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HEAT-TRANSFER TEST ON THE NASA/ROCKWELL INTERNATIONAL SPACE SHUTTLE ORBITER AT MACH NUMBER 8.0 IN AEDC/VKF TUNNEL B JNC28858-PDC DOC E. C. Knox MDN ARO, Inc., AEDC Division A Sverdrup Corporation Company von Kármán Gas Dynamics Facility Arnold Air Force Station, Tennessee SER A Period Covered: February 20 thru April 27, 1978 9 _ Approved for public release; distribution unlimited.

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REPORT DOCUMENTATION	PAGE	READ INSTRUCTIONS
1. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
AEDC-TSR-78-V10		
4. TITLE (and Substile) Heat Transfer Test on the NASA/Roc national Space Shuttle Orbiter at	kwell Inter- Mach number 8.0	5. TYPE OF REPORT & PERIOD COVERED Final Report - February 20, and April 27, 1978
in AEDC/VKF Tunnel B		5. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(=)		8. CONTRACT OR GRANT NUMBER(=)
E. C. Knox	•	· .
9. PERFORMING ORGANIZATION NAME AND ADDRESS Arnold Engineering Development Cen	ter/DO	10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
Air Force Systems Command Arnold Air Force Station, Tennesse	e 37389	Program Element 921E01
11. CONTROLLING OFFICE NAME AND ADDRESS	-	12. REPORT DATE
NASA-JSC, ES3		June 1978
nouston, Texas 77058		64
14. MONITORING AGENCY NAME & ADDRESS(If dilleren	t from Controlling Office)	15. SECURITY CLASS. (of this report)
		UNCLASSIFIED
		150. DECLASSIFICATION DOWNGRADING SCHEDULE
16. DISTRIBUTION STATEMENT (of this Report)		· · · · · · · · · · · · · · · · · · ·
Approved for public release; distr	ibution unlimited	I.
17. DISTRIBUTION STATEMENT (of the abstract entered a	in Block 20, If different from	n Report)
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18 SHOPL FMENTARY NOTES		
O SOFFLEMENTRA NOILS	•	
Available in DDC.		
19. KEY WORDS (Continue on reverse side if necessary and	d identify by block number)	
heat transfer	space shutt	le orbiter
thin skin	· .	
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20. ABSTRACT (Continue on reverse side if necessary and Heat-transfer data were obtained on the NASA/Rockwell International Spa Mach 8 in the AEDC/VKF Tunnel B at Beveral free-stream Reynolds number	(identify by block number) 1 a. 0.0175-scale ace Shuttle Orbit angles of attack cs from 0.5 x 10 ⁶	and on a 0.04-scale model of er. The data were obtained at from 25 to 42.5 deg and at to 3.7 x 10 ⁶ per ft.
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NOMENCLATURE

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b, SKIN THICKNESS	Model skin thickness, in. or ft as noted
C	Local wing chord (see Fig. 3 and Table 4), in.
с _р , СР	Model skin material specific heat, Btu/1bm-°R
dT /dt, DTW/DT	Wall temperature change with time, °R/sec
GROUP	Data identification number
h _{FR} , HFR	Reference heat-transfer coefficient based on Fay- Riddell theory for a scaled 1-ft-diam sphere, $R_n = 0.04$ -ft (83- ϕ) or 0.0175 (60- ϕ), Btu/ft ² -sec-°R
	HFR = $\frac{0.005156}{\sqrt{R_n}} \left(2.27 \frac{(T_0)^{1.125}}{(198.6 + T_0)} \right)^{0.4} \left(p_{\infty} \right)^{0.5} \left(\frac{6M_{\infty}^2}{5} \right)^{0.875}$
	$\left(\frac{6}{7M_{\infty}^{2}-1}\right)^{0.625} \left[\left(\frac{6M_{\infty}^{2}}{5}\right)^{3.5} \left(\frac{6}{7M_{\infty}^{2}-1}\right)^{2.5} - 1 \right]^{0.25}$
•	$\left[0.2235 + 1.35 \times 10^{-5} (T_0 + 560)\right]$
h _o , H(TO)	Heat-transfer coefficient (see Eq. (1)), Btu/ft ² -sec-°R
h(0.9T ₀), H(0.9TO)	Heat-transfer coefficient (see Eq. (4)), Btu/ft ² -sec-°R
h(T _{aw}), H(TAW)	Heat-transfer coefficient (see Eq. (5)), Btu/ft ² -sec-°R
L.	Reference length, in. (see Figs. 2 and 3)
L/LN	Location coordinates for thermocouples in thrusters (see Fig. 2b)
M _o , MACH NO.	Free-stream Mach number
MU-INF	Free-stream viscosity, 1bf-sec/ft ²
рні, ф	Radial angle of thermocouple in model coordinates, deg (see Fig. 1)
Р ₀ , РО	Tunnel stilling chamber pressure, psia

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p _∞ , P−INF	Free-stream static pressure, psia
QDOT	Heat-transfer rate, H(TO)/(TO-TW), Btu/ft ² -sec
q_{∞} , Q-INF	Free-stream dynamic pressure, psia
RE/FT	Free-stream unit Reynolds number, ft-1
ReL	Free-stream Reynolds number based on L
ROLL	Tunnel sector roll position, deg (180 denotes model inverted)
St _{FR} , STFR	Stanton number based on HFR, HFR/ $\rho_{\infty} \cdot V_{\infty} \left[0.2235 + 1.35 \times 10^{-5} (T_0 + 560) \right]$
t,	Time from model lift off, sec
T _{aw} , TAW	Computed adiabatic wall temperature (see Eq. (6)), °R
TC NO .	Thermocouple number
T ₀₀ , T-INF	Free-stream temperature, °R
т _о , то	Tunnel stilling chamber temperature, °R
T _w , TW	Model wall temperature at midpoint of data interval, °R
V_{∞} , V-INF	Free-stream velocity, ft/sec
w	Model skin material density, lbm/ft ³
x	Axial distance from model nose or wing leading edge, in.
x _o	Axial distance from point 235 in. ahead of orbiter nose, in. (see Fig. 1)
X/L	Thermocouple axial distance values supplied by RI for plots. For TC No. > 68, L equals local wing chord (see Table 4)
¥/s	Thermocouple lateral distance from model G referenced to wing semi-span
a, Alpha-M .	Model angle of attack, deg

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a _i , Alpha-i	Indicated pitch mechanism angle of attack, deg
α, ALPHA-P P	Sting prebend angle at zero sector pitch, deg
ρ _∞ , RHO-INF	Free-stream density, lbm/ft ³
ε	Local model surface deflection angle (see Eq. 6), deg
θ	Orientation angle of thermocouple position with respect to thruster, deg (see Fig. 2b)

Subscript

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Initial conditions

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1.0 INTRODUCTION

The work reported herein was conducted by the Arnold Engineering Development Center (AEDC), Air Force Systems Command (AFSC) at the request of the National Aeronautics and Space Administration (NASA), Johnson Space Center (JSC), Houston, Texas, for Rockwell International (RI), Space Division, Downey, California, under Program Element 921E01. The NASA-JSC project monitor was Dorothy B. Lee (ES3) and the RI project monitors were Paul Lemoine (AD38) for the first test phase (A) and Jim Cummings (AD38) for the second test phase (B). The tests were conducted by ARO, Inc., AEDC Division (a Sverdrup Corporation Company), contract operator of AEDC, AFSC, Arnold Air Force Station, Tennessee, in the von Kármán Gas Dynamics Facility (VKF) Hypersonic Wind Tunnel (B) on February 20, and April 27, 1978, for Phases A and B, respectively, under ARO Project Number V41B-V2. Final data from these tests were mailed to both NASA-JSC and RI on March 21, and May 26, 1978, for Phases A and B, respectively.

For the Phase A test, the 0.04-scale model $(83-\phi)$ was used and the test conditions were Mach number 8 at free-stream unit Reynolds numbers of 0.5 x 10⁶, 0.875 x 10⁶, and 1.6 x 10⁶ per ft. The model was tested at angles of attack from 25 to 42.5 deg. For Phase B, the 0.0175 model (60- ϕ) were used and the test conditions were free-stream unit Reynolds numbers 0.5 x 10⁶, 1.5 x 10⁶, 2.5 x 10⁶, and 3.7 x 10⁶ per ft, also at Mach number 8, with the model at angles of attack of 30, 35, and 40 deg.

The objectives in test Phase A were to obtain heat-transfer data on the $83-\phi$ model after a leak at a lap joint in the model was detected and repaired to assess its effect on earlier data. Also an additional crosssectional row of thermocouples were added to assess the peak heating at the chine. The objective in test Phase B was to measure the heat flux on the windward wing surface of the orbiter with a turbulent boundary layer. Wing leading edge and fuselage nose trips were used to produce the turbulent boundary layer.

Inquiries to obtain copies of the test data should be directed to Dorothy B. Lee, ES3, NASA-JSC, Houston, Texas, 77058. A microfilm record has been retained in the VKF at AEDC.

2.0 APPARATUS

2.1 WIND TUNNEL

Tunnel B is a closed circuit hypersonic wind tunnel with a 50-in.diam test section. Two axisymmetric contoured nozzles are available to provide Mach numbers of 6 and 8 and the tunnel may be operated continuously over a range of pressure levels from 20 to 300 psia at $M_{\infty} = 6$, and 50 to 900 psia at $M_{\infty} = 8$, with air supplied by the VKF main compressor plant. Stagnation temperatures sufficient to avoid air liquefaction in the test section (up to 1350°R) are obtained through the use of a natural gas fired combustion heater. The entire tunnel (throat, nozzle, test section, and diffuser) is cooled by integral, external water jackets. The tunnel

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is equipped with a model injection system, which allows removal of the model from the test section while the tunnel remains in operation. A description of the tunnel may be found in the <u>Test Facilities</u> Handbook*.

Sketches of the tunnel are presented in Fig. 1, Appendix I.

2.2 MODELS

The test article for Test Phase A, designated the $83-\phi$ model, is a 0.04-scale thin-skin thermocouple model of the forward 50 percent of the Rockwell International Space Shuttle Orbiter (Rockwell lines VL70-000140C), and the test article for test Phase B, designated the $60-\phi$ model, is a 0.0175-scale thin-skin thermocouple model of the same orbiter configuration.. Both models were constructed of 17-4PH stainless steel with a nominal 0.030-in. skin thickness at the instrumented areas. Sketches showing overall length and coordinate definitions are presented in Figs. 2 and 3; installation drawings are shown in Figs. 4 and 5; and photographs of each model injected in the Tunnel B test section are presented in Figs. 6 and 7 for the $83-\phi$ (Phase A) and the $60-\phi$ (Phase B) models, respectively. Rockwell International model dimensional data specifications for each model are presented in Table 1 ($83-\phi$) and Table 2 ($60-\phi$), Appendix II.

2.3 INSTRUMENTATION AND ACCURACY

Tunnel B stilling chamber pressure is measured with a 100- or 1000psid transducer referenced to a near vacuum. Based on periodic comparisons with secondary standards, the accuracy (a bandwidth which includes 95-percent of residuals) of the transducers is estimated to be within ± 0.1 percent of reading or ± 0.06 psi, whichever is greater for the 100psid range and ± 0.1 percent or ± 0.5 psi, whichever is greater for the 1000-psid range. Stilling chamber temperature measurements are made with Chromel[®]-Alumel[®] thermocouples which have an uncertainty of $\pm (1.5^{\circ}F + 0.375$ percent of reading) based on repeat calibrations.

The 83- ϕ model instrumentation consisted of 482 Chromel-constantan thermocouples (TC), of these 255 thermocouples were recorded for the subject tests. The 60- ϕ model instrumentation consisted of 548 ironconstantan thermocouples (TC), of these 69 thermocouples were monitored for the subject tests. The TC wire for both models was #30 AWG (0.010-in.) with Kapton[®] insulation. At the measurement point, the TC wires were spot welded to the inner surface of the model skin with approximately 0.02 in. between the two wires. The estimated temperature measurement accuracy is ±0.5 percent of the reading.

TC instrumentation locations for each model are illustrated in Figs. 8 and 9; their dimensional locations and skin thicknesses are tabulated in Tables 3 and 4.

The thermocouple output was digitized via a Beckman 210 converter system. The Beckman system was set up to sample 98 TC's every 0.067 sec;

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<u>Test Facilities Handbook</u> (Tenth Edition). "von Kármán Gas Dynamics Facility, Vol. 4," Arnold Engineering Development Center, May 1974.

the analog-to-digital conversion introduced approximately ± 0.5 deg uncertainty into the TC measurements.

3.0 PROCEDURE

3.1 TEST CONDITIONS

The test was conducted at approximately Mach number 8.0. The test Reynolds number, based on model length, was from 0.9 x 10^6 to 7.05 x 10^6 . A summary of the test conditions at each Reynolds number for each model is given below.

