

5 AD A 05173 . TECHNICAL REPORT INTRINSIC SAFETY REVIEW REPORT. 1. 77 IIT. .MAR 24 1978 lin Prepared for: Department of the Army U.S. Army Mobility Equipment Research and Development Command Ft. Belvoir, Virginia 22060 DISTRIBUTION STATEMENT A Approved for public releases Contract DAAG53-76-C-Ø158per Distribution Unlimited Aerospace Research, Inc. 130 Lincoln Street Boston (Brighton), Massachusetts 02135 POSL 1 14 PUB-5751 · BRUBAKER DESK CAY 009 900 Pub No. 575' JOB January 1977

With reference to Paragraph 3.5.2 of the Purchase Description for FIDS Passive Infrared Motion Sensor (PIMS), this report will outline ARI's design as it relates to intrinsic safety in Class 1 hazardous locations. Guidelines were taken from the 1975 edition of NFPA Booklet No. 493. The only part of the PIMS system that is designed for use in a hazardous location is the receiver assembly.

The receiver assembly consists of a mirror assembly which has no electrical power applied and a small printed circuit board that receives +20 VDC from the Signal Processor Card. Typically the receiver draws under 2 ma DC current. In order to ensure adequate system signal to noise ratio it was necessary to have power supply regulation in each head. This necessitated the use of many large value capacitors such that difficulty would be experienced in meeting the requirements of Figure 6-1.5(b) of NFPA 493. It was decided that the only sensible way of meeting the requirement was to coat the P.C. card assembly with heavy coating of high dielectric material. In this configuration, the only place a short circuit could possibly cause an arc would be at the terminal strip located inside the plastic and metal cover assembly. Reference to the schematic diagram shows the circuit configuration. A diagram is also included showing the component layout.

Pin 5 (tamper) was designed to detect shorts to +20V or ground. There is normally under +1 VDC at this point and it is current limited by over 5K ohms.

Pin 2 (RCVR output) has a 330 ohm resistor in series with the signal output. If pin 2 were shorted to ground and the output of the op-amp was at +16 V (normally +8V) the maximum current would be 12 ma (as per spec. of

A776). Additional protection is provided by the 330 ohm resistor (which also isolates coax capacitance). Extrapolating the curves of Figure 6 - 1.5(b) of NFPA Booklet No. 493 shows that (C+330 ohm) would result in ignition voltage of over 50v. Dividing by two as per section 6 - 2.1 of No. 493 gives 25V, which is above the worst case voltage of +16.

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- If pin 5 (+20V to Head) were shorted to ground at the receiver terminal strip the following situations (a through e) would occur.
 - a) For FIDS, the 10V to 20V, DC to DC converter on the signal processor card limits itself to 75 ma. (Not used on J-SIIDS).
 - b) In series with the (+20V to Head) line are two
 150 ohm, 2 watt resistors in parallel, or 75 ohms.
 Extrapolating the curve in NFPA No. 493 for a 47 uf capacitor with 75 ohms in series gives a voltage of approximately 40V. Dividing this by two as per 6 2.1 of NFPA No. 493 gives ±20V. 75 ohms would limit the current to under 300 ma (if there were no intrinsic safety barrier).
 - It is ARI's understanding that the power fed to the c) PIMS processor card will be done so in an intrinsically safe manner. There will be no barrier between the processor and any of its receivers. Suitable current limiting would be as follows. During FIDS operation, the nominal current draw is 5 ma for the processor card and 1.5 ma per receiver (MAX. 6 receivers). Total FIDS current is normally 14 ma. In J-SIIDS operation an additional 12 ma is required to drive the two relays in the adaptor box. Total J-SIIDS current therefore is 26 ma (typical). It is suggested that the power supply be limited (or fused) at around 100 ma. That level would suffice for FIDS operation also. In addition to preventing ignition at the receivers, a current limiter set to 100 ma would prevent damage to the signal processor card if exposed to any induced or random failures and short circuits.
 - d) Another safety feature, for J-SIIDS only, is the IN4004 diode which is located in the adaptor box. This diode is in series with the +20V to the processor card. The forward resistance will act like a current limiter in conjunction with the intrinsic safety limiter and the two 150 ohm resistors. Without intrinsic safety limiting it would act as a fuse because over 200 ma would flow under short circuit conditions discussed in (b), which is sufficient to destroy the junction.

