, '), WS('

FORMAT(6X, 'COMMON/A7/DPX(', 13, ', ', 13, ')')

1, 12, '), DM( ', 13, ', ', 13, '), LET( ', 12, ')')

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IA7=NGG*NSD
IC1=2*NCC*2+3+SNN
IC3=12
IC4=IETC+2*IPDAM
MEMO=IDIM+IV2+IP1+IP2+IP3+IP4+IP5+IR1+IR2+IR4+IR5+IA1+IA3+IA4+IA5+
IIA6+IA7+IC1+IC3 +IC4
wRITE(6,33)MEMO
33 FORMAT(6X, 'TOTAL MEMORIES USEC = ',I6)
wRITE(6,200)
200 FORMAT(10X, 'SUCESSFUL RUN')
STCP
END
//GO.SYSIN DD
```

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## LIST OF SYMBOLS

В	a subscript used to indicate quantities assiciated with boun-
	dary coordinates
Ъ	a vector of design variables
ЪĽ	lower bound on b
Ъ <sup>U</sup>	upper bound on b
c <sup>(α)</sup>	a matrix defined in Equation 2.4-11
$c_1^{(\alpha)}$	a matrix defined in Equation 2.4-12
$c_2^{(\alpha)}$	a matrix defined in Equation 2.4-4
D	total number of design variables
d	superscript for design variabel constraint
d	total number of damage condition
e	superscript for eigenvalue constraint
FB	a vector of effective boundary forces for the entire structure
f	natural frequency (Hz)
<sub>G</sub> (α)	a matrix defined in Equation 2.4-18
н	a matrix defined in Equation 2.5-12
I	a subscript used to indicate quantities associated with inter-
	ior coordinate
I <sub>i</sub>	moment of inertia of the ith member
J	cost function defined by Equation 2.3-12
K(b)	stiffness matrix for the entire structure; (N x N)
КB	boundary stiffness matrix for the entire structure; $(n \times n)$
K <sub>BB</sub> , K <sub>BI</sub>	
K <sub>IB</sub> , K <sub>II</sub>	submatrices of K(b)
L	total number of substructures
lij	length or surface area of the j <sup>th</sup> member in the i <sup>th</sup> group
li	equivalent length of the i <sup>th</sup> member
M(b)	mass matrix for the entire structure; (N x N)
m	total number of interior degrees of freedom
m(r)	number of interior degrees of freedom for the rth substructure
N	total number of degrees of freedom

n	total number of boundary degrees of freedom
n(r)	number of boundary degrees of freedom for the rth substructure
p(r)	a vector of member forces for the r <sup>th</sup> substructure
r	superscript for r <sup>th</sup> substructure
r	cost function reduction ratio, needed in calculating the step
	size
S(b)	a vector of externally applied loads
SB	a subvector of S associated with the boundary degrees of free-
	dom
sı	a subvector of S associated with the interior degrees of free-
	dom
S	superscript for superscript for stress and displacement con-
	straints
W	weighting matrix
Wi	coefficient of weighting matrix associated with i <sup>th</sup> design
	variable
w <sub>i</sub>	multiplier associated with W
x <sub>1</sub> ,x <sub>2</sub> , x <sub>3</sub>	cartesian coordinates
y <sup>(α)</sup>	eigenvector associated with Equation 2.2-16
z <sup>(α)</sup>	a vector of nodal displacements for the entire structure
za	a vector of allowable nodal displacements for the entire
	structure
$z_{\rm B}^{(\alpha)}$	a vector of boundary displacements for the entire structure
$z_{I}^{(\alpha)}$	a vector of interior displacements for the entire structure
δb	a vector of small changes of design variable b
$\delta z_{I}^{(\alpha)}$	a vector of small changes in the vector $z_I$
$\delta z_{\rm B}^{(\alpha)}$	a vector of small changes in the vector $\mathbf{z}_{\mathbf{B}}$
δb <sup>1</sup> , δb <sup>2</sup>	defined in Equations 2.5-9 and 2.5-10
α	a superscript used to denote a damage condition
α <sub>i</sub>	positive constant used to calculate the moment of inertia
β(r)	a Boolean transformation matrix for the rth substructure
σa	an allowable stress

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$\sigma^{c}$	calculated stress
ρ <sub>i</sub>	material density of members of the i <sup>th</sup> group
μ	Lagrange multiplier vector
$\mu^{1}, \mu^{2}$	components of $\mu$
η	step size used in Equation 2.5-8
ζ	eigenvalues associated with Equation 2.2-16
$\phi^{s(\alpha)}, \phi^{d}$	vector constraint functions used in Equation 2.5-6
¢ <sup>e</sup>	scalar frequency constraint function used in Equation 2.5-6
<sup>λ</sup> ι, <sup>λ</sup> B	adjoint matrices obtained from Equation 2.4-28
$\lambda_{I}^{J(\alpha)}, \lambda_{B}^{J(\alpha)}$	adjoint matrices obtained from Equations 2.4-28, 2.4-29,
$\lambda_{B}^{s(\alpha)}, \lambda_{I}^{s(\alpha)}$	2.4-24 and 2.4-25
$\left[\begin{smallmatrix} \Lambda^{J}, & \Lambda^{S(\alpha)} \\ \Lambda^{d}, & \Lambda^{P(\alpha)} \end{smallmatrix}\right]$	matrices whose columns represent sensitivity vectors defined in Equations 2.4-27, 2.4-33, 2.4-21 and 2.4-19.
ABBREVIATIONS	
CST	constant strain triangular elements
NLC	number ofloading conditions
FSODPS	fail-safe design problem with substructuring
SSP	symmetric shear panel
SPSP	symmetric pure shear panel
TP(r)	number of element types in the rth substructure
SOS	structural optimization with substructures
DOF	degrees of freedom
DIMCO	Dimension Computer

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