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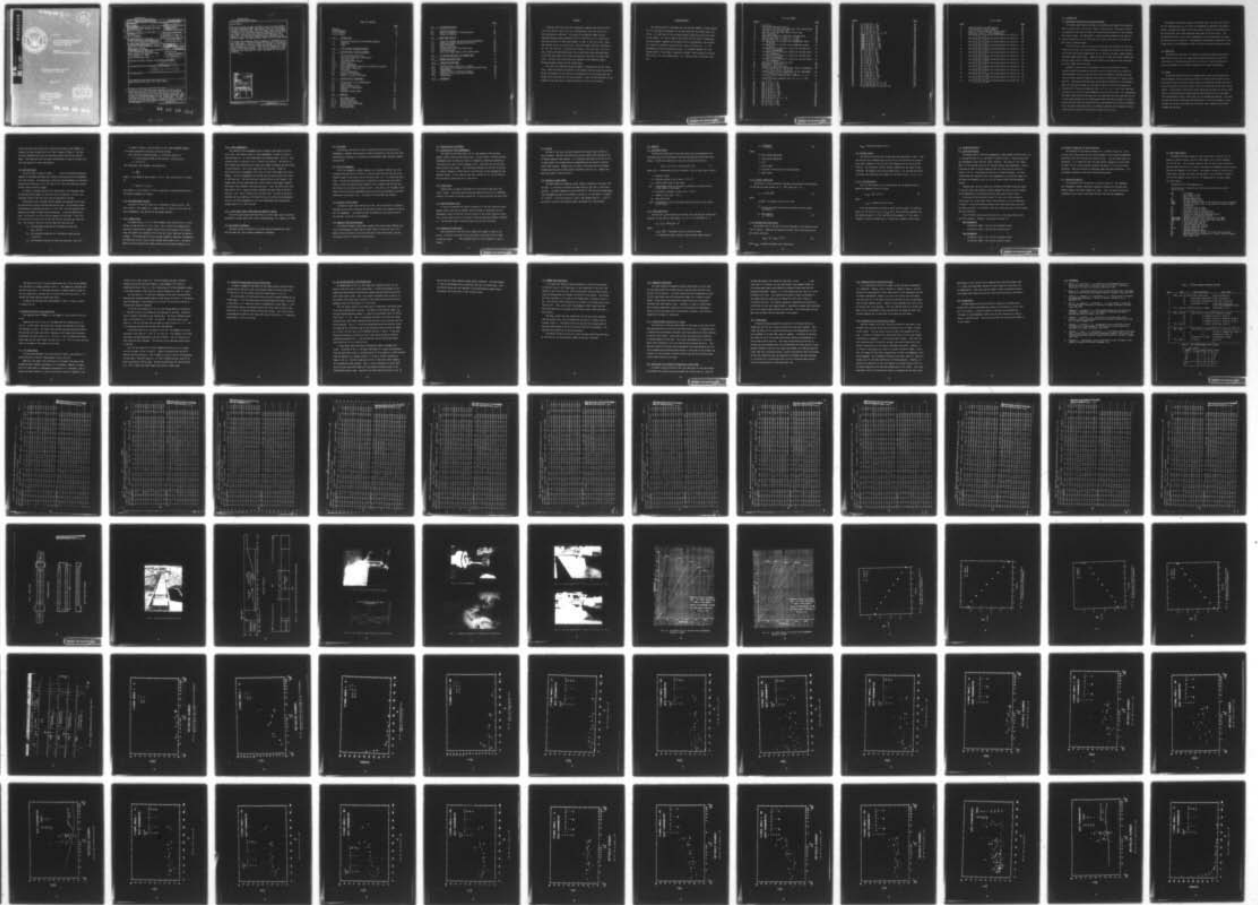
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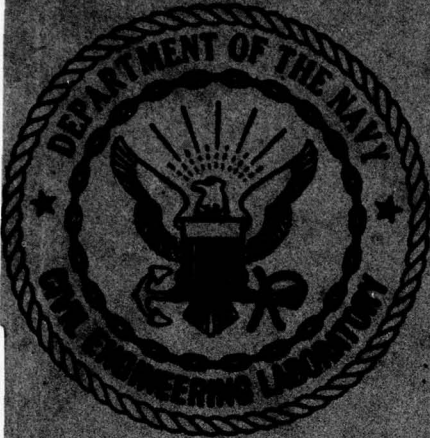
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ENGINEERING REPORT ON WAVE  
TANK TESTS ON SPLIT PIPE

December 1977

An Investigation Conducted by  
OREGON STATE UNIVERSITY  
SCHOOL OF ENGINEERING  
Corvallis, Oregon

NSG305-77-C-0041

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Laboratory wave tank tests were conducted to measure and record the horizontal and vertical wave forces on a prototype split pipe with nearly full scale design wave conditions. The ranges of the Reynolds number and the Keulegan-Carpenter number covered are $10^4$ to $2 \times 10^5$ and 0 to 40, respectively. The tests are done for three water depths, (4, feet, 6 feet and 8 feet),			

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three wave periods (2 sec, 4 sec and 6 sec), four wave heights and four orientations (0°, 45°, 90° and -45°), of the bolting flanges of the split pipe. The lift, drag, inertia and maximum horizontal force coefficients were evaluated based on the Airy wave theory and the Morrison equations and other wave force equations. The wave force coefficients are dependent on the Reynolds number, Keulegan-Carpenter number and the flange angle.

The single most important design parameter is determined to be the flange angle. When the flanges are parallel to the bottom, both horizontal and vertical forces are minimum, but the forces are increased by up to seven times when the flanges have large angles to the flow direction. Thus, the disorientation of the flanges by the waves may be a major contributor to split pipe failures.

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## TABLE OF CONTENTS

	<u>Page</u>
Abstract	iii
Acknowledgements	v
List of Figures	vii
List of Tables	ix
<u>1.0 INTRODUCTION</u>	1
1.1 Background Information and Problem Statement	1
1.2 Objectives	2
1.3 Scope	2
<u>2.0 TEST SCHEDULE AND MODIFICATIONS</u>	3
<u>3.0 DESCRIPTION OF TESTING APPARATUS</u>	5
3.1 OSU Wave Research Facility	5
3.2 False Floor and Beach Configuration	5
3.3 Test Split Pipe	6
3.4 Force Measurement Devices	7
3.4.1 Support Pipe	7
3.4.2 Force Dynamometers	8
3.4.3 Strain Gage Signal Conditioner and Amplifier System	8
3.5 Wave Height Transducers	8
3.6 Visicorder	9
3.7 Hot Film Anemometer	9
3.8 Propeller Current Meter	9
3.9 Magnetic Tape Analog Recorder	9
<u>4.0 DESCRIPTION OF EXPERIMENTS</u>	11
4.1 Calibration of Force Dynamometers	11
4.2 Torque Tests	11
4.3 Impulse Response Tests	11
4.4 Changing of Flange Angle	11
4.5 Testing	12
4.6 Changing of Water Depth	12
<u>5.0 ANALYSIS</u>	13
5.1 Horizontal Forces	13
5.1.1 Drag Coefficient	13
5.1.2 Inertia Coefficient	14
5.1.3 Maximum Force Coefficient	14
5.2 Vertical Forces	14
5.2.1 Lift Coefficient	15

	<u>Page</u>
<u>6.0 CALIBRATION RESULTS</u>	17
6.1 Conversion Factors	17
6.2 Natural Frequencies of Pipe Vibrations	18
6.3 Torque Test Results	18
<u>7.0 WAVE FORCE RESULTS</u>	19
7.1 Comparison Between the West and East Dynamometers	20
7.2 Comparison Between the Duplicated Tests	20
7.3 Drag Coefficient	20
7.4 Inertia Coefficient	21
7.5 Maximum Horizontal Force Coefficient	22
7.6 Lift Coefficients	22
7.7 Effect of Flange Angle on Force Coefficients	24
<u>8.0 ON THE APPLICATION OF THE PRESENT DATA</u>	25
<u>9.0 SUMMARY AND CONCLUSIONS</u>	27
<u>10.0 SUGGESTED FUTURE WORK</u>	29
10.1 Predicted Water Velocities vs. Theory	29
10.2 Mean Square Error Method for Determining Coefficients	29
10.3 Skewed Waves	30
10.4 Combined Effect of Current and Waves	31
10.5 Alternative Split Pipe with No Flanges	31
10.6 Random Waves	32
<u>11.0 REFERENCES</u>	33

## ABSTRACT

Laboratory wave tank tests were conducted to measure and record the horizontal and vertical wave forces on a prototype split pipe with nearly full scale design wave conditions. The ranges of the Reynolds number and the Keulegan-Carpenter number covered are  $10^4$  to  $2 \times 10^5$  and 0 to 40, respectively. The tests are done for three water depths, (4 feet, 6 feet and 8 feet), three wave periods (2 sec, 4 sec and 6 sec), four wave heights and four orientations ( $0^\circ$ ,  $45^\circ$ ,  $90^\circ$  and  $-45^\circ$ ), of the bolting flanges of the split pipe. The lift, drag, inertia and maximum horizontal force coefficients were evaluated based on the Airy wave theory and the Morrison equations and other wave force equations. The wave force coefficients are dependent on the Reynolds number, Keulegan-Carpenter number and the flange angle.

The single most important design parameter is determined to be the flange angle. When the flanges are parallel to the bottom, both horizontal and vertical forces are minimum, but the forces are increased by up to seven times when the flanges have large angles to the flow direction. Thus, the disorientation of the flanges by the waves may be a major contributor to split pipe failures.

## ACKNOWLEDGEMENTS

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## LIST OF FIGURES

<u>Figure</u>		<u>Page</u>
1	Split Pipe	53
2	The OSU Wave Research Facility	54
3	Location of Test Split Pipe and False Floor Configuration	55
4	Test Split Pipe and False Floor	56
5	Test Set-up for Wave Tank Tests on Split Pipe	56
6	Force Dynamometer	57
7	Under Water Operation of Changing of Flange Angle	57
8	The Test Wave with $T = 6$ sec, $H = 3.3$ feet	58
9	The Test Wave with $T = 2$ sec, $H = 1.9$ feet	58
10	The Sample Plots of the West Force Dynamometer Output vs Weight	59
11	The Sample Plots of the East Force Dynamometer Output vs Weight	60
12	Influence Curve of Reading to Loading for the West Hori- zontal Dynamometer	61
13	Influence Curve of Reading to Loading for the West Verti- cal Dynamometer	62
14	Influence Curve of Reading to Loading for the East Hori- zontal Dynamometer	63
15	Influence Curve of Reading to Loading for the East Verti- cal Dynamometer	64
16	Recording of Impulse Response Tests	65
17	Recording of Torque Test	66
18	Recording of Wave Force Test	67
19	Comparison Between West Dynamometer and East Dynamometer for CDC vs. Re, $\phi = 0^\circ$ , $h = 8'$	68
20	Comparison Between West Dynamometer and East Dynamometer for CDC vs. Re, $\phi = 45^\circ$ , $h = 8'$	69
21	Comparison Between Repeated Tests, CHMAX vs K, $\phi = 0^\circ$ , $h = 8'$	70
22	Comparison Between Repeated Tests, CL+ vs K, $\phi = 90^\circ$ , $h = 6'$	71
23	CDC vs K for $\phi = 0^\circ$	72
24	CDC vs K for $\phi = 45^\circ$	73
25	CDC vs K for $\phi = 90^\circ$	74
26	CDC vs K for $\phi = -45^\circ$	75
27	CDC vs Re for $\phi = 0^\circ$	76
28	CDC vs Re for $\phi = 45^\circ$	77
29	CDC vs Re for $\phi = 90^\circ$	78
30	CDC vs Re for $\phi = -45^\circ$	79
31	CDC vs K for all $\phi$ 's	80
32	CDC vs Re for all $\phi$ 's, $k < 20$	81
33	CI+ vs K for $\phi = 0^\circ$	82
34	CI+ vs K for $\phi = 45^\circ$	83
35	CI+ vs K for $\phi = 90^\circ$	84
36	CI+ vs K for $\phi = -45^\circ$	85

FigurePage

37	CI+ vs Re for $\phi = 0^\circ$	86
38	CI+ vs Re for $\phi = 45^\circ$	87
39	CI+ vs Re for $\phi = 90^\circ$	88
40	CI+ vs Re for $\phi = -45^\circ$	89
41	CI+ vs K for all $\phi$ 's	90
42	CI+ vs Re for all $\phi$ 's, $K > 20$ .	91
43	CHMAX vs K for $\phi = 0^\circ$	92
44	CHMAX vs K for $\phi = 45^\circ$	93
45	CHMAX vs K for $\phi = 90^\circ$	94
46	CHMAX vs K for $\phi = 045^\circ$	95
47	CHMAX vs Re for $\phi = 0^\circ$	96
48	CHMAX vs Re for $\phi = 45^\circ$	97
49	CHMAX vs Re for $\phi = 90^\circ$	98
50	CHMAX vs Re for $\phi = -45^\circ$	99
51	CHMAX vs Re for all $\phi$ 's	100
52	CL+ vs K for $\phi = 0^\circ$	101
53	CL+ vs K for $\phi = 45^\circ$	102
54	CL+ vs K for $\phi = 90^\circ$	103
55	CL+ vs K for $\phi = -45^\circ$	104
56	CL+ vs Re for $\phi = 0^\circ$	105
57	CL+ vs Re for $\phi = 45^\circ$	106
58	CL+ vs Re for $\phi = 90^\circ$	107
59	CL+ vs Re for $\phi = -45^\circ$	108
60	CL- vs K for $\phi = 0^\circ$	109
61	CL- vs K for $\phi = 45^\circ$	110
62	CL- vs K for $\phi = 90^\circ$	111
63	CL- vs K for $\phi = -45^\circ$	112
64	CL- vs Re for $\phi = 0^\circ$	113
65	CL- vs Re for $\phi = 45^\circ$	114
66	CL- vs Re for $\phi = 90^\circ$	115
67	CL- vs Re for $\phi = -45^\circ$	116
68	CL+ vs K for all $\phi$ 's	117
69	CL- vs K for all $\phi$ 's	118
70	CL+ vs Re for all $\phi$ 's, $K > 20$	119
71	CL- vs Re for all $\phi$ 's, $K > 20$	120
72	Force Coefficients vs $\phi$ for $K = 25$	121

## LIST OF TABLES

<u>Table</u>		<u>Page</u>
1	Testing Schedule and Modifications	35
2	Test Combinations (Series Number)	35
3	Values of Clean Maximum Wave Heights (feet)	36
4	Conversion Factors of Force Dynamometers	37
5	Wave Force Test Data and Calculated Results for Series 1; h = 4 ft, $\phi = 0^\circ$	38
6	Wave Force Test Data and Calculated Results for Series 2; h = 4 ft, $\phi = 45^\circ$	39
7	Wave Force Test Data and Calculated Results for Series 3; h = 4 ft, $\phi = 90^\circ$	40
8	Wave Force Test Data and Calculated Results for Series 4; h = 6 ft, $\phi = 90^\circ$	41
9	Wave Force Test Data and Calculated Results for Series 5; h = 6 ft, $\phi = 45^\circ$	42
10	Wave Force Test Data and Calculated Results for Series 6; h = 6 ft, $\phi = 0^\circ$	43
11	Wave Force Test Data and Calculated Results for Series 7; h = 6 ft, $\phi = 90^\circ$	44
12	Wave Force Test Data and Calculated Results for Series 8; h = 8 ft, $\phi = 90^\circ$	45
13	Wave Force Test Data and Calculated Results for Series 9; h = 8 ft, $\phi = 0^\circ$	46
14	Wave Force Test Data and Calculated Results for Series 10; h = 8 ft, $\phi = 45^\circ$	47
15	Wave Force Test Data and Calculated Results for Series 11; h = 8 ft, $\phi = 0^\circ$	48
16	Wave Force Test Data and Calculated Results for Series 12; h = 8 ft, $\phi = -45^\circ$	49
17	Wave Force Test Data and Calculated Results for Series 13; h = 6 ft, $\phi = -45^\circ$	50
18	Wave Force Test Data and Calculated Results for Series 14; h = 4 ft, $\phi = -45^\circ$	51

## 1.0 INTRODUCTION

### 1.1 Background Information and Problem Statement

The primary means used by the Navy for protecting and immobilizing submarine cables is split pipe. This pipe is shown in Figure 1 which illustrates the bolting together of the upper and lower half sections and the mating of the assembled full pipe sections. The approximate inside and outside diameters of the main portion of the pipe are 3.5 in. (ID) and 5.0 in. (OD), which does not include the bell ends or bolting flanges.

Plain pipelines, which do not have the bell ends and flanged sides that characterize split pipe, are used extensively in engineered construction in the ocean by civilian and military organizations for oil and gas transport, sewage disposal and other common applications. Submarine cables for power and signal transmission are also widely used in industry and the military, but these are often protected by burial rather than split pipe.

Submarine pipelines must be designed to resist the hydrodynamic forces caused by waves which depend on the water particle accelerations and velocities. The hydrodynamic forces on pipelines are usually estimated by the Morrison equations or similar empirical equations with empirical coefficients of inertia, drag and lift. The force coefficients must be derived from laboratory or field experiments on pipe sections under the influence of waves or similar flow conditions. Virtually all of the past experiments (Ref. 1, 2, 4, 5, 6, 7, 8) of this type have involved plain circular cylinder shaped pipe but never split pipe. As a consequence, the coefficients derived from these tests are applicable to plain pipelines but not to split pipe because the flow around shapes other than plain cylinders is significantly different from that around plain pipe and therefore the forces are different. Thus, the force coefficients that are presently available for the design of "pipelines" cannot be applied to the design of lines of split pipe.

Furthermore, the bolting flanges of the split pipe will act like airfoils. The lift and drag forces on an airfoil are dramatically changed by the angle of attack. Although the flanges of the split pipe are usually laid horizontally at the installation, the flange angles may change due to the wave action. The increased wave forces, due to the re-orientation of the flange angle, may cause the failure of split pipelines. The quantitative information on the effect of the flange angle on the hydrodynamic forces on the split pipe has not been available.

### 1.2 Objectives

The purpose of this work is to measure and record horizontal and vertical wave forces on split pipe in a wave tank and reduce these data to give force coefficients of inertia, drag and lift for split pipe. Special attention is given to the effect of the flange orientation on the force coefficients.

### 1.3 Scope

At the Wave Research Facility at Oregon State University, wave tank tests are performed on the test section consisting of a three-section length of split pipe under various conditions of water depth, wave height and period, and inclination of the plane of the pipe flanges relative to the bottom of the tank (flange angle). The horizontal and vertical forces imposed by the waves on the test pipe section are measured and recorded along with the characteristics of the waves. Force coefficients of drag, inertia and lift are derived and reported. This work includes the design, fabrication and installation of the test equipment; the performance of the tests; the reduction of the data; and a separate report which includes the raw data.

## 2.0 TEST SCHEDULE AND MODIFICATIONS

The schedule of wave tank tests and the actual work done during the three weeks period of July 18 to August 5, 1977 are summarized in Table 1.

On July 21, 1977, during the installation of the test pipe force dynamometer unit at the wave tank, one of the two force dynamometers was accidentally bent slightly. This was immediately reported to CEL. Calibration of the two force dynamometers was made to see their response characteristics. It was found that both dynamometers gave excellent linear response in both horizontal and vertical directions. Only the bent force dynamometer showed a slight response to torque. (For a detailed discussion, read the calibration results in Section 6.3.) Since no critical damage to the force dynamometer was found, the experiments proceeded as scheduled.

The nine test combinations of the three water depths,  $h = 4'$ ,  $6'$  and  $8'$ , and the three flange angles  $\phi = 0^\circ$ ,  $45^\circ$ ,  $90^\circ$ , were originally scheduled. For each combination, twelve waves with the three wave periods,  $T = 2$  sec,  $4$  sec,  $6$  sec, and the four wave heights were scheduled. For each combination of water depth and wave period, the clean maximum wave height  $H_{\max}$  was determined by trial and error. The values of  $H_{\max}$  are given in Table 3. Then the four wave heights were selected by taking 100, 75, 50 and 25% of  $H_{\max}$ . All of the scheduled 11 test combinations ( $h = 4'$ ,  $6'$ ,  $8'$  and  $\phi = 0^\circ$ ,  $45^\circ$ ,  $90^\circ$  and two duplications) were completed ahead of schedule. Since some wave tank time was left, three more test combinations ( $\phi = -45^\circ$  for  $h = 4'$ ,  $6'$ ,  $8'$ ) were made.  $\phi = -45^\circ$  means that flange at the wave board side is down at an angle of  $45^\circ$ . Thus, a total of 14 test combinations, totaling 168 runs, were conducted.

Lt. Robert Steimer from CEL inspected the wave tank tests on August 2 and 3. He observed test series No. 12, 13, 14 (Run No. 133 to 168) and the calibration of the force dynamometers after the tests.

### 3.0 DESCRIPTION OF TESTING APPARATUS

#### 3.1 OSU Wave Research Facility

The OSU Wave Research Facility is on an open site which is convenient to many types of research and is shown in Figure 2. The major unit is a wave and towing basin which is 104.27 m long (342'), 3.66 m wide (12') and generally 4.57 m deep (15'). Usually a 1 m (3.3') freeboard exists so that the water is 3.66 m (11.7') deep. The wave board is a flap-type board which is hinged at the bottom in a section which has a total depth of 5.49 m (18'). The board is activated by a 150 hp pump with a hydraulic servo mechanism which was designed and installed by MTS Systems Corporation of Minneapolis. The facility is the first to be built in the United States to have water on one side only of the wave board, which reduces the required power to activate it.

The facility has the capability of producing solitary waves, periodic waves and random waves which will model the ocean wave spectra. Breaking waves in the deep water section of up to 1.52 m high (5') can be generated as well as smaller waves. The wave frequencies range from about 0.25 cps to 1 cps. Several pre-cast concrete panels are available which are 3.66 m square (12'). These are used to help modify the water depth and to construct the beach section. Thus, various bottom configurations can be obtained.

#### 3.2 False Floor and Beach Configurations

In order to maximize the wave induced bottom current, the false floor was constructed by the pre-cast concrete panels which were securely bolted to the wall 3.5 feet above the tank bottom and covering 120 feet length as shown in Fig. 3. In the end 96 feet section, a beach with 1/12 slope was constructed. The front end of the false floor and the tank floor were also connected by a 1/12 slope to form a smooth transition section. The gaps between the concrete

panels and walls were sealed with T-section and L-section steel members to prevent flow leaks through the false floor as shown in Figure 4. The test pipe was located 42 feet from the transition section and 78 feet from the beach. The reflection from this beach configuration is known to be small and less than about 5% for most wave periods.

### 3.3 Test Split Pipe

The split pipe is shown in Figure 1 which illustrates the bolting together of the upper and lower half sections and the mating of the assembled full pipe sections. The approximate inside and outside diameters of the middle portion of the pipe are 3.5 in. (ID) and 5.0 in. (OD), which does not include the bell ends or bolting flanges.

In order to evaluate the wave force coefficients, the displaced volume and the equivalent diameter of the split pipe are required. For this, the displaced volume of the test split pipe was measured as follows:

Two halves of split pipe were bolted together and openings at the sides and the ends were tightly shielded with masking tape. The displaced volume was measured by submerging the pipe in a 13.5" (ID) x 40 inch container and measuring the change in water surface elevations. Since the container was small, the volume of the split pipe was measured in two steps: first, the half including the outer bell end and then the half including the inner bell end. The volumes of each half and the inner bell ends only are:

$V_1$  = the displaced volume the half including an outer bell  
end = 474 in<sup>3</sup>

$V_2$  = the displaced volume the half including a middle portion  
= 832.0 in<sup>3</sup>

$V_3$  = the displaced volume of an inner bell end only = 161.0 in<sup>3</sup>.



As shown in Figure 5, the six halves of split pipe assembled together as a three jointed unit were used as the test section.

Thus, the total displaced volume,  $V$ , of the test section is:

$$V = \text{the displaced volume of test section} = 3(V_1 + V_2 - V_3) + V_3$$
$$V = 3113.0 \text{ in}^3.$$

The "equivalent" pipe diameter  $D$  was defined by

$$V = \frac{\pi D^2}{4} l$$

where  $l$  = the length of test section = 112 in. Thus, the value of  $D$  is given as:

$$D = (4V/\pi l)^{\frac{1}{2}} = 5.95 \text{ in.}$$

The values  $V = 3113 \text{ in}^3$  and  $D = 5.95 \text{ in.}$  were used to calculate the force coefficients throughout this report.

### 3.4 Force Measurement Devices

The details of the test setup are illustrated in Figures 4 and 5. The test section is the assembly of a support pipe, six halves of split pipe, two force dynamometers, two shrouds and two support channels.

#### 3.4.1 Support Pipe

The support pipe is a 3.5 in. (OD) standard steel pipe with 3/4 in. thick flanges at both ends and is 114 in. long. The six halves of prototype split pipe were clamped onto the support pipe to form a solid piece of test section. Since the support pipe (tightly) fits in the split pipe, there was no chance of slippage. The flange angle of split pipe was changed by unbolting, reassembling and rebolting the split pipe in water without moving other units. The gap between the false bottom and the lowest points of split pipe was always 0.2 in.

### 3.4.2 Force Dynamometers

Two identical force dynamometers were located at both ends of the test split pipe. The close up view of a force dynamometer is shown in Figure 6. They were made of 1 in. thick ALCOA 6061-T651 aluminum plate. The 6 in. long sensing section is tapered to 0.6 in. square cross section. The strains in this section were measured by foil type strain gages to measure the wave forces in two directions. Four strain gages were used to form a bridge for each direction by a dynamometer, thus total of eight strain gages per a dynamometer. The force dynamometer has slotted holes at one end and a disk plate at the other end. The disk ends were connected firmly to the flanges of the support pipe and the slotted ends were firmly bolted to the support channels which were firmly mounted to the wave tank walls. Thus, the entire test split pipe section 114 in. long was rigidly suspended from both sides of the wave tank wall and nearly reached across the wave tank. In order to better approximate the two dimensional flow condition and to minimize the hydrodynamic forces on the force dynamometers, the force dynamometers were covered with shrouds made of 8 in. (OD) PVC pipe.

### 3.4.3 Strain Gage Signal Conditioners and Amplifier System

The strain gage outputs were amplified by a strain gage signal conditioner and amplifier system, Model 2100, Vishay Intertechnology, Inc., MacVern, PA 19355.

### 3.5 Wave Height Transducers

The water surface fluctuation at the test pipe was measured by a Sonic Profiler Model 86, Sonic Systems, Minneapolis, Minnesota.

### 3.6 Visicorder

The horizontal and vertical forces from both the East and the West force dynamometers, together with the water surface fluctuation at the test pipe, were simultaneously recorded by a 6-channel Visicorder Model 1508, Honeywell, Denver, Colorado 80217.

### 3.7 Hot Film Anemometer

A hot film anemometer (Thermo Systems, Inc. system No. 1050-2C) was used to measure the horizontal velocity at 7 feet upstream from the pipe and at the elevation equal to the center line of the split pipe, i.e. 5 in. above the false floor. The velocity measurements were conducted to evaluate the force coefficients by using the measured wave kinematics and to compare them with the present results in the future (see Section 10.2). This data is not included in this report since the velocity measurements were outside the contracted work and were conducted at no expense to CEL. The data will be provided upon request.

### 3.8 Propeller Current Meter

A propeller current meter (Model 401 & 403, Novar Electronics, Gloucester, England) was also used to measure the horizontal velocity for comparison with the hot film anemometer. The propeller meter was mounted on the opposite side of the tank wall to the hot film anemometer.

### 3.9 Magnetic Tape Analog Recorder

A 14-channel magnetic tape analog recorder (Bell Howell Model CPR4010) was used to simultaneously record the horizontal force, the vertical force, the water surface elevations at the split pipe and at the current meters, and the horizontal current for possible future analysis.

#### 4.0 DESCRIPTION OF EXPERIMENTS

##### 4.1 Calibration of Force Dynamometers

The length of test split pipe, 112 in., was marked by nine stations, equally spaced, starting from the west end. At each station, the west and east dynamometers were calibrated in water by incremental loading and unloading of five lead bricks, each of which weighed 15 lbs., using very low friction ball bearing pulleys and cables. The calibration was made for the four directions, i.e. upward, downward, forward (North) (the direction of wave propagation) and backward (South). At the center of the pipe (station No. 5), the calibration was also made by using four 50 lb. lead bricks.

##### 4.2 Torque Tests

Theoretically, an equally balanced four strain gage bridge should not sense a torque. The torque test was made by applying two 50 ft-lb incremented torque at the center of the pipe (station No. 5) using fixed bar and lead bricks.

##### 4.3 Impulse Response Tests

In order to determine the natural frequencies of the test pipe-force dynamometer system, the impulse response tests were made by recording the force dynamometer signals during the free oscillation of the system induced by applying a certain load by hand at the center of the pipe and then suddenly releasing it. The tests were done in both horizontal and vertical directions.

##### 4.4 Changing of Flange Angle

The orientation of the split pipe flanges was changed in water by two divers. A level bar and angle blocks were used to precisely set the flange at desired angles. The underwater photo of this procedure is shown in Figure 7.

#### 4.5 Testing

For each of 168 runs, the wave and wave force signals were recorded by the visicorder. The wave, wave force and current signals were recorded by the 14-channel magnetic tape recorder. All recordings were made for the first 6 to 12 waves before the incident wave was contaminated by any possible reflected waves from the beach. Between runs, at least a five minute wait was allowed to make sure the water surface became calm before the next run. Example test waves are shown in Figures 8 and 9.

#### 4.6 Changing of Water Depth

The water depth was changed by either adding or pumping out the water from the tank. To increase or decrease the water depth by one foot, it took about one hour. The water temperature varied from 64<sup>0</sup>F to 70<sup>0</sup>F during the experiments. The corresponding range of the kinematics viscosity  $\nu$  of the water is  $1.05 \times 10^{-5}$  to  $1.15 \times 10^{-5}$ . Since the variation is small, the average value of  $\nu$   $1.10 \times 10^{-5}$ , was used to calculate the Reynolds number throughout this investigation.

## 5.0 ANALYSIS

### 5.1 Horizontal Forces

The Morrison coefficient of drag and inertia will be determined from horizontal wave force data based on the Morrison equation and the Airy wave theory. The Morrison equation for the split pipe may be written as

$$f_H(\theta) = \rho V C_I \dot{u}(\theta) + \frac{1}{2} \rho D l C_D |u(\theta)| u(\theta) \quad (1)$$

where  $f_H(\theta)$  = instantaneous value of horizontal force on split pipe at phase  $\theta$

$\rho$  = density of water

$V$  = displaced volume of split pipes = 3113 in<sup>3</sup>.

$C_I$  = inertia coefficient of split pipe

$\dot{u}(\theta)$  = instantaneous value of horizontal acceleration of water particle at the center of split pipe

$D$  = "equivalent" diameter of split pipe = 5.95 in.

$l$  = length of split pipe = 112 in.

$C_D$  = drag coefficient

$u(\theta)$  = instantaneous value of horizontal particle velocity at the center of split pipe.

#### 5.1.1 Drag Coefficient

The value of  $C_D$  was evaluated at the wave crest and the wave trough from Equation (1) and the Airy wave theory, i.e. at  $\theta = 0^\circ, 180^\circ$  where  $\dot{u} = 0$ .

$$C_D = F_H(0, 180^\circ) / \frac{1}{2} \rho D l U^2$$

where

$F_H(0, 180^\circ)$  = horizontal force at crest and trough

$U$  = maximum horizontal velocity from Airy wave theory given as

$$U = \frac{\pi H \cosh k s}{T \sinh k h} \quad (3)$$

where

H = wave height (measured)

T = wave period (measured)

k =  $2\pi/L$

L = wave length

s = distance of the pipe axis from tank bottom

h = water depth

### 5.1.2 Inertia Coefficient

The value of  $C_I$  was evaluated at the wave zero-upcrossing from Equation (1) and the Airy wave theory, at  $\theta \doteq \pm 90^\circ$ , where  $u(\theta) = 0$ ;

$$C_I = F_H(\pm 90^\circ) / \rho V U^0 \quad (4)$$

where

$F_H(\pm 90^\circ)$  = horizontal force at zero cross

$U^0$  = maximum horizontal acceleration from the Airy wave theory and given as

$$U^0 = \frac{2\pi^2 H \cosh k s}{T^2 \sinh k h} \quad (5)$$

### 5.1.3 Maximum Force Coefficients

The maximum value of the wave forces are important in the design of pipe-like structures. Sometimes the maximum horizontal force coefficient may be most simply defined as

$$F_{Hmax} = \frac{1}{2} \rho C_{Hmax} D^3 |U|U \quad (6)$$

where  $C_{Hmax}$  = maximum horizontal force coefficient

$F_{Hmax}$  = maximum horizontal force.

## 5.2 Vertical Forces

The vertical water particle acceleration near the bottom is small. Thus, the vertical force component due to the vertical acceleration will be negligibly small compared to the vertical force component due to the horizontal velocity. The horizontal velocity induces, depending on the stage of wake formation, the downward force and the upward force. For the detailed discussion about this mechanism, the readers are referred to Refs. 4, 5, 6, 7, 8.

### 5.2.1 Lift Coefficient

The lift coefficients  $C_L$  will be evaluated for the maximum values of upward and downward forces as follows:

$$F_{V \max} = \frac{1}{2} \rho C_L D l U^2 \quad (8)$$

where

$F_{V \max}$  = maximum vertical forces.

Using the analog data recorded on photo-sensitive paper, for each and every run, the values of  $C_D$ ,  $C_I$ ,  $C_{Hmax}$  and  $C_L$  were determined together with the Reynolds number,  $Re = UD/\nu$  and the period parameter  $K = UT/D$ , where  $\nu$  = kinematic viscosity of water and  $D$  = "equivalent" diameter of split pipe.



## 6.0 CALIBRATION RESULTS

### 6.1 Conversion Factors

The sample plots of the force dynamometers output reading in micro-strain ( $\mu\epsilon$ ) vs. the applied load in lbs. are shown in Figures 10 and 11. Both the west and east dynamometers show excellent linear responses. The values of the slopes,  $dR/dF$ , of the straight lines for all loading stations were determined. The distributions of  $dR/dF$  along the length of the test split pipe are plotted in Figures 12 to 15. These plots are similar to influence diagrams. The plots indicate that the response of the force dynamometers are practically equal for the upward and downward as well as for the forward (north) and the backward (south).

Assuming that the wave forces are uniformly distributed along the length of the split pipe, the conversion factors between the forces and the readings can be determined by calculating the areas under the influence curves.

The values of the conversion factor  $F/R$ , the ratio of the reading in micro-strain ( $\mu\epsilon$ ) to the total force on the test pipe in lbs, are tabulated in Table 4. Since the difference between the calibrations before and after the tests were small, the averages of the two values were used in the following wave force analysis.

The calibration signals equivalent to  $80.7 \mu\epsilon$  are always shown on the wave force records. Therefore, the signals are equal to:

#### West Dynamometer

calibration signal = 39.2 lbs for horizontal forces

calibration signal = 34.4 lbs for vertical forces

#### East Dynamometer

calibration signal = 37.2 lbs for horizontal forces

calibration signal = 38.2 lbs for vertical forces.

## 6.2 Natural Frequencies of Pipe Vibrations

The recording of the impulse response test is shown in Figure 16. Since the test split pipe portion was very rigid compared to the flexible dynamometers practically only the first mode of vibration exists. Thus the higher modes are negligible. It is shown that the first mode natural frequencies of the system are about 7.8 Hz in the horizontal direction and about 7.9 Hz in the vertical direction. They are one order of magnitude higher than wave frequencies. Thus the dynamic excitation of the pipe by wave should be small.

## 6.3 Torque Test Results

The recording of the torque test is given in Figure 17. The undamaged west dynamometer showed a negligible response to torque while the east dynamometer showed a noticeable response to torque. Thus, the data from the west dynamometer may be more reliable than the data from the east dynamometer.

## 7.0 WAVE FORCE RESULTS

An example visicorder output for wave force tests is given in Fig. 18. Generally, excellent data, similar to that shown in Fig. 18 were obtained for all 168 runs. The visicorder output of 168 runs and all the calibration data have been sent to CEL as a part of the August and September progress reports. They are not repeated in this report. The numerical values of various force coefficients, together with other wave parameters, are tabulated in Tables 5 to 18 as the computer printout for all 14 combinations of the water depths and flange angles.

The definition of the parameters are:

(The forces are in terms of total force on the entire test section 112 in. in lbs.)

RUN	= Run number
H	= Wave height in feet
T	= Wave period in sec.
FV+	= Maximum upward force
FV-	= Maximum downward force
FHMAX	= Maximum horizontal force in the direction of wave propagation
FHMIN	= Maximum horizontal force in the opposite direction of wave propagation
FHC	= Horizontal force at crest
FHT	= Horizontal force at trough
FH+	= Horizontal force at zero-up-cross
FH-	= Horizontal force at zero-down-cross
CL+	= Upward lift coefficient evaluated from FV+
CL-	= Downward lift coefficient from FV-
CDMAX=CHMAX	= Maximum horizontal force coefficient from FHMAX
CDMIN=CHMIN	= Maximum horizontal force coefficient from FHMIN
CDC	= Drag coefficient from FHC
CDT	= Drag coefficient from FHT
CI+	= Inertia coefficient from FH+
CI-	= Inertia coefficient from FH-
RE**5	= Reynolds number in $10^5$
K	= Keulegan-Carpenter number
VEL	= Maximum horizontal velocity in ft/sec from Airy theory
ACC	= Maximum horizontal acceleration in $\text{ft/sec}^2$ from Airy theory
WL	= Wave length in ft.

### 7.1 Comparison Between the West and East Dynamometers

Example comparisons between the data from the west dynamometer and the data from the east dynamometer are shown in Fig. 19 for CDC vs. Re at  $\phi = 0^\circ$  and in Fig. 20 for CL + vs. Re at  $\phi = 0^\circ$ . For the cases shown, the agreements between the two sets of data are good. However, in order to avoid any possible contamination of the data due to the torque, only the west dynamometer data are used in the following analysis.

### 7.2 Comparison Between the Duplicated Tests

An example comparison between the original test series No. 9 ( $\phi = 0^\circ$ ,  $h = 8$  ft.) and the repeated test series No. 11 is shown in Fig. 21 for CHMAX vs. K. The similar comparison between the series No. 4 and the series No. 7 is given in Fig. 22 for CL+ vs. K. For both cases, generally excellent agreements are shown. This is an indication that the data gathered are reliable.

### 7.3 Drag Coefficient

The plots of CDC vs. K with the Re and the water depth, h, as parameters are given in Figs. 23 through 26 for  $\phi = 0^\circ$ ,  $45^\circ$ ,  $90^\circ$  and  $-45^\circ$ , respectively. The similar plots of CDC vs. Re are given in Figs. 27 through 30.

For given values of  $\phi$ , Re and K, the values of CDC appear to be independent of the water depth, h. This is true for all other force coefficients. Ignoring the values of Re, the entire data of CDC are plotted versus K with  $\phi$  as a parameter in Fig. 31. The curves in the figure show the approximate envelopes of the data for each  $\phi$  values. The envelope values of CDC decrease slightly as K increases but are practically constant for larger values of K, say  $K > 20$ .

The flange angle  $\phi$  dramatically influences the value of CDC. The envelope values of CDC for  $K > 20$  are 1.0, 3.0 and 5.0 for  $\phi = 0^\circ, \pm 45^\circ$  and  $90^\circ$ , respectively.

The CDC data with  $K > 20$  are plotted versus  $Re$  with  $\phi$  as a parameter in Fig. 32. The solid line in the figure indicates the CDC data for a smooth circular cylinder near a plane boundary obtained from the wave force tests ( $Re < 10^5$ ) and the forced cylinder oscillation tests ( $Re > 10^5$ ) given in Ref. 5. The smooth cylinder value of CDC decreases gradually from 3.0 at  $Re = 10^4$  to 0.8 at  $Re = 3 \times 10^5$  and then increases gradually to 1.1 at  $10^6$ . For the range of  $Re$  covered, the split pipe data show the similar tendency as the smooth pipe. When the flanges of the split pipe are parallel to the flow ( $\phi = 0^\circ$ ), the actual blockage area of split pipe is smaller than that of a circular cylinder with the same volume. As the flange angle  $\phi$  to the flow increases, the blockage area increases and becomes larger than that of the equivalent circular cylinder. The drag force increases as the blockage area increases. This tendency is clearly indicated by the data.

#### 7.4 Inertia Coefficient

The plots of  $CI+$  vs.  $K$  and  $CI+$  vs.  $Re$  for the four flange angles are given in Figs. 33 to 40. For  $\phi = 0^\circ, \pm 45^\circ$ , the values of  $CI+$  are nearly independent of  $K$  and  $Re$ . For  $\phi = 90^\circ$ ,  $CI+$  slightly increases as  $K$  and  $Re$  are increased. All of the  $CI+$  data are plotted versus  $K$  in Fig. 41. The curves in the figure are the envelopes of the data. The value of  $CI+$  increases significantly as the flange angle increases. This is also a blockage effect of the flanges.

The data of  $CI+$  with  $K > 20$  are plotted versus  $Re$  in Fig. 42 and compared with the data for a smooth cylinder in Ref. 5. The comparison indicates that the split pipe with  $\phi = 0^\circ$  has about the same or slightly smaller values of  $CI+$  as a smooth pipe, and that the  $CI+$  value of the split pipe with  $\phi = \pm 45^\circ$  and  $90^\circ$  are larger than the smooth pipe values

Virtually no difference was found between  $CI+$  and  $CI-$  values as shown in Tables 5 to 18.

#### 7.5 Maximum Horizontal Force Coefficient

The complete plots of  $CHMAX$  vs.  $K$  and  $CHMAX$  vs.  $Re$  are given in Figs 43 to 50.

Ignoring the values of  $Re$ , all the  $CHMAX$  data are plotted versus  $K$  in Fig. 51. In the figure, the solid lines indicate the envelopes of the data for different  $\phi$  values. The figure clearly shows that the maximum horizontal force on the split pipe drastically increases as the flange angle increases. The maximum horizontal forces for  $\phi = 90^\circ$  and  $\phi = \pm 45^\circ$  are respectively about three times and two times larger than that for  $\phi = 0^\circ$ . This is a very important factor to be aware of for design of split pipe.

#### 7.6 Lift Coefficients

The upward and downward lift coefficients  $CL+$  and  $CL-$  are plotted vs.  $K$  and  $Re$  for each of the four flange angles in Figs. 52 to 67.

Generally, the upward lift coefficient  $CL+$  increases from zero to the maximum and then gradually decreases as  $K$  is increased. However, the downward lift coefficient  $CL-$  monotonously decreases as  $K$  is increased. This is because the wake formation is small and the flow is more of a potential flow

situation for a small value of  $K$ . The flow through the small clearance between the pipe and the floor induces a large downward lift force as theoretically shown in Ref. 9. For a large value of  $K$ , the nonsymmetric shape of the wake creates a large uplift as clearly pointed out in Ref. 4, 5 and 7.

For the case of  $\phi = 0$ , vertical vibrations of the split pipe were often observed when the waves became large or large values of  $Re$  and  $K$ . A few points with extraordinarily large values of  $CL+$  in Figs. 52, 56, and 70 are due to vibration and should be ignored.

In Fig. 68, the values of  $CL+$  for all four flange angles are plotted vs.  $K$ . The solid lines in the figure are the envelopes of the data. The uplift force is greatly influenced by the flange angle. The force increases accordingly in the order of  $\phi = 0^\circ, 90^\circ, -45^\circ$  and  $45^\circ$ . The uplift force on the pipe at  $\phi = 45^\circ$  will be more than ten times as large as that at  $\phi = 0^\circ$ . This is an important design factor to take into consideration.

The similar plots of  $CL-$  are given in Fig. 69. The downward lift force increases in the order of  $\phi = 90^\circ, 0^\circ, 45^\circ$  and  $-45^\circ$ . The downward lift forces have about the same magnitudes as the uplift forces. The lift force has at least twice the wave frequency. This may also be an important design factor to consider.

The lift force data for  $K > 20$  are compared with the data for a smooth circular cylinder in Figs. 70 and 71. Figure 70 indicates that the uplift force on the split pipe at  $\phi = 90^\circ$  is about as large as that on the equivalent circular pipe. The split pipe at  $\phi = 0^\circ$  has a slightly smaller value of  $CL+$  than an equivalent circular pipe. The uplift coefficient for the split pipe at  $\phi = 45^\circ$  is about four times larger than that of a smooth pipe.

### 7.7 Effect of Flange Angle on Force Coefficients

In order to summarize the effect of the flange angle on the wave force coefficients of the split pipe, the envelope values of various force coefficients at  $K = 25$  are plotted versus the flange angle  $\phi$  in Fig. 72.

As can be seen, all of the wave forces are very strongly affected by the flange angle. All of the wave forces are minimum when the flange is parallel to the floor,  $\phi = 0$ . When the flange is perpendicular to the floor,  $\phi = 90^\circ$ , the horizontal forces are maximum and more than five times as large as the forces for  $\phi = 0^\circ$ ; but the vertical forces are minimum. The vertical forces are maximum and as much as five times the vertical forces for  $\phi = 0^\circ$  when the flange angle is  $\pm 45^\circ$  to the floor.



## 8.0 ON THE APPLICATION OF THE PRESENT DATA

As demonstrated in Fig. 72, the single most important factor for the design of the split pipe is the flange angle. A slight misalignment of the flange from the horizontal position can increase the horizontal and vertical wave forces several times. Thus, very careful assessment must be made as to the range of the flange angle variation at the installation and the possible movements after the installation is in the field.

Once the design range of the flange angle is determined, the design wave forces may be determined as follows. The ranges of the Reynolds number,  $Re$ , and the Keulegan-Carpenter number,  $K$ , covered by the present tests are  $10^4 < Re < 2 \times 10^5$  and  $0 < K < 40$ . Thus, if the design situations are within the range, the wave force coefficients determined from the tests can be directly used for design purposes. That is, if only the maximum horizontal and vertical forces are required for the design, they can be determined from the values of  $CH_{MAX}$ ,  $CL_+$  in Figs. 45 to 51 and 52 to 59 together with Eqs. 6 and 8. If the wave forces are required as functions of time, then the forces may be given by the Morrison equation, Eq. 1, and the drag and inertia coefficients determined from Figs. 23 to 32 and 33 to 42.

In most design wave situations, the Reynolds number  $Re$  becomes much larger. According to Ref. 5, the drag coefficient on a smooth pipe decreases from the subcritical value to a minimum value of 0.8 at about  $Re = 3 \times 10^5$  and then seems to approach to a plateau value of 1.1 as  $Re$  is further increased as shown in Fig. 31. The split pipe data in Fig. 31 show the similar tendency for the Reynolds number covered. Thus, it may be reasonable to assume that the split pipe drag coefficients will also approach plateau values in the high Reynolds number range. Therefore, the drag coefficient given in Fig. 32

may be used for higher Reynolds number design situations. The same argument is true for the maximum force coefficients and the lift coefficient. Since the inertia forces are less important in the high Reynolds number design situations, the values given in Fig. 42 may be used.

## 9.0 SUMMARY AND CONCLUSIONS

The single most important design parameter for the wave force design of the split pipe is the flange angle  $\phi$ , the orientation of the split pipe flanges to the flow direction. Both the horizontal force and the vertical force are minimum when the flanges are parallel to the bottom. The horizontal force increases 3 to 6 times as the flange angle  $\phi$  increases from 0 to 90°. The vertical force increases up to 10 times as the flange angle varies from 0 to 45°. Thus, even a small misalignment of the flanges from the horizontal position can increase the wave forces several times and cause a pipe failure.

