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THE STRUCTURE OF THREE-DIMENSIONAL
SEPARATED FLOWS IN OBSTACLE-BOUNDARY
LAYER INTERACTIONS

Raymond Sedney
Clarence W. Kitchens, Jr.

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20. Abstract (continued)

obstacle dimensions. Some scaling laws that have been proposed are not supported by our results. The structure of the separated flow upstream of the obstacle changes with relatively small changes in R ; the number of vortices varies from 6 to 4 to 2 as R changes. Data are presented for large and small protuberances, but the latter are emphasized.

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I. INTRODUCTION

Although the history of the study of boundary-layer or shear flows over obstacles is a long one, the recorded history extending back to Leonardo da Vinci, several aspects of such flows remain elusive. The main qualitative feature, the horseshoe vortex system, is well documented. The twin tornado-like vortices that rise up from the near wake and become the trailing vortex system have been studied for small obstacles. The third universal feature of the flow is the downstream persistence of these two vortex systems. A survey of the effects of small protuberances on boundary-layer flows¹ shows that the above three features are common to a wide range of conditions: laminar and turbulent boundary layers for all speeds up to hypersonic. However, more detailed examination of the flow structure is lacking except for laminar, low speed flow. One purpose of the present paper is to describe the flow structure for turbulent, supersonic boundary-layer flows over protuberances. Most of our experiments concern small obstacles; i.e., $k < \delta$, where k is the obstacle height and δ is the 99% boundary-layer thickness. However, data for large and intermediate obstacles are shown and their relationships with small obstacle data are discussed.

Since the flow structure, mainly the number and positions of vortices, is complex, the paucity of information on it is not surprising. The flow structure is needed not only to achieve an intuitive understanding of the flow but also to understand the pressure, heat transfer and shear distributions near and on the protuberance. These distributions and this understanding are needed for the well known applications in aerodynamics, ballistics and hydraulics; there are also applications in meteorology and geology. Recently, some features of the flow structure were used to interpret erosion patterns on Mars². Data on pressure and/or heat transfer are available in many references, mostly for large protuberances. These are discussed in either Reference 1, the survey by Korkegi³, or the report of Kaufman et al⁴. The very high values of pressure, pressure

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1. R. Sedney, "A Survey of the Effects of Small Protuberances on Boundary Layer Flows," *AIAA Journal*, Vol. 11, No. 6, June 1973, pp. 782-792.
 2. R. Greeley, J. D. Iversen, J. B. Pollack, N. Udovich and B. White, "Wind Tunnel Studies of Martian Aeolian Processes," *Proc. Roy. Soc. Lond. A.*, Vol. 341, No. 1626, 10 December 1974, pp. 331-360.
See also "Wind Tunnel Simulations of Light and Dark Streaks on Mars," *Science*, Vol. 183, March 1974, pp. 847-849.
 3. R. H. Korkegi, "Survey of Viscous Interaction Associated with High Mach Number Flight," *AIAA Journal*, Vol. 9, No. 5, May 1971, pp. 771-784.
 4. L. G. Kaufman II, R. H. Korkegi and L. C. Morton, "Shock Impingement Caused by Boundary-Layer Separation Ahead of Blunt Fins," *AIAA Journal*, Vol. 11, No. 10, October 1973, pp. 1363-1364.
See also ARL 72-0118, Aerospace Research Laboratories, August 1972.

gradient, and heat transfer measured on and in the vicinity of large protuberances in supersonic flow are a most remarkable aspect of this separated flow. Such very high values are not found in the relatively few experiments on small protuberances. An unusual, and practically important, feature of this case is the fact that the disturbance caused by the small protuberance can persist for hundreds of protuberance heights downstream¹.

Understanding the flow structure and correlating the vast amount of data available is made difficult by the number of parameters that must be considered. The dimensions (three lengths), shape and orientation (sweep) of the obstacle are important. The undisturbed velocity profiles (laminar or turbulent, 2-D or 3-D) and δ must be considered as well as Mach number, M , and the Reynolds numbers that can be formed with the various lengths. The undisturbed velocity, U_k , at the height k off the surface has been found important in low speed flows. Heat and mass transfer and turbulent shear should be considered; we are unaware of any experiments which systematically vary these. This plethora of parameters is relieved somewhat for large protuberances; if $k \gtrsim \delta$ and the width is small compared to δ , then the height no longer influences the flow interactions, but the number of parameters is still large and unwieldy. Therefore, any success at correlating important flow features with the various non-dimensional combinations of parameters is important.

Such a correlation was given by Westkaemper⁵ using a large collection of data on primary separation distance, S . This is defined as the distance from the leading edge of the obstacle to the most upstream location of separation. However, different definitions of separation were used in the data he collected. All the large protuberances were cylinders of diameter D , with $k > \delta$; the boundary layer was supersonic and turbulent. His conclusions were: $S/D = 2.65$ for $k/D > 1.13$ and $S/D = 2.42 (k/D)^{0.7}$ for $k/D < 1.13$; he proposes this correlation for $2 \leq M \leq 20$ and for all Reynolds numbers provided the boundary layer is turbulent. A critique of this is given later. Unfortunately, as more data become available, the deviation of the data from this correlation increases. However, this work indicates that S/D is essentially independent of Reynolds number; the variation with M is significant. Thus for large cylindrical protuberances the possibilities for correlation are favorable but less so for small protuberances, even if restricted to cylinders. Our data show that for constant Mach and Reynolds numbers, S does not scale with D . The number of models tested is not sufficient for us to arrive at definitive correlations.

The main objective of this work is to determine as much as possible of the flow structure. For this purpose flow visualization was used.

5. J. C. Westkaemper, "Turbulent Boundary-Layer Separation Ahead of Cylinders," *AIAA Journal*, Vol. 6, No. 7, July 1968, pp. 1352-1355.

The optical-surface indicator technique^{6,7} was employed to visualize the flow patterns on the surface over which the boundary layer flows. More conventional techniques were used on the surface of the protuberance. The optical-surface indicator technique is particularly suited to this application and yields a vast amount of detail. For visualization off the surface, the vapor screen method was used since it is the only tracer method that will work in supersonic, turbulent flows. Although it provided some useful data, it is not as useful as the smoke method, which can provide many details in low speed, laminar flows. It could not, for example, resolve the multiple-vortex pattern upstream of the obstacles revealed by the optical-surface indicator visualization.

For a given protuberance and M we find 2, 4, or 6 vortices between the protuberance and primary separation, depending on Reynolds number. On physical grounds there is no reason why several vortices cannot exist there, but in the experiments on turbulent boundary layer - obstacle interactions, at either high or low speeds, two are almost always observed. An exception is the work of Winkelmann⁸; he used a surface-indicator method in a high speed, turbulent boundary layer. The interpretation of our surface flow patterns was aided by the results of Norman⁹, who used the smoke technique in a low speed, laminar boundary layer and obtained remarkably detailed information on the streamlines and vortices in the separated region. The structure in the separated flow upstream of the obstacle is fairly clear now but there are some features that must be clarified. The sensitivity of the number of vortices to changes in unit Reynolds number, R/ℓ , is an interesting fact for which we have no explanation at present.

