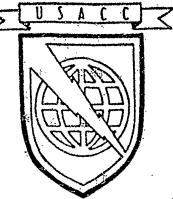
SEIP 015

(12)



STANDARD
ENGINEERING INSTALLATION PACKAGE

TELEPHONE TRAFFIC RECORDER SYSTEM

9 AUGUST 1976 SUSSIDE SUSSIDE

APPROVED FOR PUBLIC RELEASE. DISTRIBUTION UNLIMITED

HEADQUARTERS
U. S. ARMY COMMUNICATIONS COMMAND
FORT HUACHUCA, ARIZONA 85613

AD A 030643

E OF THE AR

#### **DISPOSITION INSTRUCTIONS**

Destroy this document when no longer needed.

Do not return it to the originates.

#### **DISCLAIMER**

The use of trade names in this document does not constitute an official endorsement or approval of the use of such commercial hardware or software. This document may not be cited for purpose of advertisement.

#### **AVAILABILITY**

This publication is available for sale through the Defense Documentation Center, Cameron Station, Alexandria, VA 22314.

TY CLASSIFIC TION OF THIS PAGE (When Pata Entered) READ INSTRUCTIONS REPORT DOCUMENTATION PAGE BEFORE COMPLETING FORM RECIPIENT'S CATALOG NUMBER 1. RE. ORT NUMBER 2. GOVT ACCESSION NO. CC- SEIP- 015 SE30 015-TYPE OF REPORT & PERIOD COVERED 4. TITLE (and Subtitle) Standard Engineering Installation Package. Final, Indefinite Telephone Traffic Recorder System, 6. PERFORMING ORG, REPORT NUMBER 7. AUTHOR(a) 9. PERFORMING ORGANIZATION NAME AND ADDRESS 10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS US Army Communications-Electronics Engineering -Installation Agency ATTN: CCC-CED-STT, Fort Huachuca, AZ 11. CONTROLLING OFFICE NAME AND ADDRESS 12. REPORT DATE US Army Communications Command ATTN: CC-PA-AMP 9 August 1976 13. NUMBER OF PAGES Fort Huachuca, Arizona 85613 14. MONITORING AGENCY NAME & ADDRESS(If different from Controlling Office) 15. SECURITY CLASS. (of this report) US Army Communications Command ATTN: CC-OPS-SM Unclassified 15a. DECLASSIFICATION/DOWNGRADING Fort Huachuca, Arizona 85613 DISTRIBUTION STATEMENT (of this Report) proved for public release. Distribution unlimited. 17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, If different from Report) 18. SUPPLEMENTARY NOTES 19. KEY WORDS (Continue on reverse side if necessary and identify by block number) Traffic recorder system, Telephone Traffic Scanner TA 917/GT, Digital Readout Electronic Counter CP-1147/GT, Electrical Connector Assembly MX 9457/GT, Reperforator RR 345/FG, site survey, quality assurance. ABSTRACT (Continue on reverse elde if necessary and identify by block number) This standard engineering installation package (SEIP) helps engineers, technicians, logistics personnel and project officers to engineer, install, and standardize small, medium, and large traffic recorder systems at Army posts, camps, and stations worldwide. It gives a system description along with the technical aspects of the equipment and installation areas. It contains a list of applicable documents, describes a comprehensive checklist for site surveys, tells how to install equipment, reproduces 8 engineering drawings &-continued-

DD 1 JAN 73 1473

EDITION OF 1 NOV 65 IS OBSOLETE

SECURITY CLASSIFICATION OF THIS PAGE (When Date Entered)

20. Abstract—and gives a bill of materials with which to accomplish it all. The SEIP describes quality assurance inspections and gives sample forms to ascertain areas of responsibility, checklists, and certification. One section gives a detailed test plan and checkout procedure while the system is in operation and suggests the form for a technical acceptance certificate. The SEIP also contains sample coordination documents of all agencies involved and a completion certification that the project has met all the test criteria.

किएड उपने वि	white dispersion in the last of the second	
MTIS OPC UE MIKOUADE JUSTIFICATION	Ent a ded	000
BY DISTRIBUTION/AN DIST. AVAIL	VAILABILITY GOOD	E3
A	ortal	

# DEPARTMENT OF THE ARMY HEADQUARTERS, US ARMY COMMUNICATIONS COMMAND Fort Huachuca, Arizona 85613

Standard Engineering Installation Package TELEPHONE TRAFFIC RECORDER SYSTEM  Paragraph  SECTION I. GENERAL	Page 1-1 1-1 1-1
	1-1 1-1 1-1
SECTION I. GENERAL	1-1 1-1
	1-1 1-1
1.2 PURPOSE AND USE	1-6 1-6 1-10
SECTION 2. SITE SURVEY DATA AND CHECKLIST	
	2-1 2-1
SECTION 3. INSTALLATION INSTRUCTIONS	
3.2 INSTALLATION PERSONNEL	3-1 3-1 3-1 3-22 3-22
SECTION 4. ENGINEERING INSTALLATION DRAWINGS	
4.2 INSTALLATION DRAWINGS CONTROL	4-1 4-1 4-1 4-1
SECTION 5. BILL OF MATERIALS	•
	5-1 5-1

SEIP	015	9	Au	gust	1976
Parag	raph				Page
	SECTION 6. QUALITY ASSURANCE				
6.1 6.2 6.3 6.4 6.5 6.6	GENERAL INSPECTION RESPONSIBILITIES QUALITY ASSURANCE INSPECTION. QUALITY ASSURANCE ACCEPTANCE OR REJECTION EVIDENCE OF QUALITY ASSURANCE INSPECTIONS APPLICABILITY	•	•	•	6-1 6-1 6-1 6-4 6-5 6-5
	SECTION 7. OPERATIONAL TEST PLAN AND CHECKOUT PROCEDURES				
7.1 7.2 7.3 7.4 7.5	GENERAL	•	•	•	7-1 7-1 7-1 7-1 7-2
	SECTION 8. PROJECT COORDINATION LETTER				
8.1 8.2 8.3 8.4	GENERAL			•	8-1
	SECTION 9. COMPLETION CERTIFICATION				
9.1 9.2 9.3	GENERAL	•	•	•	9-1 9-1 9-1

SEIP 015

# LIST OF ILLUSTRATIONS

Figure	e No. Title			Page
1-1 1-2 1-3 1-4	Traffic recorder systems equipment		•	1-3 1-/
2-1	Sample Sitr Survey Checklist	•	•	2-2
3-1 3-2 3-3	Typical layout of equipment and patch panels in a single rack (small telephone exchange)  Typical electrical distribution/patch panel layout (small telephone exchange)  Typical electrical distribution/patch panel layout			
3-4 3-5	(medium telephone exchange) (2 racks) Typical equipment layout (large telephone exchange) Typical electrical distribution/patch panel layout	•	٠	3-6
3-6 3-7	(large telephone exchange)	•	•	3-9
6-1	Sample of Cognizant Agency, Command, and Facility Points of Contact	•	•	6-6
6-2 6-3 6-4 6-5	Sample of Preinstallation Quality Assurance Site Inspection	•	٠	6-11
6-6	Inspection			
7-1 7-2	Sample of Technical Acceptance Certificate Sample of Technical Acceptance Test			
8-1 8-2 8-3 8-4 8-5 8-6 8-7 8-8	Sample Project Coordination Letter	•	•	8-4 8-5 8-6 8-7 8-8 8-9
9-1	Sample Materiel Acceptance Record	٠		9-2

CE.	ΤP	01	E
. Tr	1 1	111	

# LIST OF TABLES

Table	No.	Title	Page
1-1		ler Systems Equipment,	1-5
3-1 3-2	Recorder Assignment Sequ Count Monitor Register A	dence	3-8
3-3	Exchanges)	Assignments (Large Exchange)	3-11 3-15
7-1	Telephone Traffic Record	der (To 2300 Lines) Test	7-3

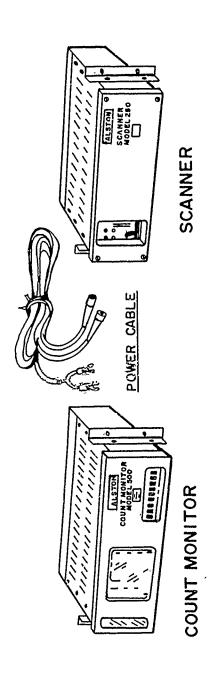
#### SECTION 1. GENERAL

- 1.1 BACKGROUND. The US Army Communications-Electronics Engineering Installation Agency (USACEEIA) is responsible for engineering, installing, and standardizing traffic recorder systems at Army posts, camps, and stations worldwide. In June 1971 the Alston Division of CONRAC Corporation was awarded a contract to furnish traffic recorder systems for CONUS installations. The first traffic recorder system became operational in late 1975. All CONUS installations are expected to have traffic recorder systems operational by early 1979.
- 1.2 PURPOSE AND USE. This standard engineering installation package ( $\overline{\text{SEIP}}$ ) provides guidance to all activities involved in the worldwide program described herein.
- 1.2.1 Application. This SEIP is prepared for engineers, cechnicians, logistics personnel, and project officers. Together with related sections and drawings, it covers the basic requirements and installation instructions for small, medium, and large telephone traffic recorder systems applicable to Army telephone exchanges. This SEIP applies mainly to new facilities and upgrading dial central offices (DCO) which do not have a traffic recorder system. It is not intended to result in a major re-engineering effort to make existing operational installations conform to its provisions.
- 1.2.2 <u>Use</u>. This SEIP should be used to identify major bill of materials (BOM) items in order to stockpile them for callout and by site engineers to develop the BOM for a specific installation. Items peculiar to a specific installation should be added as necessary.

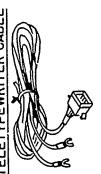
#### 1.3 SYSTEM DESCRIPTION.

THE REPORT OF THE PARTY OF THE

1.3.1 General. The system provides a means of acquiring essential traffic data. Timely receipt of this data by traffic engineering personnel will result in more accurate evaluation of the facilities. Based upon known usage, future requirements may be predicted. The DCO will not be functionally changed by this system; however, the system, when installed, will provide an increased study capability characterized by greater efficiency and flexibility. Traffic data must be forwarded by mail, or electrically retransmitted as required from posts, camps, and stations. Systems equipment and equipment interfacing are depicted in figures 1-1 and 1-2. Electrical transmission of traffic data to a central computer for processing is in future planning.



INPUT CABLES ELECTRICAL CONNECTOR ASSY MX 9457 GT (PATCH PANEL) 

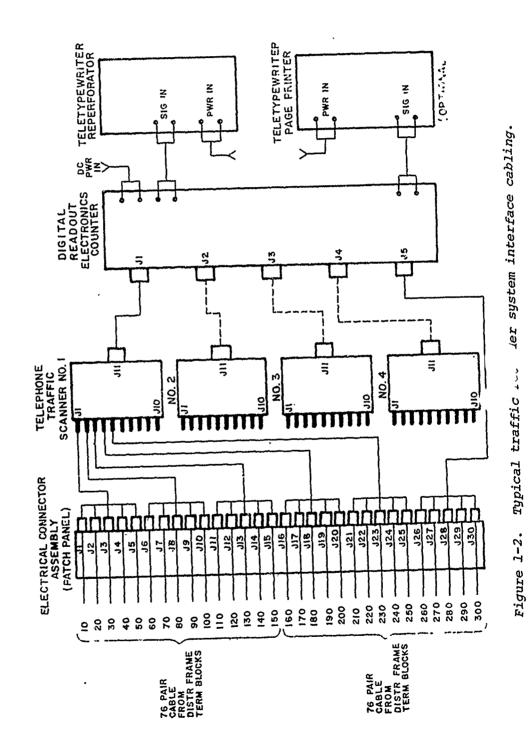


TELETYPEWRITER CABLE

SYNC GENERATOR CABLE



Traffic recorder systems equipment. Figure 1-1.



SEIP 015

1.3.2 <u>Components</u>. The traffic recorder system consists of a patching facility which connects the switches and trunks to rack-mounted traffic scanners and count monitors. A reperforator provides punched tape output and an optional teletypewriter is used to obtain a hard copy printout of required data. Preferable installation practices have been included in this SEIP.

- 1.3.3 Type of Data. Data provided by the system as specified by the preparing engineer, may be: total usage counts, peg counts, all trunks busy, last trunk busy, and overflow data. Information is obtained by sampling individual switch and trunk leads, (i.e., "C" leads) for a busy or idle condition at selected time intervals.
- 1.4 <u>TECHNICAL DESCRIPTION</u>. The electrical and physical characteristics of telephone traffic recorder systems equipment are in table 1-1. A description of each equipment follows.
- 1.4.1 Telephone Traffic Scanner, TA 917/GT. The Telephone Traffic Scanner, TA 917/GT, hereinafter called the scanner, obtains telephone traffic usage measurements from up to 500 trunks. A scan is initiated by an external time pulse. Scanner input groups are in blocks of 10 each. Each group of 10 inputs is wired internally to 1 output and may be grouped in any combination up to 150 inputs per group. Scanner outputs are used to drive electronic register units in the Model 500 Count Monitor.
- 1.4.2 <u>Digital Readout Electronic Counter, CP-1147/GT</u>. The Digital Readout Electronic Counter, CP-1147/GT, hereinafter called the counter, receives up to 250 input data lines from the scanner and stores all register counts in one of two separate electronic buffers. Stored data feeds out at periodic intervals to a printout device.
- 1.4.2.1 The counter(s) can drive a local teletypewriter or a remote unit at a central data collection center. Auxiliary equipment converts the teletype output signal to a tone-shift frequency signal for transmission over dedicated line/link facilities, i.e., frequency-division (frequency-shift-keyed) multiplexing. If a direct distance dialing (DDD) facility is required, auxiliary equipment must be used. Equipment at the data collection center decodes the signals, which then drive a teletypewriter. Printout may be initiated from the collection center by a reverse control signal sent back to the counter location. The counter can automatically poll several remote offices from a common control center.

SEIP 015

Table 1-1. Telephone Traffic Recorder Systems Equipment,
Physical and Electrical Characteristics

Equipment	Power-input	Size (inches) Height, Width, Depth	Weight (lbs)
Telephone Traffic Scanner, TA 917/GT	-48 V dc .75A	7 x 19 3/16 x 12	20
Digital Readout Electronic Counter CP 1147/GT	120 V ac 50/60 10 -48 V dc	7 x 19 3/16 x 9 3/8	17
Electrical Connector Assembly MX 9457/GT	None	4 x 19	5
Reperforator, TT 345/FG	115 V ac 50,'60 Hz		37

Power supply (Optional equipment source to be determined by Facility Engineering).

Fuse panel (Optional equipment determined by Facility Engineering).

Teletypewriter (Optional equipment determined by Facility Engineering).

SEIP 015 9 August 1976

1.4.2.2 Both units (scanner and counter) consist of rack-mounted card files containing printed circuit cards. All connections are made at the rear of the units. Controls are on the front panels, with the exception of scan interval controls which are on the rear of the scanner.

- 1.4.3 Electrical Connector Assembly, MX 9457/GT. The Electrical Connector Assembly, MX 9457/GT, hereinafter called the patch panel, is provided with 30 connectors which can receive the 10-pin plugs from the equipment cables. The electrical connector assembly serves as a 19-inch rack-mounted electrical distribution center between the "C" leads to be monitored and the traffic recorder equipment.
- 1.4.4 Reperforator, TT 345/FG. The Reperforator, TT 345/FG, is the primary device providing a five-level perforated tape output (see fig. 1-3) compatible with current state-of-the-art computers. The tape output provides a page printout (see fig. 1-4) from a teletypewriter when processed through a tape reader or transmitter distributor (TD). Additionally, a counter may drive a teletypewriter directly. (See fig. 1-2.)
- 1.5 MAINTENANCE PHILOSOPHY. Major item maintenance is performed on-site only. No off-site maintenance is authorized. The Dial Central Office Repairman (MOS 36H) will give direct maintenance support to the operator and organization, in accordance with the applicable Department of the Army technical manuals referenced in paragraph 1.6.

いというできるというないというないというないというできないというないというないというできないというないのできないというないというないとなっているというないできないというないのできないというないというない

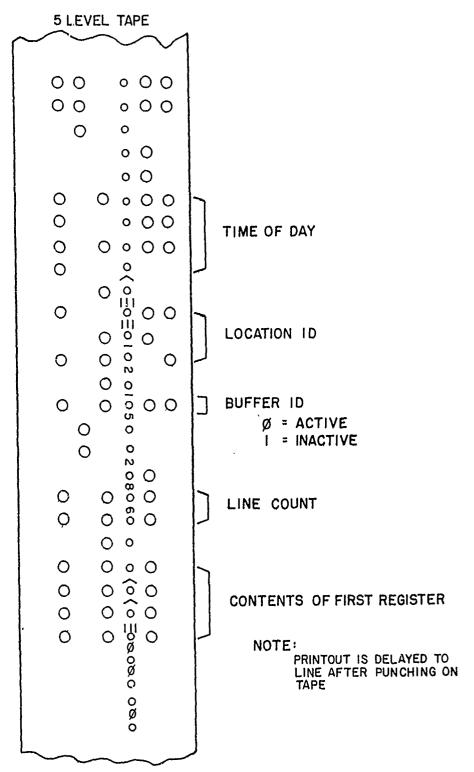


Figure 1-3. Reperforator Tape Output, TT-345/FG.

The second of th

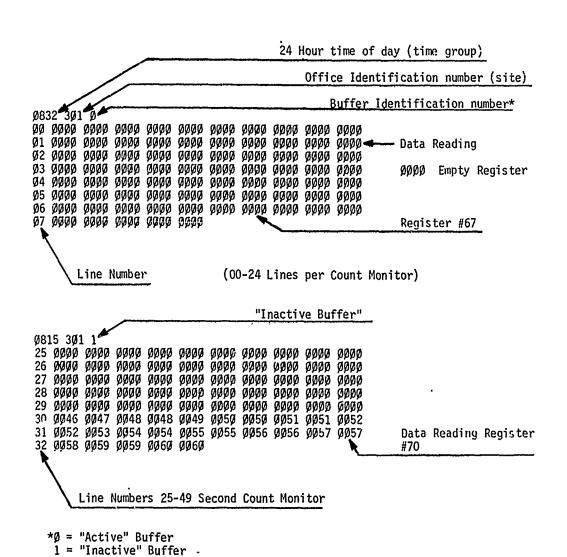


Figure 1-4. Typical page printout from optional teletypewriter.