The drag, inertia and lift coefficients of the split pipe, obtained from the present tests, are correlated with the data of a smooth circular cylinder in Ref. 5. The trend of the data and the relative magnitudes of the force coefficients of the split pipe are found to be reasonable. This indicates the credibility of the data obtained.

The design criteria for the split pipe have been established which may be used even for the high Reynolds number design wave situations.

## 10.0 SUGGESTED FUTURE WORK

This work focused on determining design coefficients for split pipe for the specialized case of wave forces on the pipe with the wave crests parallel to the pipeline. The force coefficients were determined by assuming Airy wave theory and utilizing periodic waves for a variety of water depths. Actual design and construction conditions can be considerably different from these special cases. Therefore, in order to significantly add to design information, particularly the determining of hydrodynamic forces on split pipe under actual environmental conditions, the following suggestions are made for future work.

### 10.1 Predicted Water Velocities vs. Theory

The velocities of the horizontal motion of the water at the level of the pipe were measured during the work described herein and it is important that a comparison be made between the water velocities measured and those predicted by the Airy wave theory. During the testing, these data were recorded on 16-channel magnetic analog tape. This can be reproduced onto a visicorder paper trace recording or it can be digitized and processed digitally. Thus, the water motion at the pipe level experienced in the Wave Research Facility can be compared with predicted water motions in the ocean and an estimate can be made as to the validity of the Airy theory used and the resulting predictions of wave forces on split pipe.

### 10.2 Mean Square Error Method for Determining Coefficients

In another research project at OSU, the comparison of using the maximum value method for determining drag and added mass coefficients vs. using the

minimum mean square error method has been made at OSU. It was found that it is possible for the coefficients to be somewhat higher for the minimum mean square error method of evaluation rather than from the maximum value method. However, it is anticipated that less than a 10 to 20% difference will occur. This should be evaluated in order to determine if any change could be significant for design for split pipe in waves as utilized by the Navy. The computer program for determining the wave force coefficients by the least square method is available at Oregon State University but it will require some revisions for this work. This can be done with the data from the tests that are described in this report.

### 10.3 Skewed Waves

In nature the waves approach the pipelines in directions which are seldom such that the wave crests are parallel to the pipe alignment. More likely the waves will be oriented with the wave crest perpendicular to the pipe alignment or at some other angle of skewness. The effect of the skewness angle on such lift and drag coefficients should be investigated as a fairly high priority activity. Such tests are particularly difficult to perform and would probably have to be accomplished with long sections of pipe mounted differently than for this report and perhaps in a shoaling condition rather than for a horizontal bottom. Careful end conditions must be provided so that the leading end does not unnecessarily influence the data obtained. It is possible for a steady state uplift to occur from waves when the wave crests are perpendicular to the pipe center line.

#### 10.4 Combined Effect of Current and Waves

It is particularly difficult to model current and waves superimposed in a laboratory. However, such a condition is common in nature. One possibility for investigating at least some aspects of this phenomenon and how it affects hydrodynamic loading is to tow a pipe section near the bottom into the waves and in the same direction as the waves to get an approximate idea of these combined forces. Powerful towing equipment does exist at OSU for towing such a pipe specimen. Thus, the combined effects of current and waves can be investigated at least approximately by towing the split pipe sections spanning the 12 foot width of the wave tank with waves.

#### 10.5 Alternative Split Pipe With No Flanges

When the flanges of the split pipe are oriented at some angle to the incident flow, the wave forces can be increased up to six times, as found in this report. This may cause failures of pipe lines composed of split pipe. In order to eliminate this undesirable affect of split pipe flanges, a new design is suggested -- a split pipe without flanges. Given that the split pipe was purely cylindrical sections, much data already exist from various researchers as to the forces from waves and current. However, it is unlikely a new design will result in a purely cylindrical shape. Therefore, the shape will have some irregularities in order to accommodate a bolt-  
ing arrangement. Any irregularity from the cylindrical shape will lekely influence the lift and drag coefficients for design purposes. Therefore, it would be very desirable to test such designs in the Wave Research Facility to obtain comparisons with the work accomplished in this report. Given that additional testing to determine the effects of skewness and the other items

which appear in this section on the standard split pipe with flanges, then it is likely that additional testing for other shapes will not need to be so comprehensive. Fewer tests may be needed in order to determine comparisons between other shapes and the split pipe flange sections as used herein.

#### 10.6 Random Waves

The Wave Research Facility at OSU has a capability to produce wave spectra that closely approximate wave spectra in the ocean at a scale ratio of 1:10 or better. It would be useful to the Navy to investigate the influence on the hydrodynamic coefficients on split pipe due to irregular waves vs. periodic waves. This work can be done for various water depths as in this report.

## 11.0 REFERENCES

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Table 1 - TESTING SCHEDULE AND MODIFICATIONS

Day #	Date	Work (Scheduled)	Work (Done)
1	Mon., July 18, 1977	Floor construction	Floor construction
2	19	Test pipe installation	Floor construction
3	20	Test pipe installation	Test pipe installation
4	21	Calibration in air	Test pipe installation (east force dynamometer bent)
5	Fri., July 22, 1977	Calibration in water	Examination in air
6	Mon., July 25	Test series 9, series D	Calibration in water
7	26	8, dewater	Series 1, Series 2
8	27	4, series 5	series 3, watering, series 4
9	28	6, dewater	series 5, series 6, series 7
10	Fri., July 29	1, series 2	watering, series 8
11	Mon., Aug. 1	Test series 3, watering	Series 9, series 10, series 11
12	2	7, "	Series 12, dewatering, series 13
13	3	11, "	Dewatering, series 14
14	4	Calibration in water	Calibration in water
15	Fri., Aug. 5	Clean up	clean up

Table 2 - TEST COMBINATIONS (series number)

F. Angle \ Wt. Depth	Wt. Depth		
	4 feet	6 feet	8 feet
0°	1	6	9,11
45°	2	5	10
90°	3	4,7	8
-45°	14	13	12

Table 3 - VALUES OF CLEAN MAXIMUM WAVE HEIGHTS (feet)

Water Depth \ Wave Period	2 <sup>sec</sup>	4 <sup>sec</sup>	6 <sup>s3c</sup>
4 ft	1.7	2.1	2.1
6 ft	2.0	3.0	2.8
8 ft	1.9	4.0	3.3

Table 4 - Conversion Factors of Force Dynamometers

		a. Area ( $\mu\epsilon$ ft/lb)	b. Conversion factor (lb/ $\mu\epsilon$ )	c. Calibration Pulse (lbs)
West Vertical	1	22.7	.410	--
	2	21.2	.441	--
	3	22.0	.426	34.4
West Horizontal	1	19.5	.478	--
	2	18.9	.493	--
	3	19.2	.486	39.2
East Vertical	1	21.1	.442	--
	2	18.6	.503	--
	3	19.9	.473	38.2
East Horizontal	1	20.7	.461	--
	2	20.3	.461	--
	3	20.5	.461	37.2

a. = Area below the influence curve

b. =  $1/a$  = conversion of reading in  $\mu\epsilon$  to total force in lbs.

c. = Equivalent total force in lbs. of calibration pulse of 80.7  $\mu\epsilon$

1. = before tests

2. = after tests

3. = average of 1 and 2

Table 5 - Wave Force Tests Data and Calculated Results for Series 1; h = 4 ft,  $\phi = 0^\circ$

SERIES NO. 1, RUN 1-12		DATE 7/26/77, 110JAN-023CP4		FLANGE ANGLE= 0.0 DEGREE		TOTAL VOLUME= 1.4017 FT <sup>3</sup>		LENGTH OF PIPE= 9.333 FEET		PAGE 1									
WEST DIMMOMETER		FV		FMC		FMT		FM		FM									
RUN	H-FT	1-SEC	ACC	FV	FV	FV	FV	FV	FV	FV	FV								
1	2.00	4.00	8.00	14.74	18.74	20.25	20.25	20.25	20.25	20.25	20.25								
2	1.43	4.00	8.00	16.30	16.47	29.84	29.84	29.84	29.84	29.84	29.84								
3	.95	4.00	8.00	12.85	12.85	18.99	18.99	18.99	18.99	18.99	18.99								
4	.63	4.00	8.00	3.29	3.29	9.04	9.04	9.04	9.04	9.04	9.04								
5	1.64	2.00	4.00	13.18	13.18	35.26	37.07	10.95	9.64	35.26	37.07								
6	1.25	2.00	4.00	7.91	7.91	24.94	30.33	3.62	4.52	24.94	30.33								
7	.45	2.00	4.00	1.5	5.77	17.18	23.47	0.01	0.60	17.18	23.47								
8	.55	2.00	4.00	1.32	9.40	11.33	11.33	0.01	0.00	11.33	11.33								
9	2.03	6.00	10.00	6.59	24.41	40.59	10.45	10.45	10.45	10.45	10.45								
10	1.30	6.00	10.00	17.46	15.91	33.64	33.64	6.51	10.09	10.45	23.51								
11	.79	6.00	10.00	9.55	8.58	17.72	17.72	6.33	11.39	5.79	11.75								
12	.46	6.00	10.00	.67	2.64	5.43	3.07	2.35	1.27	4.52	3.07								
<p>***** EAST DIMMOMETER *****</p> <p>CL+ CL- COMAX COMIN CGC COT CI+ CI- WL-FT</p>																			
1	2.56	4.01	47.39	31.13	73.57	63.35	18.39	6.30	29.76	31.67	1.617	1.062	2.510	2.161	.627	.215	2.121	2.257	43.049
2	1.70	2.99	44.84	30.03	52.83	48.70	10.47	5.11	21.74	22.99	2.766	1.853	3.260	3.005	.670	.315	2.063	2.203	43.049
3	1.22	1.91	23.70	24.17	31.77	32.36	5.45	5.11	11.70	15.33	3.554	3.625	4.764	4.453	.674	.766	1.745	2.280	43.049
4	.90	1.26	0.0	7.69	16.39	16.35	.85	1.02	7.69	7.66	0.000	2.641	5.712	5.699	.291	.356	1.752	1.746	43.049
5	1.41	4.42	11.33	26.37	66.21	71.92	5.45	8.51	33.10	35.76	1.270	2.963	7.439	8.036	.657	.357	2.141	2.313	14.067
6	1.07	3.37	5.63	15.39	50.63	57.40	3.34	4.26	25.41	28.95	1.127	2.972	9.422	11.184	.645	.323	2.155	2.455	14.067
7	.73	2.29	5.47	7.32	36.78	42.67	0.00	0.00	18.39	21.29	2.243	3.064	5.157	7.774	0.003	0.000	2.293	2.654	14.067
8	.49	1.52	2.13	3.06	20.06	20.44	0.00	0.00	9.70	10.22	2.040	3.482	19.076	19.437	0.003	0.000	1.826	1.922	14.067
9	2.75	2.84	37.18	15.38	45.14	73.73	8.59	37.44	15.44	15.76	1.093	.452	1.327	2.152	.256	1.101	1.576	3.548	66.517
10	1.77	1.85	26.25	45.05	26.75	60.62	7.52	17.03	8.36	23.94	1.875	3.214	1.411	4.431	.537	1.216	1.293	3.688	66.517
11	1.07	1.12	23.70	16.44	14.04	3.65	5.32	10.22	5.32	10.22	4.605	3.203	2.729	5.957	.975	1.394	1.200	2.687	66.517
12	.63	.66	1.04	6.95	7.30	6.91	1.00	1.70	7.30	3.41	.622	3.954	4.146	3.470	.455	.969	1.460	1.447	66.517

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Table 6 - Wave Force Tests Data and Calculated Results for Series 2; h = 4 ft,  $\phi = 45^\circ$

SERIES NO. 2		RUN 13-24		DATA 7/26/77		0355PH-09:04M		17/27/77		TOTAL VOLUME =		1.0017 FT3		LENGTH OF PIPE =		9.3333 FEET		PAGE 2		
WATER DEPTH =		4.0 FEET		FLANGE ANGLE =		45.00 DEGREES		FMT		FMC		FMH		FMV		FMX		FMZ		
WEST DIMENSIONS		T.P		FV		FV		FV		FV		FV		FV		FV		FV		
CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	CL	
13	1.64	2.00	25.91	40.36	45.21	42.96	24.41	21.70	40.69	42.50	2.911	4.535	5.000	4.015	2.743	2.438	2.531	2.748	.635	5.681
15	.84	2.00	3.84	11.37	22.61	23.51	4.52	3.62	22.61	23.51	1.644	4.862	9.670	10.056	1.934	1.547	2.452	2.967	.325	2.912
16	.59	2.00	.84	2.97	11.21	12.12	1.81	1.81	11.21	12.12	.727	2.580	9.754	10.540	1.573	1.573	2.018	2.100	.228	2.042
17	1.11	4.00	109.31	52.72	55.10	16.17	51.72	8.32	41.53	30.74	12.157	5.862	7.240	4.022	5.752	.925	5.352	3.956	.638	11.420
17	1.95	4.00	108.98	54.36	65.10	17.43	45.57	9.04	43.95	29.44	13.916	1.953	2.733	1.345	1.634	.325	3.214	2.156	1.122	28.091
18	1.35	4.00	64.52	32.95	43.76	21.70	27.95	7.23	32.55	21.70	4.803	2.453	3.258	1.616	2.073	.539	3.427	2.205	.700	13.950
19	.94	4.00	22.56	24.71	27.49	18.99	7.74	7.23	18.63	18.99	3.454	3.787	4.213	2.910	1.192	1.109	2.014	2.868	.543	9.728
20	.54	4.00	6.35	7.91	13.02	8.14	4.52	1.61	13.02	8.14	2.933	3.651	6.013	3.754	2.088	.835	3.414	2.134	.313	5.604
21	2.03	6.00	133.72	19.77	46.81	19.89	79.33	19.89	53.17	19.89	3.930	.581	2.551	.585	2.349	.585	5.276	1.974	1.241	33.323
22	1.33	6.00	71.20	14.83	51.36	16.28	35.45	14.47	30.74	7.96	4.854	1.011	3.581	1.110	2.417	.986	4.646	1.203	.815	21.879
23	.77	6.00	31.42	9.94	25.32	7.23	16.10	5.61	15.19	4.52	6.436	2.025	5.196	1.482	3.297	1.148	3.379	1.184	.470	12.622
24	.66	6.00	4.68	4.5	6.87	5.06	3.62	2.71	6.87	5.06	2.663	2.531	3.910	2.881	2.058	1.543	3.000	2.211	.282	7.573
EAST DIMENSIONS																				
13	1.41	4.42	53.59	10.57	77.58	81.74	20.40	22.99	35.95	40.87	6.021	9.052	8.716	9.184	2.292	2.583	2.325	2.643	19.087	
15	.72	2.27	9.11	22.71	19.79	47.00	3.76	3.41	19.90	23.50	3.898	9.713	17.021	20.104	1.430	1.457	2.511	2.965	14.887	
16	.51	1.59	8.00	3.05	20.40	21.12	1.67	1.70	10.20	10.56	0.000	3.186	17.745	16.364	1.454	1.481	1.435	1.900	18.087	
17	1.42	2.22	212.89	91.56	115.70	76.29	46.81	11.92	35.11	30.652	3.675	10.182	12.867	8.488	5.286	1.325	4.518	3.944	43.049	
17	2.49	3.91	216.90	102.55	136.06	71.52	18.79	10.22	38.63	24.44	7.794	3.685	12.003	2.570	1.394	.367	2.898	2.840	43.849	
18	1.73	2.72	123.94	56.40	74.90	53.13	22.43	8.86	26.75	26.22	9.227	4.199	5.576	3.955	1.664	.654	2.416	2.761	43.849	
19	1.21	1.69	47.89	61.02	50.49	36.10	6.19	6.81	16.93	19.07	7.263	6.246	7.738	5.533	.948	1.044	2.551	2.851	43.849	
21	.89	1.89	14.54	15.79	21.74	17.71	3.54	3.41	6.69	7.32	6.733	7.272	10.037	8.174	1.544	1.573	1.754	1.920	43.849	
21	2.75	2.88	233.72	43.39	168.51	35.42	55.89	17.71	31.15	17.71	7.456	1.298	4.717	1.041	1.936	.320	5.077	1.757	66.517	
22	1.81	1.89	139.94	21.2	93.63	29.29	11.83	12.00	28.78	6.13	9.543	1.448	6.881	1.997	3.143	.353	4.146	.326	66.517	
23	1.84	1.89	65.62	17.54	45.14	12.36	14.36	4.94	14.34	3.751	1.480	3.601	1.247	2.651	2.877	1.012	3.767	.941	66.517	
24	.63	.66	10.71	9.15	13.39	7.93	3.31	1.87	6.64	4.26	5.907	5.244	7.610	4.457	1.712	1.066	2.044	1.459	66.517	

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Table 7 - Wave Force Tests Data and Calculated Results for Series 3; h = 4 ft,  $\phi = 90^\circ$

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PAGE 3

SERIES NO. 3		PUN 25-16		DATE 7/27/77		1050AM-11:54M		FLANGE ANGLE= 91.07DEGREE		TOTAL VOLUME= 1.0017 FT3		LENGTH OF PIPE= 9.3335FEET								
WATER DEPTH= 4.0FEET		WEST DYNAMOMETER		EAST DYNAMOMETER		FV- FV		FV- FV		FV- FV		FV- FV								
RUN	H-FT	T-SEC	ACC	VEL	ACC	VEL	FV	FV	FV	FV	FV	FV	FV							
25	1.64	2.00	28.42	29.55	74.15	65.10	0.00	0.00	61.49	54.25	3.192	3.331	4.330	7.314	0.000	0.000	3.376	3.509	.635	5.691
26	1.31	2.00	20.06	23.06	52.45	47.92	25.32	19.89	48.83	39.79	3.614	3.925	6.326	6.156	4.303	3.386	3.806	3.167	.516	4.616
27	.92	2.00	6.45	11.53	30.74	30.39	12.12	11.03	26.22	28.94	2.433	4.009	19.917	17.704	4.302	3.917	3.015	3.327	.357	3.196
29	.59	2.00	1.00	2.40	13.02	14.43	1.91	2.71	13.02	14.83	.872	2.436	11.327	12.900	1.573	2.360	2.143	2.669	.228	2.842
23	2.13	4.00	56.43	5.59	169.27	65.10	121.17	37.25	57.47	36.89	1.704	.194	5.075	1.952	3.633	1.117	3.967	2.465	1.229	21.994
30	.92	4.00	18.05	0.00	45.21	21.34	34.00	6.51	19.17	14.43	2.891	0.000	7.240	3.417	5.445	1.043	2.960	2.290	.532	9.517
31	1.00	4.00	18.39	6.25	53.35	26.54	29.44	6.69	25.64	17.54	2.443	.845	7.205	3.591	3.941	.904	3.642	2.408	.579	10.363
32	1.44	4.00	7.14	6.10	19.89	13.93	10.13	5.43	14.11	12.66	.476	.403	1.317	.927	.670	.359	1.400	1.257	.827	14.404
33	2.10	6.00	51.87	3.20	195.31	37.62	144.68	24.94	61.49	25.32	1.421	.896	5.355	1.031	3.966	.793	5.893	2.426	1.205	34.501
34	1.35	6.00	35.10	4.94	116.46	28.94	46.81	24.94	30.74	19.89	2.321	.327	7.701	1.913	5.740	1.913	4.576	2.961	.827	22.215
35	.42	6.00	11.20	4.61	52.99	17.18	40.69	14.47	15.37	17.18	2.016	.830	9.539	3.093	7.325	2.605	3.775	4.219	.501	13.464
36	.95	6.00	10.70	5.60	24.23	15.19	17.00	10.13	10.45	15.19	1.425	.746	3.228	2.024	2.265	1.349	2.292	3.209	.583	15.652
25	1.41	4.42	54.54	65.97	140.44	122.61	0.00	0.00	56.85	49.38	6.143	7.407	15.779	13.776	0.000	0.000	3.676	3.194	18.087	18.087
26	1.14	3.59	36.45	50.54	96.97	90.25	20.06	17.03	42.63	37.46	6.204	8.602	16.504	15.360	3.415	2.494	3.343	2.942	16.047	16.047
27	.79	2.49	13.45	24.57	60.19	59.60	9.20	6.17	28.42	24.10	4.919	10.144	21.373	21.164	3.263	2.902	3.268	3.230	16.047	16.047
29	.51	1.59	2.50	6.59	25.08	27.25	1.47	3.41	12.54	13.62	2.220	5.735	21.417	23.702	1.454	2.963	2.257	2.452	18.047	18.047
29	2.73	4.28	102.80	9.52	264.17	130.78	110.35	41.89	55.17	35.08	3.082	.245	7.920	3.921	3.304	1.256	3.686	2.344	43.049	43.049
30	1.19	1.05	30.39	2.93	13.60	47.69	29.76	7.06	16.39	16.14	4.962	.469	11.347	7.634	4.766	1.227	2.430	2.498	43.049	43.049
31	1.28	2.62	32.41	13.92	94.30	57.90	23.91	9.88	20.57	20.26	4.431	1.890	12.736	7.420	3.223	1.334	2.916	2.874	43.049	43.049
32	1.83	2.88	14.54	14.65	15.11	27.25	8.19	3.62	12.04	13.24	.965	.970	2.324	1.803	.542	.372	1.195	1.319	43.049	43.049
33	2.85	2.93	60.20	25.84	43.63	20.44	131.75	27.25	35.51	23.84	2.199	.703	2.567	.560	3.612	.747	5.420	2.245	66.517	66.517
34	1.44	1.92	51.04	16.11	210.74	51.39	41.93	25.54	31.77	15.33	3.375	1.666	15.257	3.374	5.417	1.589	4.728	2.241	66.517	66.517
35	1.11	1.16	23.70	7.12	114.33	27.33	16.24	12.77	15.05	13.36	4.266	1.319	14.747	5.024	4.512	2.293	3.695	3.429	66.517	66.517
35	1.29	1.35	14.23	14.71	53.50	21.40	16.05	6.41	12.37	10.90	2.424	2.439	7.127	2.304	2.134	.407	2.614	2.302	66.517	66.517

Table 8 - Wave Force Tests Data and Calculated Results for Series 4; h = 6 ft,  $\phi = 90^\circ$

SERIES 40.4, RUN 37-48 DATA 7/27/77, 030, PM-0400PM

WATER DEPTH= 6.0 FE T FLANGE ANGLE= 90.0 DEGREE TOTAL VOLUME= 1.0017 FT3 LENGTH OF PIPE= 9.333 FEET

WAVE HEIGHT DIMANOMETER RUN 4-FT T-SEC

WAVE HEIGHT DIMANOMETER RUN 4-FT T-SEC	FV-	FVMAX	FMIN	FMC	FHT	FM+	FM-	CL+	CL-	COMAX	COMIN	COC	COT	CI+	CI-	RE**5	K			
37	1.95	2.00	16.21	19.44	38.80	39.42	19.83	19.35	36.90	33.46	3.599	4.924	9.849	9.985	5.039	4.901	3.309	3.249	.423	3.784
38	1.51	2.00	7.52	9.39	29.84	28.21	11.75	6.69	25.32	25.32	3.183	3.973	12.626	11.937	4.974	2.931	3.177	3.177	.327	2.927
39	1.05	2.00	1.34	4.61	21.16	16.64	6.33	4.52	18.00	16.64	1.175	4.054	14.595	14.622	5.563	3.973	3.271	3.009	.227	2.031
40	.64	2.00	.94	1.94	7.41	10.85	.91	.90	7.41	10.85	1.754	4.159	15.564	22.776	1.094	1.099	2.073	3.033	.147	1.314
41	2.92	4.00	55.90	6.32	162.76	83.19	126.59	28.94	79.57	37.62	1.515	.187	4.407	2.252	3.427	.703	5.052	2.388	1.293	23.145
42	2.07	4.00	38.11	3.29	97.66	66.55	70.83	27.49	38.34	34.72	2.054	.178	5.263	3.587	1.821	1.401	3.434	3.110	.916	16.405
43	1.25	4.00	13.37	4.94	54.99	40.15	30.74	19.45	24.23	22.42	1.976	.730	8.123	4.932	4.542	2.725	3.594	3.326	.553	9.908
44	.83	4.00	7.8E	4.78	17.18	16.28	6.15	3.62	12.66	12.66	4.643	2.823	10.154	9.619	3.634	2.138	3.755	3.755	.277	4.954
45	2.77	6.00	41.79	2.14	173.61	36.17	137.44	28.90	52.81	21.70	1.041	.053	4.327	.901	3.425	.523	4.925	1.983	1.348	36.186
46	1.05	6.00	35.10	2.97	108.51	34.72	81.02	12.30	39.79	11.57	1.968	.166	6.885	1.947	4.543	.690	5.453	1.586	.898	24.124
47	1.13	6.00	13.71	2.97	58.64	26.40	36.17	14.47	15.47	10.85	2.058	.445	7.603	3.965	5.431	2.172	3.245	2.434	.549	14.742
48	.67	6.00	3.01	3.79	12.66	9.04	5.43	3.07	6.33	6.69	1.294	1.629	5.444	3.884	2.313	1.322	2.482	2.540	.324	8.711

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WAVE HEIGHT DIMANOMETER RUN 4-FT T-SEC

WAVE HEIGHT DIMANOMETER RUN 4-FT T-SEC	FV-	FVMAX	FMIN	FMC	FHT	FM+	FM-	CL+	CL-	COMAX	COMIN	COC	COT	CI+	CI-	WL-FT			
37	.94	2.95	25.52	42.85	75.91	74.93	17.87	16.18	33.77	31.50	6.463	10.853	19.226	18.974	4.531	4.093	3.279	3.859	19.623
38	.73	2.24	11.67	22.71	54.17	55.17	10.81	5.11	25.08	24.69	4.936	9.688	22.922	23.346	4.245	2.182	3.168	3.899	19.623
39	.58	1.56	1.42	10.98	34.44	35.75	4.14	5.11	15.84	17.88	1.602	4.656	30.269	31.429	1.673	4.490	2.373	3.234	19.623
40	.33	1.02	0.01	3.65	16.72	15.33	.84	.85	8.36	7.66	0.000	7.684	35.835	32.171	1.755	1.747	2.337	2.142	19.623
41	2.07	4.51	137.05	19.88	77.95	36.38	120.34	38.65	73.57	47.46	3.711	.531	2.110	.385	3.253	.430	4.671	2.379	51.295
42	2.04	3.14	90.69	10.29	45.75	11.19	62.47	26.57	34.78	34.74	4.844	.555	2.466	1.641	1.388	1.432	3.115	3.112	51.295
43	1.23	1.93	14.40	3.30	102.99	73.57	24.42	14.73	19.73	19.75	2.124	.447	15.217	10.470	4.200	2.764	2.926	2.930	51.295
44	.61	.96	13.45	11.35	38.43	33.39	5.37	3.41	11.37	11.92	8.187	6.710	17.944	19.726	2.964	2.013	3.373	3.536	51.295
45	2.99	3.13	95.73	75.97	44.73	10.24	122.30	29.44	32.17	25.88	2.346	1.893	2.112	.405	1.050	.589	4.767	2.365	40.515
46	1.99	2.04	84.65	49.38	51.87	45.44	74.30	12.94	17.45	18.90	4.747	2.803	2.804	2.550	4.203	.726	5.134	1.444	40.515
47	1.22	1.24	14.40	7.87	88.28	42.23	13.44	13.62	14.38	10.90	2.162	1.182	13.255	6.341	5.021	2.366	3.225	2.444	40.515
48	.72	.75	7.29	4.79	25.04	14.73	5.92	3.41	5.95	5.95	3.135	1.890	10.745	8.055	2.157	1.465	2.221	2.262	40.515

Table 9 - Wave Force Tests Data and Calculated Results for Series 5; h = 6 ft,  $\phi = 45^\circ$

PAGE 5

SERIES NO. 5, RUN 49-53      DATA 7/29/77      100344-1206P4

WATER DEPTH= 4.0 FEET      FLANGE ANGLE= 45.0 DEGREE      TOTAL VOLUME= 1.9017 FT<sup>3</sup>      LENGTH OF PIPE= 9.3833 FEET

\*\*\*\* WEST DYNAMOMETER \*\*\*\*  
 RUN VEL ACC FVA FV FVAA FVMIN FMC FMT FMA FMB CL\* CL- COMAX COMIN COC COT CI+ CI- RESS K

49	1.94	2.00	10.46	16.47	28.03	24.33	12.12	4.16	25.86	25.37	2.667	4.044	6.991	6.981	2.974	1.021	2.472	2.420	.429	3.463
50	1.54	2.00	3.34	10.18	20.80	23.51	5.43	3.26	19.89	21.70	1.359	4.218	8.451	9.554	2.205	1.323	2.447	2.659	.334	2.997
51	1.04	2.00	2.17	4.45	14.47	16.29	2.17	3.62	14.47	16.29	1.948	3.997	12.958	14.589	1.945	3.242	2.543	2.973	.225	2.011
52	.69	2.00	1.17	2.14	6.33	7.50	.90	.90	6.33	7.50	2.348	4.294	12.702	15.243	1.815	1.815	1.730	2.076	.150	1.364
53	2.97	4.00	143.75	54.03	101.27	60.76	79.57	19.09	7.02	28.94	3.753	1.413	2.648	1.589	2.081	.473	2.934	1.806	1.316	23.551
54	2.05	4.00	83.57	52.72	54.25	47.02	41.59	7.23	32.55	23.51	4.595	2.098	4.503	4.409	3.206	2.325	1.069	2.951	.553	9.908
55	.77	4.00	33.93	30.44	29.84	21.73	15.73	7.23	19.49	19.89	5.013	4.503	4.409	3.206	2.325	1.069	2.951	2.951	.553	9.908
56	.77	4.00	7.96	12.03	12.12	9.95	4.52	3.62	9.95	4.95	3.071	4.702	4.737	3.889	1.764	1.414	2.400	2.400	.340	6.091
57	2.79	6.00	138.06	16.47	114.29	25.32	104.51	14.47	43.40	16.64	3.390	.405	2.407	.622	2.665	.355	3.937	1.509	1.358	36.454
58	1.05	6.00	82.74	16.47	56.79	22.42	56.79	10.85	25.37	3.804	4.640	.924	3.194	1.257	1.194	.604	3.470	1.239	.698	24.124
59	1.04	6.00	41.12	15.65	23.87	14.83	18.04	6.33	13.56	6.69	6.776	2.579	3.934	2.444	2.980	1.043	3.187	1.572	.524	14.072
60	.64	6.00	7.52	6.59	8.68	5.86	5.86	3.07	3.62	4.52	5.06	3.494	3.065	4.037	2.355	1.430	1.642	1.999	.312	8.376
42																				
**** EAST DYNAMOMETER ****																				
RUN	VEL	ACC	FVA	FV	FVAA	FVMIN	FMC	FMT	FMA	FMB	CL*	CL- COMAX COMIN	COC	COT	CI+	CI-	RESS	K		
43	.95	2.99	23.70	37.36	55.17	54.54	10.87	3.92	26.75	26.40	5.816	9.170	13.544	14.390	2.669	.961	2.557	2.523	19.623	
50	.74	2.33	6.56	24.99	40.80	44.06	5.02	3.41	18.39	21.29	2.667	10.121	15.578	18.269	2.038	1.384	2.262	2.618	19.623	
51	.50	1.57	2.55	8.05	28.42	29.97	2.84	2.55	13.71	14.99	2.287	7.222	25.477	26.864	2.544	2.290	2.504	2.737	19.623	
52	.33	1.05	0.80	3.66	13.39	14.65	.84	.85	6.69	7.32	8.000	7.350	26.842	29.390	1.674	1.709	1.828	2.001	19.623	
53	2.92	4.59	66.35	32.96	46.97	61.31	78.92	20.44	6.91	35.42	1.735	.862	2.536	1.603	2.064	.534	2.921	2.210	51.295	
54	2.01	3.16	134.84	106.21	113.69	102.14	41.87	8.51	31.77	23.84	7.415	5.839	6.251	5.617	2.299	.469	2.474	2.157	51.295	
55	1.23	1.93	69.26	59.37	60.19	54.49	15.05	6.41	16.19	14.731	0.234	4.766	5.493	4.052	2.223	1.806	2.728	2.778	51.295	
56	.75	1.19	14.54	26.37	26.08	22.14	3.34	4.26	8.34	10.22	5.701	10.309	7.444	8.655	1.307	1.664	2.017	2.465	51.295	
57	1.01	3.15	295.24	98.10	58.52	11.72	110.37	13.62	40.11	15.67	7.251	2.213	1.437	.293	2.464	.335	3.640	1.421	40.515	
58	1.99	2.09	89.31	10.21	60.19	27.75	10.17	5.81	10.03	5.79	5.008	1.694	3.375	1.524	1.699	.382	1.375	.794	40.515	
59	1.16	1.22	81.29	42.12	51.81	27.75	20.04	5.45	13.04	5.961	3.396	6.941	3.541	4.490	3.306	.499	3.064	1.400	40.515	
60	.63	.72	13.85	14.65	15.05	10.72	2.84	3.41	4.35	5.11	6.443	6.814	5.949	4.752	1.322	1.594	1.716	2.017	40.515	

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Table 10 - Wave Force Tests Data and Calculated Results for Series 6; h = 6 ft,  $\phi = 0^\circ$

SERIES NO. 6		PUN 61-72		DATA 7/24/77		0105P4-0300PM		FLANGE ANGLE = 0.00 DEGREE		TOTAL VOLUME = 1.8017 FT <sup>3</sup>		LENGTH OF PIPE = 9.333 FEET		PAGE 6																							
WAT. R DEPTH = 6.0 FEET		FV		FMAY		FMIN		FMC		FMT		FHM		FH-		CL+		CL-		COMAX		COMIN		COC		COY		CI+		CI-		RE**5		K			
EAST DYNAMOMETER		ACC		FV		FMAY		FMIN		FMC		FMT		FHM		FH-		CL+		CL-		COMAX		COMIN		COC		COY		CI+		CI-		RE**5		K	
61	1.95	2.00	0.00	5.77	22.61	26.22	4.52	3.62	22.61	26.22	0.00	1.460	5.726	6.642	1.145	.916	2.195	2.546	.423	3.704																	
62	1.49	2.00	.84	3.62	18.90	20.80	1.61	1.61	18.99	20.80	.363	1.576	8.258	9.044	.786	.786	2.416	2.646	.323	2.898																	
63	1.03	2.00	0.00	1.94	13.56	13.56	0.00	0.00	13.56	13.56	0.00	1.808	12.402	0.000	0.000	0.000	2.502	2.502	.222	1.991																	
64	.41	2.00	0.00	1.65	6.51	7.23	0.00	0.00	6.51	7.23	0.00	9.437	20.541	3.339	0.000	0.000	3.003	3.336	.009	.797																	
65	2.97	4.00	30.92	10.12	45.21	32.55	25.32	7.23	34.36	32.55	.809	.474	1.182	.051	.662	.189	2.144	2.031	1.316	23.551																	
66	2.95	4.00	24.24	16.47	32.55	26.22	11.75	7.23	25.32	26.22	1.332	.906	1.790	1.442	.646	.398	2.291	2.373	.907	16.242																	
67	1.25	4.00	11.37	14.03	19.08	17.54	7.74	3.62	16.28	17.18	1.679	2.191	2.672	2.592	1.143	.534	2.414	2.548	.553	9.908																	
68	.77	4.00	.84	3.29	8.32	8.32	1.61	0.00	8.32	8.32	.327	1.288	3.252	.707	0.000	2.007	2.007	.340	6.091																		
69	2.72	5.00	23.40	9.23	45.21	20.98	32.55	7.23	27.13	16.28	.605	.239	1.170	.543	.842	.187	2.525	1.515	1.323	35.516																	
70	1.79	6.00	15.88	6.92	29.84	12.30	14.99	3.62	18.04	8.50	.942	.410	1.770	.730	1.127	.215	2.550	1.198	.873	23.454																	
71	1.13	6.00	12.54	7.59	14.47	8.68	7.23	3.62	18.05	6.33	1.082	1.138	2.172	1.303	1.006	.543	2.434	1.420	.549	14.742																	
72	.53	6.00	3.61	3.29	4.52	4.52	1.61	1.61	3.62	4.52	2.022	2.214	3.038	3.038	1.215	1.215	1.716	2.145	.260	6.969																	
EAST DYNAMOMETER		ACC		FV		FMAY		FMIN		FMC		FMT		FHM		FH-		CL+		CL-		COMAX		COMIN		COC		COY		CI+		CI-		WL-FT			
61	.94	2.95	6.20	10.99	45.14	51.99	2.51	3.41	22.57	25.54	1.570	2.783	11.434	12.940	.635	.863	2.192	2.480	19.623																		
62	.72	2.25	5.47	7.32	33.44	39.17	1.67	1.70	16.72	19.58	2.376	3.185	14.562	17.833	.727	.741	2.127	2.492	19.623																		
63	.49	1.55	1.82	7.32	22.74	26.57	0.03	0.00	11.37	13.24	1.667	6.697	20.791	24.290	0.000	0.000	2.098	2.451	19.623																		
64	.20	.62	0.01	3.64	10.03	13.52	0.00	0.00	5.02	6.81	0.002	0.930	5.732	7.553	0.000	0.000	2.313	3.142	19.623																		
65	2.92	4.59	58.33	76.18	93.60	57.90	23.41	6.81	30.93	28.95	1.525	1.992	2.186	1.514	.612	.178	1.930	1.806	51.295																		
66	2.01	3.16	41.92	54.20	55.51	50.41	10.03	5.11	23.41	25.20	2.305	2.980	3.052	2.771	.552	.281	2.118	2.280	51.295																		
67	1.23	1.93	25.52	29.30	33.44	32.36	5.45	3.41	15.35	16.18	3.770	4.329	4.941	4.781	.865	.503	2.232	2.400	51.295																		
68	.75	1.19	3.65	5.86	14.38	14.30	0.00	0.00	7.19	7.15	1.425	2.291	5.622	5.592	0.000	0.000	1.735	1.726	51.295																		
69	2.93	3.07	51.04	54.94	93.60	35.42	11.10	6.81	26.75	14.30	1.320	1.421	2.163	.914	.805	.176	2.491	1.332	80.515																		
70	1.94	2.83	40.18	42.12	51.87	23.44	15.88	1.70	18.19	6.81	2.379	2.499	3.075	1.414	.947	.101	2.593	.960	80.515																		
71	1.22	1.24	25.52	36.02	26.75	14.37	6.69	2.21	16.33	5.96	3.832	5.499	4.017	2.144	1.004	.332	2.250	1.337	80.515																		
72	.59	.60	6.54	6.53	10.07	6.81	1.07	1.19	4.14	3.41	4.403	4.424	6.740	4.577	1.123	.401	1.983	1.616	80.515																		

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Table 11 - Wave Force Tests Data and Calculated Results for Series 7; h = 6 ft,  $\phi = 90^\circ$

PAGE 7

DATA 7/29/77, 0900P4-0500PM

TOTAL VOLUME = 1.4017 FT3      LENGTH OF PIPE = 9.3333 FEET

FLANGE ANGLE = 30.13 DEGREE

WATER DEPTH = 6.0 FEET

WEST DYNAMOMETER

RUN	W-FT	T-SEC	FVA	FV	FH1X	FH1N	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COM	COI+	COI-	PE+5	K	
73	1.95	2.00	16.55	14.45	42.50	40.60	18.99	14.47	36.17	35.26	4.191	4.673	10.764	10.106	4.800	3.664	3.512	3.424	.423	3.784
74	1.97	2.00	4.36	11.20	30.74	24.94	11.75	10.65	25.32	27.13	2.073	2.770	7.625	7.177	2.915	2.691	2.433	2.607	.427	3.423
75	1.05	2.00	2.01	4.94	19.89	14.27	7.23	5.06	18.00	14.27	1.763	4.343	17.403	16.052	6.357	4.450	3.271	3.304	.227	2.031
76	.64	2.00	0.03	1.65	9.04	4.72	1.81	1.41	9.04	9.22	0.000	3.677	23.183	20.589	4.037	4.017	2.607	2.659	.142	1.274
77	2.07	4.00	51.82	4.04	162.76	75.95	126.59	36.17	65.10	43.40	1.453	.139	4.565	2.131	1.551	1.015	4.207	2.805	1.270	22.739
78	2.10	4.00	33.93	2.47	101.27	64.72	65.10	21.70	42.68	34.35	1.776	.129	5.300	3.596	3.407	1.136	3.767	3.033	.930	16.644
79	1.26	4.00	18.39	2.47	49.73	41.95	25.32	15.17	23.51	23.51	2.673	.359	7.229	5.967	1.680	2.234	3.459	3.459	.558	9.989
80	.77	4.00	5.01	5.77	17.14	16.42	5.43	4.52	9.04	12.66	1.960	2.254	6.717	6.575	2.121	1.768	2.182	3.054	.340	6.091
81	2.07	6.00	40.12	0.00	177.23	46.30	133.43	17.36	47.02	14.00	.930	0.000	4.107	1.073	3.101	.402	4.143	1.592	1.397	37.526
82	1.85	6.00	26.74	4.94	104.09	36.17	79.57	21.70	28.94	14.47	1.500	.277	5.492	2.024	4.452	1.217	3.366	1.943	.898	24.124
83	1.13	6.00	13.71	1.94	50.64	25.32	36.17	16.28	14.04	14.00	2.058	.297	7.603	3.802	5.431	2.444	4.056	4.056	.549	14.742
84	.66	6.00	4.18	1.94	15.37	9.40	4.52	3.62	5.43	7.23	1.854	.877	6.414	4.171	2.005	1.604	2.091	2.789	.319	4.577

EAST DYNAMOMETER

RUN	W-FT	T-SEC	FVA	FV	FH1X	FH1N	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COM	COI+	COI-	ML-FT	
73	.94	2.95	27.14	64.54	78.59	74.33	16.72	11.07	32.44	35.76	6.925	11.317	19.903	19.441	4.235	2.404	3.247	3.472	19.623
74	.95	2.94	14.22	26.37	54.52	57.22	10.53	11.07	25.08	25.54	3.526	6.540	14.514	14.192	2.613	2.745	2.410	2.454	19.623
75	.50	1.58	2.12	14.65	36.74	37.46	5.85	5.45	15.68	17.84	1.922	12.875	32.326	32.925	5.143	4.744	2.473	3.234	19.623
76	.32	.99	0.00	4.35	16.72	17.71	1.67	1.70	4.36	8.66	0.000	9.611	37.319	37.535	3.732	3.401	2.410	2.553	19.623
77	2.82	4.43	105.81	14.32	30.78	37.67	104.34	40.47	60.19	40.47	2.968	.514	2.266	1.057	3.039	1.146	3.490	2.641	51.295
78	2.06	3.24	24.61	3.85	137.29	114.44	53.50	22.82	36.74	34.06	1.248	.201	13.324	5.984	2.400	1.194	3.247	3.006	51.295
79	1.24	1.94	33.54	4.42	38.65	43.23	23.41	17.03	20.06	22.14	4.875	1.224	14.349	10.644	3.402	2.475	2.452	3.257	51.295
80	.75	1.19	13.49	10.97	30.10	34.06	4.14	3.41	8.16	13.62	5.273	4.291	11.766	13.315	1.634	1.332	2.317	3.247	51.295
81	3.10	3.25	15.64	14.63	167.20	42.23	117.04	20.44	46.41	20.44	.363	.339	3.475	.979	2.712	.474	4.125	1.801	40.515
82	1.94	2.09	52.90	40.31	50.92	17.12	66.44	17.03	26.75	13.62	2.967	2.260	2.436	.961	3.750	.455	3.667	1.467	40.515
83	1.22	1.28	12.21	11.90	10.29	46.17	13.44	17.03	16.72	17.03	1.434	1.781	13.557	6.355	5.021	2.557	3.750	3.810	40.515
84	.71	.74	7.24	4.30	25.03	19.75	4.14	3.41	5.32	6.41	3.234	1.944	11.124	4.787	1.454	1.511	1.934	2.626	40.515

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Table 12 - Wave Force Tests Data and Calculated Results for Series 8; h = 8 ft,  $\phi = 90^\circ$

SERIES NO. 8, RUN 85-96		DATA 7/29/77, 1003AM		FLANGE ANGLE = 97.0 DEGREE		TOTAL VOLUME = 1.0017 FT <sup>3</sup>		LENGTH OF PIPE = 9.333 FEET		PAGE 8																					
WATER DEPTH = 8.0 FEET		BEST DIMMOMETER		FV - FV		FMC		FMT		FM+		FM-		CL+		CL- COMAX		COMIN		COC		COT		CI+		CI-		RE+95		K	
85	1.05	2.00	1.67	6.25	18.99	19.99	4.52	4.16	10.99	19.69	1.514	5.670	17.198	18.017	4.095	3.767	3.407	3.653	.224	2.001											
86	1.44	2.00	.84	3.62	13.56	16.28	1.91	1.81	13.56	16.28	1.251	5.426	20.307	24.369	2.703	2.708	3.282	3.842	.174	1.556											
87	1.03	2.00	0.00	1.94	4.66	10.67	0.00	0.00	4.66	10.67	0.000	5.001	26.043	31.000	0.000	0.000	2.929	3.526	.124	1.112											
88	.62	2.00	0.00	1.44	4.52	0.00	0.00	0.00	4.52	0.00	0.000	12.095	36.953	0.000	0.000	2.490	2.490	.075	.667												
89	1.02	4.00	45.13	4.24	180.08	112.12	115.74	65.10	86.81	54.25	.979	.179	4.082	2.512	1.413	4.935	3.804	1.444	25.851												
90	2.97	4.00	33.43	6.59	115.74	75.95	61.49	50.64	50.64	36.17	1.326	.261	4.590	3.012	2.434	2.008	3.891	2.779	1.068	19.125											
91	1.95	4.00	20.89	1.65	61.49	44.43	32.55	34.36	28.94	27.13	1.930	.152	5.680	4.511	3.007	3.174	3.394	3.182	.700	12.530											
93	3.23	6.00	29.42	4.24	173.61	52.08	101.27	28.94	57.87	21.70	.756	.212	4.459	1.338	2.601	.743	5.368	2.813	1.327	35.645											
94	2.31	6.00	15.04	3.29	99.83	42.61	68.72	16.00	47.82	10.65	.757	.166	5.025	2.140	3.459	.910	6.106	1.409	.940	25.461											
95	1.35	6.00	10.03	1.94	43.40	29.65	25.32	12.66	14.47	10.85	1.467	.289	6.344	4.338	3.703	1.852	3.203	2.482	.556	14.937											
96	.70	5.00	4.18	1.98	12.65	10.95	5.43	5.43	7.23	2.303	1.090	6.977	5.980	2.990	2.990	2.331	3.100	.207	7.695												
EAST DIMMOMETER		FV - FV		FMC		FMT		FMT		FM+		FM-		CL+		CL-		COMAX		COMIN		COC		COT		CI+		CI-		ML-FI	
85	.50	1.56	3.65	11.72	35.11	37.46	3.85	4.26	17.56	18.73	3.302	10.615	33.931	3.483	3.056	3.223	3.439	20.202													
86	.39	1.21	3.65	7.32	28.42	28.95	1.67	1.70	16.21	14.47	5.458	10.967	42.555	43.343	2.503	2.550	3.355	3.417	20.202												
87	.28	.87	3.65	4.39	16.72	20.44	0.00	0.00	9.36	10.221	6.974	9.063	59.966	0.000	0.000	3.095	3.377	20.202													
88	.17	.52	0.00	3.66	9.83	9.20	0.00	0.00	4.51	4.60	0.002	9.654	73.595	74.954	0.000	0.000	2.487	2.533	20.202												
89	3.20	5.03	298.92	76.91	91.96	49.19	100.37	61.31	33.63	57.90	6.484	1.669	1.996	1.072	2.177	1.331	5.323	3.291	57.584												
90	2.37	3.72	47.37	58.63	230.73	126.02	56.85	42.57	55.17	35.76	1.479	2.324	9.150	4.997	2.254	1.644	6.280	2.748	57.584												
91	1.55	2.44	14.22	3.66	110.35	85.15	26.75	30.65	23.41	27.25	1.314	.388	10.194	7.466	2.471	2.432	2.785	3.196	57.584												
92	2.95	4.09	247.99	80.57	45.27	25.54	93.63	34.66	53.50	23.84	6.367	2.069	2.190	.656	2.405	.475	4.963	2.211	91.871												
93	2.10	2.20	29.16	62.26	31.77	20.44	68.14	17.03	36.78	17.03	1.463	3.134	1.594	1.023	3.030	.457	4.777	2.211	91.871												
94	1.23	1.29	10.75	20.14	86.94	51.13	26.75	10.22	13.14	10.22	1.573	2.446	12.715	7.771	3.911	1.496	2.461	2.262	91.871												
95	.84	.67	6.54	5.49	24.80	14.75	6.63	.26	6.61	6.41	3.615	3.024	11.269	10.447	3.645	2.346	2.474	2.927	91.871												

