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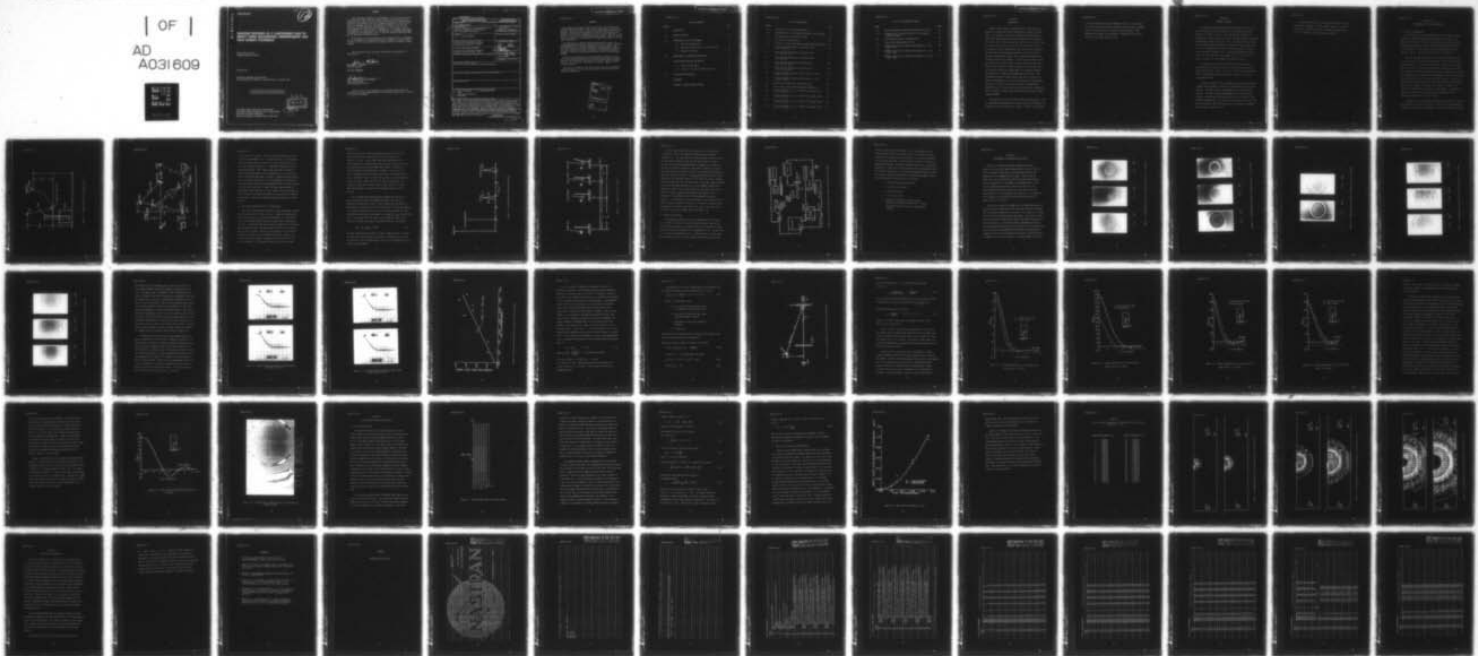
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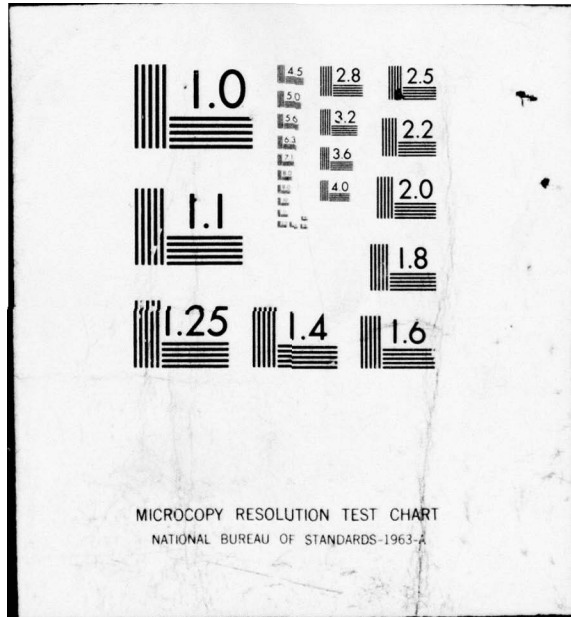
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**TRANSIENT RESPONSE OF A CANTILEVERED PLATE TO
IMPACT USING HOLOGRAPHIC INTERFEROMETRY AND
FINITE ELEMENT TECHNIQUES**

*PROPULSION BRANCH
TURBINE ENGINE DIVISION*

AUGUST 1976

TECHNICAL REPORT AFAPL-TR-76-56
FINAL REPORT FOR PERIOD 1 JANUARY 1976 TO 1 AUGUST 1976

Approved for public release; distribution unlimited

AIR FORCE AERO PROPULSION LABORATORY
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This technical report has been reviewed and is approved for publication.

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Turbine Engine Division

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FOREWORD

This report covers work carried out at AFAPL's Turbo Structures Research Laboratory (TSRL) on the transient structural response of an isotropic cantilevered plate subjected to normal impact by a ballistic pendulum. The effort was intended as a vehicle for evaluating the methods of pulsed laser holography and finite element analysis as they relate to the study of transient structural dynamics. This is an area which bears directly on the problem of foreign object damage to turbine engine components.

The program was a combined experimental/analytical effort. The experimental portion utilized a pulsed ruby laser to obtain holographic interferograms of the plate's deformation following impact. The analytical portion of the work consisted of mathematically modelling the plate using finite element techniques and studying the model's response to impact using the general purpose finite element program, NASTRAN.

The work was performed in the Turbine Engine Division of the Air Force Aero Propulsion Laboratory, Air Force Systems Command, Wright-Patterson Air Force Base, Ohio under Project 3066, Task 12, and Work Unit 21. The effort was conducted by Dr. James C. MacBain of the Propulsion Branch.

The author is indebted to Mr. Bruce Tavner for his very competent technical assistance in the laboratory and to Miss Helen Davis for typing the manuscript.

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SECTION I
INTRODUCTION

Foreign object damage in both military and civilian turbine engines is a seldom but serious problem both in terms of cost and safety. For example, the Air Force Inspection and Safety Center states that 2816 birdstrikes have been reported Air Force-wide between 1966 and 1973. These birdstrikes resulted in a loss of 7 lives, 14 aircraft, and a cost to the Air Force of \$74 million dollars. These figures serve to underline the fact that there is a definite need for both basic and applied research in the area of impact-tolerant turbine engine blading. More sophisticated design tools and impact theories are required. In this vein, this report covers work carried out at AFAPL's Turbo Structures Research Laboratory (TSRL) on the transient structural response of an isotropic cantilevered plate subjected to normal impact by a ballistic pendulum. The program was a combined experimental/analytical effort. The experimental portion utilized a pulsed ruby laser to obtain holographic interferograms of the plate's deformation following impact. The analytical portion of the work consisted of mathematically modelling the plate using finite element techniques and studying the model's response to impact using the general purpose finite element program, NASTRAN.

The specific aims of this research effort were threefold. First, the advantages and disadvantages of using pulsed laser holography for transient structural analysis were studied. Second, it was intended

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to use the experimental pulsed holography results as a verification of results obtained analytically using the computer program, NASTRAN. Finally, the research effort served to provide knowledge of and experience with pulsed laser holography - information that will be useful in future TSRL research efforts.

SECTION II

SUMMARY OF RESULTS

An aluminum cantilevered plate measuring 3"x7"x.1875" was struck with a ballistic pendulum consisting of a .65" diameter steel ball attached to a wire on a pivot. The resulting plate response was measured for a specified time after impact by double exposure holographic interferometry using a pulsed ruby laser. The plate's normal displacement was experimentally determined for times after impact ranging from 2 to 33 μ s. Photographs of the double exposure holograms from these tests are shown in Figures 4.1-4.5. The normal displacement based on four of the test runs (times after impact of 4, 6, 12, and 18 μ s) is shown as a function of plate geometry in Figures 4.10-4.13.

The flexural wave velocity was computed from the holographic interferograms by plotting the plate wave position versus time after impact and was found to be $C_f = .102$ in/ μ s. This is in good agreement with the theoretical Rayleigh surface wave velocity of .112 in/ μ s - a difference of 8.5%.

A parallel numerical study was conducted using the finite element computer program NASTRAN to compute the cantilevered plate's transient response. The results were in good agreement with the experimental findings. The plate's normal displacement based on finite element analysis is shown plotted in Figures 4.10-4.13 as a function of plate geometry (dashed lines). Contour plots of the plate's normal displacement for different times after impact were also generated by NASTRAN and are shown in Figures 5.3-5.5.

The study demonstrated the feasibility and utility of using pulsed laser holography to study transient structural response. In addition, it provided increased confidence and experience in the use of NASTRAN's transient analysis capability.

SECTION III
EXPERIMENTAL SET UP AND PROCEDURE

3.1 Physical Configuration

The test piece for the experimental portion of the impact analysis program was a 6061-T6 aluminum plate measuring 12" in length, 3" in width, and 3/16" thick. The plate was fixed between two steel blocks having a total weight of 33 lbf such that it was cantilevered and had a free length of 7". The weight of the cantilevered portion of the plate was .394 lbf. The plate and jig are shown in Figure 3.1.

The plate was impacted normally by a steel ball weighing .043 lbf at a point lying on its long axis and located 3" above its fixed end as shown in Figure 3.1. The ball was soldered to a thin wire that in turn was fixed to a pivot located a distance above the impact point forming what is known as a ballistic pendulum. The impact sequence was initiated by suspending the steel ball from an electromagnet which was then switched off allowing the ball to swing down and strike the plate. Just prior to impact, the ball interrupted a continuous wave laser beam passing behind the plate (see Figure 3.2) causing a photo diode to transmit a 10V signal that initiated the pulsed laser firing sequence. The timing and electronics involved in the pulsed laser firing sequence will be addressed in more detail in a later section.

The optical set up for making the hologram is also shown in Figure 3.2. The placement of the optics is typical of that used to make transmission holograms with an off-axis holographic set up, and the reader is referred

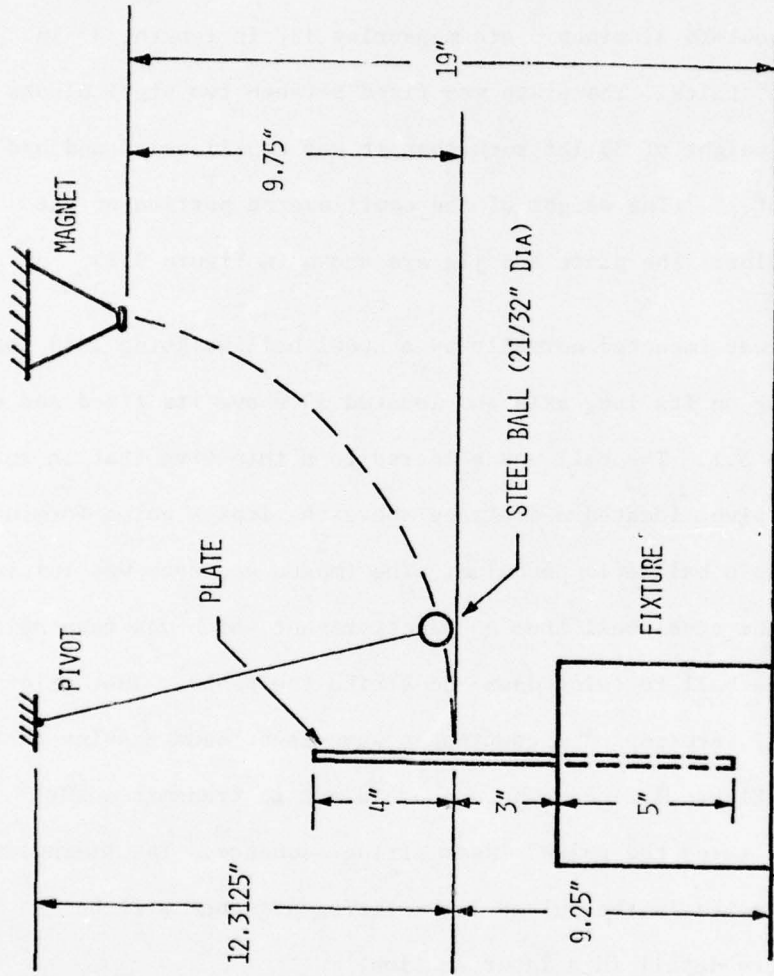


Figure 3.1 - Cantilever Plate and Pendulum Geometry

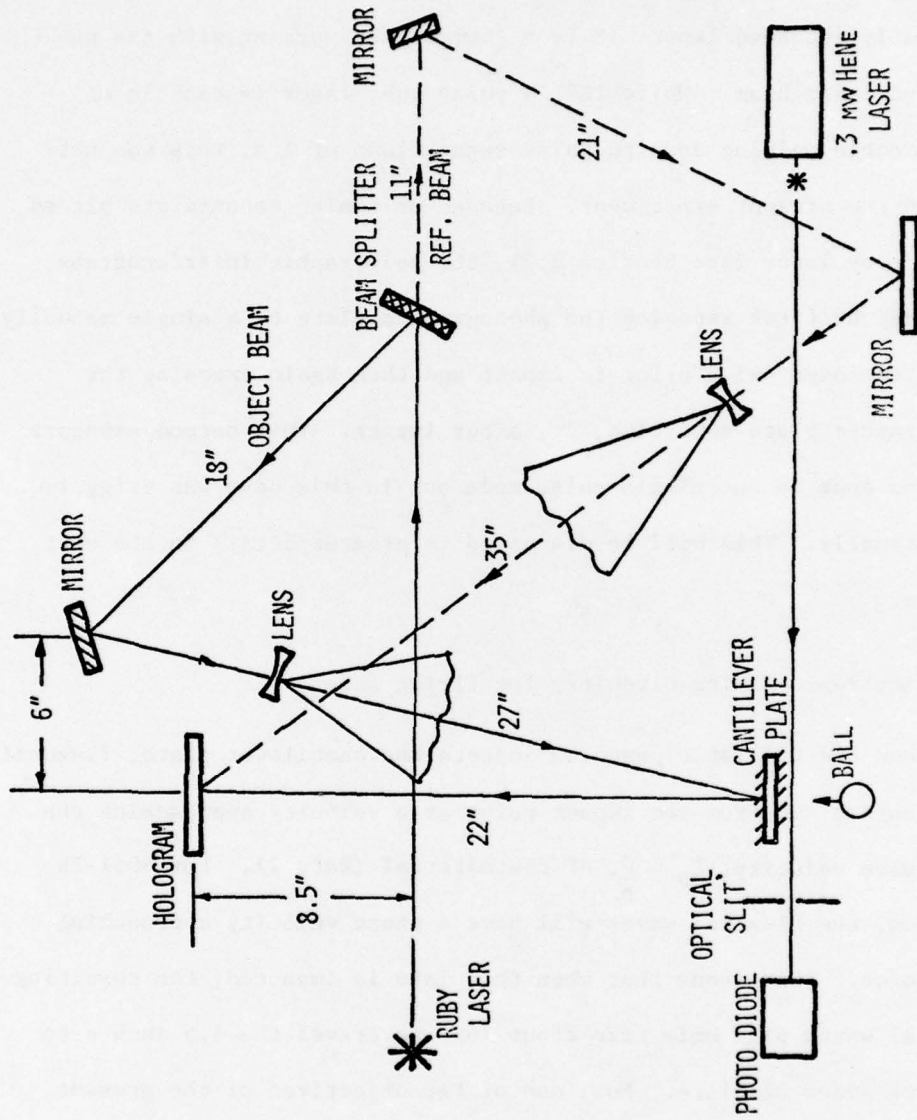


Figure 3.2 - Experimental Set-up for Making Holographic Interferograms

to Reference 1 for details. The holograms were made using a pulsed ruby laser (Apollo Model 22HD). The laser puts out 2.5 joules/pulse, 20-50ns in width, which necessitates the use of dielectric mirrors and doubly concaved lenses (F.L. = -40mm) when working with the unexpanded laser beam. While TSRL's pulse ruby laser is capable of rapid double pulsing down to pulse separations of $1\mu\text{s}$, this was not done in the present experiment. Because of timing constraints placed on the ruby laser (see Section 3.2), the holographic interferograms were made by first exposing the photographic plate to a single manually initiated laser pulse prior to impact and then again exposing the photographic plate some time, Δt , after impact. This second exposure was also done in the single pulse mode but in this case was triggered automatically. This will be discussed in greater detail in the next section.