					83-¢ Model	60-φ Model
M	P _, psia	T, °R	q _∞ , psia	p _∞ , psia	$\frac{\text{Re}_{L} \times 10^{-6}}{10^{-6}}$	$\frac{\text{Re}_{L} \times 10^{-6}}{10^{-6}}$
7.88	85.0	1180.0	0.422	0.0097	1.08	0.90
7.93	165.0	1227.0	0.790	0.018	1.83	
7.96	300.0	1267.0	1.412	0.032	'	2.73
7.97	338.0	1278.0	1.580	0.036	3.46	
7.98	547.0	1310.0	2.539	0.057		4.72
8.00	853.0	1339.0	3.913	0.087		7.05
				01007		

Test summaries, run logs, and photographic logs, showing all configurations tested and the variables for each are presented in Tables 5 and 6 for both test phases.

3.2 TEST PROCEDURE

Prior to each test run, the output of the thermocouples to be recorded were monitored to ascertain that all the model temperatures were approximately $80^{\circ}F$ within $\pm 5^{\circ}F$. The model was then injected at the desired test attitude, taking about 2 sec to reach the tunnel centerline. The model remained at this position for about 3 sec and was then retracted, after which it was cooled and prepared for a subsequent injection.

To insure a turbulent boundary-layer on the 60- ϕ model, spherical balls of various sizes were spotwelded to thin metal strips which were attached to the model surface (see Fig. 9 for locations and Table 6 for sizes).

3.3 DATA UNCERTAINTY

An evaluation of the influence of random measurement errors is presented in this section to provide a partial measure of the uncertainty of the final test results presented in this report. Although evaluation of the systematic measurement error (bias) is not included, it should be noted that the instrumentation accuracy values (given in Section 2.3) used in this evaluation represent a total uncertainty combination of both systematic and two-sigma random error contributions.

3.3.1 Test Conditions

Accuracy of the basic tunnel parameters P_0 and T_0 (see Section 2.3) and the two-sigma deviation in Mach number determined from test section

flow calibrations were used to estimate uncertainties in the other freestream properties, using the Taylor series method of error propagation; i.e.,

$$(\Delta F)^2 = \left(\frac{\partial F}{\partial x_1} \Delta x_1\right)^2 + \left(\frac{\partial F}{\partial x_2} \Delta x_2\right)^2 + \left(\frac{\partial F}{\partial x_3} \Delta x_3\right)^2 \dots + \left(\frac{\partial F}{\partial x_n} \Delta x_n\right)^2$$

where ΔF is the absolute uncertainty in the dependent parameter $F = f(X_1, X_2, X_3 \dots X_n); X_1, X_2, X_3 \dots X_n$ are the independent measurements; and $\Delta X_1, \Delta X_2, \Delta X_3 \dots \Delta X_n$ are the errors in the independent measurements.

•			Uncertainty (±), percent			
M	M _∞	<u>P</u>	<u>Т_о</u>	P _{co}	. <mark>q</mark>	ReL
7.88	0.5	0.1	0.4	3,3	2.3	1.5
7.93-7.96	0.4	1.		2.5	1.7	1.2
7.97-8.00	0.3	• . ♥	*	1.6	1.1	0.9

3.3.2 Reduced Data

Estimated uncertainties for the individual terms in Eq. (2) were used in the Taylor series method of error propagation to obtain uncertainty values of heat-transfer coefficient as represented typically by the ranges listed below:

ho	Uncertainty (±), percent	<u></u> .
10-4	10	
10-2	5	

3.4 DATA REDUCTION

The reduction of thin-skin thermocouple data normally involves only the calorimetric heat balance, which, in coefficient form is

$$h_o = wbc_p \quad \frac{dT_w/dt}{T_o - T_w} \tag{1}$$

Radiation and conduction losses are neglected in this heat balance, and data reduction simply requires evaluation of dT_W/dt from the temperaturetime data and determination of model material properties. For the present tests, radiation effects were negligible; however, conduction effects were potentially significant in several regions of the model. To permit identification of these regions and improve evaluation of the data, the following procedure was used.

Separation of variables and integration of Eq. (1), assuming constant w, b, $c_{\rm p},$ and $T_{\rm 0}$ yields

$$\frac{h_o}{wbc_p} (t - t_i) = ln \frac{T_o - T_w}{T_o - T_w}$$
(2)

Since h_0/wbc_p is a constant, plotting $ln[(T_0 - T_w)/(T_0 - T_w)]$ versus time will give a straight line if conduction is negligible. Thus, deviations from a straight line can be interpreted as conduction effects.

The data were evaluated in this manner, and generally, a reasonably linear portion of the curve could be found for all thermocouples. A linear least-squares curve fit of $\ln[T_0 - T_w]/(T_0 - T_w)]$ versus time was applied to the data beginning at the time when the model reached tunnel centerline and extending for a time span which was a function of the heating rate, as shown below:

Range	Number of Points
$dT_w/dt > 32$	5
$16 < dT_w/dt \leq 32$	7
$8 < dT_w/dt \leq 16$	9
$4 < dT_{W}/dt \leq 8$.	13
$2 < dT_w/dt \leq 4$. 17
$1 < dT_{W}/dt \leq 2$	_ 25
dī _w /dt ≤ 1	41

In general, the time spans given above were adequate to keep the evaluation of the right-hand side of Eq. (2) within the linear region. Strictly speaking, the value of c_p is not constant, as assumed, and the following relation

$$c_p = 0.0797 + (5.556 \times 10^{-5}) T_w$$
, (17-4 PH stainless steel) (3)

was used with the computed value of T_w at the midpoint of the curve fit. The maximum variation of c_p over any curve fit was less than 1.5 percent. Thus, the assumption of constant c_p was reasonable. The value of density used for the 17-4 PH stainless steel skin was w = 490.0 lbm/ft³ and the skin thickness (b) for each thermocouple is listed in either Table 3 or 4.

In addition to computing heat-transfer coefficients using T_0 as the reference temperature, coefficients were computed using 0.9 T_0 and a T_{aw} as the reference temperature, viz,

$$h(0.9 T_{o}) = h_{o} \frac{(T_{o} - T_{w})}{(0.9 T_{o} - T_{w})}$$
 (4)

and

$$h(T_{aw}) = h_0 \frac{(T_0 - T_w)}{(T_{aw} - T_w)}$$
 (5)

where T is computed by the equation (supplied by RI)

$$T_{aw} = T_{o} [0.867 + 0.133 (sin (\alpha + \epsilon))^{1.55}]$$
 (6)

where

$$\alpha = \alpha_{p} - \alpha_{i}$$
(7)

is the model angle of attack and ε is the local model surface deflection angle at the thermocouple. The h(T_{aw}) calculation was done only with TC's 273 thru 295 for test Phase A and the ε values for these TC's are presented in the following table.

TC	<u>C, deg</u>	TC	ε, deg
273	75.0	284	20.0
274	68.5	285	18.5
275	54.5	286	16.5
276	42.0	287	14.5
277	38.5	288	7.0
278	34.5	289	4.0
279 🥣	30.0	290	2.5
280	28.0	291	1.0
281	26.0	292	I
282	24.5	293	1 ·
283	22.0	294	
•		295	₩.

The same calculation was done with all TC's for the second test phase and the ϵ values are presented in Table 7.

4.0 DATA PACKAGE PRESENTATION

Sample data tabulations from both test phases are presented in Table 8; the parameters listed are identified in the Nomenclature. Representative plotted data are presented in Figs. 10 and 11 for the (A) and (B) test phases, respectively. Also shown are data obtained from previous tests using these same models. As can be seen, the agreement is excellent in both cases and is considered a validation of the current test results. Moreover, sealing the lap joint at the 83- ϕ model nose eliminated the rise in heating at x/L \approx 0.02 observed in the previous results shown in Fig. 10. APPENDIX I

ILLUSTRATIONS



a. Tunnel assembly



Fig. 1. Tunnel B



ALL DIMENSIONS IN INCHES UNLESS NOTED



a. 83-4 Model Coordinates and Dimensions Figure 2. 83-4 Model Coordinate Systems and Dimensions Defined





Figure 3. 760-6 Model Dimensions



Figure 4. 83- Model Installation Sketch

· · · ·



Figure 5. 60- Model Installation Sketch







Figure 7. 60- φ Model Shown in Tunnel B at 30-Deg Angle-of-Attack



FIG 8 - THERMOCOUPLE LOCATIONS ON 83-\$ MODEL



FIG8 - CONTINUED











Figure 9. Thermocouple Locations on $60-\phi$ Model



Figure 10. Comparisons of Current and Previous Data Results on the 83- & Model

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Figure 11. Comparisons of Current and Previous Data Results on the 60-\$ Model

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APPENDIX II

TABLES

Model Dimensional Data - 83-\$ Model 1. Model Dimensional Data - 60-0 Model 2. 3. 83- ϕ Model Thermocouple Locations and Skin Thickness 60-¢ Model Thermocouple Locations and Skin Thickness 4. 5. Test Summary and Test Logs: 83-¢ Model Test Summary and Test Logs: 60-\$ Model 6. . 7. 60-\$ Model Deflection Angles at Thermocouple Locations 8. Sample Tabulated Data



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TABLE I	40.484 1	
MODEL DIMENSIO	NAL DATA - 83-	¢ MODEL
MODEL COMPONENT : BODY - B60)	
GENERAL DESCRIPTION : 50% orbite	r forebody, vehic	cle 140C.
NOTE: This body includes a small	portion of the wir	ng glove.
······································	, 	
MODEL SCALE: 0.040		. ·
DRAWING NUMBER: VL70-000140C	•	······································
• • • • •	۰.	, ,
DIMENSIONS :	FULL SCALE	MODEL SCALE
Length	645.15	25.80
Max Width	330.00	13.20
Max Depth		
Fineness Ratio		
Area		
Max. Cross—Sectional		
Planform		<u></u>
Wetted	···	<u></u>
Base		. <u></u>
	•	
· · · ·		

•



TABLE I (Continued)

GENERAL DESCRIPTION : Configuration 4 canopy and windshield as u with B25, six glass panes in windshield.	MODEL DIMENSIONA MODEL COMPONENT : CANOPY - C10	L DATA - 83-¢	MODEL
with B25, six glass panes in windshield.	CENERAL DESCRIPTION : Configuration	4 canopy and w	vindshield as used
WILL D25, SIX BLASS parties in withdefinetd. MODEL SCALE: 0.040 DRAWING NUMBER: VL70-000140B, 140C, 202B DIMENSIONS: FULL SCALE Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width Max Depth (Glass, In. 28.00 Fineness Ratio	with P	14	
MODEL SCALE: 0.040 DRAWING NUMBER: VL70-000140B, 140C, 202B DIMENSIONS: FULL SCALE Length (X ₀ =434.643 to 670), In. 235.357 Max Width			
DRAWING NUMBER: VL70-000140B, 140C, 202B DIMENSIONS: FULL SCALE MODEL SCALE Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width	MODEL SCALE: 0.040		
DIMENSIONS : FULL SCALE MODEL SCALE Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width	DRAWING NUMBER:	C, 202B	
DIMENSIONS : FULL SCALE MODEL SCALE Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width	· · · · · · · · · · · · · · · · · · ·		
DIMENSIONS : FULL SCALE MODEL SCALE Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width	•		
Length (X ₀ =434.643 to 670), In. 235.357 9.414 Max Width	DIMENSIONS :	FULL SCALE	MODEL SCALE
Max Width	Length (X ₀ =434.643 to 670), In.	235.357	9,414
Max Depth (Glass, In. 28.00 1.12 Fineness Ratio Area Max. Cross-Sectional Planform Wented	Max Width		
Fineness Ratio	Max Depth (Glass, In.	28.00	1.12
Area Max. Cross-Sectional Planform	Fineness Ratio		. <u>,</u>
Max. Cross-Sectional	Area		·
Planform	Max. Cross-Sectional	<u> </u>	
Wanađ	Planform		·
. ncirea	Wetted		
Base	Base		
Nose/windshield intersection, $X_0 = 434.643$ 17.386	Nose/windshield intersection, X	= 434.643	17.386

•		4 	
•	TABLE 2		
•	MODEL DIMENSIONAL DATA - 6	0-¢ MODEL .	
•		•	
MODEL COMPONI	$BODY - B_{62}$	······································	
GENERAL DESC	RIPTION : Configuration 140C orbit	er fuselage.	.1
MCR 200-R4 S:	imilar to 140A/B fuselage except	aft body revised	
and improved	midbody-wing-boot fairing, X _O =	940 to X _o = 1040	
and impioved			· ·
MODEL SCALE:	0.0175	•	•
DRAWING NUMB	ER: <u>VL70-000140C, -000202C, -0</u> VL70-000200B, -000203	000205A	
			•
•		••	
DIMENSIONS :	FULL SCAL	E MODEL SCALE	·
_ Lengtl	(IML: FWD Sta X ₀ =238), In. 1290. (OML: Fwd 5ta Xo=235), I <u>n. 1293.</u>	3 22. 50	
. Lengu	10^{-1} = 1528 3) In 264.	0 4.62	
Mox Wi	dih (At 30 - 1520.5); and	0 4.38	
Max D	epih (At X ₀ = 1464), In200.		
. Finene	ss Ratio4,8	4.899	
Area	- Ft ²		
_	Max. Cross-Sectional340.	885 0.104	
·	Planform	· · · · · · · · · · · · · · · · · · ·	
		·	· •
•	Wettco		
	Base		
	•	1.	
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	• • • • • • • • • • • • • • • • • • • •		
·	. 33	- •	
	· · ·	· ·	. .