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Table 13 - Wave Force Tests Data and Calculated Results for Series 9; h = 8 ft,  $\phi = 0^\circ$

PAGE 9

SERIES NO. 9, RUN 97-109 DATA 8/ 1/77

WATER DEPTH= 8.0 FEET FLANGE ANGLE= 0.0 DEGREE TOTAL VOLUME= 1.8017 FT3 LENGTH OF PIPE= 9.333 FEET

\*\*\*\*\* WEST DYNAMOMETER \*\*\*\*\*

RUN	H-FT	I-SEC	FV+	FV-	FHMAX	FHMIN	FMC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COC	COT	CI+	CI-	RE+SS	K
97	1.90	2.00	0.00	1.65	14.47	14.47	0.00	7.00	14.47	14.47	0.000	1.41212	4.0512	4.05	0.000	0.000	2.585	2.585	.230	2.056
99	1.44	2.00	.84	1.65	9.95	10.95	0.00	0.00	9.95	10.95	1.251	2.46614	.92216	2.45	0.000	0.000	2.340	2.562	.174	1.556
99	.97	2.00	0.00	0.00	7.05	6.97	0.00	7.05	6.97	0.00	0.000	0.000	2.9322	2.945	0.000	0.000	2.454	2.391	.110	1.056
101	.69	2.00	0.00	0.00	3.62	3.30	0.00	3.62	3.90	0.00	0.000	2.329525	2.624	0.000	0.000	1.771	1.944	.094	.750	
101	1.90	4.00	173.03	23.72	44.85	36.17	25.32	18.08	28.94	36.17	4.015	.548	1.036	.935	.545	.418	1.697	2.121	1.400	25.060
101	1.92	.00	167.15	15.47	54.25	38.34	32.55	14.47	28.94	36.17	3.820	.376	1.240	.876	.744	.331	1.598	2.110	1.407	25.192
102	2.87	4.00	20.06	14.50	29.66	26.40	7.23	7.23	25.32	26.40	.853	.617	1.262	1.123	.309	.304	2.015	2.101	1.031	18.465
103	1.90	4.00	10.03	17.13	16.28	19.19	3.62	3.62	16.28	19.09	.977	1.669	1.586	1.939	.352	.352	1.361	2.396	.681	12.200
104	.90	4.00	2.51	4.34	8.68	8.14	.90	.90	8.64	8.14	1.000	2.126	3.734	3.505	.389	.389	2.198	2.061	.324	5.803
105	3.18	6.00	157.12	9.19	39.79	18.04	21.70	14.47	18.04	18.04	4.167	.262	1.055	.480	.575	.384	1.705	1.705	1.306	35.090
106	2.24	6.00	6.69	6.12	25.32	12.66	14.47	7.23	18.09	12.66	.359	.371	1.359	.679	.776	.198	2.424	1.697	.919	24.669
107	1.33	6.00	6.69	5.77	14.47	8.14	3.62	1.81	12.66	8.14	1.000	.869	2.182	1.227	.545	.273	2.945	1.829	.548	14.711
108	.67	6.00	1.67	3.62	4.52	3.38	.90	.90	4.52	3.98	1.009	2.186	2.727	2.400	.545	.545	2.032	1.789	.274	7.355
***** EAST DYNAMOMETER *****																				
RUN	VEL	ACC	FV+	FV-	FHMAX	FHMIN	FMC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COC	COT	CI+	CI-	WL-FT	
97	.51	1.60	0.00	1.66	28.42	27.25	0.00	0.00	14.21	13.62	0.000	3.14024	.37023	.362	0.000	0.000	2.539	2.434	20.282	
99	.39	1.21	1.82	4.03	19.39	18.73	0.00	0.00	9.70	9.37	2.729	6.03224	.03724	.045	0.000	0.000	2.289	2.211	20.282	
99	.26	.82	0.00	1.83	13.38	13.24	0.00	0.00	6.69	6.64	0.000	5.95443	.49143	.189	0.000	0.000	2.327	2.311	20.282	
100	.19	.58	0.00	0.00	6.69	6.47	0.00	0.00	3.34	3.24	0.000	0.000	4.07341	.677	0.000	0.000	1.637	1.594	20.282	
101	1.11	4.04	176.80	21.37	46.91	27.25	26.75	0.00	13.44	27.25	4.033	.508	1.091	.623	.618	0.000	1.961	1.598	57.584	
101	3.12	4.90	167.69	25.64	46.15	26.37	26.75	6.81	33.44	23.84	3.832	.586	1.055	.607	.611	.156	1.951	1.391	57.584	
102	2.29	1.59	4.56	10.07	78.42	26.57	10.03	3.41	26.75	26.57	.194	.428	1.209	1.130	.427	.145	2.129	2.114	57.584	
103	1.51	2.39	29.10	54.94	40.13	34.06	3.34	3.41	20.76	17.03	2.442	5.353	3.910	3.313	.326	.332	2.417	2.051	57.584	
104	.72	1.13	3.65	9.85	15.38	16.35	.94	.85	7.69	9.17	1.570	4.259	6.524	7.043	.363	.367	1.949	2.070	57.584	
105	2.90	3.04	167.60	19.11	40.13	27.44	13.34	0.11	20.16	20.44	4.447	.446	1.064	.542	.333	0.003	1.191	1.926	91.871	
105	2.84	2.13	21.97	56.00	43.47	18.33	13.34	3.07	16.72	9.29	1.173	3.075	2.311	.980	.717	0.103	2.241	1.233	91.871	
107	1.22	1.27	14.54	10.03	28.42	13.52	3.34	0.00	11.70	6.41	2.193	4.524	4.296	2.054	.504	0.000	2.631	1.531	91.871	
109	.61	.64	4.74	7.32	8.36	7.63	.94	1.00	4.14	3.73	2.917	4.418	3.043	4.527	.504	0.000	1.479	1.684	91.871	

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Table 14 - Wave Force Tests Data and Calculated Results for Series 10; h = 8 ft,  $\phi = 45^\circ$

\* SERIES NO. 10, RUN 109-120 DATA 8/ 1/77

WATER DEPTH=	0.0 FEET	FLANGE ANGLE=	45.00 DEGREE	TOTAL VOLUME=	1.0017 FT3	LENGTH OF PIPE=	9.3333 FEET													
***** WEST DYNAMOMETER *****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****
RUN	M-FT	T-SEC	FV+	FV-	FMAX	FMIN	FHC	FHT	FM+	FM-	CL+	CL-	COMAX	COMIN	CDC	CDT	CI+	CI-	RE+%	K
109	1.95	2.00	2.01	4.61	15.91	16.29	1.91	1.91	15.91	16.29	1.017	4.17014	4.1414	7.41	1.639	1.630	2.922	2.989	.224	2.001
110	1.44	2.00	.86	1.55	11.75	12.65	0.00	0.00	11.75	12.66	1.251	2.46617	5.9910	9.953	0.000	0.000	2.775	2.989	.174	1.556
111	1.03	2.00	0.00	0.00	8.14	8.14	0.00	0.00	8.14	8.14	0.000	0.00023	8.0123	8.01	0.000	0.000	2.690	2.690	.124	1.112
112	.68	2.00	0.00	0.00	3.98	4.52	0.00	0.00	3.98	4.52	0.000	0.00026	8.0230	4.57	0.000	0.000	1.992	2.264	.082	.734
113	4.00	4.00	157.12	79.67	122.97	68.72	16.01	20.94	54.25	43.40	3.445	1.734	2.696	1.507	1.903	.634	3.108	2.480	1.437	25.719
114	2.82	4.00	93.60	56.01	65.83	54.25	44.93	21.70	43.40	28.94	4.124	2.470	2.903	2.153	.957	3.517	2.345	1.013	18.135	
115	1.79	4.00	48.12	39.54	28.94	32.55	13.19	16.28	23.51	25.32	4.369	4.306	3.151	3.545	1.457	1.772	2.994	3.224	.645	11.541
116	.92	4.00	9.36	14.00	18.85	12.12	1.01	4.16	9.04	11.75	3.854	5.765	4.468	4.909	.745	1.713	2.239	2.911	.332	5.935
117	3.15	6.00	117.00	29.65	108.51	39.79	79.57	25.32	47.02	21.70	3.103	.786	2.977	1.055	2.110	.671	4.432	2.846	1.306	35.080
118	2.26	6.00	75.22	20.43	59.68	28.94	41.59	10.85	25.32	14.47	3.960	1.076	3.142	2.190	.571	3.363	1.922	.927	24.895	
119	1.38	6.00	36.77	14.83	25.32	21.70	17.00	9.32	14.47	9.04	5.142	2.073	3.540	3.035	2.377	1.163	3.131	1.957	.569	15.277
120	.69	6.00	5.85	7.41	7.23	5.43	1.81	3.62	5.43	5.43	3.321	4.209	4.107	3.080	1.027	2.053	2.366	2.366	.282	7.582

***** EAST DYNAMOMETER *****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****
RUN	VEL	ACC	FV+	FV-	FMAX	FMIN	FHC	FHT	FM+	FM-	CL+	CL-	COMAX	COMIN	CDC	CDT	CI+	CI-	WL-FY	
109	.50	1.56	3.65	9.85	30.10	30.65	1.67	1.70	15.95	15.33	3.302	8.95627	7.5727	7.62	1.514	1.542	2.763	2.814	20.202	
110	.39	1.21	1.82	3.65	23.41	22.14	0.00	0.00	11.70	11.07	2.729	5.68335	8.06533	1.45	0.000	0.000	2.763	2.613	20.202	
111	.28	.87	0.00	0.00	16.72	17.03	0.01	0.00	8.36	4.51	0.000	0.00049	8.6349	9.72	0.000	0.000	2.763	2.814	20.202	
112	.19	.57	0.00	0.00	6.69	9.54	0.00	0.00	3.34	4.77	0.000	0.00045	8.5364	2.43	0.000	0.000	1.675	2.388	20.202	
113	3.19	5.01	167.69	53.11	117.84	64.71	76.91	30.65	46.81	42.91	3.677	1.164	2.566	1.419	1.666	.672	2.675	2.432	57.584	
114	2.25	3.53	105.91	148.47	127.07	105.58	45.14	22.14	40.13	27.25	8.199	7.430	5.684	4.656	1.991	.976	3.252	2.208	57.584	
115	1.43	2.25	43.44	38.49	60.10	61.31	13.39	13.62	20.06	20.44	9.13110	7.69	6.555	6.676	1.457	1.444	2.555	2.602	57.584	
116	.74	1.16	17.86	27.47	21.74	20.44	1.67	3.41	9.20	10.22	7.35511	3.10	4.944	8.414	.643	1.402	2.277	2.530	57.584	
117	2.98	3.94	158.57	27.47	113.69	34.06	70.22	15.67	40.13	14.99	4.205	.724	3.015	.903	1.862	.415	3.782	1.413	91.871	
118	3.06	2.15	149.46	96.63	117.04	34.63	43.47	8.51	23.41	13.62	7.870	5.091	6.163	2.968	2.243	.448	3.109	1.809	91.871	
119	1.26	1.32	74.55	54.04	50.16	43.97	16.72	5.11	13.38	5.7910	7.05	7.682	7.014	5.715	2.336	.716	2.495	1.253	91.871	
120	.63	.66	14.54	14.65	15.05	11.92	1.67	3.41	5.02	5.96	8.278	4.317	4.543	6.767	.943	1.936	2.147	2.599	91.871	

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Table 15 - Wave Force Tests Data and Calculated Results for Series 11; h = 8 ft,  $\phi = 0^\circ$

\* SERIES 10.11, RUN 121-132 DATA W/ 1/77

WATER DEPTH=	A.0 FEET	FLANGE ANGLE=	0.0 DEGREE	TOTAL VOLUME=	1.8017 FT3	LENGTH OF PIPE=	9.3333 FEET															
***** WEST DYNAMOMETER	FV-	FH48A	FH41N	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	CDC	COT	CI+	CI-	REFF5	K					
121	1.90	2.00	1.67	1.07	13.56	13.56	0.00	0.00	0.00	13.56	13.55	1.433	1.412	1.629	1.629	0.000	0.000	2.423	2.423	.230	2.056	
122	1.46	2.00	1.67	1.65	10.95	11.71	0.00	0.00	10.85	11.21	2.433	2.397	15.791	16.317	0.000	0.000	0.000	2.525	2.610	.176	1.578	
123	1.04	2.00	0.00	0.00	7.23	7.23	0.00	0.00	7.23	7.23	0.000	0.000	19.254	19.254	0.000	0.000	0.000	2.277	2.277	.130	1.167	
124	.64	2.00	0.00	0.10	3.62	3.35	0.00	0.00	3.62	3.98	0.000	0.000	27.129	28.888	0.000	0.000	0.000	1.913	2.104	.078	.695	
125	3.95	4.00	260.75	30.97	47.02	36.17	21.70	14.47	28.94	32.55	5.767	.697	1.058	.814	.480	.326	1.675	1.884	1.418	25.389	1.418	25.389
126	2.77	4.00	13.37	19.77	30.74	28.34	10.95	7.23	25.32	28.94	.612	.904	1.406	1.324	.496	.331	2.090	2.388	.995	17.806	.995	17.806
127	1.85	4.00	13.37	16.47	16.29	23.51	3.62	7.23	16.28	23.51	1.376	1.696	1.675	2.420	.372	.745	2.015	2.911	.663	11.870	.663	11.870
128	.92	4.00	1.67	4.12	7.23	10.95	0.00	0.00	7.23	10.85	.699	1.696	2.978	4.469	0.000	0.000	1.791	2.687	.332	5.935	.332	5.935
129	3.19	6.00	200.58	13.18	43.40	18.09	21.70	18.08	21.70	18.08	5.319	.349	1.151	.480	.575	.480	2.086	1.705	1.306	35.080	1.306	35.080
130	1.87	6.00	8.36	6.59	28.94	10.95	10.95	7.23	14.47	10.85	.643	.507	2.226	.835	.835	.557	2.123	1.742	.767	20.595	.767	20.595
131	1.44	6.00	8.16	4.94	14.47	9.04	.70	0.00	14.47	9.04	1.087	.643	1.881	1.176	.118	0.000	3.020	1.887	.590	15.842	.590	15.842
132	.72	6.00	2.94	4.74	2.71	6.33	1.41	1.81	2.71	6.33	1.478	2.485	1.411	3.292	.941	.941	1.132	2.682	.295	7.921	.295	7.921
***** EAST DYNAMOMETER																						
RUN	VEL	ACC	FV+	FH48A	FH41N	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	CDC	COT	CI+	CI-	ML-FY				
121	.51	1.60	3.65	5.43	25.08	25.54	0.00	0.00	12.54	12.77	3.126	4.710	21.583	21.901	0.000	0.000	2.240	2.282	20.202			
122	.39	1.23	3.65	3.66	20.73	22.14	0.00	0.00	10.37	11.07	5.305	5.330	30.172	32.217	0.000	0.000	2.413	2.576	20.202			
123	.29	.91	0.00	0.00	13.39	13.62	0.00	0.00	6.63	6.81	0.000	0.000	35.601	36.261	0.000	0.000	2.185	2.144	20.202			
124	.17	.54	0.00	0.00	6.02	6.91	0.00	0.00	3.41	3.80	0.000	0.000	45.217	51.171	0.000	0.000	1.591	1.881	20.202			
125	3.15	4.94	255.18	12.09	38.79	30.65	20.05	13.62	26.75	30.65	5.741	.272	.873	.690	.451	.307	1.568	1.774	57.586			
126	2.21	3.47	3.55	10.99	30.13	23.44	10.03	3.41	26.75	20.44	.167	.503	1.377	1.091	.459	.156	2.288	1.687	57.586			
127	1.47	2.31	21.97	49.81	33.44	35.42	3.34	3.41	16.72	17.71	2.251	5.127	3.442	3.646	.344	.351	2.070	2.193	57.586			
128	.74	1.16	3.65	10.99	15.05	15.13	0.00	0.00	7.52	7.66	1.501	4.524	6.196	6.310	0.000	0.000	1.463	1.897	57.586			
129	2.90	3.04	236.47	19.31	41.46	10.22	23.06	13.22	20.06	10.22	6.284	.496	1.100	.271	.532	.271	1.591	.863	91.871			
130	1.70	1.74	25.52	54.34	11.70	6.71	10.03	3.41	13.39	13.62	1.963	4.227	.700	.772	.262	2.167	2.187	91.871				
131	1.31	1.37	18.23	29.70	23.41	15.13	0.00	0.00	11.70	7.66	2.379	3.810	3.044	1.993	0.000	0.000	2.443	1.599	91.871			
132	.65	.69	6.56	6.51	9.36	9.51	1.17	1.19	4.14	4.26	3.413	3.429	3.348	4.429	.609	.620	1.745	1.777	91.871			

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Table 16 - Wave Force Tests Data and Calculated Results for Series 12; h = 8 ft,  $\phi = -45^\circ$

* SERIES NO. 12, RUN 133-144		DATA 9/ 1/77, 1300A-1130AM		FLANGE ANGLE = -45.0 DEGREE		TOTAL VOLUME = 1.0017 FT3		LENGTH OF PIPE = 9.333 FEET		PAGE 12										
WATER DEPTH = 0.0 FEET	WEST DYNAMOMETER RUN H-FT T-SEC	FV	FV MAX	FMIN	FMC	FHT	FH+	FH-	CL+	CL-	COMIN	COC	COT	CI+	CI-	RE+5	K			
133	1.90	2.00	5.01	7.41	16.24	15.73	1.81	1.81	16.24	15.73	4.299	6.356	13.955	13.490	1.551	1.551	2.908	2.811	.230	2.056
134	1.44	2.00	3.01	4.61	12.66	13.56	0.00	0.00	12.66	13.56	4.505	6.906	14.951	20.307	0.000	0.000	2.309	3.202	.174	1.556
135	1.03	2.00	1.67	2.64	7.60	8.68	0.00	0.00	7.60	8.68	4.905	7.735	22.299	25.473	0.000	0.000	2.510	2.869	.124	1.112
136	.66	2.00	.84	.82	3.62	4.16	0.00	0.00	3.62	4.16	5.987	5.901	25.912	29.799	0.000	0.000	1.868	2.148	.079	.711
137	3.05	4.00	76.09	105.43	126.59	65.10	57.47	38.00	39.79	39.79	1.823	2.500	3.002	1.544	1.372	.896	2.364	2.364	1.381	24.730
138	2.87	4.00	61.84	81.39	77.76	39.06	30.74	21.70	20.94	21.70	2.631	3.462	3.308	1.662	1.308	.923	2.303	2.735	1.031	14.465
139	.87	4.00	10.36	13.51	10.13	11.75	4.52	4.52	9.04	10.05	4.784	6.235	4.675	5.426	2.087	2.087	2.371	2.845	.313	5.605
140	1.90	4.00	26.74	44.48	39.06	29.66	19.89	18.85	18.00	21.51	2.605	4.334	3.806	2.890	1.934	1.027	2.170	2.832	.681	12.200
141	3.23	6.00	26.74	82.37	108.51	34.00	57.97	21.70	20.94	21.70	.687	2.116	2.787	.873	1.486	.557	2.684	2.813	1.327	35.645
142	2.26	6.00	27.75	59.96	41.59	24.59	34.36	15.55	23.51	14.47	1.461	3.157	2.190	1.295	1.809	.819	3.122	1.922	.927	24.895
143	1.34	6.00	13.37	29.65	25.32	14.47	18.04	9.04	10.05	10.05	1.878	4.146	3.540	2.023	2.529	1.264	2.349	2.349	.569	15.277
144	.67	6.00	5.52	8.24	7.23	5.43	3.62	1.81	5.43	5.43	3.327	4.968	4.363	3.273	2.182	1.091	2.439	2.439	.274	7.357
***** EAST DYNAMOMETER																				
RUN	VEL	ACC	FV	FV MAX	FMIN	FMC	FHT	FH+	FH-	CL+	CL-	COMIN	COC	COT	CI+	CI-	WL-FY			
133	.51	1.60	14.58	15.39	30.10	32.36	1.67	1.70	15.05	16.18	1.812	5.021	3.189	25.804	27.742	1.434	1.480	2.688	2.890	20.282
134	.39	1.21	9.11	10.25	21.74	23.44	0.00	0.00	10.87	11.92	13.645	15.353	32.542	35.694	0.000	0.000	2.566	2.814	20.282	
135	.24	.87	4.01	5.49	15.05	14.65	0.00	0.00	7.32	7.32	11.767	16.121	4.157	42.376	0.000	0.000	2.487	2.420	20.282	
136	.18	.55	3.65	1.83	8.36	10.22	0.00	0.00	4.18	5.11	2.613	1.895	9.892	73.201	0.000	0.000	2.159	2.638	20.282	
137	3.87	4.61	89.31	60.47	133.76	44.28	60.13	25.20	36.78	37.46	2.118	1.433	3.172	1.050	1.427	.598	2.186	2.228	57.584	
138	2.89	3.59	67.80	166.27	161.85	74.93	28.42	14.65	26.75	28.95	2.884	7.073	6.885	3.167	1.283	.623	2.129	2.384	57.584	
139	.69	1.09	18.96	26.37	20.73	20.44	5.02	3.41	9.20	8.51	8.750	12.172	9.570	9.433	2.315	1.572	2.411	2.232	57.584	
140	1.51	2.38	36.45	100.35	73.57	54.49	16.72	6.81	18.39	20.44	3.552	9.779	7.169	5.310	1.629	.664	2.215	2.461	57.584	
141	2.95	3.88	82.02	47.61	110.35	27.25	56.45	17.03	26.75	20.44	2.107	1.223	2.434	.788	1.460	.437	2.481	1.886	91.871	
142	2.86	2.15	68.51	74.38	140.44	37.46	35.11	11.92	20.96	13.62	3.186	4.127	7.395	1.973	1.849	.623	2.665	1.809	91.871	
143	1.26	1.32	25.54	70.32	48.82	23.44	15.05	6.81	10.22	3.568	9.833	6.427	3.334	2.104	.933	1.389	2.211	41.871		
144	.61	.64	10.94	16.45	11.82	10.90	2.81	2.84	4.14	5.11	6.597	10.162	6.656	6.574	1.210	1.231	1.879	2.247	91.871	

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Table 17 - Wave Force Tests Data and Calculated Results for Series 13; h = 6 ft,  $\phi = -45^\circ$

SERIES NO. 13, RUN 145-156		DATA 9/ 2/77		TOTAL VOLUME = 1.8017 FT <sup>3</sup> LENGTH OF PIPE = 9.333 FEET																
WATER DEPTH = 6.0 FEET		FLANGE ANGLE = 45.0 DEGREE																		
WEST DYNAMOMETER																				
RUN	W-FT	T-SEC	FV+	FV-	FHMAX	FHMIN	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COC	COI+	CI-	REPS	K	
145	1.85	2.00	14.21	23.06	28.03	28.74	2.71	5.43	28.03	28.94	4.009	6.509	7.910	8.165	.766	1.531	2.873	2.966	.400	3.595
146	1.49	2.00	9.19	14.83	21.70	22.61	5.43	5.43	21.70	22.61	3.998	6.448	9.439	9.431	2.359	2.359	2.761	2.876	.323	2.888
147	.97	2.00	4.14	5.77	14.47	15.91	1.31	1.81	14.47	14.47	4.234	5.841	4.657	16.123	1.812	1.832	2.810	2.810	.211	1.892
149	.67	2.00	.84	1.65	8.14	7.23	0.00	0.00	8.14	7.23	1.809	3.565	17.612	15.655	0.000	0.000	2.310	2.053	.145	1.294
149	2.77	4.00	58.50	99.94	115.74	43.40	61.49	21.71	61.49	25.32	1.765	2.982	3.492	1.309	1.855	.655	4.121	1.697	1.225	21.927
150	2.00	4.00	35.10	72.44	75.95	32.55	47.02	18.08	26.40	10.74	2.030	4.192	4.793	1.883	2.713	1.046	2.450	2.853	.885	15.836
151	1.24	4.00	32.59	28.01	25.32	22.61	13.56	9.04	16.28	18.99	4.587	3.942	3.563	3.182	1.909	1.273	2.356	2.749	.567	10.151
152	.62	4.00	5.01	10.71	10.95	9.04	3.62	2.71	8.14	9.04	3.063	6.541	6.628	5.524	2.209	1.657	2.454	2.727	.272	4.873
153	2.67	6.00	434.54	85.66	115.74	36.89	56.42	16.47	36.17	14.47	11.680	2.302	3.111	.992	1.515	.389	3.432	1.373	1.298	34.846
154	1.74	6.00	78.20	70.84	55.10	25.32	43.40	11.94	21.70	16.28	4.433	4.453	4.093	1.592	2.723	.750	3.149	2.362	.848	22.784
155	1.83	6.00	13.37	32.95	28.94	14.47	21.70	9.04	10.95	10.13	2.429	5.986	5.257	2.629	3.943	1.643	2.677	2.499	.499	13.402
156	.51	6.00	5.01	7.91	8.14	5.43	3.62	2.71	5.06	5.43	3.644	5.747	5.914	3.943	2.629	1.971	2.499	2.677	.250	6.701
***** EAST DYNAMOMETER *****																				
RUN	VEL	ACC	FV+	FV-	FHMAX	FHMIN	FHC	FHT	FH+	FH-	CL+	CL-	COMAX	COMIN	COC	COI+	CI-	WL-FT		
145	.83	2.79	23.70	49.44	53.50	51.09	1.67	1.70	26.75	25.54	6.687	13.953	15.091	4.417	.472	.481	2.742	2.618	19.623	
146	.72	2.25	18.96	29.30	40.13	40.47	4.19	3.41	20.06	20.44	9.244	12.742	17.451	17.774	1.818	1.881	2.553	2.600	19.623	
147	.47	1.47	14.58	12.82	28.42	28.95	1.57	1.70	14.21	14.47	4.731	2.987	28.796	29.330	1.634	1.725	2.760	2.811	19.623	
148	.32	1.01	3.65	4.39	15.05	11.62	0.00	0.00	7.52	6.81	7.889	9.511	32.565	29.483	0.000	0.000	2.135	1.933	19.623	
149	2.72	4.27	113.01	205.10	230.73	74.73	60.19	20.44	56.45	23.84	3.409	6.187	6.960	2.260	1.816	.616	3.810	1.598	51.295	
150	1.36	3.04	43.84	157.48	140.44	66.07	43.47	13.62	26.75	27.25	4.849	9.108	9.122	3.821	2.514	.784	2.482	2.528	51.295	
151	1.26	1.94	61.47	64.09	56.85	40.47	16.72	6.81	16.72	17.88	9.722	9.021	9.001	5.752	2.353	.959	2.420	2.588	51.295	
152	.60	.95	10.21	25.64	18.39	17.03	3.34	2.55	7.52	8.51	6.235	15.661	11.235	10.403	2.043	1.568	2.269	2.568	51.295	
153	2.84	3.02	7.29	51.27	133.72	17.73	53.59	8.86	40.13	13.62	.196	1.374	3.325	.658	1.434	.234	3.888	1.293	80.515	
154	1.44	1.97	32.81	94.80	143.79	37.46	35.11	6.81	20.06	13.62	2.063	6.217	7.040	2.355	2.207	.424	2.912	1.977	80.515	
155	1.11	1.16	21.87	73.25	60.19	17.03	29.95	3.41	10.03	8.51	3.974	13.308	10.936	3.094	1.645	.619	2.475	2.101	90.515	
156	.55	.58	9.84	17.04	15.05	9.54	3.17	2.84	4.14	4.77	7.15	12.77	10.936	6.937	2.735	1.445	2.062	2.353	80.515	

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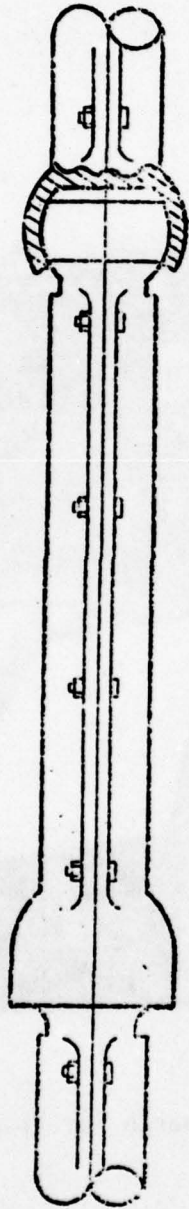
Table 18 - Wave Force Tests Data and Calculated Results for Series 14; h = 4 ft, φ = -45°

SERIES NO. 14, RUN 157-16A DATA 8/3/77

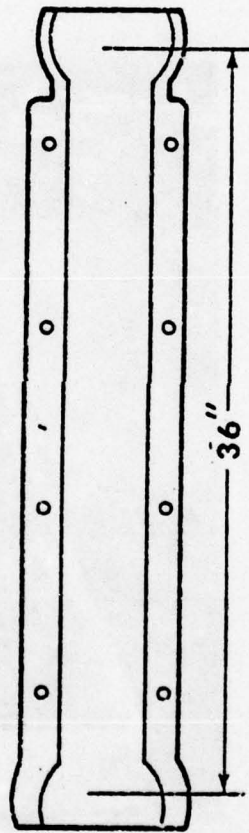
WATER DEPTH= 4.0 FEET		FLANGE ANGLE=-45.0 DEGREE		TOTAL VOLUME= 1.6017 FT3		LENGTH OF PIPE= 9.3333 FEET		
WAVE RUN	M-FT	T-SEC	FV*	FV*	FV*	FV*	FV*	
***** WEST DIMMOMETER *****								
157	1.64	2.00	37.61	55.19	49.73	45.21	29.03	
158	1.31	2.00	21.73	37.07	35.26	34.72	10.85	
159	.90	2.00	10.03	15.65	23.51	23.51	1.81	
160	.57	2.00	3.34	3.79	10.85	12.66	1.45	
161	2.07	4.00	30.76	93.00	92.23	41.39	14.47	
162	1.54	4.00	20.73	71.17	56.06	30.74	50.64	
163	1.00	4.00	13.37	36.24	27.13	17.36	23.51	
164	.62	4.00	5.35	12.36	11.39	9.35	6.33	
165	2.10	6.00	16.71	107.04	115.74	28.94	74.04	
166	.42	6.00	8.36	33.61	28.94	10.45	21.70	
167	1.34	6.00	11.74	78.04	66.91	18.00	57.87	
168	.46	6.00	3.34	8.24	6.87	5.06	3.62	
***** EAST DIMMOMETER *****								
157	1.41	4.42	71.09	128.86	16.94	93.44	21.74	
158	1.14	3.59	41.92	76.91	57.84	65.33	10.03	
159	.77	2.43	14.23	36.79	43.47	43.59	1.67	
160	.49	1.55	5.47	12.92	21.74	22.14	1.67	
161	2.65	4.16	65.67	197.77	167.20	74.93	73.57	
162	1.97	3.89	33.54	146.50	107.01	55.17	65.81	
163	1.28	2.02	21.87	79.11	50.16	32.01	18.39	
164	.79	1.24	10.21	26.37	22.74	15.33	4.64	
165	2.85	2.99	21.47	236.40	95.17	114.42	83.63	
166	1.11	1.16	16.04	77.64	50.16	17.62	21.07	
167	1.02	1.91	27.70	157.44	110.41	27.25	26.85	
168	.63	.66	6.56	17.54	13.34	4.41	3.34	
CL+	CL-	COMIN	COC	COF	CI+	CI-	RE**5	K
4.225	6.200	5.587	5.000	3.149	2.032	3.216	2.924	.635
3.694	6.308	6.002	5.909	1.847	2.154	2.607	2.764	.516
3.725	5.813	8.732	8.732	.672	1.343	2.764	2.764	.349
3.475	9.952	11.610	1.327	1.659	2.805	2.339	.222	1.938
2.978	2.905	2.932	2.587	.460	2.662	2.062	1.193	21.360
4.103	3.232	1.772	2.919	.934	2.346	2.848	.806	15.861
4.806	4.895	3.664	3.175	1.221	2.308	2.462	.579	18.363
4.452	4.105	3.584	2.281	1.368	2.894	2.304	.354	6.345
2.936	3.173	.793	2.578	.496	3.466	2.773	1.285	34.581
1.505	6.050	5.209	1.953	3.987	1.953	2.221	1.954	.501
4.756	4.492	1.214	3.885	.971	4.340	2.712	.821	22.847
1.902	4.686	3.910	2.881	2.859	2.058	1.579	2.211	.282
7.986	13.579	9.768	9.375	2.442	1.818	2.911	2.698	18.887
7.135	13.891	11.553	11.123	1.707	1.739	2.781	2.846	14.887
6.770	12.922	15.143	16.191	.631	.632	2.556	2.563	18.887
5.015	11.756	19.932	20.304	1.533	1.562	2.008	2.045	18.887
6.287	5.315	2.382	2.339	.379	2.646	2.578	43.849	
8.446	6.169	3.161	2.681	.785	2.478	2.556	43.849	
4.324	2.434	2.434	2.434	.920	2.039	2.270	43.849	
3.678	3.501	4.143	5.522	1.647	.920	2.324	1.775	43.849
6.428	1.513	.373	2.587	.467	3.205	2.611	66.517	
5.792	4.978	3.030	2.451	1.733	1.226	2.464	1.422	66.517
1.860	10.573	4.756	1.429	1.817	.800	4.514	2.843	66.517
3.474	1.903	1.474	1.903	1.453	1.471	1.447	66.517	

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FIG. 1 - Split Pipe



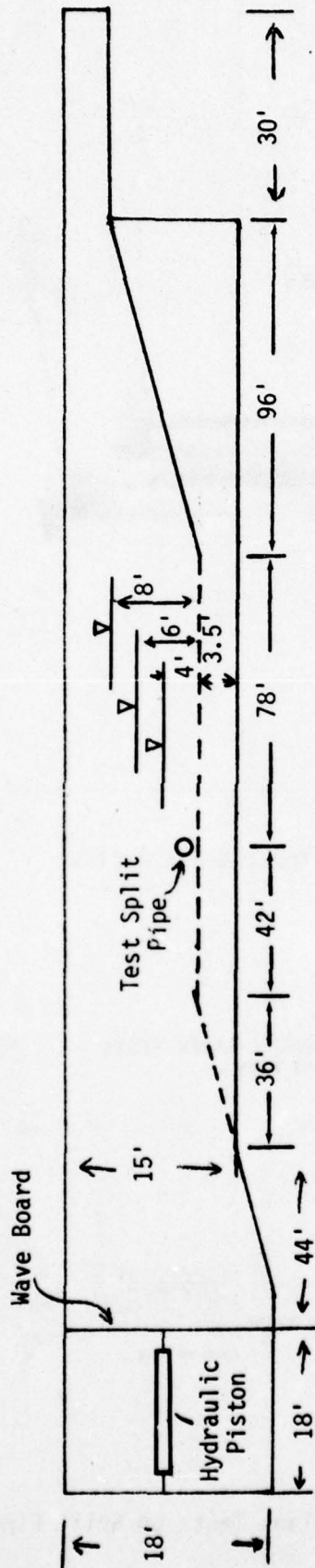
Assembled Sections



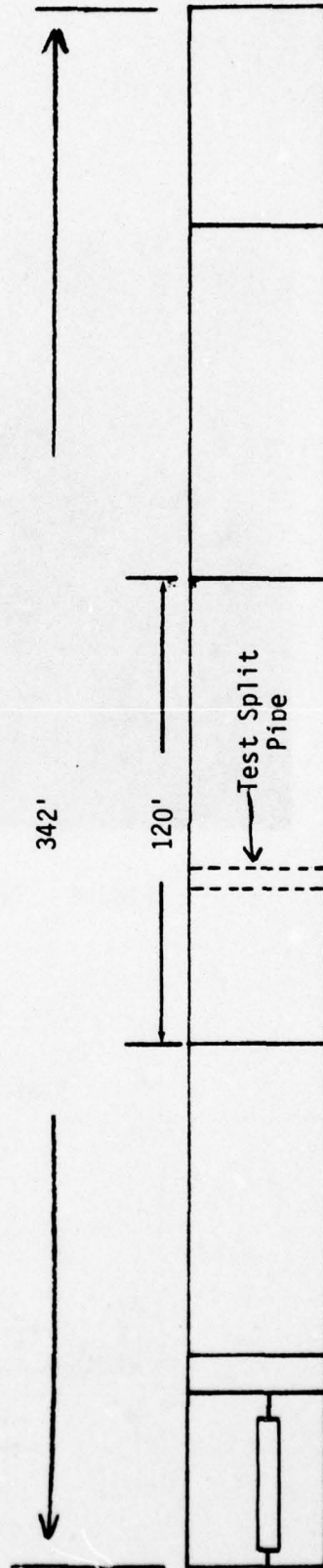
Split Pipe Cable Protector



FIG. 2 - The OSU Wave Research Facility



Sectional Elevation



Plan

FIG. 3 - Location of Test Split Pipe and False Floor Configuration

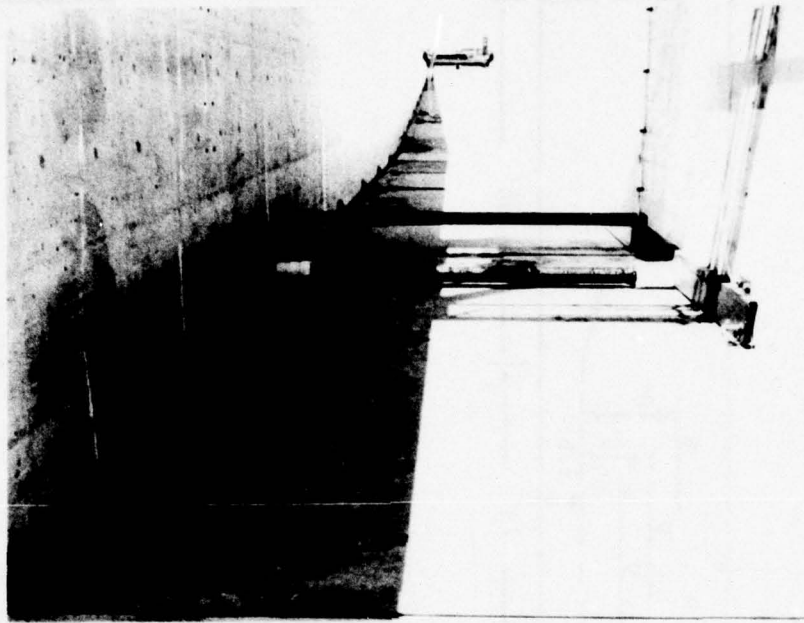


FIG. 4 - Test Split Pipe and False Floor

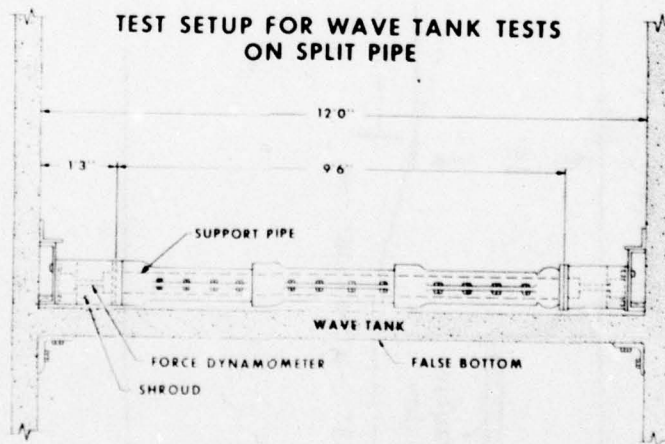


FIG. 5 - Test Setup for Wave Tank Tests on Split Pipe

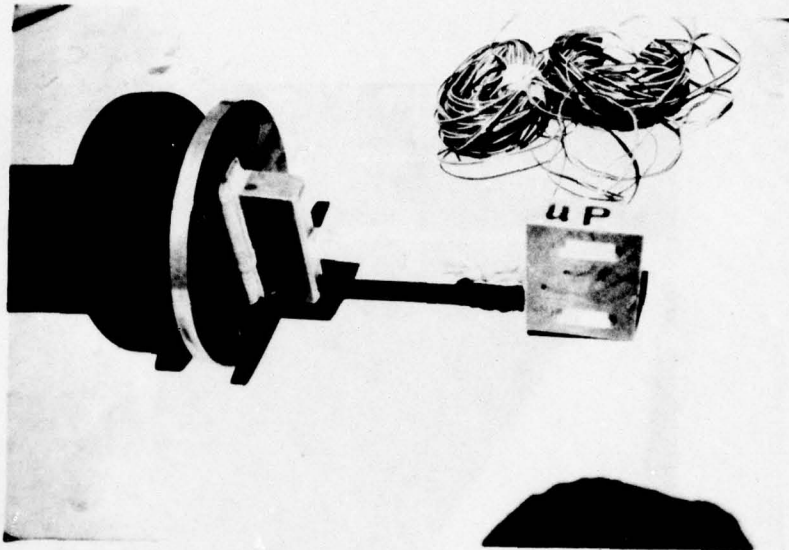


FIG. 6 - Force Dynamometer

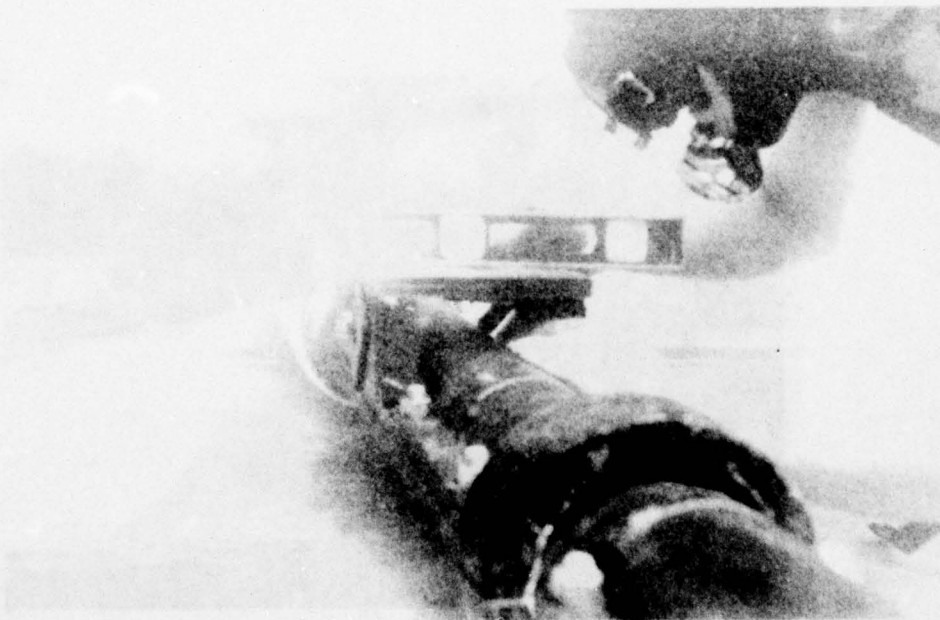


FIG. 7 - Underwater Operation of Changing of Flange Angle

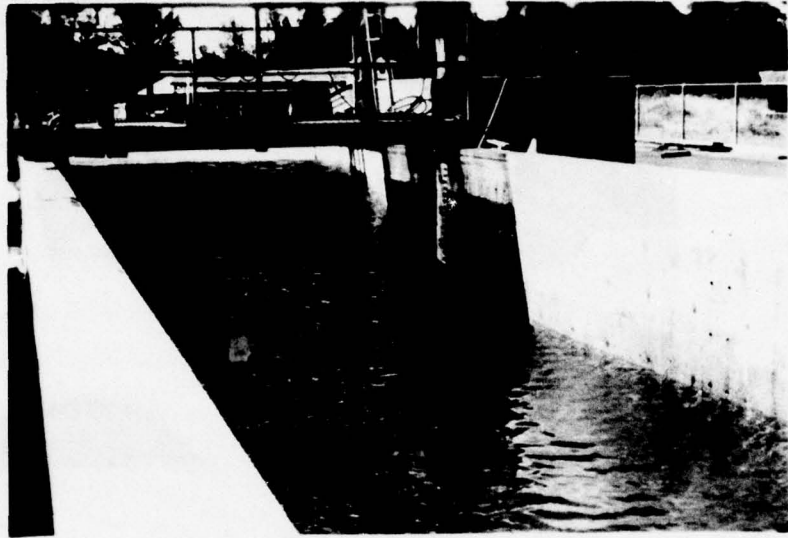


FIG. 8 - The Test Wave With  $T = 6$  sec.,  $H = 3.3$  ft.,  $h = 8$  ft.



FIG. 9 - The Test Wave With  $T = 2$  sec.,  $H = 1.9$  ft.,  $h = 8$  ft.