3.2 Electronic Timing Circuitry for Firing Laser

When the ballistic pendulum impacts the cantilever plate, flexural waves spread out from the impact point at a velocity approaching the shear wave velocity, $C_s = \frac{G}{\rho}$, of the material (Ref. 2). For 6061-T6 aluminum, the flexural waves will have a phase velocity approaching .114 in/ μs . This means that when the plate is impacted, the resulting flexural waves will only take about $16\mu\text{s}$ to travel the 1.5 inches to the free sides of plate. Now, one of the objectives of the present study was to analyze the plate deformation just after impact, i.e., at times after impact prior to significant wave reflection off the plate's boundaries. For acceptable results, this places an upper

bound on the time for firing the second laser pulse of about $30\mu\text{s}$ (wave reflection will occur off the closest free edges of the plate at $t \approx 16\mu\text{s}$). This in turn places some constraints on the firing sequence for the ruby laser since, as shown in Figure 3.3, the ruby laser can fire only after $200\mu\text{s}$ have elapsed - the amount of time necessary for the flash lamps to energize. This is true for either the single pulse, as in the present case, or the double pulse mode of operation. Hence, in order for the laser to lase automatically at some time after impact in the $0\text{-}30\mu\text{s}$ range, it would have to be triggered (signal sent to Master Sync) at some time prior to impact. This was done using a timing delay oscilloscope (Tektronix 535) as follows.

Prior to making the double exposure hologram, the time that it took the ball to go from the trigger laser beam to the plate was measured by an electronic counter. This is shown as T_{AC} in Figure 3.4. This distance traversed by the ball in going from A to C was approximately 1 inch and T_{AC} was typically in the .02 second range ($20,000\mu\text{s}$). Upon specifying the time after plate impact to be observed, T_{IMPT} , and utilizing the fact that Pulse #2 of the laser fires at $1000\mu\text{s}$ into the firing sequence, the delay time, T_{AB} , was determined from the relationship:

$$T_{AB} = T_{AC} + T_{IMPT} - 1000\mu\text{s} \quad (3.1)$$

The delay oscilloscope was then set so that a signal was sent to trigger the ruby laser after a delay of T_{AB} seconds. The Pockels cell voltage for Pulse #1 of the ruby laser was set to zero, thus eliminating Pulse #1 from the firing sequence.

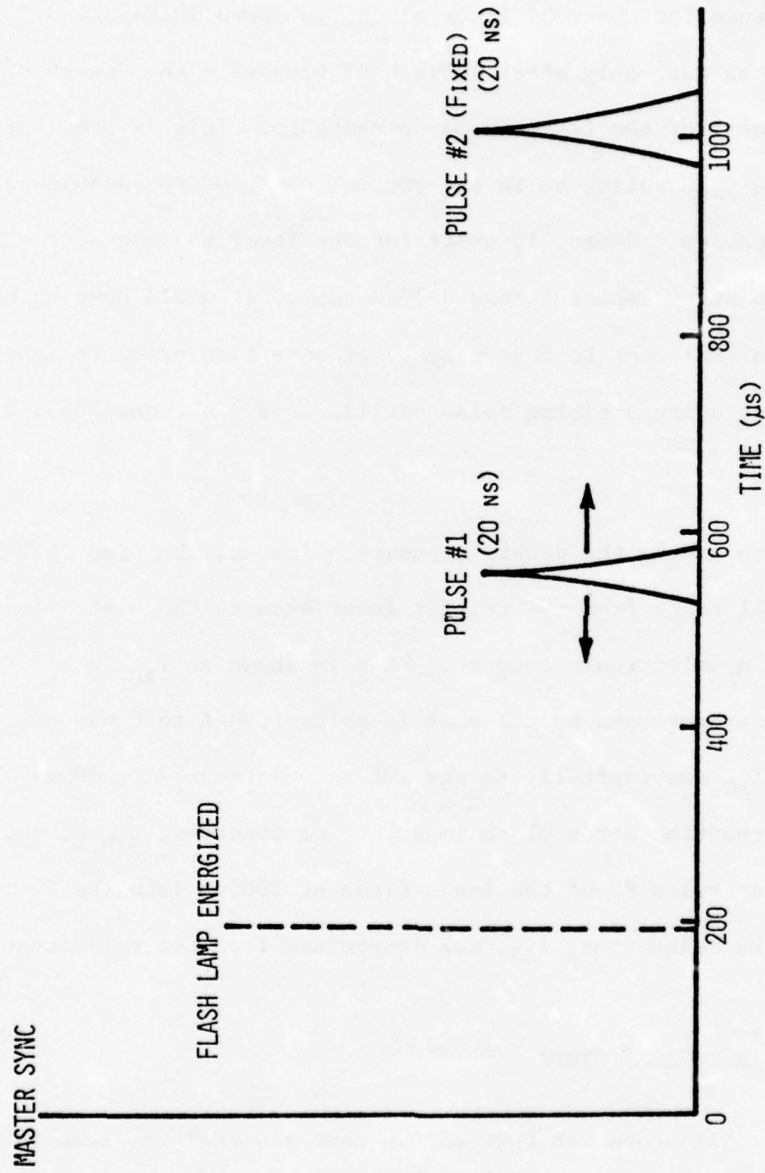


Figure 3.3 - Timing Sequence for Pulsed Ruby Laser

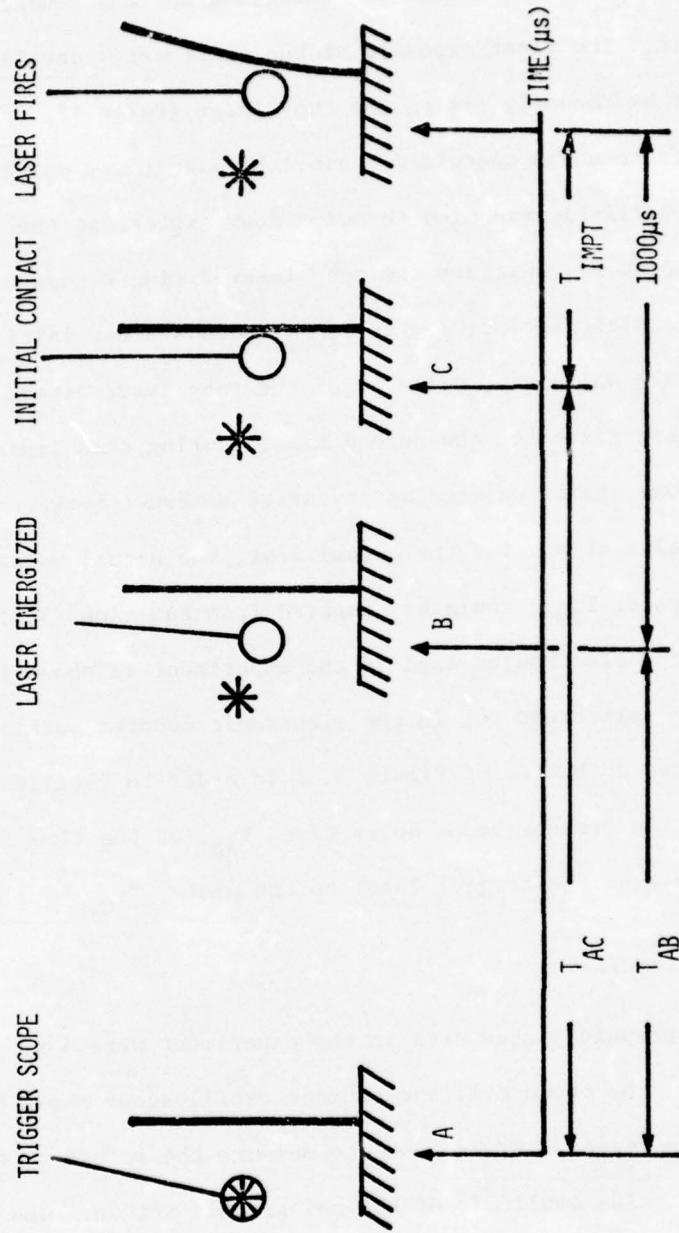


Figure 3.4 - Impact/Laser Timing Sequence

With the steps mentioned above carried out, the actual impact test was run. First, the magnet was energized and the pendulum attached to it. The first exposure of the stationary cantilever plate was then made by manually firing the ruby laser (Pulse #2, only). The ruby laser then was energized again, the magnet was switched off, allowing the ballistic pendulum to swing down, interrupt the trigger laser beam (point A), initiate the ruby laser firing sequence (point B), and impact the plate (point C). At T_{IMPT} seconds after initial contact between the ball and plate, Pulse #2 of the ruby laser fired, exposing the photographic plate for the second time. During this impact sequence, the time T_{AC} was again measured as it varied somewhat between tests. Knowing the value of T_{AC} for the actual test, the actual value of the time after impact, T_{IMPT} could be computed from equation (3.1). A schematic of the electronics used in the experiment is shown in Figure 3.5. A switch was put in the electronic counter portion of the circuit (located at bottom of Figure 3.5) in order to facilitate quick monitoring of the present scope delay time, T_{AB} , or the time it took the ball to go from the trigger laser to the plate, T_{AC} .

3.3 Hologram Processing

The photographic plates used in the experiment were 4"x5" Agfa-Gevaert 10E75. The photo cell and storage oscilloscope shown behind the hologram in Figure 3.5 were used to measure the reference to object beam ratio and pulse amplitude of the holographic set up. The beam ratio for the tests was approximately 2 to 1 (reference beam to object beam). The combination of photo cell and storage oscilloscope could only give

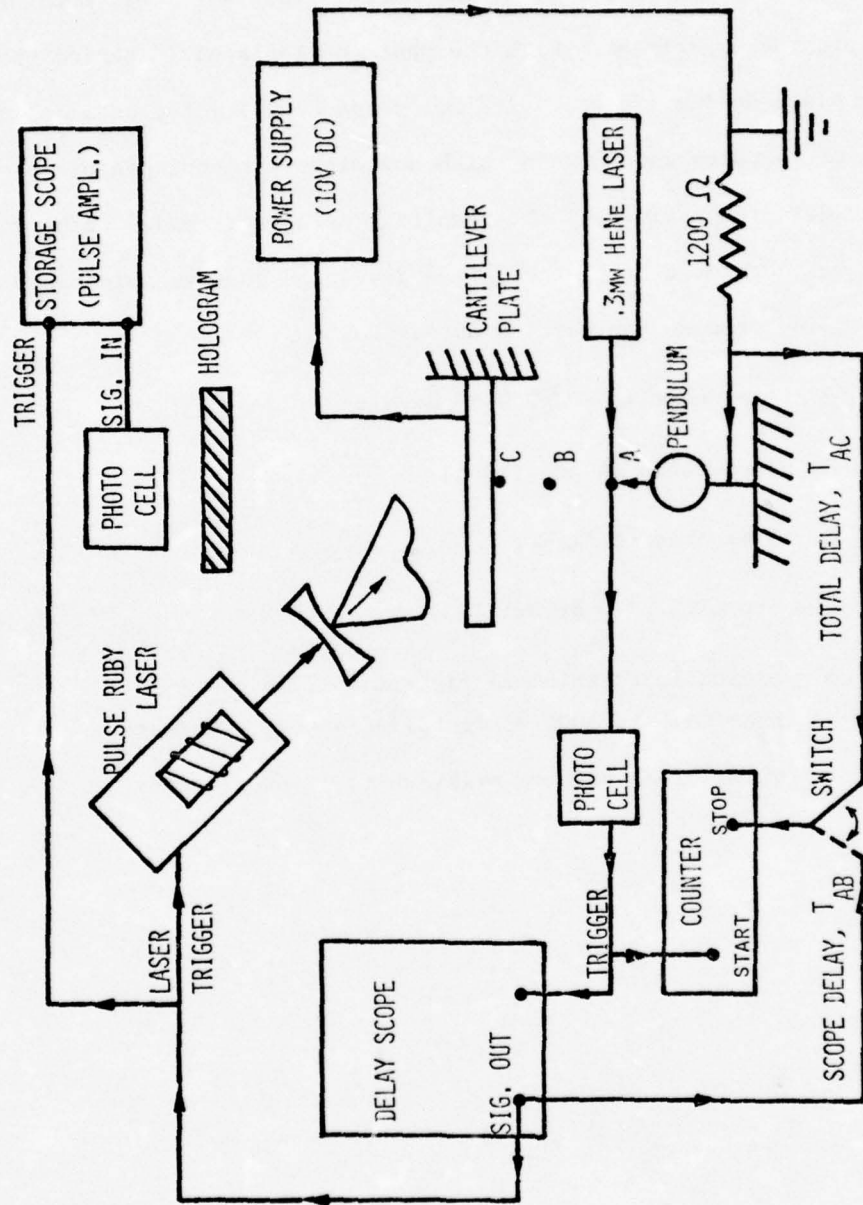


Figure 3.5 - Electronic Circuitry for Making a Double Exposure Hologram

relative light intensity measurements, i.e., the amplitude of the reference beam relative to the object beam or the relative amplitude between the first and second plate exposures. This sufficed, however, for the present experiment. With the photo cell placed 1" behind the hologram plate holder, "acceptable" holograms resulted for oscilloscope readings of .4 volts and .6 volts with and without a photographic plate in the holder, respectively. The resulting holograms tended to be dark but this was corrected by bleaching the developed photographic plates. The developing process was carried out as follows:

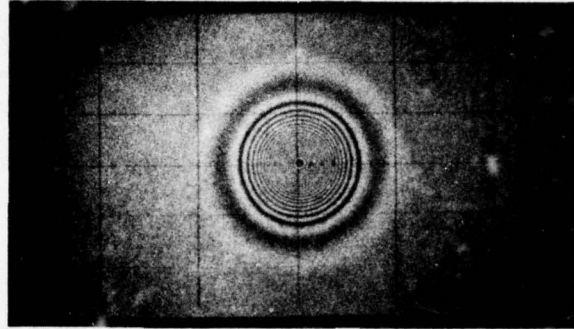
1. 4 minutes in Kodak D-19 developer;
2. 30 seconds in stop bath;
3. 3 minutes in fixer;
4. Dry with blow dryer;
5. Bleach in Potassium Ferricyanide (15g of $K_3Fe(CN)_6$ in 1000 ml distilled water) - agitate until plate becomes milky white, approximately 1 minute.

SECTION IV

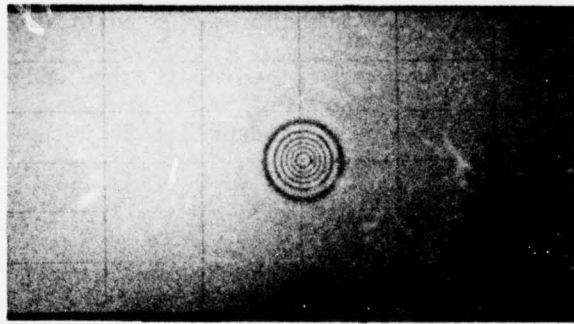
EXPERIMENTAL DATA REDUCTION AND RESULTS

Figures 4.1 through 4.5 show the cantilevered plate's response for times after impact ranging from $2\mu\text{s}$ to $33\mu\text{s}$. For the sake of increased fringe clarity, the photographs taken of the holograms show the immediate area of impact. Recall that the impact point lies on the vertical axis of the plate and 3 inches above the clamped base. The numbers in parentheses refer to the raw data numbering system used to denote each test run. The 6061-T6 aluminum plate was painted with a flat white paint and a grid having 1" by .5" increments was scribed on it. In addition, 1/8" increments were scribed on the plate centerline from the impact point to 1" below it.