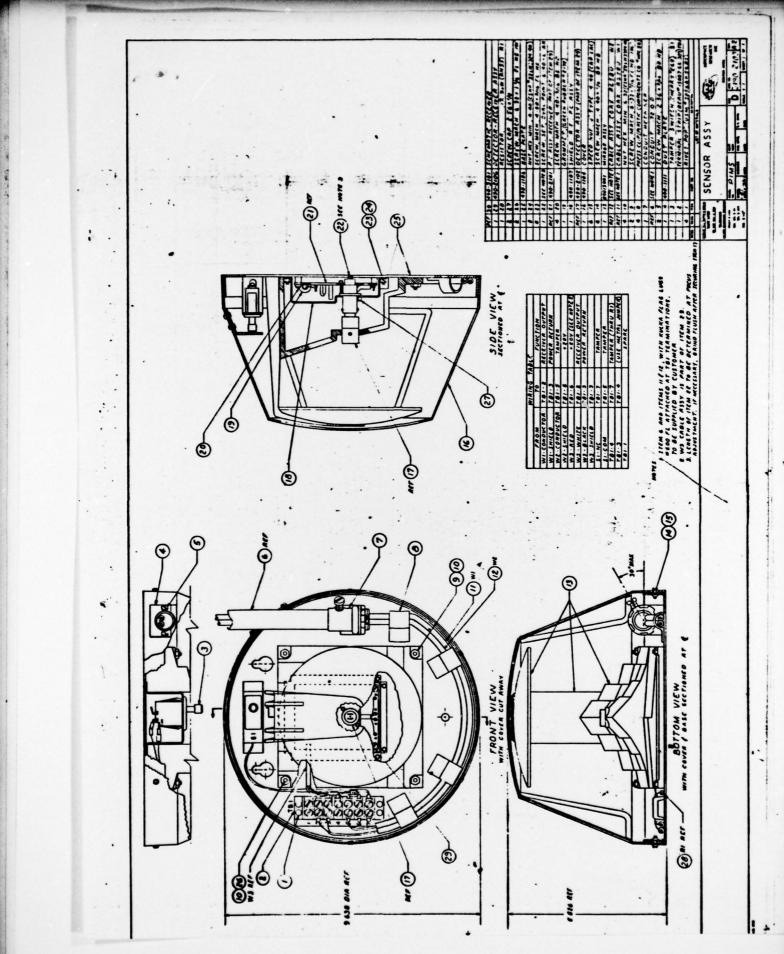
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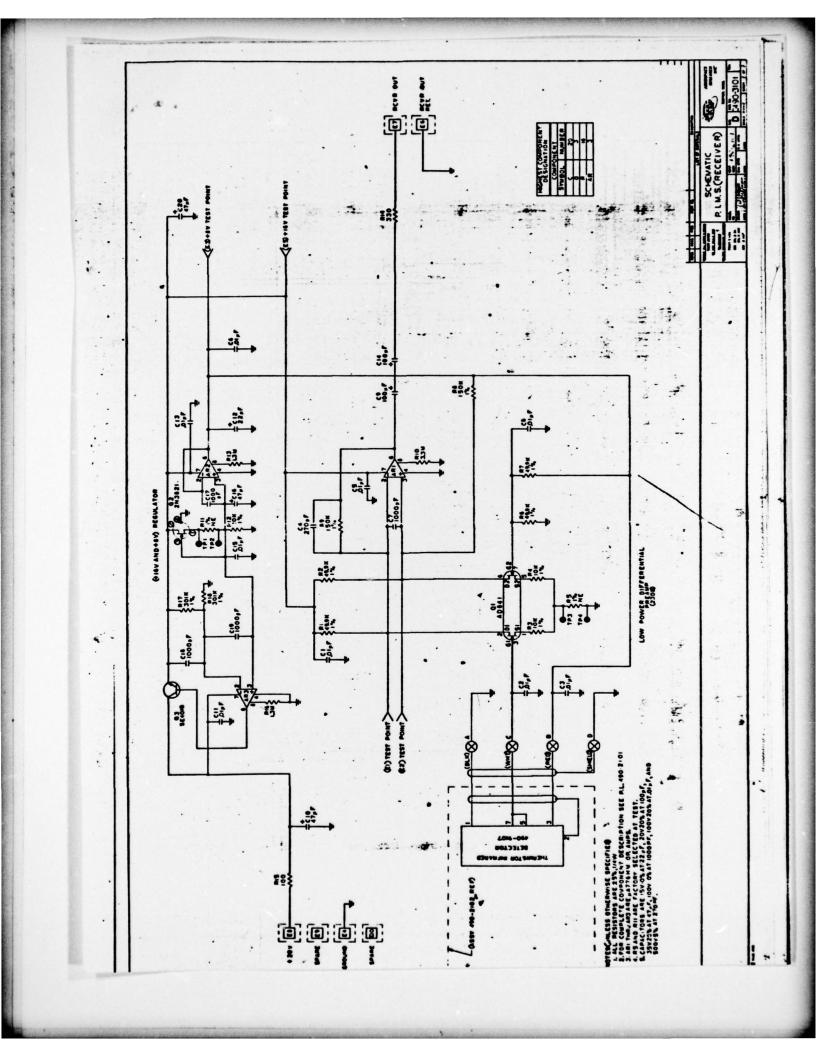
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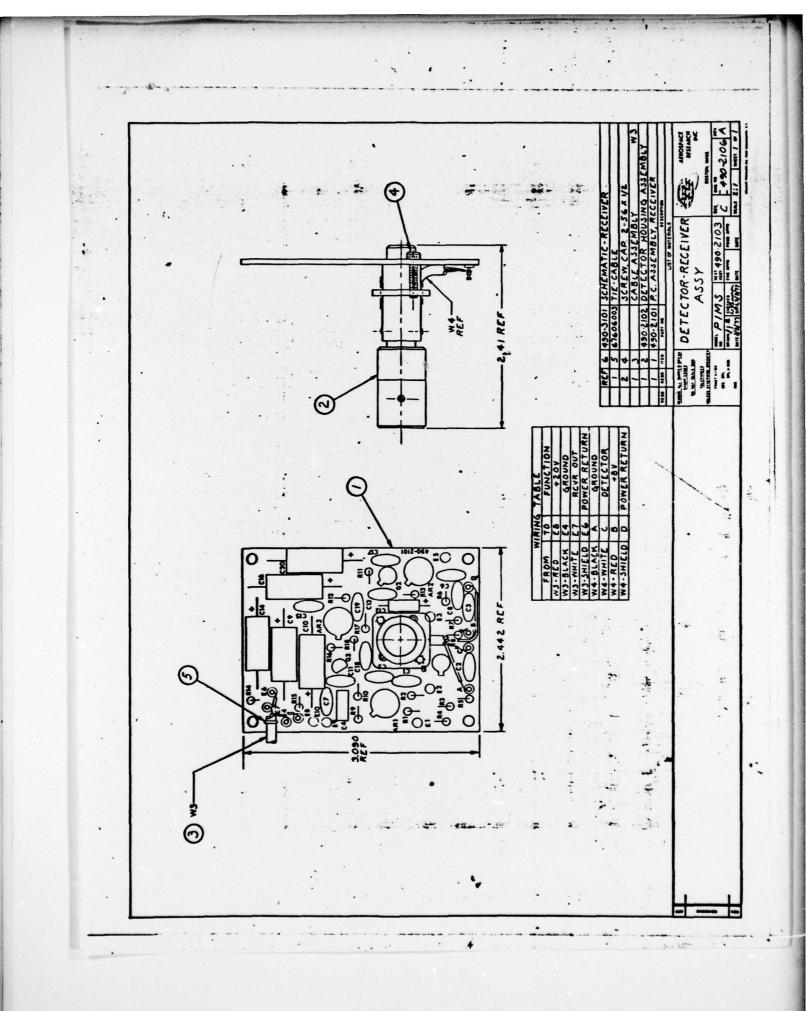
 e) At the input to each head on the +20V line is a 100 ohm series resistor and then a 47 uf capacitor to ground. The composite R/C combination is similar to section (b); i.e., safe to run at +20V.