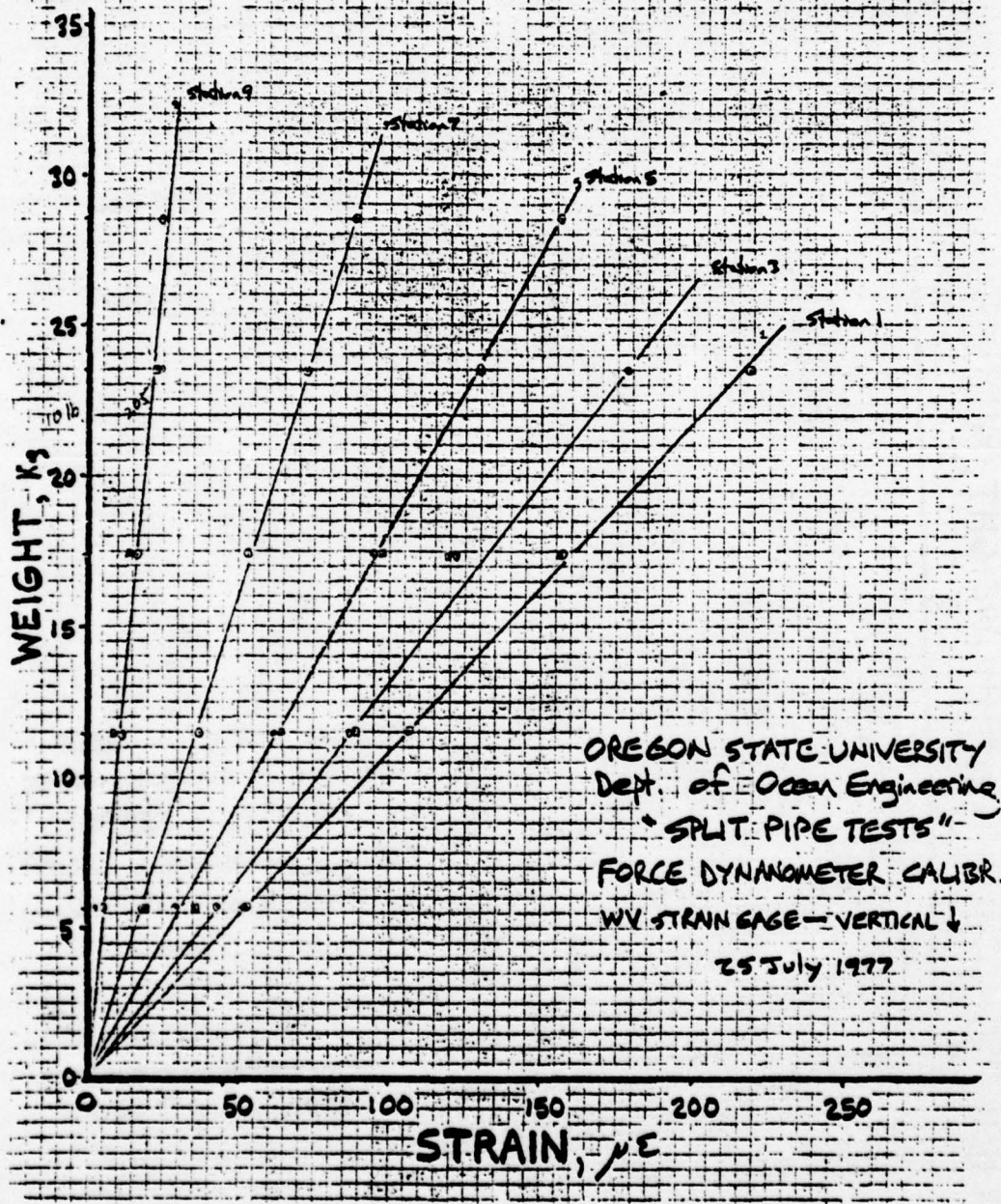


FIG. 10 - The Sample Plots of the West Force Dynamometer Output vs. Weight



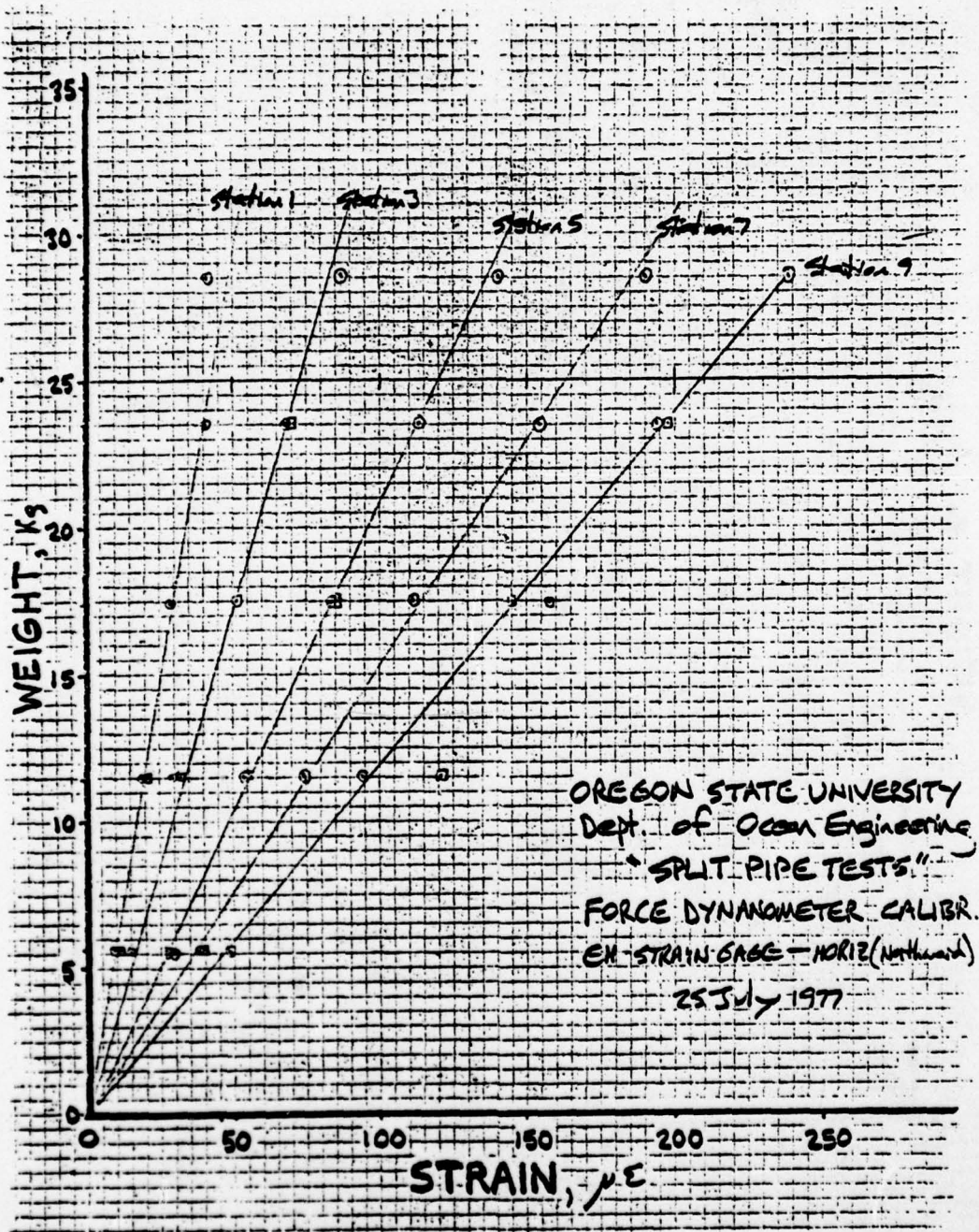


FIG. 11 - The Sample Plots of the East Force Dynamometer Output vs. Weight

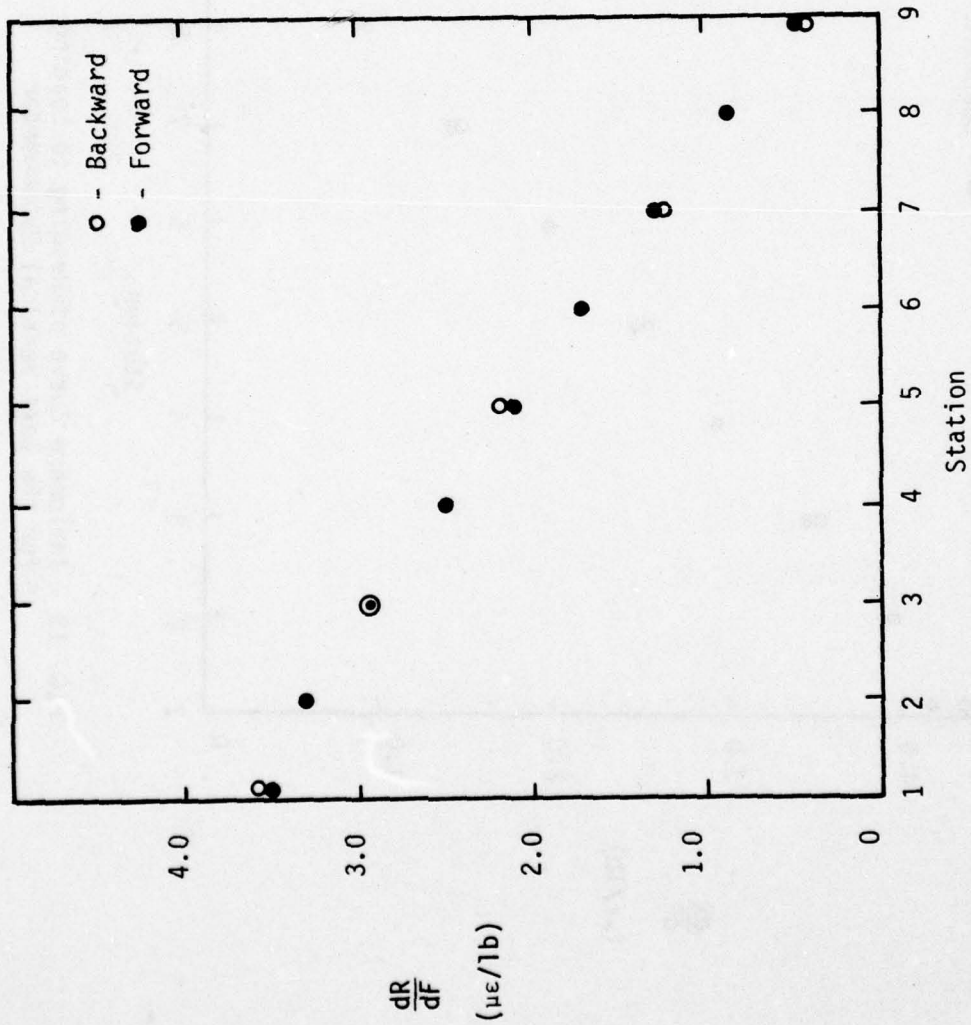


FIG. 12 - Influence Curve of Reading to Loading for the West Horizontal Dynamometer

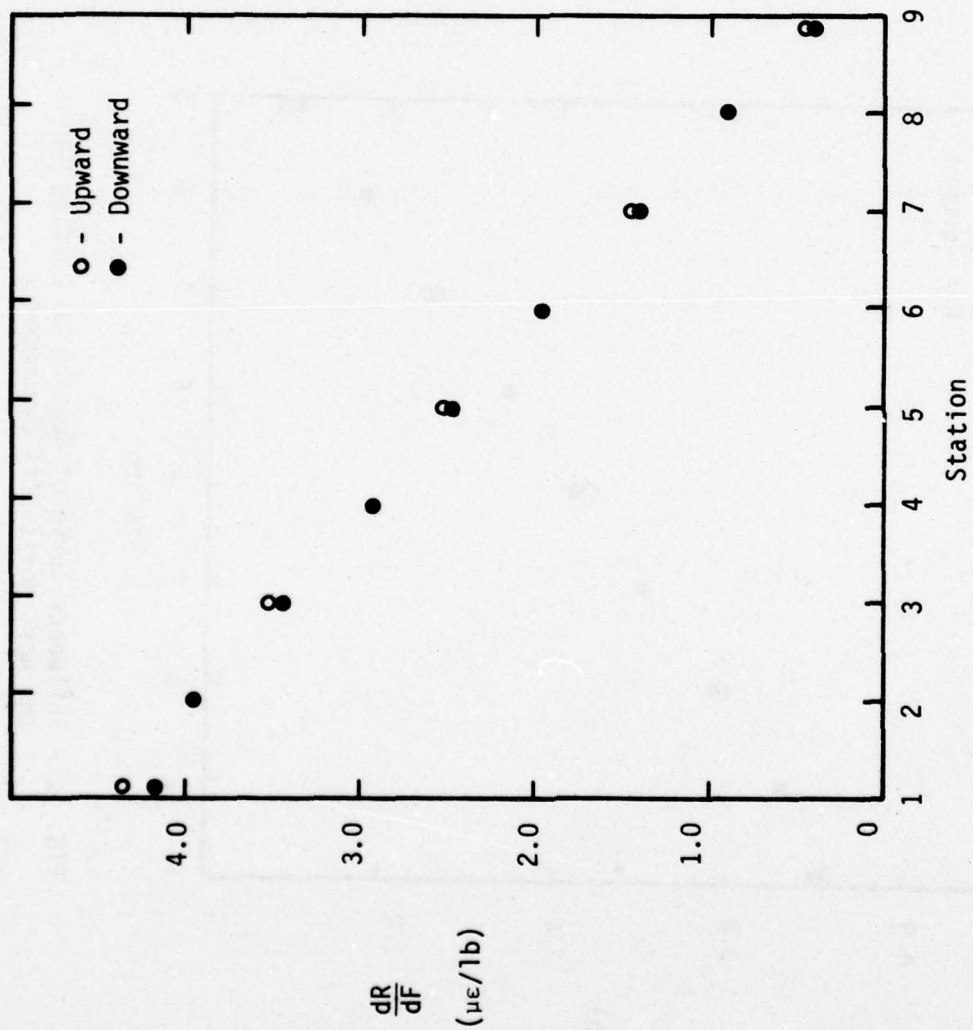


FIG. 13 - Influence Curve of Reading to Loading for the West Vertical Dynamometer

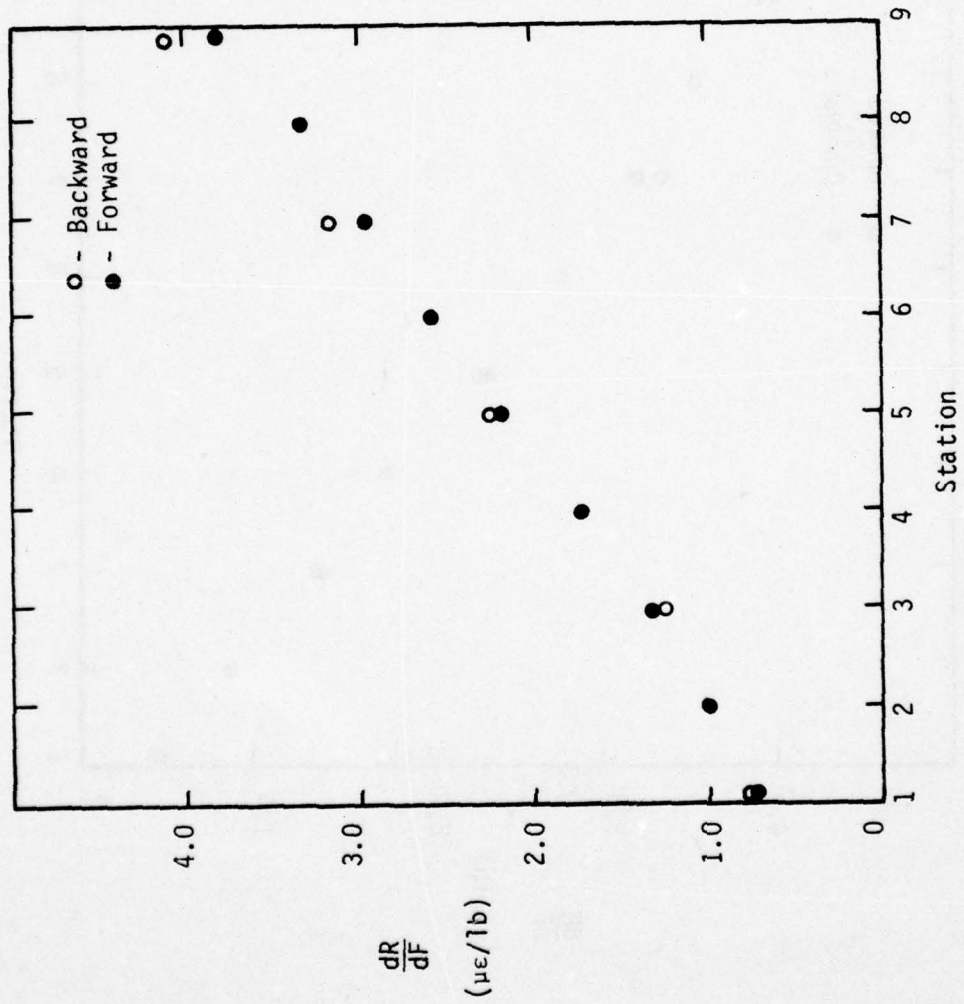


FIG. 14 - Influence Curve of Reading to Loading for the East Horizontal Dynamometer

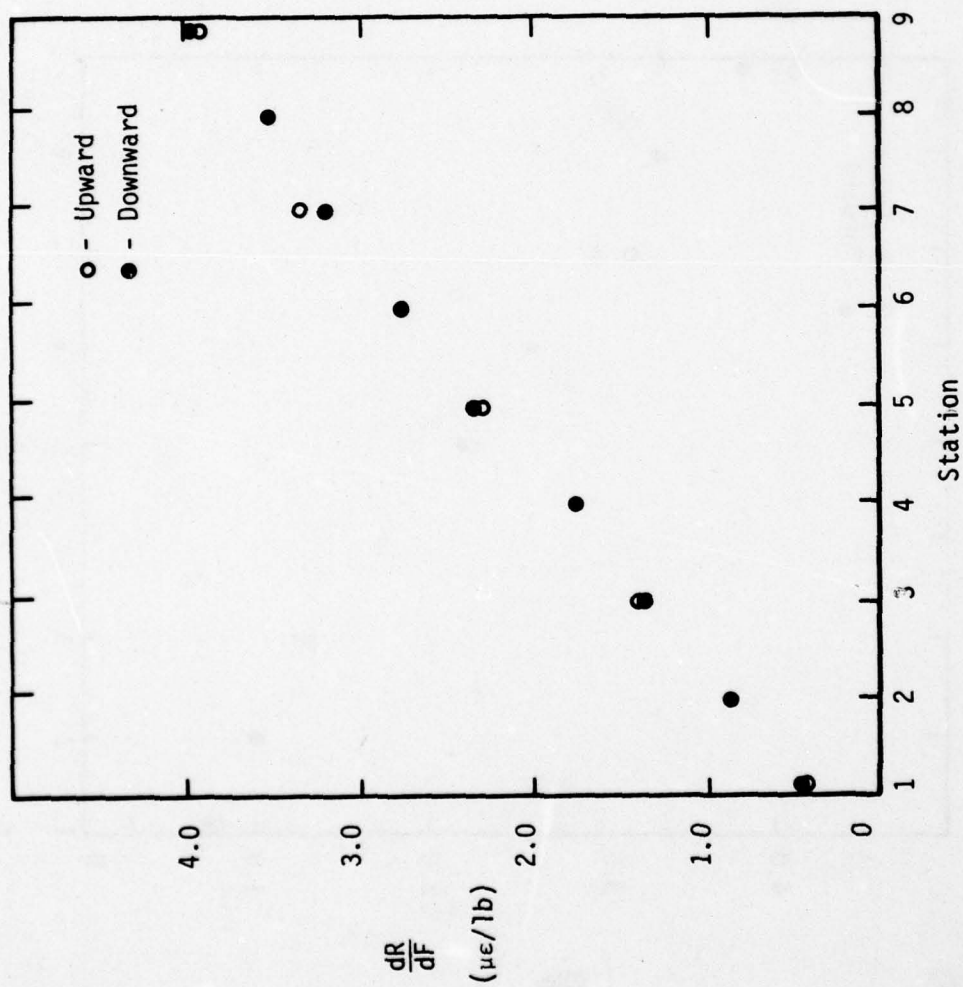


FIG. 15 - Influence Curve of Reading to Loading for the East Vertical Dynamometer

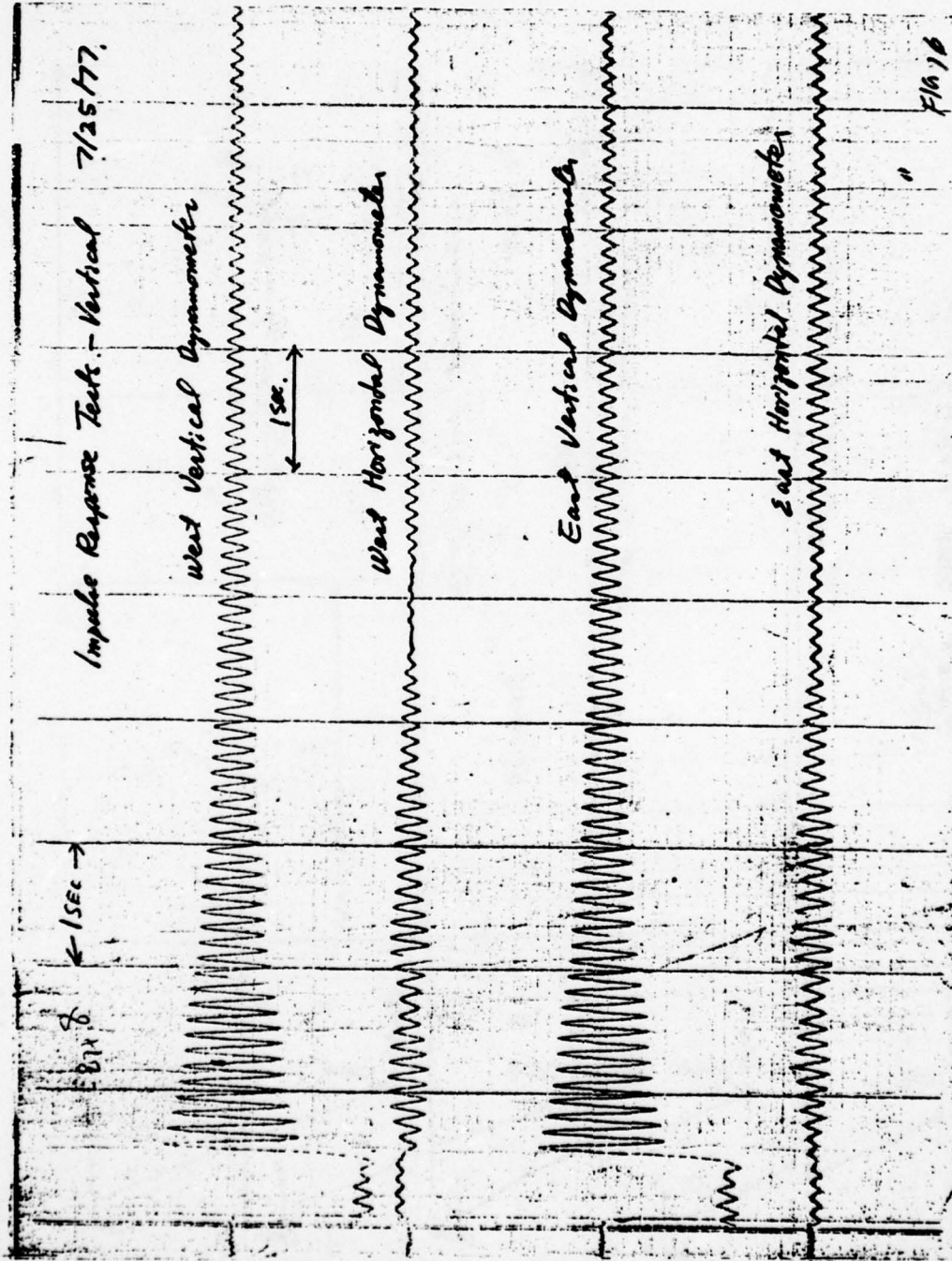


FIG. 16 - Recording of Impulse Response Tests

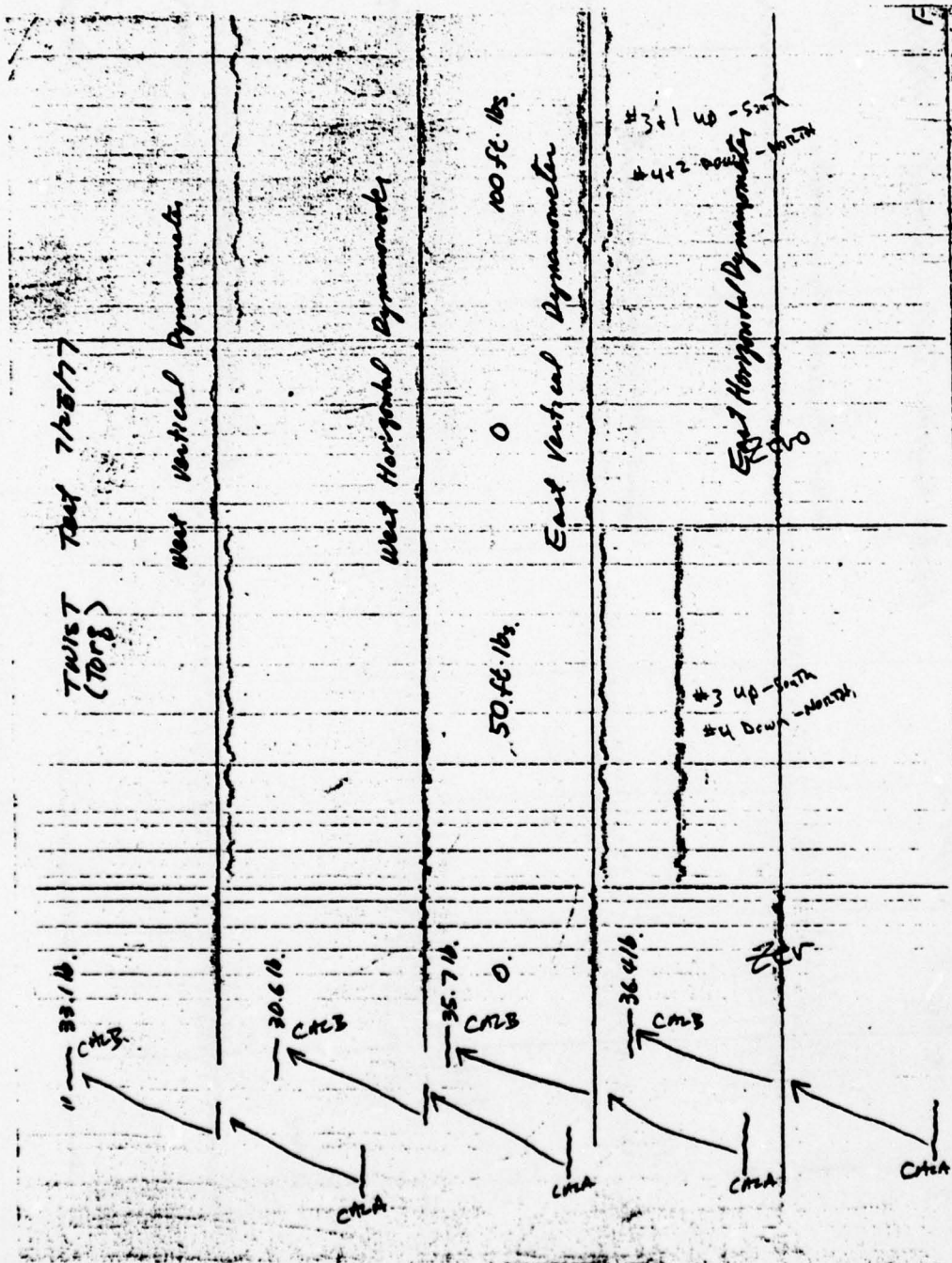
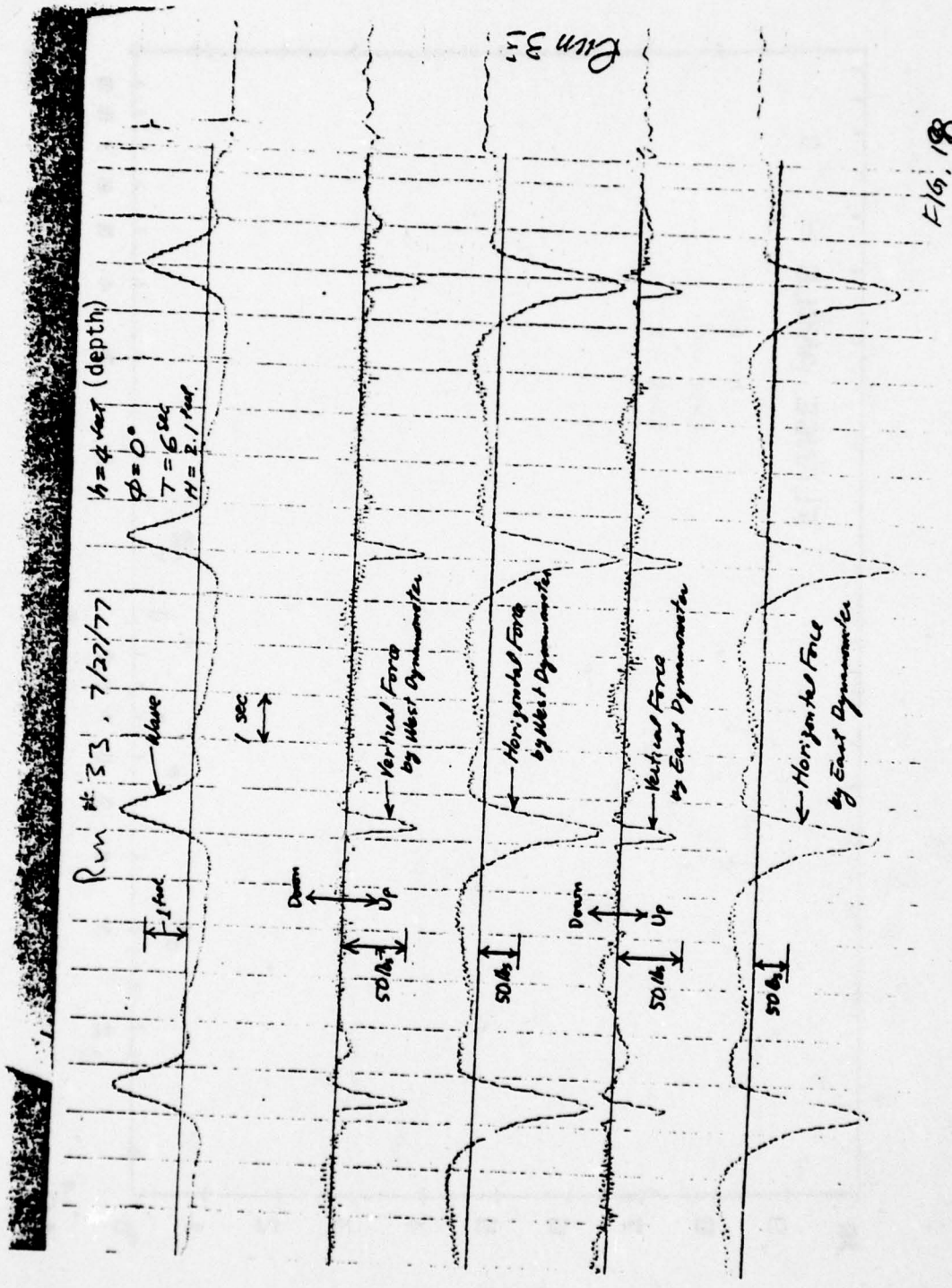


FIG. 17 - Recording of Torque Test



F/6, 18

FIG. 18 - Example Recording of Wave Force Test, Run 33



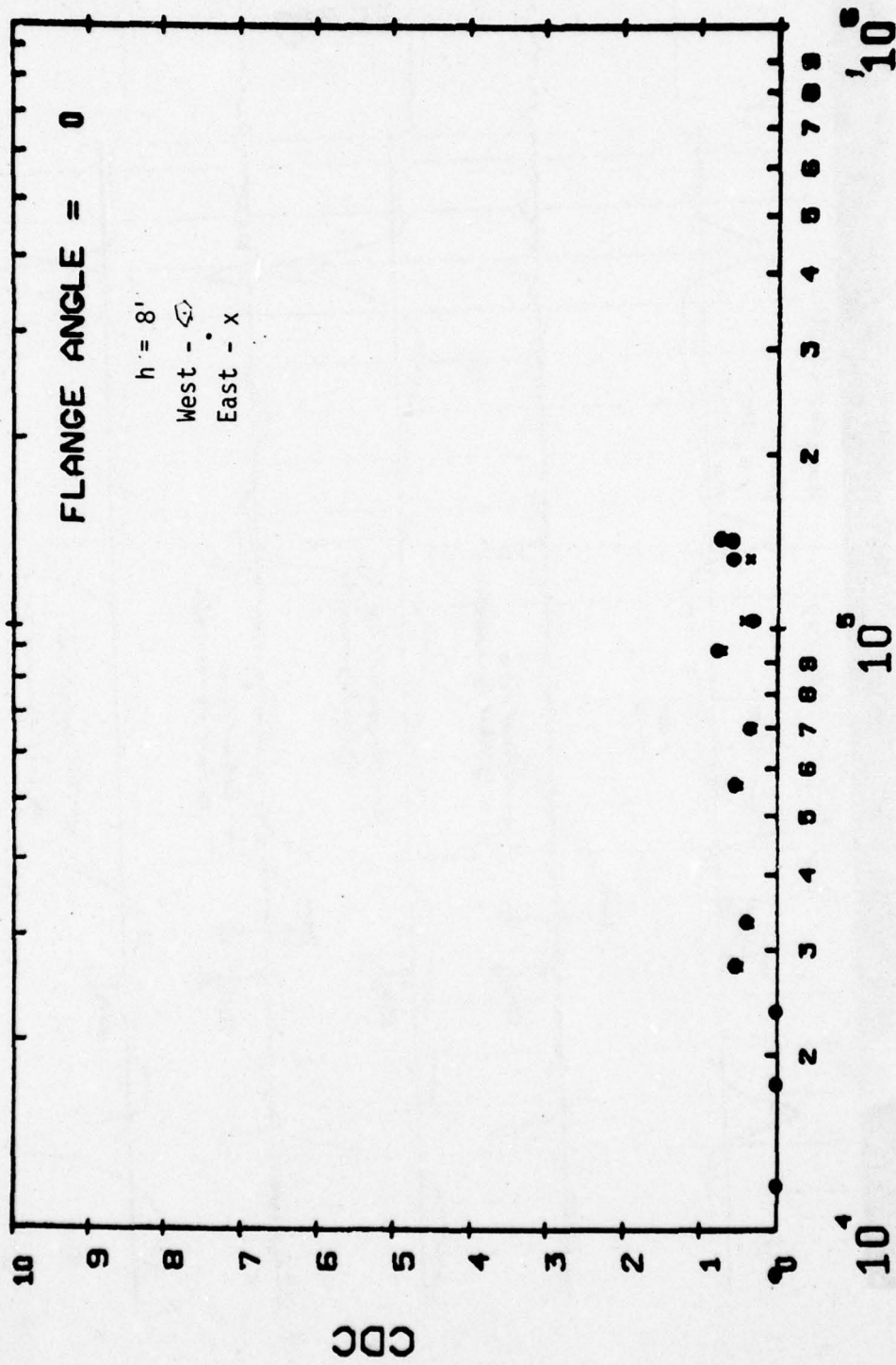
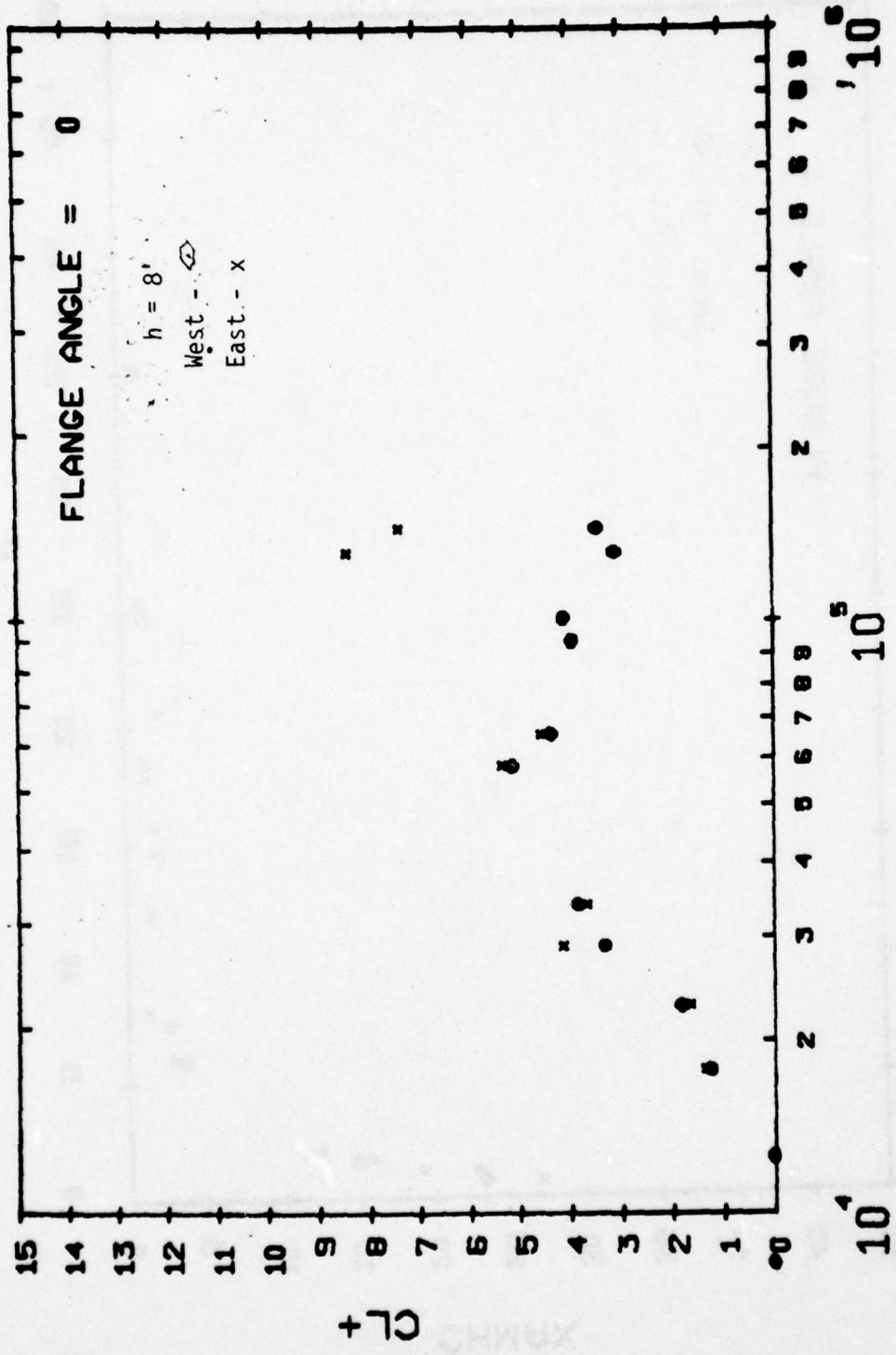


FIG. 19 - Comparison Between West Dynamometer and East Dynamometer for CDC vs. Re,  $\phi = 0^\circ$ ,  $h = 8'$



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FIG. 20 - Comparison Between West Dynamometer and East Dynamometer for CDC vs. CL+ vs. Re,  $\phi = 45^\circ$ ,  $h = 8'$

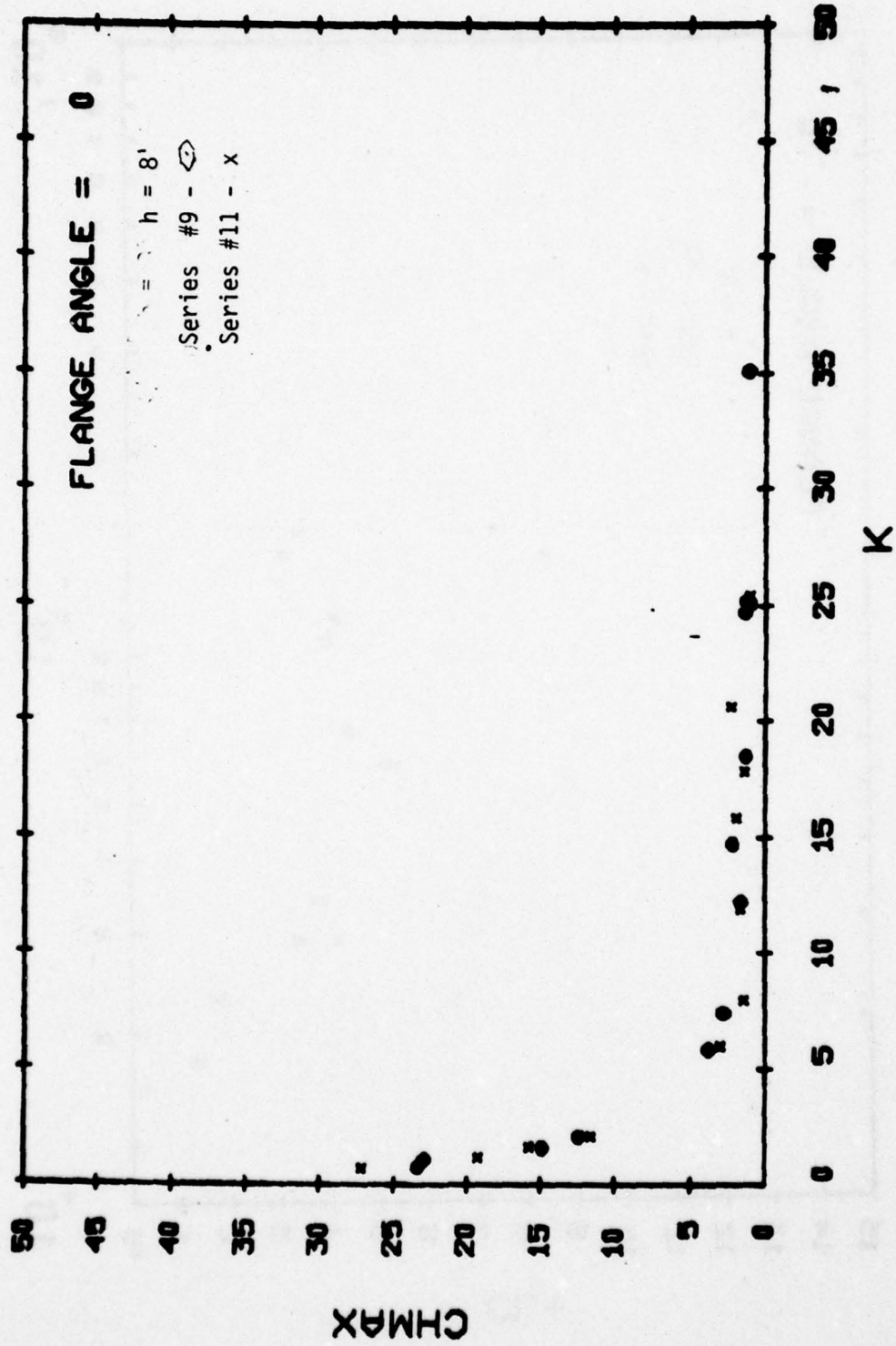
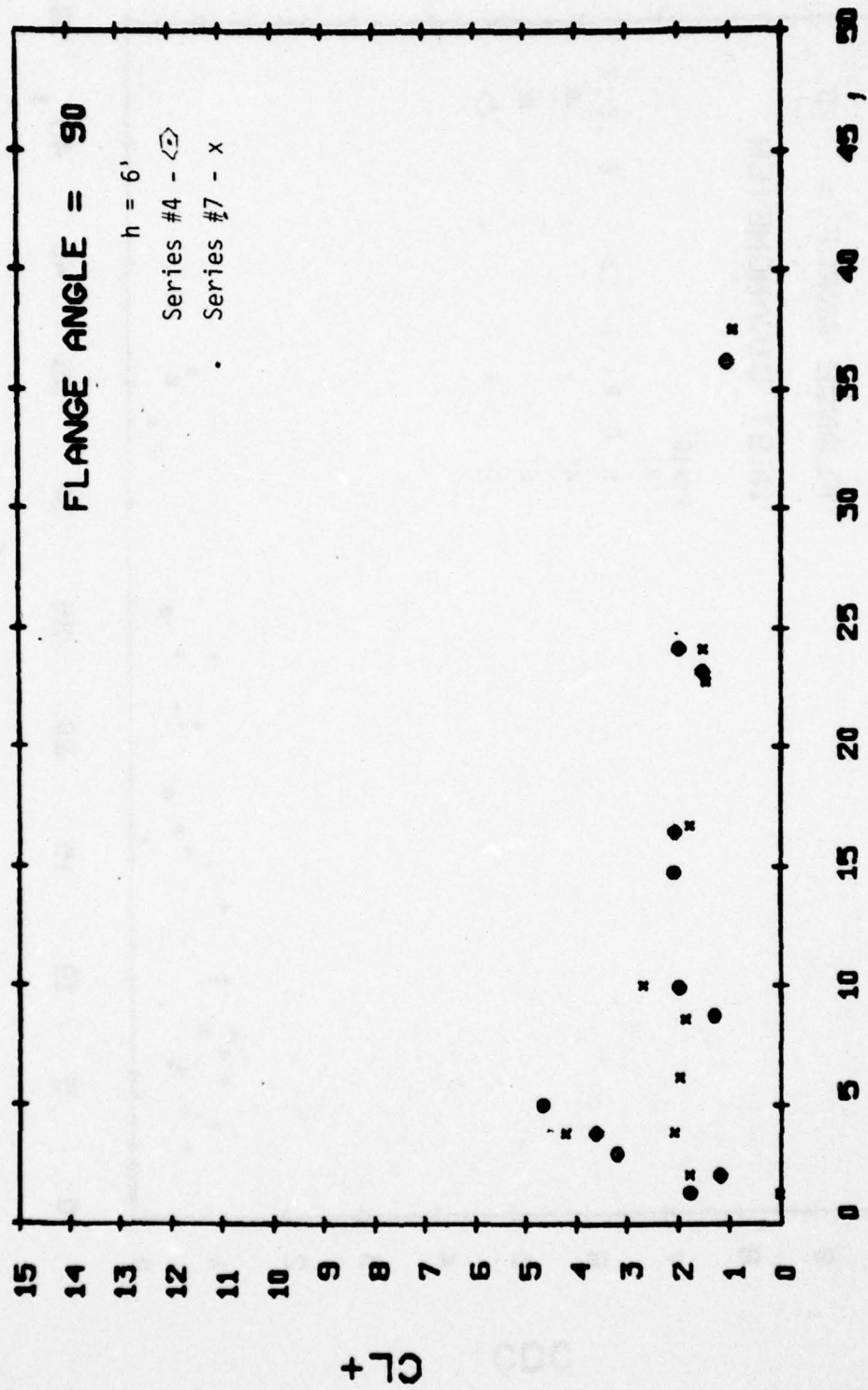
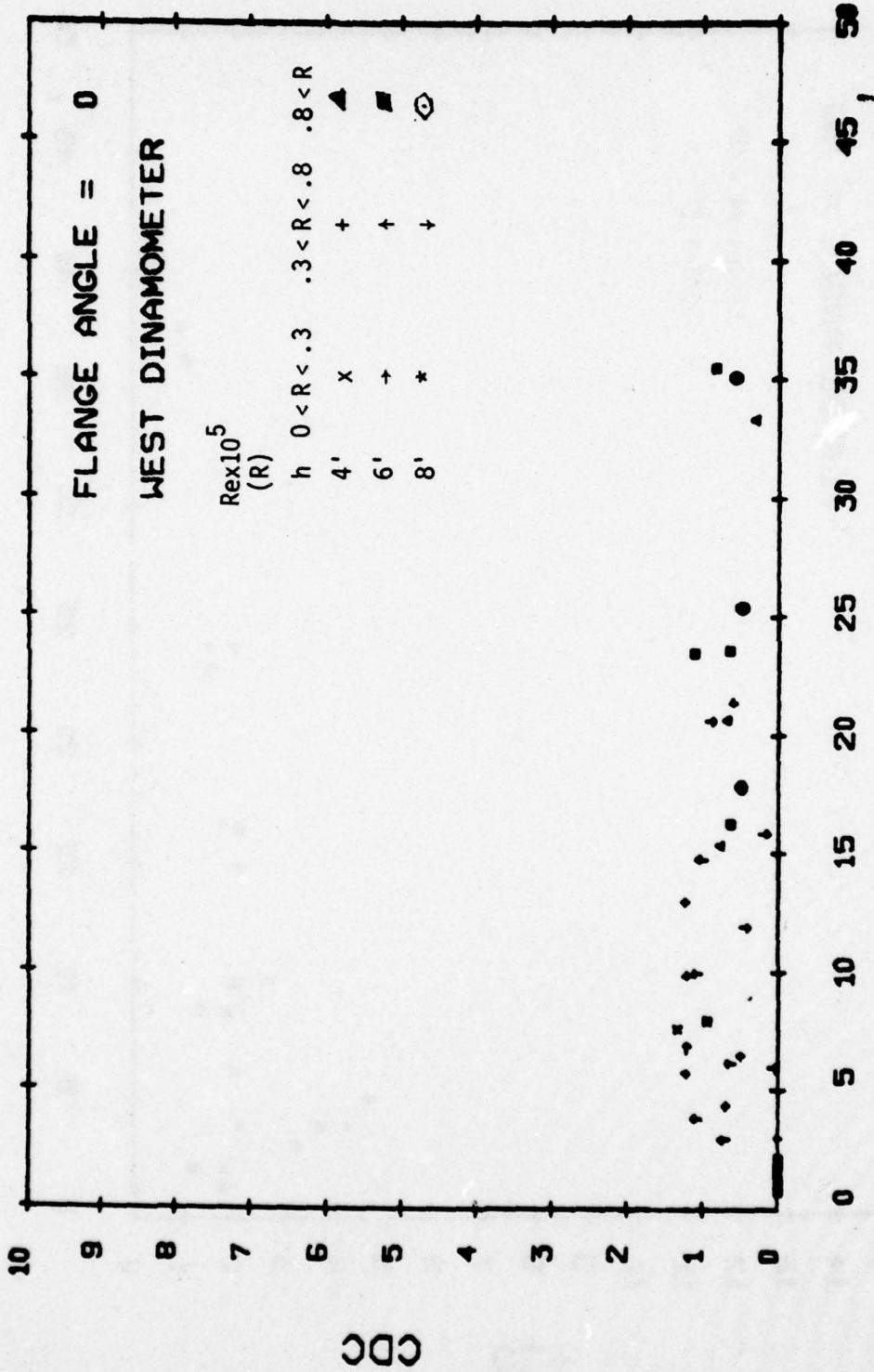