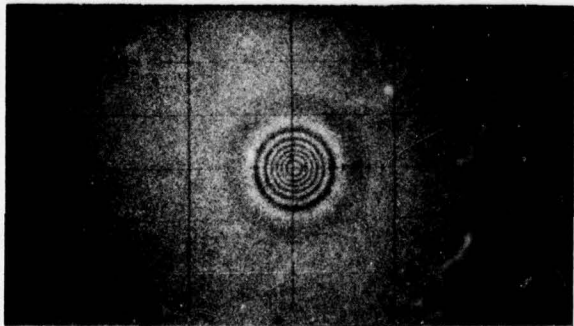
Referring to Figures 4.1 through 4.5, the fringes concentrically located around the impact point (ball impacting from rear) represent loci of constant displacement on the plate. The fringes are a contour map of the flexural waves caused by the impact. They travel outward with time until they reach the free edge of the plate at about $T=12\mu\text{s}$ and are reflected. It is evident from the photographs that either the timing measurements are in error by as much as $\pm 2\mu\text{s}$ or that there was some scatter in the magnitude and duration of the impulse load imparted to the plate by the steel ball pendulum. The latter reason is thought to be the case because of a permanent magnetic field that



6 μ s (90)

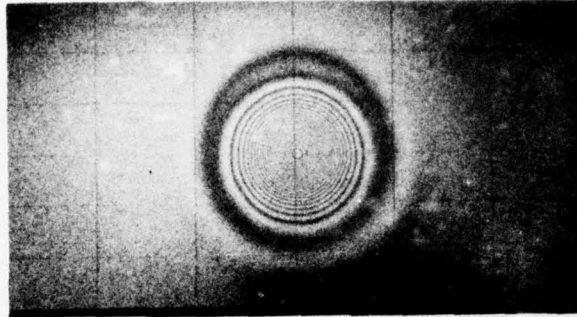


4 μ s (89)

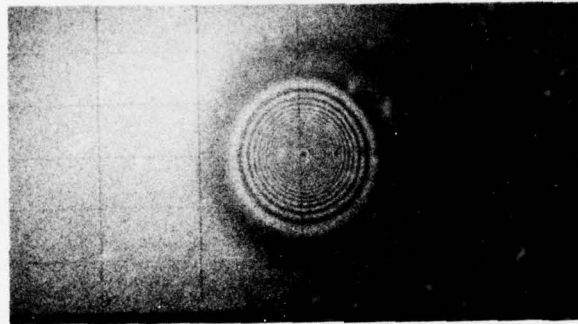


2 μ s (91)

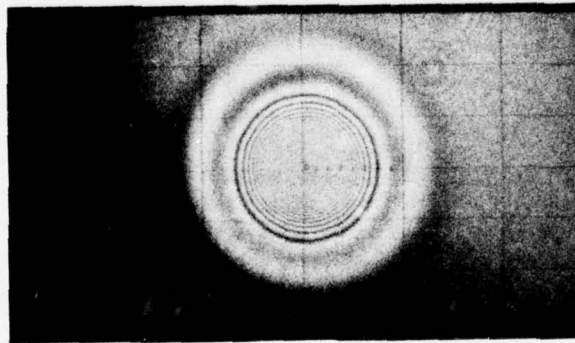
Figure 4.1 - Double Exposure Holograms of Cantilever Plate (2, 4, and 6 μ s)



11 μ s (95)

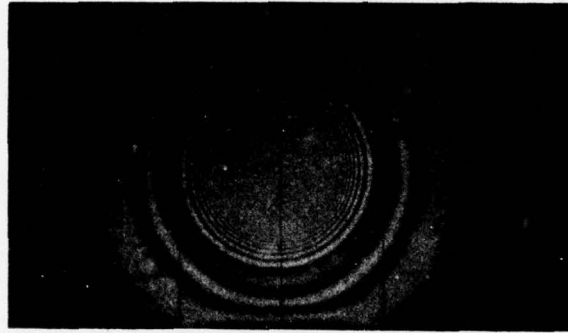


10 μ s (98)

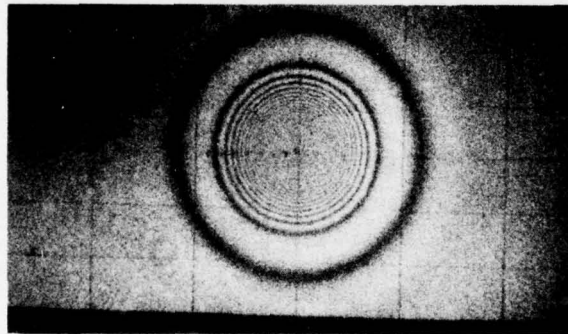


9 μ s (101)

Figure 4.2 - Double Exposure Holograms of Cantilever Plate (9, 10, and 11 μ s)

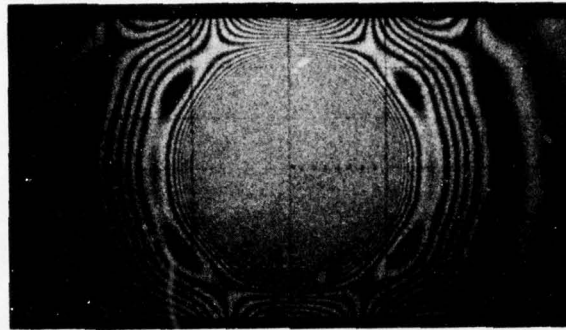


13 μ s (96)

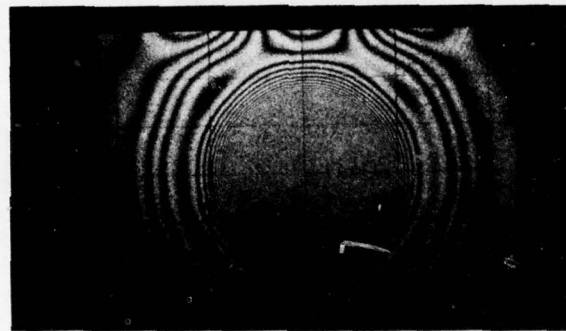


12 μ s (107)

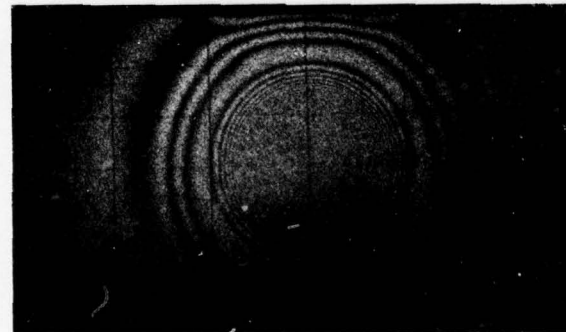
Figure 4.3 - Double Exposure Holograms of Cantilever Plate (12 and 13 μ s)



24 μ s (108)

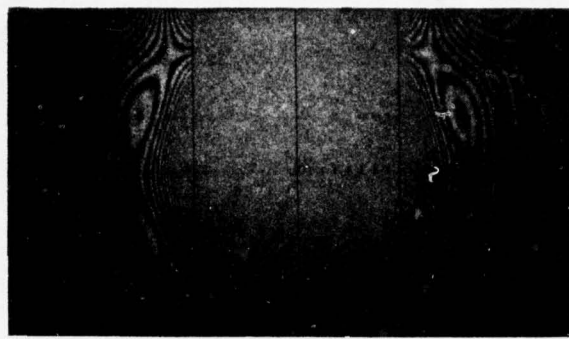


18 μ s (106)

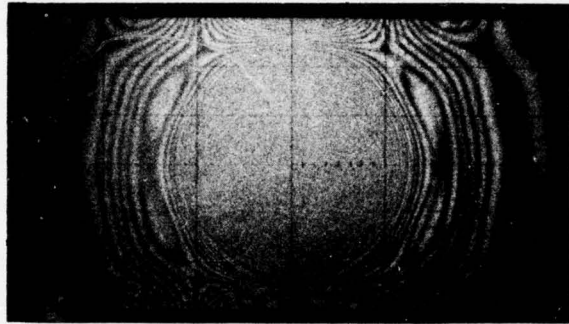


16 μ s (93)

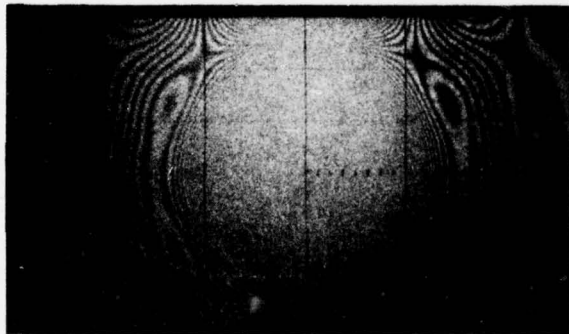
Figure 4.4 - Double Exposure Hologram of Cantilever Plate (16, 18, and 24 μ s)



33 μ s (103)



30 μ s (105)



28 μ s (110)

Figure 4.5 - Double Exposure Hologram of Cantilever Plate (28, 30, and 33 μ s)

was induced in the electromagnet used to release the steel ball. The permanent magnetic field varied somewhat throughout the duration of the impact tests. The magnetic force field would have the effect of slowing up the ball's release and, consequently, decreasing its impact force. This fact is corroborated by Figures 4.6 and 4.7 where the force time profile is seen for four successive ball impacts on a pressure transducer (Piezotronics, PCB 118A-B, $2\mu\text{s}$ rise time) temporarily imbedded in the plate at the impact point. The pressure amplitude (proportional to force) in test 1 is 20% less than the tests 2 through 4. While future work in this area should strive for a more repeatable loading system, the present data scatter was found to be acceptable within the scope of the present research effort. The load profile shown in Figures 4.6 and 4.7 was also utilized to determine the loading input for the finite element analysis (Section 5.1).

The fringe pattern position and the corresponding times after impact in Figures 4.1-4.5 can be used to compute the velocity of the flexural waves in the plate. Using the outermost visible fringe for times after impact ranging from $2\mu\text{s}$ to $13\mu\text{s}$, one can get a plot of wave position as a function of time. The slope of this curve will be the flexural wave velocity. Using the fringe pattern positions and corresponding times in Figures 4.1 through 4.3, the curve shown in Figure 4.8 was generated. Because of the aforementioned scatter due to load repeatability, a linear least squares routine was used to generate the curve through the data points. The slope of the curve gives the flexural wave velocity as $C_f = .1024 \text{ in}/\mu\text{s}$.

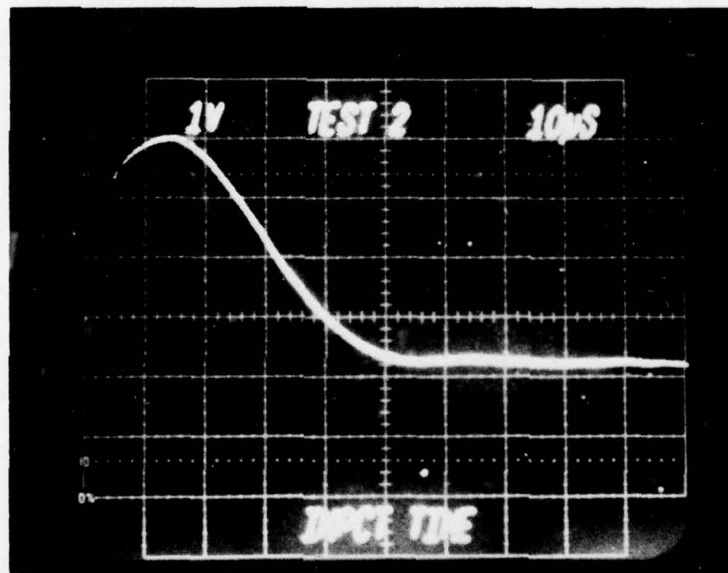
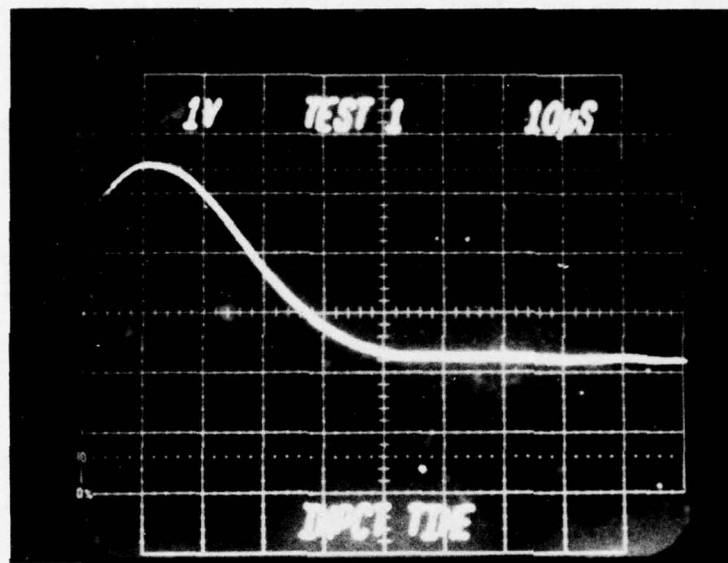


Figure 4.6 - Pressure Transducer Output at Impact Point Vs Time (Tests 1 and 2)

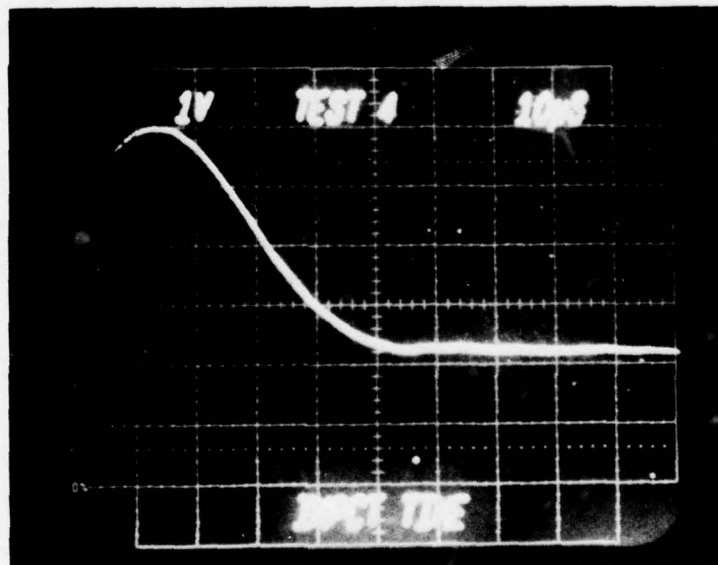
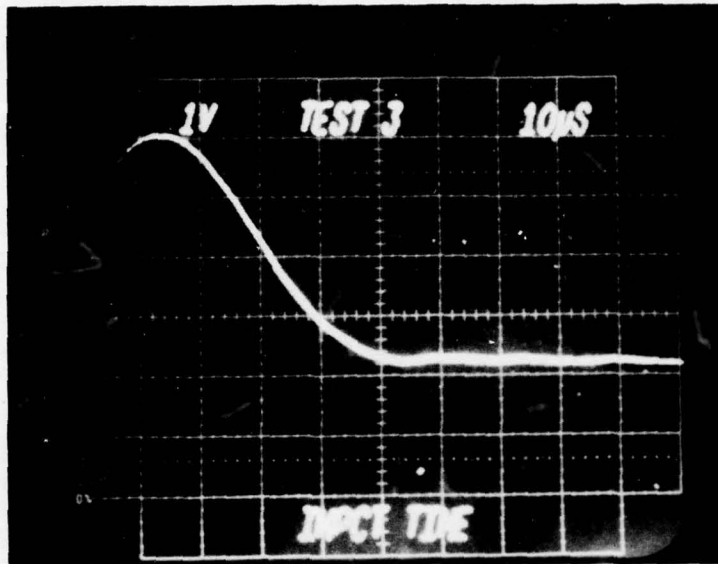


Figure 4.7 - Pressure Transducer Output at Impact Point Vs Time (Tests 3 and 4)

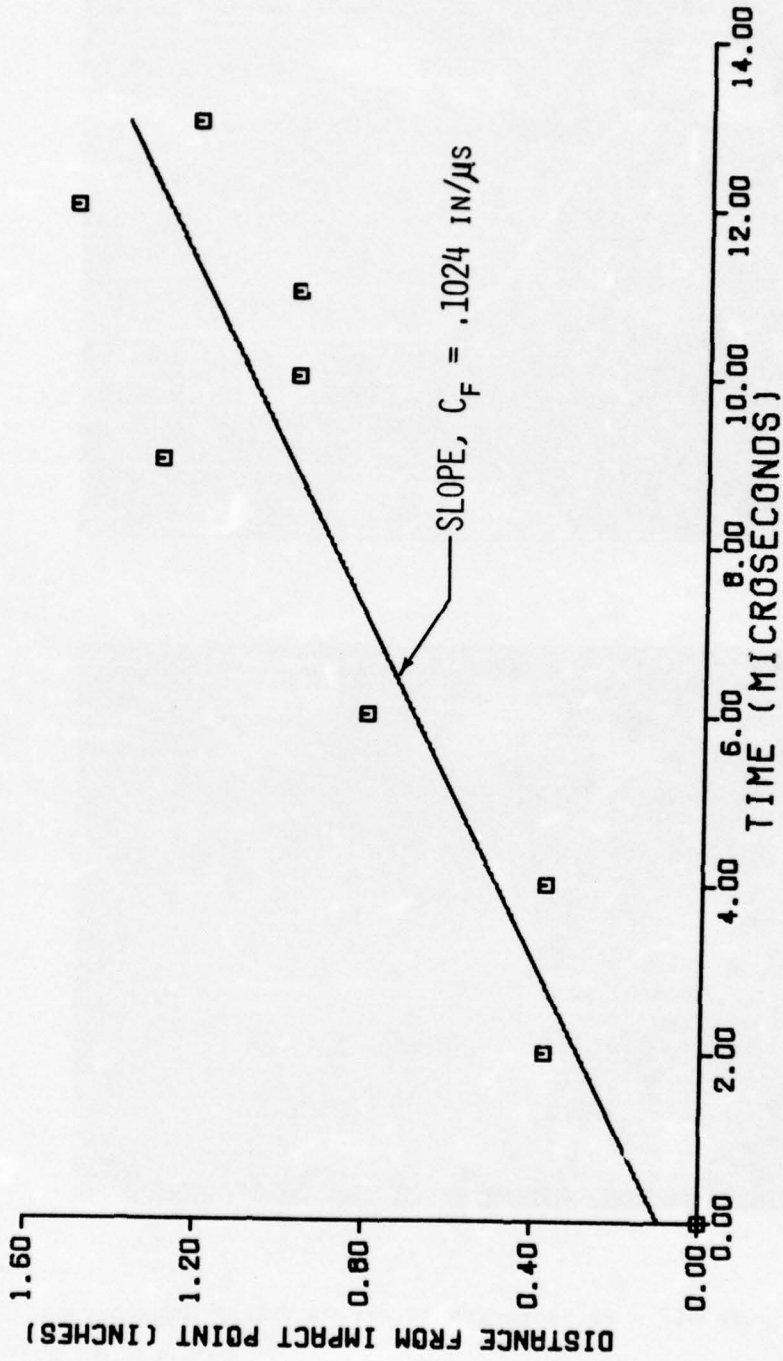


Figure 4.8 - Flexural Wave Position As a Function of Time After Impact

It is of interest to compare the experimental value of the flexural wave velocity to that obtained using the three-dimensional equations of elasticity (Ref. 2, 3, and 4). According to classical plate theory, the flexural wave velocity in an infinite plate approaches that of a Rayleigh surface wave when the wavelength, λ , becomes small compared with the plate thickness, h . In the case of the present impact tests, the steel ball made contact with the plate over a circular area of less than .03125 inches in diameter. Now, the wavelength, λ , is a function of the pulse shape and plate contact area, and if the pulse loading is broken into its Fourier components, the largest component's wavelength will be on the order of twice the diameter of the contact area. Hence, the smallest value of h/λ for the plate with $h = .1875$ is $h/\lambda = 3$. All other values of h/λ for the higher Fourier components will be greater than this value. For values of $h/\lambda > 3$, the flexural wave velocity in a plate closely approximates that of a Rayleigh surface wave and can be obtained from the expression (Ref. 4).

$$C_f = .932 C_s \quad (\nu = 1/3) \quad (4.1)$$

where $C_s = \sqrt{\frac{G}{\rho}} = \sqrt{\frac{E}{2(1+\nu)\rho}}$ is the shear wave velocity.