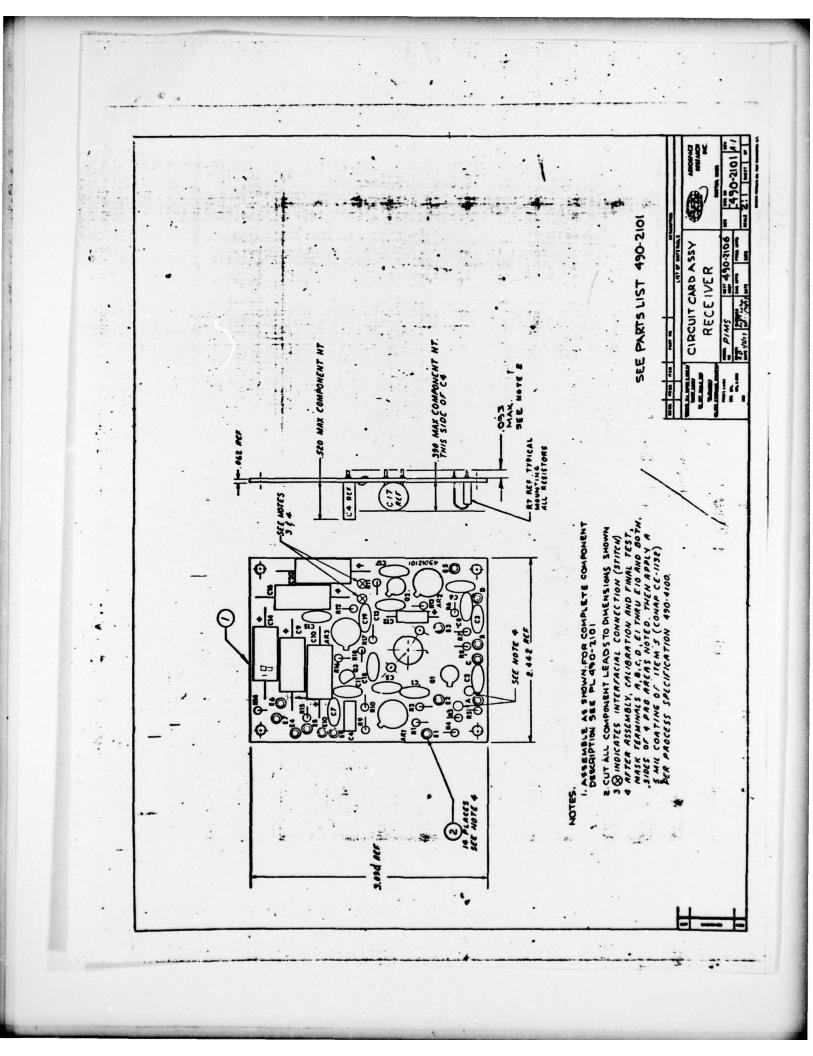
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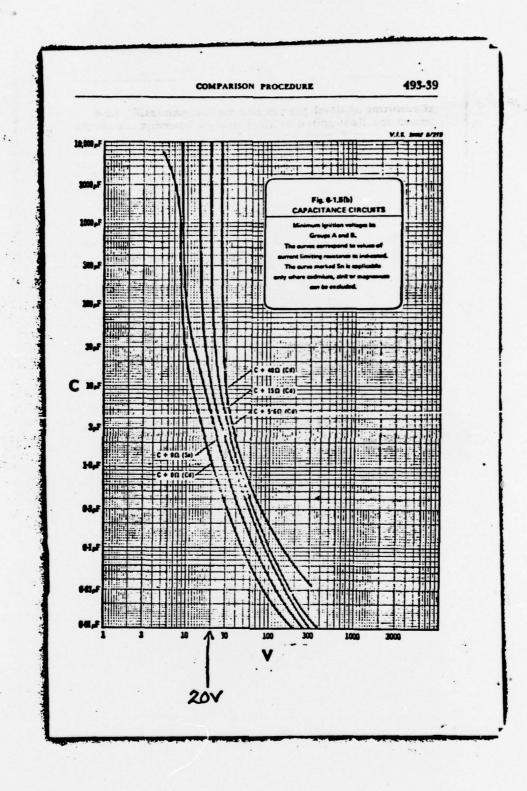
The connections to the PC card from the thermistor detector is a high impedance with insufficient capacity in the circuit to cause ignition.