SEIP SEIP 015

1.6 LIST OF APPLICABLE DOCUMENTS. The following publications contain information applicable to the installation, operation, and maintenance of the Army's traffic recorder systems equipment:

#### Government Documents.

#### SPECIFICATIONS:

MIL-I-45208

Inspection System Requirements

STANDARDS:

MIL-STD-105

Sampling Procedures and Tables for

Inspection by Attributes

MIL-STD-188

Military Communication System Tech-

nical Standards

MIL-STD-454

Standard General Requirements for

Electronic Equipment

#### OTHER PUBLICATIONS:

#### Manuals

TM 11-471

Manual Telephone Central Office

Installation

TM 11-2226

Teletypewriter Reperforators

TT-107/FG, TT-107B/FG, TT-108/FG, TT-109/FG, TT-345/FG, TT-345A/FG,

TT-346/FG, and TT-346A/FG

TM 11-5805-640-13

Operator's, Organizational, and

Direct Support Maintenance Manual (Including Repair Parts and Special Tools Lists) for Scanner Groups, Tele-

phone Traffic OA-8746(V)1/GT and

OA-8746(V)2/GT

TM 11-5805-642-13

Operator's, Organizational, and Direct Support Maintenance Manual (Including Repair Parts and Special Tools Lists) for Counter Groups,

Digital, OA-8745(V)2/GT and OA-8745(V)2/GT

TM 38-750

The Army Maintenance Management

System (TAMMS)

TM 740-90-1	Administrative Storage of Equipment
TM 750-244-2	Procedures for Destruction of Elec- tronics Materiel to Prevent Enemy Use (Electronics Command)
CCTM 105-50-21	USACC Telecommunications Engineering Installation Practices, Installation-General
Regulations	uche, ur
AR 105-22	Telecommunications Requirements, Planning, Developing, and Processing
CCR 702-1	Product Assurance, Quality Assurance Program
CCR 702-1-2	USACC Quality Assurance Program for Engineering, Installation, and Acceptance of Communications- Electronics Equipment and Systems
CCCR 702-1	Product Assurance, USACEEIA Quality Assurance and Testing Program
CCCR 702-2	Product Assurance, Preparation of Documentation for Test and Evaluation of Communications-Electronics Materiel
CCCR 702-3	Product Assurance, Role of the Test Director
CCCR 702-4	Product Assurance, Quality Assurance During On-Site Installation
CCCR 702-6	Product Assurance, Quality Assurance Reports
Bulletins	
SB 708-42	Federal Supply Code for Manufacturers- United States and Canada- Code to Name (Cataloging Handbook H4-2)
TB 95-1	US Army Air Traffic Control and NAVAID Facility Standards

**SEIP 015** 

Circulars

DCAC 370-160-3

Site Survey Data Book for Communica-

tions Facilities

DA Pamphlets

DA Pam 310-4

Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 7, 8, and 9), Supply Bulletins, and Lubri-cation Orders

DA Pam 310-7

Index of Modification Work Orders

b. Non-Government documents.

STANDARDS:

ANSI-C-1

National Electrical Code

1.7 COMMENTS ON PUBLICATION. Users of this publication are invited to submit recommendations for its improvement. Comments should be keyed to the page, paragraph, and line of the text for which the change is recommended. A mailing card for convenience is bound with this SEIP. Comments should be sent directly to the Commander, US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-CED-SEP, Fort Huachuca, Arizona 85613.

からからでは、これは、これは、これでは、これでは、これできないないというないからないからないからないできないない。

#### SECTION 2. SITE SURVEY DATA AND CHECKLIST

- 2.2 <u>SITE SURVEY CRITERION</u>. The site survey is conducted in accordance with the guidelines set forth in Defense Communications Agency (DCA) Circular 370-160-3, Site Survey Data Book for Communications Facilities. A telecon survey or statement of survey is not acceptable and will not negate the need to perform a physical review and complete a site survey checklist.
- 2.2.1 <u>Site Survey Checklist</u>. A site survey checklist (see a sample in fig. 2-1) is used by the survey team as a guide to identify and assemble required technical data during the site survey.

### SITE SURVEY CHECKLIST

	FOR	
DATE:		
PROJECT NUMBER:		
SITE LOCATION:		
CITY:		
INSTALLATION:		
BUILDING:	ROOM:	 
PROJECT ENGINEER:		
CLASSIFICATION:		

Figure 2-1. Sample Site Survey Checklist (sheet 1 of 5).

9 August 1976	SEIP 015
PROJECT OR TASK NO:	
1. PURPOSE OF SITE SURVEY:	
2. PERSONNEL CONTACTED OR PRESENT DURING SURVEY	:
Name, Grade, and Title Organization	Phone No.
a	
b	
C	
d	
e	
f	
g	
h	
3. EQUIPMENT TO BE INSTALLED:	
a. Contractor furnished and installed.	
b. GFE, Government installed.	
o CEE Continuation installed	

Figure 2-1. Sample Site Survey Checklist (sheet 2 of 5).

A CONTRACT OF THE PROPERTY OF

PROJECT	OR TASK NO:			***************************************
4. DOCU	MENTATION:			
complete	d by requisitio	n and review	of the physical pla of the plant-in-pla s obtained is as fo	ce (P-I-P)
Drawing	Number	<u>Title</u>	Revision Date	Source
		· · · · · · · · · · · · · · · · · · ·		
		~		
	· · · · · · · · · · · · · · · · · · ·	7		
		W. J		

Figure 2-1. Sample Site Survey Checklist (sheet 3 of 5).

b. Drawings not available during the site survey should be requested by the local military authorities through the most expeditious channels. Once obtained, the drawings should be immediately forwarded to Commander, US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-CED-SWST, Fort Huachuca, Arizona 85613.

c. If P-I-P drawings of the physical plant are not available, lack sufficient details, or are otherwise inadequate, provide a dimensioned sketch of the floor plan including the location, dimensions, and identity of each equipment. (Please attach the sketch.)

9 A	ugus	t 197	6	S	E1P 015
PRO	JECT	OR T	ASK NO:		
	d.	Addi	tional general information, which bear he facility, is as follows:		
	· · · · · · · · · · · · · · · · · · ·	<del></del>			
		** <u>***</u>		<del></del>	····
			<u> </u>		
5.			FIGURATION (To be supported by scaled		
	a.	Room	numbers:		
	b.	Floo			
		(1)	Material:		
		(2)	Condition:		
		(3)	Loading capacity:		
6.	STA		GROUND:		
	a.	Sign	al ground installed:	Yes	No
		(1)	Type (water pipe, rod, etc.)		
		(2)	Resistance of true earth ground		ohms
		(3)	Date measured:		
		(4)	Method used:		
	b.	Prot	cective ac ground installed	Yes	_ No

Figure 2-1. Sample Site Survey Checklist (sheet 4 of 5).

SELP 015	9 August 1976
PROJECT OR TASK NO:	
(1) All equipment grounded separate wires	to ac protective ground by Yes No
(2) Ferrous shields tied to	ac protective ground bus: Yes No
7. MISCELLANEOUS:	
Date	Site Survey Team Chief

Figure 2-1. Sample Site Survey Checklist (sheet 5 of 5).

#### SECTION 3. INSTALLATION INSTRUCTIONS

- 3.1 GENERAL. Installation instructions provide guidance to activities responsible for the engineering and installation of traffic recorder systems equipment. Installation supervisors and the quality assurance representative must be familiar with the installation specifications and applicable documents listed in paragraph 1.6 to direct the installation effort and inspect all work.
- 3.2 <u>INSTALLATION PERSONNEL</u>. Installation personnel are assigned in accordance with program priorities established by USACEEIA and the scheduling of teams to the area being served.
- 3.3 INSTALLATION CRITERIA. The equipment is installed in accordance with the established criteria, the inclosed engineering drawings, and referenced drawings and publications. Installation personnel must be familiar with CCTM 105-50-21, Telecommunications Engineering-Installation Practices, Installation-General, to ensure conformation to standard installation procedures. The operating command will determine the mode of operation and supply this information to the project engineer during the site survey. Necessary strapping and wiring will be specified by the project engineer.
- 3.3.1 <u>Referenced Drawings</u>. Drawings listed and provided in section 4, Engineering Installation Drawings, are used as engineering and installation guidelines. A set of current issue microfilm drawings (35-millimeter aperture cards) may be obtained from the US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-CED-SET, Fort Huachuca, Arizona 85613.

#### 3.3.2 <u>Cabling and Wiring</u>.

- 3.3.2.1 All switchboard and power cables are furnished in bulk and shall be cut and formed on the job by the installer. Refer to SEIP drawings, cable running lists and the manufacturers' recommendations provided with the equipment.
- 3.3.2.2 Whenever possible use existing cable racks and superstructure but without overloading. Extending superstructure to facilitate equipment in new racks may be required.
- 3.3.2.3 Cable ends from the cable runs to the office equipment that will be monitored will terminate on terminal blocks of the distributing frame and equipment bays concerned. Test points selected will be cross connected to the 10 by 30 or 10 by 20 terminal blocks on their respective frame, i.e., IDF, TDF, CDF, or equipment bays. These blocks will then be cabled and wired directly to the corresponding patch panel, MX 9457/GT.

3.3.2.4 Terminal blocks (10 by 30 or 10 by 20), for installation at equipment bays and the size of subsequent cable to the patch panel, must be determined on an as-required basis for each post, camp, or station configuration. The most commonly used sizes are recorded on the BOM, section 5.

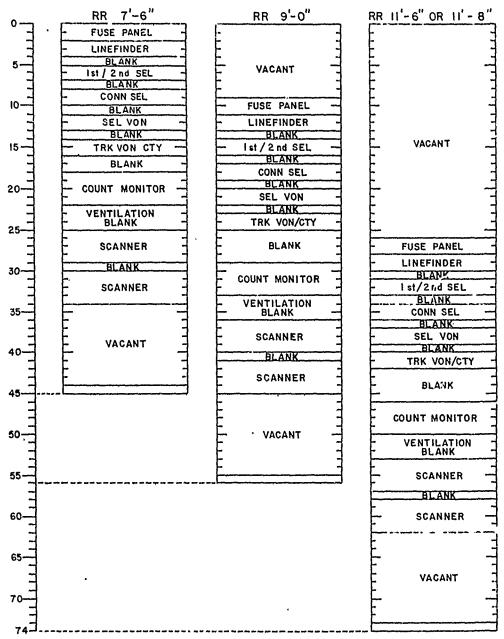
#### 3.3.3 Major and Minor Items of Equipment.

3.3.3.1 Patch panels will be required in a quantity according to the DCO size, sampling requirements, and potential growth. Figures 3-1 through 3-5 depict typical layouts for small, medium, and large offices. These illustrations are for guidance only in preparation of the engineering installation package (EIP). Each EIP will be individually engineered to the DCO requirements. However, the sequence of assignment (top to bottom) is standardized and will be followed as shown in table 3-1 and figures 3-6 and 3-7. The counter register assignments for the small, medium, and large exchanges are shown in tables 3-2 and 3-3.

#### 3.3.3.2 Counter.

THE PARTY OF THE P

- a. It is recommended that printed circuit boards (PCB's) be removed and stored until the system has been completely installed and continuity tested. When reinstalling, precaution must be taken to assure the power is OFF and PCB's are properly color-code mated to their respective sockets.
- b. When a second counter is used it must be connected in a chain so as to provide sequential readout into the same teletype-writer unit. Programing is accomplished by terminal strapping in the counter per manufacturer's instructions.
- c. The front panel identification thumbwheel is set to the 3-digit office number of the DCO. Instructions for setting the clock and presetting counter switches and controls is contained in both the manufacturer's publication and TM 11-5805-642-13.
- d. The counter's preformed cable provides the flexibility of plugging the input and output of any counter to any distribution panel (figures 1-1 and 1-2). The input connections are labeled J1 through J5 and run in consecutive vertical columns of 10 from top to bottom, beginning with input 1 (register 1) at the upper left corner of J1. The input numbers 0 through 9 are at the left of J1 and apply to all rows of all five connectors. The 25 vertical columns (each representing one printout line of ten registers) are labeled 0 through 24 (five columns per connector). Thus, the 250th register input will be at row 9 of column 24 on connector J5.

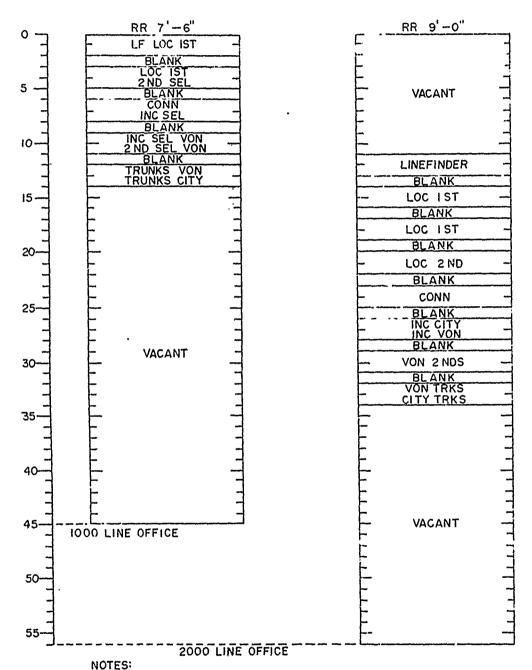


- I. CONFIGURATIONS REQUIRING MORE EQUIPMENT AND/OR PATCH PANELS, TWO RACKS SHALL BE USED.
- 3. ALLOW TWO VACANT SPACES BETWEEN PATCH AND FUSE PANEL.

  4. ALLOW TWO VACANT SPACES BETWEEN PATCH AND FUSE PANEL.

  5. ALLOW THREE VACANT SPACES BELOW COUNT MONITOR FOR PROPER VENTILATION.

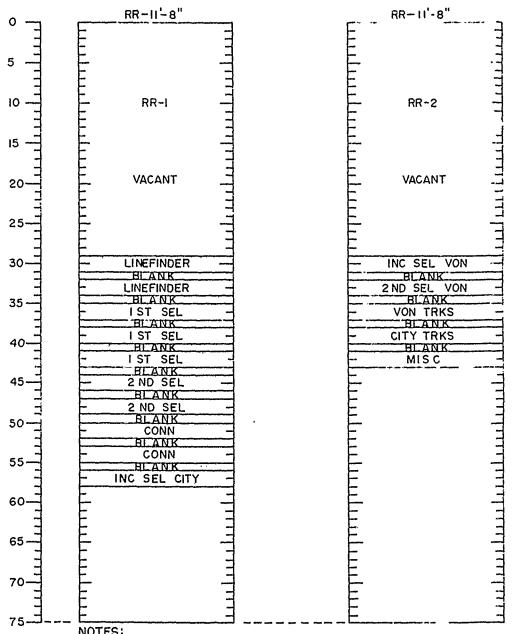
Figure 3-1. Typical layout of equipment and patch panels in a single rack (small telephone exchange).



I. WHEN USING A HIGHER RACK THAN SHOWN, LEAVE ALL ABOVE 7 6 VACANT.

2. IF REQUIRED, ADDITIONAL PATCH PANELS MAY BE INSTALLED FOR FUTURE EXPANSION.

Figure 3-2. Typical electrical distribution/patch panel layout (small telephone exchange).



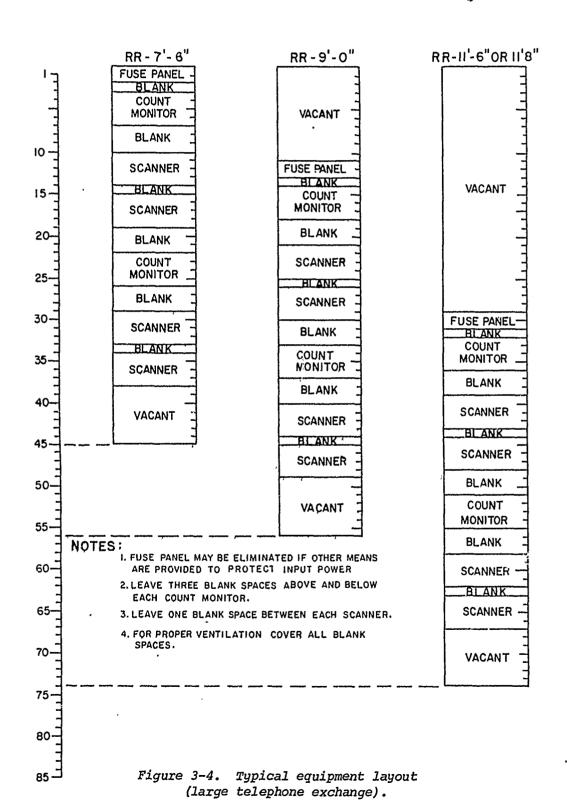
NOTES:

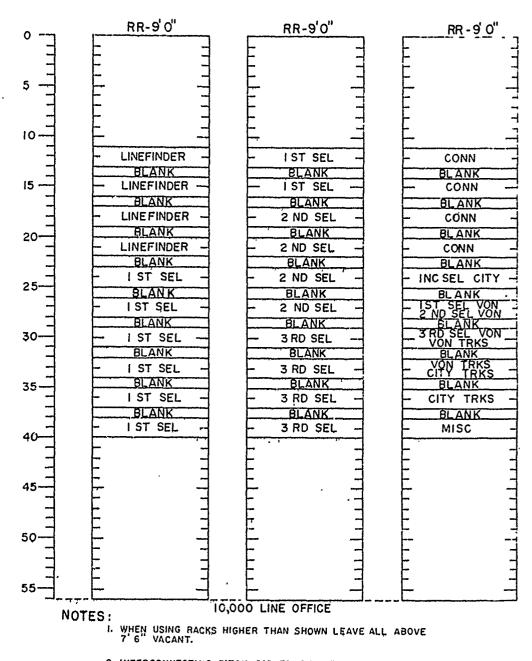
I. IF USING A 9-0" RACK, TOP OF FIRST PANEL IS POSITION NO. II.