For the test plate; $E = 1 \times 10^7$ psi, $\nu = .3$, and $\rho = 2.587 \times 10^{-4}$ lbm. Placing these values into equation (4.1) yields a value of $C_f = .112$ in/ μ s. This is within + 8.5% of the experimental value.

The magnitude of the plate's displacement can be obtained from the fringe photographs using the expression (Ref. 5 and 6):

$$\vec{\delta} \cdot (\vec{n}_o + \vec{n}_v) = \frac{(2N \mp 1)\lambda}{2}, \quad \text{for } N = \pm 1, \pm 2, \pm 3 \dots \quad (4.2)$$

where $\vec{\delta}$ - displacement vector

\vec{n}_o - unit vector in direction from object
to illumination source (object beam)

\vec{n}_v - unit vector in direction from viewer
(through hologram) to object

λ - wavelength of laser used to make the
hologram

N - fringe order

The vectors given by equation (4.2) are shown in the context of the present experimental geometry in Figure 4.9.

Carrying out the dot product in equation (4.2) yields:

$$|\vec{\delta}| |\vec{n}_o + \vec{n}_v| \cos(\vec{n}_o, \vec{n}_v) = \frac{(2N \mp 1)\lambda}{2} \quad (4.3)$$

letting $|\vec{\delta}| \equiv \delta$ and using Figure 4.9 gives

$$|\vec{n}_o + \vec{n}_v| = |1.975 \vec{i} + .222 \vec{j}| = 1.987 \quad (4.4)$$

$$\cos(\vec{n}_o, \vec{n}_v) = .975 \quad (4.5)$$

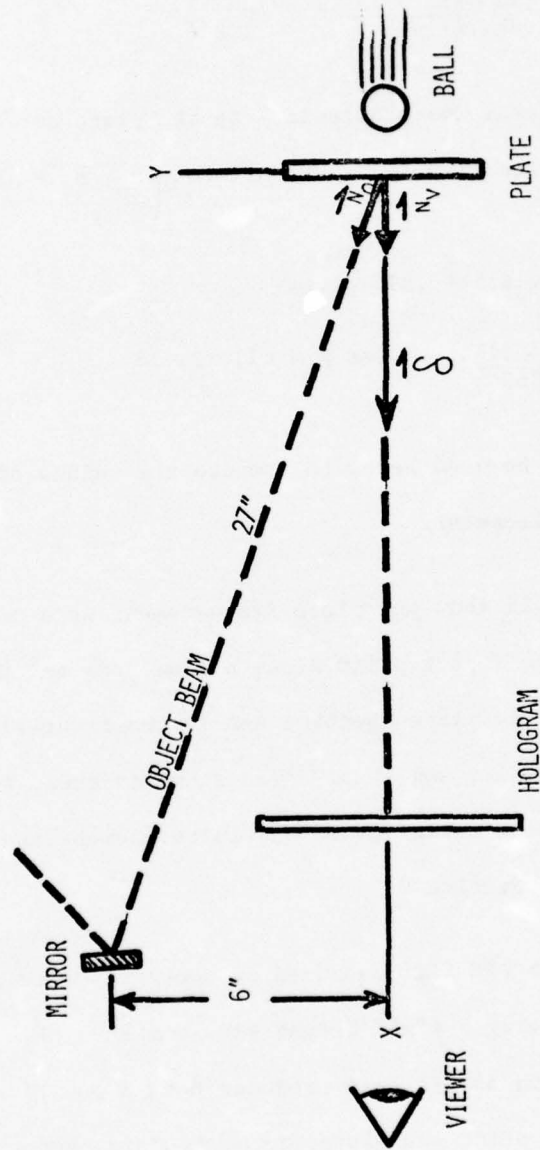


Figure 4.9 - Vector Diagram For Normal Displacement Computation

Hence, the displacement, δ , in the direction that bisects \vec{n}_o and \vec{n}_v is:

$$\delta = \frac{(2N \mp 1)\lambda}{(2)(.975)(1.987)} = \frac{(2N \mp 1)\lambda}{3.874} \quad (4.6)$$

The displacement normal (perpendicular) to the plate surface differs from that given in equation (4.5) by only $\text{Cos} \left(\frac{\vec{n}_o, \vec{n}_v}{2} \right) = .994$.

Dividing equation (4.6) by .994 gives

$$\delta_n = \frac{(2N \mp 1)\lambda}{3.853}, \quad \text{for } N = \pm 1, \pm 2, \pm 3 \dots \quad (4.7)$$

Equation (4.7) will be used below to compute the values of the plate's normal displacement.

Figures 4.10-4.13 show the plate displacement as a function of the distance from the impact point along a line from the impact point to the free edge of the plate (Section A-A in the figures) for times after impact of 4, 6, 12, and 18 μ s. Also shown in these figures are the normal displacement curves based on finite element analysis which will be discussed in Section V.

Polaroid type 55 P/N film was used to photograph the double exposure holograms using a 4"x5" format view camera with a Polaroid film holder. Polaroid 55 P/N film produces both a positive and negative print. The negative print was placed in a standard photographic enlarger such that the enlarged view of the displacement fringes could be used to more accurately determine the corresponding displacement. Using the enlarger, fringes as high as N=70 could be

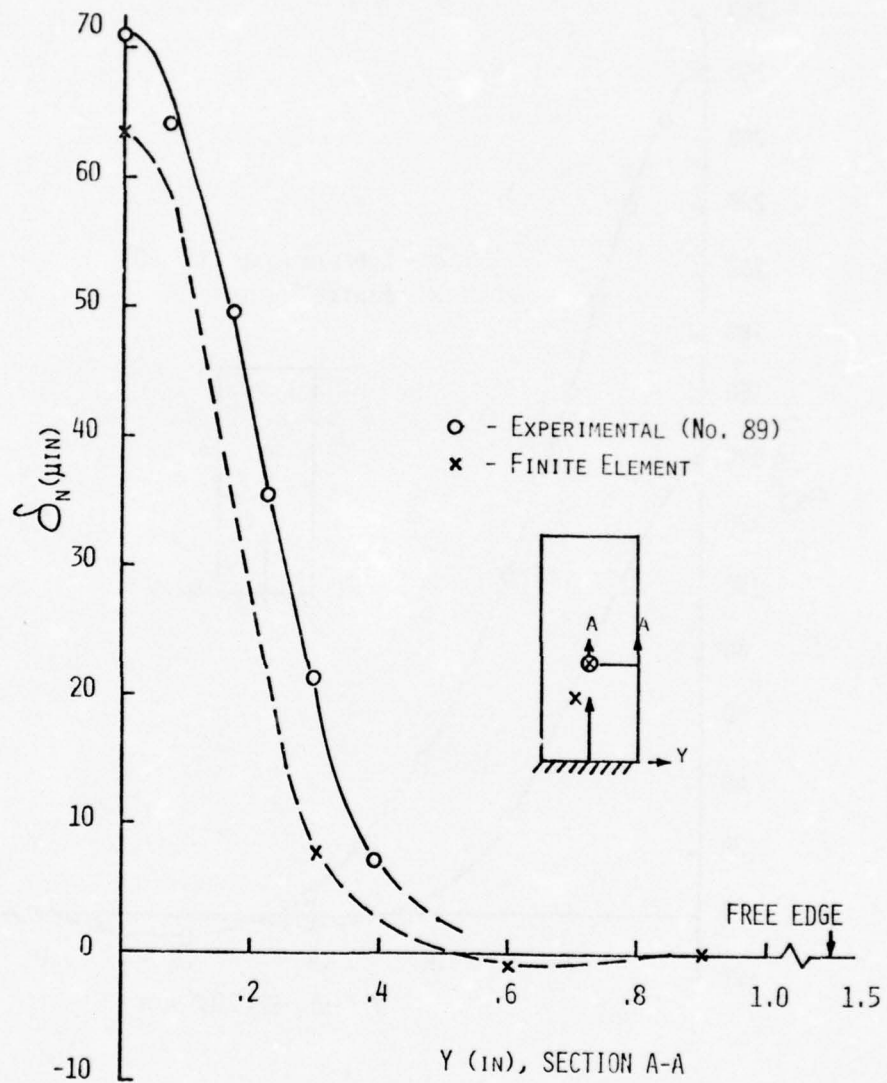


Figure 4.10 - Normal Displacement, δ_n , Vs Distance From Impact Point, Y, at T=4 μ s

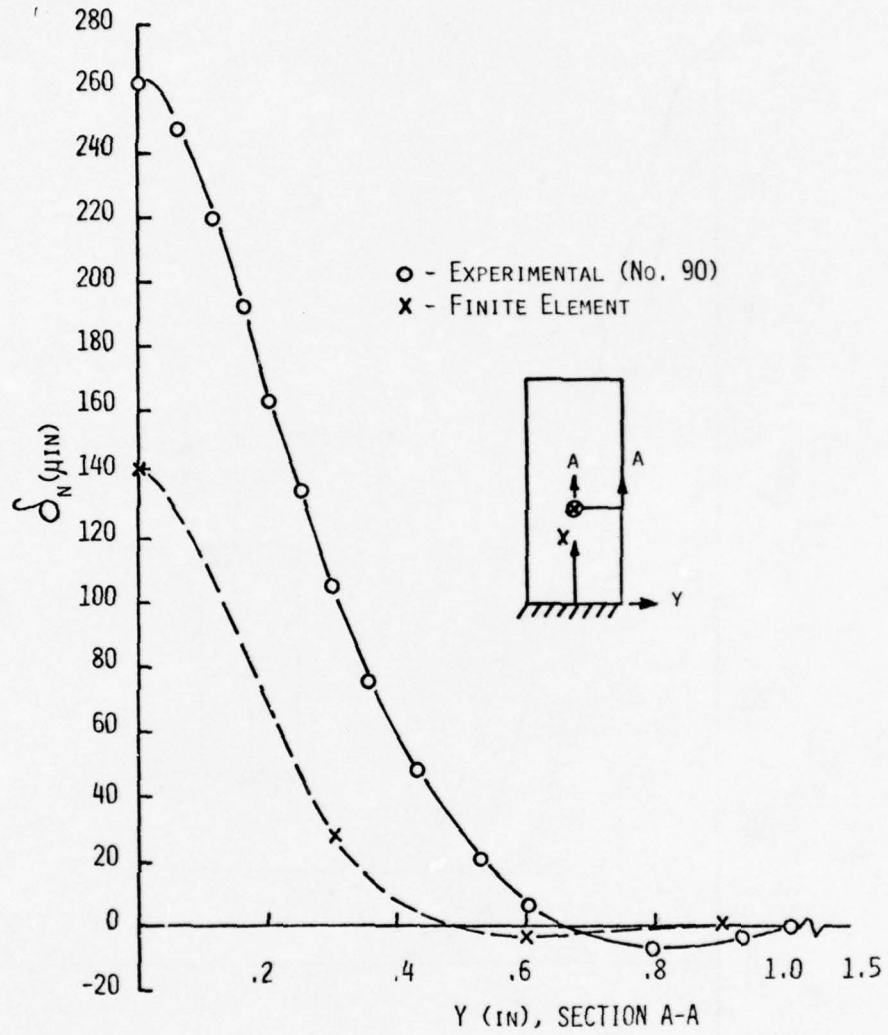


Figure 4.11 - Normal Displacement, δ_n , Vs Distance From Impact Point, Y, at T=6 μ s

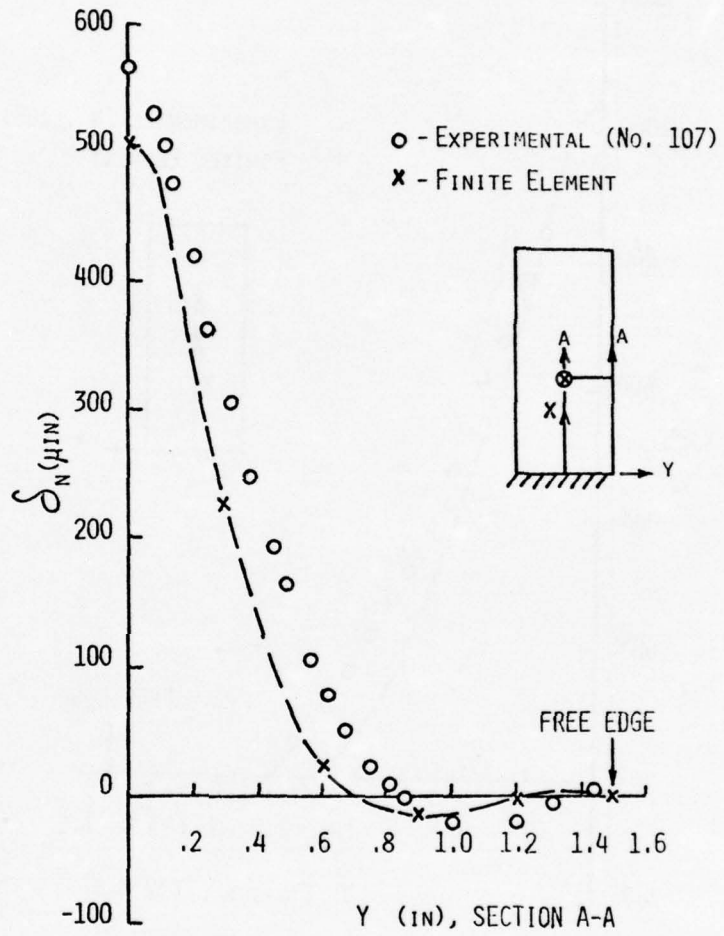


Figure 4.12 - Normal Displacement, δ_n , Vs Distance From Impact Point, Y, at T=12 μ s

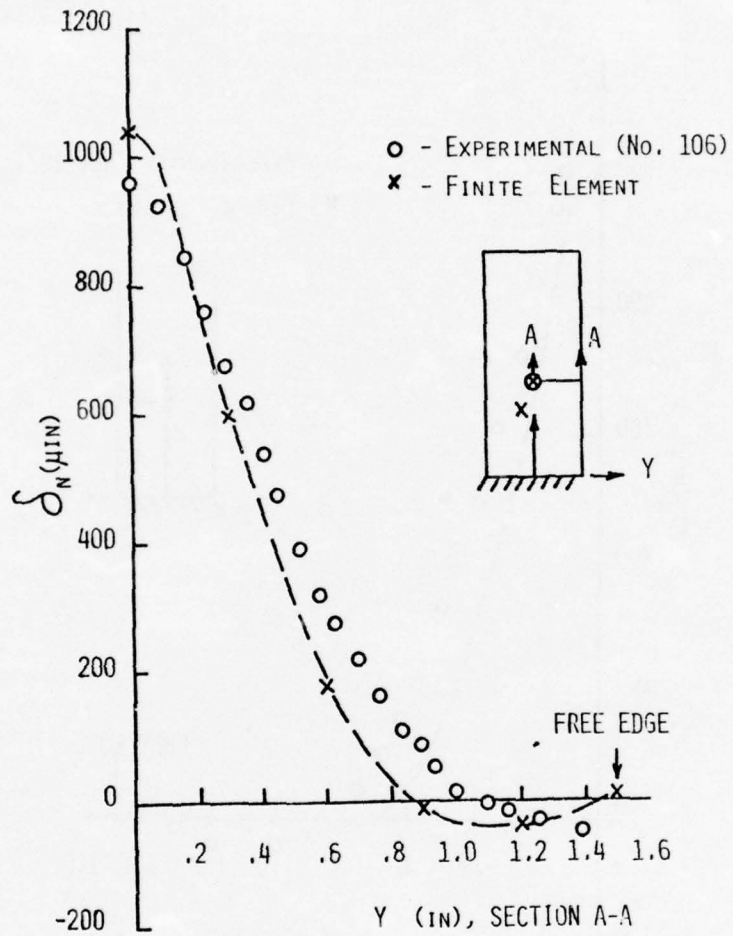


Figure 4.13 - Normal Displacement, δ_n , Vs Distance From Point, Y, at $T=18\mu s$

observed. (Note that this technique could be conveniently expanded to include a digital X-Y plotting table as the projecting surface for the enlarger.)