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INTRINSICALLY SAFE APPARATUS

6-2 Maximum Voltage and Current Levels.

6-2.1 Maximum voltage and current levels in intrinsically safe circuits approved without ignition testing shall not exceed 50 percent of the current determined from Figures 6-1.3(a). 6-1.3(b) and 6-1.4(a) through 6-1.4(d), or of the voltage determined from Figures 6-1.5(a) and 6-1.5(b) for given circuit constants. Higher voltage and current levels shall be permissible if their safety is demonstrated by test. 2

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6-2.2 Circuit Conditions, The circuit conditions shall include all normal and fault conditions described in this standard.

6-3 Temperature Classification. An assessment or test shall be carried out to establish the operating temperature marking per National Electrical Code 500-2 (c).

6-4 Voltage Test Methods. The voltage tests shall be as described in Section 5-8.

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CONAP (CANADA) LTD. 5200 DIXIE RD. • AEROWOOD INDUSTRIAL PLAZA • MISSISSAUGA, ONTARIO, CANADA · PHONE (416) 625-2520

CONAP CE-1132 is a single component liquid coating for printed circuits, and is a stabilized synthetic polymer. It has been formulated specifically to protect assemblies against environmental conditions such as contamination and high humidity; and at the same time, ruggedize the unit against shock and vibration. In addition, CONAP CE-1132 offers an ease of handling seldom found in similar coatings; i.e., it can be applied by spray, brush or dip; there is little runoff and cure cycles are short.

PROTECTION 'PLUS' FOR PRINTED CIRCUITS

CE-1132 COMBINES:

- EXTRA-LONG DIP TANK STABILITY . EASE OF REPAIR . ECONOMY .
- FAST-LOW TEMPERATURE CURE . EXCELLENT HUMIDITY RESISTANCE . GOOD ELECTRICAL PROPERTIES . UNIFORM COATING THICKNESS .

CONAP CE-1132 is also easily repairable. Components can be placed and replaced in coated areas, using ordinary repair procedures, without danger of carbonization at 175°C, or intereference with the making of sound solder joints.

And to make field repair easier, especially where ovens are not available, CONAP CE-1133 has been developed so that it will cure at room temperature. This is supplied in kit form, each kit containing CE-1133, a brush and CONAP S-8 Solvent.

A tracer dye is used in CE-1132 and CE-1133 to aid in inspection of the cured film under 'black' light.

PRODUCT SPECIFICATIONS

Brookfield Viscosity @ 25°C	
Specific Gravity @ 25°C	
Solids Content, Z	
Flashpoint, ^o F, Tag Closed Cup	
Dip Tank Stability	

Although after a matter of days, due to solvent evaporation, there may be some increase in viscosity. This may be corrected with CONAP S-8 Solvent.

TYPICAL PROPERTIES OF CURED FILM

The properties of CE-1132 films presented in this bulletin were obtained on samples prepared in the laboratory. The values are average, based on several tests and are not intended for use in preparation of specifications.

Physical Properties

Color	Clear	
Hardness, Shore D	. 80	
Water Absorption, 7, 24 hr. Immersion	0.18	
Chemical and Solvent Resistance	Fair to Good* '	
Fungus Resistance	Non-Nutrient (MIL-E-5272C)	
Flexibility, Bend over 1/8" Mandrel	No cracking or crazing of coating	
Repairability, Soldering Iron	Excellent	
Thermal Shock, 5 cycles from -55°C to 95°C	Passes	
Inspection	Invisible dye, fluorescent under	
	black light	

* .If it becomes necessary to remove the coating from the entire assembly, this feature enables the user to remove the cured film quite easily by using methyl ethyl ketone. Care should be exercised in the removal of the coating in that if the assembly is exposed to this solvent for too long a period, it or any attached components may also be attacked.

Before recoating the assembly, it is recommended that the assembly be recleaned and thoroughly dried.

All technical information and data in this bulletin are

SIT.I.FTTN: C-103 (a)

Electrical Properties	25°C	. <u>60°c</u>		
Dielectric Strength, vpm	•			
1 Mil film	6500	-		
3 Mil film	4000	-		•
Dielectric Constant 100Hz	3.35	3.50		
1KHz	3.30	3.45		-
1MHz	3.40			
Dissipation Factor 100Hz	.007	.007		
1KHz	.007	.007		1
1MHz	.006			
Volume Resistivity, ohm-cm	1.4x10 ¹⁵			
Insulation Resistance, ohms (4 mil films)*				
Initial (at 25°C - 50% R.H.)		1013	•	
After 1 day (at 65°C - 95% R.H.)		1012		
After 7 days (at 65°C - 957 R.H.)				
After 10 days (at 65°C - 95% R.H.)				
After conditioning 24 hours @ 25°C - 50% R.H	5.70x	1010		
Dielectric Withstanding Voltage, 1500 v.a.c.*	No fla	shover or brea	kdown	

* Tested in accordance with MIL-I-46058. The films maintained excellent adhesion to the epoxy-glass laminates during the 10-day humidity/temperature cycling test. No underfilm corrosion of the copper conductors was observed.