2. INTERCONNECTING PATCH CABLES SHOULD FEED FROM BACK TO
FRONT THROUGH BLANK SPACES TO CONNECT WITH THE MATING PANEL

3. IF REQUIRED, ADDITIONAL PATCH PANELS MAY BE INSTALLED AT
THE BOTTOM OF RACK.

Figure 3-3. Typical electrical distribution/patch panel layout (medium telephone exchange) (2 racks).





- 2. INTERCONNECTING PATCH CABLES SHOULD FEED FROM BACK TO FRONT THROUGH BLANK SPACES TO CONNECT WITH PATCH PANELS ABOVE
- 3. IF REQUIRED, ADDITIONAL PATCH PANELS MAY BE INSERTED AT THE BOTTOM OF RACK.

Figure 3-5. Typical electrical distribution/patch panel layout (large telephone exchange).

SEIP 015

9 August 1976

Table 3-1. Recorder Assignment Sequence

Patch panels and pin assignments are made in accordance with the central office size and number of "C" leads to be sampled. Regardless of office size the sequence will be standardized as follows:

#### **NOMENCLATURE:**

Line Finders 1st Selectors 2nd Selectors 3rd Selectors Connectors Incoming Selectors Incoming Selectors (AUTOVON) AUTOVON 2nd Selectors AUTOVON 3rd Selectors AUTOVON Trunk (in) AUTOVON Trunk (out)	LF 1st Sel Lev 2nd Sel 3rd Sel Conn Inc Inc VON
AUTOVON Trunk (out) AUTOVON Trunk (2-way) Military Trunks Register Sender Expansion (future use)	VON OUT VON EXP

(Reference figures 3-6 and 3-7 for typical layouts.)

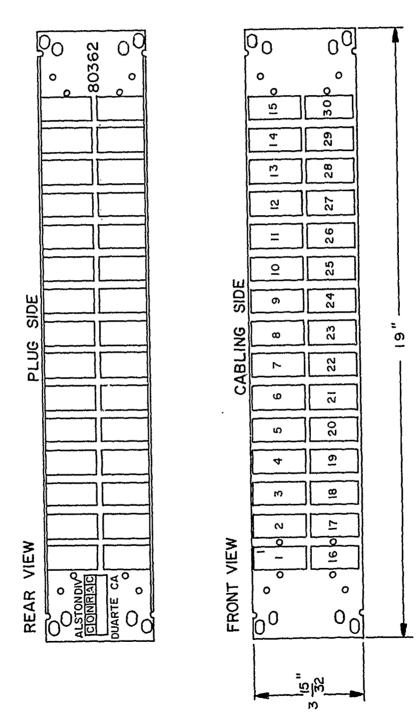
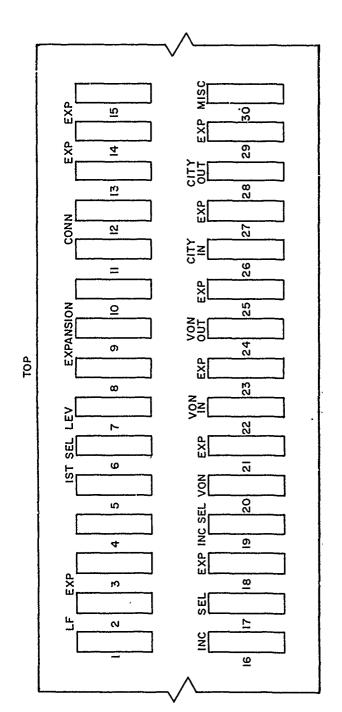


Figure 3-6. Distribution (patch) panel layout and mounting.

THE PARTY OF THE P



--- 300 POINT 19" RACK MOUNT PATCH PANNEL MX 9457/GT

Figure 3-7. Typical distribution panel assignments (small telephone exchange).

Table 3-2. Count Monitor Register Assignment (Small and Medium Exchanges)

Type Service				Type Service			
Equipment	ccs	or	PC	Equipment	ccs	or	PC
Scan Check	00-09			WATS OUT Band 2	40		*41
VON MLP IN	10		*11	WATS OUT Band 3	42*		43
VON MLP OUT	12		*13	WATS OUT Band 4	44		*45
VON IN ONLY	14		*15	WATS OUT Band 5	46		*47
VON 2/W IN	16			WATS OUT Band 6	48		*49
VON 2/W Total	17		*18	WATS OUT	50		*51
VON OUT	19		·20	INTRA 1	50		#E0
VON MCA	21		*22	WATS OUT INTRA 2	52		*53
VON OPR ASST	23		*24	FTS IN ONLY	54		*55
City LOC IN	25		<b>*</b> 26	FTS OUT ONLY	56		*57
City LOC OUT	27		*28	FTS 2/W Total	58		*60
2/W Total	29			FTS 2/W IN/OUT	59		
City LOC	20		<b>#</b> 23	FX IN	61		*62
2/W IN/OUT City LOC	30		*31	FX IN	63		*64
LD Toll	32		*33	FX IN	65		*66
Incoming	0.4		.t.or	FX IN	67		*68
LD Toll OUT	34		*35	FX IN	69		<b>*</b> 70
City Listed Number	36		*37	FX IN	71		*72
WATS OUT Band 1	38		*39	FX IN	73		*74

<sup>\*1</sup>st Trunk Only.

Table 3-2. Count Monitor Register Assignment (Small and Medium Exchanges)--continued

Type Service	· · · · · · · · · · · · · · · · · · ·		Type Service		
Equipment	CCS	or PC	Equipment	ccs	or PC
FX IN	75	<b>*</b> 76	FX 2/W Total	107	*109
FX IN	77	*78	FX 2/W IN	108	
FX IN	79*	*80	FX 2/W Total	110	*112
FX OUT	81	*82	FX 2/W IN	111	
FX OUT	83	*84	FX 2/W Total	113	*115
FX OUT	85	*86	FX 2/W IN	114	
FX OUT	*87	*88	FX 2/W Total	116	116
FX OUT	89	*90	FX 2/W IN	117	
FX OUT	91 .	*92	FX 2/W Total	119	121
FX OUT	93	*94	FX 2/W IN	120	
FX OUT	95	*96	FX 2/W Total	122	124
FX OUT	97	*98	FX 2/W IN	123	
FX OUT	99	*100	FX 2/W Total	125	127
FX 2/W Total	101	*103	FX 2/W IN	126	
FX 2/W IN	102		FX 2/W Total	128	
FX 2/W Total	104	*106	FX 2/W IN/OUT	129	130
FX 2/W IN	105		"O" Level	131	

<sup>\*1</sup>st Trunk Only.

Table 3-2. Count Monitor Register Assignment (Small and Medium Exchanges)--continued

Type Service			Type Service		
Equipment	CCS o	r PC	Equipment	CCS	or PC
Lo INFO	132		LF 7	156	179
Misc INFO	133		8	157	180
Misc INFO	134		9	158	181
Misc TRK	135	136	10	159	182
Misc TRK	137	138*	11	160	183
Misc TRK	139	140*	12	161	184
Misc TRK	141	142*	13	162	185
Misc TRK	143	144*	14	163	186
Misc TRK	145	146*	. 15	164	187
Misc TRK	147	148*	16	165	188
SPARE			17	166	189
LF 1	150	173	18	167	190
2	151	174	. 19	168	191
3	152	175	20	169	192
4	153	176	21	170	193
5	154	177	22	171	194
6	155	178	23	172	195

<sup>\*1</sup>st Trunk Only.

Table 3-2. Count Monitor Register Assignment (Small and Medium Exchanges)--continued

Type of Servic	e		Type of Service		
Equipment	ccs	or PC	Eguipment	CCS o	r PC
CONN 1	196	219	CONN 15	210	233
2	197	220	16	211	234
3	198	221	17	212	235
4	199	222	18	213	236
5	200	223	19	214	237
6	201	224	20	215	238
7	202	225	21	216	239
8	203	226	22	217	240
9	204	227	23	218	241
10	205	228	SEL LEV	242	
11	206	229	SEL LEV	243	
12	207	230	SEL LEV	244	
13	208	231	SEL LEV	245	
14	209	232	SEL LEV	246	

Table 3-3. Count Monitor Register Assignments (Large Exchange)

Type Service			Type Service			
Equipment	CCS or	PC	Equipment	ccs	or	PC
Scan Check	00-09		WATS OUT Band 2	40		41
VON MLP IN	10	11	WATS OUT Band 3	43		44
VON MLP OUT	12	13	WATS OUT Band 4	44		45
VON IN ONLY	14	15	WATS OUT Band 5	46		47
VCN 2/W IN	16		WATS OUT Band 6	48		49
VON 2/W Total	17	18	WATS OUT Intra 1	50		51
VON OUT	19	20	WATS OUT Intra 2	52		53
VON MCA	21	22	FTS IN	54		55
VON OPR ASC	23	24	FTS OUT	56		57
City Loc IN	25	26 ·	FTS 2/W Total	58		60
City Loc OUT	27	28	FTS 2/W IN	59		
2/W Total City Loc	29	31	FX IN	61		62
2/W City Loc	30		FX IN	63		64
Toll Incoming	32	33	FX IN	65		66
Toll OUT	34	35	FX IN	67		68
			FX IN	69		70
City Listed Number	36	37	FX IN	71		72
WATS OUT Band 1	38	39	FX IN	73		74

Table 3-3. Count Monitor Register Assignments (Large Exchange)—continued

Type Service	<del> </del>		Type Service		
Equipment	CCS o	r PC	Equipment	ccs	or PC
FX IN	75	76	FX 2/W IN	108	
FX IN	77	78	FX 2/W Total	110	112
FX IN	79	80	FX 2/W IN	111	
FX OUT	81	82	FX 2/W Total	113	115
FX OUT	83	84	FX 2/W IN	114	
FX OUT	85	86	FX 2/W Total	116	116
FX OUT	87	88	FX 2/W IN	117	
FX OUT	89	90	FX 2/W Total	119	121
FX OUT	91	92	FX 2/W IN	120	
FX OUT	93	94	FX 2/W Total	122	124
FX OUT	95	96	FX 2/W IN	123	
FX OUT	97	98	FX 2/W Total	125	127
FX OUT	99	100	FX 2/W IN	126	
FX 2/W Total	101	103	FX 2/W Total	128	130
FX 2/W IN	102		FX 2/W IN	129	
FX 2/W Total	104	106	"0" Level	131	
FX 2/W IN	105		LOC INFO	132	
FX 2/W Total	107	109	Misc INFO	133	•

Table 3-3. Count Monitor Register Assignments (Large Exchange)—continued

Type Service			Type Service		<del></del>
Equipment	CCS o	r PC	Equipment	CCS	or PC
Misc INFO	134		LF 10	159	219
Misc TRK	135	136	11	160	220
Misc TRK	137	138	12	161	221
Misc TRK	139	140	13	162	222
Misc TRK	141	142	14	163	223
Misc TRK	143	144	15	164	224
Misc TRK	145	146	16	165	225
Misc TRK	147	148	17	166	226
SPARE	149	!	18	167	227
LF 1	150	210	19	168	228
2	151	211	20	169	229
3	152	212	21	170	230
4	153	213	22	171	231
5	154	214	23	172	232
6	155	215	24	173	233
7	156	216	25	174	234
8	157	217	26	175	235
9	158	218	27	176	236

Table 3-3. Count Monitor Register Assignments (Large Exchange)--continued

Type Service			Type Service		
Equipment	CCS o	r PC	Equipment	CCS	or PC
LF 28	177	237	LF 46	195	255
29	178	238	47	196	256
30	179	239	48	197	257
31	180	240	49	198	258
32	181	241	50	199	259
33	182	242	51	200	260
34	183	243	52	201	261
35	184	244	53	202	262
36	185	245	5∙∻	203	263
37	186	246	55	204	264
38	187	247	56	205	265
39	188	248	57	206	266
40	189	249	58	207	267
41	190	250	59	208	268
42	191	251	60	209	269
43	192	252	CONN GP 1	270	330
44	193	253	2	271	331
45	194	254	3	272	332

Table 3-3. Count Monitor Register Assignments (Large Exchange)—continued

SEIP 015

Type Serv	ice		Type Service	<del></del>	
Equipment	ccs	or PC	Equipment	CCS	or PC
CONN GP	4 273	333	CONN GP 22	291	351
	5 274	334	23	292	352
	6 275	335	24	293	353
	7 276	336	25	294	354
	8 277	337	26	295	355
	9 278	338	27	296	356
1	0 279	339	28	297	357 <sup>2</sup> .
1	1 280	340	29	298	358
1	2 281	341	. 30	299	359
1	3 282	342 ·	31	300	360
1	4 283	343	32	301	361
1	5 284	344	33	302	362
1	6 285	345	34	303	363
1	7 286	346	35	304	364
1	8 287	347	36	305	365
1	9 288	348	37	306	366
2	289	349	38	307	367
2	290	350	39	308	368

Table 3-3. Count Monitor Register Assignment (Large Exchange)--continued

Type Service			Type Service		
Equipment CCS or PC		or PC	Equipment	CCS	or PC
CONN GP 40	309	369	CONN GP 56	325	385
41	310	370	57	326	386
42	311	371	58	327	387
43	312	372	59	328	388
44	313	373	60	329	389
45	314	374	SEL LV	390	
46	315	375	SEL LV	391	
47	316	376	SEL LV	392	
48	317	377	SEL LV	393	
49	318	378	SEL LV	394	
50	319	379	SEL LV	395	
51	-320	380	SEL LV	396	
52	321	381	SEL LV	397	
53	322	382	SEL LV	398	
54	323	383	SEL. LV	399	
55	324	384			

9. August 1976

SEIP 015

- e. The counter output terminals TS-11 and TS-12 on the rear of the unit are used for connecting to the reperforator. Caution: the reperforator will not run if these terminals are reversed. TS-13 and TS-14 are used only when a 60-mA loop current is required for teletypewriter operation.
- f. Counters receive power from a -48 V dc central office talk battery source connected to terminals TS-1 and -2 on the back side by means of a two-wire cable fused externally at 1-1/2 ampere.
- g. Master clock accuracy is assured by connecting a 120 V ac, 50/60 Hz source to terminal TS-4 via the sync generator cable, figure 1-1.

#### 3.3.3.3 Scanner.

- a. Input connectors are in four sections marked 1, 2, 3, and 4, respectively. The first 3 sections have 150 inputs each. The 4th section is represented by a single connector and contains 50 inputs. Input numbering is indicated on the first connector of the left side of the rear panel. The terminals are arranged in five vertical columns labeled 0-9. The horizontal columns are labeled 0-4. Scanning begins at the first pin (00) of the first connector in each input set and moves down to the right. Patch cable 365097 is used to connect both scanners and counters to their associated patch panels.
- b. Output is a 50-pin connector. There is one output terminal for each input ten's group (one for each column of input terminals) or 50 output totals. Pin 00 of the connector is the output for the first ten's group of input group 1, pin 01 is the output of the second ten's group of input group 1, etc. Output grouping is accomplished by jumping the terminal block pins associated with the scanner output cable. The grouping output lines thus obtained may be connected to the inputs of a counter.
- c. Scanner terminal "TP" at the back of the unit receives the 100-second time ground-pulse from the counter. A -48 V dc, DCO power source is connected to the -MB terminal with +ground to the terminal marked GND. Each unit will be fused by an external 1-1/3 ampere alarm DCO fuse. Fuses may be assigned at the time of installation.
- 3.3.3.4 Reperforator. For proper operation, set the control to 100 words per minute (wpm) or 600 characters per minute and verify that the fiber gear on the motor shaft also is 100 wpm. If it is not, remove the gear from the motor shaft and replace with the proper gear which should be attached to the chassis behind the motor. The line switch on the front right-hand side of the

**SEIP 015** 

reperforator must be in the 60 mA position. The reperforator receives its input signal via a two-conductor cable from the counter. This cable terminates at posts marked E1 and E2.

- 3.4 <u>INSTALLATION STEPS</u>. The following sequence is used within the constraints of available manpower, materials, and noninterference to normal operation.
  - a. Inventory material and equipment.
  - b. Remove, identify, and store PCB's.
  - c. When required, install additional ducting and conduit.
  - d. Install new relay racks and identify them.
- e. Install 19-inch patch panels, terminal blocks, and wire that interfaces with the system.
- f. Install the equipment power distribution and optional power supply if required.
- g. Connect the newly installed racks to the facilities grounding system in accordance with applicable TM's and facilities drawings.
  - h. Install cables and verify proper routing before terminating.
  - i. Install traffic recorder equipment chassis in racks.
- j. Terminate all cables and check for proper routing in accordance with the cable running list and drawings.
- k. Connect all ac wiring at equipment and the external power distribution fuse panel.
- 1. Stencil all newly installed racks, distribution panels, and patch panels.
- 3.5 CHANGES TO ENGINEERING INSTALLATION PACKAGES AND FACILITIES SPECIFICATIONS.
- 3.5.1 Minor Changes. An installation team chief is authorized to make minor changes to the requirements and instruction contained in an EIP without prior approval of the engineer if it has no significant impact and complies with the following:
  - a. Will not alter the floor plan.