FIG. 21 - Comparison Between Repeated Tests,  
CHMAX vs. K,  $\phi = 0^\circ$ ,  $h = 8'$



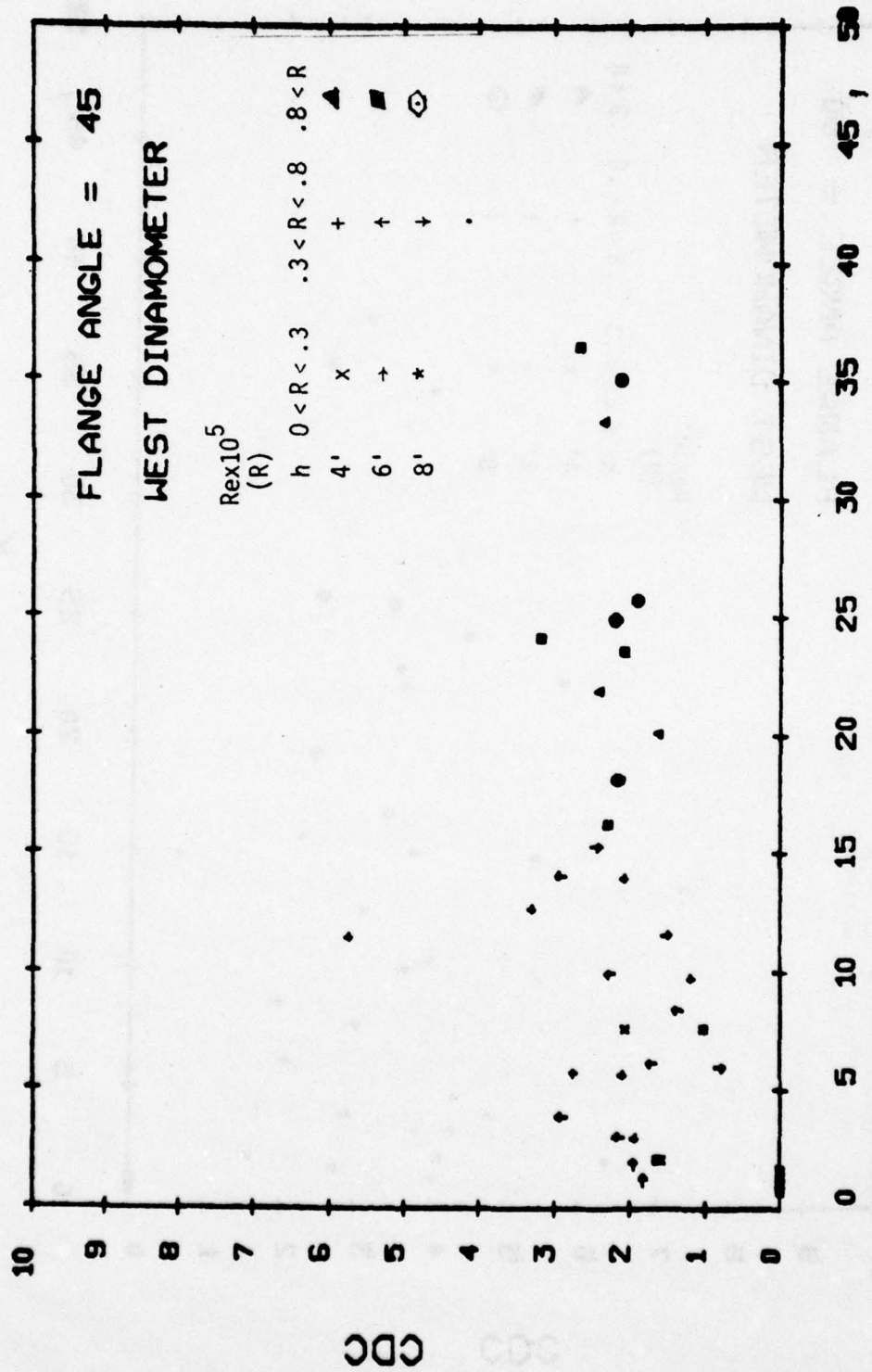
**K**

FIG. 22 - Comparison Between Repeated Tests,  
CL+ vs. K,  $\phi = 90^\circ$ ,  $h = 6'$



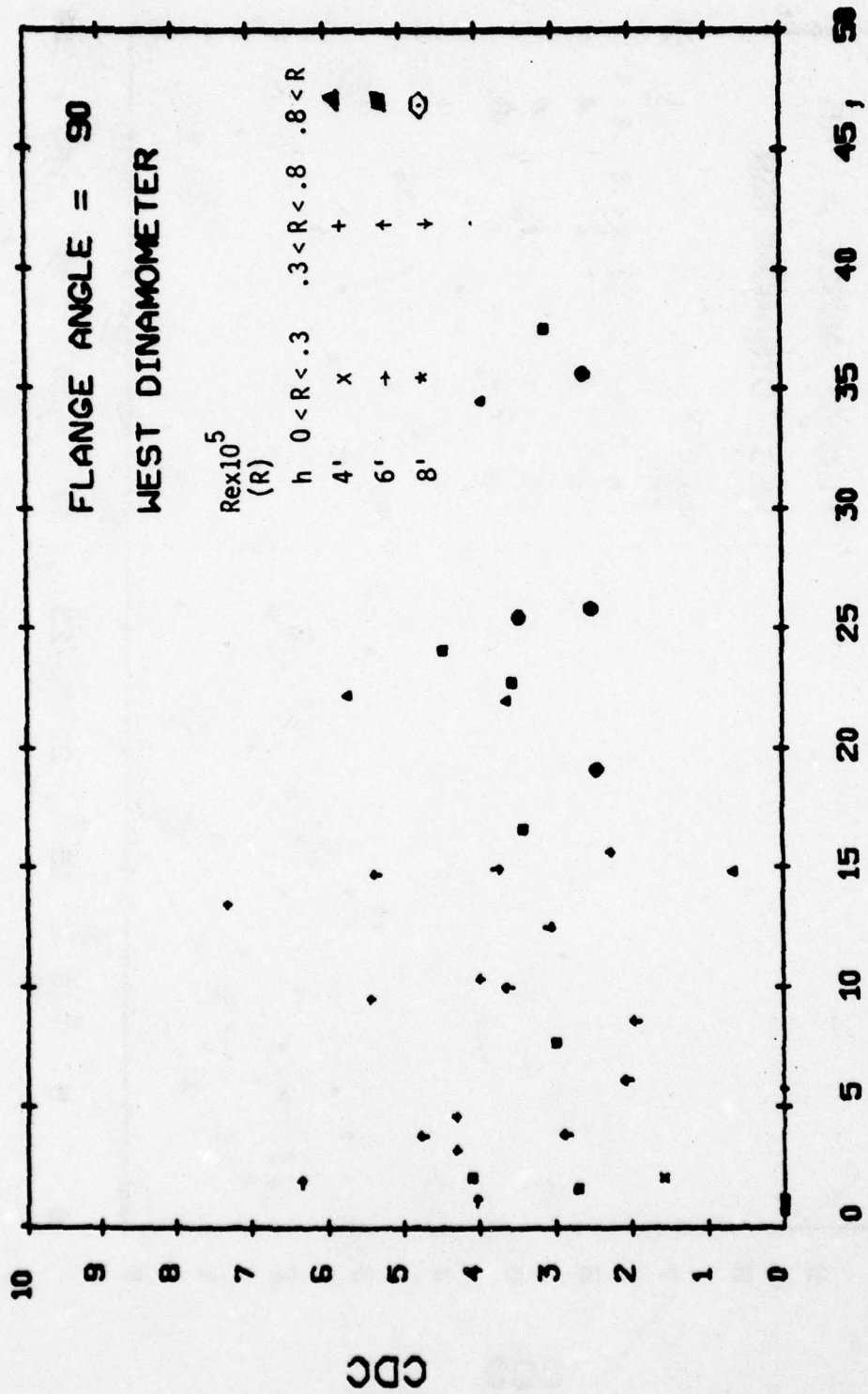
K

FIG. 23 - CDC vs. K for  $\phi = 0^\circ$



K

FIG. 24 - CDC vs. K for  $\phi = 45^\circ$



K

FIG. 25 - CDC vs. K for  $\phi = 90^\circ$

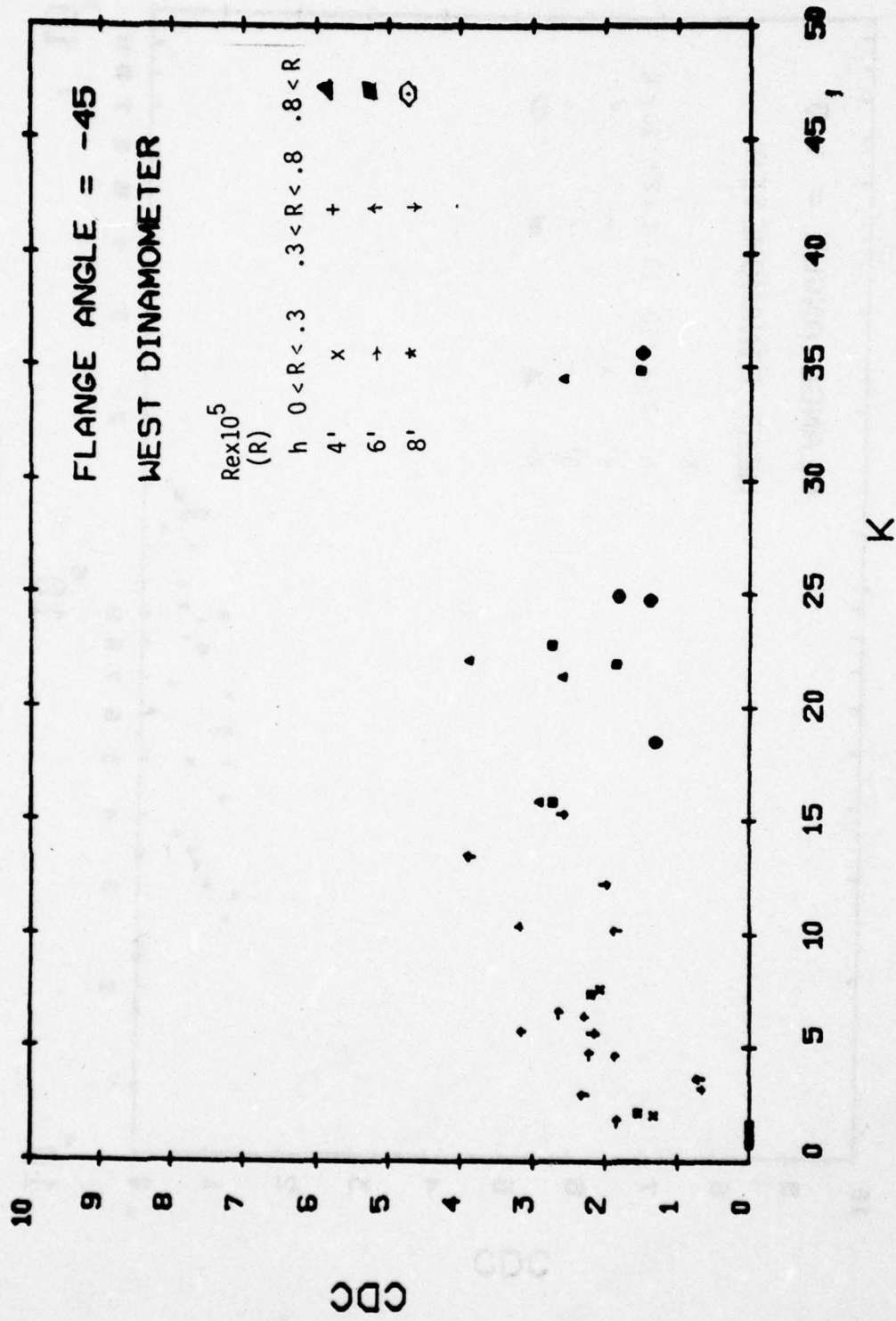


FIG. 26 - CDC vs. K for  $\phi = -45^\circ$



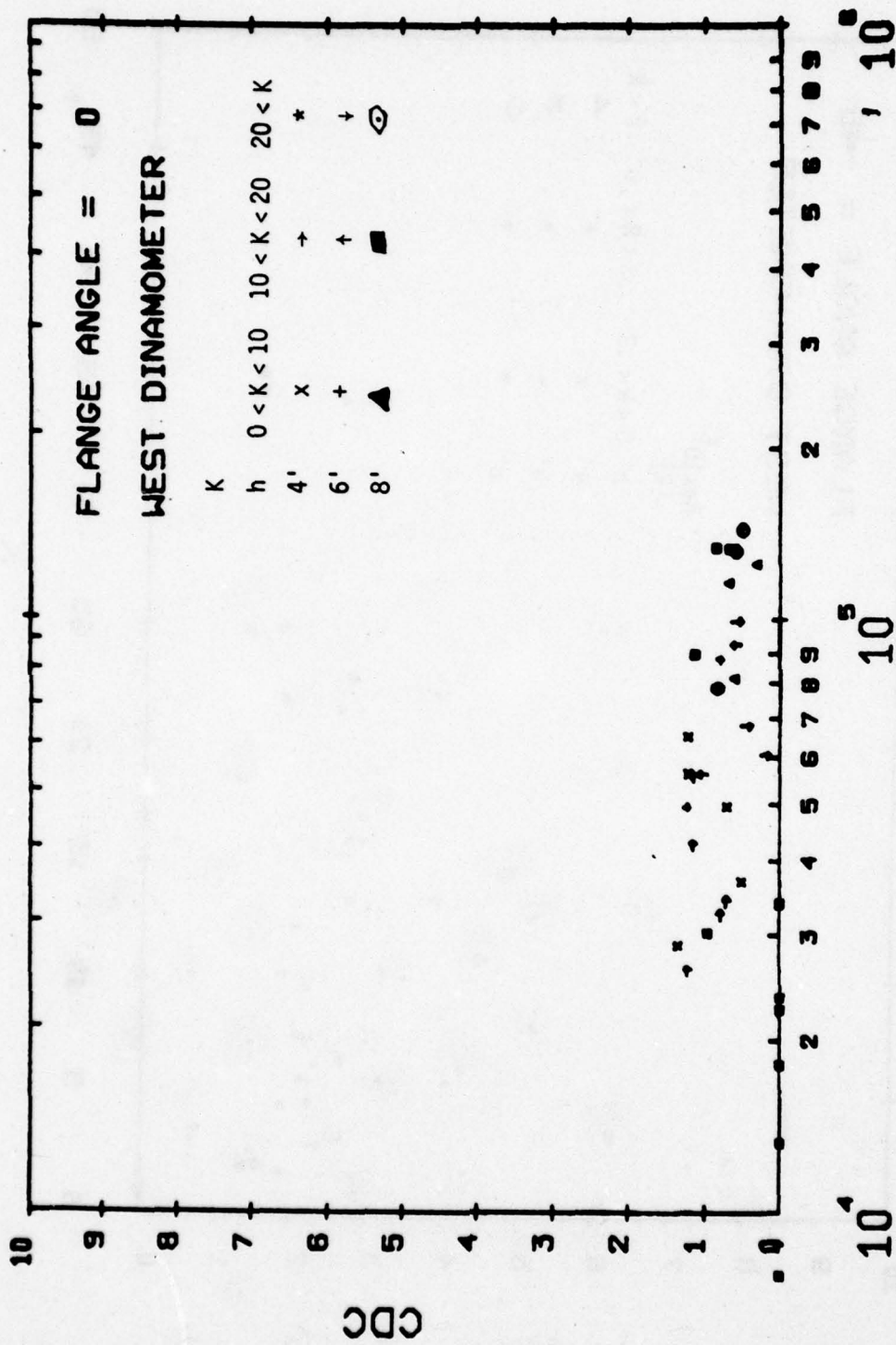
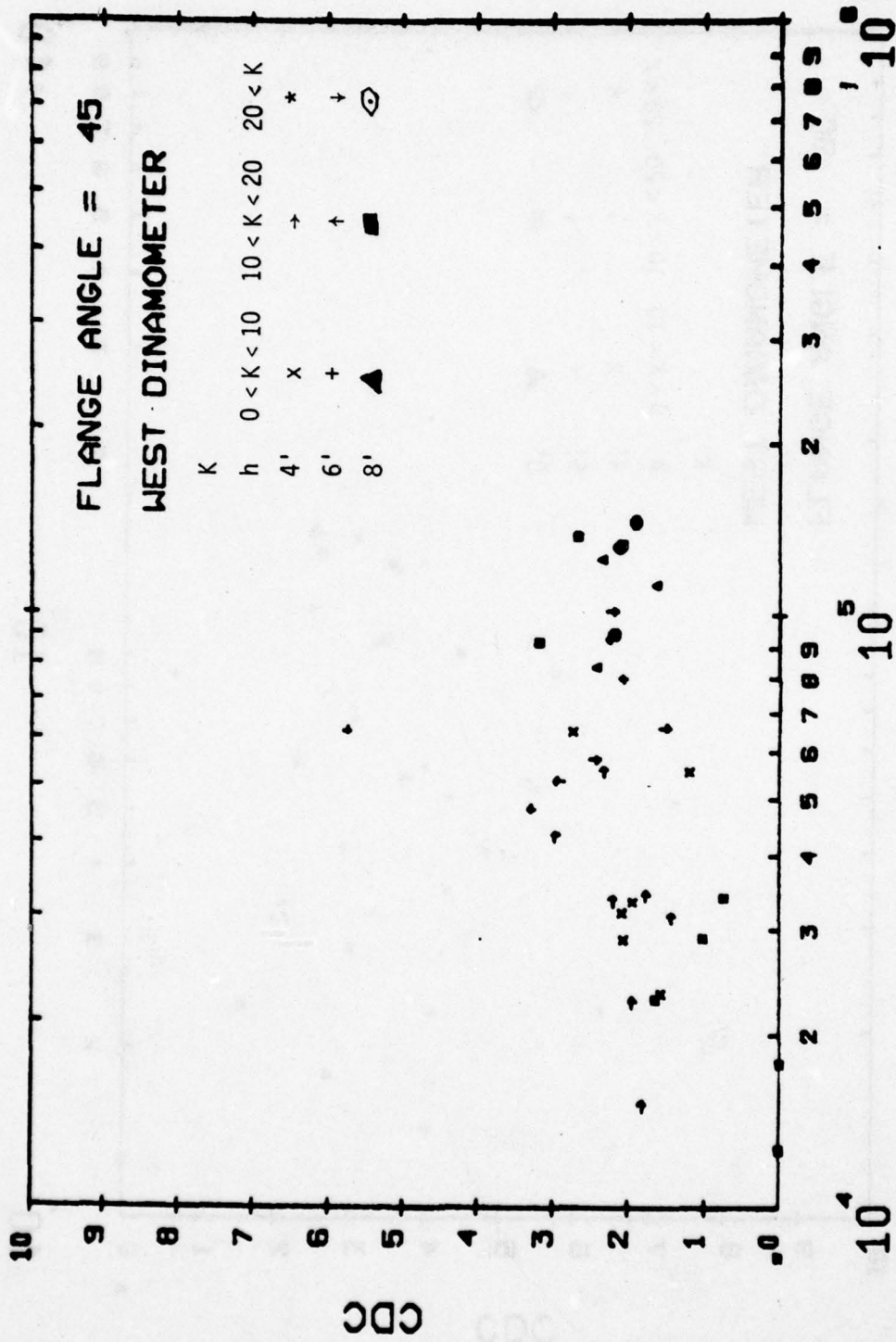


FIG. 27 - CDC vs. Re for  $\phi = 0^\circ$



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FIG. 28 - CDC vs. Re. for  $\phi = 45^\circ$

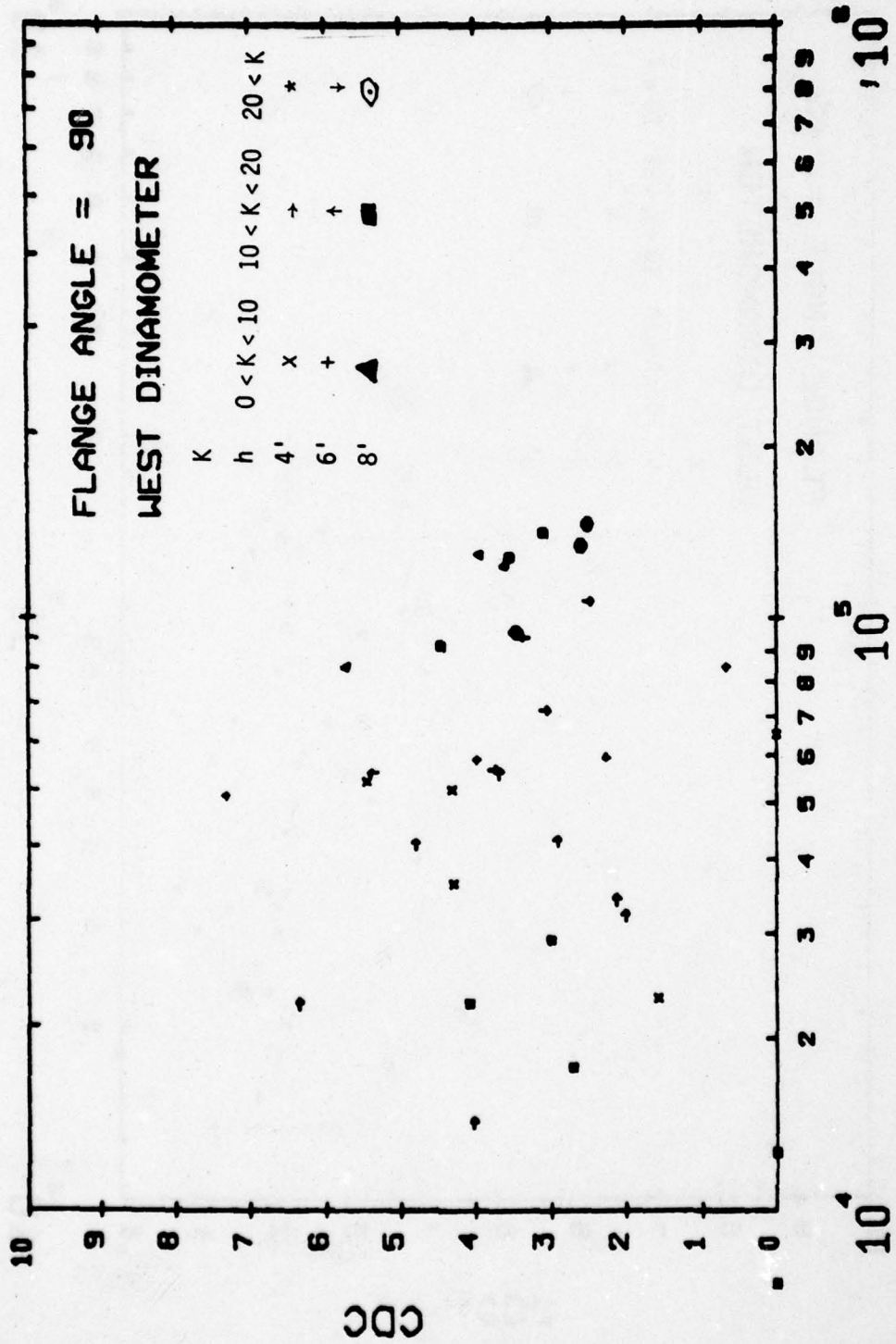
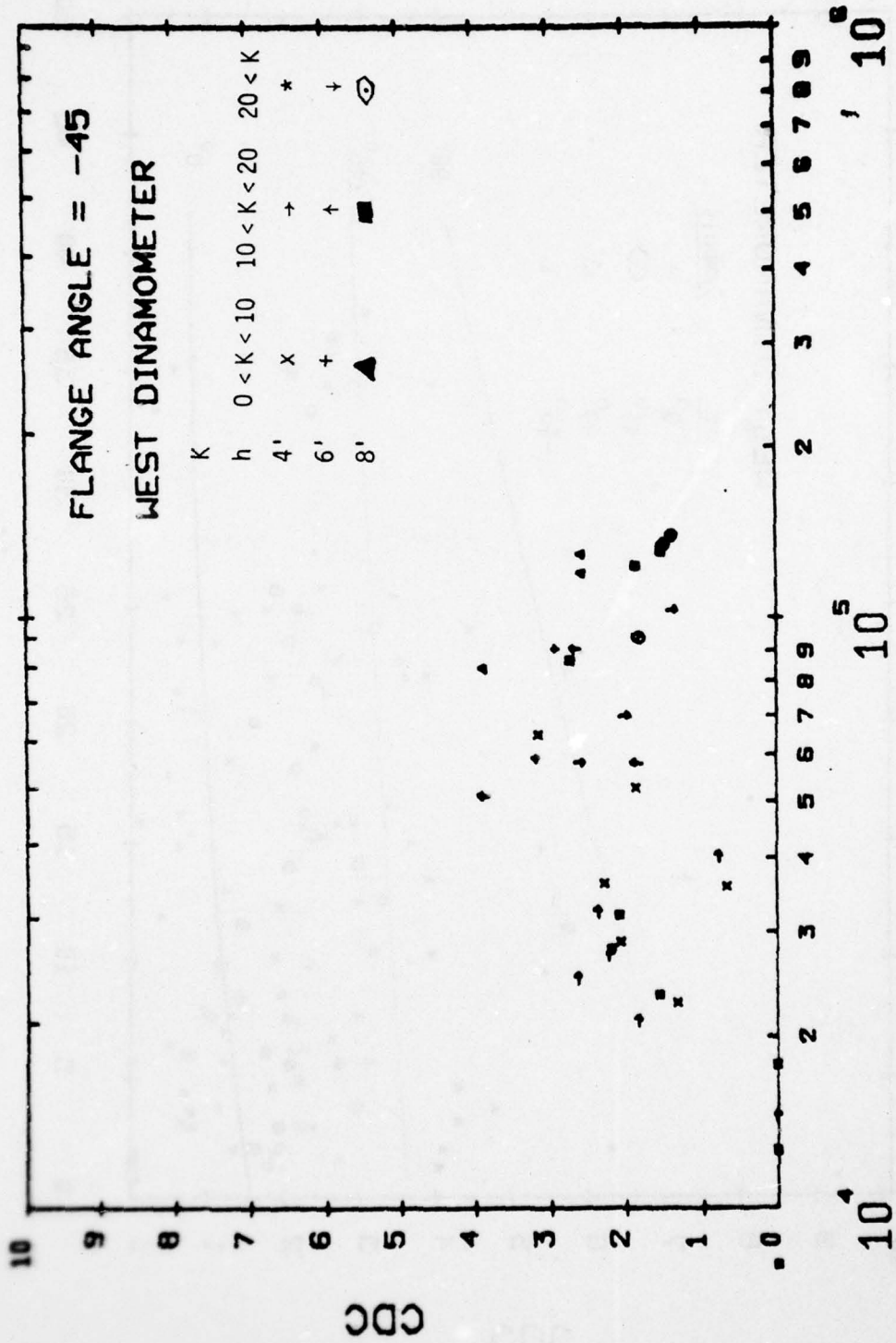
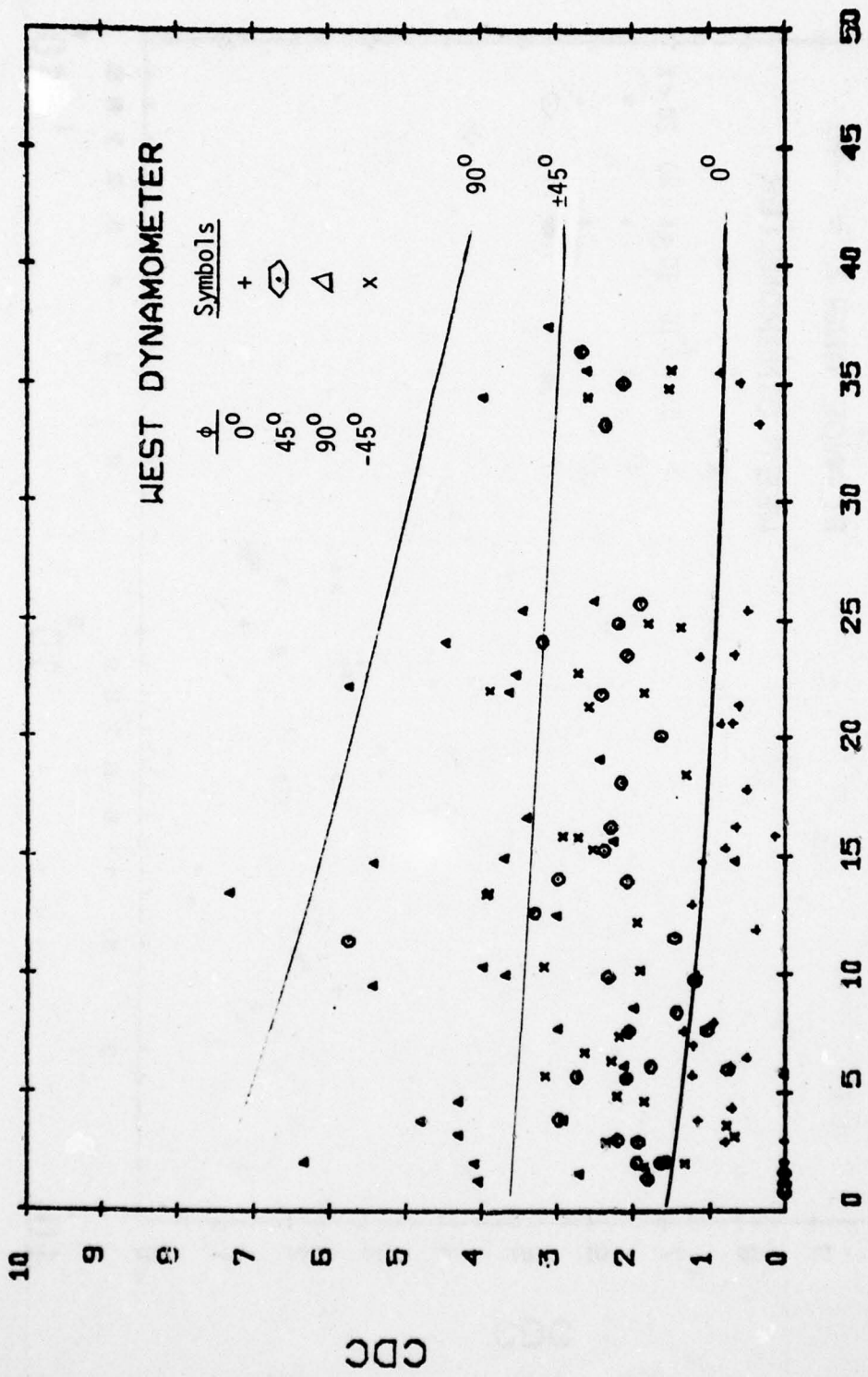


FIG. 29 - CDC vs. Re for  $\phi = 90^\circ$



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FIG. 30 - CDC vs. Re for  $\phi = -45^\circ$



K

FIG. 31 - CDC vs. K for all  $\phi$ s

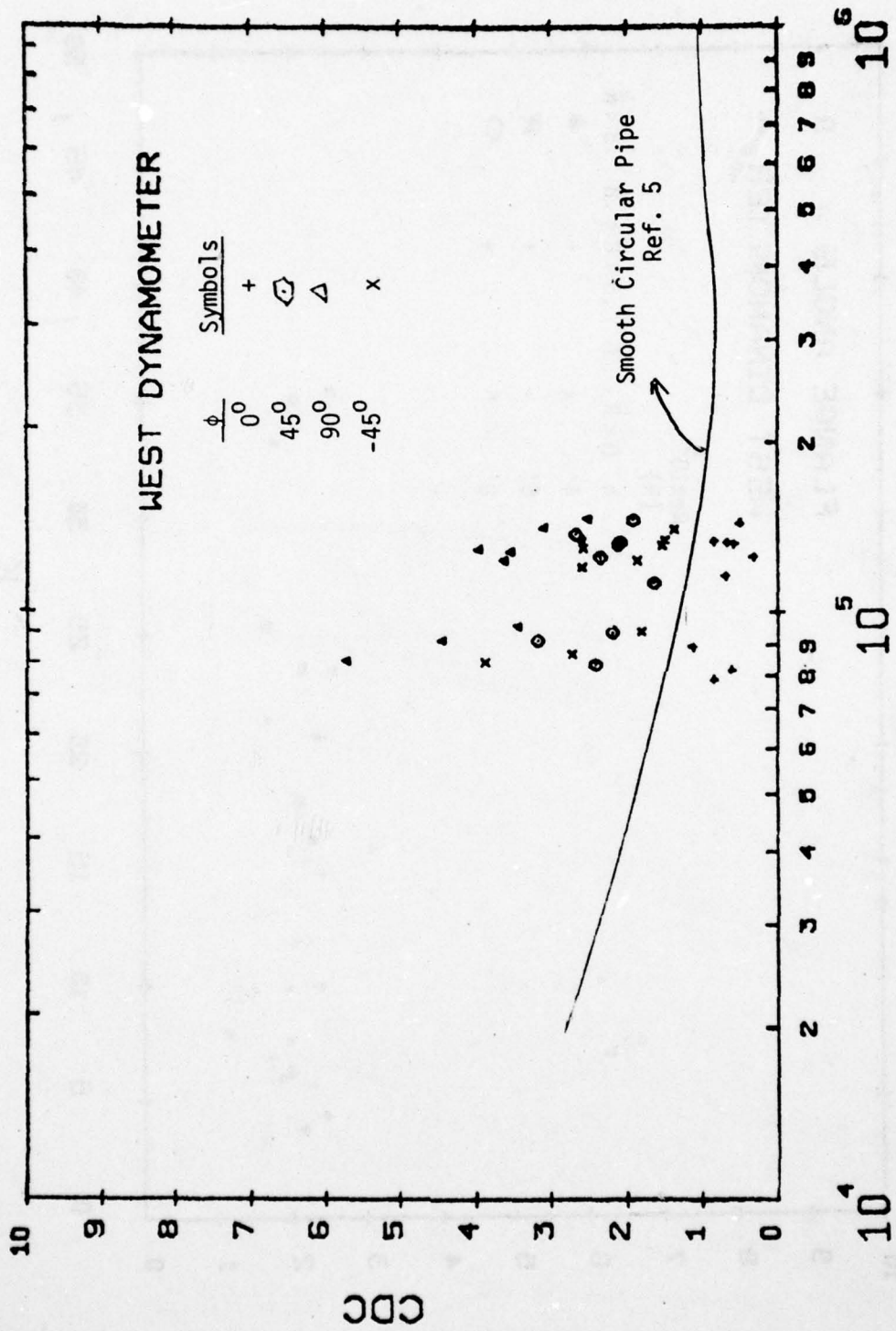


FIG. 32 - CDC vs. Re for all  $\phi$ s,  $K > 20$

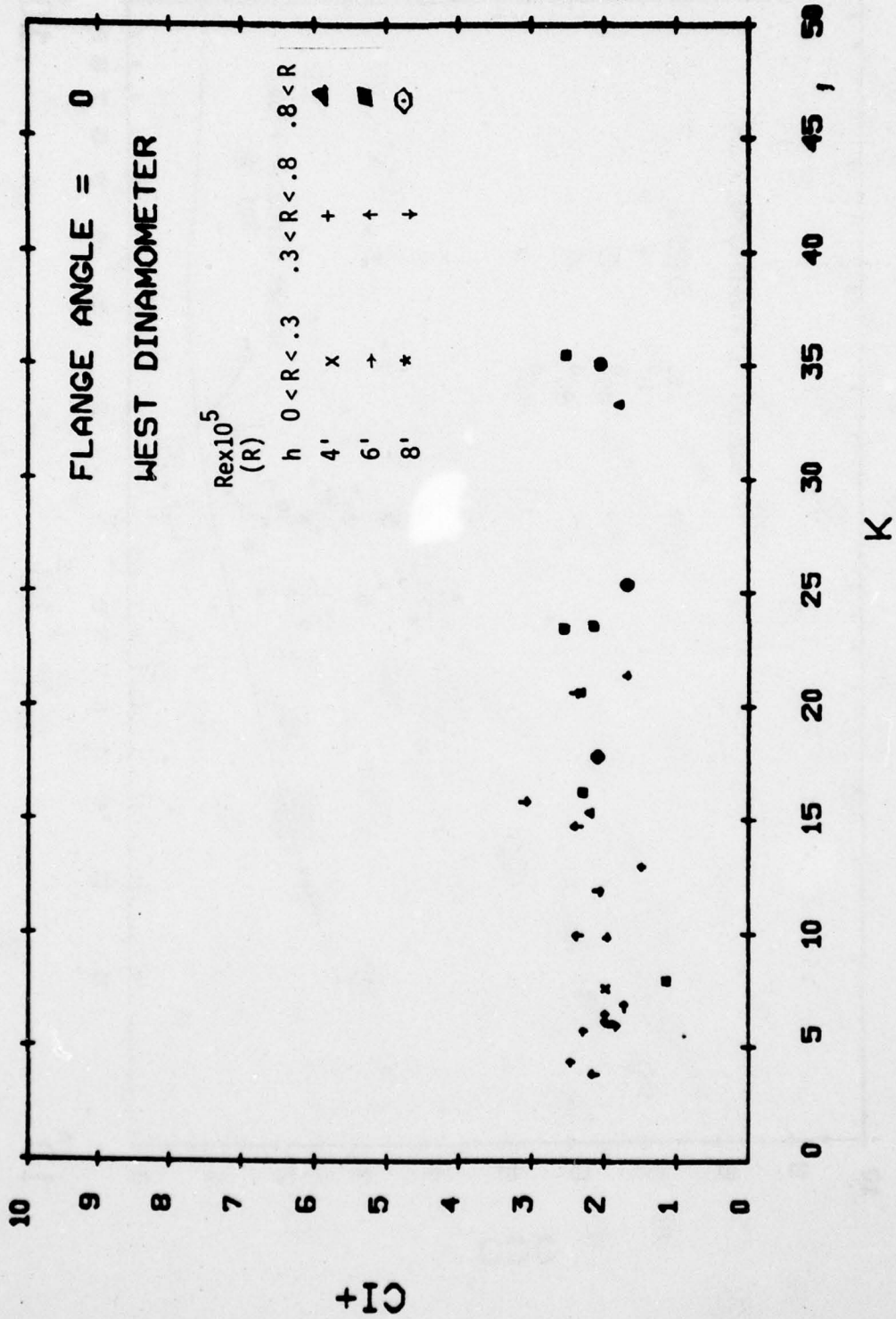
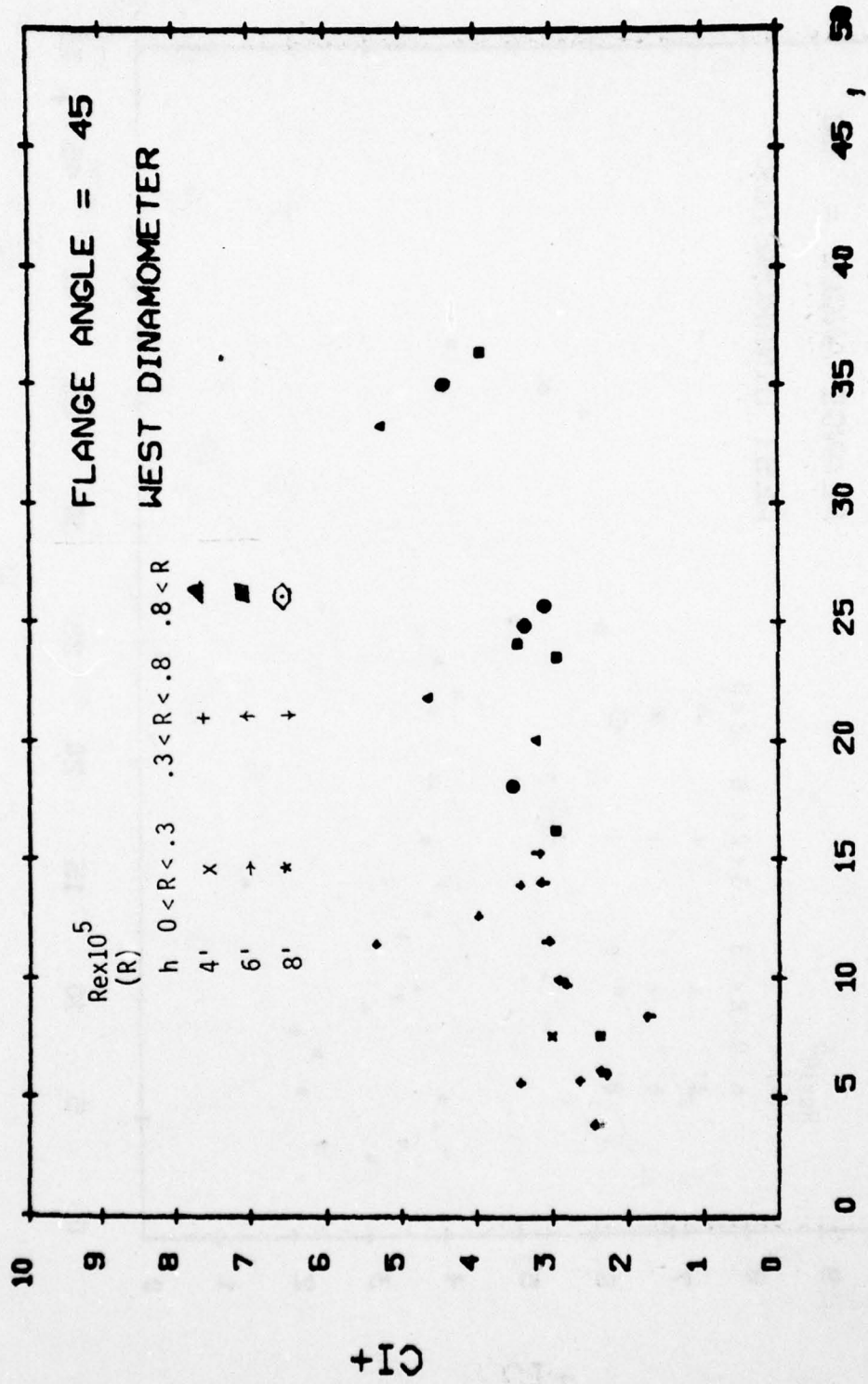