Although we concentrate here on the upstream separated flow, many other features are revealed in our visualizations. Further work is required to gain sufficient insight into, e.g., the fascinating near wake

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6. R. Sedney, "Visualization of Boundary Layer Flow Patterns Around Protuberances Using an Optical-Surface Indicator Technique," The Physics of Fluids, Vol. 15, No. 12, December 1972, pp. 2439-2441.
 7. R. Sedney, C. W. Kitchens, Jr., and C. C. Bush, "The Marriage of Optical, Tracer, and Surface Indicator Techniques in Flow Visualization - A Survey," *Record of the 1973 International Congress on Instrumentation in Aerospace Simulation Facilities*, IEEE Publication No. 73CHO 784-9AES, pp. 155-171.
 8. A. E. Winkelmann, "Flow Visualization Studies of a Fin Protuberance Partially Immersed in a Turbulent Boundary Layer at Mach 5," NOLTR 70-93, Naval Ordnance Laboratory, May 1970.
 9. "R. S. Norman, "On Obstacle Generated Secondary Flows in Laminar Boundary Layers and Transition to Turbulence," Ph.D. Thesis, Illinois Institute of Technology, December 1972.

flow. Obtaining this insight and making progress on the items discussed at the end of the previous paragraph would be much easier if a model of this complex flow existed. On the other hand, the model can only be formulated after sufficient flow visualization is accomplished. This report represents one stage in this iteration process.

II. FLOW VISUALIZATION TECHNIQUES

In our experiments we visualize the flow in the following ways: (1) the optical-surface indicator method giving plan-view shadowgraphs that show surface flow patterns and shock fronts; (2) the conventional surface indicator method providing the flow pattern on the protuberance; (3) conventional, side-view shadowgraph and schlieren methods showing the trace of the shock surfaces and an indication of the edge of the boundary layer; (4) the vapor screen method giving shock surfaces, a boundary-layer edge and, to some extent, vortices. Because of the constraints of the wind tunnel facility and for reasons of time and economy, we could not fully exploit all of these techniques. Most of our data was obtained with (1), considerably less with (3) and (4), and the least with (2). A more effective tracer method than the vapor screen technique is needed.

The tests were conducted in a continuous, supersonic wind tunnel, Supersonic Wind Tunnel No. 1 at the Ballistic Research Laboratories. The interactions were studied by placing the protuberances in the wall boundary layer, having a typical thickness of 2.5 cm. at $M = 2.50$. The optical-surface indicator method requires mounting the obstacle on a tunnel window which is in the sidewall. Obtaining the side-view shadowgraph and schlieren pictures requires placing the obstacle on the floor (or ceiling) of the tunnel. Pitot pressure surveys were made with no protuberance in the flow to determine the properties of and compare the floor and sidewall boundary layers. The data were taken at the point where the center of the protuberance would be. Figure 1 shows one set of the results; a separate report will contain all of them. The 99% velocity thickness, δ , is given as a function of unit Reynolds number, R/ℓ , and Mach number, M , for the sidewall and floor boundary layers. The only significant difference between these occurs at $M = 3.50$ for the lowest value of R/ℓ . We suspect the same trend exists at $M = 4.50$ but the results at small R/ℓ are not available for the sidewall boundary layer. Similar comparative results and trends are shown for displacement and momentum thickness. Thus for most test conditions a valid quantitative comparison can be made between results for the protuberance in the two locations.

The optical-surface indicator method will be described briefly; for more details see References 6 and 7. The obstacle is mounted on a test section window which is in a vertical plane. Figure 2 shows a schematic view of the experimental set-up and a sketch of some features of the flow over a small protuberance. A small amount of lightweight,

transparent oil is placed on the window before and/or after the flow is started. After the surface flow pattern is established, typically in one minute, a shadowgraph or schlieren picture is taken; we refer to these as plan-view pictures. They show the surface (window) flow pattern and parts of the shock surfaces. An example is shown in Figure 3. The relation between the streaks and flow near the surface is discussed in Reference 10.

The window used for these tests is one that has several pits and scratches from long use but is otherwise a "schlieren quality" window. The window defects are evident on the shadowgraphs. The model is bolted to the window. Schlieren pictures are taken by flashing a BH-6 tube. The schlieren light source and one parabolic mirror are used for continuous viewing on a frosty mylar screen. Shadowgraphs are taken with a spark light source of 1 μ s duration.

Several methods of introducing oil onto the window are used. In the first method a light machine oil is sprayed on the window in a fine mist, usually upstream of the region where the primary separation of the boundary layer occurs. A second technique is to place regularly spaced dots on the window, usually near the model. A third method of introducing oil makes use of a static pressure tap located 40 cm upstream of the model. Two or more drops of light machine oil are aspirated into the tunnel wall boundary layer. Some of the oil flows along the wall and window and some atomizes into the flow off the wall. The mist formed in this manner is carried in the flow to the region immediately upstream of the protuberance. Some impinges on the window, thus drawing the surface streamlines, and some is deposited on the protuberance. This is the only way that an attachment line, labeled A below, can be consistently visualized.

The clearest definition of the surface flow pattern is obtained when the oil drops are drawn out into streaks of height 0.1 mm or less. The intensity of the image of the streak is then about 50% of the undisturbed intensity; it appears gray. If the cross-section of the streak is such that it is almost opaque, the spacing must be considerably greater to obtain a clear pattern, which decreases the resolution. The observed variation in intensity can be predicted approximately by geometrical optics calculations⁷.

In Figure 3 most of the streaks are gray. Several prominent features are labeled. The attachment line A is difficult to see in a reproduction unless the region is enlarged, see References 1 and 7 for examples of that. If oil is placed near and upstream of the model before flow is started, it is mostly wiped away by the time a shadowgraph

10. R. L. Maltby, "Flow Visualization in Wind Tunnels Using Indicators," AGARD-ograph 70, AGARD-NATO Fluid Dynamics Panel, 1962.

is taken. If oil is introduced through the pressure tap, a clear image of A is obtained for a few minutes. This is the region of highest shear and, from the results of other investigators, e.g., Reference 8, highest heat transfer. As in all shadowgraphs, a shock wave surface will produce a shadow only if there are light rays at nearly grazing incidence to the surface. Since the cylinder in Figure 3 is a large protuberance, the shock pattern is not like the side view sketched in Figure 2. It consists of a bow shock which intersects a separation shock, well below the top of the cylinder, resulting in a Mach stem plus other complex structure. A visualization of this will be shown in Figure 5. For the conditions of Figure 3, the bow shock is steady and hence has a distinct shadow; the Mach stem is unsteady which explains its irregular shadow. This unsteadiness is shown in our side-view shadowgraphs and has been found by other investigators. The dominant frequency of the oscillation, from other kinds of shock intersection studies, is probably on the order of 1000 Hz. The shear at the wall, which forms the surface flow pattern, has a dominant frequency which is presumed to be much less. At any rate a surface indicator method can only give an indication of an average flow pattern.