TABLE 2 (Continued)

MODEL DIMENSIONAL DATA - 60-0 MODEL

MODEL COMPONENT : _	. BODY FLAP -	F ₁₀		
GENERAL DESCRIPTION	Configuration	n 140C b	ody flag	. Hingeline
located at $X_{O} = 1533$	2, Z _o = 287.	•		
		. •	-	· · · · · · · · · · · · · · · · · · ·
MODEL SCALE: 0.	0175			
DRAWING NUMBER :	<u>L70-000140C, -3</u>	55114	· · ·	
,		 		
DIMENSIONS :	•	FULL S	CALE	MODEL SCALE
(X _o = 152 Length	5.5 to X _o = 1613)), In. 8	7.50	1.531
Max Width (At L.	.E., X_= 1525.5	5), <u>In. 25</u>	6.00	4.480
Max Depth (Xo	= 1532), In.	1	9. 798	0, 346
Fineness Ratio	· · ·	·		-
Area - Ft ²				·
Mox. Cros	s-Sectional (At H.)	L.)3	5. 196	0.011
Planform		13	5.00	0.041
Wetted		- -		· · · · · · · · · · · · · · · · · · ·
Bose (X.	= 1613) [°]	· 	4.89	0.0015
		 	•	••• • •

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•	TABLE 2 (Con MODEL DIMENS	ilonal DATA ⁺ - +	60-¢ MODEL	
MODEL COMDONE	NTT . CANOPY - C1	ŋ '	••	
MODEL COMPONE.		4	·	
GENERAL DESCR	IPTION :CONLIGUE	ition 140C ort	olter canopy.	
Vehicle cabin	No. 31 updated to	MCR 200-B4.	Used with	
fuselage B ₆₂ .	.	· ·		
MODEL SCALT	E: 0 0175			····
DRAWING NUMBER	{: <u>000140C</u> ,	<u>-0002028, -00</u>	0204	
		: 4		•
DIMENSIONS :		FULL SCAL	E MODEL SC	ALE
	V - 434 (434 590			• .
Lengin ($n_0 = 434.043 \text{ to } 578$), In. <u>143.3</u>	<u>57</u> <u>2.508</u>	
Max Width	$(At X_{o} = 513, 127),$	In. <u>152.4</u>	12 2.667	
Max Dept	$\{Z_0 = 501 \text{ to } 449.3$	9}, I <u>n. 51.6</u>	10.903	
Fineness	Rotio	•		
			· ·	
	. ··	· · · ·	<u> </u>	
. Mo	x. Cross-Sectional		· · · ·	
Pie	onform		· · · · · · · · · · · · · · · · · · ·	
¥e	tted			
Ba	Se			
•		· · · ·		
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	4 <u>t</u>	•		

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	TABLE 2	(Continued)	
	MODEL DIMENSION	AL DATA - 60-¢ MO	DEL
ODEL COMPONENT:	ELEVON E52		
ENERAL DESCRIPTION: $_{\rm D} = 1387$, elevon spectrum spe	Elevon for confident time $X_w = 312$	iguration 140C. 2.5, 6.0", bevele	Hingeline at ed edges,
nd centerbodies.		· · · · · · · · · · · · · · · · · · ·	
ODEL SCALE: 0.017	5		
AWING NUMBER:	VL70-0001400	C, -006089, -0060	92
MENSIONS:		FULL-SCALE	MODEL SCALE
Area - Ft ²		210. 0	0.064
Span (equivalent)	- In.	349.2	6. 111
Inb'd equivalent	crord- In.	118.0	2.065
Outb'd equivalent	chord		0.966
Ratio movable sur total surface o	face chord/ hord	•	· .
At Inb'd equ	iv. chord .	0.2096	0.2096
At Outb'd ed	uiv. chord	0.4004	0, 4004
Sweep Back Angle	, degr ees		· .
Leading Edge	•	<u> </u>	<u>0.</u> 0
. Tailing Edge	2	- 10.056	- 10,056
Hingeline	· · · · · ·	0.0	0.0
. Area Moment (Prod	uct of area & c)	1587.25	0.008
Mean Aerodynamic	Chord, In.	90.7	1.587
Hingeline dihedra Z _O = 261.3509),	l (origin at deg.	5.229	5. 229
l .	·	 	• •

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TABLE 2 (Co	ntinued)	•
MODEL DIMENSIONAL DA	ATA - 60-¢ MÖDEI	
MODEL COMPONENT:OMS POD - M16		
GENERAL DESCRIPTION: Configuration	on 140C orbite	· · · · · · · · · · · · · · · · · · ·
OMS Pod - short pod.	·	
	· · ·	
MODEL SCALE: 0.0175	•	• •
DRAWING NUMBER : VL70-008401, -0	08410	
		• • •
DIMENSIONS :	FULL SCALE	MODEL SCALE
Length (OMS Fwd Sta $X_0 = 1310.5$),In. 258. 50	4. 524
Max Width (At X _n = 1511), In.	136, 8	
Max Depth (At X = 1511), In.	74. 70	1.307
Fineness Rotio	2. 484	2.484
Area = Ft ²		·
Max. Cross-Sectional	58.864	0.018
Planform		
Wetted		
Base		<u> </u>
	•	• •
	· .	· · ·
		· · · ·
	37	,

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· TABLE 2 (Conti:	nued)	
MODEL DIMENSIONAL DATA	-60-¢ MODEL	
MODEL COMPONENT: RUDDER - R18	•	
· · · · · · · · · · · · · · · · · · ·	······································	
GENERAL DESCRIPTION: The rudder is a sec	condary movable	airfoil at the
railing edge of the vertical fin that i	mparts yaw force	es. This
dimensional data was calculated from the	OML master dim	ensions.
MODEL SCALE: 0.0175	· · · ·	·
	·····	······································
DRAWING NUMBER: Vehicle 5 Config	uration MCR 200,	Rev. 7
DIMENSIONS:	FULL-SCALE	MODEL SCALE
Area - Ft ²	<u>97.84</u>	0,030
Span (equivalent) - In.	198.614	3.476
Inb'd equivalent chord - In.	91.07	1.594
Outb'd equivalent chord - In.	50.80	0.889
Ratio movable surface chord/ total surface chord		
At Inb'd equiv. chord	0.400	0.400
At Outb'd equiv. chord	0,400	0.400
Sweep Back Angles, degrees	ана айтана айтана Алгана айтана	· .
Leading Edge	34,833	34,833
Tailing Edge		26.249
Hingeline	34.833	34.833
Area Moment (Product of Area & ट), Ft ³	593,889	.0032
Mean Aerodynamic Chord, In.	72.840	1275

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TABLE 2 (Continued)

MODEL DIMENSIONAL DATA- 60-0 MODEL

MODEL COMPONENT: VERTICAL - V8		•
GENERAL DESCRIPTION: Configuration 140C orbi	ter vertica	al tail
(identical to configuration 140A/B vertical	tail).	
· · · · · · · · · · · · · · · · · · ·		· ·
MODEL SCALE: 0.0175	•	•
DRAWING NUMBER: VL70-000140C, -000146B		
DIMENSIONS:	ULL SCALE	MODEL SCALE
TOTAL DATA	•	
Area (Theo) - Ft ² Planform Span (Theo) - In. Aspect Ratio Rate of Taper Taper Ratio Sweep-Back Angles, Degrees. Leading Edge Trailing Edge 0.25 Element Line Chords: Root (Theo) WP Tip (Theo) WP MAC Fus. Sta. of .24 MAC W.P. of .25 MAC B.L. of .25 MAC	$\begin{array}{r} 413.253\\315.72\\1.675\\0.507\\0.404\\45.000\\26.25\\41.13\\268.50\\108.47\\199.81\\1463.35\\635.52\\0.0\\\end{array}$	$\begin{array}{r} 0, 127 \\ 5.350 \\ 1, 675 \\ 0.507 \\ 0.404 \\ \hline 45.000 \\ 26.25 \\ 41.13 \\ \hline 4.699 \\ 1.898 \\ \hline 3.497 \\ \hline 25.609 \\ 11.122 \\ \hline 0.0 \\ \hline \end{array}$
Airfoil Section Leading Wedge Angle - Deg. Trailing Wedge Angle - Deg. Leading Edge Radius	<u>10.00</u> <u>14.92</u> <u>2.00</u>	10.00 14.92 2.00
Void Area	13.17	0.0040
Blanketed Area	0.0	0.0

TABLE 2 (Continued)

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MODEL DIMENSIONAL DATA - 60-¢ MODEL