FIG. 33 - CI+ vs. K for  $\phi = 0^\circ$



K

FIG. 34 - CI+ vs. K for  $\phi = 45^\circ$



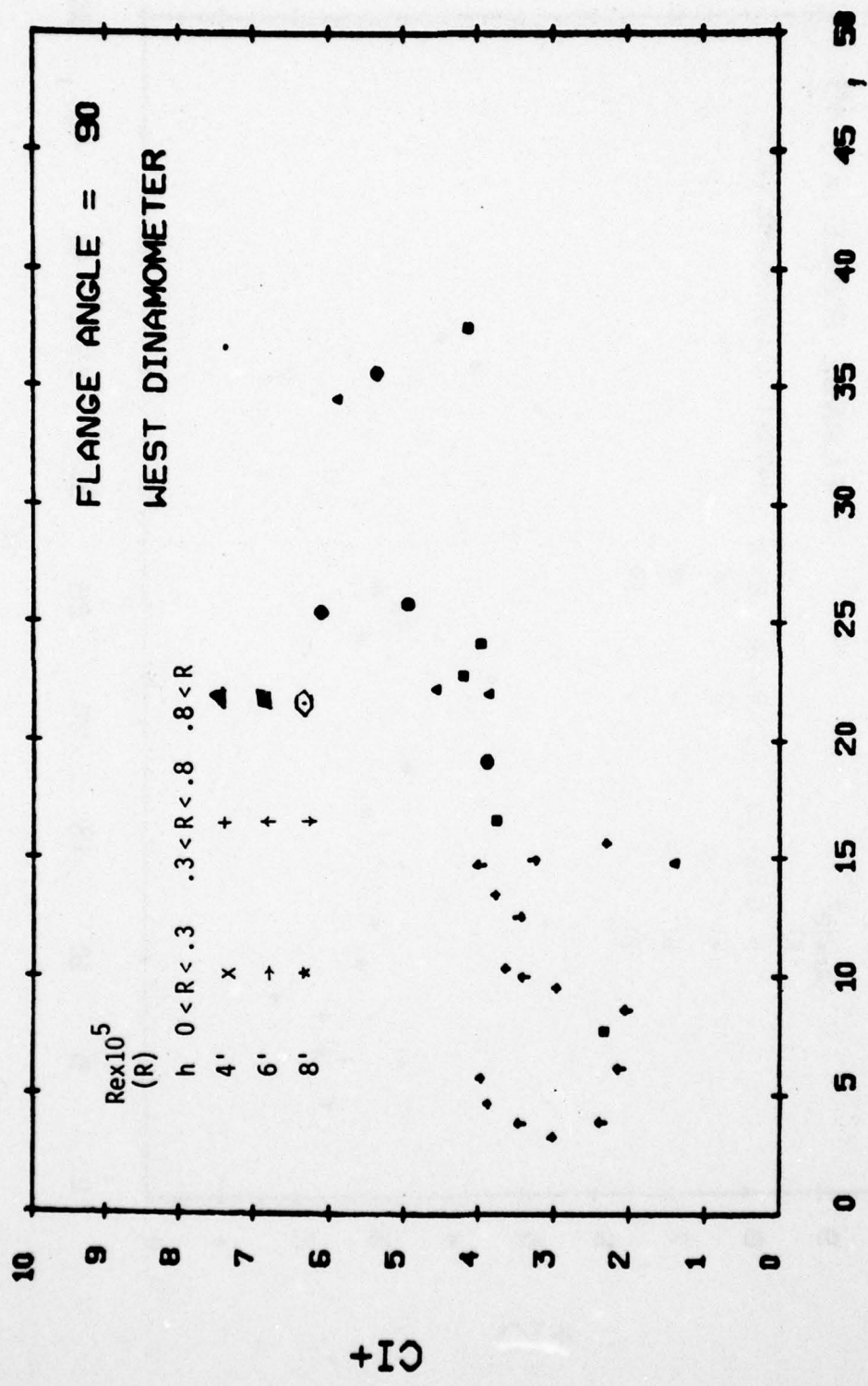


FIG. 35 - CI+ vs. K for  $\phi = 90^\circ$

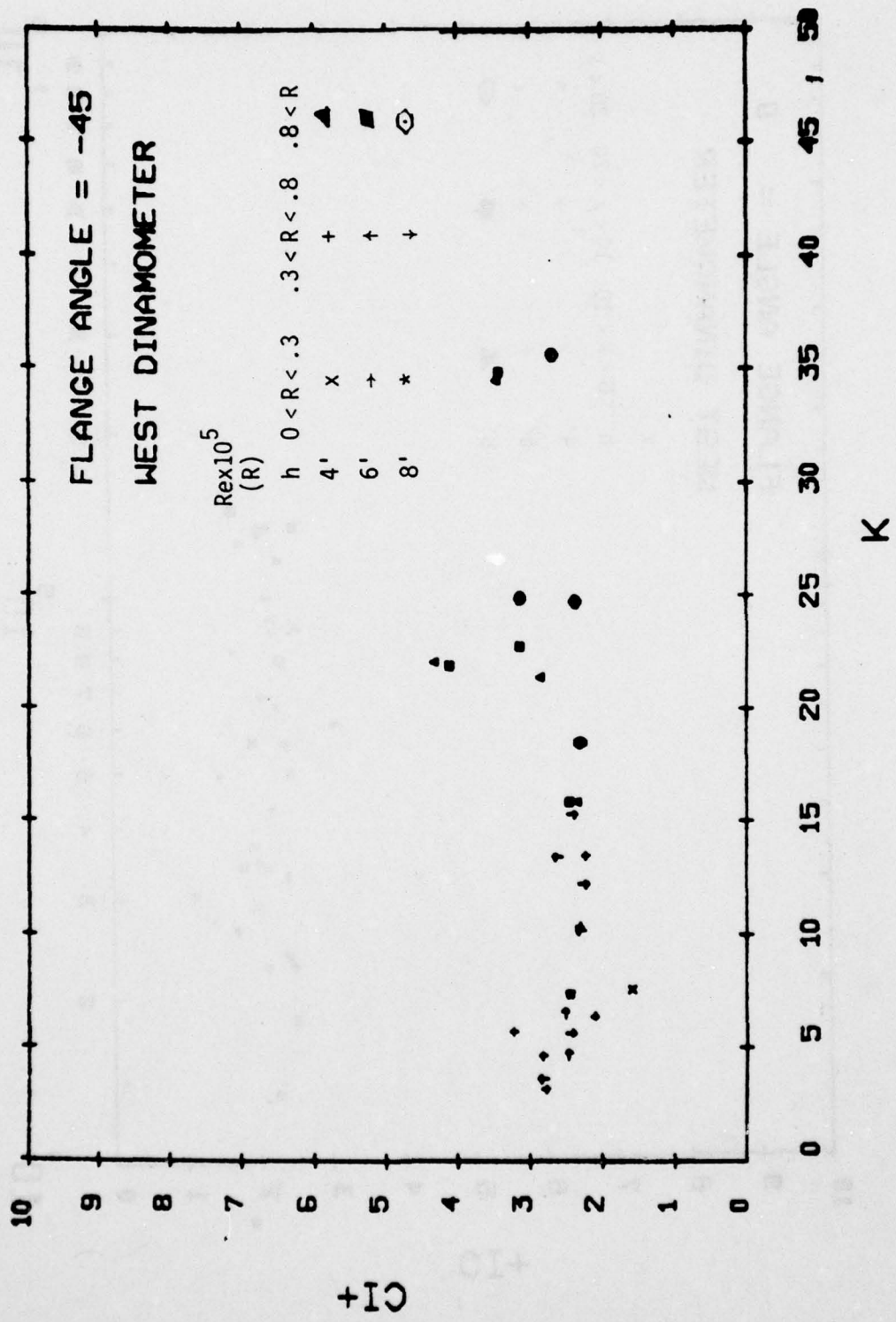


FIG. 36 - CI+ vs. K for  $\phi = -45^\circ$

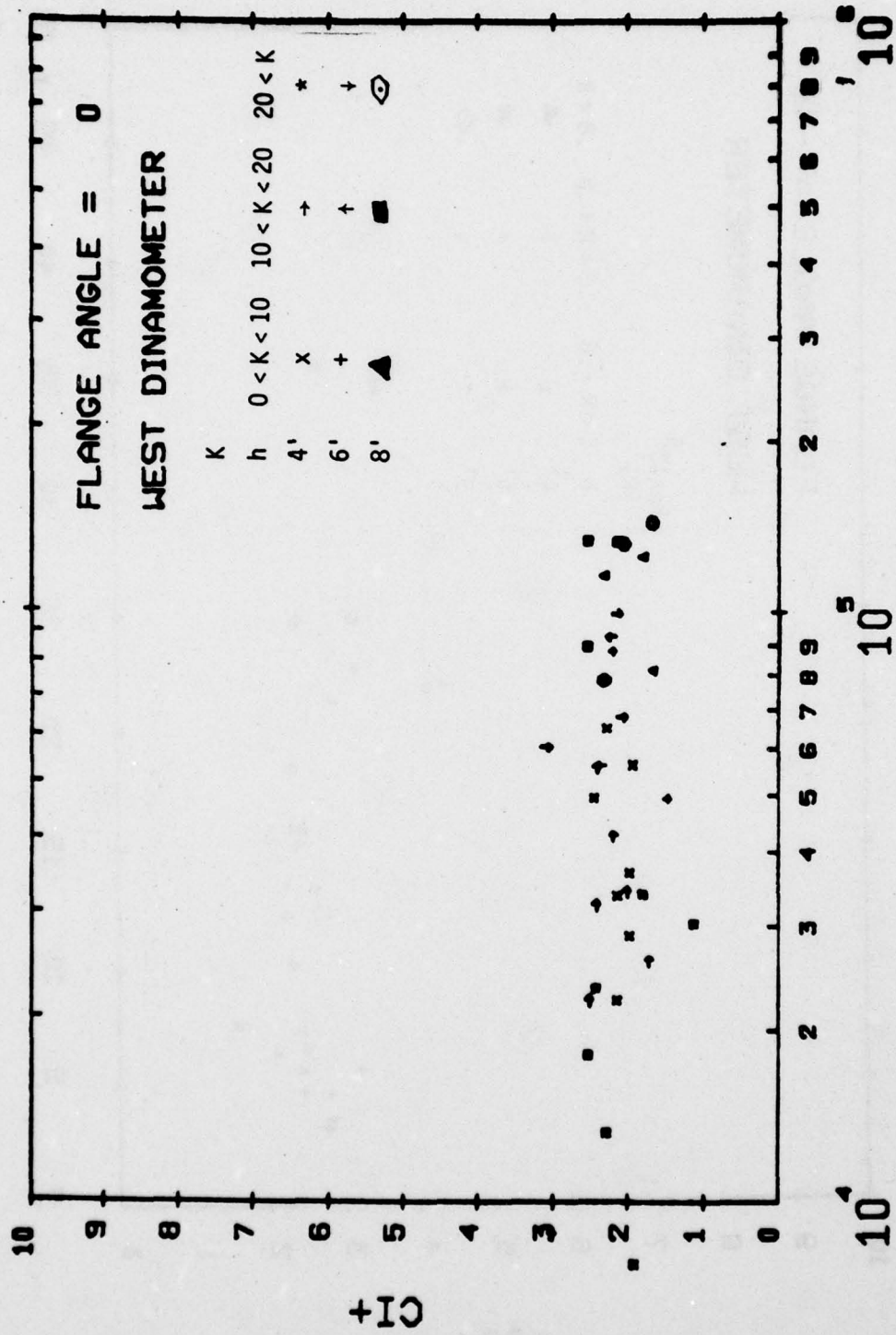


FIG. 37 - CI+ vs. Re for  $\phi = 0^\circ$

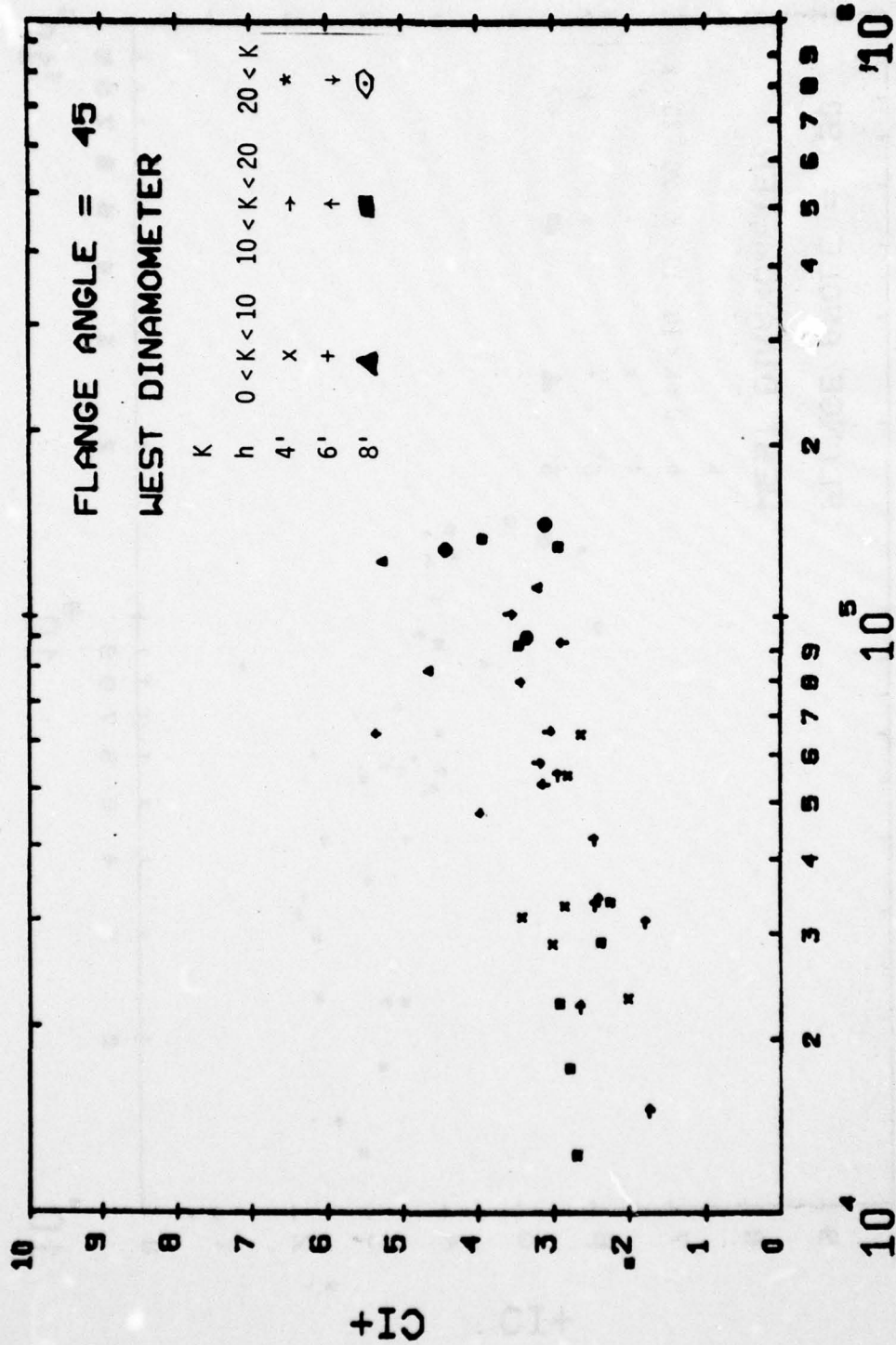


FIG. 38 - CI+ vs. Re for  $\phi = 45^\circ$

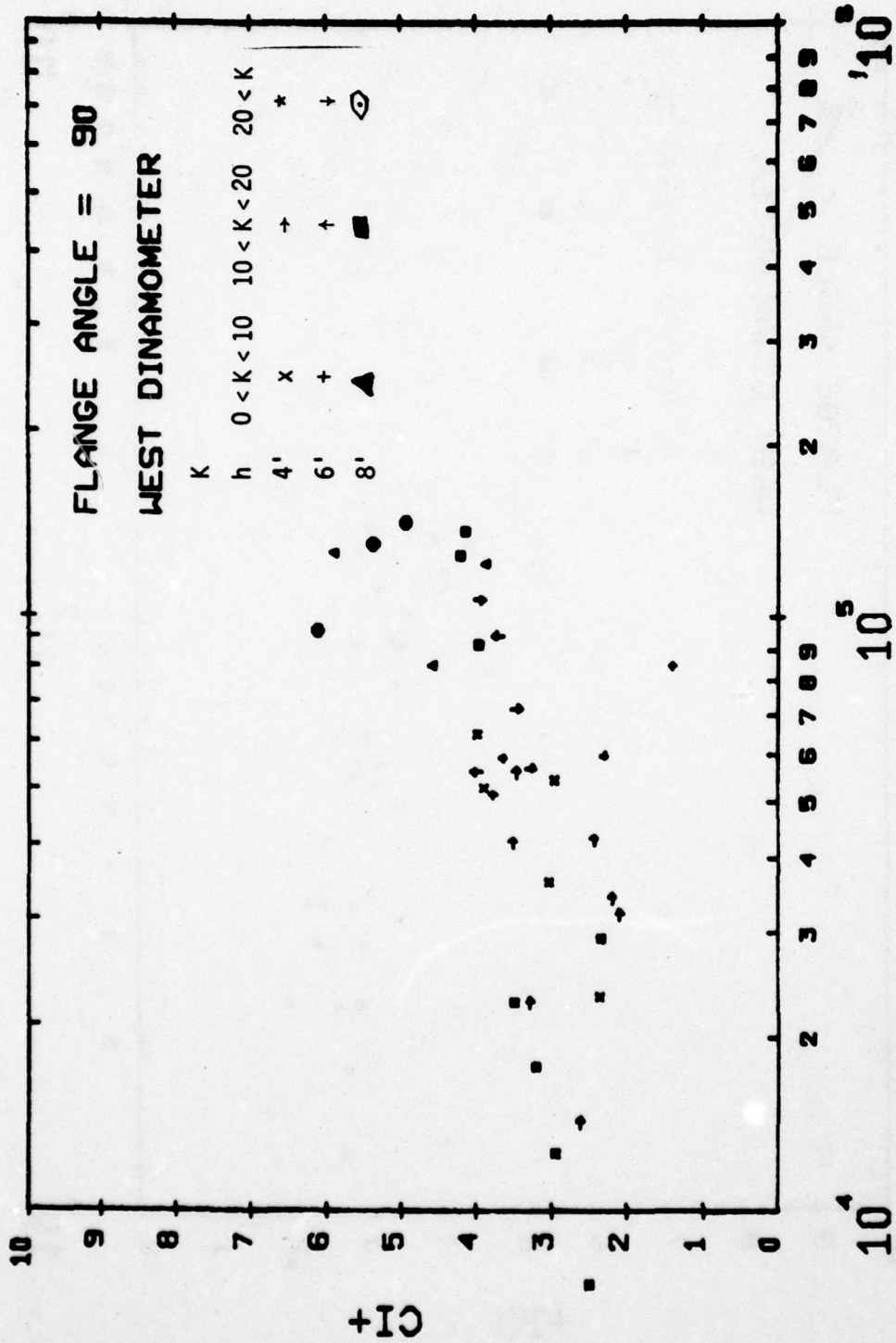


FIG. 39 - CI+ vs. Re for  $\phi = 90^\circ$

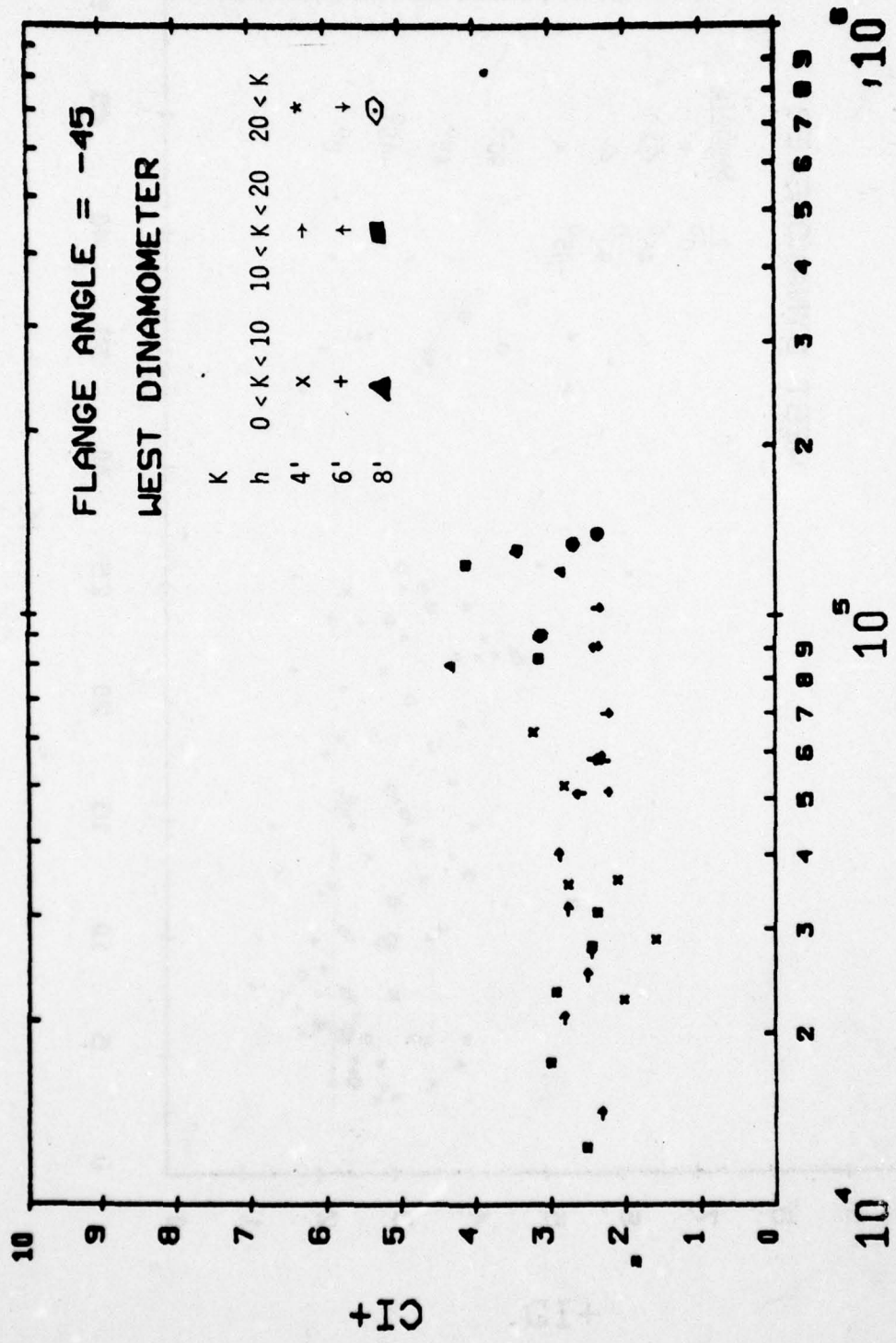
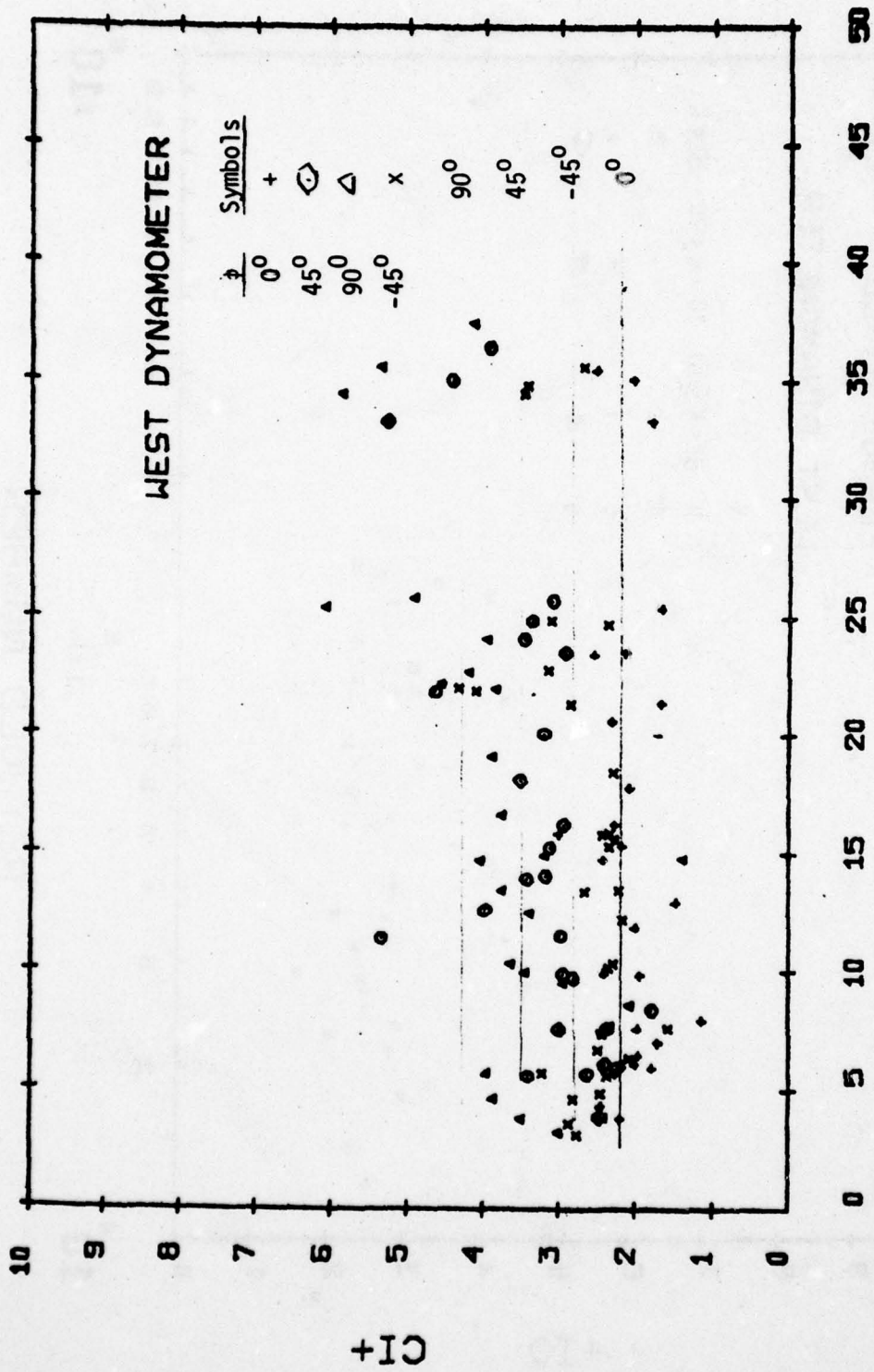


FIG. 40 - CI+ vs. Re for  $\phi = -45^\circ$



K

FIG. 41 - CI+ vs. K for all  $\phi$ s

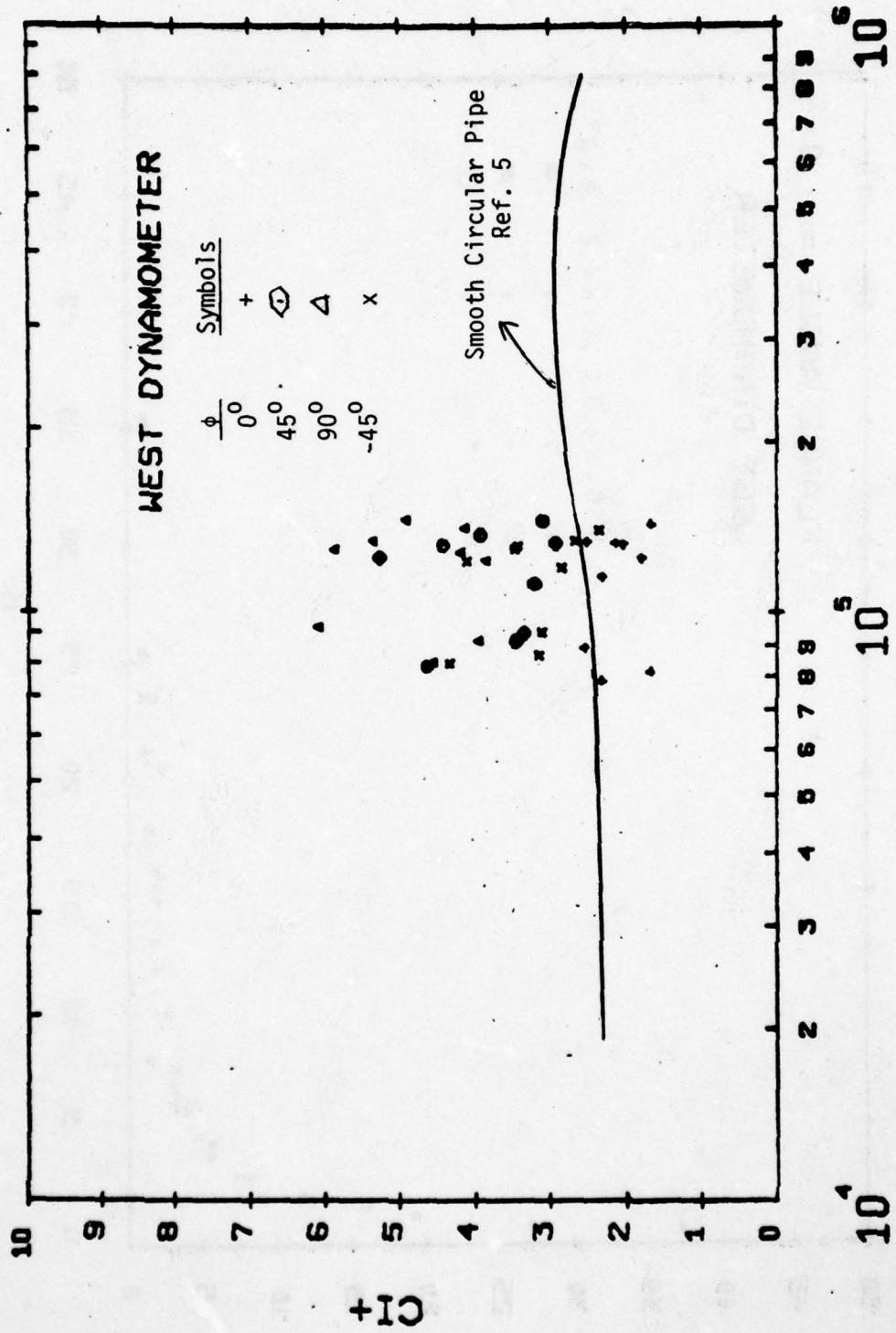


FIG. 42 - CI+ vs. Re for all  $\phi$ s,  $K > 20$



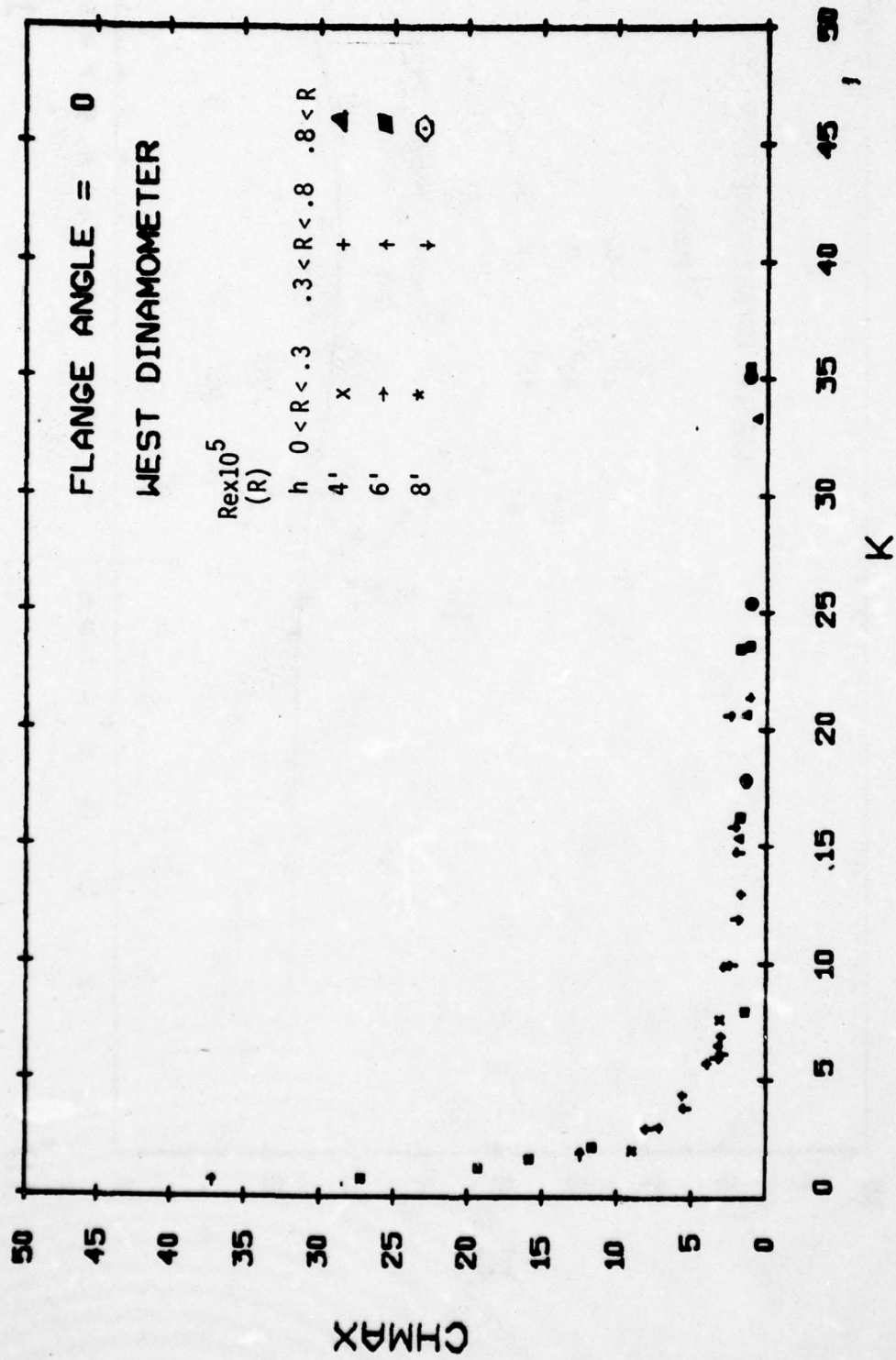


FIG. 43 - CHMAX vs. K for  $\phi = 0^\circ$

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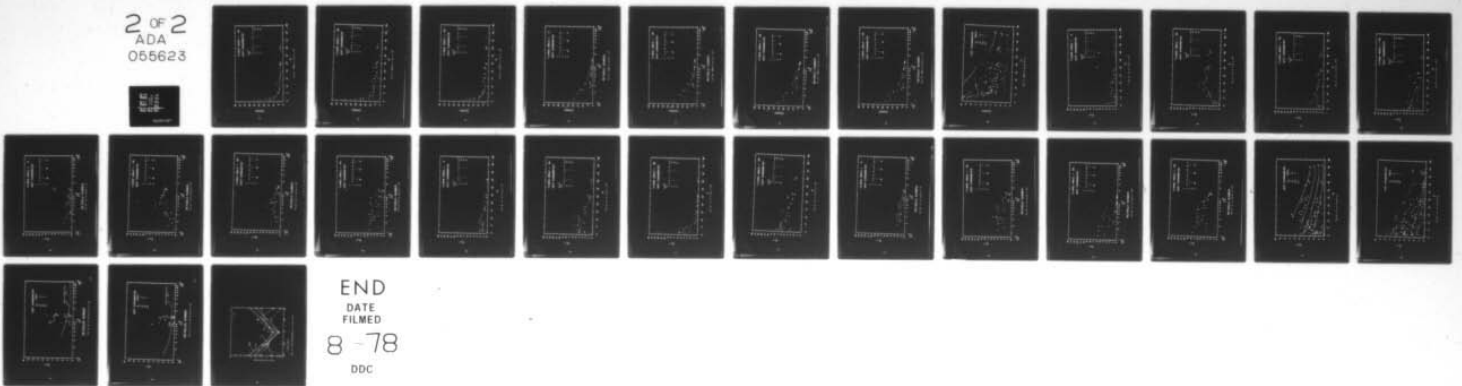
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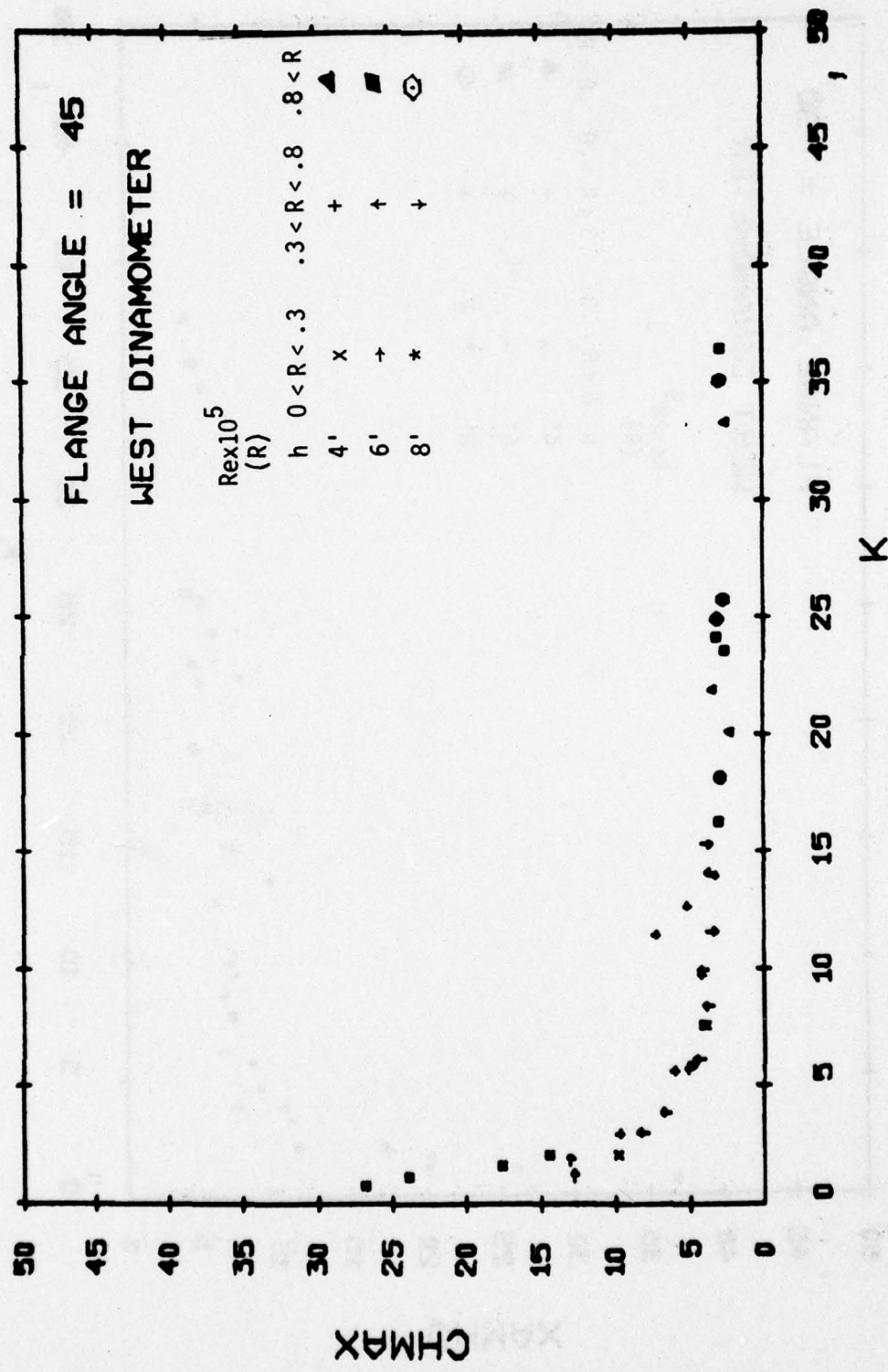