In contrast to time-average holography where the white fringe denoting zero displacement is the most intense and stands out clearly, the fringe representing zero displacement in double exposure holography is of the same intensity as its neighboring higher order fringes. Hence, in order to get a quantitative plot of the displacement based on a single hologram, some a priori information on the plate's displacement response is necessary. Referring to Figures 4.1, 4.2, and 4.3, the maximum plate displacement occurs at the impact point and decreases in magnitude as one travels outward from it. Since the flexural displacement is a wave, the positive displacement at the impact point will be followed by a smaller negative one at some distance from the impact point and then, as one travels further away from the impact center, a return to the undeformed, zero displacement, portion of the plate. The peak negative displacement manifests itself by a widening of the fringes where the slope of the negative displacement goes to zero. This can be seen in Figure 4.3 in the 12 μ s (107) photograph. Using this type of reasoning the plate's normal displacement could be plotted. While this approach was found to be sufficient for the simple deformation pattern that the plate experienced, more complex displacements would necessitate more sophisticated approaches such as multiple double exposure holograms. As an aside, another approach that could be used to determine the zero displacement fringe would be to use an optical bench telescope

to scan across the image of the hologram. By scanning along a horizontal line passing through the impact point, the concentrically located fringes will appear to converge toward one of the circular fringes. In other words, the impact point will appear to be a fringe "source" with fringes traveling toward the one stationary circular fringe. Fringes located outside the stationary circular fringe will appear to travel in the direction of the impact point and the stationary circular fringe. The stationary fringe is a loci of zero displacement and by viewing the convergence (traveling) characteristics of the adjacent fringes, it can be located.

Figure 4.14 shows a plot of the plate's normal displacement along its free edge (Section B-B) at $T=24\mu\text{s}$ after impact. The displacement curve is based on the third fringe photograph shown in Figure 4.14 and shown enlarged in Figure 4.15. The fringes are numbered in Figure 4.15. Along the free edge, the undeformed plate was used as the zero reference point. In addition, fringes that curved from one point on the free edge to another provided a convenient indicator of points of equal displacement on the opposite sides of a hill or a valley.

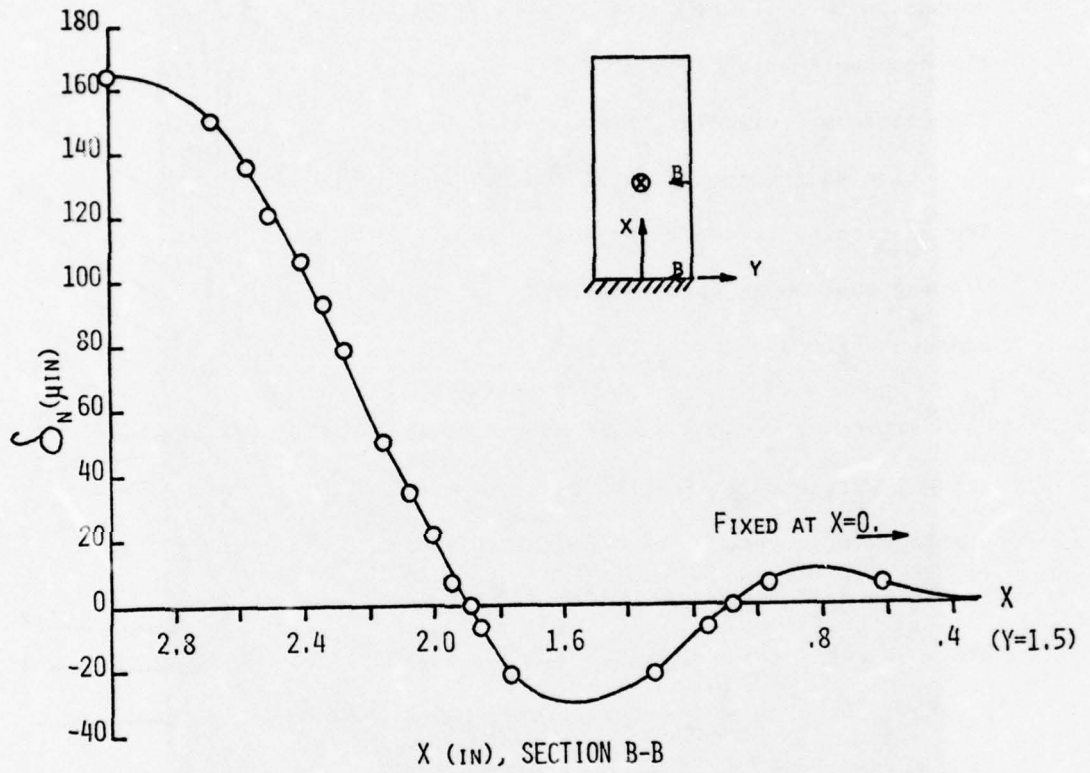


Figure 4.14 - Normal Displacement Along Plate Free Edge at $T=24\mu s$

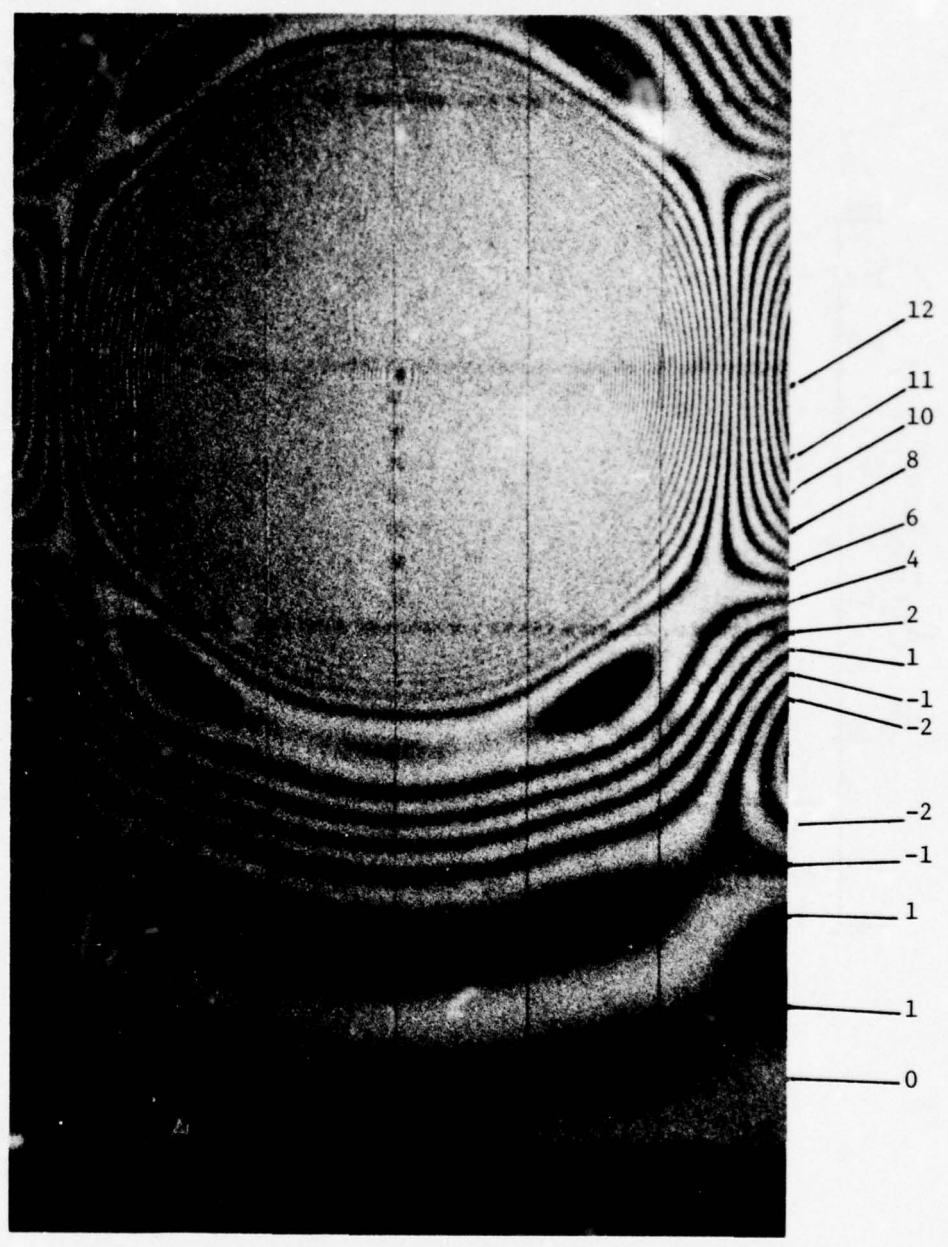


Figure 4.15 - Enlarged View of Impacted Plate at $T=24\mu s$ Showing Numbered Fringes

SECTION V
FINITE ELEMENT ANALYSIS AND RESULTS

5.1 Finite Element Model

The numerical portion of the study was based on a finite element analysis of the cantilever plate using the general purpose finite element computer program, NASTRAN (Navy Nastran, Level 15.2.0). The model geometry and orientation for the cantilever plate is shown in Figure 5.1. The mesh consists of 304 nodes that connect the 165 quadrilateral plate elements (CQUAD2). The nodes at the base of the plate were fixed against both translation and rotation to simulate the cantilever condition. Because the impact load acts symmetrically with respect to the long axis of the plate, only half the plate was modelled with the nodes along the plate's axis of symmetry being fixed against asymmetrical motions, namely, translation in the Y direction and rotation about the X axis. These assumptions yield a finite element model having 957 degrees of freedom. Note that a refined mesh was used in the area about the impact point (shown by arrow). The plate response was essentially the same whether or not the refined mesh was used (thus demonstrating convergence) but better contour plots resulted when the finer mesh was used.

The transient analysis module of NASTRAN, Rigid Format 9, was used to carry out the analysis. When using the transient analysis module one can elect to use either a modal superposition technique or a direct integration of the nodal displacements. The latter

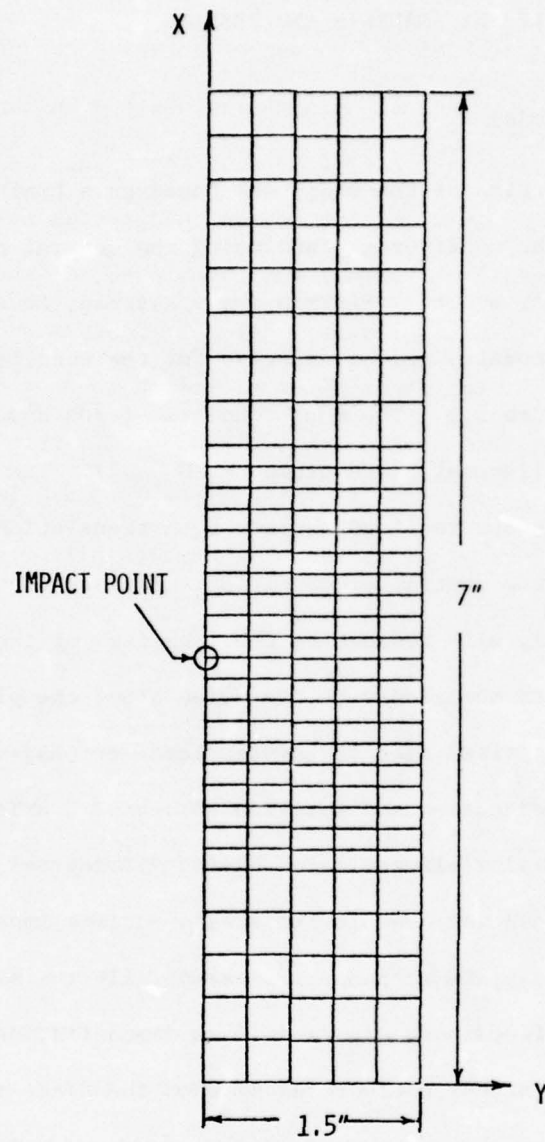


Figure 5.1 - Finite Element Mesh of Cantilever Plate

technique of direct integration was adopted for this study because it would have taken a prohibitive number of normal modes and frequencies to effectively model the plate response for an impact load that had a duration of $55\mu\text{s}$. A good rule of thumb when using the modal superposition method is that both the integration step size and the period of the highest normal mode should be, at most, one-tenth the size of the force duration. For the present study, this would have required the highest mode of vibration to have a period of about $5\mu\text{s}$, i.e., a natural frequency of 2×10^5 Hz. This fact, coupled with the additional fact that the direct integration technique is inherently more accurate since it handles all degrees of freedom, lead to its choice as the solution technique.

The transient analysis module of NASTRAN accepts the forcing function in tabular form where the load amplitude and direction versus time are input for each node in the area of the load. For the present study, a single load in the normal (Z) direction was input as a function of time at the node designated by the arrow in Figure 5.1 (node number 171). The load profile was assumed to be the shape of a half sine wave (see Figures 4.6 and 4.7) having a duration of $55\mu\text{s}$. By measuring the height of the ballistic pendulum at its release point and at its maximum rebound position from the plate, the amplitude of the half sine load can be obtained by equating the maximum kinetic energy to the maximum potential energy of the pendulum. For a pendulum of mass, m , being released at height, h_1 , and rebounding to a height of h_2 , equating the maximum potential and kinetic energies

yields a change in velocity of:

$$V_1 - V_2 = \sqrt{2g} (\sqrt{h_1} - \sqrt{h_2}) \quad (5.1)$$

where g is the acceleration of gravity.

The impulse of the force, $F(t)$, acting for a time, T , is

$$I = \int_0^T F(t) dt = m (V_1 - V_2). \quad (5.2)$$

For a force having a half sine wave profile,

$$F(t) = A \sin \left(\frac{\pi t}{T} \right) \quad (5.3)$$

where A is the force amplitude.

Utilizing equations (5.1) and (5.3) in equation (5.2) yields

$$I = \int_0^T A \sin \frac{\pi t}{T} dt = m \sqrt{2g} (\sqrt{h_1} - \sqrt{h_2}) \quad (5.4)$$

Carrying out the integration and solving for the amplitude gives:

$$A = \frac{\pi m \sqrt{2g} (\sqrt{h_1} - \sqrt{h_2})}{2T} \quad (5.5)$$

The mass of the steel ball was 1.335×10^{-3} slugs. From Figure 3.1, it is seen that $h_1 = 9.75$ ". The rebound height was measured by taking a photograph of the ball's trajectory while illuminating it with a high frequency strobe light. The height, h_2 , was found to be .263". Placing these values into equation (5.5)

yields an amplitude of $A = 230$ lbf. Hence, the force on the plate is

$$F(t) = 230 \sin \left(\frac{\pi t}{55 \mu s} \right) \quad (5.6)$$

Equation (5.6) was used in tabular form in NASTRAN. (This is done using the "DAREA" and "TABLED1 75" bulk data cards in NASTRAN as shown in the Appendix).