The usual surface indicator method of coating the model with a pigmented oil was used to observe the flow pattern on the protuberance. A variation of this, which incorporates the idea of taking a shadowgraph of transparent oil streaks, was also used. The model was wrapped with a transparent plastic sheet and oil was introduced through the upstream pressure tap with flow in the tunnel, as explained above. At the end of the run the wrapping was removed and a shadowgraph of it was taken. Obviously this method is only convenient if the surface of the protuberance is developable. Surface flow patterns on the front half of a large and a small cylindrical protuberance are shown in Figure 4. Somewhat different patterns are obtained for a large cylindrical protuberance depending on k/δ , D/δ , M , and R/ℓ , see References 8 and 11. The pattern shown in Figure 4a is like that of Reference 11 except for the upper portion. In that reference k/δ was large enough so that the circumferential, 2-D flow, was approached. We are unaware of other work that shows the surface flow patterns on a small protuberance. A distinguishing feature of the pattern shown in Figure 4b is the attachment point on the central generator at the top of the cylinder. There is an intimate relation between the separation line near the bottom of each cylinder and the attachment line A mentioned above; this will be discussed later.

The side-view shadowgraph and schlieren visualizations will not be discussed except to mention that a sampling of the unsteady behavior of

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11. D. M. Voitenko, A. I. Zubkov and Y. A. Panov, "Existence of Supersonic Zones in Three-Dimensional Separation Flows," Izv. AN SSSR. Mekhanika Zhidkosti i Gaza, Vol. 2, No. 1, 1967, pp. 20-24.

the Mach stem and some weak waves from the separated shear layer was obtained by taking a sequence of shadowgraphs using the 1 μ s light source.

The vapor screen method is the only tracer method available for the flow under consideration, leaving aside the use of tufts. It is described fully by McGregor in Reference 10. Our version of the method is different from the standard practice only in the way the light sheet is generated. This is done in a simple fashion¹² using a low power CW laser (e.g., 15mW), a cylindrical lens (a glass rod is adequate), and a small slit to cut off some undesirable side bands of light. Some further details of this are given in Reference 7. The small diameter beam is diverged by the lens into a light sheet of thickness equal to the beam diameter. The sheet is rotated by rotating the lens and is easily translated because the apparatus weighs little.

In the vapor screen method one observes the light scattered by the liquid or solid particles which are usually water. Shock waves and vortices are easily detected. An example is shown in Figure 5 for flow over a large cylindrical protuberance. In this example the light sheet is in the plane of symmetry of the flow, the horizontal plane, which contains the axis of the cylinder. It is observed through the vertical window and photographed with a camera at 30° to the sheet. The perspective of this oblique side view makes interpretation of these visualizations more troublesome than true side views (90° to sheet). The illumination is determined by the density of scattering centers and this is changed by mechanical and thermodynamic effects. Near the window heat transfer effects also enter. These heat transfer effects, together with the fact that some of the vortices we wish to see are small and closely spaced, have prevented us from resolving some of the more interesting flow patterns. Finally, care must be taken if quantitative results are desired since the condensation process alters the flow properties.

III. MODELS AND TEST CONDITIONS

The test section of the wind tunnel is 33 x 38 cm in cross-section and the protuberances were mounted on the 38 cm wall. Data were taken at $M = 1.5, 2.5, 3.5, 4.0$, and 4.5 , but mostly at $M = 2.5$ and 3.5 . The unit Reynolds number was varied over the allowable limits which are shown by the values in Figure 1. The stagnation temperature is nominally 90°F. The experiments were performed using obstacles of simple geometrical shape: circular cylinder, hemisphere, parallelepiped, truncated cone, and bar. The last was used in a study of side plate design so that

12. Private communication from R. K. Matthews, Arnold Engineering and Development Center, to C. J. Nietubicz, Ballistic Research Laboratories, 1972 and 1973.

the flow over a projectile rotating band could be simulated; that work will be reported separately. For the first four obstacles we also added a small perturbation to the basic shape but space limitations preclude discussion of the results. For the same reason we give no details for the flow patterns about the hemisphere, parallelepiped, and truncated cone. Table 1 gives the dimensions of the models, the notation used in referring to them (e.g., 2C), and the symbols used when plotting results for several models on the same figure.

IV. PRIMARY SEPARATION

One of the quantities of primary interest in obstacle-boundary layer interaction is the extent of the separated flow, bounded by a curve called the primary separation line; it is required to estimate the loads on the surface. We define the distance from the leading edge of the obstacle to primary separation to be S , for obstacle-boundary layer flows with a flow symmetry plane. Weřkaemper⁵ discussed how a knowledge of S can be used, together with some empirical correlations, to estimate the position of the triple shock intersection and the maximum pressure on the leading edge. His estimate of pressure was 20% high in one case. Although the primary separation line is easily determined from our plan-view shadowgraphs it is only practical to discuss the behavior of S . Because we simultaneously visualize the bow shock, correlation of it with the primary separation line is straightforward. Our measured bow shock detachment distances for models 1D and 2D agree with those in the literature for 2-D flow over cylinders to within 5%.

A question arises as to how separation is defined from experimental measurements. In the kinds of flows considered here it has been defined using pressure or heat transfer distributions, side-view schlieren or shadowgraph photographs, and surface indicator techniques. The fact that these give different results has been discussed in the literature (especially for 2-D flows); we will not elaborate on this. Note that Price and Stallings¹³ make a distinction between the disturbed flow region, as determined by pressure measurements for example, and the separated flow region, as determined by surface indicators. General use of such a convention would obviate confusion. Unsteady effects, which certainly exist in the flow, will affect the experimental definition of separation in different ways for the various measurement techniques. Suffice it to say that the surface indicator technique, with its extremely slow response time, gives an indication of an average surface flow pattern that is clear and repeatable. Unsteadiness in flows of the type considered here is discussed in Reference 4 with respect to static

13. E. A. Price and R. L. Stallings, "Investigation of Turbulent Separated Flows in the Vicinity of Fin-Type Protuberances at Supersonic Mach Numbers," NASA TN D-3804, February 1967.

pressure measurements; the conclusion is reached that the pressure distributions are not repeatable.

The accuracy of the measured values of S is, in most cases, $\pm 1\%$. At the lowest stagnation pressures at each Mach number this becomes $\pm 3\%$. These error bounds include effects from both repeatability of the pattern and reading accuracy. Additionally, there is a slight amount of geometrical magnification in the images on the shadowgraph because we use diverging light from the spark source. This systematic error is easily accounted for. Most often this correction is negligible, but in some cases it amounts to 5% in the ratio S/D .