FIG. 44 - CHMAX vs. K for  $\phi = 45^\circ$

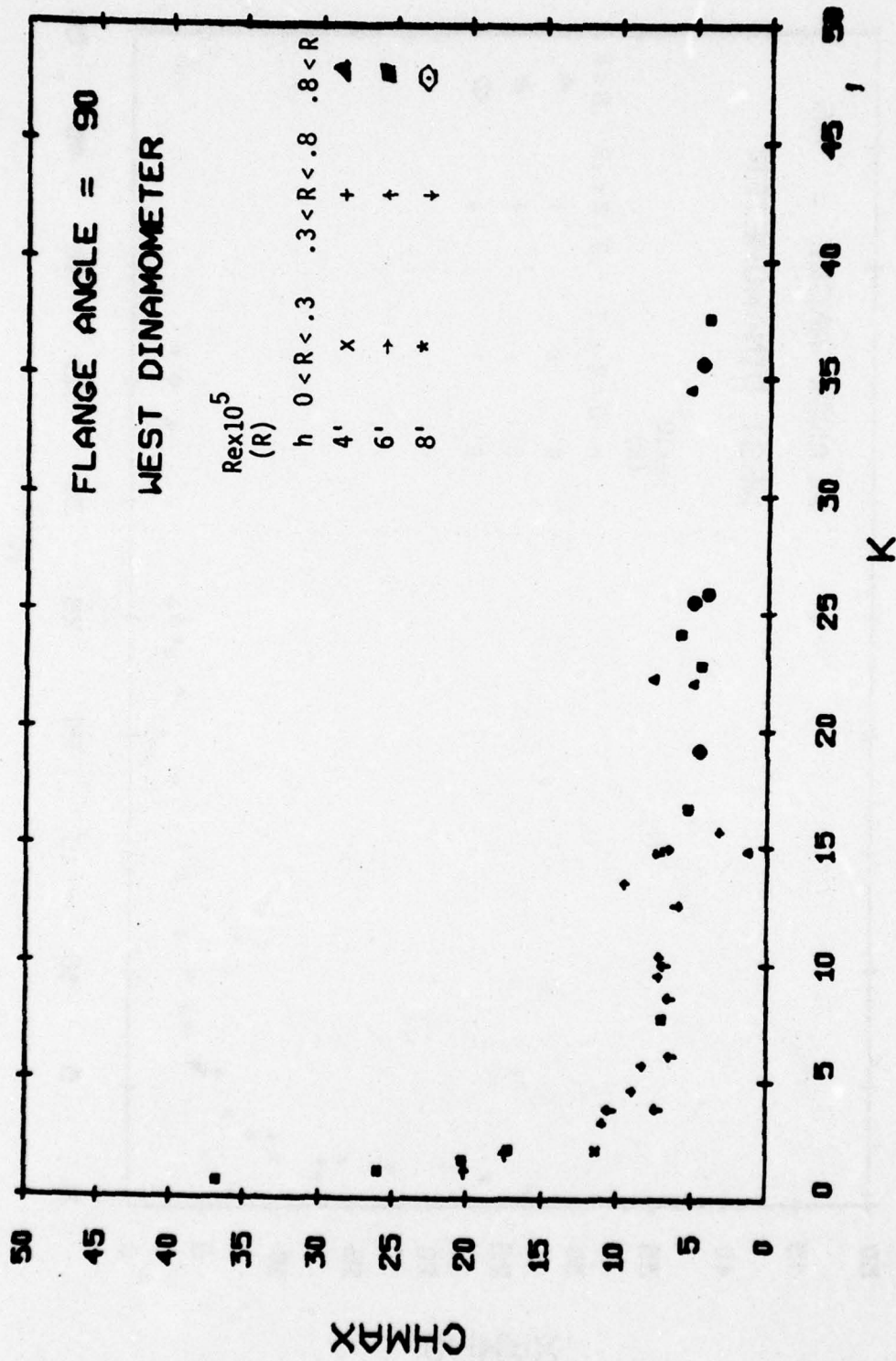


FIG. 45 - CHMAX vs. K for  $\phi = 90^\circ$

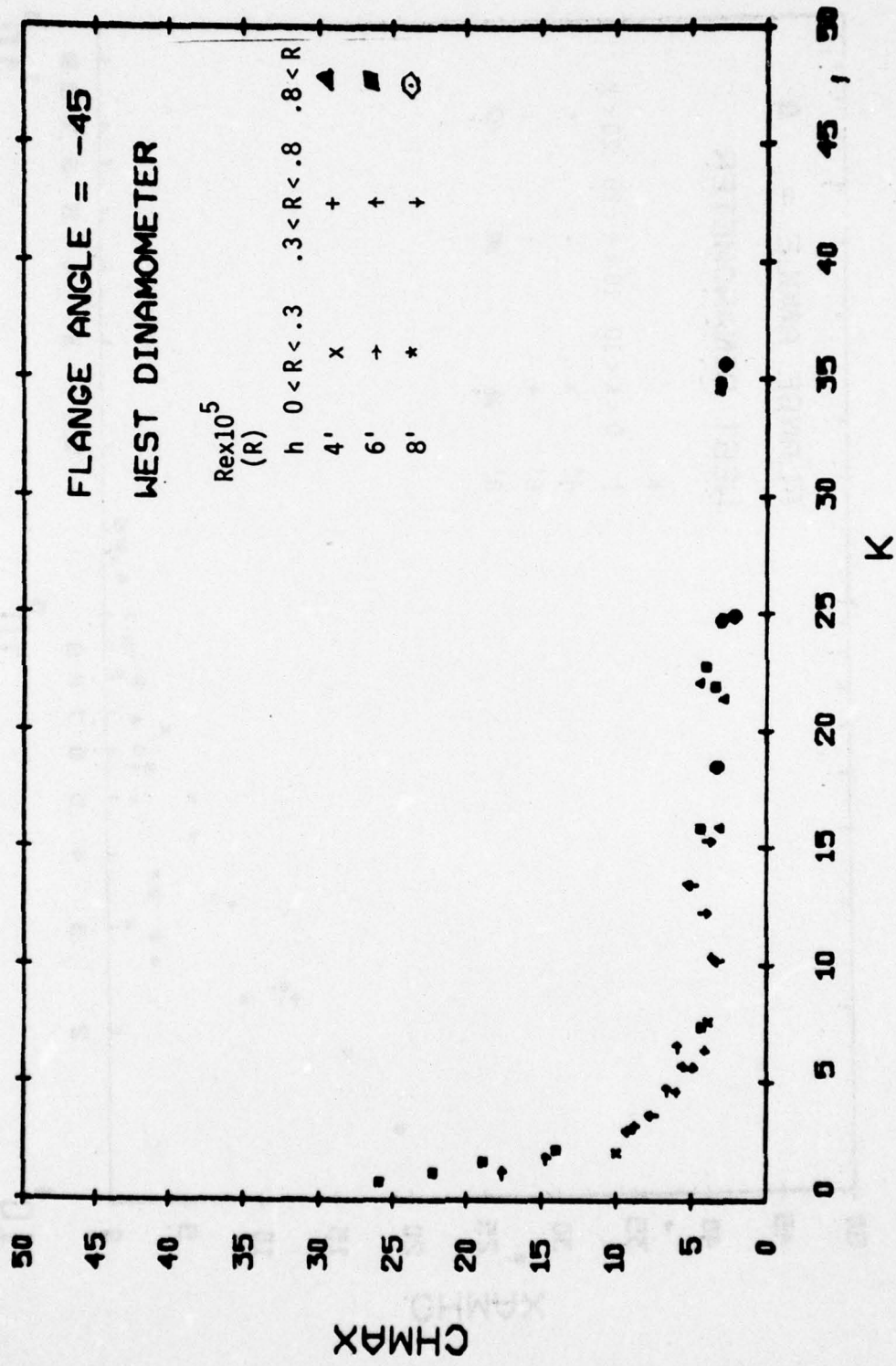


FIG. 46 - CHMAX vs. K for  $\phi = -45^\circ$

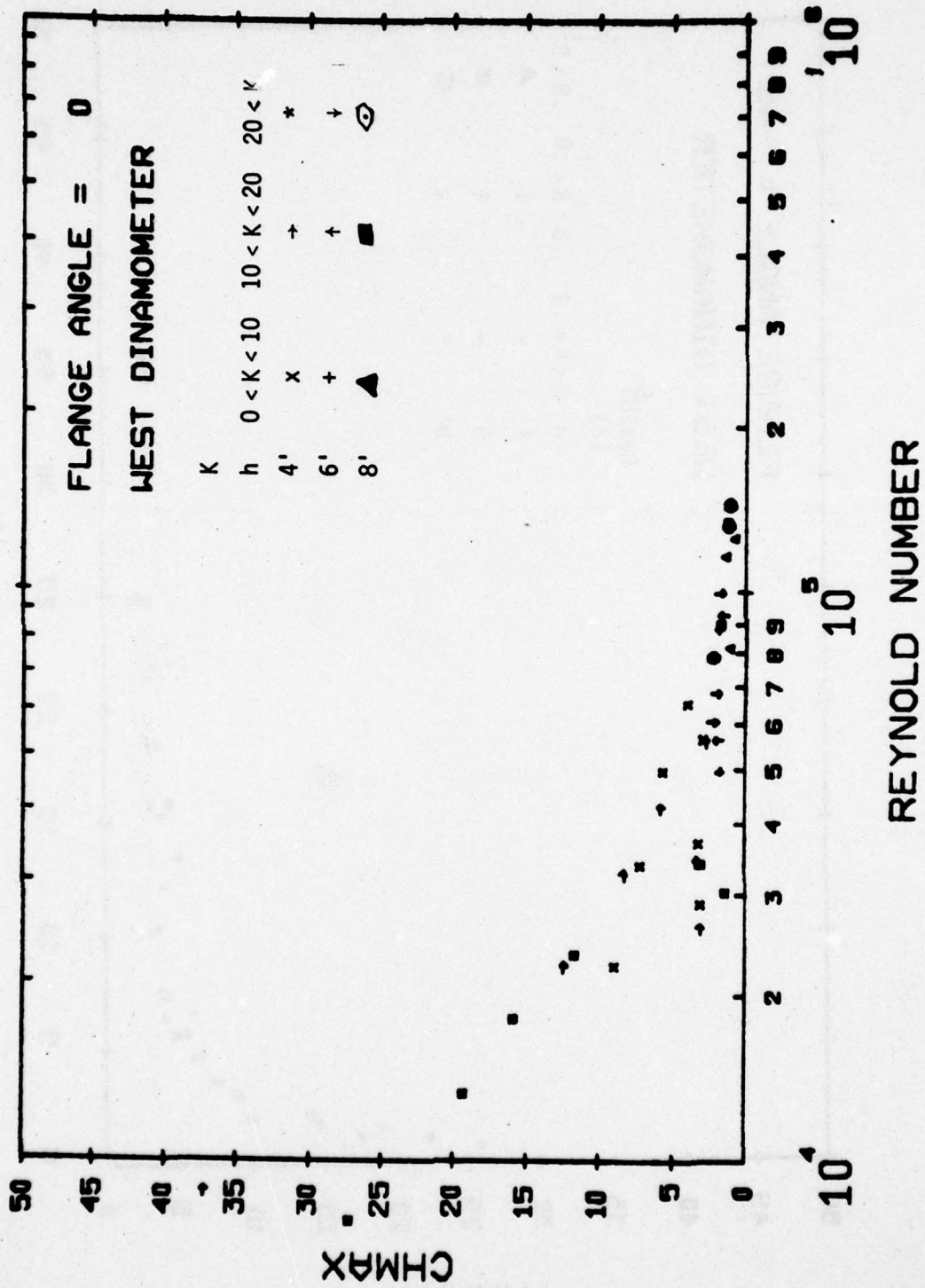
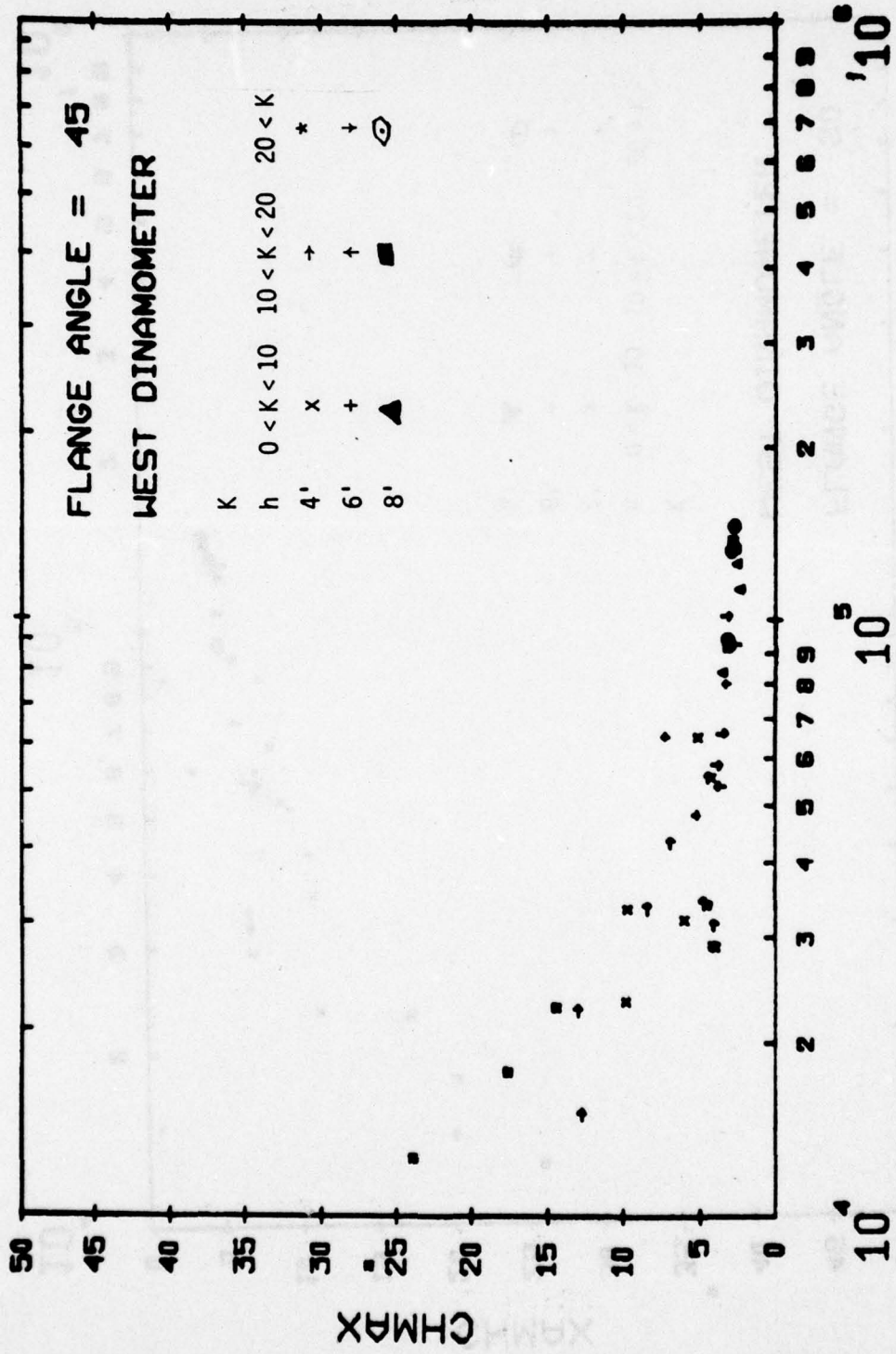
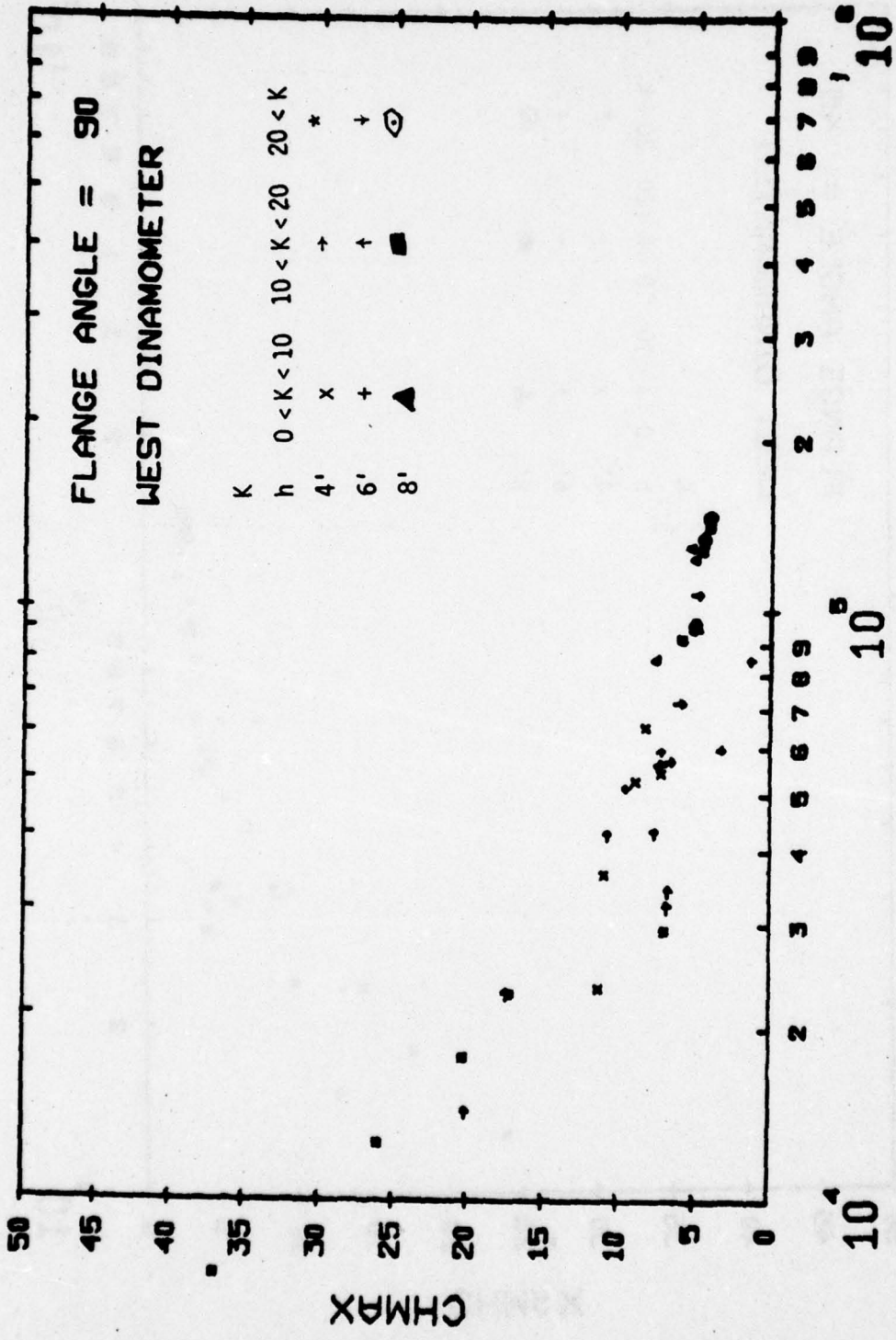


FIG. 47 - CHMAX vs. Re for  $\phi = 0^\circ$



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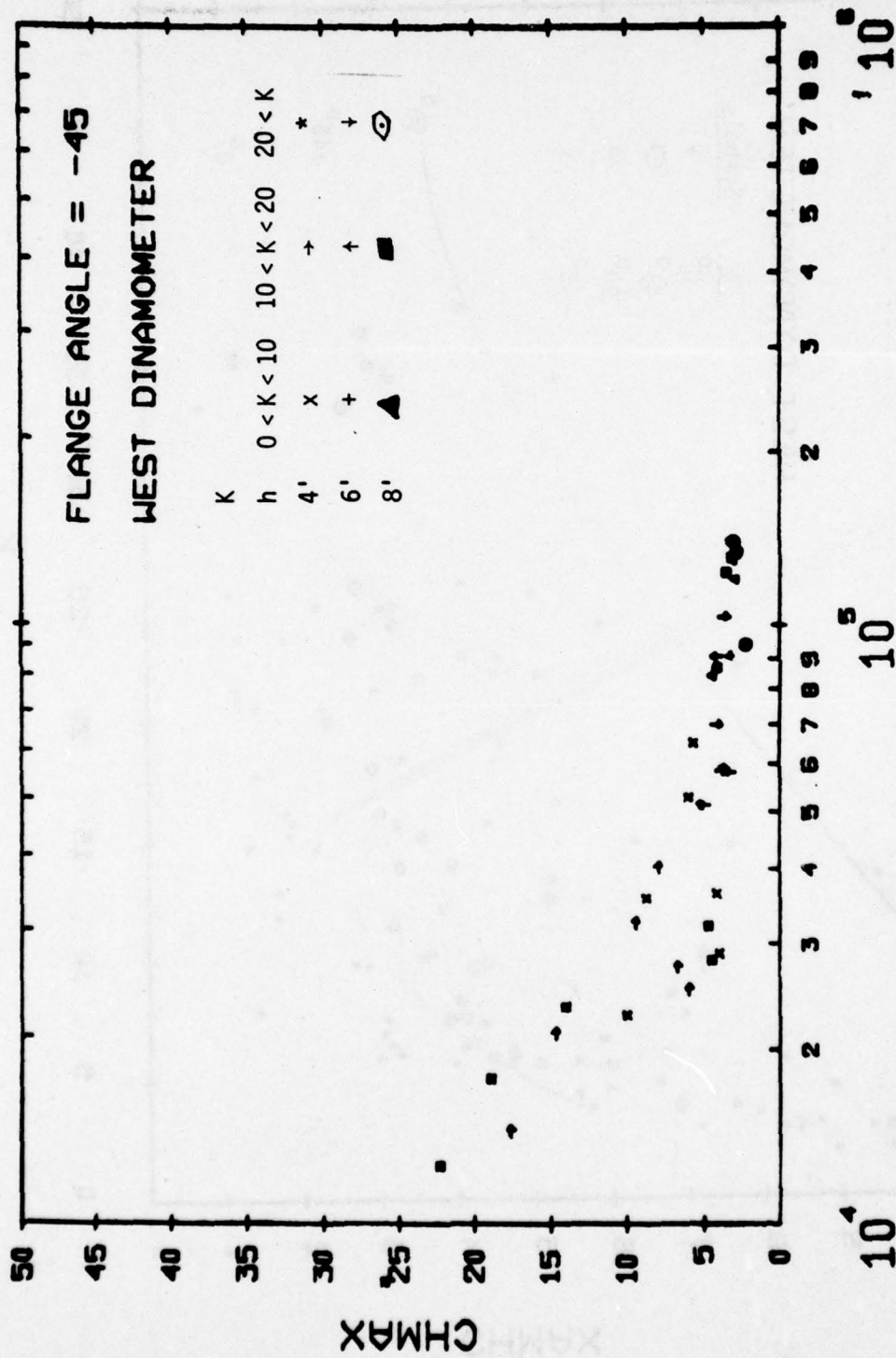
FIG. 48 - CHMAX vs. Re for  $\phi = 45^\circ$



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FIG. 49 - CHMAX vs. Re for  $\phi = 90^\circ$





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FIG. 50 - CHMAX vs. Re for  $\phi = -45^\circ$

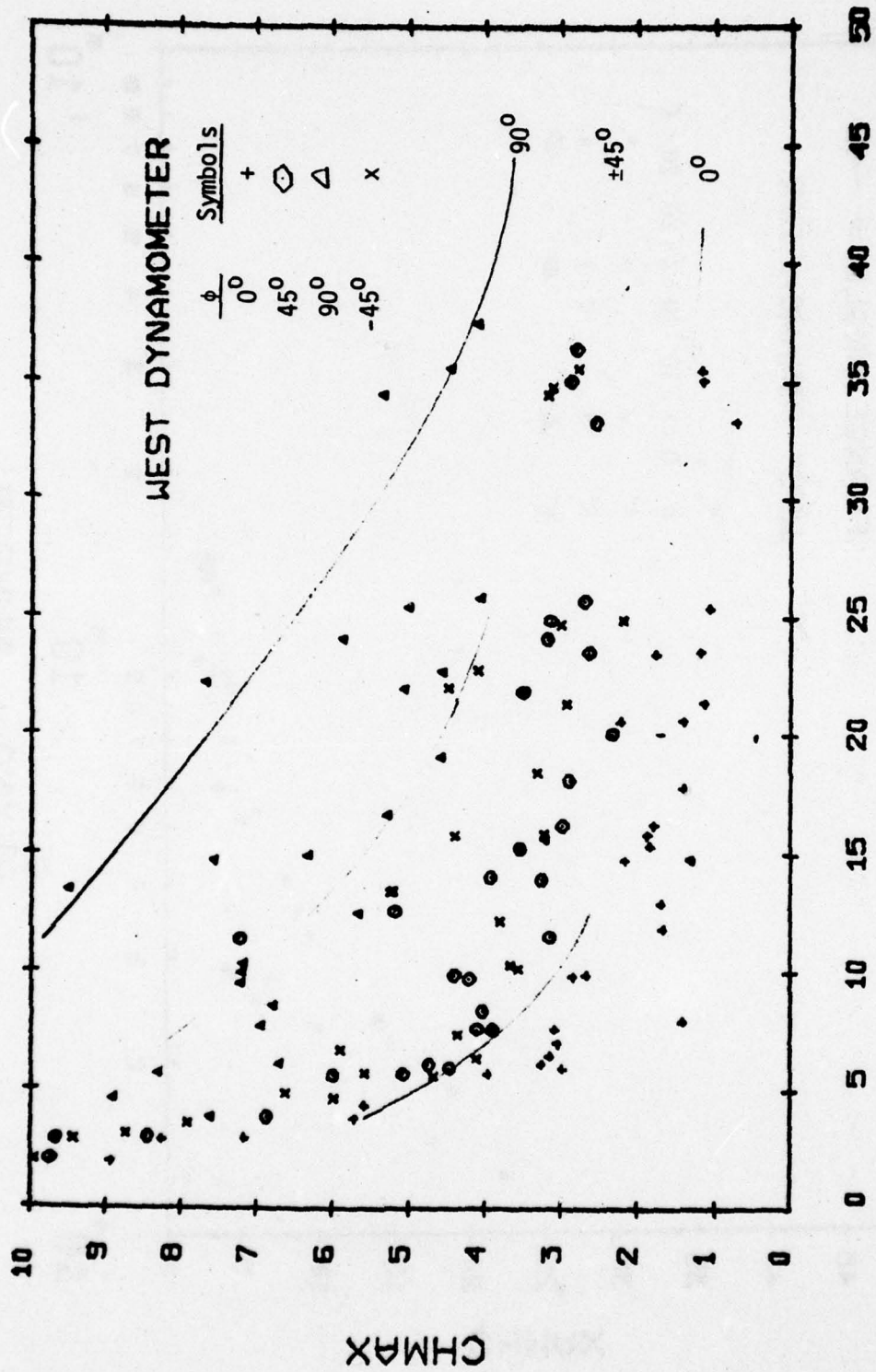
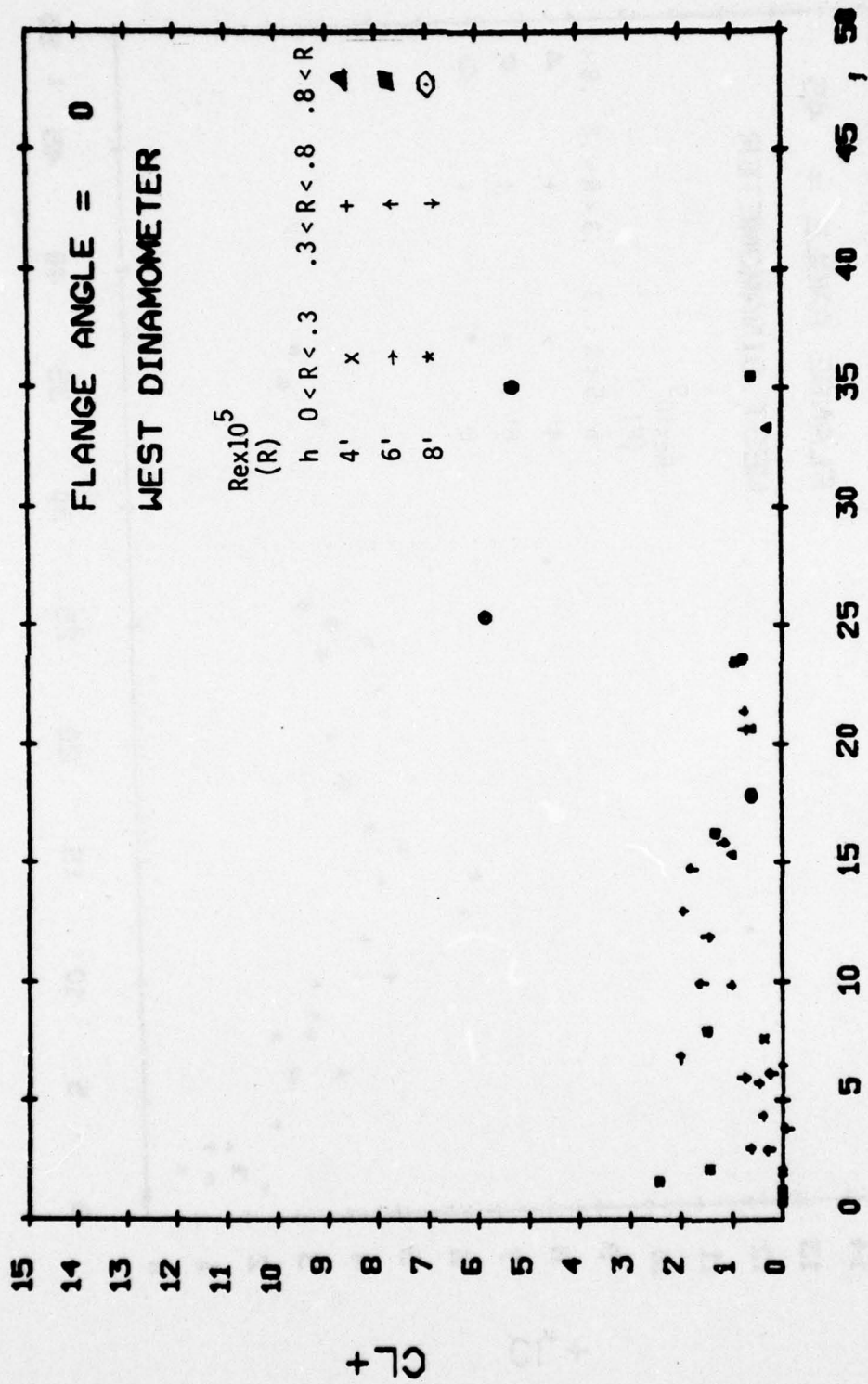


FIG. 51 - CHMAX vs. Re for all  $\phi$ s



K

FIG. 52 -  $CL+$  vs.  $K$  for  $\phi = 0^\circ$

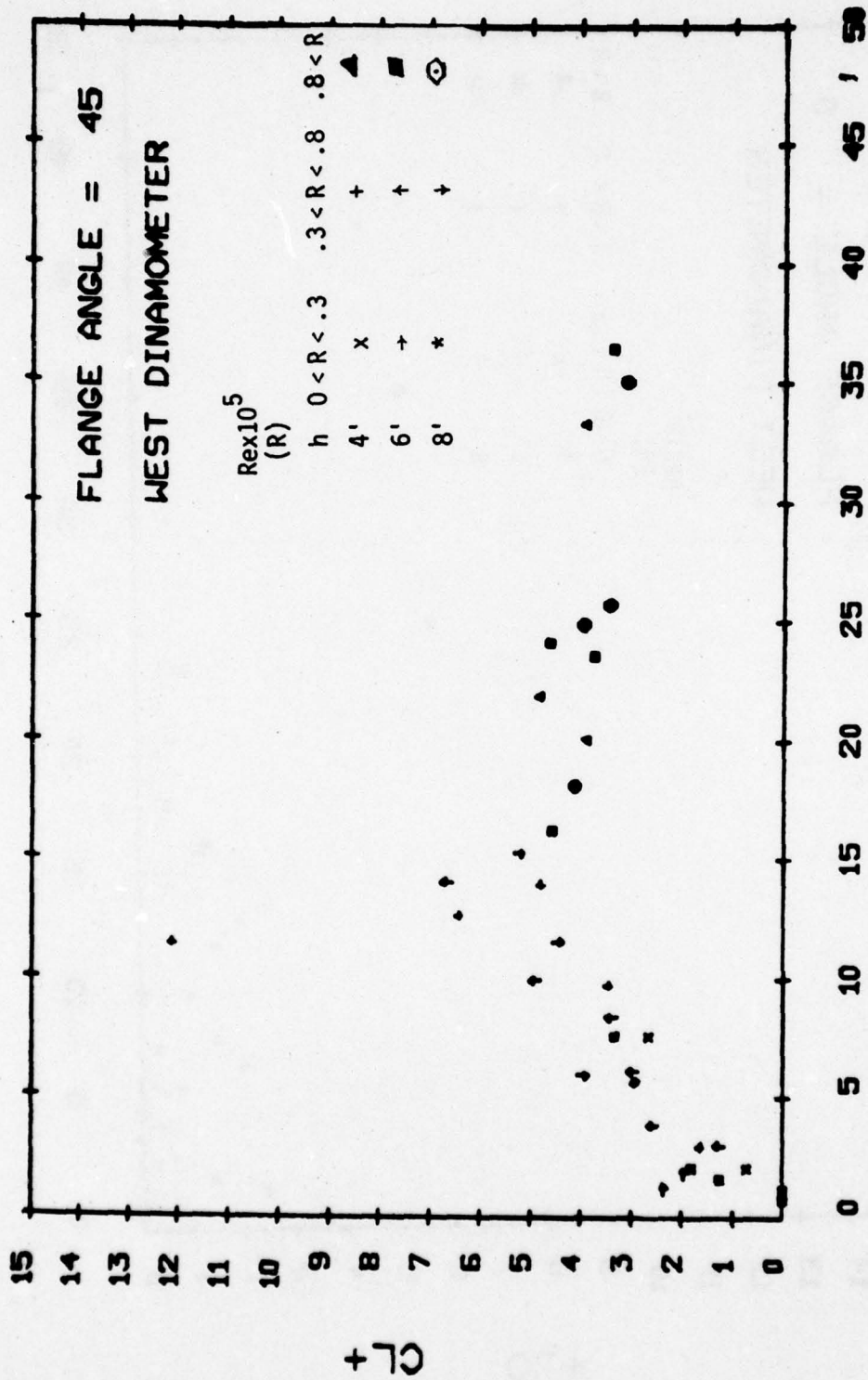
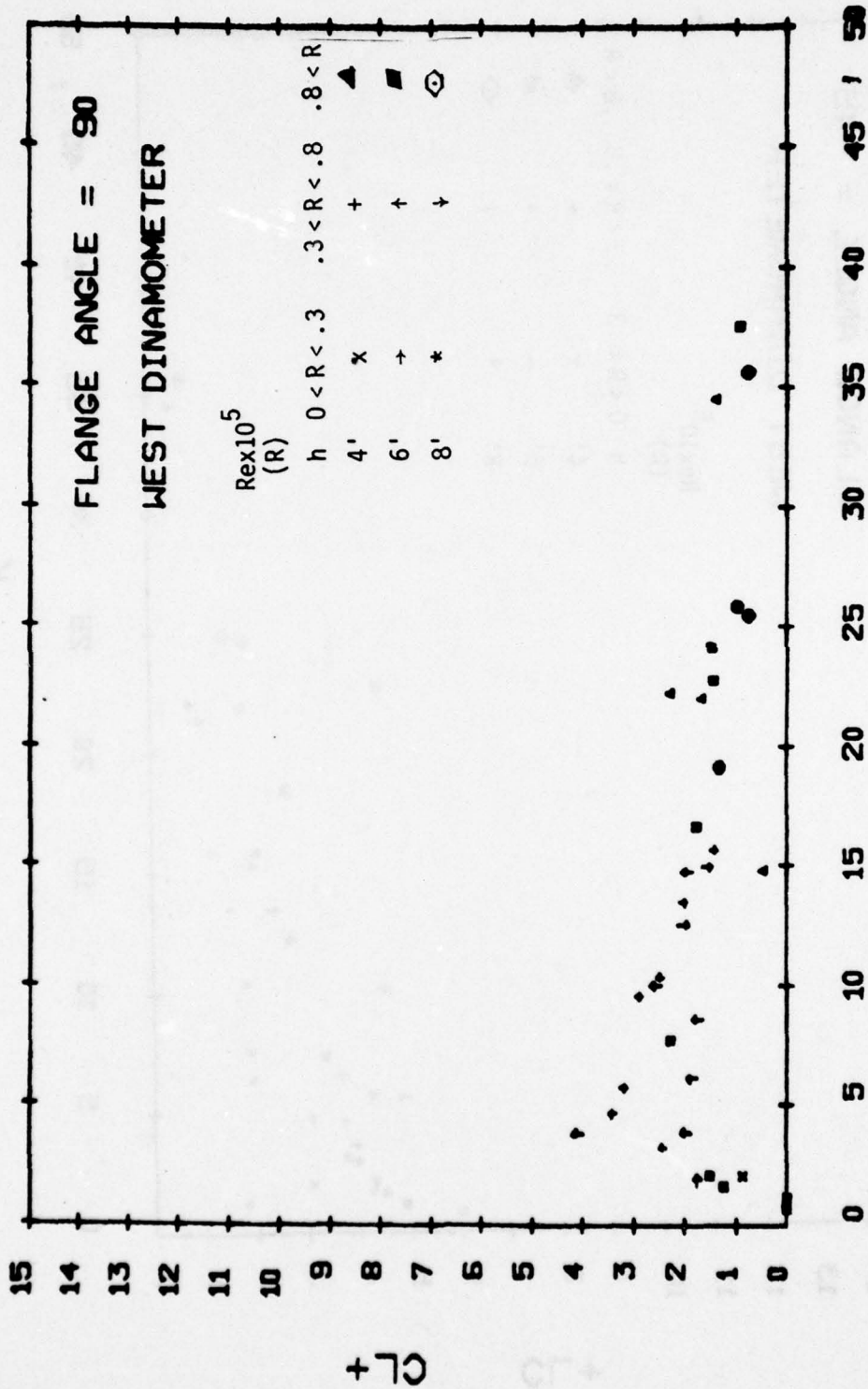
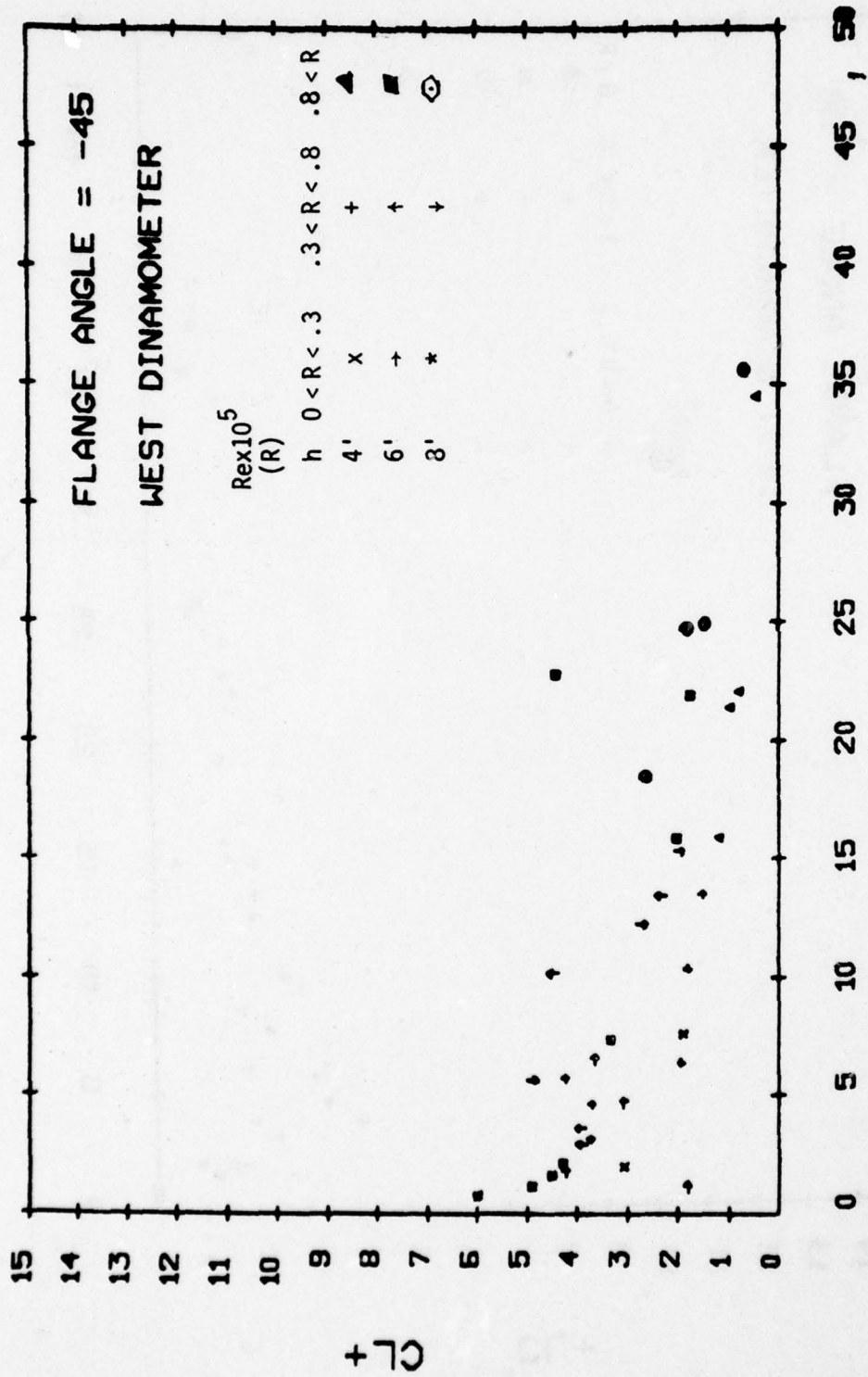


FIG. 53 - CL+ vs. K for  $\phi = 45^\circ$



**K**

FIG. 54 - CL+ vs. K for  $\phi = 90^\circ$



K

FIG. 55 - CL+ vs. K for  $\phi = -45^\circ$

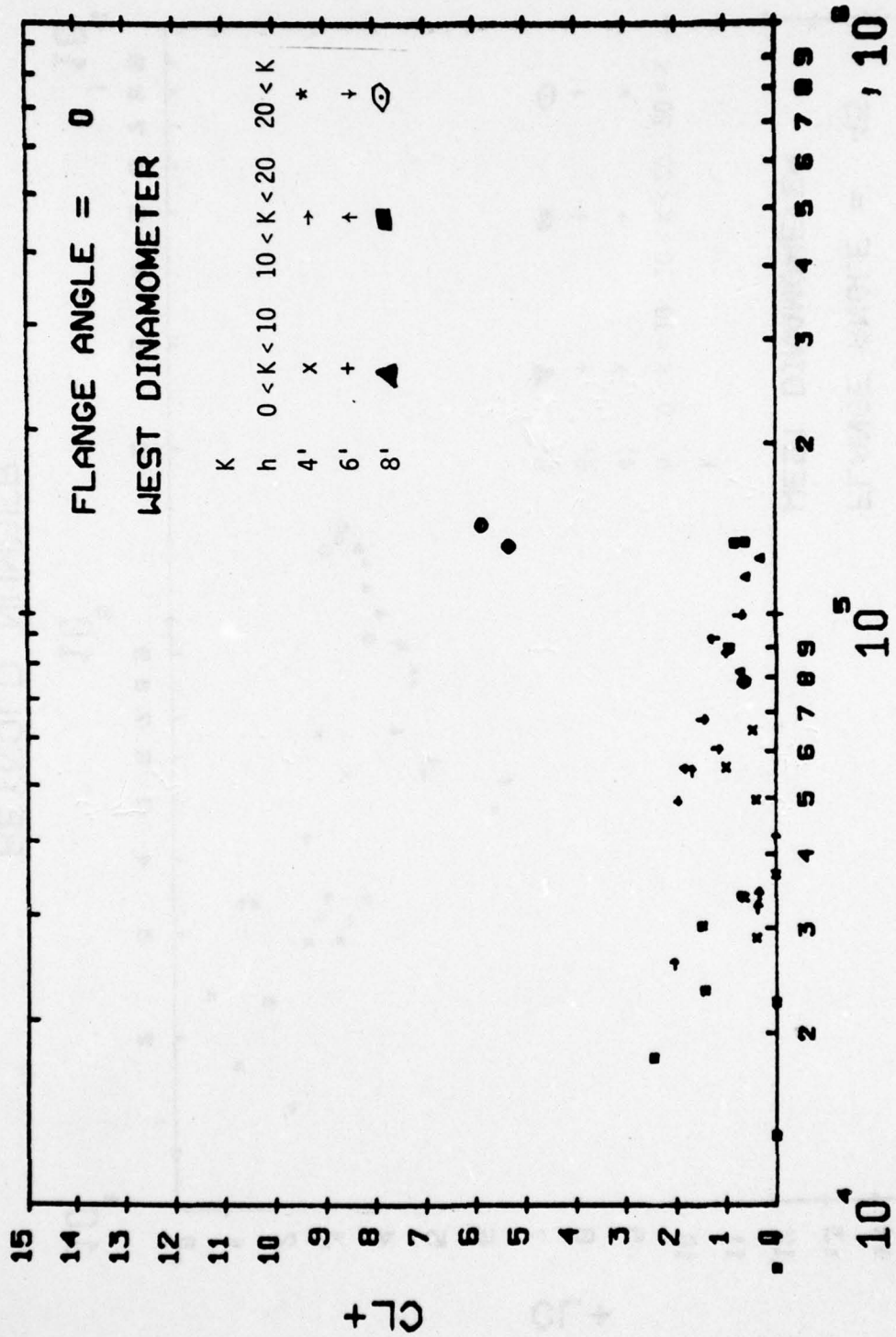


FIG. 56 - CL+ vs. Re for  $\phi = 0^\circ$

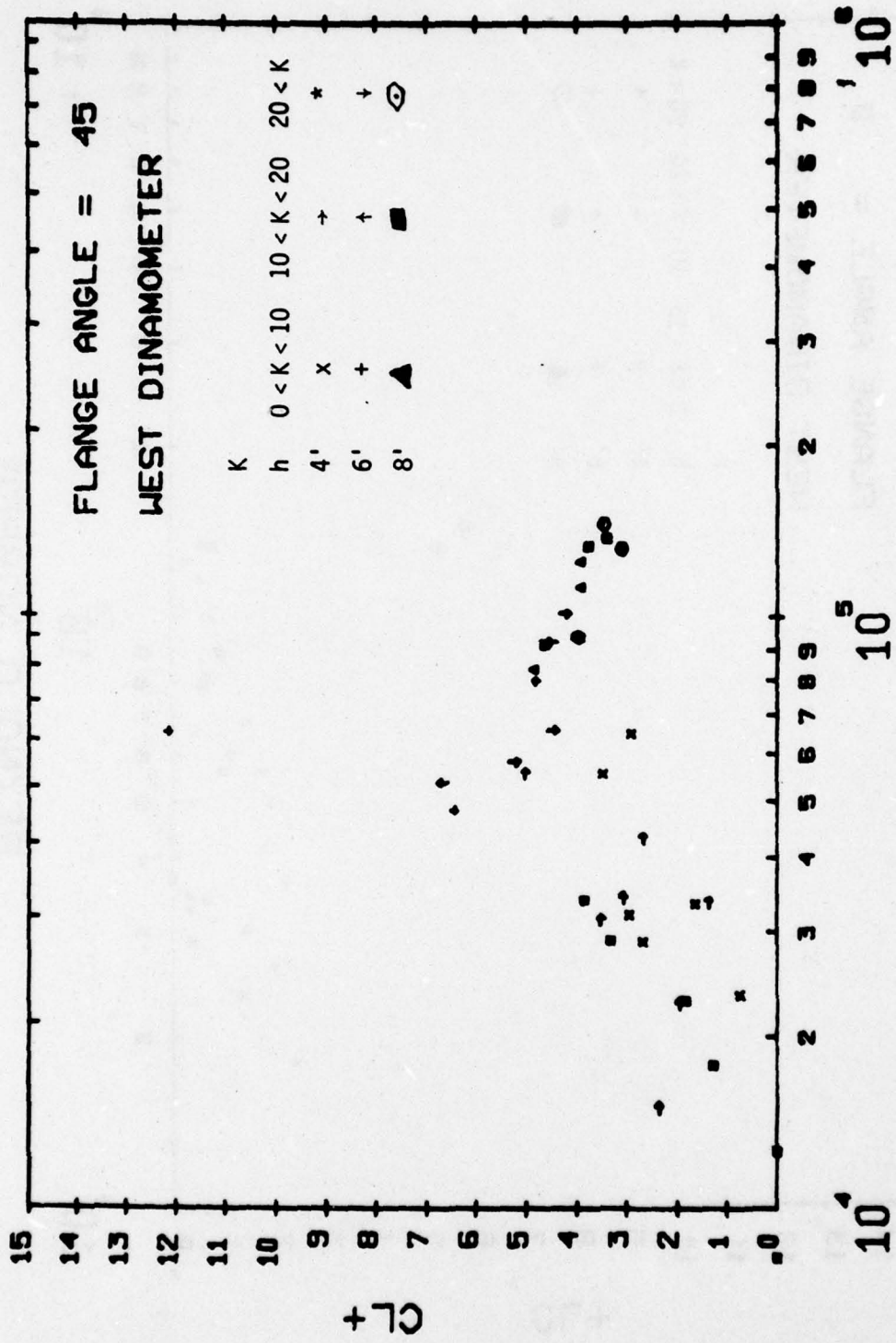


FIG. 57 - CL+ vs. Re for  $\phi = 45^\circ$



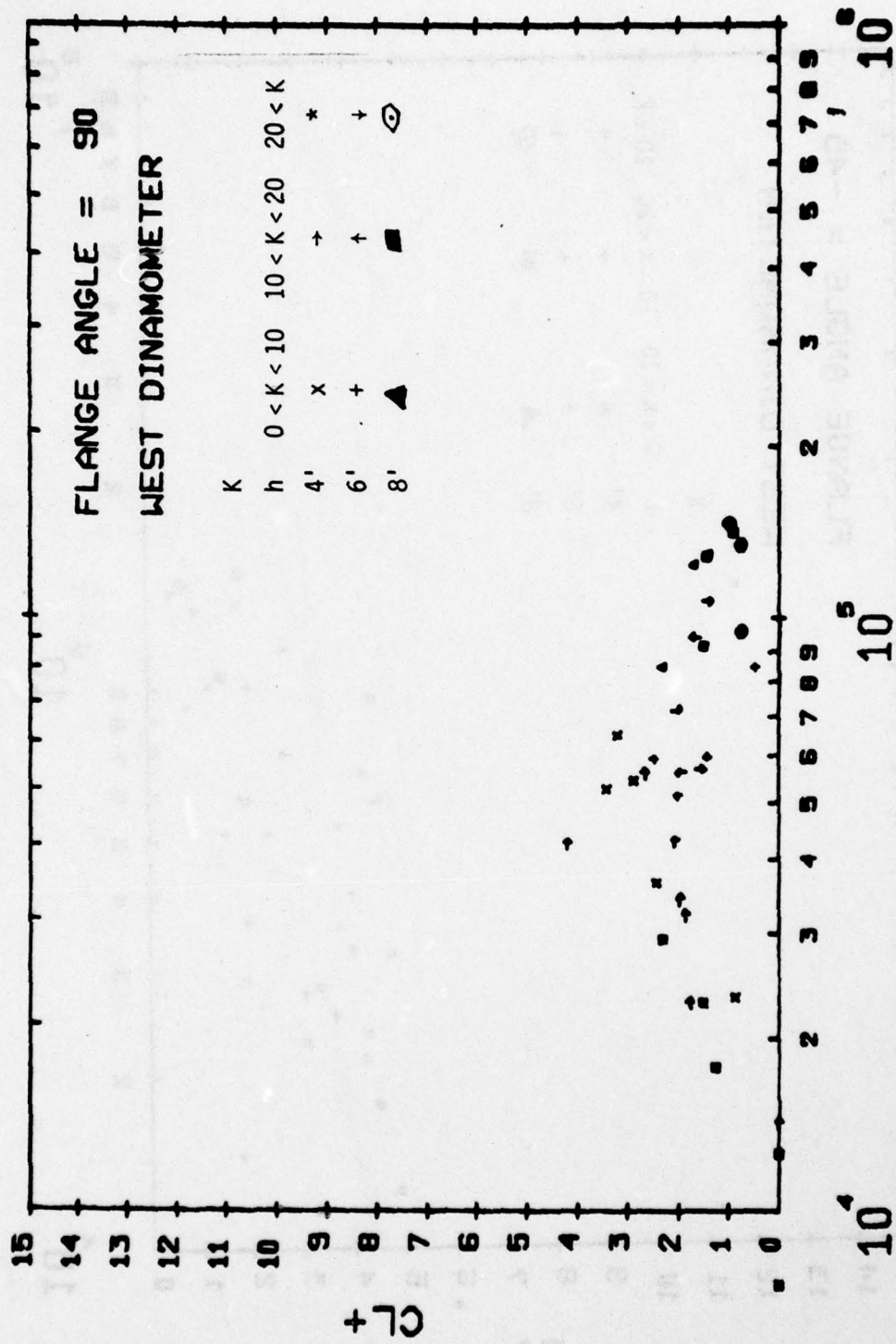
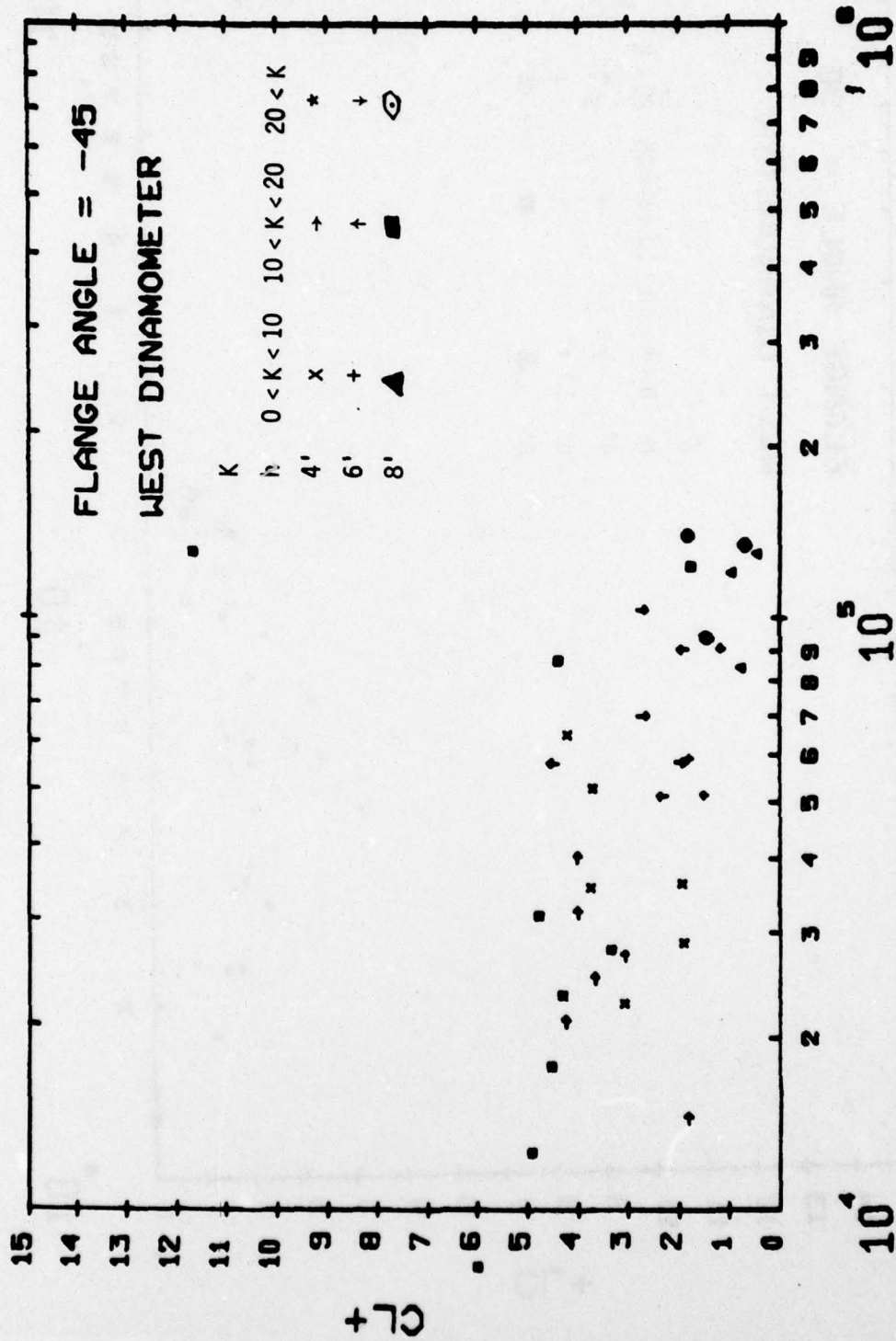


FIG. 58 - CL+ vs. Re for  $\phi = 90^\circ$



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FIG. 59 - CL+ vs. Re for  $\phi = -45^\circ$