SEIP 015

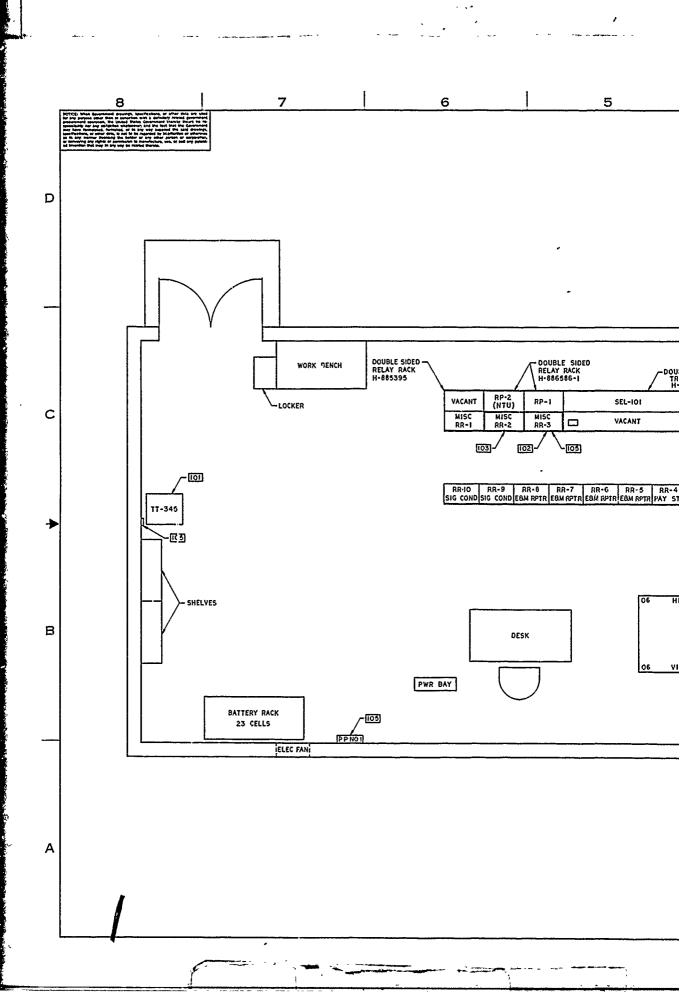
- b. Will not be in conflict with a published standard.
- c. Will not alter the intended operational capability of the system.
- d. Will not affect the quantity or quality of the data being sampled.
- 3.5.2 Major Changes. Those changes having an impact on items in paragraph 3.5.1 may be made by the team chief only if coordinated directly with the responsible engineer and fully documented in writing. Documentation (agreement to change) will accompany the marked up facilities drawing package at the completion of the upgrade and be forwarded to the proponent of the EIP.

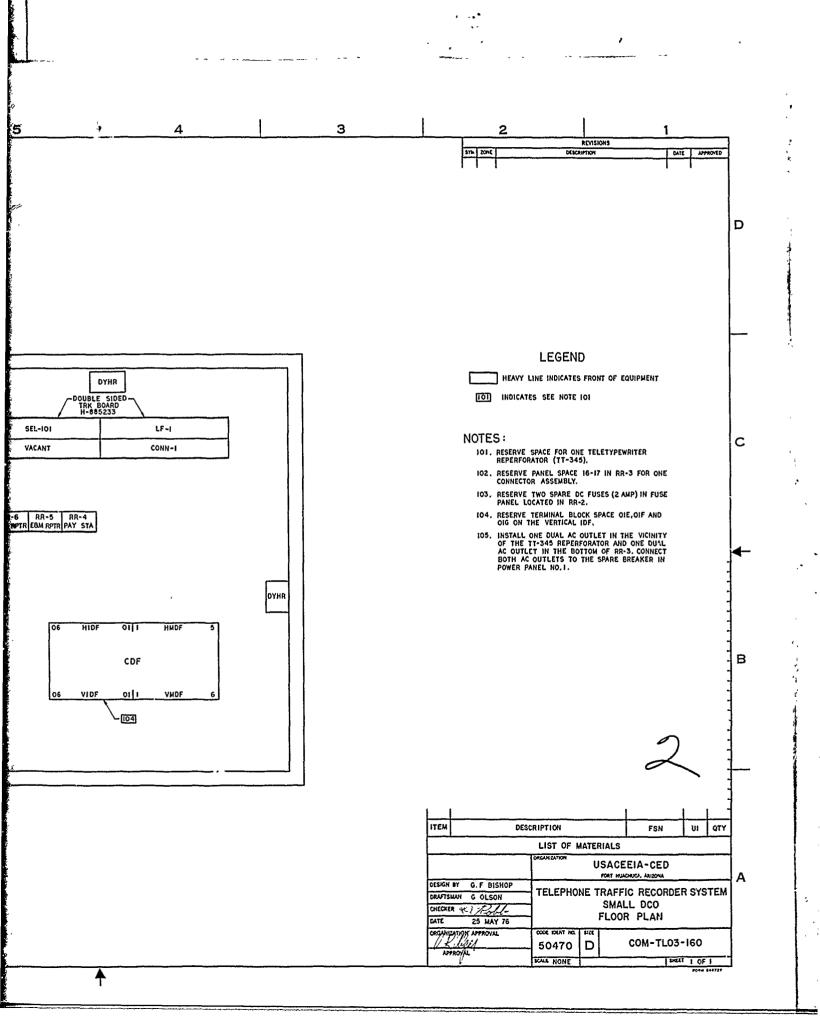
### SECTION 4. ENGINEERING INSTALLATION DRAWINGS.

- 4.1 <u>GENERAL</u>. Installation drawings show typical cabling, equipment mounting and floor planning of existing installations and are used as standardization models for preparing traffic recorder systems common drawings.
- 4.2 INSTALLATION DRAWINGS CONTROL. The engineering drawings are selected and modified by USACC field engineers to satisfy individual installation requirements determined by site survey. To attain standardization, modifications to accomplish site adaptation are kept to the minimum. Upon completion of installation, one set of the as-built drawings is left on site and one set is forwarded to the originator of the drawings for correction. The corrected as-built drawings will be provided to the DCO after completing the testing and acceptance phase. One microfilm set of the corrected as-built drawings will be provided to Commander, USACEEIA, ATTN: CCC-CED-SWS, Fort Huachuca, Arizona 85613. In the event that a microfilm set of drawings is not available, blueline prints will be forwarded to CCC-CED-SWS for the as-built data bank.
- 4.3 <u>CORRECTIONS AND DELETIONS</u>. Recommended corrections and deletions to the standard drawings listed below should be forwarded to Commander, US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-CED-SWS, Fort Huachuca, Arizona 85613.

### 4.4 USACEEIA-CED DRAWINGS.

COM-TL03-160	(1 sheet)	Telephone Traffic Recorder System Small DCO Floor Plan
COM-TL03-161	(1 sheet)	Telephone Traffic Recorder System Single Line Diagram
COM-TL03-162	(1 sheet)	Telephone Traffic Recorder System Typical Distribution Panel Assign- ments and Stencil Data
COM-TL03-163	(1 sheet)	Telephone Traffic Recorder System Input Patch Cable and Connector Assembly, MX-9457/GT
COM-TL03-164	(2 sheets)	Telephone Traffic Recorder System Digital Readout Electronic Counter, CP-1147/GT
COM-TL03-165	(2 sheets)	Telephone Traffic Recorder System Telephone Traffic Scanner, TA-917/GT

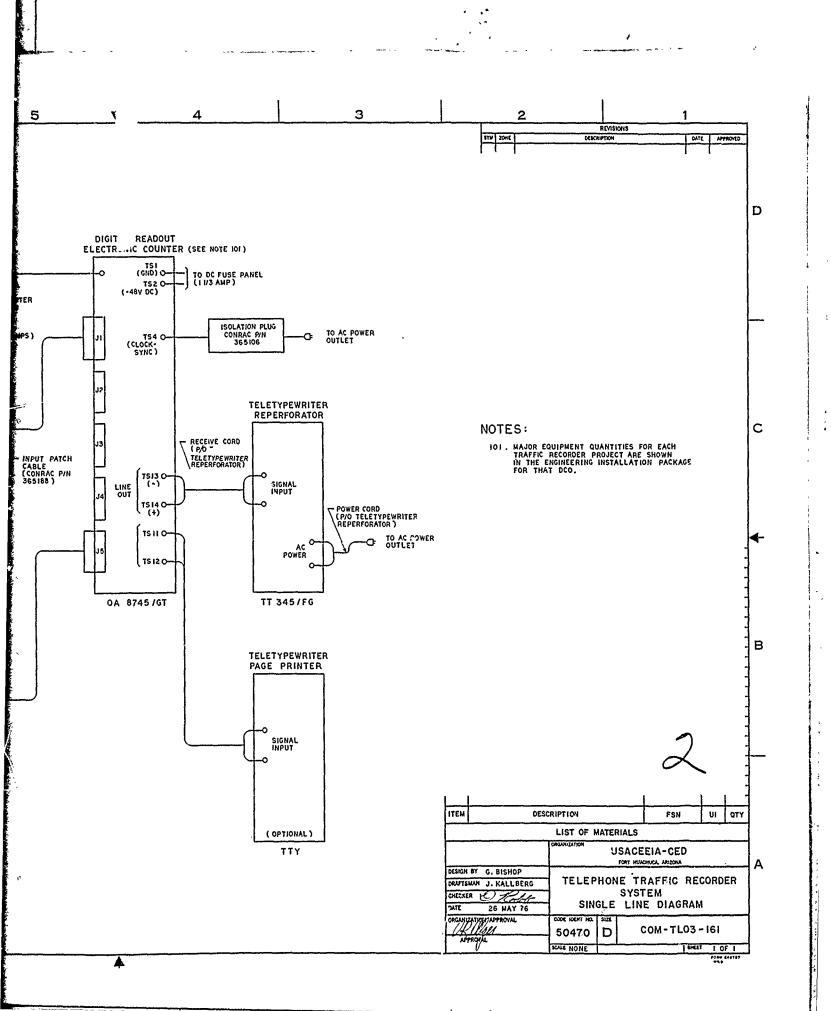


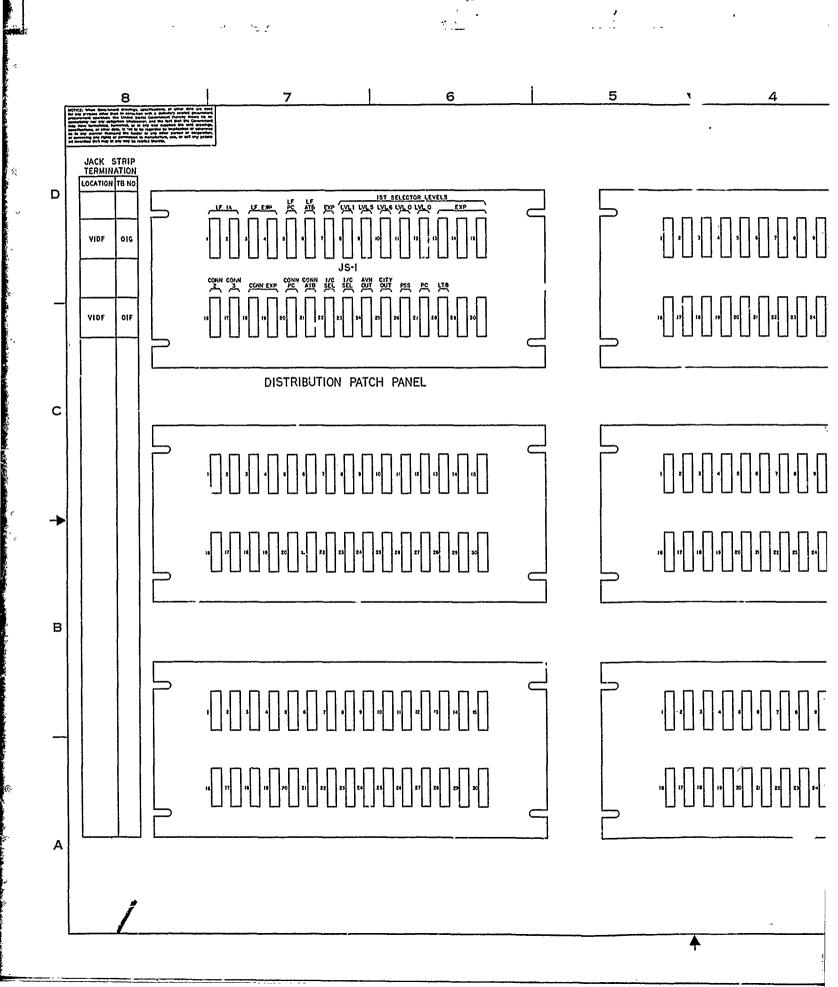


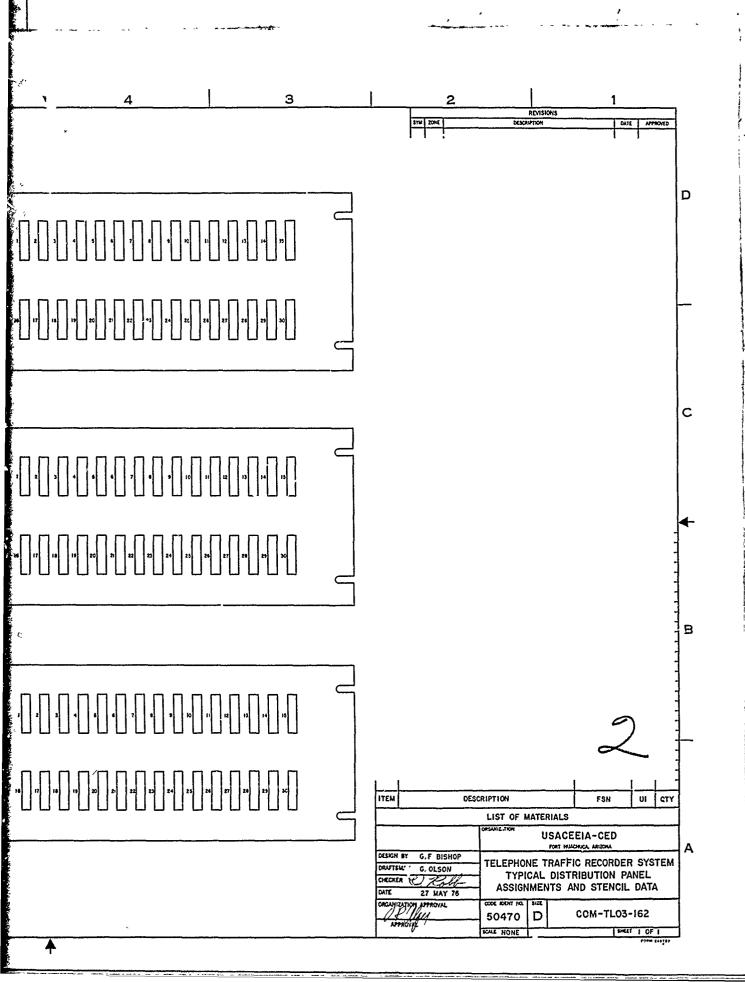
7 5 6 8 D ELECTRICAL CONNECTOR
ASSEMBLY (DISTR PNL) (SEE NOTE 101) TELEPHONE
TRAFFIC SCANNER (SEE NOTE 101) DIGIT READOL ELECTR ... C COUN -999999999999 USAGE INPUTS TSI (GND) O JK NO. I TO EXTERNAL SCAN CYCLE COUNT REGISTER AS REQUIRED TS2 O-(-48V DC) CYCLE O-1-30 PI -MB O-TO DC FUSE PNL (11/3AMPS) (OPTIONAL) J2 TS4 O (CLOCK-SYNC) GND O-INPUT PATCH CABLE (CONRAC P/N 365097) J3 JK 11-20 P2 JK NO.2 NO.4 21-30 P3 5 5 5 9 31-40 P4 OUTPUT နှ ဇူဇု ဇိုဇုဇု ဇူဇုဇုဇုဇု JK NO.5 C 41-50 TO BE TERMINATED ON DISTRIBUTION FRAME TERMINAL BLOCKS OR ON DTA TERMINAL BLOCKS INPUT PATCH CABLE (CONRAC P/N 365188) 110 TS13 O (-) LINE JK NO.6 = JK NO.14 OA 8746/GT TS140 51-140 TS II O 0141 JK NO.15 141-150 75120 \_O151 JK NO.16 160 151-160 OA 8745/GT 0161 JK NO.17 - JK NO.29 76 PAIR CABLE P2}-В 161-290 P3}-24 INPUT PATCH CABLE (CONRAC P/N 365097) O 290 -0 291 -0 -0 -0 JK NO.30 291-300 MX 9457 GT Α