APPLICATION INFORMATION

CONAP CE-1132 does not require continuous mixing; nor is deairation necessary. Air bubbles generated by pouring will normally dissipate within a few minutes.

CONAP CE-1132 is a high performance printed circuit coating and the ultimate performance of the cured coating is dependent on process controls used in application of the coating. Cleanliness of the substrate is a major factor in preventing underfilm corrosion. Boards <u>MUST</u> be clean, oil-free and dry. For specific recommendations, please request Technical Bulletin C-115.

Conventional dipping, spraying or brushing techniques may be used to apply CE-1132. It is recommended that the coating be used as supplied for dip coating. A single dip coat on a board will deposit a film thickness of 2 to 2 1/2 mils, if the withdrawl rate is 4 inches per minute.

CE-1132 may be sprayed by dilution with CONAP S-8 Solvent.

Two coats are recommended for optimum performance. However, one coat may perform well for non-critical applications. Cure is accomplished by pre-baking 15 minutes at 50°C for each coating application followed by a final cure of 60 minutes at 75°C.

For optimum protection against severe humidity, allow a 30 minute air dry after each coat and pre-bake 30 minutes at 50°C, followed by a FINAL CURE of 4 hours at 75°C.

HANDLING AND STORAGE

Maintain containers at room temperature and keep securely closed when not in use to prevent solvent evaporation.

CONAP CE-1132 has a shelf life of at least 1 year when stored in original, unopened containers.

<u>CAUTION</u>: CE-1132 contains solvents and should be handled in the same manner as any material containing solvents. Avoid skin contact with uncured materials and inhalation of vapors. If contact does occur, wash with soap and water.

AVAILABILITY

CONAP CE-1132 is available in quart, gallon, 5-gallon, and drum containers.

An Evaluation Kit, containing 1 quart of CE-1132, 1 pint of CE-1133 and 1 pint of CONAP S-8 Solvent, is available for \$10.00 per kit.

F.O.B. Olean, New York 14760 Mississauga, Ontario, Canada TERMS: Net 30 Days

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C-103 Page 2 of 2 Printed in U.S.A.

µA776 MULTI-PURPOSE PROGRAMMABLE OPERATIONAL AMPLIFIER FAIRCHILD LINEAR INTEGRATED CIRCUIT

CONNECTION DIAGRAMS

8-LEAD METAL CAN (TOP VIEW)

PACKAGE OUTLINE 58

DESCRIPTION - The #A776 Programmable Operational Amplifier is constructed using the Fairchild Planar[®] epitaxial process. High input impedance, low supply currents, and low input noise over a wide range of operating supply voltages coupled with programmable electrical characteristics result in an extremely versatile amplifier for use in high accuracy, low power consumption analog applications. Input noise voltage and current, power consumption, and input current can be optimized by a single resistor or current source that sets the chip owescent current for nano-watt power consumption or for characteristics similar to the #A741. Internal frequency compensation, absence of latch up, high slew rate and short circuit current protection assure ease of use in long time integrators, active filters, and sample and hold circuits.