The primary separation distance, for cylinders say, is a function of the following variables: D , k , δ , free stream velocity, U_k (for small protuberances), kinematic viscosity, sound velocity, density, and a measure of the turbulent shear. We have no measure of the turbulent shear and we find that U_k is not significant as an independent variable, so these are left out of the dimensional analysis. This yields

$$S/D = f(k/D, D/\delta, R_D, M);$$

where R_D is Reynolds number based on D and free stream velocity. Of course this can be written in other equivalent forms, so that, e.g., k/δ and R_k appear as two of the four non-dimensional parameters. It is often convenient to use the three ratios of lengths even though they are not independent. Likewise, three Reynolds numbers could be defined; we do not have enough points in parameter space to tell which of these is most meaningful. The variation of S/D with any of these Reynolds numbers is weak compared to the other three non-dimensional parameters.

Curves of S/D versus k/δ are given in Figure 6 to show the approach to an "infinite length" cylinder. For each of the curves three of the four possible dimensionless parameters are constant, viz., D/δ , R_D , and M . From the data in the literature, and as expected, S/D approaches a constant as k/δ increases. If a large protuberance is defined on that basis, then clearly models 1D and 2D, with $k/\delta = 4.5$, are large. Other definitions are possible, e.g., requiring 2-D flow on some portion of the cylinder. On that basis these models are not large, see the cylinder surface flow sketched in Figure 4; a much larger k/δ would be needed. We shall adopt the definition based on S/D . The results in Figure 6 show that the rate of approach to the asymptote depends on D/δ .

The same kind of conclusions are reached if the data for $M = 3.5$ are plotted in the same way. Instead this data is presented in Figure 7 with the roles of k/δ and D/δ interchanged. Again, models 1D and 2D with $k/\delta = 3.69$ are large protuberances; the variation of S/D with D/δ is only slightly larger than the estimated error in S/D . Thus these two data

points are consistent with the results of many other investigators, viz., that S/D is independent of D for a large cylindrical protuberance. Contrast this with the conclusion for the small protuberance, e.g., S/D changes by more than a factor of 2 for $k/\delta = 0.37$. The simple and satisfying scaling law valid for large protuberances is not valid for small ones. The integers which appear above each data point refer to the number of vortices found between the obstacle and primary separation, as discussed in the next section.

Another conclusion reached in some other studies of separation caused by large, cylindrical obstacles is that S/D is weakly dependent on M . This dependence, for the large cylinders $1D$ and $2D$, is shown in Figure 8. The variation in S/D is more than 50%; whether or not this is a weak dependence is a matter of interpretation since the term is not a precise one. The data points are connected with straight lines as a reading aid. For the small protuberances a variation of S/D with M is established only for model 2B; but the trend of increasing S/D with M is clear for all models. Note that, even though R/ℓ is constant, δ varies because M changes. Thus the change of S/D with M and k/D , shown in Figure 8, is affected by other parameters.

The next two figures give a partial evaluation of the correlation for large protuberances proposed by Westkaemper⁵ and indicate the extent to which our data for small protuberances agree with it. In Figures 9 and 10 data for S/D versus k/D are shown together with the correlation of Reference 5, already discussed in the Introduction. Since R/ℓ and M are fixed in each case, δ is constant. Points for constant k/δ or D/δ can be connected with the help of Table 1. At $M = 2.5$ our two points for large k/δ are well below the correlation, as are the two from Reference 4 and the five points from Reference 14; the latter are for an "infinite effective height" but unspecified k/D . The data from these two references are for the same M but for a larger R/ℓ ; they were determined using surface indicator methods. Our data for the small protuberances bear little relationship to the correlation, as might be expected; Westkaemper⁵ cautions against using the correlation for cylinders "that do not extend to the outer edge of the boundary layer." From our previous discussion (Figure 6) the condition would be more restrictive than that. Thus at $M = 2.5$ the correlation is not very successful. The situation is a little better at $M = 3.5$. Our points are closer to the correlation but the two points from Reference 4 are not. The latter are for $M = 3.0$ and 4.0 ; the value of S/D for $M = 3.0$ is less than that for $M = 2.5$ in Reference 4 even though the values of k/D are not much different. Our data, for $M = 1.5, 4.0, 4.5$ are consistent with the trend shown in Figures 9 and 10. The data points for the large protuberances

14. D. M. Voitenko, A. I. Zubkov and Y. A. Panov, "Supersonic Gas Flow Past a Cylindrical Obstacle on a Plate," Mekhanika Zhidkosti i Gaza, Vol. 1, No. 1, 1966, pp. 121-125.

agree with the correlation for $M = 4.0$ and lie above it for $M = 4.5$. The data, from various sources, used in establishing the correlation extend over the range $2 \leq M \leq 20$, but separation was determined in different ways in these sources. In several of these sources, separation was determined by noting the first change, in a pressure or heat transfer gauge reading, from the undisturbed, upstream reading. That method will give a separation distance larger than the surface indicator method. The latter was used by Westkaemper⁵ to obtain his own data points that went into the correlation. The surface flow pattern was visualized in his experiments by injecting a liquid through an orifice upstream of primary separation. From a photograph of the pattern it is seen that a horseshoe vortex from the injection orifice interacts with primary separation; this has been noted by others, see Reference 7. This interaction will introduce an error in S of unknown amount. If the interference of the orifice vortex and wake flows with primary separation acts to increase S , then some unclear points about the correlation could be understood.

Regardless of the agreement of the data with this particular correlation, it is evident that the spread in the data for small protuberances is reduced most by plotting S/D versus k/D . One tentative possibility for correlation, including small and large cylinders, would be to consider S/D as a function of k/D for fixed M , but variable Reynolds number, e.g., by fairing a curve through the points of Figure 9. A wider range of the other parameters, D/δ , etc., is needed to arrive at a more firm conclusion. The result that S/D is almost independent of D but depends on M for large cylindrical protuberances is reasonable if the inviscid pressure field is considered. There is then only a bow shock, and its detachment distance, Δ , scales with D . The pressure change across this nearly 2-D shock is independent of D but depends on M . Thus the pressure gradient imposed on the boundary layer has the same dependence. For the small cylindrical protuberances, the inviscid flow bow shock position depends on k/D and M and the pressure change across it depends on M . Therefore, it is reasonable that, for this case, k/D and M have a significant affect on S/D . That is what our data show.

Variations of S/D with a Reynolds number will not be shown. To obtain a significant change in, say, R_D by changing D and also keeping the other dimensionless parameters approximately constant, would require many more models than we have used. Because of limitations of the wind tunnel and small changes in δ with R/ℓ , even a factor of two change in R_D would be difficult to achieve if, e.g., D/δ were held fixed. Therefore, changes in R/ℓ must be utilized. Examples of S/D versus R/ℓ are included in the figures discussed in the next section. For all of our models the conclusions are that: (1) for fixed D and k , S/D changes by 30% at most for the maximum allowable variation in R/ℓ , with most of that change taking place at the lower end of the range of R/ℓ ; (2) S/D sometimes decreases while for other models it increases as R/ℓ increases; for several models S/D is a non-monotonic function of R/ℓ . This variety in

the behavior of S/D is related to the changes in the flow structure as R/ℓ is varied.