5.2 Results of the Finite Element Analysis

Using the finite element mesh, boundary conditions, and impact load profile described above, NASTRAN computed the plate displacement for specified times after impact. The output was in the form of displacements at specified nodes plus contour plots of the displacement for the entire plate. The normal plate displacement was plotted as a function of the distance (y) from the impact point at $X=3$ " for times after impact of 4, 6, 12, and 18 μs . For purposes of comparison with the experimental results, the four plots are shown in Figures 4.10 through 4.13 of Section IV as the dashed curves. The agreement between the experimental and finite element result is quite good except for $T=6 \mu s$. This is felt to be due to a stronger than average impact load for the experimental curve. This agreement is corroborated by a look at Figure 5.2 where the displacement of the plate impact point is shown plotted as a function of time. A computer generated second order least squares curve fit the finite element data exactly, demonstrating a parabolic relationship between the impact point dis-

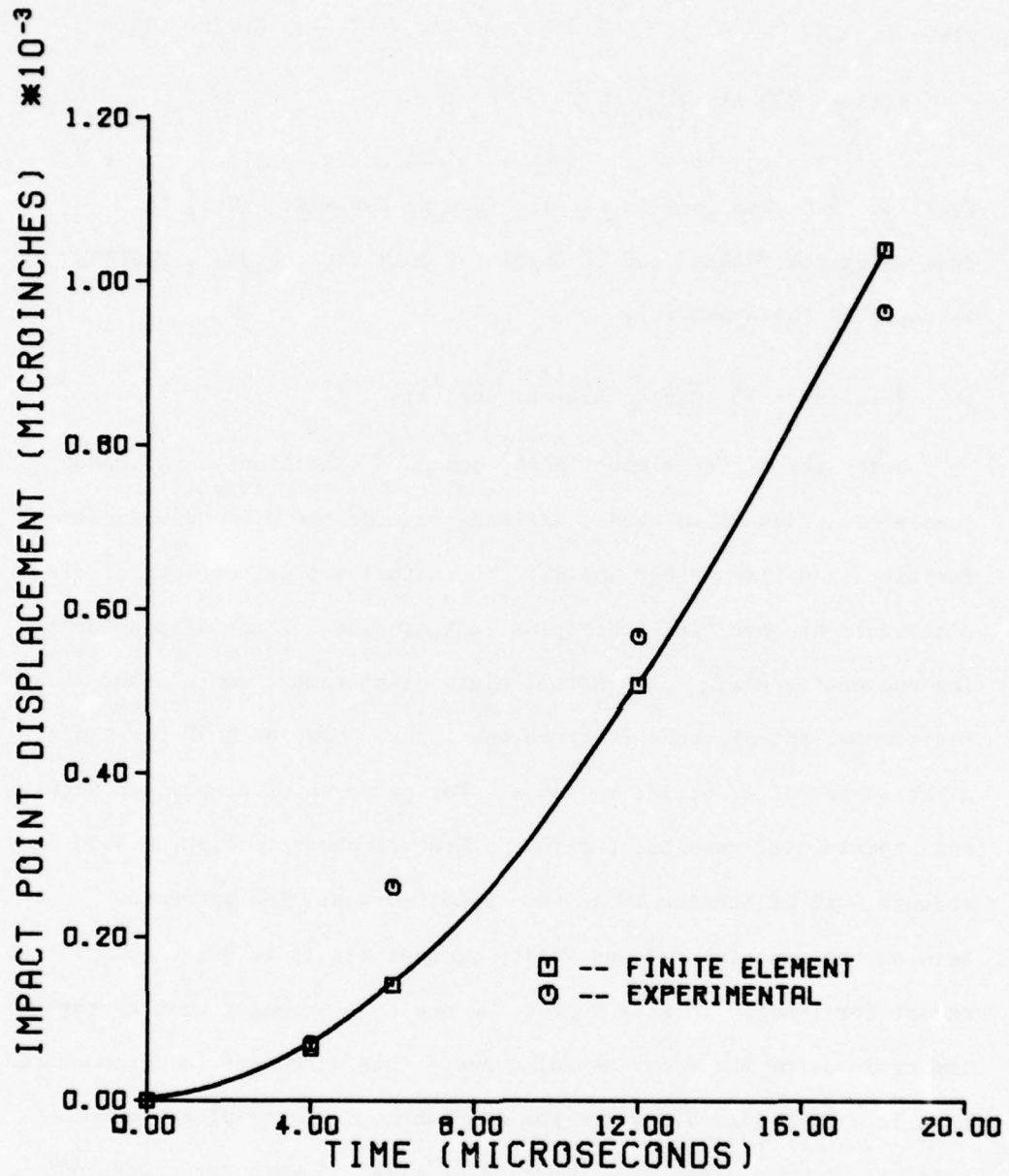


Figure 5.2 - Impact Point Displacement Vs Time

placement and time. The experimentally derived points closely follow this curve with the displacement at $T=6\mu\text{s}$ showing the largest deviation, as one would expect.

Figures 5.3 through 5.5 show normal displacement contours of the plate response at times after impact of 6, 8, 12, 18, 24, and $30\mu\text{s}$. The values of the contours are given in Table 5.1. The trends demonstrated by the contour plots are in good agreement with the experimental results. Note in Figure 5.5 that reflection has started to take place off the free edge for $T=30\mu\text{s}$. While some of the symbols in the contour plots may be difficult to discern, the reader can be aided by the fact that contour numbers 1 through 29 represent increasing positive displacement and numbers 30 through 50 represent increasing negative displacement. This means that a loci of zero displacement lies between contours 1 and 31, exclusive.

TABLE 5.1

Normal Displacement Magnitude for NASTRAN Contour Plots (See
Figures 5.3 - 5.5)

SYMBOL DISPLACEMENT (IN.)		SYMBOL DISPLACEMENT (IN.)	
1	1.00E-05	26	9.00E-04
2	2.00E-05	27	9.50E-04
3	3.00E-05	28	1.00E-03
4	4.00E-05	29	1.05E-03
5	5.00E-05	30	-1.00E-05
6	6.00E-05	31	-2.00E-05
7	7.00E-05	32	-3.00E-05
8	8.00E-05	33	-4.00E-05
9	9.00E-05	34	-5.00E-05
10	1.00E-04	35	-6.00E-05
11	1.50E-04	36	-7.00E-05
12	2.00E-04	37	-8.00E-05
13	2.50E-04	38	-9.00E-05
14	3.00E-04	39	-1.00E-04
15	3.50E-04	40	-1.50E-04
16	4.00E-04	41	-2.00E-04
17	4.50E-04	42	-2.50E-04
18	5.00E-04	43	-3.00E-04
19	5.50E-04	44	-3.50E-04
20	6.00E-04	45	-4.00E-04
21	6.50E-04	46	-4.50E-04
22	7.00E-04	47	-5.00E-04
23	7.50E-04	48	-5.50E-04
24	8.00E-04	49	-6.00E-04
25	8.50E-04	50	-6.50E-04

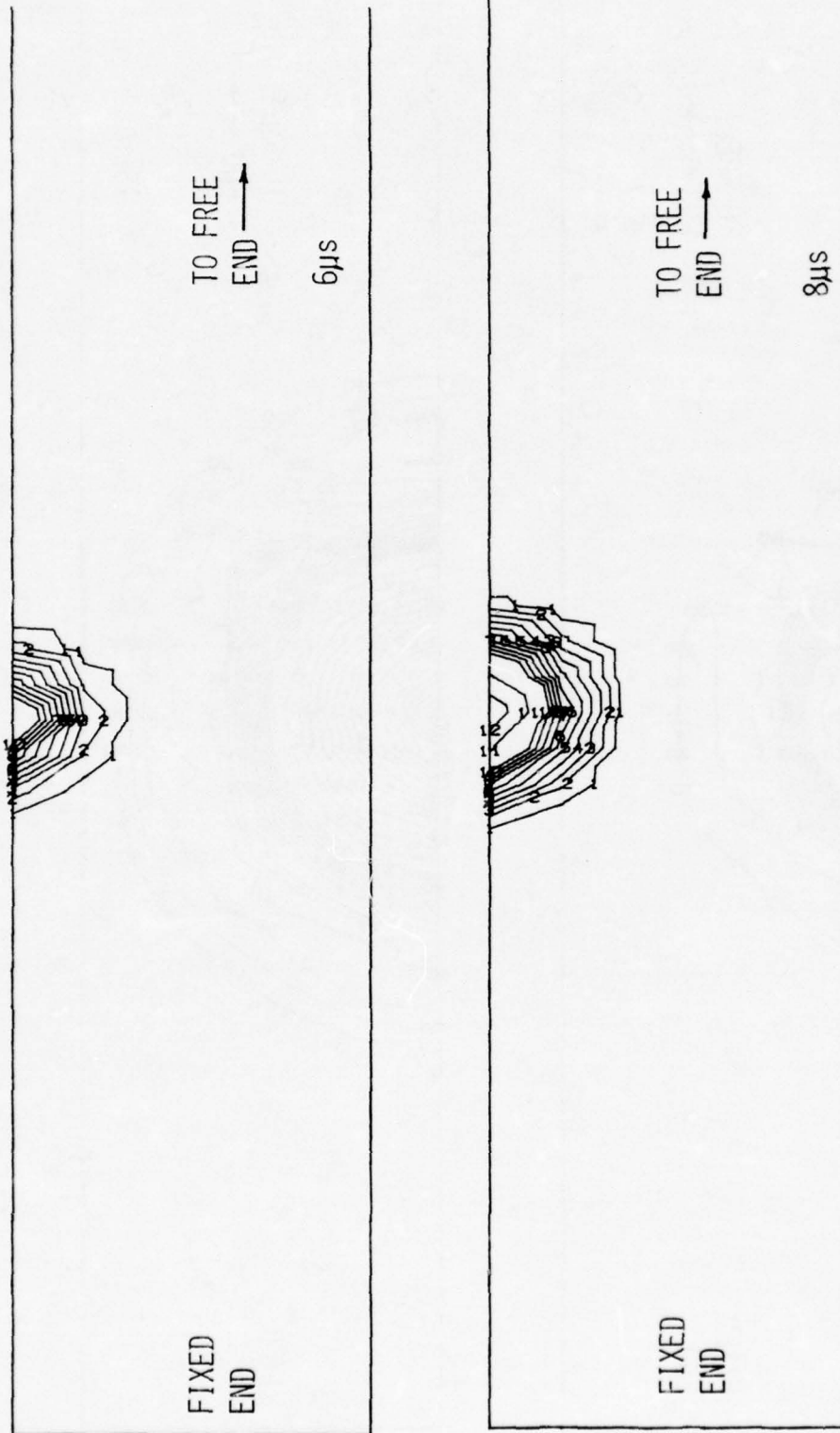


Figure 5.3 - NASTRAN Contour Plot of Normal Displacement at T=6μs and T=8μs

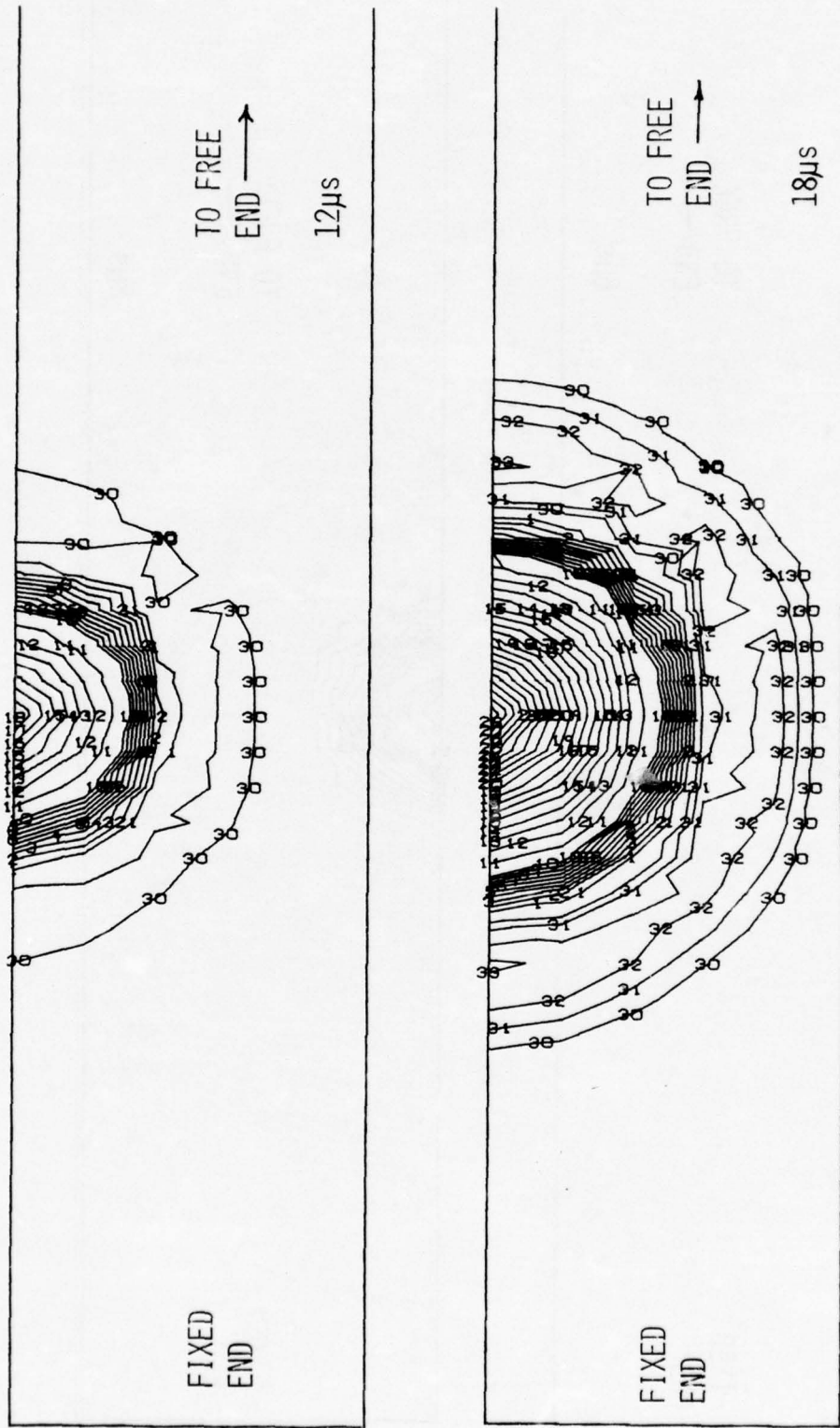


Figure 5.4 - NASTRAN Contour Plot of Normal Displacement at T=12μs and T=18μs

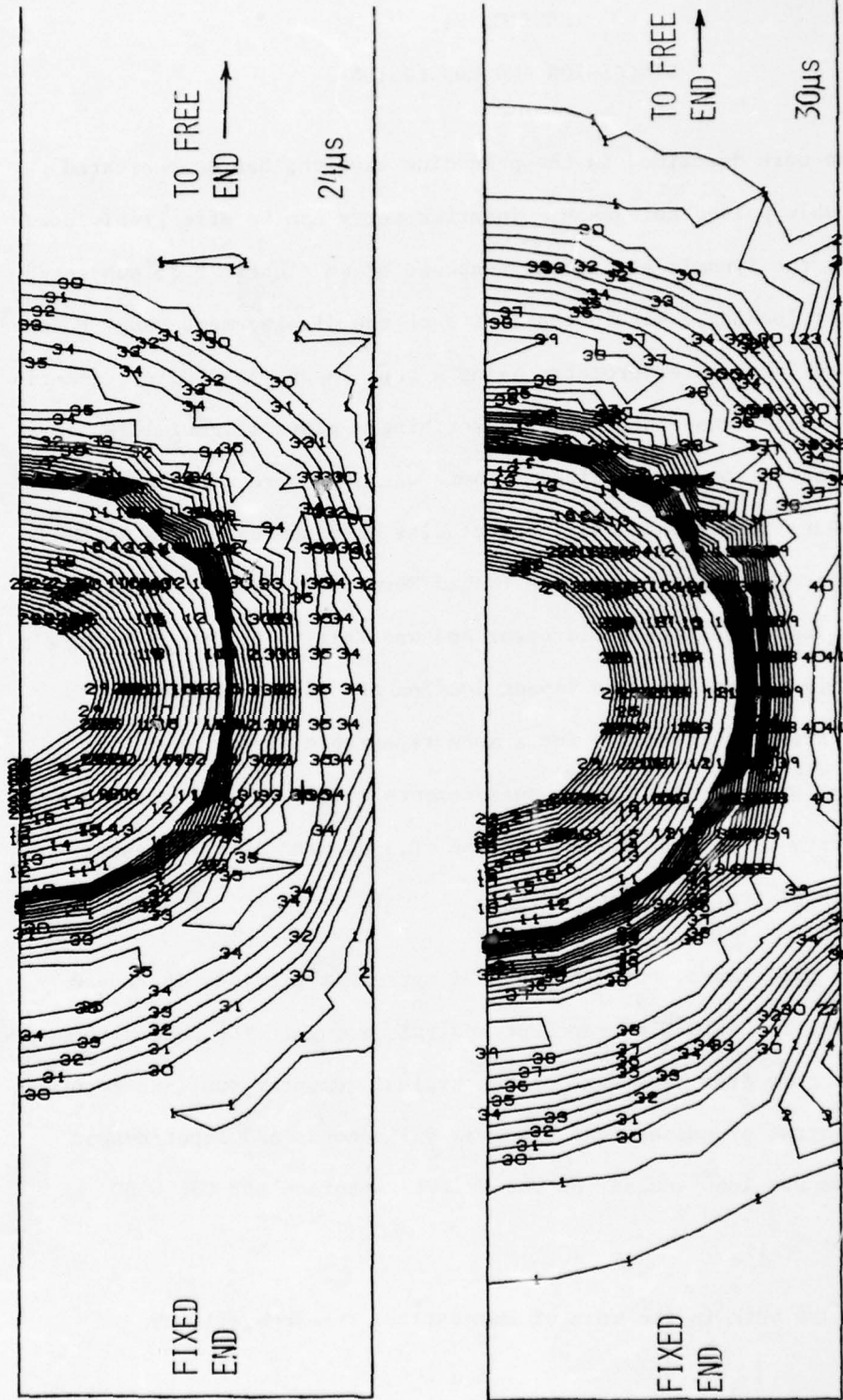


Figure 5.5 - NASTRAN Contour Plot of Normal Displacement at $T=24\mu s$ and $T=30\mu s$

SECTION VI

DISCUSSION AND CONCLUSION

The work described in the preceding sections has demonstrated that double pulsed holographic interferometry can be effectively used to study the dynamic structural response of an elastic body subjected to impact loading. Within the limits of the displacement range covered by pulsed laser interferometry using a ruby laser (5-1000 μ in), quantitative displacement information describing a plate's initial response to an impact load was obtained. There was good agreement between the experimental tests and analytical results obtained using the NASTRAN finite element computer program (Rigid Format 9). Some scatter between individual tests did occur and was felt to be due to failure to accurately reproduce the impact load on the plate. Future work in this area should strive for a more repeatable impact load. In addition, experimental timing measurements should be increased to a sensitivity of $\pm 0.1 \mu$ s instead of the $\pm 0.5 \mu$ s used in the present experimental tests.