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NOTE: Identical to W_{114} except airfoil thickness. Dihedral angle along trailing edge of wing. Geometric twist = 0. MODEL SCALE: 0.0175 IEST NO. DRAWING NO.: VL70-000140A000200 DIMENSICNS: Full-SCALE MODEL SCA TOTAL DATA Area (Theo.) Ft ² Planform 2690.0 0.824 Span (Theo In. 936.68 16.392 2.265 2.265 Rate of Taper 1.177 1.177 1.177 1.177 1.177 Taper Ratio 3.500 3.500 0.500 0.500 0.500 Areadynamic Twist, degrees -10.056 -10.056 -10.056 -10.056 -10.056 Chards: Root (Theo) B.P.O.O. 689.24 12.662 412.062 135.209 Chards: Stating Edge -13.51.65 2.412 136.83 10.835.209 MAC Trailing Edge -10.056 -10.056 -10.056 -10.056 -10.056 Verson Chards: Root (Theo) B.P. 137.65 2.412 412 662 Root Stellement Line 135.209 5.265	GENERAL.	DESCRIPTION: Co	onfiguration 5		
along trailing edge of wing. Geometric twist = 0. MODEL SCALE: 0.0175 MODEL SCALE: 0.0175 DRAWING NO.: VL70-000140A, -000200 DIMENSIONS: TOTAL DATA Area (.neo.) Ft ² Planform Soan (Trao In. Aspect Ratio Aspect Ratio Aspect Ratio Aspect Ratio Aspect Ratio CAGO 0.000 Dimension of the space stress Aspect Ratio Aspect Ratio CAGO 0.200 Dimension of the space stress Aspect Ratio Cast Angles, degrees Leading Edge Trailing Edge Other aspect Ratio Cast of .25 MAC Aspect Ratio Cast Angles, degrees Cast Angles, degrees Cast Angles, degrees Cast Angles, degrees Rot (Theo) B.P.O.O.	NOTE :	Identical to W_{114} e	xcept airfoil	thickness. Dihe	dral angle i
MODEL SCALE: 0.0175 TEST NO. DRAWING NO.: $VL.70-0.00140A$, $-000200 DIMENSICNS: FULL-SCALE MODEL SCA TO AL DATAArea (.neo.) Ft2 Planform 2690.0 0.824 Span (Theo In. 936.68 16.392 Aspect Ratio 2.265 2.265 Rate of Taper 0.200 0.200 Dihedral Angle, degrees 0.500 0.500 Icence Angle, degrees 0.500 0.500 Sweep Back Angles, degrees 0.500 0.500 Sweep Back Angles, degrees 0.500 45.000 Chards: 680, 24 12.062 35.209 Chards: 600 flac.25 MAC 1137.85 2.412 MAC 137.85 2.412 MAC Fus. Sta. of .25 MAC 1136.83 19.895 M.P. of .25 MAC 1137.85 2.055 2.055 Aspect Ratio 2.055 2.055 2.055 Chards 720.68 12.012 0.235 MAC 2.2$		along trailing edge	of wing. Geo	metric twist = 0).
TEST ND. DRAWING NO.: $VL70-000140A$, -000200 DIMENSIONS: FULL-SCALE MODEL SCA TOTAL DATA Area (ineo.) Ft2 936.68 16.392 Planform 22690.0 0.824 16.392 Span (Theo In. 936.68 16.392 2265 Rate of Taper 1.177 1.177 1.177 Taper Ratio 0.200 0.200 0.200 Dinedral Angle, degrees 0.500 0.500 0.500 Inc idence Angle, degrees 0.500 0.500 0.500 Leading Edge 45.000 45.000 45.000 Trailing Edge -10.056 -10.056 -10.056 O.255 Element Line 357.85 2.412 -10.056 MAC 474.81 8.309 -137.85 2.412 MAC 474.81 8.309 -2055 -0.536 W.P. of .25 MAC 1135.63 19.855 -2.412 MAC -0.566 12.066 12.062 Span; (Theo) B.P. -137.85 2.412 -0.255 MAC -0.25 MAC 132.49	MODEL S	CALE: 0.0175		······································	
DIMENS TONS: FULL-SCALE MODEL SCAL TOTAL DATA Planform 2690.0 0.824 Span (Tree In. 936.68 16.332 Aspect Ratio 2.265 2.265 Rate of Taper 1.177 1.177 Taper Ratio 0.200 0.200 Dinedral Angle, degrees 0.500 0.500 Asrodynamic Twist, degrees 0.500 0.500 Sweep Back Angles, degrees 0.500 45.000 Leading Edge 45.000 45.000 Trining Edge -10.056 -10.056 0.25 Element Line 35.209 35.209 Chords: Root (Theo) B.P.0.0. 689.24 12.062 Toto, (Theo) B.P. 137.85 2.412 12.062 MAC 1136.83 19.895 9.852 MAC 1137.85 5.041 9.836 MAC 1137.85 5.045 9.837 MAC 1136.83 19.895 9.837 MAC 1108P108 220.58 5.062 <	TEST NO.		DRAWING NO.	: <u>VL70-000140</u>	A, -000200
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	DIMENSIC	<u>NS:</u>		FULL-SCALE	MODEL SCALE
Area (leo.) Ft ² Planform 2690.0 0.824 Span (Theo In. 236.68 16.392 Aspect Ratio 2.265 2.265 Rate of Taper 1.177 1.177 Taper Ratio 0.200 0.200 Dihedral Angle, degrees 0.500 3.500 Inc. dence Angle, degrees 0.500 45.000 Aerodynamic Twist, degrees 0.500 45.000 Sweep Back Angles, degrees 0.2502 35.209 Ward Theo B.P. 137.85 2.412 MAC 689.24 12.062 Tip, (Theo) B.P. 137.85 2.412 MAC 220.56 5.085 W.P. of .25 MAC 1136.83 19.895 W.P. of .25 MAC 137.85 5.085 B.L. of .25 MAC 120.56 10.536 Area (Theo) In. BP108 720.668 12.612 Area (Theo) In. BP108 720.668 12.612 Area (Theo) In. BP108 562.09 6.875 Area (Theo) In. Core In Nochreil Mod NASA 720.488 5.150 WAC 20.528	TOTA	L DATA			
Plantorm 2000 2000 2000 Span (Theo In. 936.68 16.322 Aspect Ratio 2.265 2.265 Rate of Taper 1.177 1.177 Taper Ratio 0.200 0.200 Dihedral Angle, degrees 0.500 3.500 Aerodynamic Twist, degrees 0.500 0.500 Leading Edge -10.056 -10.056 Trailing Edge -10.056 -10.056 0.25 Element Line 35.209 35.209 Chords: Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P.0.0. 689.24 12.062 MAC 474.81 8.309 Fus. Sta. of .25 MAC 230.58 5.085 B.L. of .25 MAC 182.13 3.187 EXPOSED DATA 720.68 12.612 Area (Theo) ' Ft' 372.85 2.412 MAC 720.68 12.612 Appect Ratio 720.68 12.612 Appect Ratio 720.68 2.412 MAC 20.59 2.059 Koot BP108 137.85	A	rea (.neo.) Ft2		2400.0	0 974
Aspec: Ratio 22.225 22.245 Rate of Taper 1.177 1.177 Taper Ratio 0.200 0.200 Dihedral Angle, degrees 0.500 0.500 Aerodynamic Twist, degrees 0.500 0.500 Weep Back Angles, degrees 45.000 45.000 Leading Edge -10.056 10.056 0.25 Element Line 35.209 35.209 Chards: Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 1136.83 19.895 B.L. of .25 MAC 1882.13 1882 MAC 1882.13 187 Area (Theo) ' Ft ² 1751.50 0.536 Span; (Theo) In. BP108 720.66 12.612 Aspect Ratio 20.555 2.059 2.059 Tip 1.00 b 720.66 2.412 0.245 MAC 137.85 2.412 0.245 MAC 20.558 2.059 2.059 Root BP108 720.66 2.412 <td>c</td> <td>Plantorm Theo In</td> <td>fun</td> <td>936.68</td> <td>16.392</td>	c	Plantorm Theo In	fun	936.68	16.392
Rate of Taper 1.177 1.177 Taper Ratio 0.200 0.200 Dihedral Angle, degrees 3.500 3.500 Inc. dence Angle, degrees 0.500 0.500 Aerodynamic Twist, degrees 0.500 45.000 Sweep Back Angles, degrees -10.056 -10.056 Leading Edge -10.056 -10.056 0.25 Element Line 35.209 35.209 Chords: Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P.0.0. 689.24 12.062 412.062 Tip, Theo B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 1136.83 19.895 N.P. of .25 MAC 120.58 5.085 B.L. of .25 MAC 182.13 3.187 EXPOSED DATA 20.54 20.54 0.245 Area (Theo) Ft 720.68 12.612 0.245 Spari (Theo) In. BP108 2.059 2.059 2.412 Aspect Ratio 2.059 2.412 0.245 0.245 Chords Root BP108 562.09 </td <td>C 4</td> <td>spect Ratio</td> <td>1</td> <td>2, 265</td> <td>2. 2.65</td>	C 4	spect Ratio	1	2, 265	2. 2.65
Taper Ratio 0.200 0.200 Dihedral Angle, degrees 3.500 3.500 Inc. Cence Angle, degrees 0.500 0.500 Sweep Back Angles, degrees		ate of Taper	•	1.177	1.177
Dihedral Angle, degrees 3.500 3.500 Inc dence Angle, degrees 0.500 0.500 Aerodynamic Twist, degrees	т	aper Ratio	•	0.200	<u>2.200</u>
Inc. Cence Angle, degrees 0.100 0.100 Aerodynamic Twist, degrees	. · D	ihedral Angle, degrees		<u> </u>	0.500
Aerodynamic instr. degrees 45.000 45.000 Sweep Sack Angles, degrees -10.056 -10.056 0.25 Element Line 35.209 35.209 Chords: Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 1136.83 19.895 M.P. of .25 MAC 182.13 3.187 EXPOSED DATA 720.68 12.612 Area (Theo) In. BP108 720.68 12.612 Aspect Ratio 0.245 0.245 Chords 2.059 2.059 Aspect Ratio 720.68 12.612 Tip 1.00 b 137.85 2.412 MAC 2.059 2.059 Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 2.94.30 5.150 MAC 2.94.30 5.150 MAC 2.94.30 5.150 MAC 2.25 MAC 2.94.30 5.150 MAC 2.25 MAC 2.94.30		nc dence Angle, degrees	5 · ·	<u>V, 500</u>	
Leading Edge 45.000 45.000 Trailing Edge 10.056 10.056 0.25 Element Line	м С	ween Back Angles, degree	2 2 5		
Trailing Edge -10.056 -10.056 0.25 Element Line 35.209 35.209 Chords:Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 1136.83 19.895 W.P. of .25 MAC 220.58 5.085 B.L. of .25 MAC 126.13 3.187 EXPOSED DATA 220.58 5.085 Area (Theo) In. BP108 720.68 12.612 Aspect Ratio 2.059 2.059 Chords 720.68 12.612 MAC 2.059 2.059 Aspect Ratio 0.245 0.245 Chords 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 294.30 5.150 Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 224.30 5.150 Root BP108 224.30 5.150 N.P. of .25 MAC 224.30 5.150 N.L. of .25 MAC 224.30 5.150 Lading Edge Cuff 72.68 0.113 Data for (1) of (2) Sides 0.120 0.120 Data for (1) of (2) Sides 1024.00 17.920 Leading Edge Intersects Fus M.L. @Sta 1024.00 17.920 </td <td></td> <td>Leading Edge</td> <td>• ,</td> <td>45.000</td> <td>45.000</td>		Leading Edge	• ,	45.000	45.000
0,25 Element Line 35.209 35.209 Root (Theo) B.P.0.0. 689.24 12.062 Tip, (Theo) B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 136.83 19.895 W.P. of .25 MAC 20.58 5.085 B.L. of .25 MAC 182.13 3.187 EXPOSED DATA 1751.50 0.536 Span; (Theo) In. BP108 720.68 12.612 Area (Theo) In. BP108 720.45 0.245 Chords 2.059 2.059 2.059 Area (Theo) In. BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 294.30 5.150 Fus. Sta. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 B.L. o		Trailing Edge		- 10.056	- 10. 056
$\begin{array}{c} \text{Chords:} \\ \text{Root (Theo) B.P.0.0.} \\ \text{Tip, (Theo) B.P.} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{B.L. of .25 MAC} \\ \text{II36, 83} \\ \text{I9, 895} \\ \text{MAC} \\ \text{II32, 83} \\ \text{I9, 895} \\ \text{Span; (Theo) In. BP108} \\ \text{Area (Theo) Ft}^2 \\ \text{Area (Theo) In. BP108} \\ \text{Aspect Ratio} \\ \text{Cbords} \\ \text{Root BP108} \\ \text{Tip 1.00 b} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{MAC} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{MAC} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{MAC} \\ \text{MAC} \\ \text{Area (Ineo) In. BP108} \\ \text{Aspect Ratio} \\ \text{Cbords} \\ \text{Root BP108} \\ \text{Tip 1.00 b} \\ \text{Tip 1.00 b} \\ \text{Tip 1.00 b} \\ \text{MAC} \\ \text{Fus. Sta. of .25 MAC} \\ \text{MAC} \\ MA$	_	0.25 Element Line	-	35,209.	35. 209
Root (Theo) 5.7.0.00 137.85 2.412 Tip, (Theo) B.P. 137.85 2.412 MAC 474.81 8.309 Fus. Sta. of .25 MAC 290.58 5.085 B.L. of .25 MAC 290.58 5.085 B.L. of .25 MAC 102.13 3.187 EXPOSED DATA 102.13 3.187 Area (Theo) Ft ² 1751.50 0.536 Span; (Theo) In. BP108 720.68 12.612 Aspect Ratio 0.245 0.245 0.245 Cbords 0.245 0.245 0.245 MAC 137.85 2.412 MAC 392.83 6.875 Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 292.83 6.875 Fus. Sta. of .25 MAC 294.30 5.150 N.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 Mac T 251.77 4.406 Airfoil Section (Rockwell Mod NASA) 20.1	C	hords:		689 24	12, 062
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	•	Tip (Theo) B_P-	•	137.85	2, 412
Fus. Sta. of .25 MAC $1136, 83$ $19, 895$ W.P. of .25 MAC $290, 58$ $5, 085$ B.L. of .25 MAC $182, 13$ $3, 187$ EXPOSED DATA $182, 13$ $3, 187$ Area (Theo): Ft ² $1751, 50$ $0, 536$ Span; (Theo) In. BP108 $720, 68$ $12, 612$ Aspect Ratio 2.059 2.059 Taper Ratio 0.245 0.245 Chords Root BP108 $562, 09$ $9, 837$ Tip 1.00 b $137, 85$ 2.412 MAC 2 $392, 83$ 6.875 W.P. of .25 MAC $1185. 98$ $20, 755$ W.P. of .25 MAC $294, 30$ 5.150 B.L. of .25 MAC $224, 30$ 5.150 B.L. of .25 MAC $224, 30$ 5.150 B.L. of .25 MAC $224, 30$ 5.150 B.L. of .25 MAC $20, 755$ $20, 755$ W.P. of .25 MAC $20, 755$ $20, 755$ W.P. of .25 MAC 0.113 0.113 Data for (1) Section (Rockwell Mod NASA) $20, 120$ 0.120	. •	MAC	•	474,81	8.309
W.P. of .25 MAC 290.58 5.085 B.L. of .25 MAC 182.13 3.187 EXPOSED DATA 1751.50 0.536 Area (Theo) In. BP108 720.68 12.612 Aspect Ratio 2.059 2.059 2.059 Taper Ratio 0.245 0.245 0.245 Cbords Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 2 392.83 6.875 Fus. Sta. of .25 MAC 294.30 5150 B.L. of .25 MAC 2294.30 5150 B.L. of .25 MAC 2294.30 5150 B.L. of .25 MAC 2294.30 5150 Airfoil Section (Rockwell Mod NASA) $xxxx-64$ 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 0.120 Data for (1) of (2) Sides 500.00 8.750 0.035 Leading Edge Luff 1024.00 17.920		Fus. Sta. of .25 MA	C	1136.83	<u>19.895</u>
B.L. of .25 MAC 182.13 3.137 EXPOSED DATA Area (Ineo) Ft ² 1751.50 0.536 Span; (Theo) In. BP108 720.68 12.612 Aspect Ratio 2.059 2.059 Taper Ratio 0.245 0.245 Cbords 0.245 0.245 Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 2 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 20.755 W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 Marfoil Section (Rockwell Mod NASA) 251.77 4.406 XXXX-64 0.113 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 0.120 Leading Edge Cuff 135.18 0.00 8.750 Leading Edge Intersects Fus M.L. @ Sta 500.00 8.750 1024.00 17.920 <		W.P. of .25 MAC	· · · · · · · · · · · · · · · · · · ·	<u> </u>	<u> </u>
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		B.L. of .25 MAC	t		<u></u>
Area (Ineo) In. BP108 720.68 12.612 Aspect Ratio 2.059 2.059 Taper Ratio 0.245 0.245 Cbords 0.245 0.245 Root BP108 562.09 9.837 Tip 1.00 b 392.83 6.875 MAC 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 20.755 W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 251.77 4.406 Airfoll Section (Rockwell Mod NASA) $xxxx-64$ 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 0.120 Data for (1) of (2) Sides 1024.00 17.920 8.750	EXPO	SED DATA		1751.50	0, 536
Spain (1110) Int. 1100 2.059 2.059 Aspect Ratio 0.245 0.245 0.245 Chords Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 2 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 20.755 W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 251.77 4.406 Airfoil Section (Rockwell Mod NASA) $XXXX-64$ 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 0.120 Data for (1) of (2) Sides 1024.00 17.920		Area (Ineo) FC Smart (Theo) In BPIO	R	720.68	12, 612
Taper Ratio 0.245 0.245 Cbords 0.245 0.245 Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 392.83 6.875 Fus. Sta. of .25 MAC 392.83 6.875 W.P. of .25 MAC 22430 5.150 W.P. of .25 MAC 22430 5.150 B.L. of .25 MAC 22430 5.150 B.L. of .25 MAC 22430 5.150 Mathematical Section (Rockwell Mod NASA) 22430 5.150 Mathematical Section (Rockwell Mod NASA) 2243 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 0.120 0.120 Data for (1) of (2) Sides 10.135 0.035 0.035 0.035 0.035 Leading Edge Cuff 1024.00 17.920		Isnect Ratio	· .	2.059	2.059
Chords Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 20.755 W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 294.30 5.150 Airfoll Section (Rockwell Mod NASA) 251.77 4.406 Airfoll Section (Rockwell Mod NASA) 20.113 0.113 Tip b = 0.113 0.113 Z 0.120 0.120 Data for (1) of (2) Sides 115.18 0.135 Leading Edge Cuff 113.18 0.135 Planform Area, Ft ² 500.00 8.750 Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920	1	laper Ratio		0,245	0. 245
Root BP108 562.09 9.837 Tip 1.00 b 137.85 2.412 MAC 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 $20,755$ W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 251.77 4.406 Airfoil Section (Rockwell Mod NASA) 251.77 4.406 XXXX-64 0.113 0.113 Data for (1) of (2) Sides 0.120 0.120 Leading Edge Cuff 115.18 0.0120 Planform Area, Ft ² 500.00 8.750 Leading Edge Intersects Fus M.L. @ Sta 500.00 8.750	(Chords			Å 627
13p 1.00 b 2 101.02 101.02 MAC 392.83 6.875 Fus. Sta. of .25 MAC 1185.98 20,755 W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC. 251.77 4.406 Airfoil Section (Rockwell Mod NASA) $xxxx-64$ 0.113 0.113 Root b 2 0.120 0.120 0.120 Data for (1) of (2) Sides 0.00 1024.00 0.00 8.750 Leading Edge Luff 1024.00 1024.00 17.920		Root BP108	Ĭ	137.85	2 412
MAC 392.83 0.875 Fus. Sta. of .25 MAC 1185.98 $20,755$ N.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 251.77 4.406 Airfoil Section (Rockwell Mod NASA) 251.77 4.406 XXXX-64 0.113 0.113 Root b 2 0.113 0.113 Tip b 2 0.120 0.120 Data for (1) of (2) Sides 0.120 0.120 0.120 Leading Edge Cuff 118.18 0.035 Planform Area, Ft ² 500.00 8.750 Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920		11p 1.00 B	<u>}</u>		
Fus. Sta. of .25 MAC 1103.70 $20,123$ W.P. of .25 MAC 294.30 5.150 B.L. of .25 MAC 2251.77 4.406 Airfoil Section (Rockwell Mod NASA) $xxxx-64$ 0.113 0.113 Root b $xxxx-64$ 0.113 0.113 0.113 Tip b 2 0.120 0.120 0.120 Data for (1) of (2) Sides 0.120 0.120 0.120 Data for (1) of (2) Sides 113.18 0.035 Leading Edge Cuff 113.18 0.035 Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920		MAC	· ·	392.83	20 755
W.P. of .25 MAC B.L. of .25 MAC Airfoil Section (Rockwell Mod NASA) XXXX-64 Root b = 0.113 0.113 Tip b = 0.120 0.120 Data for (1) of (2) Sides Leading Edge Cuff Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta $1024,00$ $17,920$		Fus. Sta. of .25 MA	ч с — — — — — — — — — — — — — — — — — — —	294 30	5 150
Airfoil Section (Rockwell Mod NASA) XXXX-64 Root b Z Tip b Data for (1) of (2) Sides Leading Edge Cuff Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta 113.18 0.113 0.113 0.113 0.120 0.120 0.120 0.120 0.135 0.035 500.00 8.750 1024.00 17.920		R L OF 25 MAC		251.77	4.406
$\begin{array}{c} XXX-64 \\ \hline Root b \\ \hline 2 \\ \hline 11p b \\ \hline 2 \\ \hline \\ \hline 1p b \\ \hline 2 \\ \hline \\ \\ \hline \\ \\ \hline \\$	• •	Airfail Section (Rockwe	all Mod NASA)	· · · · · · · · · · · · · · · · · · ·	
Root b 0.113 Tip b 2 Tip b 2 Data for (1) of (2) Sides Leading Edge Cuff Planform Area, Ft2 Leading Edge Intersects Fus M.L. @ Sta 113.18 500.00 1024.00 0.120 8.750 1024.00		XXXX-6	54 ;	A 113	. 0 112
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		Root <u>b</u> =		0,115	0.115
Data for (1) of (2) Sides Leading Edge Cuff Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920			<u>.</u>	0.120	0, 120
Data for (1) of (2) Sides Leading Edge Cuff Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta <u>500.00</u> 1024.00 17,920		2			
Leading Edge Cuff113.180.035Planform Area, Ft2 500.00 8.750 Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920	I	Data for (1) of (2) Side	2S		
Planform Area, Ft ² Leading Edge Intersects Fus M.L. @ Sta <u>500.00</u> 1024.00 17,920		Leading Edge Cuff			
Leading Edge Intersects Fus M.L. @ Sta 1024.00 17.920		Planform Area, Ft ²		500.00	8.750
		Leading Edge Interse	ects Fus M.L. @ Si	ta 1024.00	17.920