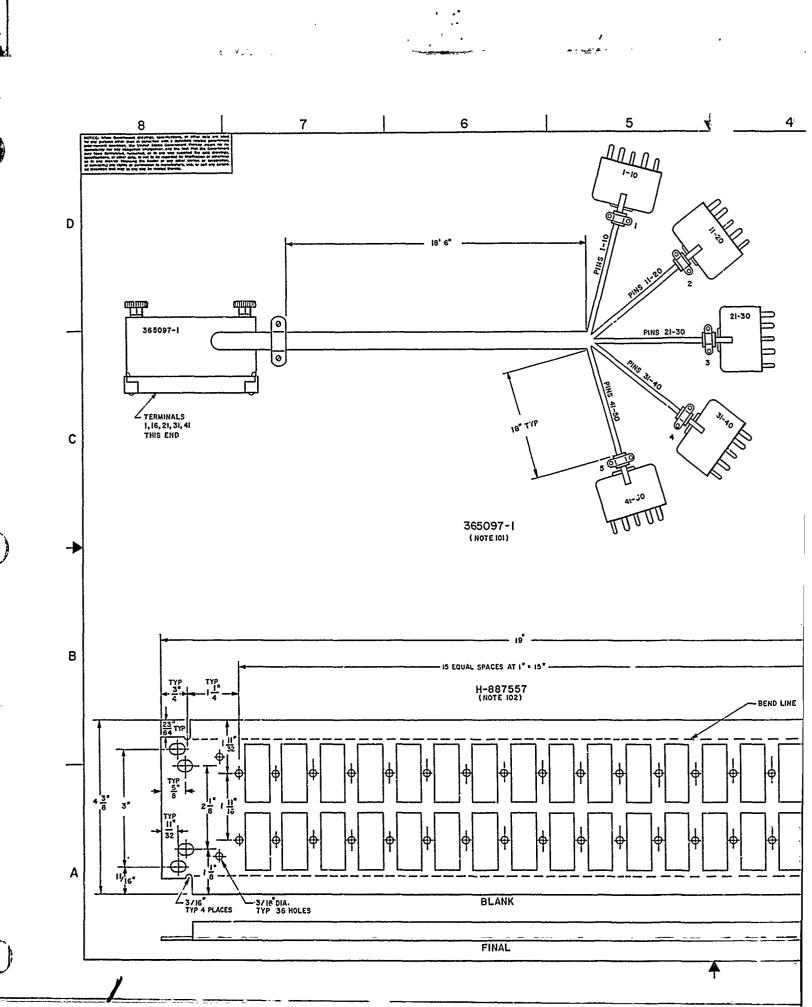
Ŷ

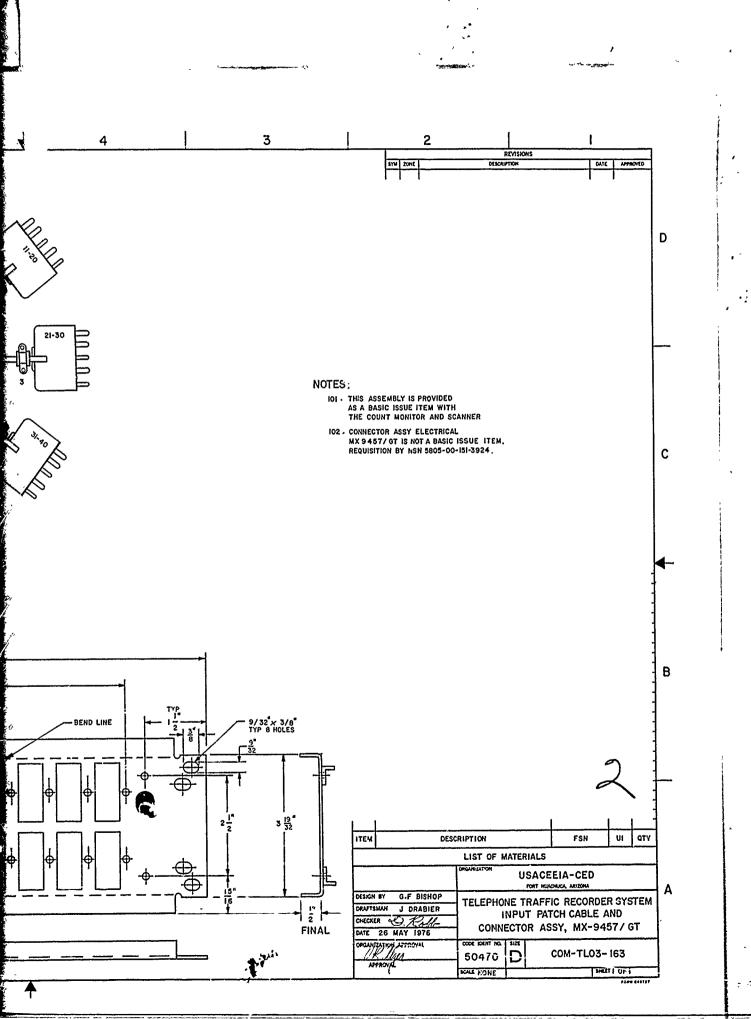
\_

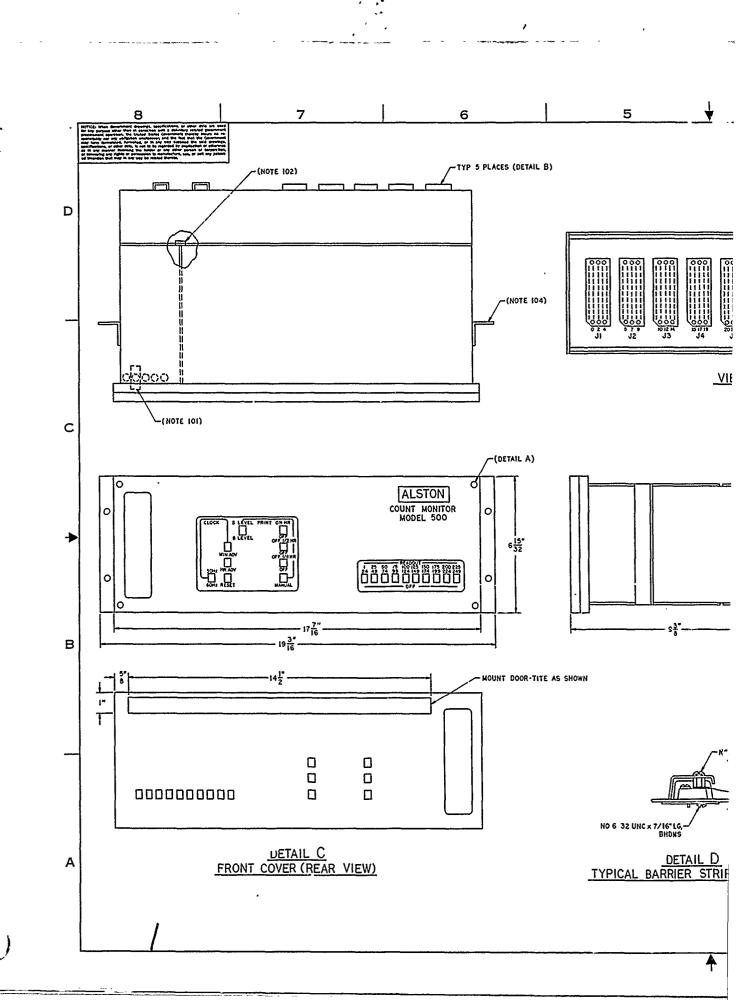


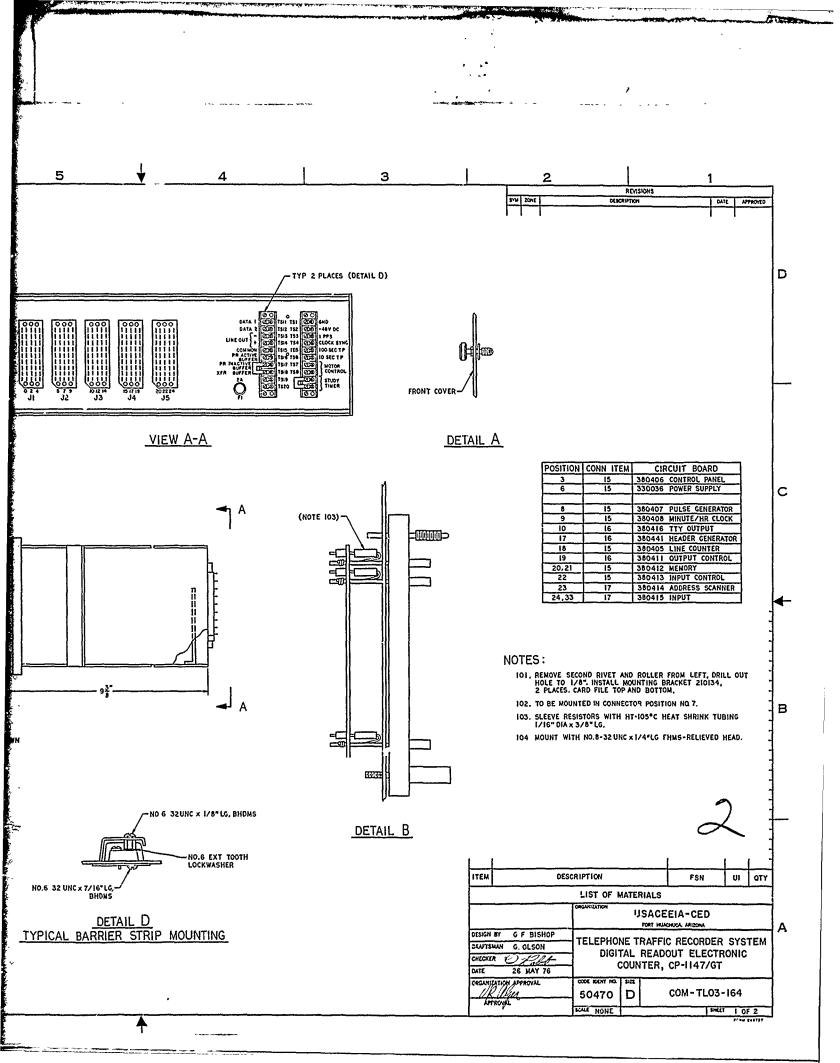


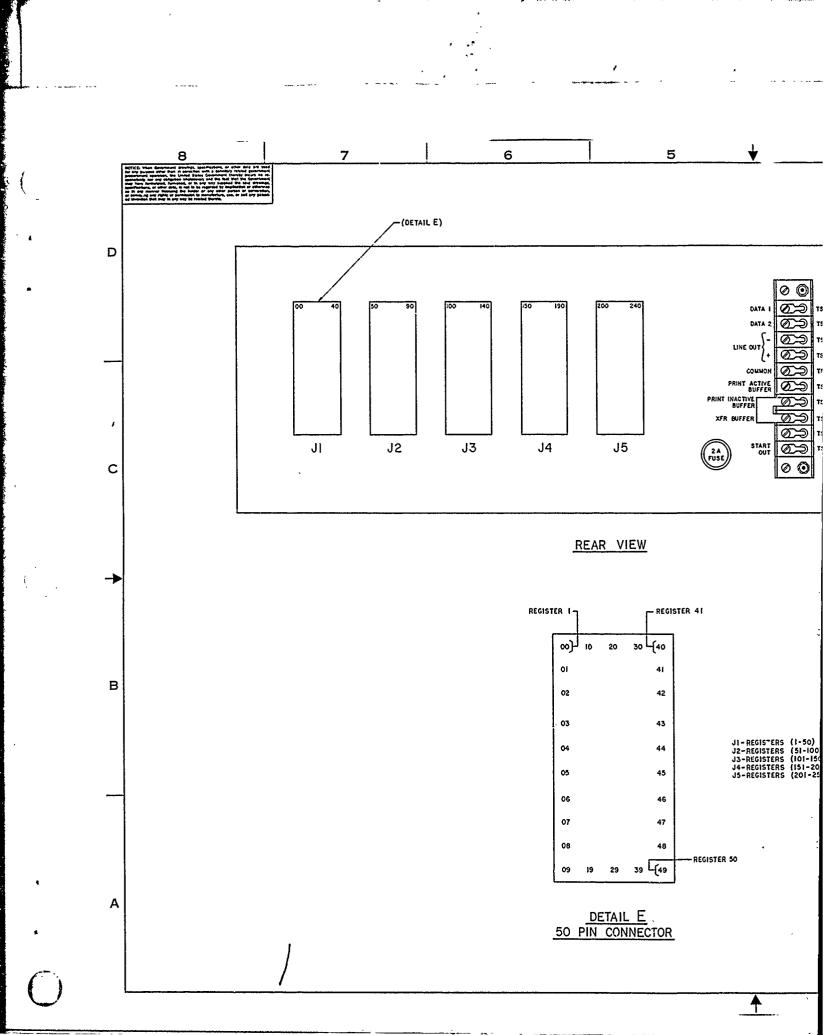


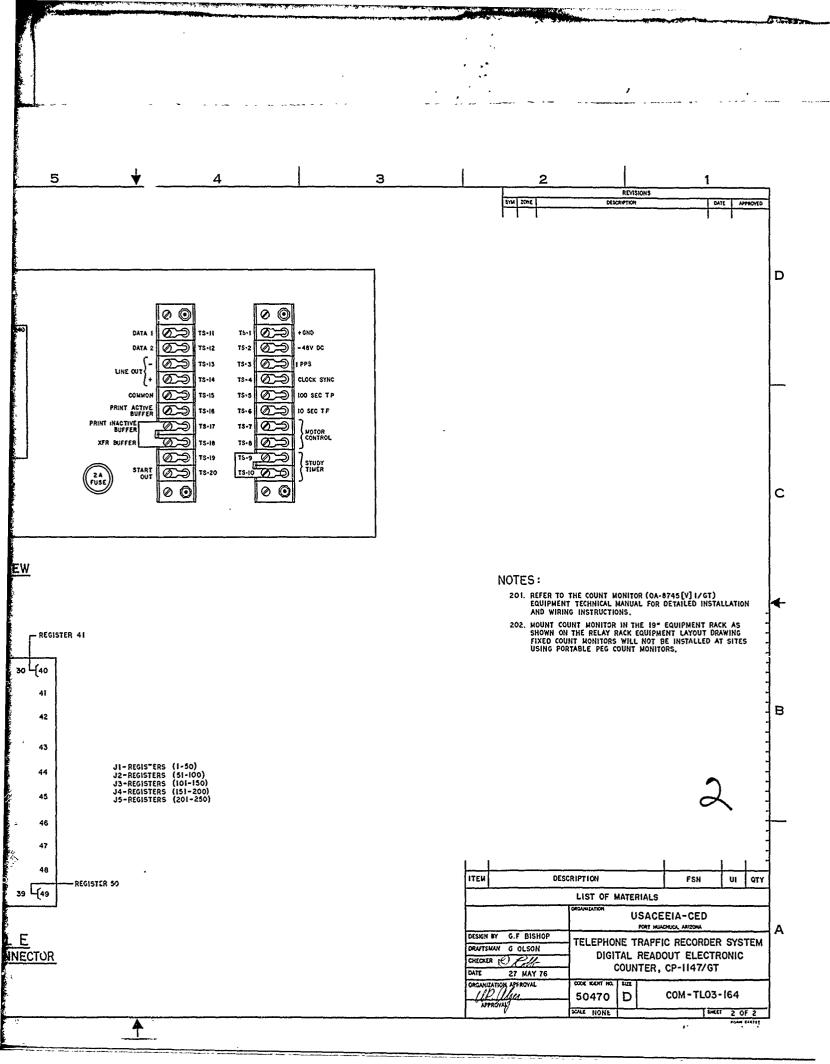


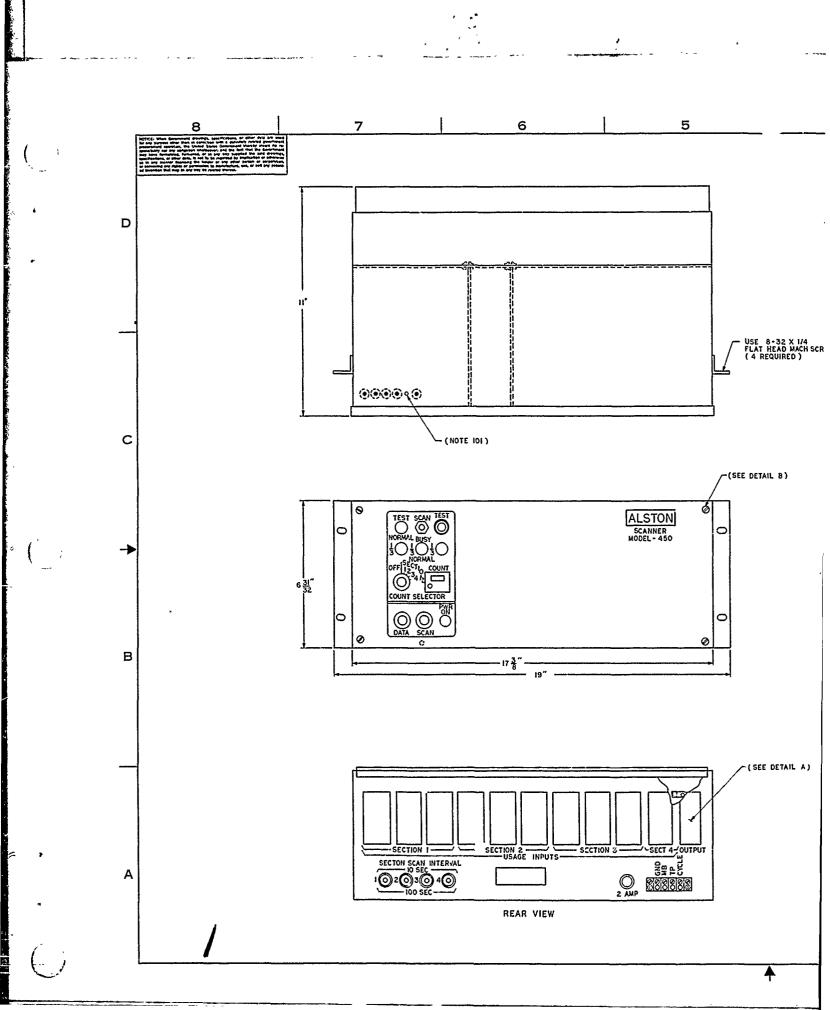


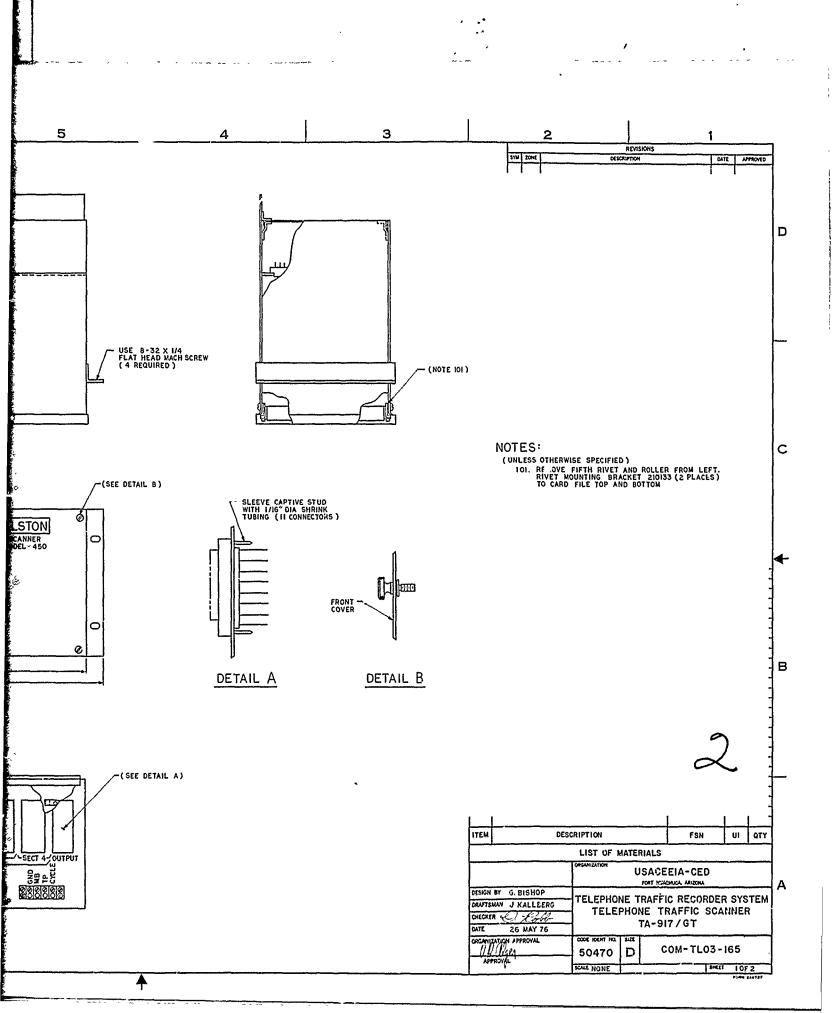


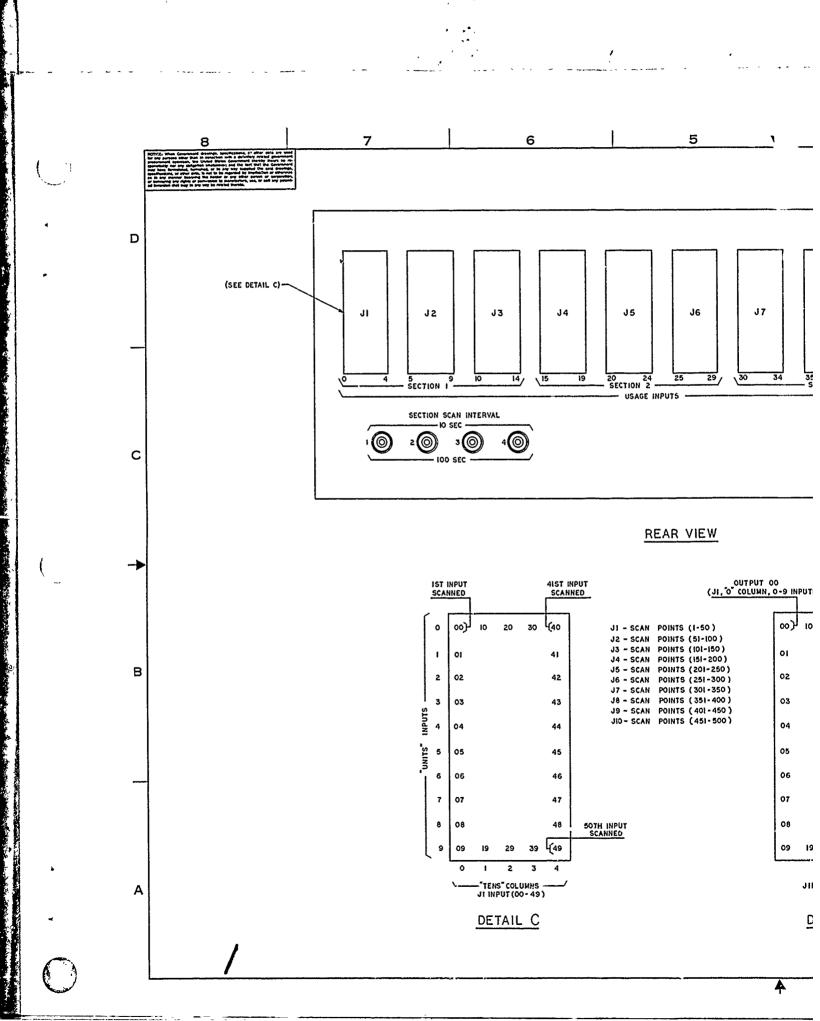


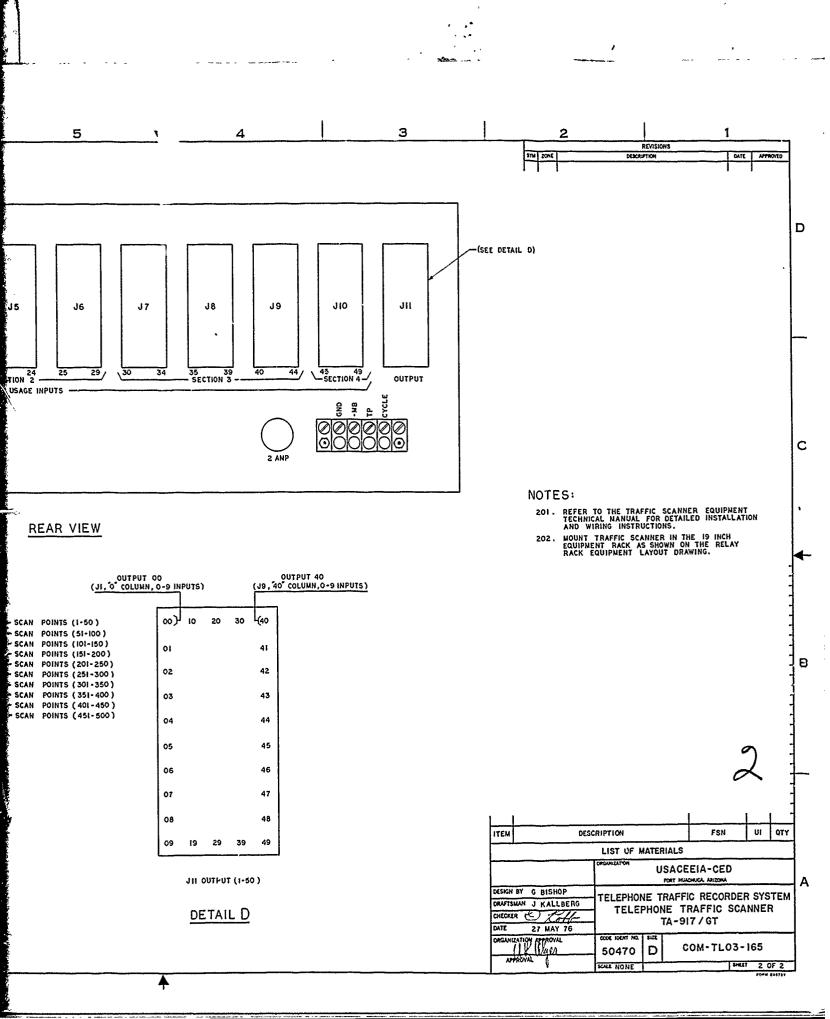












## SECTION 5. BILL OF MATERIALS

- 5.1 GENERAL. This section contains the Bill of Materials (BOM) for a traffic recorder system. It lists all major items of equipment and most commonly used installation material. In some cases, e.g., equipment relay racks, items are separated by an "or" to provide the identification of the item or items to be selected after a site survey has been completed.
- 5.2 BILL OF MATERIALS. The attached sample BOM also contains items which may not be required at every installation. Engineers should select only those items which are appropriate and wherever possible they should standardize to the greatest possible extent. The quantity of each item of material does not appear in the BOM (DA Form 3071R) in this SEIP. It is the responsibility of the engineer for each site to determine his quantitative requirements.

7 A 30		For use of this form, see AR 105-22, proponen	<del></del>		ur went con	r,	
PROJECY NUMBER		Ţ.	411	-	AGE NO	10, 61 PACE	
" E M	STOCK NUMBER	NOMENCLATURE	UNIT	TOTAL RE- OVIAL DE DR PRUJECT	AVAILABLE	ACQUIRET FROM CONU	
1	6145-00-557-3844	Cable, SWBD, 101 pr	ft				
2	6145-00-557-3845	or Cable, SWBD, 76 pr	ft				
3	6145-00-557-3846	Cable, SWBD, 41 pr	ft				
4	6145-00-557-3841	or Cable, SWBD, 40 pr	ft				
5	6145-00-557-3848	or Cable, SWBD, 30 pr	ft	ļ	]		
6	6145-00-557-7293	or Cable, SWBD, 20 pr	ft				
7	6145-00-557-7297	Cable, SWBD, 6 pr	ft			}	
8	6145-00-557-7296	or Cable, SWBD, 4 pr	ft				
9	6145-00-834-8744	Cable, Pwr, 3/c	ft		ļ		
10	6145-00-964-7466	Cable, Shielded, 1 pr	ft				
11	5805-00-151-3924	Connector Assy, Electrical, MX 9457/GT	ea				
12	5805-00-151-3996	Counter Electrical Digital Readout CP 1147/GT	ea	]			
13	5920-00-356-2181	Fuse Indicator Alarm	ea				
14	5805-00-219-7035	Installation Kit	ea				
15	6130-00-823-2729	Power Supply, PP-1209c/FG	ea		1		
16	5805-00-913-0237	Relay Rack, 7'6"H, AECO	ea				
17	5805-00-012-7713	or Relay Rack, 9'0"H, AECO	ea				
18	5805-00-913-0659	or Relay Rack, 11'8"H, AECO	ea				
19	5805-00-151-3925	Scanner, Telephone Traffic TA 917/GT	ea				
20	3439-00-273-2536	Solder, Tin Alloy (60-40)	lb				
21	5815-00-543-1353	Table, Teletypewriter FN 108/GGC	ea				
22	5815-00-892-1097	Teletypewriter, Reperforator TT 345/FG	ea				

DA FORM 3071 R, 1 Aug 72 RE2! ACES PREVIOUS EDITION, WHICH IS OBSOLETE.

		For use of this form, see AR 105-22, prop	Otteste agenc	y .,				
OCAT	ION							•
ASJE.	CY NUMBER	***************************************	CATE				•	
YEM	STOCK NUMBER	NOMENCLATURE		, Pa . T	TOTAL RE QUILED F PROJECT	. ^.	VA NAM R	HEW HE
23	4020-00-247-1737	Twine		ı,				
24	;	Wire, SWBD 3/c, 22 AWG	i	lb ft				
25		Wire, X-conn 2/c, 22 AWG		ft	i			
26	6145-00-629-4413	Wire, X-conn 4/c, 22 AWG		ft				}
			- 1					
			Ì	ļ				
,			1					
			}					
			1					
			}		1			
					<u>}</u>			ł
						-		-
					ĺ			
			-					
					}			
								}
			ł					
			ĺ					
	1		- {		1	1		

#### SECTION 6. QUALITY ASSURANCE

- 6.1 GENERAL. Quality assurance (QA) inspections are used to:
- a. Apply the quality control (QC) and QA requirements of CCR 702-1-2 to this installation or upgrade of equipment.
- b. Identify and evaluate discrepancies at critical points, and recommend corrective action.
- c. Provide QA information, with comment and recommendation, to cognizant engineering and installation elements.
- 6.2 INSPECTION RESPONSIBILITIES. The on-site QA actions are performed by qualified personnel from organizations designated by HQ, USACEEIA. The activity responsible for installation and tests (up to acceptance tests) will:
- a. Maintain sufficient QC to assure compliance with the required work effort.
- b. Establish QA monitorship of the effectiveness of the QA effort.
  - c. Identify critical points for QA inspections.
  - $\mbox{\bf d.}$  Conduct periodic QA inspections on a continuing basis.
- 6.3 QUALITY ASSURANCE INSPECTION. Quality assurance inspections of this installation are performed in five phases.
- 6.3.1 Phase I. Preinstallation Quality Assurance.
- 6.3.1.1 The following checklists are prepared as permanent QA records:
- a. Cognizant Agency, Command, and Facility Points of Contact. Figure 6-1 shows a typical format for this checklist.
- b. Preinstallation Quality Assurance Site Inspection. Figure 6-2 shows a typical format for inspection.
- 6.3.1.2 Prior to visual, mechanical, electrical, and operational QA inspections, obtain copies of as-built diagrams and drawings and verify them for accuracy and completeness. Verify that deletions are in green and additions are in red.

**SEIP 015** 

6.3.1.3 Administrative support to QA personnel is furnished by the USACEEIA installation activity to include, but not limited to, the preparation of QA correspondence, and reports.

- 6.3.2 Phase II. Installation Quality Assurance.
- 6.3.2.1 The engineering installation package (EIP) is the primary reference document used during QA inspections.
- 6.3.2.2 Quality assurance inspections consist of a thorough review of existing related QC and QA inspection records, including related data, prior to beginning any visual examination of equipment, installation practices, condition of the facility, and ancillary elements such as:
  - a. Power systems (prime and backup).
  - b. Environmental systems (prime and backup).
  - c. Space availability for the operations areas.
- d. Space availability for maintenance areas and entrances and exits to these areas.
- e. Installation and locations of ducting, conduit, circuit breaker panels, security alarm systems, building crawl spaces, raised floors, and air-handling discharge and return registers.
- f. Placement of equipment in the facility, and the location and appearance of all fixed test, measuring, alarm, and system status equipment and indicators.
  - g. Supporting structures.
- 6.3.2.3 Record installation QA data using the typical format, Installation Quality Assurance Inspection checklist as shown in figure 6-3. The data obtained from installation inspections are used to support the final QA evaluation.
- 6.3.2.4 The QA inspector will categorize deficiencies in accordance with MIL-STD-105 as follows:
- a. Critical Defect. A defect that judgment and experience indicate is likely to result in hazardous or unsafe conditions for individuals using, maintaining, or depending upon the products; or a defect that judgment and experience indicate is likely to prevent performance of the tactical function of a major end item such as aircraft, communications system, land vehicle, missile, ship, space vehicle, surveillance system, or major part thereof.

b. Major Defect. A defect other than critical that is likely to result in failure, or to reduce materially the usability of the unit of product for its intended purpose.

- c. Minor Defect. A defect that is not likely to reduce materially the usability of the unit of product for its intended purpose, or is a departure from established standards having little bearing on the effective use or operation of the unit.
- 6.3.2.5 Installation QC inspections may be verified by an external QA organization or element. Signatures on QA checklists do not signify acceptance of the items under inspection. Formal recommendations are made and reported separately by the QA inspector.
- 6.3.2.6 The QA inspector will issue periodic QA status reports during the conduct of his inspections. Upon completion of all inspections, he shall prepare and issue a final QA inspection report. Quality assurance information will be furnished through the area USACEEIA commander to the operating activity.
- 6.3.2.7 The data obtained from the installation QC and QA inspections will be used to evaluate the overall quality of the completed installation, using the typical format Installation Quality Assurance Inspection checklist as shown in figure 6-3.
- 6.3.3 <u>Phase III. Final Installation Inspection</u>. A final installation inspection shall be conducted in accordance with Final Installation Inspection checklist as shown in figure 6-4.
- 6.3.4 Phase IV. Equipment Shakedown Quality Assurance Inspection.
- 6.3.4.1 This inspection is conducted and reported in accordance with shakedown test procedures and Equipment Shakedown Quality Assurance Inspection checklist. Figure 6-5 shows a typical format for is checklist.
- 6.3.4.∠ This QA inspection is normally performed after the installation has been completed and all circuits have been checked out.
- 6.3.4.3 During the shakedown period the equipment will be aligned and tested by the local activity maintenance personnel.
- 6.3.4.4 Special testing provisions:
- a. QA inspections are interruptible at any point if disrupted by a hardware malfunction, or may be interrupted at a suitable breaking point by the QA inspector to permit scheduled duty breaks. Any inspection that is interrupted because of a hardware malfunction shall be restarted at a point agreed upon by the QA inspector and the installation team leader.

SEIP 015 9 August 1976

b. The QA inspections and procedures in the QA checklist have been sequenced in an orderly controlled manner. However, unforeseen problems may require an inspection or procedure to be resequenced. Resequencing of any inspection or procedure shall be subject to agreement between the QA inspector and the installation team leader.

- c. Spare equipment may be substituted for malfunctioning equipment upon agreement between the QA inspector and the installation team leader. Any equipment which has been replaced by a substitute shall be repaired and retested at a point and time agreed to by the QA inspector and the installation team leader.
- d. No changes or adjustments to the installed equipment shall be permitted without the approval of the QA inspector pending completion of all scheduled inspections.
- e. Once QA inspections have been completed on any installed equipment, no changes or adjustments shall be performed without the approval of the QA inspector prior to operational acceptance testing.
- 6.3.5 Phase V. Operational Tests. Quality assurance is completed upon conclusion of shakedown testing. Operational tests are then performed in accordance with the approved test plan and section 7 of this SEIP. Upon completion of the operational tests, the test director will complete a Quality Assurance Inspection Certificate as suggested in figure 6-6, and a Technical Acceptance Certificate as suggested in figure 7-1.

# 6.4 QUALITY ASSURANCE ACCEPTANCE OR REJECTION.

- 6.4.1 <u>Evaluations</u>. Recommendations for acceptance or rejection of the system are based upon a detailed analysis of all QA data obtained from the detailed inspections and the operational acceptance test.
- 6.4.2 <u>Reevaluation</u>. Based upon the results of the detailed analysis, the QA inspector may repeat any inspection to verify compliance with stated requirements and objectives.
- 6.4.3 Recommendations. The QA inspector should avoid recommending system acceptance with exceptions. However, if such action is necessary, these exceptions must be documented and are to be made only under conditions which permit use of the system, with timely follow-up action to assure permanent resolution.

- 6.5 EVIDENCE OF QUALITY ASSURANCE INSPECTIONS. All inspection data and QA checklists must be signed by the USACEEIA QA/acceptance test representative. Signatures on the QA checklists do not signify formal acceptance of the items under inspection. Formal recommendations are reported separately by the QA inspector.
- 6.6 <u>APPLICABILITY</u>. Quality assurance inspections and procedures are standardized and apply generally to communications systems and sites. In the event that any checklist item does not apply, mark it NA (not applicable).

### 6.7 REVISIONS TO THE QA CHECKLIST.

- 6.7.1 Revisions. When necessary, the QA checklist may be revised to satisfy QA inspection requirements for a specific function as a result of unusual situations. A revision is considered to be any change to an inspection requirement or procedure through the addition, deletion, or modification of any part of the stated QA inspection or procedure.
- 6.7.2 <u>Authorization</u>. Revisions to this checklist may be authorized by the onsite QA inspector. All such revisions will be documented and forwarded to Commander, US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-TED, Fort Huachuca, Arizona 85613.

# COGNIZANT AGENCY, COMMAND, AND FACILITY POINTS OF CONTACT

CUGNIZANI AGENCY:		
Mailing Address		
Electrical Address		
Commander	Phone NoBldg. No	
Deputy/ Exec Off	Phone NoBldg. No	
COMMAND:		
Mailing Address		
Electrical Address		
Commander	Phone No. Bldg. No.	
Deputy/ Exec Off	Phone NoBldg. No	
FACILITY:		
Commander/ OIC	Phone NoBldg. No	
Deputy	Phone NoBldg. No	

Figure 6-1. Sample of Cognizant Agency, Command, and Facility Points of Contact (sheet 1 of 3).