V. FLOW STRUCTURE

Detecting the magnitude and kinds of changes of S/D with R/ℓ just mentioned by means of pressure or heat transfer measurements on the surface would be extremely difficult and impossible using side-view shadowgraphs. With conventional surface indicator techniques it is more likely, but this has not been done. The optical-surface indicator technique can detect this behavior without much difficulty when used with a little care; it visualizes many other features of the flow, several of which are now discussed.

A. Upstream

For convenience we shall divide the flow into the regions upstream and downstream of the center of the cylinder. It is best to start the description of the upstream flow in and near the plane of symmetry. Separation and attachment lines have a special appearance in that plane. The 3-D vortices implied by these lines have helix-like streamlines and the pitch of the helix goes to zero as the symmetry plane is approached. Because of symmetry, there is no flow across this plane but there is flow out of or into it so that streamlines can appear to end in a side view of this plane, being tangent to it. We shall use the same symbol (e.g., S for primary separation) to represent a point in the plane of symmetry, its distance from the leading edge of the cylinder, and its continuation as separation or attachment lines. These lines show that there must be vortices off the surface and it is convenient to describe the flow structure in terms of the number of these vortices. The relationship between separation and attachment lines and the number of vortices will be clarified by referring ahead to Figure 17. There could be additional vortices further off the surface which leave no trace; the flow off the surface is discussed later.

An example of two vortices is shown in Figure 3; there is one separation point, S , and one attachment point, A , in the plane of symmetry. The two-vortex pattern is most often found in turbulent boundary layer-obstacle interactions. The streamwise extent of the large vortex is about 25 times that of the small one, as indicated by the surface pattern.

For a given small or large cylinder, at fixed M , the number of vortices changes with R/ℓ . Our results show as many as 6 of them. The separation and attachment lines for 6 are shown in Figure 11a; the change to 4 and then to 2 is sketched in Figures 11b and 11c. Note that S and A are always present, but the structure between them changes. A plan-view shadowgraph, obtained by the optical-surface indicator technique, is shown in Figure 12 to illustrate the 6 vortex pattern. The sequence in Figure 11a, b and c shows the number of vortices decreasing as R/ℓ

changes. These sketches are not to scale, but the sequence is that shown in Figure 13 as R/ℓ increases. We shall refer later to a 4-inner vortex configuration. This denotes the situation of 11b wherein A2 and S2 are not present. If A1 and S1 have disappeared, but A2 and S2 remain, this is called a 4-outer vortex configuration.

The distances from the cylinder leading edge to the points as shown in Figure 12, normalized by D , are shown in Figures 13, 14, and 15. The symbols are defined on Figure 14. The abscissa is the stagnation pressure, P_o , which, for fixed M , is proportional to R/ℓ ; a value of R/ℓ is included to facilitate conversion from P_o . In particular the variation of S/D with R/ℓ , discussed in the last section, is given. The scatter in S/D for the low values of P_o , mentioned before, is also illustrated.

The most difficult position to determine is A2. The main problem is to introduce the oil in such a way that there is some in the neighborhood of A2 after flow is established. If oil is aspirated into the tunnel, after flow is established, some will reach S2 but a clear pattern at A2 is not obtained. In Figures 13 - 15 straight lines connect the points or their average, for ease in following the trends. In addition, dashed lines are used to extend the trend. The paths followed by the various points will be described for Figure 13. At the lowest P_o there are 3 attachments and 3 separations, therefore 6 vortices as indicated at the top of Figure 13. Point A stays fixed; it is associated with S and is always present. The distance S decreases suddenly between 35 and 50 cm Hg and thereafter changes little. This decrease appears to be related to the disappearance of A2 and S2 which takes place for P_o between 35 and 40 cm Hg. Point A1 does not change much but S1 approaches it and then they disappear. This is the sequence of events depicted in Figure 11. The sequence is different in Figure 14, which shows the same type of data for the same small protuberance but for $M = 3.50$. For $P_o \leq 150$ the 4-inner vortex structure exists, but disappears for $P_o > 150$. The 4-outer vortex structure appears for some $P_o \leq 150$. For $P_o = 150$ we have 6 vortices. As P_o increases the number of vortices goes from 4 to 6, to 4, to 2. That such phenomena also take place for large protuberances is shown by Figure 15 which is for $M = 3.50$. The paths of the points are very much like those in Figure 14. There is no data in the small range of P_o between the 4-inner and 4-outer structures, so we cannot definitely say that 6 vortices exist. For the three cases illustrated and the others where we have enough data to draw conclusions, the relatively rapid decrease in S/D for a small increase in P_o is associated with the disappearance of A2 and S2.

The details of the process by which an attachment and a separation line merge and then disappear, in or near the symmetry plane, have been observed. From these visualizations the sketches shown in Figure 16

were drawn, for a 4-inner vortex structure. Parts a and b illustrate the motion of A1 and S1 towards each other. When they meet, part c, an unusual pattern is obtained; it is like one-half of the pattern that would be obtained at a nodal point of attachment juxtaposed with the separation line, see Reference 7 for an example. Upstream of S, the pattern is like that shown in Figure 4b. Finally, S1 bifurcates so that near the plane of symmetry the separation line has disappeared and there is flow through the center of S1. The two branches of S1 are still separation lines; they are similar to the open type separation lines that have been found in the flow over inclined bodies of revolution, see for example Reference 15.

We have not yet detected any regularity in these changes in flow structure. They occur for rather small variations in Reynolds number. This suggests there may be a delicate balance in the flow which is upset by changing R/ℓ so that one structure easily changes to another. Note that the results of Figures 13 - 15 are repeatable from test to test and can be obtained either by starting tunnel flow at a certain P_0 or varying it continuously during a test. Therefore, it would not seem proper to call these changes an unstable behavior. Similar flow structure changes have been observed in low speed, laminar flow over small protuberances; e.g., in Reference 9. Norman states that "We have seen one, three, five, and even seven steady vortices forming in front of upright cylinders and fences of varying widths as k/δ and/or U_∞ increased." He observed the changes in the number of vortices to occur in "discrete jumps." The odd number of vortices observed by Norman is consistent with our even number. He did not observe the small vortex at the base of the protuberance, or the attachment point A; the size of this vortex makes it difficult to see using the smoke technique.