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TABLE 3. 83- & MODEL THERMOCOUPLE LOCATIONS AND SKIN THICKNESS



Space Division North American Rockwell

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т/с жо.	LOCATION		X _o (INCHES)	X/L .		φ, (deckies)	skin Thickness (inches)	
273	воттой		236, 25	0.0010			0: 0269	
274	CENTERLINE		237.37	0,0018			0.0272	
275	1		240.25	0.0041]	0.0277	1
276			244.00	0.0070			0.0280	
277			248.28	0.0103	1	1	0.0279	
278			254.48	0.0151]		0,0283	
279		1	260.75	0.0199			0.0232	
280		1	26500	0. 0232			0.0210	
281		1	269.00	0. 0263	•		0.0190	
282]	273, 63	0. 0299	1		0.0230.	
283			278.75	0. 0338		1	0.0231	
284		•	284.25	0:0381			0.0230	
285			288.50	0.0414			0.0230	
286			293.5	0, 0452		1 • •	0.0240	
287	, ,		300.00	0.0503			0.0230	
288			364.330	0.100		·	0.0280	
289			428.995	0.150		1	0.0300	1.
290		1 '	493.660	0.200			0.0260	
291			558.325	0, 250			0.0273	
:292		· .	622.990	0.300	-		0.0275	
293]].	1	687.655	0.350			0.0261	
294		1	752.320	0.400			0.0276	-
295	Y	1	816.985	0.450			0.0292	
				• • •				

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Model Mat'l: 17-4



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T/C NO.	LOCATION	NOT USED	X _o (INCHES)	X/L	φ, (DEGREES)	SKIN THIÇKNESS (INCHES)	
t	LOWER BOS NOZZLES				 		
131 132 133 134 135 136 137 138 139 140 141 142 143 144		390.0 390.0 383.8 377.3 374.55 374.55 370.55 370.55 366.05 362.4 362.4 355.2 355.2 349.0	345.8 359.5 345.8 351.8 359.2 347.8 359.2 347.8 355.1 355.1 355.1 360.8 342.8 353.8 353.8 353.8	0.0857 0.0953 0.0857 0.0872 0.0903 0.0960 0.0872 0.0928 0.0816 0.0934 0.0934 0.0973 0.0833 0.0919 0.0949	·	0.0331 0.0261 0.0272 0.0300 0.0269 0.0249 0.0258 0.0258 0.0285 0.0285 0.0295 0.0244 0.0225 0.0295	NOT USED
145 146 147 146 149 150 151 152 153 154 155 156	T/C's (EVERY 0.2")	338.0	236.0 238.0 240.5 243.75 247.25 250.75 263.25 263.25 267.5 272.0 276.25 285.0	0.0008 0.0023 0.0043 0.0068 0.0095 0.0122 0.0218 0.0251 0.0286 0.0319 0.0354 0.0387		0.0300 0.0306 0.0300 0.0310 0.0322 0.0319 0.0313 0.0302 0.0272 0.0277 0.0280 0.0277	

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т/с жо.	LOCATION		X _o (INCHES)	X/L .		Ø, (decrees)	SKIN THICKNESS (INCHES)	
296	MHB LINE.		267, 333	0. 025			0.0292	
297	•		299.665	0.050			0.0268	
298			331.998	0.075			0.0270	
299			364. 330	0.100			0.0278	(·)
300		· ·	396.663	0.125			0.0252	
301			428.995	0,150			0,0280	
302			461, 327	0.175			0,0306	
303	i .	1	493.660	0.200		1	0.0280	ł
304			525.993	0. 225			0,0205	
305			558.325	0.250		1	0.0283	
306			590.658	0. 275			0.0340	
307			655.323	0.325	· ·		0, 0245	
308			719.988	0.375			0.0290	1
309	-		784.318	0. 425	· ·		0.0298	•
311			493.66	0. 200			0. 0230	
312			525.993	0. 225	1		0, 0250	
313			558.325	0:250			0. 0296	· · .
314		1	590,658	0, 275			0.0279	
315	· · ·		622.990	0.300	· · ·	1	0.0308	
316		1 .	655.323	0.325			0.0279	· · ·
317		1	687.655	0.350		1	0.0311	
318.			719.988	0.375	ļ		0.0302	· .
319			752.320	0.400	1 *		0.0278	
321			816.985	0.450	· ·		0, 0276	

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T/C		,	Xo			<i>\$</i> ,	THICKNESS	
No.	LOCATION		(INCHES)	X/L···		(DEGREES)	(INCHES)	
377	MHB LINE		849.318	0.475	•	1	0,0260	
273			493.660	0.200			0.0259	
323			525.993	0. 225	`],	0. 0268	'
225			558.325	0.250			0.0279	
226			590, 658	0, 275		<u></u> '.	0. 0261	
227			622.990	0.300			0.0286	
229		•	655.323	0.325			0.0249	1
320		ļ	687.655	0.350	l		0.0306	
330			719.988	.0. 375			0.0282	l
331			752.320	0.400			0.0269	
332		1	784: 653	0.425		}	0. 0276	
333		.	816.985	0,450		1	0.0273	
334	· .	1	525.993	0. 225		-	0.0255	
335		· · ·	558.325	0, 250	· ·	ļ	0. 0289	
336			590.658	0.275			0.0262	
337			622.990	0.300		1	0.0308	
338			655.323	0.325			0, 0269	
339			687.655	0.350	ļ	1.	0. 03 02	
		1 .	752 320	0 400		1		1
541		ł .	752.520	0.400			0,0279	1
342	•		104,033	0.445		1	0.0270	
343		1	1010,900	0.450			0,0275	
344			1055.335	0.325	}		0.031	
345				0.350			0.030	1
346]	119.988	0.375			0.030	
347		1	1754, 320	0.400	ł	1	0,030	1
348		1	784, 653	0.425	•		0.032	
349		1	1816, 985	0.450	· ·	· ·	0.031	
350	▼ , .		 850, 600	0.476	ł	1	.0.033	J

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т/с ло. 351 352	LOCATION CCL LINE	· ,	X ₀ (INCHES) 299.665 331.998	X/L 0.050 0.075	<u>. 12 -</u>	Ø, (degrees)	SKIN •THICKNESS (INCHES) 0.0271 0.0269	
354 855 356 857 358 359 360 361 362 363 364 365 366			396.663 428.995 461.328 493.660 590.658 622.990 655.323 687.655 719.988 752.320 784.653 816.985 850.600	0.125 0.150 0.175 0.200 0.275 0.300 0.325 0.350 0.375 0.400 0.425 0.450 0.476			0.0268 0.0273 0.0311 0.0262 0.032 0.0292 0.030 0.0305 0.030 0.0305 0.032 0.032 0.032 0.032 0.032 0.0315	
				· .		1		

TABLE 3:

Continued



Space Division North American Rockwell

CARGO BAY HINGES - HINGE NO. 2 - - - 0.0281: 250 - 664.8 405.0 0.3323 0.0281: 251 - 669.8 405.0 0.3362 0.0275	SKIN THICKNESS (INCHES)	Ø, (decrees)	x/L	·X _o (INCHES)		LOCATION	T/C NO.
HINGE NO. 3 742.3 420.0 0.3923 0.0325 253 747.3 420.0 0.3961 0.0325 254 737.3 415.0 0.3884 0.0305 257 737.3 405.0 0.3884 0.0305 258 737.3 405.0 0.3884 0.0305 367 737.3 405.0 0.3884 0.0305 368 235.000 0.000 0.0263 0.0284 369 236.000 0.0008 0.0284 0.0273 370 239.750 0.0019 0.0262 0.0273 371 242.500 0.0058 0.0273 0.0273 371 242.500 0.0087 0.02268 0.02268 373 250.250 0.0115 0.02268 0.02268 373 254.50 0.0115 0.02261 0.02261 376 271.00 0.0278 0.0261 0.02215 376 313	0.0281 0.0275 0.0325 0.0325 0.0325 0.0302 0.0305 0.0263 0.0263 0.0263 0.0262 0.0273 0.0219 0.0268 0.0293 0.0293 0.0261 0.0215 0.0261 0.0215 0.0261 0.0215 0.0261 0.0275 0.023 0.029 0.0293 0.030 0.030 0.030 0.0312		0.3323 0.3362 0.3961 0.3961 0.3884 0.3845 0.3884 0.000 0.0008 0.0019 0.0037 0.0058 0.0019 0.0037 0.0058 0.0037 0.0115 0.0115 0.0151 0.0182 0.0215 0.0246 0.0278 0.0684 0.0684 0.0721 0.0760 0.0796	405.0 405.0 420.0 420.0 415.0 405.0 235.000 235.000 236.000 237.500 239.750 246.250 250.250 254.50 262.75 266.75 271.00 313.75 318.50 323.50 328.25 333.25 338.00	664.8 669.8 742.3 747.3 737.3 737.3 737.3	CARGO BAY HINGES - HINGE NO. 2 HINGE NO. 3 TOP CENTERLINE	250 251 252 253 254 257 258 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383

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	т/с по.	LOCATION	-	X _o (INCHES)	·x/L	٤	ø (degrees)	SKIN THICKNESS (INCHES)	
Ī	385	TOP CENTERLINE		357.00	0.0789			0.0288	
\overline{a}	386			357.00	0.0789			0.0265	
	387			366.75	0.1019			0.0275	i i i i i i i i i i i i i i i i i i i
	388	-		385.00	0.1160 ·			0.0213	· ·
ł	399			389.50	0.1195			0.0325	
	390			394.25	0.1231	·		0.0353	
İ	391			399.00	0.1268				
	392	•		403.75	0.1305			0.0304	
·	393		-	408.00	0.1330			0.0319	
ĺ	394			413.00	0.1310			0.0310	•
1	395			41(-50	0.1411			0.0332	
	395			422.27	0.1440		· ·	0.0332	
	39(λ_{1}		429.15	0.1405			0.0315]
	390.			451.50	0.1919			0.0200	
ļ	399 i		•	120.23	0.1582			0.0302	
. 1	400 . Jan			103.00	0.1608			0.0290	
	102			446.50	0.1635		· .	0.0279	-
1	402		· ·	450.25	0.1664	1		0.0272	
	403 403			453.75	0.1691	1		0.0271	
	104 105		<u>.</u>	457.50	0.1720			0.0271	
	406			461.00	0.1748		}	0.0271	NOT
ļ	400			463.75	0.1769			0.0289	
	408			466.75	0.1800]]	0.0328	USED
	409		ŀ	471.75	0.1831	4	· ·	0.0322	
	410		[476.00	0.1863	1	1	0.0322	
	411		1	480.00	0.1894		1	0.0336	
	412		1	474.75	0.1931			0.0304	

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T/C NO.	LOCATION	X _o (INCHES)	x/L	φ, (degrees)	SKIN THICKNESS (INCHES)	
414 4156 414 4156 418 4122 42256 428 43312 4334 4356 78 4334 4336 43390 43312 4334 4356 4390 43312 4356 4390 4390	TOP CENTERLINE PILOT RIGHT (Cross Section)	490.00 500.00 525.993 558.325 590.658 622.990 655.323 687.655 719.988 752.320 784.652 816.985 849.318 270 ▼ 300	0.1972 0.2049 0.2250 0.250 .275 .300 .325 .350 .375 .400 .425 .450 .475 .027	350 343 335 324 320 310 303 295 287.5 280 273 352.5 347 339 334	0.0300 0.0221 0.0262 0.0330 0.0350 0.0350 0.0322 0.0329 0.0328 0.0316 0.0316 0.0335 0.0316 0.0335 0.034 0.0206 0.0219 0.0239 0.0259 0.0259 0.0288 0.0292 0.0293 0.0295 0.0295 0.0258 0.0258 0.0249 0.0249 0.024	NOT USED

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T/C NO.	LOCATION	,	X _o (INCHES)	x/L	(DEGREES)	SKIN THICKNESS (INCHES)	
44234567890123456789012345678 44444567890123456789012345678	PILOT RIGHT (Cross Section)		300	.050 .2049	327.5 321.5 318 311 306 300 295 289 284 274 355 351 346 342 338 333 326 322 320 317 313.5 310.5 307 305 303 300.5 298	0.024 0.028 0.028 0.0270 0.026 0.0245 0.0245 0.0258 0.0258 0.0258 0.025 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.023 0.025 0.026 0.025 0.0	

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T/C No.	LOCATION	,	X _o (INCHES)	X/L .	•	ø, (degrees)	SKIN THICKNESS (INCHES)	
469 470 471 472 473 475 476 477 475 502 503 506 507 508 509 510 511	PILOT RIGHT (Cross Section)		500	.0200		295 292 287 284 278 275.5 273 270 348.5 338.2 328.7 320.5 312.3 303.5 296.5 287 278.6 270.0 262	0.028 0.023 0.021 0.0275 0.023 0.023 0.023 0.024 0.0253 0.022 0.021 0.025 0.021 0.025 0.021 0.025 0.021 0.025 0.021 0.025 0.021 0.025	

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RCS NOZZLES

(SIDE AND DOWNWARD FIRING - FIGURE 2(b))

Į

DOWN	DOWNWARD FIRING NOZZLES (FUSELAGE SIDE - FORWARD NOZZLE)										
_	[SKIN								
T/C	L	θ,	THICKNESS								
NO.	LN	DEG	in.	. REMARKS							
817			0.0260	0.2 IN. FWD OF O DEG. REF ON NOZZLE							
818	3.12	270	0.0300								
819	2.56	270	0.0360	•••							
820	1.56	180 × `	0.0300								
821	2.13	• 180	0.0300								
DOWNWARD FIRING NOZZLES (FUSELAGE SIDE - AFT NOZZLE)											
822 0.0270 BETWEEN DOWN FIRING NOZZLE											
823	3.32	270	0.0400								
824	2.76	A	0.0410	•							
825	2.19		0.0380								
826	1.62		0.0370								
827	1.05	V V	0.0240								
828	0.48	270	0.0230								
829	0.85	90.	0.0230								
830	1.28	180	0.0230	· · · · · · · · · · · · · · · · · · ·							
831	1.99	180	0.0300								
832	2.42	180	0.0300								
833 .	2.42	0 _.	0.0310								
SIDE	FIRING NO	ZZLES (FUSELAGE	SIDE - LOWER NO)ZZLE)							
834	1.19	270	0.0280	•							
835	0.57	0 ·	0.0280								
836	1.14	90	0.0285								
837	1.19	180	0.0280								
838	1.19	180	. 0.0280								
SIDE	FIRING NO	ZZLES (FUSELAGE	SIDE - UPPER NO	DZZLE)							
839	1.25	270	0.0295								
840	1.14	180	0.0300								
841	1.14	0	A								
842	0.57	180									
843	0.94	90 .	¥								
844	:		0.0300								
845	 ;	~-	0.0320								

 L_N = Length from Nozzle throat

TABLE 3: Concluded

RCS NOZZLES

FORWARD AND UPWARD FIRING - FIGURE 2(b)

6						
CENTER FORWARD FIRI	ING NOZZLE					
Į į	i ,		SKIN	l I		
т/с і	<u>L</u>	θ,	THICKNESS,	DEMANKA		
NO.	LN	DEG	in.	I KLMAKKS		
854	· / 02	' 270	0.0310			
853	4.03		0.0260			
852	14.40	A	0.0270			
851	4.00		0.0280			
850	2.22		0.0280			
4 871	1 00		0.0303			
870	U \Q	T V I	0.0351	· · ·		
869	0.90	270	0.0323	(CENTER)		
· 868	ν.υυ . Λ ει	U 90 I	0.0304	s		
867	1 1/	90	0.0306	۱		
855	2.13	1 0 1	0.0305	1		
. 856	1.70	0	0.0306	1		
				1		
1 171300 1908111	- NO721 -			1		
LEFT FORWARD FIRIN	5 NUCGLE					
857	4.69	270	0.0305			
858	2.41	270	0.0331	1		
859	2.70	0	0.0295			
860	2.13	0	0.0291	· ·		
861	0.0	0	0.0343	(CENTER)		
862	0.85	90	0.0125			
ļ				•		
LEFT UPWARD FIRING	NOZZLE		· · ·			
P.6.3	0.20	0	0.0354			
260 26/	0.26	90	0.0332			
865	0.48	180	0.0365			
866	0.00	0	0.0294	(CENTER)		
CENTER UPWARD FIRI	NG NOZZLE		-			
<u>977</u> .	0.07	<u>م</u>	0.038/			
973	0.09	90	0.0403			
874	0_17	180	0.0532			
875	0.00		0.0305	(CENTER)		
		· ····				
i -	ļ	↓ .·	1	-		

		Full	Sca	ale	Mod	e1 5	cale		Clair		-
T/C	ł				Xfrom		Z*		Thickness		
No.	X/L	X X	·Y		nose	Y	FRP		in.	Mat'l	Remarks
	<u>+</u>		†	<u> </u>	1	<u> </u>		<u> </u>	1		
1	0	235.0	0	-	0	0	0	180	.040	17-4	Bottom G
2	.005	241.47			.113			1	.032		
3	.01	247.93			.226				.033		Ì
4	.02	260.87			.453				.040		
5	.03	273.80			.679				.040		}
6	.04	286.73			.905				.040		
7	.05	299.67			1.132				.033		
8	.06	312.60			1.358				.035		
9	.07	325.53			1.584				.032		
10	.08	338.46			1.811				.032		
[11	.09	351.40			2.037				.035		
12	.10	364.33			2.263				.037		
13	.12	390.20			2.716				.040		
14	.13	403.13			2.942				.038		
15	.14	416.06			3.169			ŀŀ	.035		
16	.15	429.00			3.395				.036		
17	.16	441.93			3.621				.036		
. 18	.17	454.86			3.848				.035		
19	. 18	467.79			4.074				.035		ŀ
20	.19	480.73	i	1	4.300				.035		
21	.20	493.66			4.527				.035		
22	.225	525.99			5.092				.035		
23	.25	558.33			5.658				.035		
24	.30	622.99			6.790				.035		
25	.35	687.66			7.922				.035		
26	.40	752.32		1	9.053				.034		
27	.45	816.99			10.186				.033		
28	• 50	881.65			11.316				.032		
29	.55	946.32			12.448				.030		
30	.60	1010.9			13.580				.030		
31	.65	1075.6			14.711				.030		
32	.70	1140.3			15.843				.029		
33	.75	1204.9			16.975				.030		
34	.80	1269.6	† -	†	18.106	1	. t	† .	.030	+	ŧ
									· · .		

TABLE 460-\$\phi\$ MODEL THERMOCOUPLE LOCATIONS AND SKIN THICKNESS

*Not Used

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		Fa	11 Scale		Mod	el Scal	e	T	<u></u>		
T/C No.	X/L	x _o	Y	z _o *	X from nose	Y	zfrom FRP	φ _D	Skin Thickness, in.	Mat.1	Remarks
35 36 37 38 39 40 41 42 43 44 56 47 48 49 51 52 53 55 57 58 50 61 62 63 64 65 66 67	.85 .90 .925 .950 .975 1.015 1.03 1.045 1.06 .05 .10 .15 .20 .20 .40 .50 .60 .70 .80 .90 .95 .975 1.015 1.03 1.045 1.060 .40 .50 .60 .70 .80 .90 .95 .95	1324.3 1398.9 1431.3 1463.6 1493.9 1547.7 1567.1 1586.5 1605.0 299.67 364.33 429.0 493.66 493.66 493.66 752.32 881.65 1010.9 1140.3 1269.6 1398.6 1463.6 1495.9 1547.7 1567.1 1586.5 1605.0 752.32 881.63 1010.0 1140.3 1269.6 1308.6 1463.6	0 25.0 20.0 24.0 25.0 50.0 46.8 93.60		19.068 20.369 20.935 21.501 22.067 22.972 23.312 23.651 23.977 1.132 2.263 3.395 4.527 4.527 9.053 11.316 13.580 15.843 18.106 20.369 21.501 22.067 22.972 23.312 23.651 23.977 9.053 11.316 13.580 15.848 19.106 20.369 11.501	0 .438 .350 .420 .438 .875 .819 1.638	0	180 194 190 190 191.5 204	.029 .031 .027 .027 .023 .030 .030 .030 .028 .0265 .032 .036 .035 .034 .025 .034 .025 .034 .025 .028 .028 .028 .025 .030 .030 .030 .030 .030 .031 .032 .031 .032 .031 .033 .029 .031	17-4	Bottom G Fuselage Bottom Surface
68	.975	1495.9	+	+	12.067	+	·		.029	+ +	↓ ↓

TABLE 4 Continued

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۰.