The good experimental/analytical agreement provides increased confidence in NASTRAN's transient analysis module. The good agreement does not come free, however. For a typical computer run (see Appendix), central processor (CP) time was 923 seconds and input/output (IO) time was 1360 seconds on the Wright-Patterson AFB CDC 6600 Computer.

Future work in the vein of the current research will use

the existing system to study turbine fan blade response to impact load. Some thought is also being given to utilizing the measurement of the plate flexural wave speed to determine elastic material properties of composites (say) and, also, to study material damping characteristics. Finally, plate displacements, at times greater than those dealt with in this report (2-30 μ s), could be studied using the double-pulse capability of AFAPL's ruby laser.

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AFAPL-TR-76-56

APPENDIX

NASTRAN Program Listing

AFAPL-TR-76-56

NASTRAN EXECUTIVE CONTROL DECK ECHO

~~ID TWIST=0 PLATE~~ NASTRAN
NIAC 14
TIME 40
CHKPNT YES
APP DISP
SOL 910
GENC

COPY AVAILABLE TO YOU DOES NOT
PERMIT FULLY LEGIBLE PRODUCTION

N A S T R A N E X E C U T I V E C O N T R O L D E C K E C H O

ECHO OF FIRST CARD IN CHECKPOINT DICTIONARY TO BE PUNCHED OUT FOR THIS PROBLEM

RESTART TWISTED ,PLATE , 7 / 2 / 76 , 10042 ,

AFAPL-TR-76-56

```

PLATE TRANSIENT RESPONSE      C A S E   C O N T R O L   N E C K   E C H O
CARD
COUNT
1  TITLE=PLATE TRANSIENT RESPONSE
2  SPC=2
3  PSTEP=66
4  SET 2=176,165,154,143,132,121,110,99,88,77,66,55,44,33,22,11
5  METHOD= 1
6  SUBCASE 1
7  SURTITLES=HALF SINE LOAD
8  DLOAD=70
9  DISP=2
10 PLOTID= FLAT PLATE / FINITE ELEMENT
11 OUTPUT=PLOT1
12 PLOTTER CALCOMP , MODEL 765,105
13 SET 1=,00002
14 VIEW 90,.,.,99.
15 SCALE 1=5
16 MAXIMUM DEFORMATION .1
17 FINC ORIGIN 1,SET 1
18 CONTOUR ZDISP LIST ,0,0,1,.,0,0,2,.,0,0,0,3,.,0,0,0,4,.,0,0,0,5,.,0,0,0,6,.,0,0,0,7,
19 ,0,0,0,8,.,0,0,0,9,.,0,0,1,0,.,0,0,1,1,.,0,0,1,2,.,0,0,1,3,.,0,0,1,4,.,0,0,1,5,.,0,0,1,6,.,0,0,1,7,
20 ,0,0,1,8,.,0,0,1,9,.,0,0,2,0,.,0,0,2,1,.,0,0,2,2,.,0,0,2,3,.,0,0,2,4,.,0,0,2,5,.,0,0,2,6,.,0,0,2,7,
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22 ,0,0,3,6,.,0,0,3,7,.,0,0,3,8,.,0,0,3,9,.,0,0,4,0,.,0,0,4,1,.,0,0,4,2,.,0,0,4,3,.,0,0,4,4,.,0,0,4,5,
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24 ,0,0,5,6,.,0,0,5,7,.,0,0,5,8,.,0,0,5,9,.,0,0,6,0,.,0,0,6,1,.,0,0,6,2,.,0,0,6,3,.,0,0,6,4,
25 PLOT TRANSIENT DEFORMATION CONTOUR 1, TIME 1, 00-6-2-10-6, SET 1, SYMBOL 0,
26 OUTLINE
27 CONTOUR ZDISP LIST ,0,0,0,1,.,0,0,0,2,.,0,0,0,3,.,0,0,0,4,.,0,0,0,5,.,0,0,0,6,.,0,0,0,7,
28 ,0,0,0,8,.,0,0,0,9,.,0,0,1,0,.,0,0,1,1,.,0,0,1,2,.,0,0,1,3,.,0,0,1,4,.,0,0,1,5,.,0,0,1,6,.,0,0,1,7,
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30 ,0,0,2,8,.,0,0,2,9,.,0,0,3,0,.,0,0,3,1,.,0,0,3,2,.,0,0,3,3,.,0,0,3,4,.,0,0,3,5,
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32 ,0,0,4,6,.,0,0,4,7,.,0,0,4,8,.,0,0,4,9,.,0,0,5,0,.,0,0,5,1,.,0,0,5,2,.,0,0,5,3,.,0,0,5,4,.,0,0,5,5,
33 ,0,0,5,6,.,0,0,5,7,.,0,0,5,8,.,0,0,5,9,.,0,0,6,0,.,0,0,6,1,.,0,0,6,2,.,0,0,6,3,.,0,0,6,4,.,0,0,6,5,
34 PLOT TRANSIENT DEFORMATION CONTOUR 1, TIME 3, 90-6, 4, 10-6, SET 1, SYMBOL 0,
35 OUTLINE
36 CONTOUR ZDISP LIST ,0,0,0,1,.,0,0,0,2,.,0,0,0,3,.,0,0,0,4,.,0,0,0,5,.,0,0,0,6,.,0,0,0,7,
37 ,0,0,0,8,.,0,0,0,9,.,0,0,1,0,.,0,0,1,1,.,0,0,1,2,.,0,0,1,3,.,0,0,1,4,.,0,0,1,5,.,0,0,1,6,.,0,0,1,7,
38 ,0,0,1,8,.,0,0,1,9,.,0,0,2,0,.,0,0,2,1,.,0,0,2,2,.,0,0,2,3,.,0,0,2,4,.,0,0,2,5,.,0,0,2,6,.,0,0,2,7,
39 ,0,0,2,8,.,0,0,2,9,.,0,0,3,0,.,0,0,3,1,.,0,0,3,2,.,0,0,3,3,.,0,0,3,4,.,0,0,3,5,
40 ,0,0,3,6,.,0,0,3,7,.,0,0,3,8,.,0,0,3,9,.,0,0,4,0,.,0,0,4,1,.,0,0,4,2,.,0,0,4,3,.,0,0,4,4,.,0,0,4,5,
41 ,0,0,4,6,.,0,0,4,7,.,0,0,4,8,.,0,0,4,9,.,0,0,5,0,.,0,0,5,1,.,0,0,5,2,.,0,0,5,3,.,0,0,5,4,.,0,0,5,5,
42 ,0,0,5,6,.,0,0,5,7,.,0,0,5,8,.,0,0,5,9,.,0,0,6,0,.,0,0,6,1,.,0,0,6,2,.,0,0,6,3,.,0,0,6,4,.,0,0,6,5,
43 PLOT TRANSIENT DEFORMATION CONTOUR 1, TIME 5, 96-6, 6, 6, SET 1, SYMBOL 0,
44 OUTLINE
45 CONTOUR ZDISP LIST ,0,0,0,1,.,0,0,0,2,.,0,0,0,3,.,0,0,0,4,.,0,0,0,5,.,0,0,0,6,.,0,0,0,7,
46 ,0,0,0,8,.,0,0,0,9,.,0,0,1,0,.,0,0,1,1,.,0,0,1,2,.,0,0,1,3,.,0,0,1,4,.,0,0,1,5,.,0,0,1,6,.,0,0,1,7,
47 ,0,0,1,8,.,0,0,1,9,.,0,0,2,0,.,0,0,2,1,.,0,0,2,2,.,0,0,2,3,.,0,0,2,4,.,0,0,2,5,.,0,0,2,6,.,0,0,2,7,
48 ,0,0,2,8,.,0,0,2,9,.,0,0,3,0,.,0,0,3,1,.,0,0,3,2,.,0,0,3,3,.,0,0,3,4,.,0,0,3,5,
49 ,0,0,3,6,.,0,0,3,7,.,0,0,3,8,.,0,0,3,9,.,0,0,4,0,.,0,0,4,1,.,0,0,4,2,.,0,0,4,3,.,0,0,4,4,.,0,0,4,5,
50 ,0,0,4,6,.,0,0,4,7,.,0,0,4,8,.,0,0,4,9,.,0,0,5,0,.,0,0,5,1,.,0,0,5,2,.,0,0,5,3,.,0,0,5,4,.,0,0,5,5,

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PLATE TRANSIENT RESPONSE CASE CONTROL DECK ECHO

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GARD
COUNT
51 *****66045*****66055*****66066*****66065
52 PLOT TRANSIENT DEFORMATION CONTOUR 1, TIME 7.9-6.10-6, SET 1, SYMBOL 0,
53 OUTLINE
54 CONTOUR 70ISP LIST .0001,.0002,.0003,.0004,.0005,.0006,.0007,
55 .0008,.0009,.0010,.0011,.0012,.0013,.0014,.0015,.0016,.0017,.0018,.0019,.0020,.0021,
56 .0022,.0023,.0024,.0025,.0026,.0027,.0028,.0029,.0030,.0031,.0032,.0033,.0034,
57 .0035,.0036,.0037,.0038,.0039,.0040,.0041,.0042,.0043,.0044,.0045,.0046,.0047,
58 .0048,.0049,.0050,.0051,.0052,.0053,.0054,.0055,.0056,.0057,.0058,.0059,.0060,
59 .0061,.0062,.0063,.0064,.0065,.0066,.0067,.0068,.0069,.0070,.0071,.0072,.0073,
60 .0074,.0075,.0076,.0077,.0078,.0079,.0080,.0081,.0082,.0083,.0084,.0085,.0086,
61 .0087,.0088,.0089,.0090,.0091,.0092,.0093,.0094,.0095,.0096,.0097,.0098,.0099,
62 .0100
63 CONTOUR 70ISP LIST .0001,.0002,.0003,.0004,.0005,.0006,.0007,
64 .0008,.0009,.0010,.0011,.0012,.0013,.0014,.0015,.0016,.0017,.0018,.0019,.0020,
65 .0021,.0022,.0023,.0024,.0025,.0026,.0027,.0028,.0029,.0030,.0031,.0032,.0033,
66 .0034,.0035,.0036,.0037,.0038,.0039,.0040,.0041,.0042,.0043,.0044,.0045,
67 .0046,.0047,.0048,.0049,.0050,.0051,.0052,.0053,.0054,.0055,.0056,.0057,.0058,
68 .0059,.0060,.0061,.0062,.0063,.0064,.0065,.0066,.0067,.0068,.0069,.0070,.0071,
69 .0072,.0073,.0074,.0075,.0076,.0077,.0078,.0079,.0080,.0081,.0082,.0083,.0084,
70 .0085,.0086,.0087,.0088,.0089,.0090,.0091,.0092,.0093,.0094,.0095,.0096,.0097,
71 .0098,.0099,.0100
72 CONTOUR 70ISP LIST .0001,.0002,.0003,.0004,.0005,.0006,.0007,
73 .0008,.0009,.0010,.0011,.0012,.0013,.0014,.0015,.0016,.0017,.0018,.0019,.0020,
74 .0021,.0022,.0023,.0024,.0025,.0026,.0027,.0028,.0029,.0030,.0031,.0032,.0033,
75 .0034,.0035,.0036,.0037,.0038,.0039,.0040,.0041,.0042,.0043,.0044,.0045,
76 .0046,.0047,.0048,.0049,.0050,.0051,.0052,.0053,.0054,.0055,.0056,.0057,.0058,
77 .0059,.0060,.0061,.0062,.0063,.0064,.0065,.0066,.0067,.0068,.0069,.0070,.0071,
78 .0072,.0073,.0074,.0075,.0076,.0077,.0078,.0079,.0080,.0081,.0082,.0083,.0084,
79 .0085,.0086,.0087,.0088,.0089,.0090,.0091,.0092,.0093,.0094,.0095,.0096,.0097,
80 .0098,.0099,.0100
81 CONTOUR 70ISP LIST .0001,.0002,.0003,.0004,.0005,.0006,.0007,
82 .0008,.0009,.0010,.0011,.0012,.0013,.0014,.0015,.0016,.0017,.0018,.0019,.0020,
83 .0021,.0022,.0023,.0024,.0025,.0026,.0027,.0028,.0029,.0030,.0031,.0032,.0033,
84 .0034,.0035,.0036,.0037,.0038,.0039,.0040,.0041,.0042,.0043,.0044,.0045,
85 .0046,.0047,.0048,.0049,.0050,.0051,.0052,.0053,.0054,.0055,.0056,.0057,.0058,
86 .0059,.0060,.0061,.0062,.0063,.0064,.0065,.0066,.0067,.0068,.0069,.0070,.0071,
87 .0072,.0073,.0074,.0075,.0076,.0077,.0078,.0079,.0080,.0081,.0082,.0083,.0084,
88 .0085,.0086,.0087,.0088,.0089,.0090,.0091,.0092,.0093,.0094,.0095,.0096,.0097,
89 .0098,.0099,.0100
90 BEGIN BULK
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*** USER INFORMATION MESSAGE 207, BULK DATA NOT SORTED, X SORT WILL RE-ORDER DECK.

COPY AVAILABLE TO DDC DOES NOT PERMIT FULLY LEGIBLE PRODUCTION

AFAPL-TR-76-56

S O F T E D B U L K D A T A E C H O

GAPP	COUNT	1 ..	2 ..	3 ..	4 ..	5 ..	6 ..	7 ..	8 ..	9 ..	10 ..
51-	COUAD2	166	1	116	127	126	117				
52-	COUAD2	107	1	117	128	129	118				
53-	COUAD2	106	1	116	129	130	119				
54-	COUAD2	109	1	119	130	131	120				
55-	COUAD2	115	1	124	131	132	121				
56-	COUAD2	116	1	127	136	139	128				
57-	COUAD2	117	1	128	139	140	129				
58-	COUAD2	118	1	129	140	141	130				
59-	COUAD2	119	1	131	141	142	131				
60-	COUAD2	120	1	131	142	143	132				
61-	COUAD2	126	1	136	149	150	139				
62-	COUAD2	127	1	139	150	151	140				
63-	COUAD2	128	1	140	151	152	141				
64-	COUAD2	129	1	141	152	153	142				
65-	COUAD2	130	1	142	153	154	143				
66-	COUAD2	136	1	149	160	161	150				
67-	COUAD2	137	1	150	161	162	151				
68-	COUAD2	138	1	151	162	163	152				
69-	COUAD2	139	1	152	163	164	153				
70-	COUAD2	140	1	153	164	165	154				
71-	COUAD2	146	1	164	171	172	161				
72-	COUAD2	147	1	161	172	173	162				
73-	COUAD2	148	1	162	173	174	163				
74-	COUAD2	149	1	163	174	175	164				
75-	COUAD2	156	1	174	183	184	173				
76-	COUAD2	156	1	171	182	183	172				
77-	COUAD2	157	1	172	183	184	173				
78-	COUAD2	158	1	173	184	185	174				
79-	COUAD2	159	1	174	185	186	175				
80-	COUAD2	160	1	175	186	187	176				
81-	COUAD2	166	1	182	193	194	183				
82-	COUAD2	167	1	183	194	195	184				
83-	COUAD2	168	1	184	195	196	185				
84-	COUAD2	160	1	185	196	197	186				
85-	COUAD2	171	1	186	197	198	187				
86-	COUAD2	171	1	193	204	205	194				
87-	COUAD2	177	1	194	205	206	195				
88-	COUAD2	178	1	195	206	207	196				
89-	COUAD2	179	1	196	207	208	197				
90-	COUAD2	181	1	197	208	209	198				
91-	COUAD2	186	1	204	215	216	205				
92-	COUAD2	187	1	205	216	217	206				
93-	COUAD2	188	1	206	217	218	207				
94-	COUAD2	189	1	207	218	219	208				
95-	COUAD2	191	1	208	219	220	209				
96-	COUAD2	196	1	215	226	227	216				
97-	COUAD2	197	1	216	227	228	217				
98-	COUAD2	198	1	217	228	229	218				
99-	COUAD2	199	1	218	229	230	219				
100-	COUAD2	201	1	219	230	231	220				

COPY AVAILABLE TO DDC DOES NOT PERMIT FULLY LEGIBLE PRODUCTION

AFAPL-TR-76-56

SORTED BULK DATA ECHO

GAFO	1	2	3	4	5	6	7	8	9	10
COUNT	1	2	3	4	5	6	7	8	9	10
151	COUAD2 345	1	346	347	348	349	350	351	352	353
152	COUAD2 347	1	348	349	350	351	352	353	354	355
153	COUAD2 348	1	349	350	351	352	353	354	355	356
154	COUAD2 349	1	350	351	352	353	354	355	356	357
155	COUAD2 350	1	351	352	353	354	355	356	357	358
156	COUAD2 351	1	352	353	354	355	356	357	358	359
157	COUAD2 352	1	353	354	355	356	357	358	359	360
158	COUAD2 353	1	354	355	356	357	358	359	360	361
159	COUAD2 354	1	355	356	357	358	359	360	361	362
160	COUAD2 355	1	356	357	358	359	360	361	362	363
161	COUAD2 356	1	357	358	359	360	361	362	363	364
162	COUAD2 357	1	358	359	360	361	362	363	364	365
163	COUAD2 358	1	359	360	361	362	363	364	365	366
164	COUAD2 359	1	360	361	362	363	364	365	366	367
165	COUAD2 360	1	361	362	363	364	365	366	367	368
166	JA-FA 65	171	3	230.	15000.	11	11	11	11	11
167	SIGR 1	MAX	0	230.	15000.	11	11	11	11	11
168	↑EI									↑EI
169	GROSSI									6
170	GRID 6	6	6000	6000	6000	6000	6000	6000	6000	6000
171	GRID 7	7	6000	6000	6000	6000	6000	6000	6000	6000
172	GRID 8	8	6000	6000	6000	6000	6000	6000	6000	6000
173	GRID 9	9	6000	6000	6000	6000	6000	6000	6000	6000
174	GRID 10	10	6000	6000	6000	6000	6000	6000	6000	6000
175	GRID 11	11	6000	6000	6000	6000	6000	6000	6000	6000
176	GRID 12	12	6000	6000	6000	6000	6000	6000	6000	6000
177	GRID 13	13	6000	6000	6000	6000	6000	6000	6000	6000
178	GRID 14	14	6000	6000	6000	6000	6000	6000	6000	6000
179	GRID 15	15	6000	6000	6000	6000	6000	6000	6000	6000
180	GRID 16	16	6000	6000	6000	6000	6000	6000	6000	6000
181	GRID 17	17	6000	6000	6000	6000	6000	6000	6000	6000
182	GRID 18	18	6000	6000	6000	6000	6000	6000	6000	6000
183	GRID 19	19	6000	6000	6000	6000	6000	6000	6000	6000
184	GRID 20	20	6000	6000	6000	6000	6000	6000	6000	6000
185	GRID 21	21	6000	6000	6000	6000	6000	6000	6000	6000
186	GRID 22	22	6000	6000	6000	6000	6000	6000	6000	6000
187	GRID 23	23	6000	6000	6000	6000	6000	6000	6000	6000