We shall now discuss the flow off the surface but still in the neighborhood of the plane of symmetry. This involves some conjecture since we mostly have surface data; the vapor screen technique could not resolve the multiple-vortex structure just discussed. Elementary fluid dynamic reasoning allows possible vortex structures to be determined. An attempt at this was made in Reference 6, with insufficient surface data to support the conjecture. We use the work of Norman⁹ to aid our conjecturing and give it a more firm basis. His careful use of the smoke technique gave him some beautiful views of streamline patterns. Some of these are shown and discussed by Morkovin¹⁶. From the

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15. E. C. Maskell, "Flow Separation in Three Dimensions," Rept. No. Aero 2565, Royal Aircraft Establishment, Farnborough, November 1955.
 16. M. V. Morkovin, "An Approach to Flow Engineering via Functional Flow Modules," *Beiträge zur Strömungsmechanik, insbesondere zur Grenzschichttheorie*, Porz-Wahn, DLR F Vol. 2, pp. 270-301, 1972.

visualization in the neighborhood of the plane of symmetry, two possible models of the vortex structure were determined, called the "jet-maze" and "stairstep" models; the former was preferred. We have adapted and modified his rendition of the jet-maze model, with 6 vortices, in Figure 17a. The modifications are: (1) we have no attachment point on the protuberance, since the surface flow on small cylinders showed none, see Figure 4b; (2) we have separation near the base at point P for the same reason; (3) we have an attachment point, A, already discussed. The sketches are not to scale and the streamwise dimensions are magnified compared to cross-stream dimensions for clarity. For the same reason the shock surfaces are omitted. Figures 17b, c, and d show the 4-outer, 4-inner, and 2 vortex structures assuming the jet-maze model applies to all of them. The distances from the junction of the plane and cylinder to points A and S are approximately equal. But A and S cannot be connected by a streamline to have a closed vortex, by conservation of mass. The flow near A comes from high energy flow near the edge of the boundary layer, which is probably why the high shear exists there, as discussed before. In Winkelman's experiments⁸, A is in the center of the highest heat transfer region on the surface. Norman⁹ did see a smoke line following the tortuous path leading to A2 in 17a, which is not present in the stairstep model. In our experiments, when oil is introduced through the pressure tap, some is deposited near S1, A1, S2, and, to a lesser extent, near A2. Since we have no quantitative measure of the distribution of droplets through the boundary layer, this information does not allow a deduction in favor of either the jet-maze or stairstep model. To appreciate Figure 17 it is well to refer back to Figures 11 - 15. The delicate balance of the vortex structure, mentioned above, may be associated with the existence of the free stream stagnation points shown in Figure 17.

If we now briefly consider the flow away from the symmetry plane, the primary separation line, S, remains distinct over the field of view. But for some of the smaller models, for which more of the flow field is visible, this line becomes very hard to distinguish. The attachment at A continues as a fairly distinct attachment line to at least behind the model, see Figure 3. The other attachment lines, when they exist, become less distinct more quickly. This is also true for S2, but usually not for S1, which may mean that S2 lifts off the surface but S1 remains near it. A vapor screen photograph, with the light sheet perpendicular to the cylinder axis, clearly shows one horseshoe-shaped dark region indicating that the horseshoe vortex remains intact to at least 3 diameters downstream. Some painstaking work gave Norman a visualization of his flow around the side of the obstacle and some sketches of the vortex structure. These may help us to interpret our surface patterns.

B. Downstream

This part of the flow contains a number of fascinating features, some of which will be briefly discussed. More detail will be given in a separate paper. Outside the wake there is still at least one vortex,

meaning one leg of the horseshoe vortex. A secondary separation line exists even if there is none immediately upstream of the model. From other studies the horseshoe vortex is known to persist for hundreds of protuberance heights downstream¹. The near wake patterns of all of our small protuberances listed in Table 1 are the same, topologically. This statement requires that model 1C not be called small as it was in our definition; actually, it is perilously close to being large, see Figure 6. A sketch of one of these patterns is shown in Figure 18. An attachment line is shown as a dashed line. The attachment line that crosses the plane of symmetry is almost certainly the impingement of the flow that separates from the top and/or the sides of the protuberance. Flow from this attachment line, in addition to other parts of the flow field as shown, feed into the two large dots in a swirling manner. In the shadowgraphs we see two oil accumulation dots, as in Figure 3; this shows a large protuberance flow pattern but the phenomenon is the same. Suffice it to say that these dots appear for all of our small-obstacle near wake flows. They are the surface traces of the two tornado-like vortices discovered by Gregory and Walker¹⁷; they rise up from the surface, bend over into the free stream direction, and continue as the trailing vortex pair. The small protuberance near wake surface pattern illustrates Morkovin's base flow-through module¹⁶ for high speed turbulent flow. Some further discussion of this can be found in Reference 1. For different orientations of the light sheet, the vapor screen shows only a dark region in the new wake; apparently it cannot resolve this complex structure, at least not near a wall. When the sheet of light was placed normal to the surface (and free stream) at distances between 1.5 and 4.0 diameters downstream of the cylinder leading edge, contrasting light and dark regions were observed. Specifically, a dark region of oval shape is seen; the width to height ratio is typically 3.0, see Figure 19. The long axis is parallel to the surface and the bottom is roughly (0.1) k off the surface. The position of the two ends, along the major axis of the oval, correlates with the attachment lines A_w in the oil flow surface pattern, Figure 18. If the trailing vortices remained stable we would expect to see two distinct, dark regions indicating their cross-sections. We suppose there are two such regions which are not resolved. The surface pattern, as seen in Figure 18, is consistent with the conjectured interpretation. If the direction of rotation observed in the vortices normal to the surface (the dots) is continued downstream, as in the trailing vortices, then the centerline of the wake would be a separation line and there should be two, symmetrically located attachment lines. This is what we observe, as in Figure 18, for all small protuberances. Since our shadowgraphs for all small protuberances show the two dots and separation along the wake center line, we are fairly certain that the above conjecture is correct, at least in an average sense,

17. N. Gregory and W. S. Walker, "The Effect on Transition of Isolated Surface Excrescences in the Boundary Layer," R & M 2779, Pt. I, 1955, Aeronautical Research Council, England.

for the first few diameters downstream. As the vapor screen is translated downstream the dark region changes shape and gradually rises off the surface. The changes in the near wake as R/ℓ is varied are minor. The effect of M is more noticeable, the change from $M = 1.5$ to 2.5 being greater than that from $M = 2.5$ to 4.5 . These are not qualitative changes, as mentioned at the beginning of this subsection.