9 August 1976 **SEIP 015** Phone No. Bldg No. Rm No. Operations Officer \_\_\_\_ Operations NCO \_\_\_\_\_ Maintenance Officer \_\_\_\_\_ Maintenance NCO \_\_\_\_\_ COMSEC Officer \_\_\_\_\_ COMSEC COMSEC NCO BASE SUPPORT ACTIVITIES: Telephone: Base Telephone Exchange Officer \_\_\_\_\_ Chief NCO/ Operator \_\_\_\_\_ Security: Base Security Officer \_\_\_\_\_ Base Security NCO \_\_\_\_\_ Provost Marshall

Figure 6-1. Sample of Cognizant Agency, Command, and Facility Points of Contact (sheet 2 of 3).

SEIP 015

9 August 1976

	Phone No.	Bldg No.	Rm No.
Logistics/Supply:			
Logistics Officer	Was a second and the		
Logistics NCO			
Base Engineer/Civil Engineer:	,		
Electrical Shop		and the state of t	
Plumbing Shop		ganispania anno anno anno desperado	
Machine Shop			-
Building/Grounds Shop		***************************************	
INSTALLATION			
Team Leader			
Assistant Leader			***********
QUALITY ASSURANCE			
Coordinator			
Alternate Coordinator			

Figure 6-1. Sample of Cognizant Agency, Command, and Facility Points of Contact (sheet 3 of 3).

SEIP 015

### PREINSTALLATION QUALITY ASSURANCE SITE INSPECTION

Name	of Site:	Sheet No		
Loca	tion:			
Equi	pment/System:			
Date	/Time Inspection Performed:			
	Inspection	Requirement	Yes	No
1.	Site ready?	Per project coord- ination letter		
2.	Site preparation completed?	Specifications and instructions		
3.	Bill of Materials (BOM) filled completely?	Statement of work (SOW)		
3.1	GFE?	SOW		<del></del>
3.2	CFE?	SOW		
3.3	LPR?	SOW		
3.4	Funding identified?	SOW		
3.5	Leased facilities?	SOW		
4.	Are specifications and drawings on site?	Test plan		
5.	Is test equipment available on site?	Test plan		-
6.	Has installation team been assigned?	Test plan		

Figure 6-2. Sample of Preinstallation Quality Assurance Site Inspection (sheet 1 of 2).

SEIP 015

9 August 1976

Date

	Inspection	Requirement	<u>Yes</u>	<u>No</u>
7.	Has the QA Representative been assigned?	Test plan		
8.	Remarks:			
	•			

Signature of USACELIA QA/Acceptance Test Representative

Figure 6-2. Sample of Preinstallation Quality Assurance Site Inspection (sheet 2 of 2).

### INSTALLATION QUALITY ASSURANCE INSPECTION

Name	of Site:		Sheer No	
Locat	tion:			
Equi	pment/System:			·
Tesí	No. and Name:			
Date	/Time Test Performed:			
	Inspection	Requirement	Accept	Reject
		CCTM 105-50-21, para number.		
1.	General safety practice.	4-1		
2.	Floor plan layout.	3-7		
3.	Erecting and mounting.	^ 9		
4.	Cable racks.	. 3–10		
5.	Cable practices.	3-11	×	
6.	Securing cable.	3-13		
7.	Sewed forms.	3-14		
8.	Butting and stripping.	3-15		
9.	Fanned forms.	3-16		
10.	Stenciling.	3-17		<del></del>
11.	Strapping.	3-18		<del></del>
12.	Connecting and soldering.	3-19		

Figure 6-3. Sample of Installation Quality Assurance Inspection (sheet 1 of 2).

**EIP 015** 

9 August 1976

	<u>Inspection</u>	Requirement	Accept	Reject
13.	Wrapped connections.	3-20		
14.	Cross connections.	3-21		
15.	Equipment and signal ground.	3-23		
16.	Conduit.	3-24	-	
17.	Ducts.	3-25		•
18.	Coaxial cable.	3-26		
19.	Waveguides.	3-26		
20.	Obstruction lighting and marking for antennas and towers.	3-28 and TM 5-823-4	**************************************	Quantum Physical Property Services
21.	Outside Plant, Telephone.	FM 11-486-5		
22.	Lightning protection for antennas and towers.	National Elec- trical Code, Article 810, and COM-AF-613 and 614	منيدسوندوسوندو	\$\$*********************************
23.	External transmission lines.	CCTM 105-50-2		

Signature of USACEEIA QA/Acceptance Test Representative Date

Figure 6-3. Sample of Installation Quality Assurance Inspection (sheet 2 of 2).

### FINAL INSTALLATION INSPECTION CHECKLIST

Name	of Site:	Sheet No:			
	tion:				
	pment/System:				
	No. and Name:				
	/Time Test Performed:				
	Inspection	Accept	Reject	Certified by (Signature)	
1.	Site adequately prepared.	***************************************			
2.	Specifications and draw-ings adequate.				
3.	Logistic support adequate.			···	
4.	New equipment compatible with existing system.				
5.	Equipment configuration as specified.	***************************************	The State of	<del> </del>	
6.	Equipment properly mounted.				
7.	Racks properly installed.				
8.	Power drawings, IAW draw-ings, and specifications.	· · · · · · · · · · · · · · · · · · ·			
9.	Ductwork and electrical conduit installed.				
10.	Proper wiring techniques.			***************************************	
11.	Proper soldering and connections.				

Figure 6-4. Sample of Final Installation Inspection (sheet 1 of 3).

The second of th

		Inspection	Accept	Reject	Certified by (Signature)
12.	modi	trical connections and fications conform to ings.			
13.		ng installed as ified in drawings.	-		
14.		nding as specified IAW rings and specifications.			
15.		nired equipment and and anical performance		-	
16.		equipment meets cification requirement.	***************************************		
17.	oper	ipment meets specified rational performance uirements.			
18.	Safe	ety checklist:			
	a.	Warning markings.			
	b.	Sharp edges.			
	с.	Loose or protruding trim.			
	d.	Sharp corners.			
	e.	Secure mountings.	-	······································	
	f.	Electrical hazards.			
	g.	High voltage safety.			
	h.	High voltage protection guards.			
	i.	Adequate grounding.			
	i	Toxic hazards.			

Figure 6-4. Sample of Final Installation Inspection (sheet 2 of 3).

9 rugust 1976

SEIP 015

		<u>Inspection</u>	Accept	Reject	Certified by (Signature)
19.		built drawings furnished site.			
20.	Mai	ntenance spare parts:			
	a.	Available.		A*************************************	
	b.	Adequate.			
	с.	Technical manuals with equipment.			Martin of the Control
21.	and	ipment's preshakedown shakedown inspections plete.			
Rema	rks:				

Signature of USACEEIA QA/Acceptance Test Representative Date

Figure 6-4. Sample of Final Installation Inspection (sheet 3 of 3).

SEIP 015

### EQUIPMENT SHAKEDOWN QUALITY ASSURANCE INSPECTION

Name of Site:		Sheet No	:
Location:			
Equipment/System:			
Test No. and Name:			
Date/Time Test Performed:			
Inspection	Requirement	Accept	Reject
1.	,		
(Nomenclature)			
2	·		•
(Nomenclature)			
Remarks:	·		
, <b>.</b>			,
	•		
Signature of USACEEIA QA/Acceptance	Test Representa	itive	Date

Figure 6-5. Sample of Equipment Shakedown Quality
Assurance Inspection.

• SEIP 015

### QUALITY ASSURANCE INSPECTION CERTIFICATE

Name of Site:	
Location:	
Equipment/System:	
User Organization:	
CERTIFICATION	
The undersigned certify that the required QA inspections of formed at the designated sites, the deficiencies observed recorded and reported, and the inspection results are as on completed data sheets submitted to the Test Director, Evaluation Directorate, USACEEIA.	were duly indicated
Remarks:	<del></del>
•	
•	
• ,	•
,	
•	
•	
Signature of USACEEIA QA/Acceptance Test Representative	Date
Signature of USACC Representative	Date

Figure 6-6. Sample of Quality Assurance Inspection Certificate.

## SECTION 7. OPERATIONAL TEST PLAN AND CHECKOUT PROCEDURES

- 7.1 GENERAL. This section contains operational test and checkout procedures for on-site test and acceptance of the installed material. On-site tests are performed to determine whether the material has been correctly installed and performs in accordance with the requirements and specifications contained in this SEIP. Any deviations from this SEIP will be analyzed for compatibility and validity. A test plan and checkout procedure for installed material will be prepared by USACEEIA subcommands and field activities and will be approved by the Commander, USACEEIA, or his designated representative prior to implementation.
- 7.2 STATIC CABLE TESTS. Static tests will be performed on all newly installed circuits to ensure that the equipment will function satisfactorily and in accordance with the equipment technical manuals when placed into operational service.
- 7.2.1 Cable continuity testing is normally performed by a buzzing technique which is conducted twice during installation.
- 7.2.1.1 The first test is performed after the cable is run and before butting and strapping operations begin. It's purpose is to verify correct cable location in accordance with cable tags and the equipment layout drawings. The continuity testing procedures in CCTM 105-50-21 are to be followed.
- 7.2.1.2 Final continuity testing is performed after the cables have been terminated but before power leads are connected. Each conductor must be verified for proper continuity and correct point-to-point termination. This will normally be performed before any jumper or straps are installed on terminal blocks or patch panels. Continuity testing will include not only testing for opens but continuity to ground shorts as well.
- 7.3 SYSTEMS EQUIPMENT TESTS. Operational tests of major items (i.e., scanner and counter) are given in the applicable technical manuals listed in paragraph 1.6 of this SEIP. Since most systems require many scanners and often two counters, precautions must be taken to assure the operability of each equipment by serial number.
- 7.4 TROUBLESHOOTING PROCEDURES. Detailed procedure in servicing defective equipment requires sectionalizing, localizing and isolating a defective component whereby PCB substitution may be invoked. Troubleshooting charts giving malfunctions, probable causes, and corrective action are contained in section III of TM 11-5805-640-13 and TM 11-5805-642-13.

- 7.5 TESTING ACCEPTANCE. Testing will start after the installation chief has provided a written statement of readiness (unless otherwise specified in the work order) to the US Army Communications-Electronics Engineering Installation Agency, ATTN: CCC-TED, Fort Huachuca, Arizona 85613, no less than 10 days before offering the installation for testing and checkout.
- 7.5.1 <u>Acceptance Test Sequence</u>. The following sequence is recommended:
  - a. The test director will review QA inspection reports of installed equipment for required corrective actions and enter a description of exceptions on the Technical Acceptance Certificate, Part 2 Inspection (fig. 7-1).
  - b. The test director will conduct operational test and checkout procedures.
  - c. Operational test and checkout procedures will be performed using personnel from the local command wherever possible and records of the test results will appear on a Technical Acceptance Test Record. (See table 7-1 for a typical sequential test record.)
  - d. The test director will make all pertinent data from the reperforator or optional page printer which verifies systems operability a permanent part of the test record.
  - e. It is acknowledged that the test director and QA inspector may or may not be the same person dependent upon the size of the facility and manpower constraints. In the event an organization other than USACEEIA-TED conducts the QA inspections and test and acceptance of installed equipment, other checklists may be used provided prior approval by HQ, USACEEIA has been obtained.

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheet

Rey No	Туре	CCS or PC	Equip Quant	Status	Remarks
000 001 002 003 004 005 006 007 008 009 010 011 012 013 014 015 016 017 018 019 020 021 022 023 024 025 026 027 028 029 030 031 032 033 034 035 036 037 038 039 039 039 039 039 039 039 039 039 039	Scanner Ck #1 Scanner Ck #2 Scanner Ck #3 Scanner Ck #4 Scanner Ck #5 Scanner Ck #6 Scanner Ck #8 Scanner Ck #9 Scanner Ck #10 VON MLP IN VON MLP IN VON MLP IN VON MLP OUT VON IN ONLY VON IN ONLY VON 2/W IN VON 2/W IN VON 2/W IN VON 02/W IN/OUT VON OUT ONLY VON OUT ONLY VON MCA VON OP ASST CITY LOC IN CITY LOC IN CITY LOC OUT CITY LOC 2/W IN/OUT CITY LOC 1N CI	PC P			1st Trunk Only

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheet--continued

Reg No	Туре	CCS or PC	Equip Quant	Status	Remarks
041	WATTS OUT BAND 2	PC			1st Trunk Only
042 043	WATTS OUT BAND 3 WATTS OUT BAND 3	CCS PC			1st Trunk Only
044 045	WATTS OUT BAND 4 WATTS OUT BAND 4	CCS PC			1st Trunk Oniy
046 047	WATTS OUT BAND 5 WATTS OUT BAND 5	CCS PC			1st Trunk Only
048 049	WATTS OUT BAND 6 WATTS OUT BAND 6	CCS PC			1st Trunk Only
050 051	WATTS OUT INTRA 1 WATTS OUT INTRA 1	CCS PC			1st Trunk Only
052 053	WATTS OUT INTRA 2 WATTS OUT INTRA 2	CCS PC			1st Trunk Only
054 055	FTS IN ONLY FTS IN ONLY	CCS PC			1st Trunk Only
056 057 058	FTS OUT ONLY FTS OUT ONLY FTS 2/W TOT	CCS PC CCS			1st Trunk Only
059 060 061 062 063	FTS 2/W IN/OUT FTS 2/W TOT FX IN FX IN FX IN	CCS PC CCS PC CCS			1st Trunk Only 1st Trunk Only
064 065	FX IN FX IN	PC CCS			1st Trunk Only
066 067	FX IN FX IN	PC CCS			1st Trunk Only
068 069	FX IN FX IN	PC CCS			1st Trunk Only
070 071	FX IN FX IN	PC CCS			1st Trunk Only
072 073	FX IN FX IN	PC CCS			1st Trunk Only
074 075	FX IN FX IN	PC CCS			1st Trunk Only
075 076 077	FX IN FX IN	PC CCS			1st Trunk Only
077 078 079 080 081	FX IN FX IN FX IN FX IN FX OUT	PC CCS PC CCS			1st Trunk Only 1st Trunk Only 1st Trunk Only

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheet--continued

Reg No	Туре	CCS or PC	Equip Quant	Status	Remarks
082 083	FX OUT	PC CCS			1st Trunk Only
084 085	FX OUT FX OUT	PC CCS			1st Trunk Only
086	FX OUT	PC			1st Trunk Only
087	FX OUT	CCS			1st Trunk Only
088 089	FX OUT FX OUT	PC			1st Trunk Only
090 091	FX OUT	CCS PC			1st Trunk Only
092	FX OUT FX OUT	CCS PC			1st Trunk Only
093	FX OUT	CCS			
094 095	FX OUT	PC			1st Trunk Only
096	FX OUT FX OUT	CCS PC			1st Trunk Only
097	FX OUT	ccs			150 Hank Only
098	FX OUT	PC			1st Trunk Only
099	FX OUT	CCS		,	1st Tours Ouls
100 101	FX OUT FX 2/W TOT	PC CCS <sup>.</sup>			1st Trunk Only
102	FX 2/W IN/OUT	CCS			
103	FX 2/W IN/OUT	PC			1st Trunk Only
104	FX 2/W TOT	CCS			
105	FX 2/W IN/OUT	CCS			1at Tours Only
106 107	FX 2/W IN/OUT FX 2/W TOT	PC CCS			1st Trunk Only
108	FX 2/W IN/OUT	CCS			
109	FX 2/W IN/OUT	PC			1st Trunk Only
110	FX 2/W TOT	CCS			
111 112	FX 2/W IN/OUT FX 2/W IN/OUT	CCS			1ct Tounk Only
113	FX 2/W TN/OUT FX 2/W TOT	PC CCS			1st Trunk Only
114	FX 2/W IN/OUT	CCS			
115	FX 2/W IN/OUT	PC			1st Trunk Only
138	MISC TRK (CB-MAG)	PC			1st Trunk Only
139 140	MISC TRK (CB-MAG) MISC TRK (CB-MAG)	CCS PC			1st Trunk Only
141	MISC TRK (CB-MAG)	CCS			100 Hank Only
142	MISC TRK (CB-MAG)	PC			1st Trunk Only
143	MISC TRK (CB-MAG)	ccs			4-4 %
144	MISC TRK (CB-MAG)	PC			1st Trunk Only

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheet--continued

Reg No	Туре		CCS or PC	Equip Quant	Status	Remarks
145 146 147 148	MISC TRK MISC TRK MISC TRK MISC TRK		CCS PC CCS PC			1st Trunk Only 1st Trunk Only
149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 170 171 172 173 174 175 176 177 178 181 182 183 184 185	SPER GROUP OF GROUP OF THE LEFT OF THE LEF	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 1 21 22 23 1 23 4 5 6 7 8 9 10 11 11 12 13 14 15 16 16 17 17 18 18 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	CCS			

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheet--continued

Reg No	Type 		CCS or PC	Equip Quant	Status 	Remarks
186 187 188 199 191 193 194 195 199 199 199 200 200 200 200 200 200 200 201 201 201	LF GP CONN GP	14 15 16 17 18 19 20 12 23 1 23 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 12 21 22 3 4 5 6 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7 8 7	PC P			

Table 7-1. Telephone Traffic Recorder (To 2300 Lines)
Test Data Sheer--continued

Reg No	Type		CCS or PC	Equip Quant	Status	Remarks
227 228 229 230 231 232 233 234 235 236 237 240 241 242 243 244 245	CONN GP SEL LEV SEL LEV SEL LEV	9 10 11 12 13 14 15 16 17 18 19 20 21 22 23	PC P	•		-

The state of the s

### TECHNICAL ACCEPTANCE CERTIFICATE

Project Description:	
Site:	
aographic Location:	

### PART 1. CERTIFICATION

- 1. The traffic recorder system equipment has been tested in accordance with an approved test plan. The undersigned verify that tests were conducted as prescribed in the test plan and the results are as indicated in Part 2.
- 2. The scope of this acceptance test was limited to inspections and measurements of the C-E equipment and other facilities and conditions which could adversely impact on their operation. It included inspections for compliance of the equipment with applicable technical manuals. It did not include a review of the availability of operating and maintenance personnel, spare parts, tools, and expendable supplies.
- 3. This facility was installed in accordance with the site engineering package, project coordination letter (PCL), installation and implementation plan (IIP), applicable USACC standard engineering installation package (SEIP), and quality assurance standards. Deficiencies in the installation are listed in Part 2 of this certificate and will be corrected by the suggested agency at the earliest possible date.
- 4. The operating organization is responsible for the operational maintenance of the equipment installed by USACC/USACEEIA as specified in the IIP and PCL, except those deficiencies listed in Part 2 below designated as the responsibility of the installing organization for completion or correction.
- 5. Completion of this certificate terminates USACEEIA responsibility for installed equipment except for deficiencies stated in Part 2 of this certificate.