188	GRID 24	24	6000	6000	6000	6000	6000	6000	6000	6000
189	GRID 25	25	6000	6000	6000	6000	6000	6000	6000	6000
190	GRID 26	26	6000	6000	6000	6000	6000	6000	6000	6000
191	GRID 27	27	6000	6000	6000	6000	6000	6000	6000	6000
192	GRID 28	28	6000	6000	6000	6000	6000	6000	6000	6000
193	GRID 29	29	6000	6000	6000	6000	6000	6000	6000	6000
194	GRID 30	30	6000	6000	6000	6000	6000	6000	6000	6000
195	GRID 31	31	6000	6000	6000	6000	6000	6000	6000	6000
196	GRID 32	32	6000	6000	6000	6000	6000	6000	6000	6000
197	GRID 33	33	6000	6000	6000	6000	6000	6000	6000	6000
198	GRID 34	34	6000	6000	6000	6000	6000	6000	6000	6000
199	GRID 35	35	6000	6000	6000	6000	6000	6000	6000	6000
200	GRID 36	36	6000	6000	6000	6000	6000	6000	6000	6000

COPY AVAILABLE TO DDC DOES NOT PERMIT FULLY LEGIBLE PRODUCTION

AFAPL-TR-76-56

PLATE TRANSIENT RESPONSE

SORTED BULK DATA ECHO

CARD	1 ..	2 ..	3 ..	4 ..	5 ..	6 ..	7 ..	8 ..	9 ..	10 ..
201	GRID 62		1.5000	1.5000	1.5000	1.5000				
202	GRID 63		1.5000	1.5000	1.5000	1.5000				
203	GRID 64		1.5000	1.5000	1.5000	1.5000				
204	GRID 65		1.5000	1.5000	1.5000	1.5000				
205	GRID 66		1.5000	1.5000	1.5000	1.5000				
206	GRID 67		1.5000	1.5000	1.5000	1.5000				
207	GRID 68		1.5000	1.5000	1.5000	1.5000				
208	GRID 69		1.5000	1.5000	1.5000	1.5000				
209	GRID 70		1.5000	1.5000	1.5000	1.5000				
210	GRID 71		1.5000	1.5000	1.5000	1.5000				
211	GRID 72		1.5000	1.5000	1.5000	1.5000				
212	GRID 73		1.5000	1.5000	1.5000	1.5000				
213	GRID 74		1.5000	1.5000	1.5000	1.5000				
214	GRID 75		1.5000	1.5000	1.5000	1.5000				
215	GRID 76		1.5000	1.5000	1.5000	1.5000				
216	GRID 77		1.5000	1.5000	1.5000	1.5000				
217	GRID 78		1.5000	1.5000	1.5000	1.5000				
218	GRID 79		1.5000	1.5000	1.5000	1.5000				
219	GRID 80		1.5000	1.5000	1.5000	1.5000				
220	GRID 81		1.5000	1.5000	1.5000	1.5000				
221	GRID 82		1.5000	1.5000	1.5000	1.5000				
222	GRID 83		1.5000	1.5000	1.5000	1.5000				
223	GRID 84		1.5000	1.5000	1.5000	1.5000				
224	GRID 85		1.5000	1.5000	1.5000	1.5000				
225	GRID 86		1.5000	1.5000	1.5000	1.5000				
226	GRID 87		1.5000	1.5000	1.5000	1.5000				
227	GRID 88		1.5000	1.5000	1.5000	1.5000				
228	GRID 89		1.5000	1.5000	1.5000	1.5000				
229	GRID 90		1.5000	1.5000	1.5000	1.5000				
230	GRID 91		1.5000	1.5000	1.5000	1.5000				
231	GRID 92		1.5000	1.5000	1.5000	1.5000				
232	GRID 93		1.5000	1.5000	1.5000	1.5000				
233	GRID 94		1.5000	1.5000	1.5000	1.5000				
234	GRID 95		1.5000	1.5000	1.5000	1.5000				
235	GRID 96		1.5000	1.5000	1.5000	1.5000				
236	GRID 97		1.5000	1.5000	1.5000	1.5000				
237	GRID 98		1.5000	1.5000	1.5000	1.5000				
238	GRID 99		1.5000	1.5000	1.5000	1.5000				
239	GRID 100		1.5000	1.5000	1.5000	1.5000				
240	GRID 101		1.5000	1.5000	1.5000	1.5000				
241	GRID 102		1.5000	1.5000	1.5000	1.5000				
242	GRID 103		1.5000	1.5000	1.5000	1.5000				
243	GRID 104		1.5000	1.5000	1.5000	1.5000				
244	GRID 105		1.5000	1.5000	1.5000	1.5000				
245	GRID 106		1.5000	1.5000	1.5000	1.5000				
246	GRID 107		1.5000	1.5000	1.5000	1.5000				
247	GRID 108		1.5000	1.5000	1.5000	1.5000				
248	GRID 109		1.5000	1.5000	1.5000	1.5000				
249	GRID 110		1.5000	1.5000	1.5000	1.5000				
250	GRID 111		1.5000	1.5000	1.5000	1.5000				

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SORTED BULK DATA ECHO

CARD	1	2	3	4	5	6	7	8	9	10
251	GRID 152			2.7000	.9600					
252	GRID 153			2.7000	1.2000	.0000				
253	GRID 154			2.7000	1.5000	.0000				
254	GRID 160			2.8500	.0000	.0000				
255	GRID 161			2.8500	.3000	.0000				
256	GRID 162			2.8500	.6000	.0000				
257	GRID 163			2.8500	.9000	.0000				
258	GRID 164			2.8500	1.2000	.0000				
259	GRID 165			2.8500	1.5000	.0000				
260	GRID 171			3.1000	.0000	.0000				
261	GRID 172			3.1000	.3000	.0000				
262	GRID 173			3.1000	.6000	.0000				
263	GRID 174			3.1000	.9000	.0000				
264	GRID 175			3.1000	1.2000	.0000				
265	GRID 176			3.1000	1.5000	.0000				
266	GRID 182			3.1500	.0000	.0000				
267	GRID 183			3.1500	.3000	.0000				
268	GRID 184			3.1500	.6000	.0000				
269	GRID 185			3.1500	.9000	.0000				
270	GRID 186			3.1500	1.2000	.0000				
271	GRID 187			3.1500	1.5000	.0000				
272	GRID 193			3.3000	.0000	.0000				
273	GRID 194			3.3000	.3000	.0000				
274	GRID 195			3.3000	.6000	.0000				
275	GRID 196			3.3000	.9000	.0000				
276	GRID 197			3.3000	1.2000	.0000				
277	GRID 198			3.3000	1.5000	.0000				
278	GRID 204			3.4500	.0000	.0000				
279	GRID 205			3.4500	.3000	.0000				
280	GRID 206			3.4500	.6000	.0000				
281	GRID 207			3.4500	.9000	.0000				
282	GRID 208			3.4500	1.2000	.0000				
283	GRID 209			3.4500	1.5000	.0000				
284	GRID 215			3.6000	.0000	.0000				
285	GRID 216			3.6000	.3000	.0000				
286	GRID 217			3.6000	.6000	.0000				
287	GRID 218			3.6000	.9000	.0000				
288	GRID 219			3.6000	1.2000	.0000				
289	GRID 226			3.6000	1.5000	.0000				
290	GRID 226			3.7500	.0000	.0000				
291	GRID 227			3.7500	.3000	.0000				
292	GRID 228			3.7500	.6000	.0000				
293	GRID 229			3.7500	.9000	.0000				
294	GRID 230			3.7500	1.2000	.0000				
295	GRID 231			3.7500	1.5000	.0000				
296	GRID 237			3.9000	.0000	.0000				
297	GRID 238			3.9000	.3000	.0000				
298	GRID 239			3.9000	.6000	.0000				
299	GRID 240			3.9000	.9000	.0000				
300	GRID 241			3.9000	1.2000	.0000				

COPY AVAILABLE TO DDC DOES NOT
PERMIT FULLY LEGIBLE PRODUCTION

AFAPL-TR-76-56

SORTED BULK DATA ECHO

CARD COUNT	1	2	3	4	5	6	7	8	9	10
301	GRID 242	3.0366	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
302	GRID 248	4.0500	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
303	GRID 249	4.6500	3.6666	.0000	.0000	.0000	.0000	.0000	.0000	.0000
304	GRID 250	4.0500	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
305	GRID 251	4.6500	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
306	GRID 252	4.6500	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
307	GRID 253	4.6500	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
308	GRID 254	4.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
309	GRID 260	4.2000	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
310	GRID 261	4.2000	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
311	GRID 262	4.2000	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
312	GRID 263	4.2000	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
313	GRID 264	4.2000	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
314	GRID 270	4.3500	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
315	GRID 271	4.3500	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
316	GRID 272	4.3500	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
317	GRID 273	4.3500	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
318	GRID 274	4.3500	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
319	GRID 275	4.3500	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
320	GRID 281	4.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
321	GRID 282	4.5000	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
322	GRID 283	4.5000	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
323	GRID 284	4.5000	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
324	GRID 285	4.5000	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
325	GRID 286	4.5000	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
326	GRID 292	4.8125	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
327	GRID 293	4.8125	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
328	GRID 294	4.8125	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
329	GRID 295	4.8125	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
330	GRID 296	4.8125	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
331	GRID 297	4.8125	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
332	GRID 303	5.1250	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
333	GRID 304	5.1250	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
334	GRID 305	5.1250	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
335	GRID 306	5.1250	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
336	GRID 307	5.1250	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
337	GRID 308	5.1250	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
338	GRID 314	5.4375	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
339	GRID 315	5.4375	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
340	GRID 316	5.4375	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
341	GRID 317	5.4375	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
342	GRID 318	5.4375	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
343	GRID 319	5.4375	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
344	GRID 325	5.7500	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
345	GRID 326	5.7500	3.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
346	GRID 327	5.7500	.6100	.0000	.0000	.0000	.0000	.0000	.0000	.0000
347	GRID 328	5.7500	9.6600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
348	GRID 329	5.7500	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
349	GRID 330	5.7500	1.5000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
350	GRID 336	6.0625	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000

PLATE TRANSIENT RESPONSE		SORTED BULK DATA ECHO									
COUNT	GRID	1	2	3	4	5	6	7	8	9	10
351	GRID	337	6.6525	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
352	GRID	338	6.6625	.6000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
353	GRID	339	6.6625	.9600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
354	GRID	340	6.6625	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
355	GRID	341	6.6625	1.5600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
356	GRID	342	6.3750	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
357	GRID	343	6.3750	.3600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
358	GRID	344	6.3750	.6000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
359	GRID	345	6.3750	.9600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
360	GRID	346	6.3750	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
361	GRID	347	6.3750	1.5600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
362	GRID	348	6.6375	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
363	GRID	349	6.6375	.3600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
364	GRID	350	6.6375	.6000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
365	GRID	351	6.6375	.9600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
366	GRID	352	6.6375	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
367	GRID	353	6.6375	1.5600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
368	GRID	354	7.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
369	GRID	355	7.0000	.3600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
370	GRID	356	7.0000	.6000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
371	GRID	357	7.0000	.9600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
372	GRID	358	7.0000	1.2000	.0000	.0000	.0000	.0000	.0000	.0000	.0000
373	GRID	359	7.0000	1.5600	.0000	.0000	.0000	.0000	.0000	.0000	.0000
374	MATI	1	1.07	.03	.2597E-3						
375	DAGAM	LMODES	10								
376	PQUAD2	1	.1875								
377	SPC1	2	17	20	39	50	61	72			
378	A2	83	105	116	127	138	149	160			
379	A2	171	193	204	215	226	237	248			
380	A2	259	261	292	303	314	325	336			
381	A2	347	358	369							
382	SPC1	2	123456	6	THRU	11					
383	TABLED1	75									
384	A75	0.0	3.0-6	0.0	0.1705	6.0-6	0.3360	9.0-6	0.4917		
385	A75	12.0-6	15.0-6	18.0-6	21.0-6	24.0-6	27.0-6	30.0-6	33.0-6		
386	A75	24.0-6	27.0-6	30.0-6	33.0-6	36.0-6	39.0-6	42.0-6	45.0-6		
387	A75	31.0-6	34.0-6	37.0-6	40.0-6	43.0-6	46.0-6	49.0-6	52.0-6		
388	A75	43.0-6	46.0-6	49.0-6	52.0-6	55.0-6	58.0-6	61.0-6	64.0-6		
389	A75	55.0-6	58.0-6	61.0-6	64.0-6	67.0-6	70.0-6	73.0-6	76.0-6		
390	LOAD1	7C	65								
391	STEP	60	55	1.0-6	1						
	ENDDATA										