*Not Used

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	• <u> </u>	' Fu	11 S	cale	Мос	lel Scel	e				· ·
min					Xeron			Flevon	Skin		
T/C No	v/c	v/c	X	v ·	TLOW	v		T/C	Thickness	Mat'l	Remarks
NO.	175	A/0		·	، بتا ، بتا				Intemicoo		
73	. 30	0		140.5	0	2.459			.020	17-4	Wing Lower Sur.
74	1	.05			.670			1	.020		
75	l Í	.10			1.340				.026		
76		.20	•		2.680				.031		l
77		.30			4.020				.030		C = 13.4 in.
78		.40			5.360				.031		
79		.50			6.700				.030		
80		.60			8.040				.030		
81	11	.70			9.380		1		.031		
82		.80			10.720		í 1		.030		
83		.90	1		12.060			X	.0305	1	
84	+	.95		+	12.730	+		X	.031		†
85	.35	0	1	163.9	0	2.869			.026		
86	.40	0		187.3	0	3.287			022		
K 87	1 1	.05			.438	1			.031		•
i ><	1	.10			.876		4		.031		Open
89	1	.20	.		1.753		ļ		.030		C = 8.764 in.
90		. 30	-		2.629		ì		.031		
91		.40			3.506				.029	1- 1	
92		.60			5.258		1	1	.033		
93	11	.70			6.135				.033		
94	11	.75	1	$\left\{ \right\}$	6.573				.030		
95		.85			7.449				.0295		
96		90	1		7.888]	X	.026		
97	1 +	.95		+ +	8.326		1	X	.0275		
	1.45	0		210.7	8.688	{ +		X	.030		Open
99	.50	0		234.1	0	4.098			.027		
100		1.05	1		.364				.029		1
101		1.10	ł		.727				.030		
102		.20	4		1.454				.031		C = .7.27 in.
103		.30			2.181		•		.031		
104		.40			2.908			t .	.031		· ·
105		1.60			4.362			· '	.032		1 1
106	- +	1.70		1	5.089			1	.031	1	•
	1.		}	1 .	1	I					<u> </u>

TABLE 4 Continued

Ī			Ful	ll Sc	ale	Model Scale						
I	T/C	· ·				Xfrom			Elevon	Skin		
l	No.	Y/S	x/c	X O	Y	L.E.	Y		· T/C	Thickness	Mat'l	Remarks
	NO. 107 108 109 110 111 112 113 114 115 116 117 118	.50 .55 .60	.90 0 .025 .05 .075 .10 .20 .30 .40 .50	0	234.1 257.6 281.0	6.543 0 157 .314 .470 .627 1.254 1.882 2.059 3.136 3.763	4.098 4.508 4.918		x	.0285 .026 .024 .029 .028 .030 .031 .031 .031 .033 .032 .032 .032	17-4	Wing Lower Sur.
	119 120 121 122 123		.70 .80 .85 .90 .95			4.390 5.018 5.331 5.695 5.958			X X X X	.031 .030 .0305 .0295 .0295		
	124 125 126 127 128 129 130 131	.65 .70	0 025 .10 .20 .30 .40		309.4	0 .133 .531 1.061 1.592 2.123 3.84	5.327 5.737			.026 .017 .024 .032 .036 .036 .035 .035		C = 5.31 in.
	132 133 134 135 136 137 138 139 140	.75	.90 0 .025 .05 .10 .20 .30 .40 .60		352.8	4.776 0 .121 .241 .483 .965 1.448 1.930 2.895	6.174		x	.031 .028 .028 .030 .032 .032 .035 .034 .033		C = 4.825 in.

TABLE 4 Continued

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,		Fu	11 Sc	ale	Mode	el Scale	2				1
T/C No.	Y/S	x/c	x _o	Y	X _{from} L.E.	Ү		Elevon T/C	Skin Thickness	Mat'l	Remarks
T/C No. 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163	Y/S .75 .80 .85 .90	x/c .70 .80 .90 .95 0 .20 .40 .90 0 .20 .40 0 .20 .40 0 .20 .40 0 .20 .40 0 .20 .40 0 .20 .40 0 .20 .40 0 .20 .40 .20 .20 .40 .20 .20 .40 .20 .20 .40 .20 .20 .40 .20 .20 .20 .20 .20 .20 .20 .20 .20 .2	X _o	Y 352.8 374.6 398.1 421.4 444.9	Afrom L.E. 3.378 3.860 4.343 4.584 0 .868 1.737 3.908 0 .772 1.544 0 .338 .675 1.013 1.689 2.026 2.702 3.039 0 .138 .276 .552	Y 6.174 6.557 6.967 7.376 7.786		Elevon T/C X X X X	Skin Thickness .031 .027 .0305 .0295 .024 .032 .031 .0305 .028 .031 .030 .028 .030 .031 .031 .031 .031 .031 .031 .031	Mat'l	Remarks Wing Lower Surf. C = 4.825 in. C = 4.343 in. C = 3.860 in. C = 3.377 in. C = 2.758 in.
164 165 166 167 168 243 244 245 246 247 248	.250	.30 .50 .70 .80 .90 .085 .135 .225 .05 .20 .40		117.0 187.3	.827 1.379 1.931 2.206 2.482 1.357 2.156 3.593 .483 1.753 3.506	2.049		X X X	.032 .031 .030 .0295 .030 .0295 .030 .050 .050 .080 .024 .028 .024		Wing Upper Surf.

TABLE 4 Con	lcluded
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TAI	SLE	5
TRST	CITV	MARY

Model Configuration: 83-¢

	SWITCH		GROUP NUMBER	
🖍 , DEG	POSITION	$RE/FT = 0.5 \times 10^{\circ}$	$RE/FT = 0.875 \times 10^{\circ}$	$RE/FT = 1.6 \times 10^{\circ}$
	1	20	46 .	1,4
-25	2	21	47	2
	-3	22, 45	.48	3
	1	23	, 49 ,	5
30	2	24	50	6
	3	25, 44	51	7
	1	26, 38	52, 65	8
3,5	. 2	27, 39	53	9
• • • •	3	28, 40	54	10
	1	29, 41	56	11 .
37.5	. 2	30, 42	57	12
	3	31, 43	. 58	13
	1	32 .	59	14
40	_ 2	33	60	15
	3	34 .	61	16
· · ·	1	68 ,	66	17, 74
42.5	2	69	· – .	18
•	3	70	67	. 19

NOTES: Groups 35, 36, 37, 62, 63, and 64 omitted because of unsteady tunnel flow. Group 55 omitted because of aborted lift-off sequence.

Three different hookups (switch positions) were required to sample all the 255 TC's.

_ . __ .-



Model Configuration	n: 60-¢	Roughness Configuration										
RE/FT x 10 ⁻⁶	α, deg	0000	0010	0015	2000	2015	3000	3015				
0.5	30 35 40	· · · · · · · · · · · · · · · · · · ·	F	113 114				118 119 120				
	30 35 40	145 146 147	143 144	108 109 110	140. 141 142	124 125 126	149 150 151	121 122 123				
2.5	30 35 40			105 106 107	137 138 139	128 . 129 130	152 153 154 ·	115 116 117				
3.7	30 35 40			101,104 102 103	134 135 136	131 132 133	155 156 157					

NOTES: 1. Groups 111, 112 omitted because of unsteady tunnel flow.

2. Groups 127, 148 are calibration data.

3. Roughness configuration code: XX YY

XX denotes fuselage roughness size in thousandths of an inch located at X/L = 0.1YY denotes wing roughness size in thousandths of an inch located at X/C = 0.15

		۱ <u>ــــــــــــــــــــــــــــــــــــ</u>	,			~~~~	
772 40	Ľ,		۴°		۴	<u>U</u> f	ڎ
t	90	2.1	²z.0	41	-4.5	70	- 4.5
۰z	.50	2Ż	1.4	42	-4.5	71	-4.5
3	;35. ≤	23	<u>L, 2</u>	43	-4.5	7z	-4.5
4 -	23.0	24	·	49	1.0		:
. 5	17.7	25		50		73	90.0.
<u>4</u>	14.4	26	-	51	·	74	8.0
7	12,0	27		52		75	6.75
٩Û	10.3	28		53	•	74	.4.4
9	8.6	Z'٩		54		77	3.25
· 10	7.3	30		55	4	78	2.75
- 11	: 6.4	31				79	1.0
12	. 5.5	32		· - La-1	<u>1.0</u> .	80	·- \ !
· 13	4,3	કર	ł	42		81	27.0
. 14	; 3.9	34		63		82	-0.5
15		35		. 64 .		83.	- 5.7_
16	3.4	134	- 2.0	65		84	- 8.0
17	3.1	37	- 2.6	44	- Z.O		
18	Z.8	58	-3.2	67	-3.2	85	90.0
19	2.6	59	_3:8	68	- 3.8		
20	Z.3	40	- 4.5	69	- 4.5		j

TABLE 7 60-¢ MODEL DEFLECTION ANGLES AT THERMOCOUPLE LOCATIONS

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TABLE 7 CONCLUDED

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	······································	••••••••••••••••••••••••••••••••••••••					- - -
TIC No	Ъ.	TIC No	٤°	712 110	٤.	T/C No	£ `
84	·90,0	106	0.6	127	. 4.5	148	-7.25
87	12.5	108	.90.0	128	2.25	149	90.0
88	69	109	900.	129	.1.2	150	Z.5
89 .	. 2.5	110	16,75	130	1.2	151	2.0
-90	1.1	111	10.5	131		152	90.0
91	1.0	112	6.25	132	- 7.5	153	3.75
92	ما 1	113	4.0	133	90.0	154	3.0
<u> </u>	4.1	.v4	1.5	134	18.0	155	2.25
94 ·	0.2	115	1.5	135	9.0	157	1.75
95	-3.5	114	1.75	134	4.5	15 <i>8</i>	-3.0
96-	- 7.5	117.	1.1	137	2,1	159	-7.75
97	-9.25	118	1.0 !-	138	1.6	160	90.0
98	90.0	119	-0.5	139	کر ا	161	3.5
99	- 9010	. 120	-3.5	141	1.0	162	5.0
100	(1,Z	121	- 4.6	142	_3.4	163	· Z. 5
101	5.0	122	-8.0	. 143	- 7.4	164	2.0
102	· 2:0	123	-9.2,5	144	- 29.	165	1.5
103	1.5	124	90,0.	145	90.0	166	-0.5
104	1.25	125	90.0	146	2:0	167	-4.5
105	1.0	120	17.5	147	1,75	168	- 7.5