Figure 7-1. Sample of Technical Acceptance Certificate (sheet 1 of 3).

### PART 2. INSPECTION

Equipment installed or relocated (type and serial	no.):
Equipment modified or repaired:	
Description of Exceptions	Suggested Agency For Correction
Engineering:	
	· ·
<pre>Installation:</pre>	ı
Other:	
	pa-si

Figure 7-1. Sample of Technical Acceptance Certificate (sheet 2 of 3).

9 August 1976	SEIP 015
Description of Exceptions Not Part of C-E Upgrade	
Remarks:	
USACEEIA Test Representative:	
Signature .	Date
Name/Title .	
O&M Commander: Signature	Date
Name/Title	
O&M Agency Designation:	
Contracting Number/Tasking Document(s):	
	<del></del>

Figure 7-1. Sample of Technical Acceptance Certificate (sheet 3 of 3).

SEIP 015

9 August 1976

### TECHNICAL ACCEPTANCE TEST

Nomenclature:	
Serial No.:	
Name of Site:	
Location:	
Test	Results
1. Traffic Recorder Test Data Sheet, Plan A	
2. Traffic Recorder Test Data Sheet, Plan B	
Signature of USACEEIA Acceptance	Test Representative Date

Figure 7-2. Sample of Technical Acceptance Test.

**SEIP 015** 

### SECTION 8. PROJECT COORDINATION LETTER

- 8.1 GENERAL. This section contains the project coordination letter (PCL) to secure commitments from agencies controlling facilities and sites and other agencies participating in the project. The PCL is issued after a site survey is performed. It documents the actions necessary to install or provide facilities, systems, and equipment to meet project requirements. It identifies resources required for the project.
- 8.2 <u>USACEEIA SURVEY/SITE CONCURRENCE RESPONSIBILITIES</u>. USACEEIA has complete responsibility for site survey and project coordination.
- 8.3 AGREEMENTS DURING SITE SURVEYS. Agreements reached during the site survey will be formalized as soon as possible and documented. During coordination, prime consideration is given to resources having long term stability. Resources found unnecessary are released immediately by official correspondence. This release is not part of the PCL.
- 8.4 PROJECT COORDINATION DOCUMENTATION. A sample PCL is shown in figures 8-1 through 8-8. On-site project coordination information required by USACEEIA Regulation 34-2 will be included in the completed PCL by USACEEIA subcommand personnel.

SEIP 015

ATTN:

9 August 1976

(Office	symbol)				(date)
SUBJECT	: Project	Coordination (name)	for	Installation of	 
THRU:	Commander				

TO: Commander
ATTN:
(appropriate installation with full address)

(appropriate command with full address)

- 1. This letter will document your concurrence with the actions required for installation of (name and location), as specified ir closures 1 through. It outlines the responsibilities is headquarters and identifies the necessary support actions required of your organization for accomplishment of this project.
- 2. A project concurrence meeting was held on \_\_\_(date) . A list of attendees is attached as Inclosure 1.
- 3. Inclosures 2 through  $\frac{}{\text{define}}$  provide detailed requirements and narrative information to  $\frac{}{\text{define}}$  the actions required and the area of responsibility necessary for site preparation and installation of (name and location).
- a. Inclosure 2, "Telephone Exchange Description," identifies the facilities by project number, location, and responsible agency. It refers to the overall scheme of work and establishes proposed installation dates.
- b. Inclosure 3, "Special Requirements," refers to considerations such as interference, radiation hazards, safety, and restrictions to future build-up.

(Office symbol) SUBJLCT: Project Coordination for Installation of	(date)
c. Inclosure 4, "DCO Operating Unit Responsibilities," those requirements such as site preparation alternate, command logistical support, etc., which the host command has the rebility to provide.	unications,
d. Inclosure 5, "USACEEIA Responsibilities," defines to neering installation and test support that will be provided USACEEIA.	he engi- by
e. Inclosure 6, "Test Equipment Required," specifies a equipment to be provided by supported command during instal and testing.	
f. Inclosure 7, "Drawing List," will list all drawings this particular installation.	used at
4. Request you review all inclosures, fulfill preinstallat quirements and notify this headquarters when those tasks ar pleted. Your facility is scheduled for installation(months)	e com-
5. Request your concurrence, nonconcurrence, or exceptions document be indicated by indersement hereto and returned the channels to this headquarters not later than(date)	
6. Your point of contact within this headquarters for this is, telephone number	project
FOR THE COMMANDER:	
Incls SIGNATURE BLOCK	

Figure 8-1. Sample Project Coordination Letter (sheet 2 of 2).

### ATTENDEES AT PROJECT COORDINATION MEETING

Coor	dquarters, rdination	for Ir	(na Istallat	ame) ion of _		, letter, s (name)		Project ,
date	ed	<b></b> •			•			
	• -		on	(date)	. Th	eld at e purpose (	of this r	neeting
was at			results name)	of the	engine _•	ering site	survey (	conducted
2.	Following	is a	list of	attend	ees:			
		Name				Address	5	

Figure 8-2. Sample Inclosure 1 to Project Coordination Letter.

### TELEPHONE EXCHANGE DESCRIPTION

Headquarters,	(name)		, letter, subject:
Project Coordination	for Install	ation of	(name)
dated .			

- Identification:
  - a. Project number:
  - b. Location: (if different from the above address)
  - c. Command/Agency Responsible for Telephone Exchange (DCO):
- 2. Exchange description: (purpose and scope of project)
- 3. Inventory of major equipment at the site prior to beginning of installation which may be used and result in a cost savings.
  - a. Existing racks.
- b. Existing traffic recorder equipment (list all major items of equipment).
  - c. Optional power source.
- 4. List additional major equipment to be installed and authorization document.
- 5. Give a brief description of any exceptions (equipment not normally installed in the area), relocations, and/or removal of the equipment listed in 3 and 4 above:
- 6. Proposed schedule:
  - a. Installation start date:
  - b. Installation completion date:
  - c. Final test start date:

Figure 8-3. Sample Inclosure 2 to Project Coordination Letter.

SEIP 015

### SPECIAL REQUIREMENTS

	dquarters, rdination ed	for Inst	(name) allation of		letter, (name)	subject:	Project ,
resp		y for sa	in this inclo tisfying tha				
1.	Waivers:	(waiver	s to sections	s of this	SEIP,	see 9.3).	
	Site rest		: (physical rations).	security	/interf	erence to	other
3.	Signal ci	rcuits:	(protection	, routing	, and i	nstallatio	on).
Λ	Cafoty.	(the inc	tallation to	am chall	coondin	ato with t	ho

ground safety officer prior to installation start for current information on safety hazards that may exist in the work area

5. Others:

involved).

Figure 8-4. Sample Inclosure 3 to Project Coordination Letter.

SEIP 015

### DCO OPERATING UNIT RESPONSIBILITIES

Headquarters,	(name)	, letter, subject:	Project
Coordination for	Installation of	(name)	,
dated	•		

1. List all responsibilities of the operating unit as determined by the Site Survey Checklist (section 2 of this SEIP).

(This inclosure will refer to the responsibilities of the unit, organization, or command providing the signatory to this project coordination letter. Sample entries are shown below.)

- 2. Items to be considered are:
  - a. Buildings and building space.
  - b. Lightning protection and grounds.
  - c. Electrical power to include emergency power.
  - d. Environmental control.
  - e. Conduit/duct runs.
  - f. Access roads.

### USACEEIA RESPONSIBILITIES

	dquarters, <u>(name)</u> , letter, subject: Project rdination for Installation of <u>(name)</u>
(Doo add	cuments such as drawings, studies, etc., should be attached as itional inclosures. A description of such documents and their erence should be noted in the appropriate paragraph. Sample ries are shown below.)
1.	Engineering Installation Package.
2.	Bill of Materials (BOM) a list only).
3.	Installation.
4.	Test.
5.	Other.

Figure 8-6. Sample Inclosure 5 to Project Coordination Letter.

SEIP 015

### TEST EQUIPMENT REQUIRED

Coo		(name) Installation	of	, letter, (name)	subject:	Project ,
dat	ed	<sup>†</sup>			•	
		nomenclature of installation.				
		<u>Nomenclature</u>			Type No	<u>).</u>
1.	Circuit veri	fier (continui	ty tester)			
2.	Oscilloscope	<b>)</b>			····	
3.	Volt-ohmmete	er				

SEIP 015

### DRAWING LIST.

Headquarters,Coordination for I	(name)			subject:	Project
dated	mstallation of	•		name)	
(List all drawings upgrade, or initia			d in th	e replacem	nent,

Figure 8-8. Sample Inclosure 7 to Project Coordination Letter.

SEIP 015

### SECTION 9. COMPLETION CERTIFICATION

- 9.1 GENERAL. The Materiel Acceptance Record, Appendix C of USACEEIA Regulation 702-2, is used to certify that the project has met all the test criteria. It shall contain a list of discrepancies and is signed to record concurrence of the O&M organization and the installation agency. A sample Materiel Acceptance Record is shown in figure 9-1.
- 9.2 <u>DISTRIBUTION</u>. The distribution lists for completion documents are given in the tasking document, QA test plan, or contractual document.
- 9.3 <u>WAIVERS</u>. Waivers, with approvals, for individual installations may be included in this section to clarify deviations from TB 95-1 and this SEIP.

### MATERIEL ACCEPTANCE RECORD

- 1. PROJECT(S): List project numbers and short titles. If this is a subproject, or part of a subproject, then provide all necessary information, i.e., IIP milestone numbers, subproject numbers as well as subdivisions to same.
- 2. FACILITY:
- LOCATIL...
- 4. OPERATING UNIT:
- 5. PROJECT DESCRIPTION:
- 6. MAJOR ITEMS INSTALLED:

NSN Description Qty Source

- a. Source should identify project number (if more than one project is involved), BOM line item number, etc. If the item was not on the BOM, identify source.
  - b. Additional pages may be added, numbered in sequence.
- 7. MATERIEL EXCESS.

NSN Description (ty Source

- a. Source should identify project number (if more than one project is involved), BOM line item number, etc. If the item was not on the BOM, identify source.
  - b. Additional pages may be added, numbered in sequence.
- 8. DRAWINGS: One set of the following corrected blueline installation drawings have been provided to the operating unit:

(List each drawing by number and title.)

9. CUTOVER: (If test director not present for cutover, insert "Not Used.")

Figure 9-1. Sample Materiel Acceptance Record (sheet 1 of 4).

### MATERIEL ACCEPTANCE RECORD (Continued)

- a. Contains statement describing cutover including start and completion times and dates.
- b. Also includes statement to the effect that installation agency representative was available on-site during 48-hour period subsequent to the cutover to resolve any problem attributable to the installation. If no troubles arise, so state.
- c. Identify significant problem areas during cutover and shakedown, if any, and their resolution.

### 10. EXCEPTIONS:

- a. Identify cnly exceptions to the installed project, such as materiel that has not arrived and which must be installed. Include complete identification of each missing item and identification of agency responsible for installation.
- b. For facilities that are becoming partially operational identify installation agency actions remaining for project completion. In this type of situation, the Materiel Acceptance Record will show the tests that have been made but will be identified as a partial record. A final Materiel Acceptance Record will be prepared after installation and testing of all remaining project equipment.
- 11. REMARKS: Records of installation/facility inspections and equipment operational tests are contained in inclosures 1 through
- a. Identify items of support that have not been accomplished, if any, and describe activity in progress by the operating agency to satisfy the requirement (engineering work order number, etc.).
- b. Describe results of tests. Identify agency performing tests and date accomplished.
- c. Describe ac power system including identification of source and backup capability.

**SEIP 015** 

### MATERIEL ACCEPTANCE RECORD (Continued)

- d. Include statement to the effect that the installation agency will forward final as-built drawings when completed.
- e. The operating agency and the installation agency may enter any remarks pertinent to the project. Comments concerning commendations, criticism, and recommendations should be entered here.
- f. Include disposition instructions for excess material when applicable.
- 12. AUTHENTICATION: The project(s) listed in paragraph 1 of the record have been completed and are now accepted:

# Test and Evaluation Without exception. With exception noted in paragraph 10. Quality Assurance Without exception. With exception noted in paragraph 10. Signatures a. Installation Agency Representation (Signed) (Title) (Organization) b. O&M Command Test Representation (Signed) (Title) (Organization)

Figure 9-1. Sample Materiel Acceptance Record (sheet 3 of 4).

SEIP 015

### MATERIEL ACCEPTANCE RECORD (Continued)

c. USACEETA-TED TEST Representative
(Signed)
(Title)
(Organization)
d. USACEEIA-TED Quality Assurance Representative
(Signed)
(Title)
(Organization)
e. 0&M Representative (Operating Agency)
(Signed)
(Title)
(Organization)
(Date)

Figure 9-1. Sample Materiel Acceptance Record (sheet 4 of 4).

**SEIP 015** 

(CC-OPS)

FOR THE COMMANDER:

OFFICIAL:

C. E. McKNIGHT, Jr.
Colonel, GS
Chief of Staff

M. K. LABAR Colonel, AGC Adjutant General

### DISTRIBUTION:

Special

The second secon

- 3 CC-PA-AMP
- 10 CCC-CED-SEP
- 4 CCC-CED-SW
- 4 CCC-TED
- 5 USACEI Bn
- 10 USACEEIA-CONUS, ATTN: CCCN-TR, Fort Ritchie, MD 21719
- 10 USACEEIA-EUR, APO New York 09056
- 10 USACEEIA-PAC, APO San Francisco 96557
- 10 US Army Signal School, ATTN: ATSN-CD-MS, Fort Gordon, GA 31905
- 2 US Army Materiel Development and Readiness Command, ATTN: CCN-PI-P, Washington, D.C. 20315
- 5 5th Signal Command, APO New York 09056
- 5 6th Signal Command, APO San Francisco 96558
- 5 7th Signal Command, Fort Ritchie, MD 21719
- 2 US Army Communications Command, ATTN: CC-OPS-SM, Fort Huachuca, AZ 85613
- 2 US Army Training and Doctrine Command, ATTN: ATCE, Fort Monroe, VA 23351
- 2 US Army Forces Command, ATTN: AFCE, Fort McPherson, GA 30330
- 2 Defense Communications Agency, Technical Library Center, Code 205 Washington, D.C. 20305
- 12 Defense Documentation Center, Cameron Station, Alexandria, VA 22314
- 2 US Air Force, ATTN: USAFSAAS/TEOOA, Keesler AFB, MS 39534

DEPARTMENT OF THE ARMY
US Army Communications-Electronics
Engineering Installation Agency
Fort Huachuca, Arizona 85613

POSTAGE AND FEES PAID DEPARTMENT OF THE ARMY DOD 314



OFFICIAL BUSINESS
PENALTY FOR PRIVATE USE \$300

COMMANDER
US ARMY COMMUNICATIONS-ELECTRONICS
ENGINEERING INSTALLATION AGENCY
ATTN: CCC-CED-STP
Fort Huachuca, Arizona 85613

DEPARTMENT OF THE ARMY
US Army Communications-Electronics
Engineering Installation Agency
Fort Huachuca, Arizona 85613

POSTAGE AND FEES PAID DEPARTMENT OF THE ARMY DOD 314



OFFICIAL BUSINESS
PENALTY FOR PRIVATE USE \$300

COMMANDER
US ARMY COMMUNICATIONS-ELECTRONICS
ENGINEERING INSTALLATION AGENCY
ATTN: CCC-CED-STP
Fort Huachuca, Arizona 85613



		rea. Please send us you	r comments. I han	<s.< th=""></s.<>
Commen	ts on SEIP	(please give number)		
			<del> </del>	
·				<del> </del>
	<del></del>			<del></del>
How car	n we contact y	ou?		
Rank	Name	Duty position	Duty station	AUTOVON number
US Arm	ny Communica	ng installation package tions Command. Your irea. Please send us you	experience and h	elp can improve our
	veniess in this a	, ,		
Commen		(please give number		•
Commen		·		

ATTOMONI mimbe

# SUPPLEMENTARY

INFORMATION

# DEPARTMENT OF THE ARMY HEADQUARTERS, US ARMY COMMUNICATIONS COMMAND Fort Huachuca, Arizona 85613

Change 1 USACC SEIP No. 015

25 July 1977

Standard Engineering Installation Package

TELEPHONE TRAFFIC RECORDER SYSTEM

SEIP 015, 9 August 1976, is changed as follows:

- 1. Page 3-1, paragraph 3.3.2.3, is superseded as follows:
  - 3.3.2.3 For permanent system installations, run 24-gauge cables from the wire wrap side of the 50-point jones plug mating connector (CONARC #211-50-01-108) at the monitor/scanner equipment directly to the designated block locations on the appropriate CMDF/IDF frame. Run and connect jumper wires between the monitor and scanner inputs/outputs. Run and connect jumper wires from scanner inputs to the respective control 'C' leads of switching equipment to be monitored for traffic load. For portable/temporary type systems retain patch panel assembly, MX 9457, and run cable to appropriate frame in accordance with figure 1-2.
- 2. After posting, file this change sheet in front of the basic publication.

(CC-OPS)

FOR THE COMMANDER:

OFFICIAL:

J. HOSTON LTC, AGC

Adjutant General

BILLY J. THRASHER

Colonel, GS Chief of Staff