In contrast, for large protuberances there are qualitatively different near wake patterns as R/ℓ and M vary; compare the shadowgraph in Figure 3 with the sketch of the near wake presented in Figure 20. For instance the dot-swirl feature is shown in the former but not in the latter. Sometimes we see oil accumulation dots attached to the cylinder, fed in the manner shown in Figure 20. The dots are generally on the model for low values of R/ℓ and move downstream monotonically as R/ℓ increases, at a fixed M . (Figures 3 and 19 are for different values of M .) That no attachment line is observed, such as the one normal to the centerline in Figure 18, is understandable. One feature is common to all of our large protuberance cases, now including model 1C. That is, the centerline of the far wake is always an attachment line. Contrast this with the small protuberance finding. The far wake, as visualized by the vapor screen, is considerably more complex for large protuberances, compared to the small protuberance case. More analysis of our vapor screen results remains to be done. An example of one view of the wake, in a plane three diameters downstream of the leading edge of a large cylinder, is shown in Figure 21. Some of the intricate detail, at a distance k off the surface, is lost in the reproduction. Near the surface, instead of the dark region being oval-like, as for the small protuberance, it is shaped more like a triangle with curved sides and rounded vertices, with the bottom "side" parallel to the surface. To explain the flow pattern of Figure 19 there must be two vortices in the bottom part of the triangle, with circulation such as to produce the attachment line; i.e., opposite to that in the small protuberance case. Understanding such a 3-D wake requires more visualization of the flow structure.

Table 1. Model Dimensions (cm), Designation (e.g., 2C) and Plotting Symbols.

CYLINDERS

		A		B		C		D			
1	k D	1.02 1.91	◆	2.03 1.91	●	4.06 1.91	■	10.16 1.91	▲		
2	k D	1.02 3.81	◇	2.03 3.81	◯	4.06 3.81	◻	10.16 3.81	△		
3	k D	1.02 7.62	◇	2.03 7.62	◯	4.06 7.62	◻	/			
4	k D	1.91 3.81	HEMISPHERE								
5	k D	2.03 3.81 (Base)	TRUNCATED CONE 1.91 (Top)								
6	k	2.03 2.54 (Width)	PARALLELEPIPED 2.03 (Depth)								

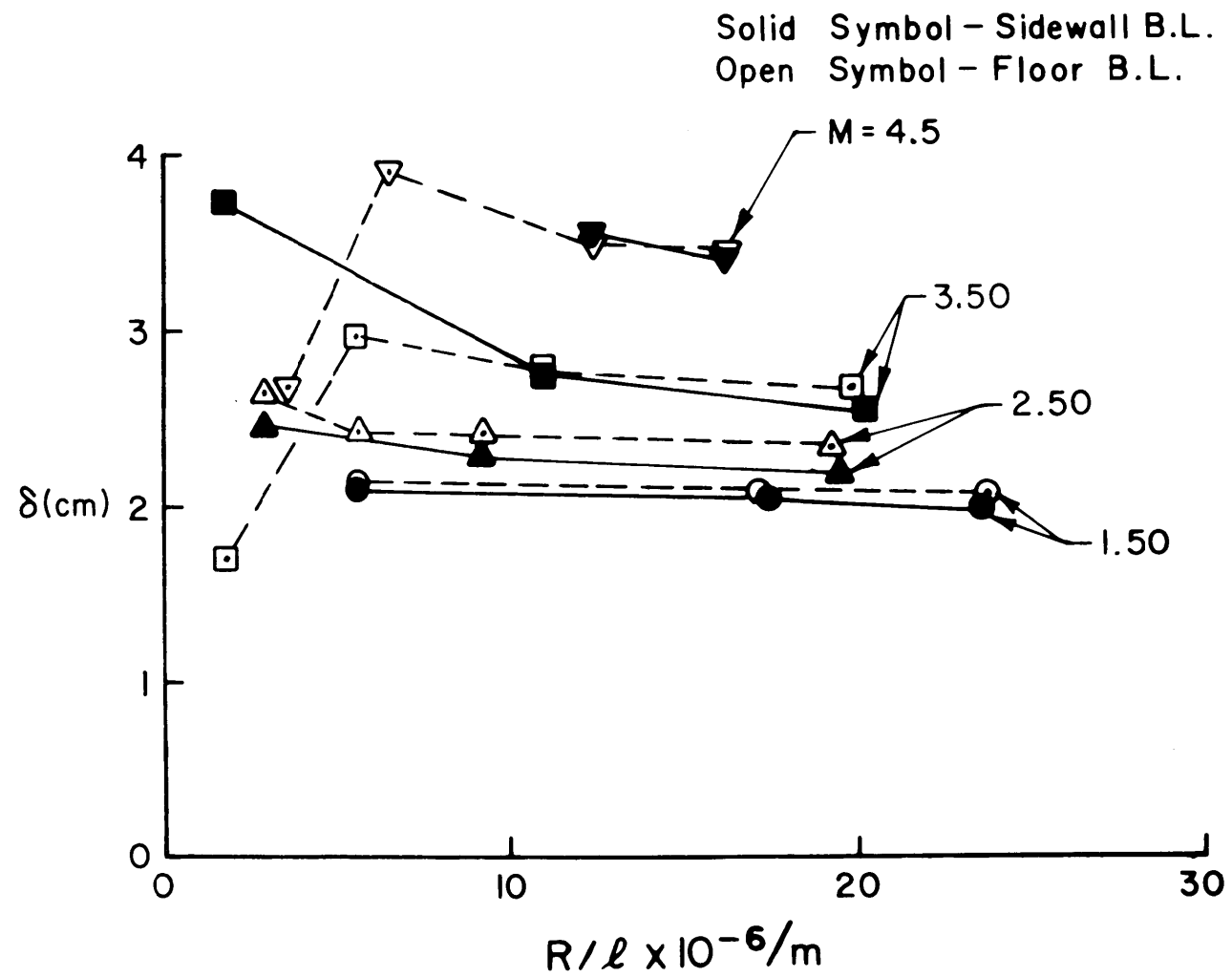


Figure 1. Boundary-Layer Thickness (δ) vs. Unit Reynolds Number from Pitot Surveys.