					TABLE	8 SAMPLE	TABULAT	ED DATA				-
	SYEPHPIP-LEDA			- ,	-			•				PAGE 1
	AEDC DIVISION YON KARMAN GAS	5 DYNAHICS	FACILITY			-	83 ¢ MC	DDEL,			-	
	50 HYPERSONIC	TUNNEL B								CRATH		
-	ARNOLD AIR FO	RCE STATIO	N, TN, No. V41	B-V23	:		AKOŶÊĈI ÊW	IGRO CALA AN	¥∧ / "•∧•	GARID.		
•	DATE STRAFT	, troder	AUL 718		i	•				-9.556	BOLL DEG	SWITCH PDS
	GROUP S	1340K 53-0	MACH NO. 7.97	PO, 338	P51A TO,D 16 1277.	EGR ALPH 67 <mark>,</mark> 29	A-M,DEG ,98	ALPHA=1,DEG 0,02	30	.00	180.00	1
•	TATVE	Ballyr	0=78	1 5	V-INF B	KO-INF	HU-INF	re/ft	. 1 ม	FR(R=0.04 F)) STP	R
	(DEG R)	(PSTA)	(PSI	(A)	(FT/8) (LBM/FT3)	(LBF-S/FT	2) (71-3	3 0	87U/F12-S-D1	(R=) (R=)	0,04FT) 22E=02
	93.2	3.53E+02	1.578	i 3	772.5 1.	0285-03	7.5028-08	1.6124	.0.0	8:4330-4X	444	440 44
	- 5418	CP.	T¥	DIH/DI	0-00T	HTO	HTO/	H(.9TO)	H(.9TO)	H H (TAH)	H(TAW)	LOCATION
· N	THICKNESS	(BTU/	(DEGR)	(DEG/S)	(BTU/FT2-8)	(BTU/FT2-	HFR	(BTU/FT2=	HFR	(BIUNEI)	C 772X	
	(15)	LB-DEGR)				S-DEGNJ		0-02647			•••	BOITOM CL
	•											X/L
27	3 0.0269	0,1129	598.2	69.17	8,580	1.263E-02	0.621	1.5552-02	0,764	1.2905-02	0.629	0,0010
27	4 0.0272	0.1128	395.4	67,43	B.446	1.2365-02	0,608	1.5736-02	V./47	1 1415-02	0.561	0.0041
27	5 0.0277	0,1126	595.6	60,90	7.769	1,1398-02	0,300	1.4046402	0 649	1.096E=02	0.539	0.0070
27	6 Q.U2BO	0,1124	588.7	57.68	7,413	3.0100-02	0.329	1.208E=02	0.594	1.011E-02	0.457	0.0103
27	7 0,0279	0,1123	510.3	23.22	7 051	1 0108-02	0.496	1.2368-02	0.508	1.0482-02	0.515	0.0151
21	8 0.0293	0.1114	577.0	24,32 22 08	4 4 4 8	6.3178-03	0.310	7.7178-03	0,379	6,637E-03	0,326	0,0159 -
21	9 0,0232 0 0,0232	0.1110	540.6	15.72	1.480	2.0076-03	0,099	2,428E-03	0,119	2,1188-03	0,104	0.0232
20		n 1116	574.0	44.21	3.828	5,4398+03	0,257	5,646E+03	0.327	5,792E-03	0,235	0,0263
28	7. 0.0230	0.1113	569.1	37.86	3,958	5,5862+03	0.275	6.815E-03	0.335	5,978E-03	0.294	0,0244
28	3 0.0731	0.1110	557.8	33,57	3,514	4,9168-03	0.242	5,9866-03	0,294	5,3052-03	0.291	0,0330
28	4 0.0230	0,1109	561,6	30,80	3,208	4,4805-03	0,220	5.453E-03	0,268	4 671E-03	0,237	0.0414
28	5 0.0230	0.1108	560.4	29,12	3.031	4.276E-03	0,208	5.1426-03	0 746	4.5356-03	0.223	0.0452
25	6 0,0240	0,1106	555.9	27.41	2,9/1	5,1102-03	0,202	7 4212-01	0.227	4.2255-03	0.205	0.0503
26	7 0,0230	0.1107	558.1	26.31	X*130	3.0020403	0.14/	4.0130-01				
28	8 DELETE	0 1003	= 12 D	10.64	1.411	1.8946-03	0.093	2.2875-03	0,112	2,1915-03	0.108	0.1500
49	0 0.0300	0 1094	534.1	9.97	1.157	1.5568-03	0,076	1,879F-03	0.092	1.8125-03	0.039	0,2000
- 79	1 0 6273	0.1094	534.7	B.38	1.022	1,376E-03	0,068	1.662E=03	0,082'	1.613E-03	0,079	6,2500
29	2 0.0275	0.1095	536.1	6,40	0,787	1,0612-03	0.052	1.282E=03	0,063	1,244E=03	0,051	0,3000
25	3 0.0251	0.1107	549,3	9,15	1,075	1.4765-03	0.073	1,790E+03	0.088	1.737E-03	0,065	0.4500
25	4 0.0275	0.1103	550.6	8,93	1,109	1,526E=03	0.075	1.851E=03	0.091	2,7905-03	0,000	0,4500
29	5 0.0292	0.1103	\$51,1	9.71	1.278	1.7596-03	0.046	2,1346-03	0.103	2.0102-03	0.104	STA 10.43
												PHI, DEG
						E 6638-03	0 293	7.2905=01	0.350			348,5000
50	1 0,0220	0,1117	5/3,6	41./1	4 063 9,103	5 75056-03	0,273	1 0198-03	0.345			338,2000
5(0,0210	- 0,1114	5/142	42,31	4 589	6.5142-03	0.320	7.9575-03	0,391			328,6000
3 (4.)	11 0,0120	Q.1113	563.2	39.77	5.047	7.6645-03	. 0.347	8.602E-03	0,423		-	320,5000
31		0.1113	568.4	39.74	4.753	6,701E-03	0.329	8.1745-03	0.402			312.3000
. 51	0,0250	0.1111	564 0	39.51	4,479	6,282K-03	0,309	7.6542-03	0,376			303,5G00
5	0.0210	0,1112	567.5	41,48	3,956	5,571E=03	0,274	6,7936-03	0.334			290,20JV 191 0000
5	08 0.0190	0.1110	562.9	36.05	3,172	4.438E-03	0.219	5.404E-03	U.200			278.6000
5	09 0.0230	0.1104	552.0	27,63	2.884	3.975E-03	0.195	4.8248-03	V.43/ A 109			270.0000
5	10 0,0230	0.1102	548.5	23.47	2,428	3,330E-03	0.104	4,03/6403	0.108			262,0000
5	11 0.0260	0.1101	, 546,3	20.81	Z.431	3,3246+03	, A*193	4.0105-03	× • • • • •			

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ACDC 1 ISION VON KARMAN GAS DYNAMICS FACILITY 50 HYPERSONIC TUNNEL 8 ARNOLD AIR FORCE STATION, TN. DATE 04/27/78 PROJECT NO. Y418-Y2A

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TABLES CONCLUDED

60- MODEL TRIP GEONI 0.0 0 FUSELAGE / 0.0 0 WING

PAGE 1

	GROUP	MODEL	NACH N	0. PO	. DSTA	T0. DEC9						•				
	145	60-0	7.96	30	1.54 1	274 67	ALLE	ATM, DEG	ALE	PHA=I, DEG	ALF	HA-P, DEG	ROLL, DE	G 8	WITCH	POS
							30	••••	•	•0,00	3	0.00	180.00		1	
	T-INF	P-INF	Q-	INF	V-INF	RHO-TN	T	MILLING								
	(DEG R)	(PSIA)	(P	SIA)	(FT/5)	T.BM/K	· • • • • •	AV-INF		RE/FT	_	HFR(R=0.0175	FT) .	ST F R		
	93,2	-3,19E=02	1.4	15	3767.8	9.2375-	137		(12)	(FT=1	2	(BTU/FT2-S-D	EGR)	(R=0.0	175FT)	
				• -		2923/E-		1"20%E-	08	1,44E+	06	2.923E-02	-	3,3835	-02	
TC	SKIN	ĊP	TW	DTW/DT	Q-D07	. 11	TO	uro /								
NO	THICKNE	SS (BTV/	(DEGR)	(DEG/S) (BTU/FT	'7-51 (9T	11/200	2101	HC		HC.910	J/ H(TAW)	H(TA)	IDIM: DI	ENSION	
· _	(IN)	LB-DECR)		•			DECRI	01.4	(81	U/FTZ=	HFR	(BTU/FT	2 /HFR	_		
7	0.0330	0.1104	551.9	26.40	3.926	. 5.2	125-03	A 407	· 8-0	EGRI		=S=DEGR	>	X/L	¥/s	
10	0.0320	0,1100	546.0	18.43	2.650	217	345-03	0,100	0,55	65-0J	0.225	6,0952-03	0,205	0,05	.000	
16	0.0360	0,1099	543.6	11.91	1 974	3.0	302-03	0,124	4.40	7E=03	0.151	4,159E,-03	0,142	0.08	000	
21	0.0350	0.1099	543.0	11 00	1 7 7 7	4.0	32L-03	0.090	· 3*18	BE+03	0,109	3,061E-03	0.105	0.15	.000	
22	OPEN				1.121	4.3	005+03	0.081	2,85	BE-03	0.098	2,761E-03	0.094	0.20	.000	
23	0.0350	0.1098	545.0	10 06				-							1	
24	0.0350	0_1097	540 6	10.00	1,5/0	Z.1	505-03	0.074	2.60	3€-03	0.089	2.5258-03	0.086	0.25	.000	
26	0.0340	0.1100	545 A	2,07	1,420	1.9	425-03	0.066	2,35	0E-03	0.050	2.2805-03	0.078	0.20	000	
28	0.0320	0-1101	546 3	. 7.37	1,954	2.0	06E-03	0,069	2.43	1E-03	0.083	2.358E+03	0.081	0.30	1000	
37	0.0270	0 1102	54045	0,23	1,187	1,6	29E+03	0,056	1.97	52-03	0.068	1,916E=03	0 066	0,40	.000	
39	0.0210	0 1102	540 A	3,93	0,721	9,9	245-04	0.034	1.20	4E-03	0.041	1.1865-03	0 041	, V.JU		
43	0.0265	0 1000	347.4	5,1/	0,535	• 7,3	73E-04	0.025	8,94	5E-04	0.031	8.8615-04	0,030	0,74	.000	-
••	454740	0.1090	241.4	2,21	0,262	3.5	81E-04	0,012	4.33	52-04	0.015	4.1087-04	0,030	1 44	.000	
40	0 0280	- A . L	***									443005-04	0.013	1.00	,000	
50	0.0280	0.1100	546.2	11,55	1.453	1,9	95E-03	0.068	2.41	BE=03	0.083	2 2465-03				
E 1	A A250	V.1102	599.5	10,61	1,337	1.8	44E=03	0.063	2.23	76-03	0 077	7 1705-03	0.080	0,40	,100	
21	V.UZ30	0,1103	550.6	8.08	0,909	1,2	56E-03	0.043	1.52	4E=03	0 052.	2,1702-03	0.074	0,50	.100	
51	0050	0,1104	553.2	7,66	1,036	1.4	36E-03	0.049	1.74	45-03	0 060	144766403	0,051	0.50	100	
21.	OPEN		•••	•		-				10-03	v.080	1.0416-03	0.058	0,70	,100	
20.	0.0280	0.1100	546.0	2.75	0.347	4 - 7	628-04	0.016	6 77	25-04		.	• -	•		• -
60	0.0310	0.1098	541,5	2,55	0.354	4.8	325-04	0.017	5111	26-04	0.020	5.599E-04	0.019	0.98	.100	
					-			0.011	204	20404	0.020	3,676E-04	0,019	1.06	.000	
62	0.0310	Q.1102 ·	548.4	10.91	1.521	2.0	952-03	0 073				• • • • • •				
63	0.0330	0.1103	551,2	8.77	1.303	1 8	015-03	0.012	4,74	12-03	0.087	2,464E=03	0,084	0,50		-
64	OPEN		_	•		••••	01103		2.10	/2=03	0.075	2.121E-03	0,073	0.60	200	
65	0,0310	0.1104	552.8	6.63	0.927		R45-03							-	• • • • •	
68	0,0280	0.1102	549.7	6.88	0 947	1.12	045-03	V.V44	1.55	0E=03	0.053	1.513E-03	0.052	0.90	-200	
			•		0.007		205-03	0.041	1,45	1E-03	0,050	. 1,438E=03	0.049	0.98	200	
77	0.0300	0.1105 -	553.5	13 20	4 725	· · ·						-	••••			
79	0.0300	0.1103	550.4	K 9K	1,703	2,9	162-03	0.085	3,00	7E=03	0,103	2.887E+03	0.099	0.30	300	
80	0.0300	0.1103	551 6	A 00	0,791	1.0	928-03	0.037	1,32	5E=03	0.045 '	1.2858-03	0 044	0 50	300	
91	0.0310	0.1103	551.0	4,70	0,0/4	9,3	17E-04	0.032	1,13	1E-03	0.039	1.096E+03	0.018	0 60	200	
84	0.0310	0 1096	E 30 A	7,01	V.843	6,8	93E-04	0.030	1,08	DE-03	0.037	1.0485-03	0 036	0 - 70	1300	
			232.40	1,60	0.222	3,01	132-04	0.010	3,64	4E-04	0.012	3.4315-04	0.013	0,70	.300	
69	0.0300	D_1105 .	854 A						-				APOTT.	A*A2	•200	
91	0.0290	0 (10K	234 , 9	15,25	Z.065	2,86	592-03	0.098	3.48	SE-03	0.119	3 3585-03	A 115			
95	0.0110	0 1105	233./	9.98	1,305	1_81	LOE-03	0.062	2.19	92-03	0.075	2 1200-03	0.113	0.20	401	
94	0 0300	V 1104	333.9	8.87	1,324	1.83	37E-03	• 0,063	2.23	E=03	0.076	≠ s 4 2 2 0 4 V 3 2 15 9 t 4 7	0.075	0,40	.401	
Ó.	0 0 2 9 5	A ¹ 1104	352.0	9,03	1,221	1.68	9E-03	0.059	2.05	E-03	0.070	4 0040-43	0.0/4	0,60	.401	
97	0.027J 8 837E	V,11V1	548.0	B.31	1,103	1,51	8E-03	0.052	1.84	E=01	0 063	4.7706-03	0,068	0,75	.401	
	V.UX/9	0.1044	⇒44,0	5.50	0,679	9.29	2E=04	0.032	1.124	12-03	0 020	1.0212-03	0.062	0,85	,401	
					-	•••		*****		~~~VJ	A 4 0 3 3	1,141E-03	0.039	0,95	.401	

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