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sample and nord circuits.			INVERTING INPUT	TUNTUO
MICROPOWER CONSUMPTION	HIGH SLEW R	ATE	NON-INVERTING	1.1
• 1.2V to 18V OPERATION	 LOW NOISE 	in the second	mout Q	DOTIST MAL
. NO FREQUENCY COMPENSATION REQUIRED	. SHORT CIRCU	JIT PROTECTION		v-
LOW INPUT BIAS CURRENTS	OFFSET NUL	L CAPABILITY		
WIDE PROGRAMMING RANGE	. NO LATCH U	P		FORMATION
ABSOLUTE MAXIMUM RATINGS	and the second second		TYPE	PART NO.
		±18 V	776	776HM
Supply Voltage Internal Power Dissipation (Note 1)		TIOV	776C	77640
	e in the interior	500 mW	14-LE	AD DIP
Metal Can		670 mW	, (TOP	VIEW)
DIP		310 mW		OUTLINE 6A
Mini DIP		±30 V		
Differential Input Voltage				
Input Voltage (Note 2)		±15 V		
Voltage Between Offset Null and V-		±0.5 V	_	~~~~
ISET (Maximum Current at ISET)		500 µA	••	2.4 Dec
VSET (Maximum Voltage to Ground at ISET)	(v ₊ -2	.0 V) < V _{SET} < V+	** 🗗 ,	13 2 * C
Storage Temperature Range			OFFSET MALL	"P. B.
Metal Can, DIP		-65°C to +150°C		"8"
Mini DIP		-55°C to +125°C	mput	
Operating Temperature Range				- Dac
Military (776)		-55°C to +125°C		<u>_</u>
Commercial (776C)		0°C to +70°C		
Lead Temperature (Soldering, 60 seconds)				
Metal Can, DIP		300°C		
Mini DIP		260°C		
Output Short-Circuit Duration (Note 3)		Indefinite		FORMATION
			TYPE	PART NO. 776DM
EQUIVALENT CIRCUIT			776 776C	776DM
		•	7760	77600
• • × Kon • • × + K K	-Kº12 [Kº11			MINI DIP
				VIEW)
	4.		PACKAGE	OUTLINE 9T
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	-Kon		011511 MULL 01	·E'*'
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			ORDER IN	PART NO
0100 0100 000		·	TYPE	PARTNA

FAIRCHILD LINEAR INTEGRATED CIRCUITS . #A776

±15 VOLT OPERATION FOR 776

ELECTRICAL CHARACTERISTICS ITA = 25°C, Unless Otherwise Specified)

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PARAMETERS		- CONDITIONS	ISET = 1.5#A			1SET - 15#A			
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	UNIT
nput Offset Voltage		RS<10kD		2.0	5.0		2.0	5.0	mV
nput Offset Curren		Rs≤10kΩ		0.7	3.0		2.0	15	nA
nput Bias Current	1.			2.0	7.5		15	50	nA
nput Resistance			1	50			5.0		Mß
nput Capacitance				2.0			2.0	1.11	pF
Offset Voltage Adju	stment Range			9.0			18		mV
C	.	RL>75kΩ, VOUT =± 10V	200k	400k					V/V
Large Signal Voltage Gain		RL>5kΩ, VOUT =±10V				100k	400k		V/V
Output Resistance				5.0k			1.0k		n
Output Short-Circui	t Current			3.0			12		mA
Supply Current				20	25		160	180	μA
Power Consumption					0.75			5.4	mW
ransient Response unity gain)	Risetime	$V_{IN} = 20mV, R_L > 5k\Omega,$		1.6			0.35		4 4
Renet America	Overshoot	CL = 100pF		0			10		*
Slew Rate		RL>5kΩ		0.1			0.8		V/µs
Jutput Voltage Swing		RL>75kΩ	±12	±14					V
		RL>5kΩ	1			±10	±13		V
The following	specifications a	oply -55°C <ta< +125°c<="" td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td></ta<>							
nput Offset Voltag		Fis=10kΩ			6.0			6.0	mV
		T _A = +125°C	1		5.0			15	nA
nput Offset Current	•	TA = -55°C .	1		10			40	nA
	1	TA = +125°C	1		7.5			50	nA
nput Bias Current		TA = -55°C	1		. 20			120	nA
nput Voltage Range			±10			±10			V
ommon Mode Reje	ection Ratio	R _S <10kΩ	70	90		70	90		dB
upply Voltage Reje	ection Ratio	R5<10ks		25	150		25	150	HV/V
arge Signat Voltage	Gain	RL>75kf. 10V	100k			75k			VIV
Jutput Voltage Swi	ng	RL>75kΩ	±10			±10			V
upply Current					30			200	μA
ower Consumption					0.9			6.0	mW

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FAIRCHILD LINEAR INTEGRATED CIRCUITS • #A776

±3 VOLT OPERATION FOR 776

ELECTRICAL CHARACTERISTICS (TA = 25°C, Unless Otherwise Specified)