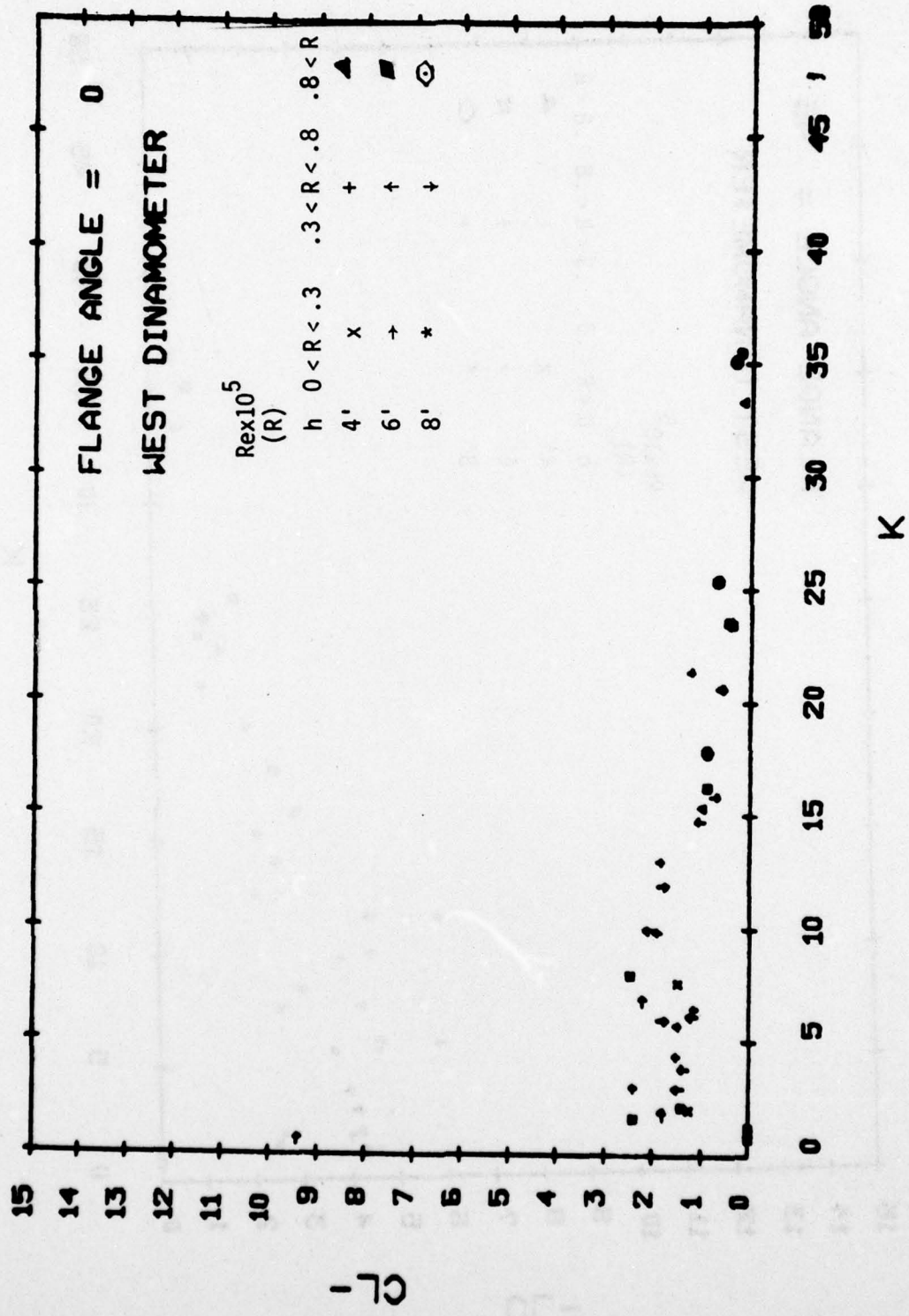
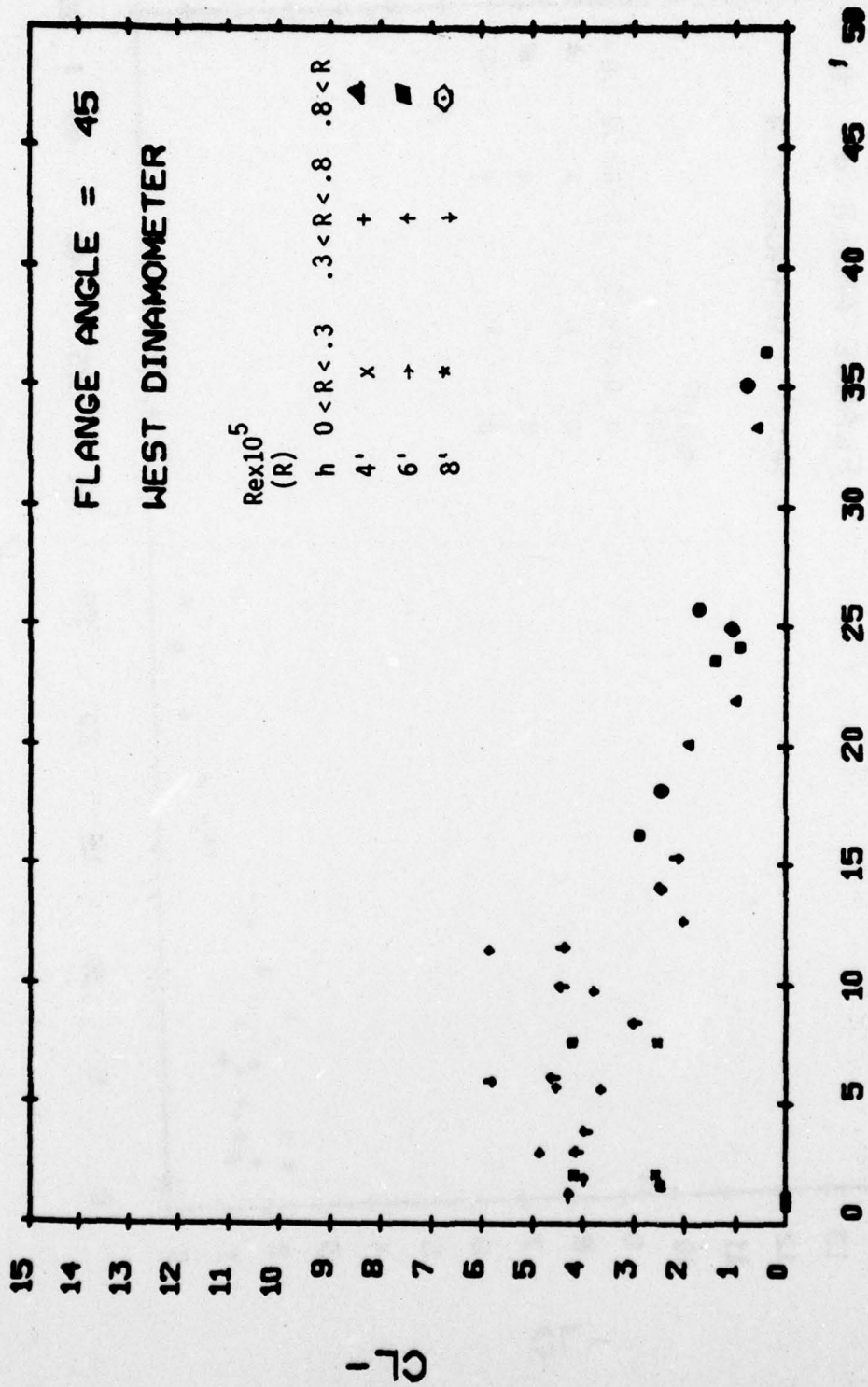


FIG. 60 - CL- vs. K for  $\phi = 0^\circ$



K

FIG. 61 - CL- vs. K for  $\phi = 45^\circ$

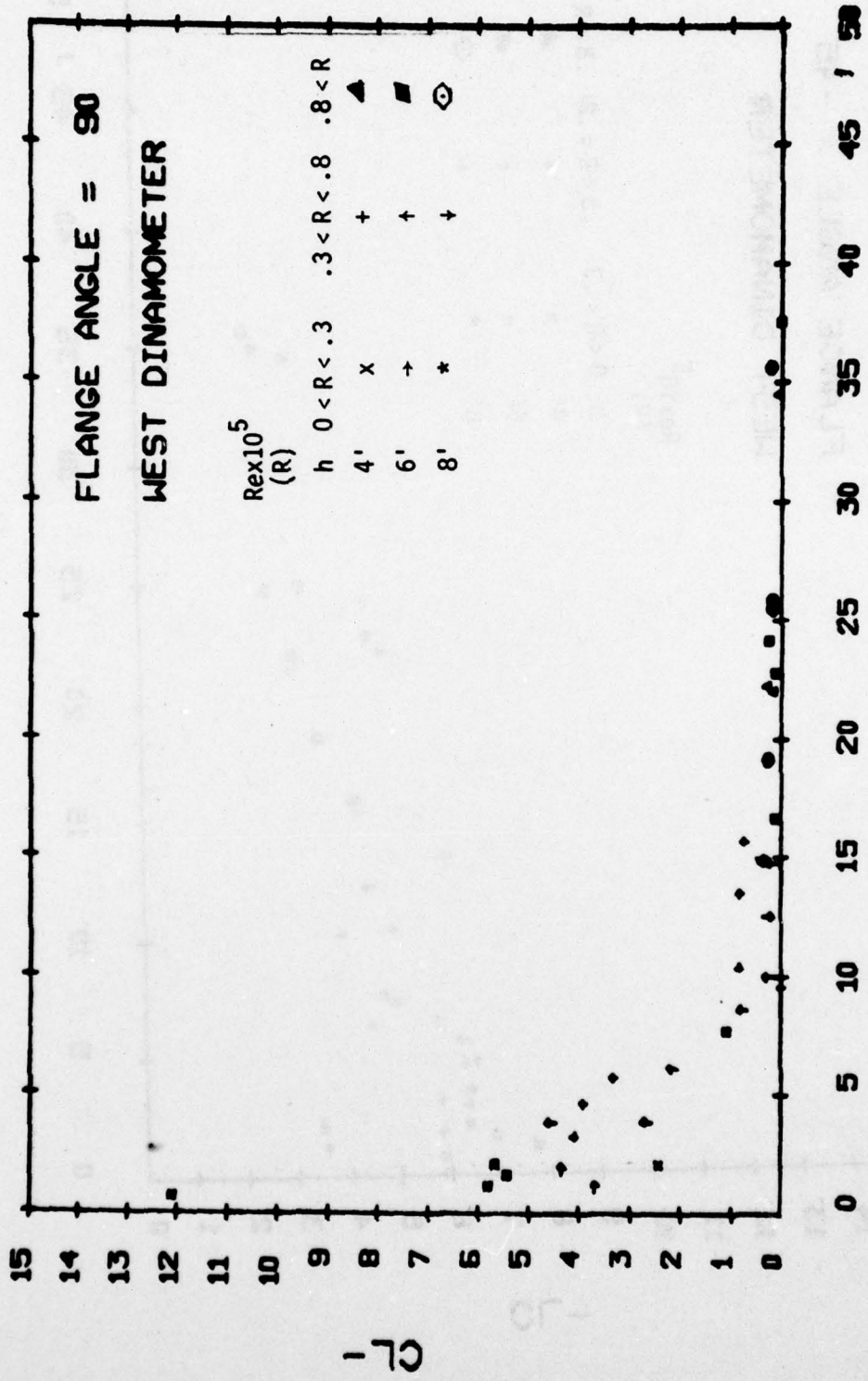
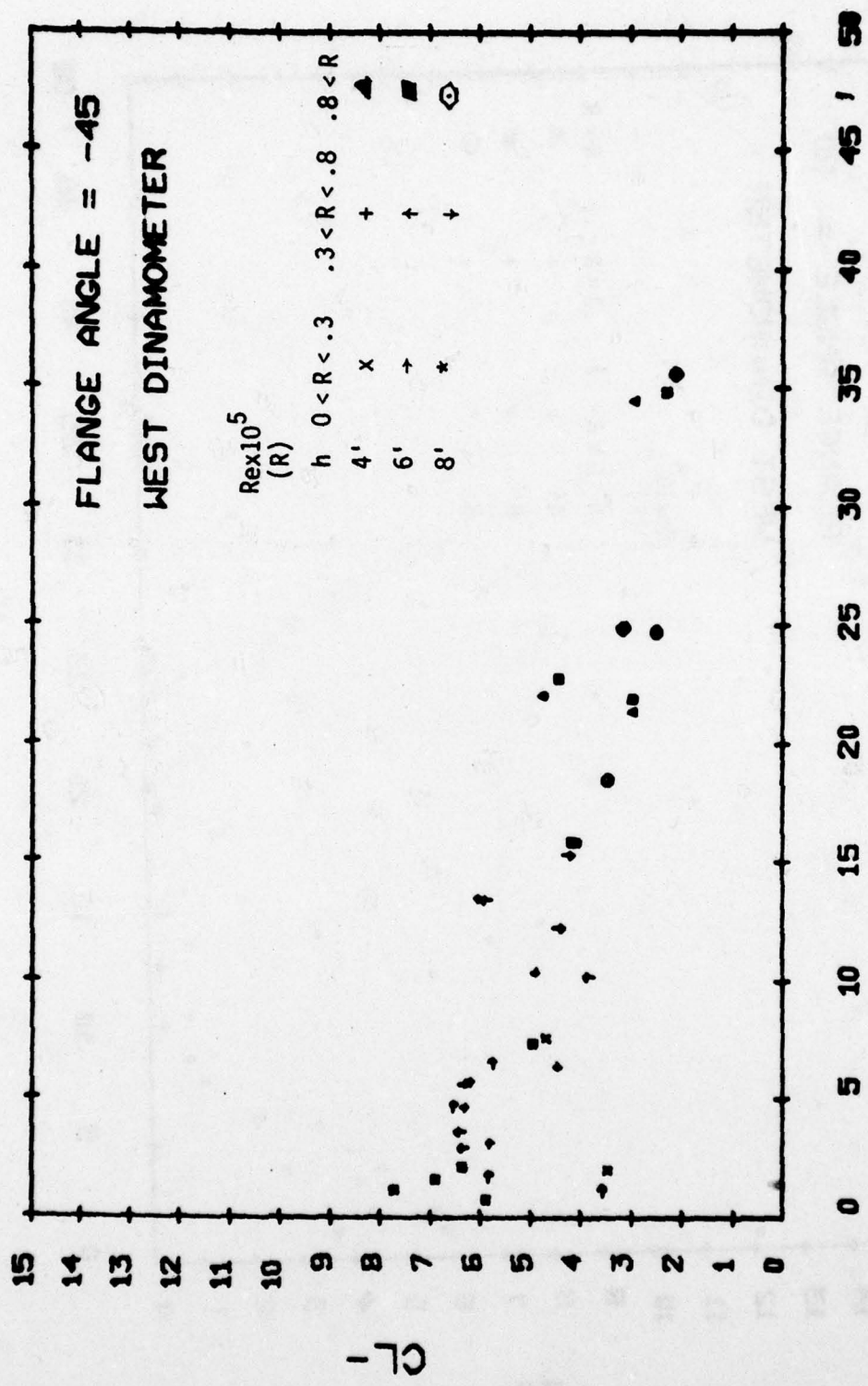
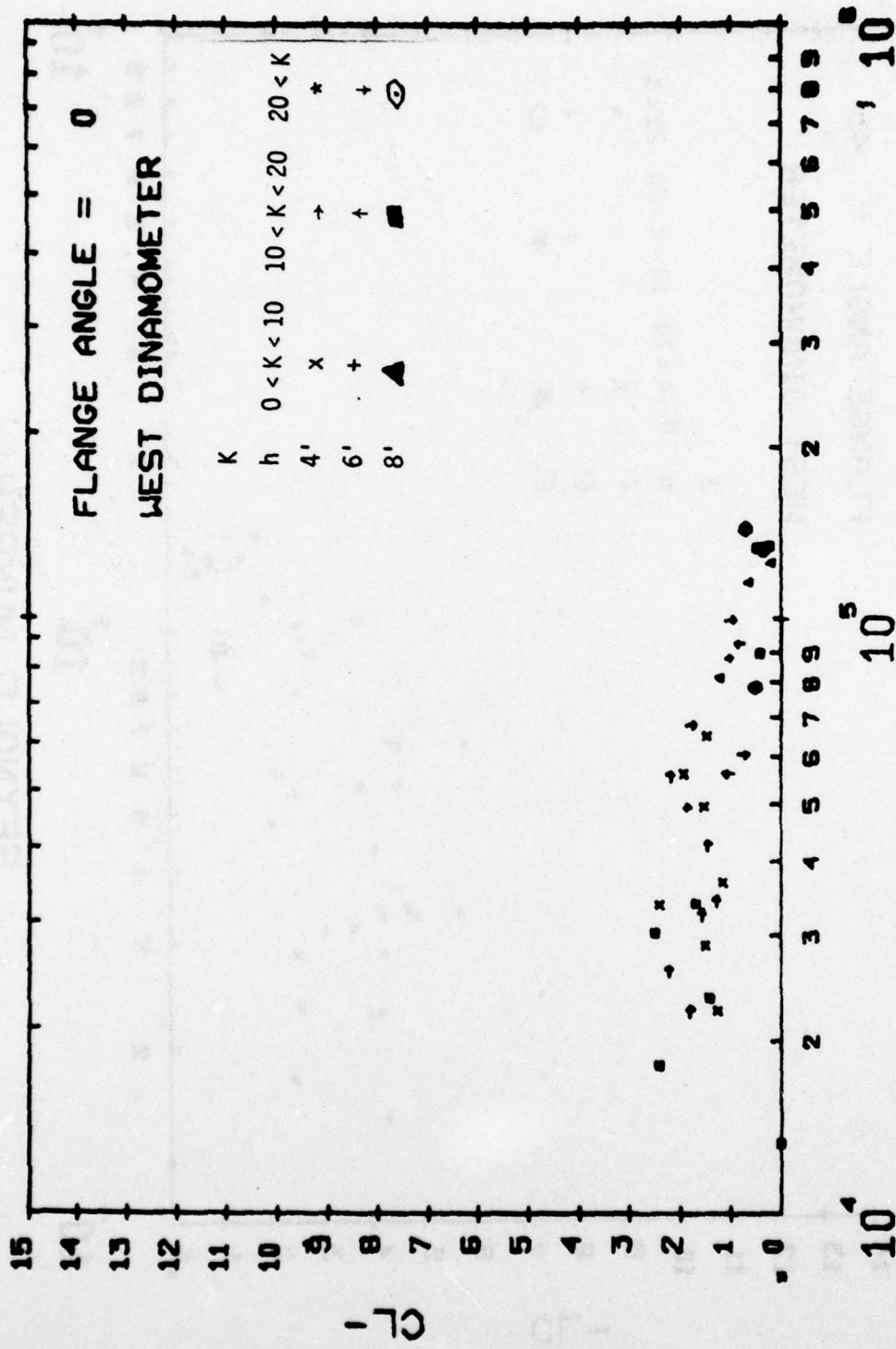


FIG. 62 - CL- vs. K for  $\phi = 90^\circ$



**K**

FIG. 63 - CL- vs. K for  $\phi = -45^\circ$



REYNOLD NUMBER

FIG. 64 - CL- vs. Re for  $\phi = 0^\circ$

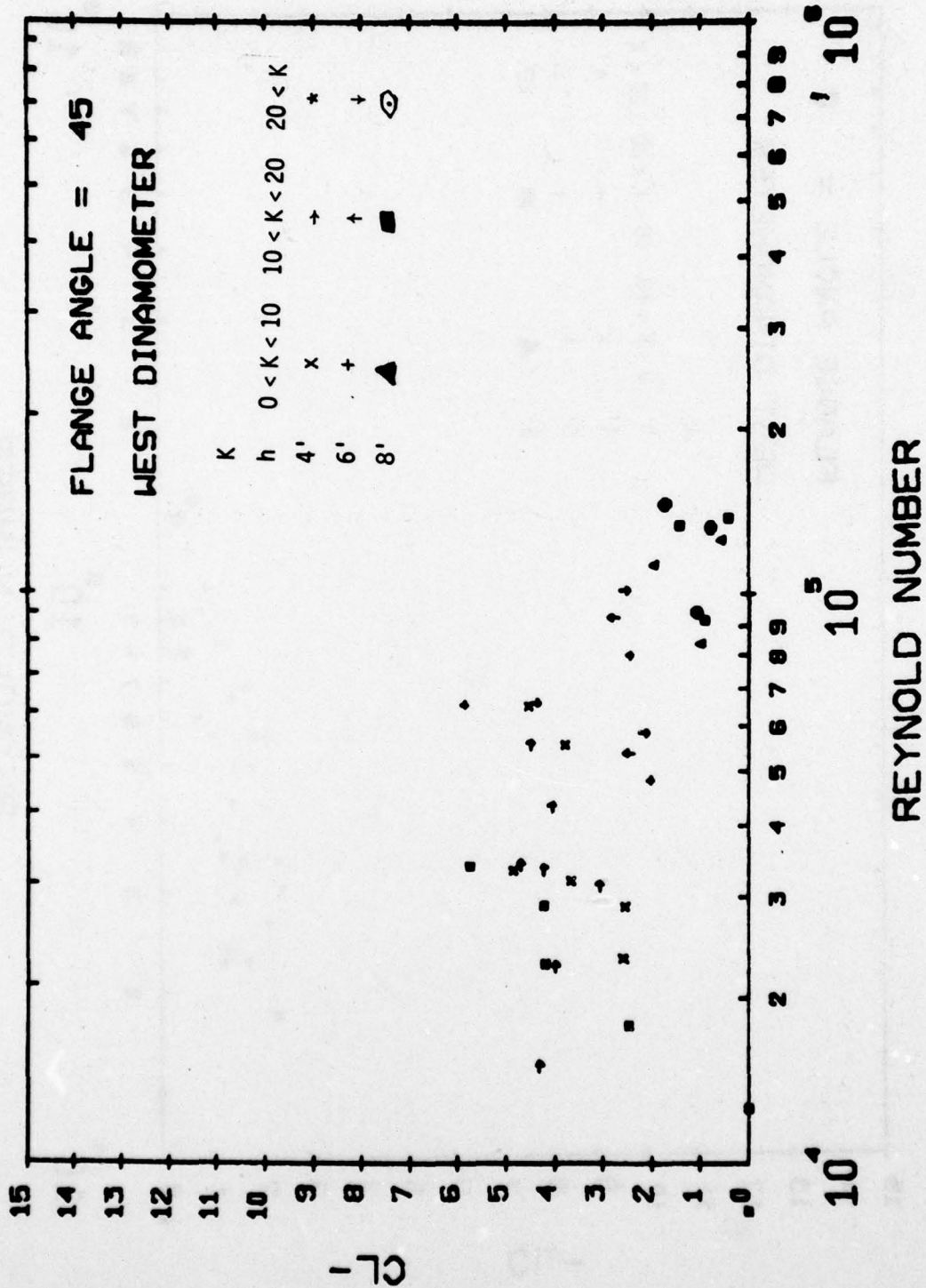
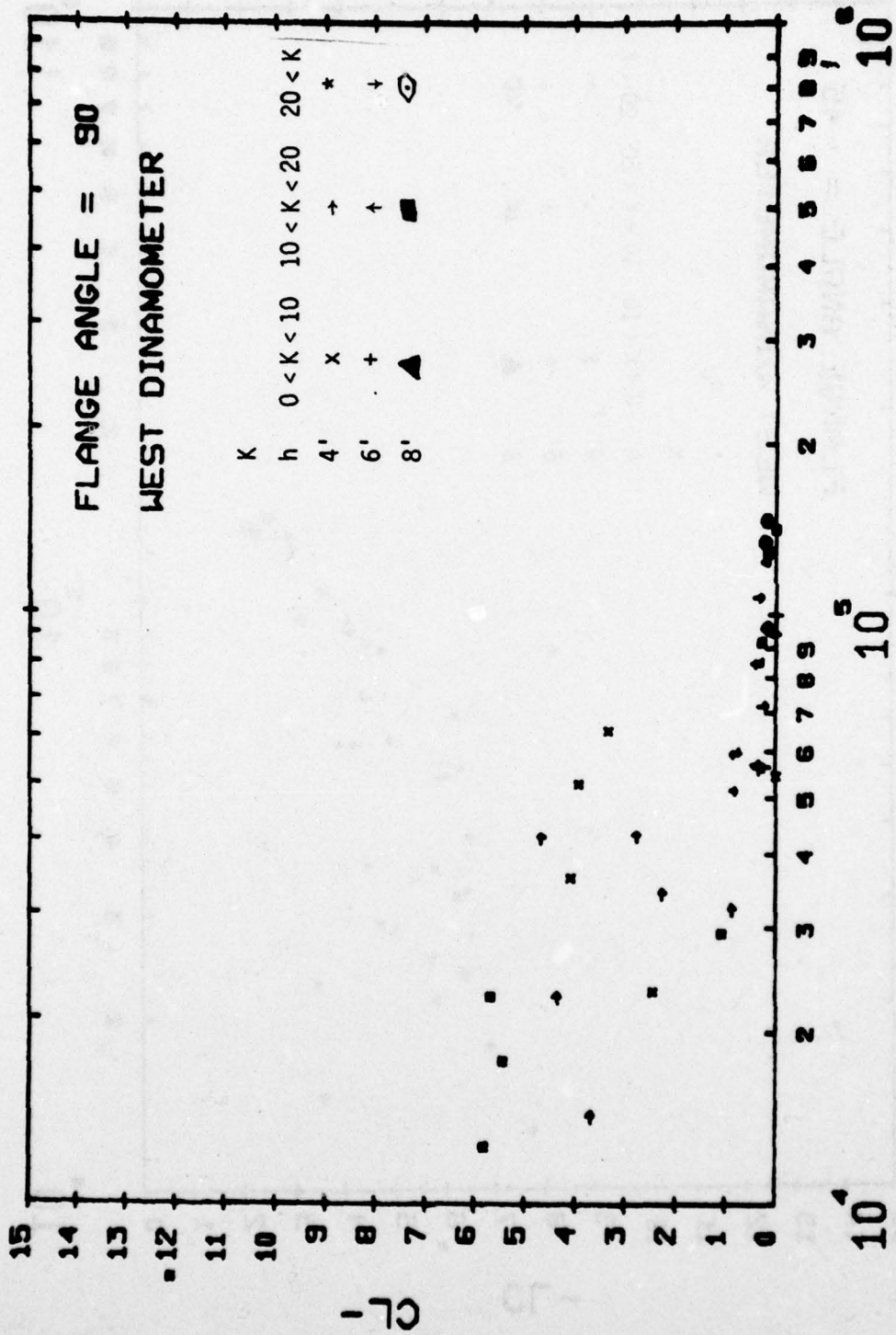


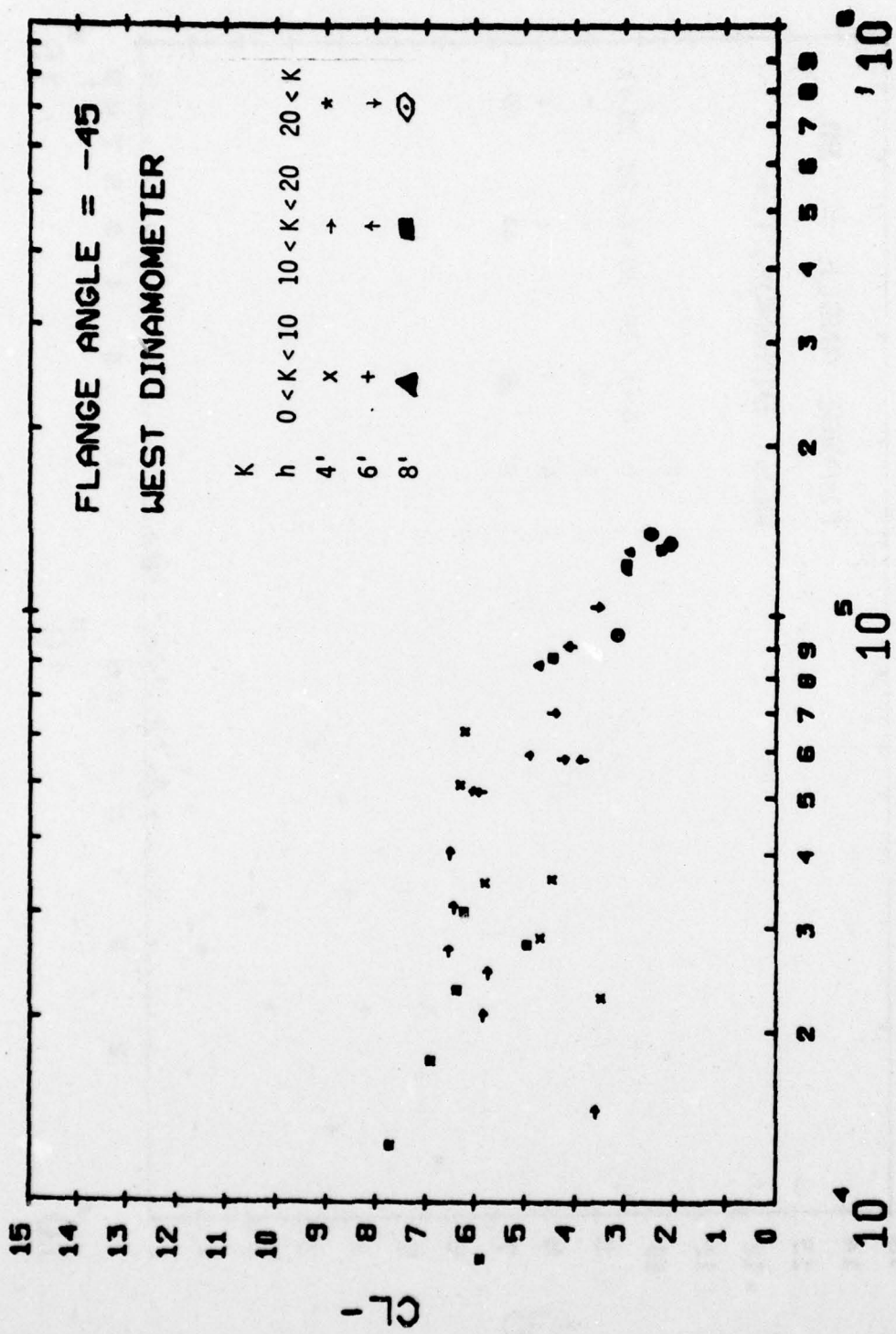
FIG. 65 - CL- vs. Re for  $\phi = 45^\circ$





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FIG. 66 - CL- vs. Re for  $\phi = 90^\circ$



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FIG. 67 - CL- vs. Re for  $\phi = -45^\circ$

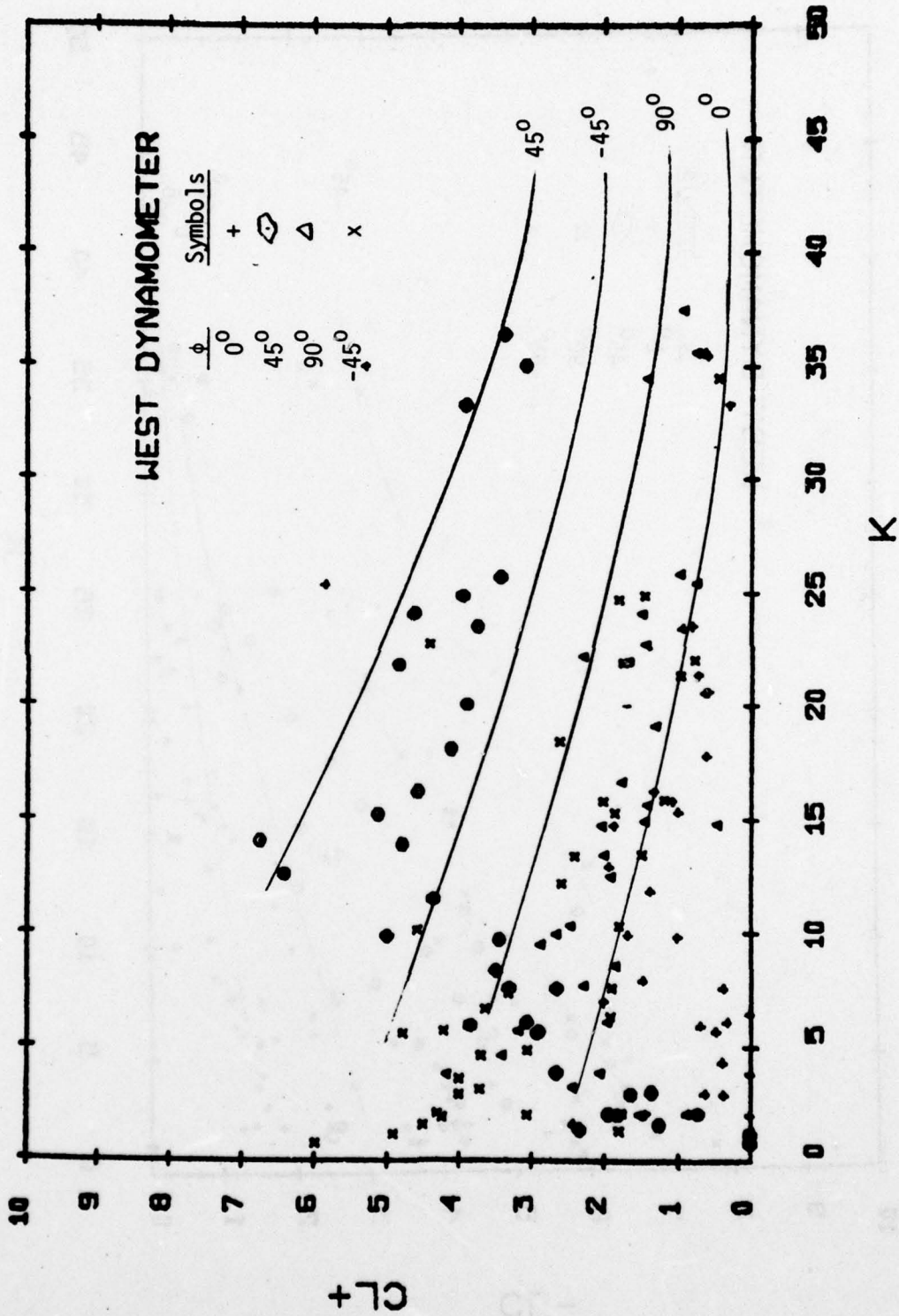
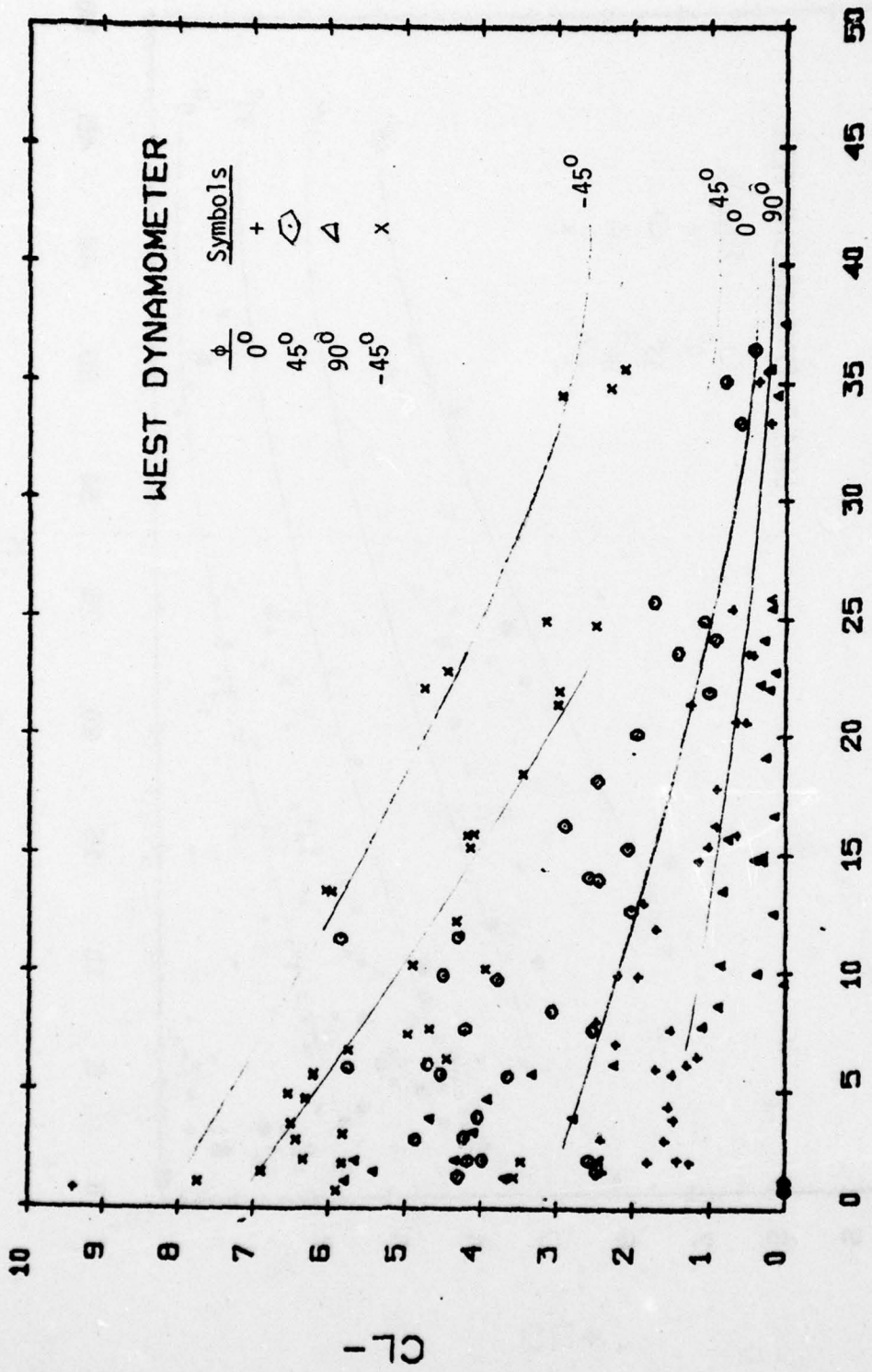


FIG. 68 - CL+ vs. K for all  $\phi$ s



K

FIG. 69 - CL- vs. K for all  $\phi$ s

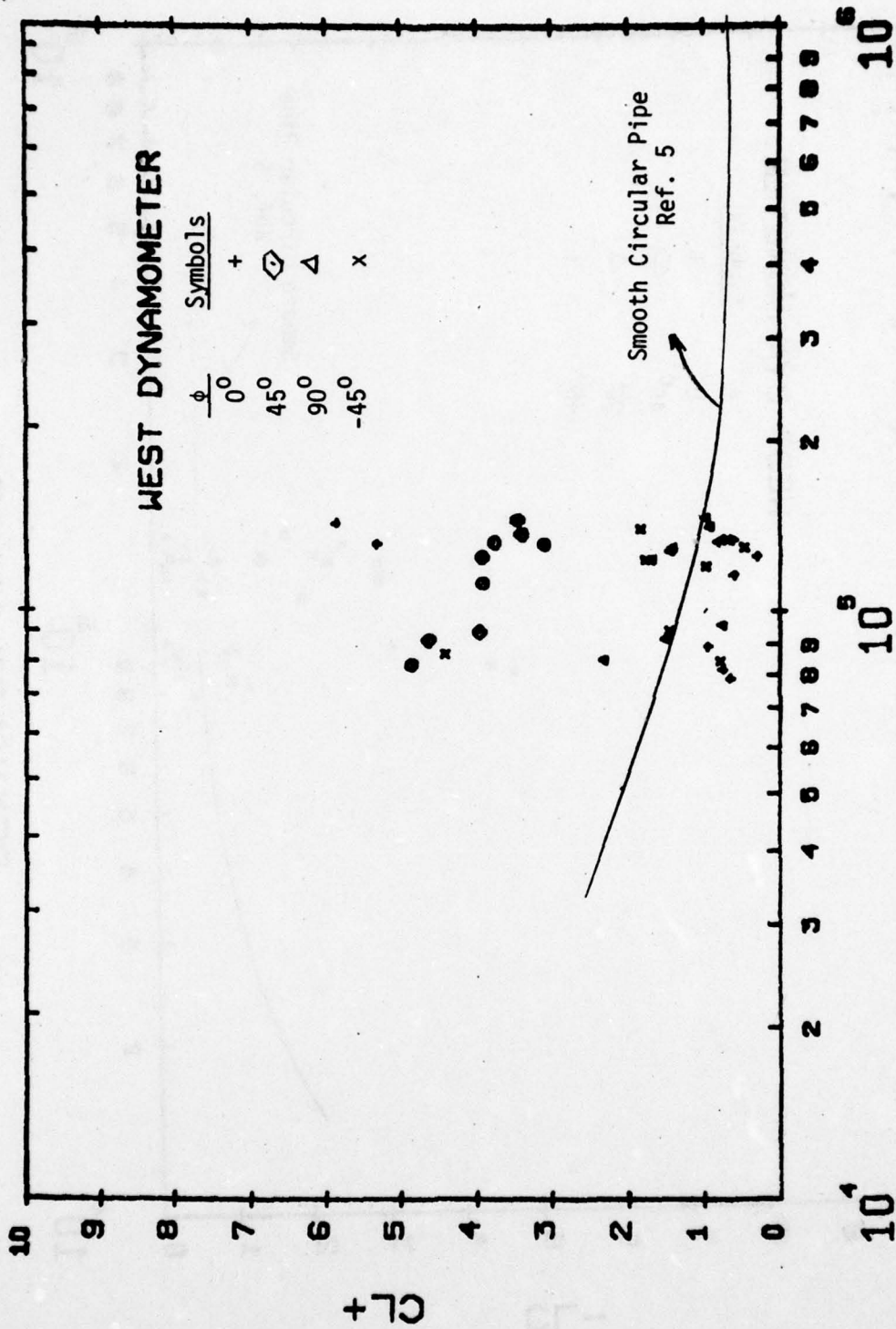
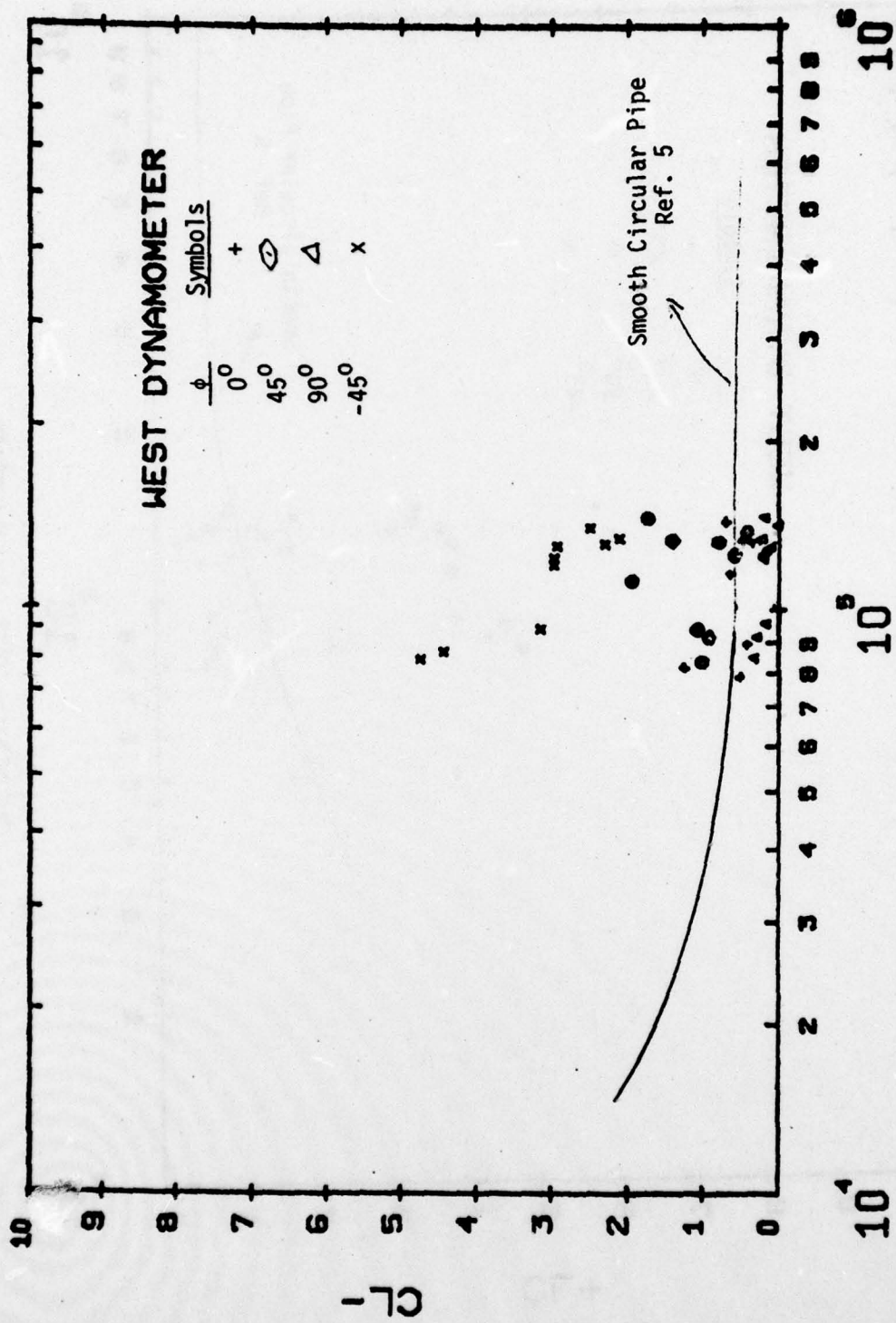


FIG. 70 -  $CL+$  vs.  $Re$  for all  $\phi$ s,  $K > 20$



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FIG. 71 - CL- vs. Re for all  $\phi$ s,  $K > 20$

71

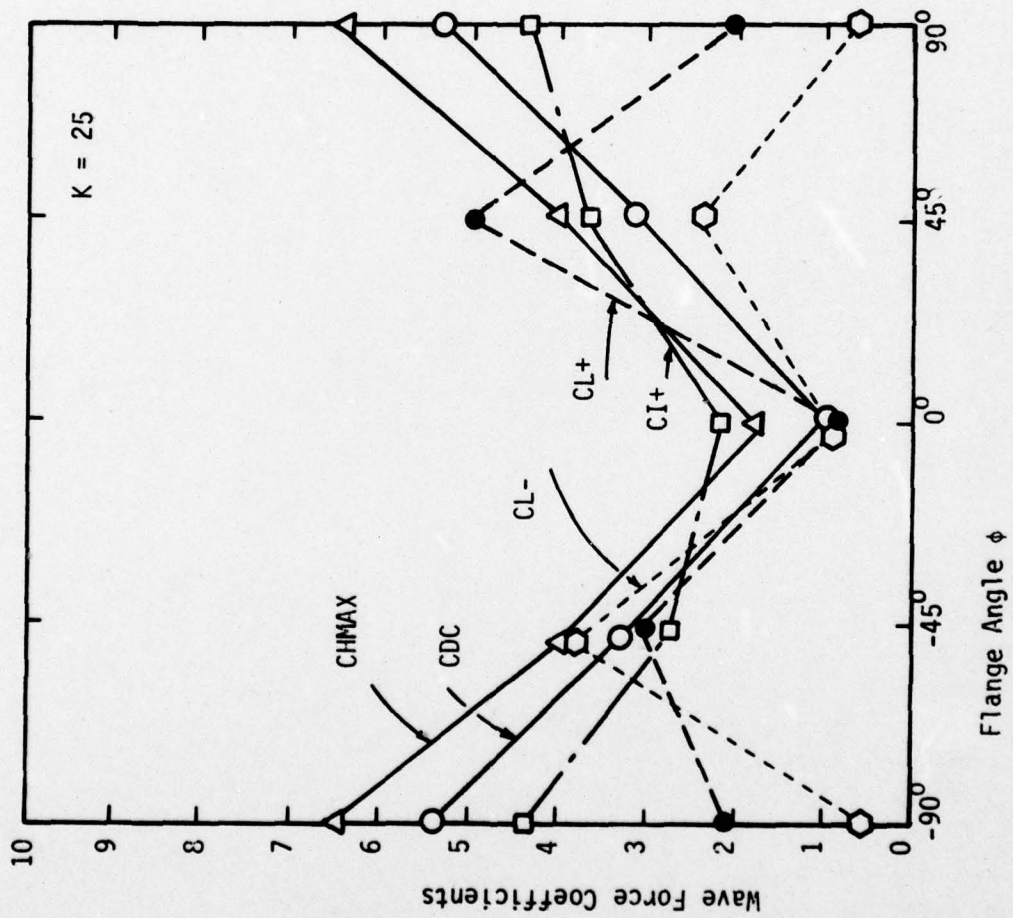


FIG. 72 - Force Coefficients vs.  $\phi$  for  $K = 25$