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PARAMETERS		CONDITIONS	ISET = 1.5#A			- ISET - 15#A			
			MIN. TYP.		MAX.	MIN.	TYP.	MAX.	UNIT
Input Offset Voltage		R _S <10kΩ		2.0	5.0		2.0	5.0	mV
Input Offset Current				0.7	3.0		2.0	15	-nA
Input Bias Current				2.0	7.5		15	50	nA
Input Resistance			1.	50	,		5.0		MD
Input Capacizance				2.0			2.0		pF
Offset Voltage Adjus	tment Range			9.0			18		mV
		RL>75kR, VOUT=±1V	50k	200k					V/V
Large Signal Voltage Gain		RL>5kR, VOUT=±1V				50k	200k		V/V
Output Resistance				5k		T	1k		n
Output Short-Circuit	Current		1	3:0			5.0		mA
Supply Current				13	20		130	160	MA
Power Consumption				78	120		780	960	w
Transient Response (unity gain)	Risetime	$V_{\rm IN} = 20 {\rm mV}, {\rm R}_{\rm L} > 5 {\rm k}\Omega,$		3.0			0.6		μз
(Dunch Amus	Overshoot	CL < 100pF		0			5		*
Slew Rate		RL>5kΩ		0.03		1	0.35		V/µs
The following	specifications a	pply for -55°C < TA < +125°C							
Input Offset Voltage		R _S <10kΩ		1	6.0			6.0	mV
Incur Office Current		T _A = +125°C	1		5.0	1		15	nA
Input Offset Current		T _A = -55°C			10			40	nA
Input Bias Current		TA = +125°C			7.5			50	nA
Input bias current		TA = -55°C			20			120	nA
Input Voltage Range			±1.0 *			±1.0			V
Common Mode Reje	ction Ratio	R _S <10kΩ	70	86		70	86		dB
Supply Voltage Rejection Ratio		RS<10kΩ		25	150	1	25	150	μV/V
	0.1-	RL>75kD, VOUT"±1V	25k						V/V
Large Signal Voltage	Gain	RL>5kQ, VOUT=±1V				25k			VN
		RL>75kΩ	±2.0	±2.4					V
Output Voltage Swir		RL>5kΩ				±1.9	±2.1		V
Supply Current					25			180	MA
Power Consumption		1	1		150	1		1080	WW

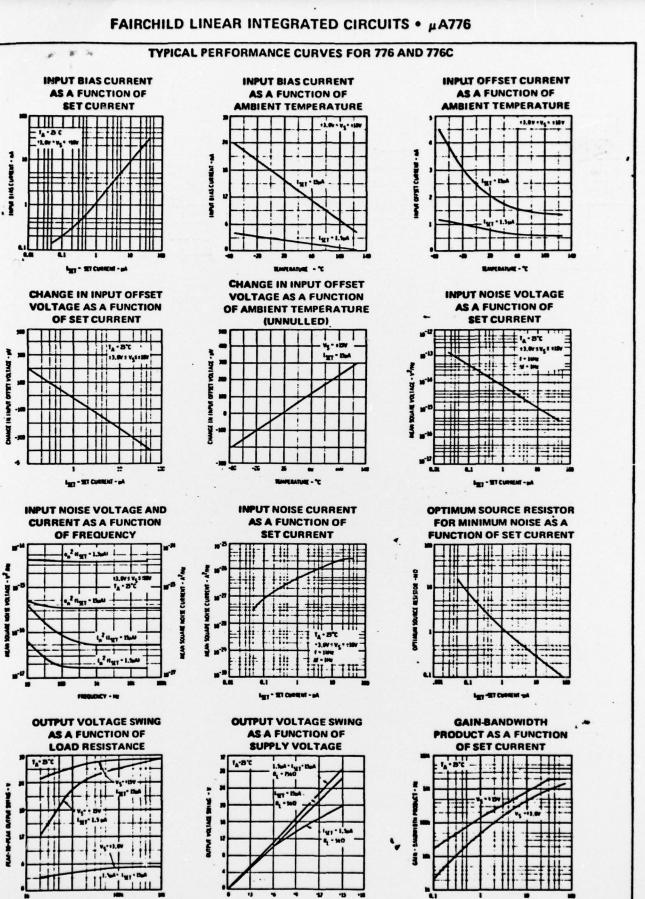
NOTES

1. Rating applies to ambient temperatures up to 70°C. Above 70°C ambient derate linearly at 6.3 mW/°C for Metal Can, 8.3 mW/°C for the DIP, and 6.6 mW/°C for the Mini DIP.

2. For supply voltages less than ±15 V, the absolute maximum input voltage is equal to the supply voltage.

 Short Circuit may be to ground or either supply. Rating applies to +125°C gase temperature or +75°C ambient temperature for ISET ≤ 30 µA.

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SUPPLY VOLTAGE - V

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