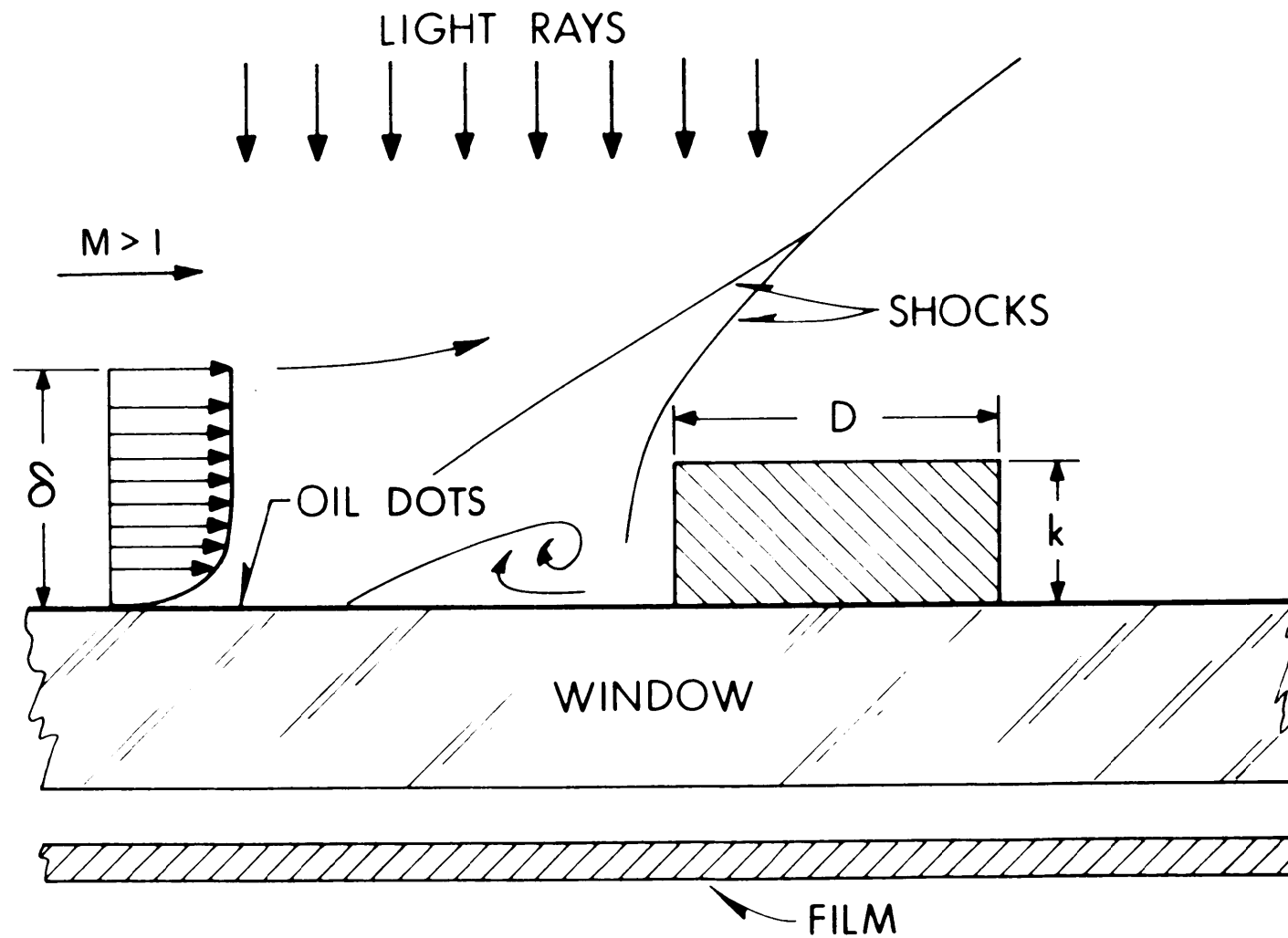


Figure 2. Schematic of Optical-Surface Indicator Technique Showing Small Protuberance Immersed in Supersonic Turbulent Boundary Layer.

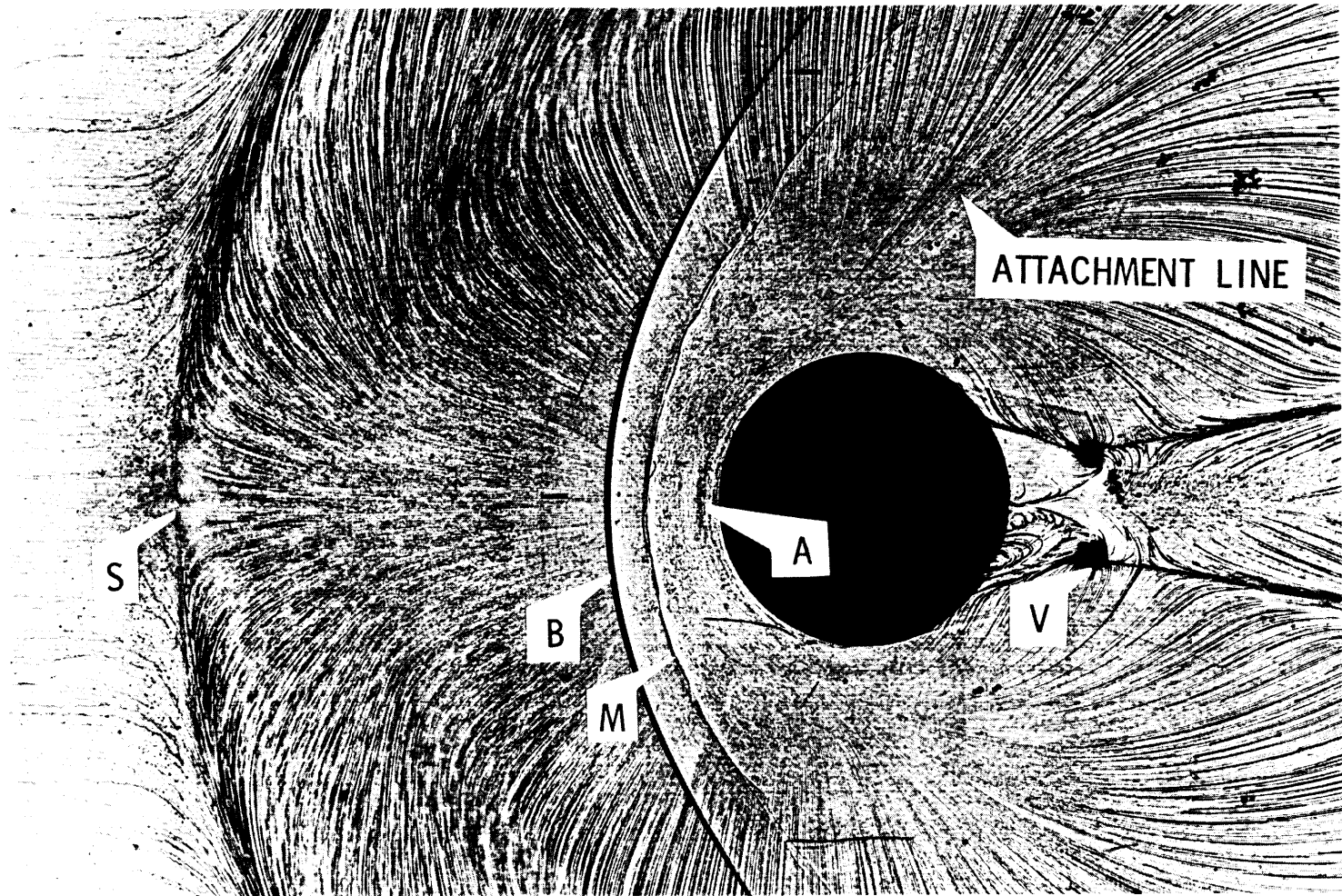


Figure 3. Plan-View Shadowgraph for Large Protuberance, Model 2D, $M = 2.50$, $R/\ell = 19.3 \times 10^6/m$.
S - Primary Separation, B - Bow Shock, M - Mach Stem, A - Attachment Line, V - Vortex
Core. Attachment Line Indicated Originates at Point A.

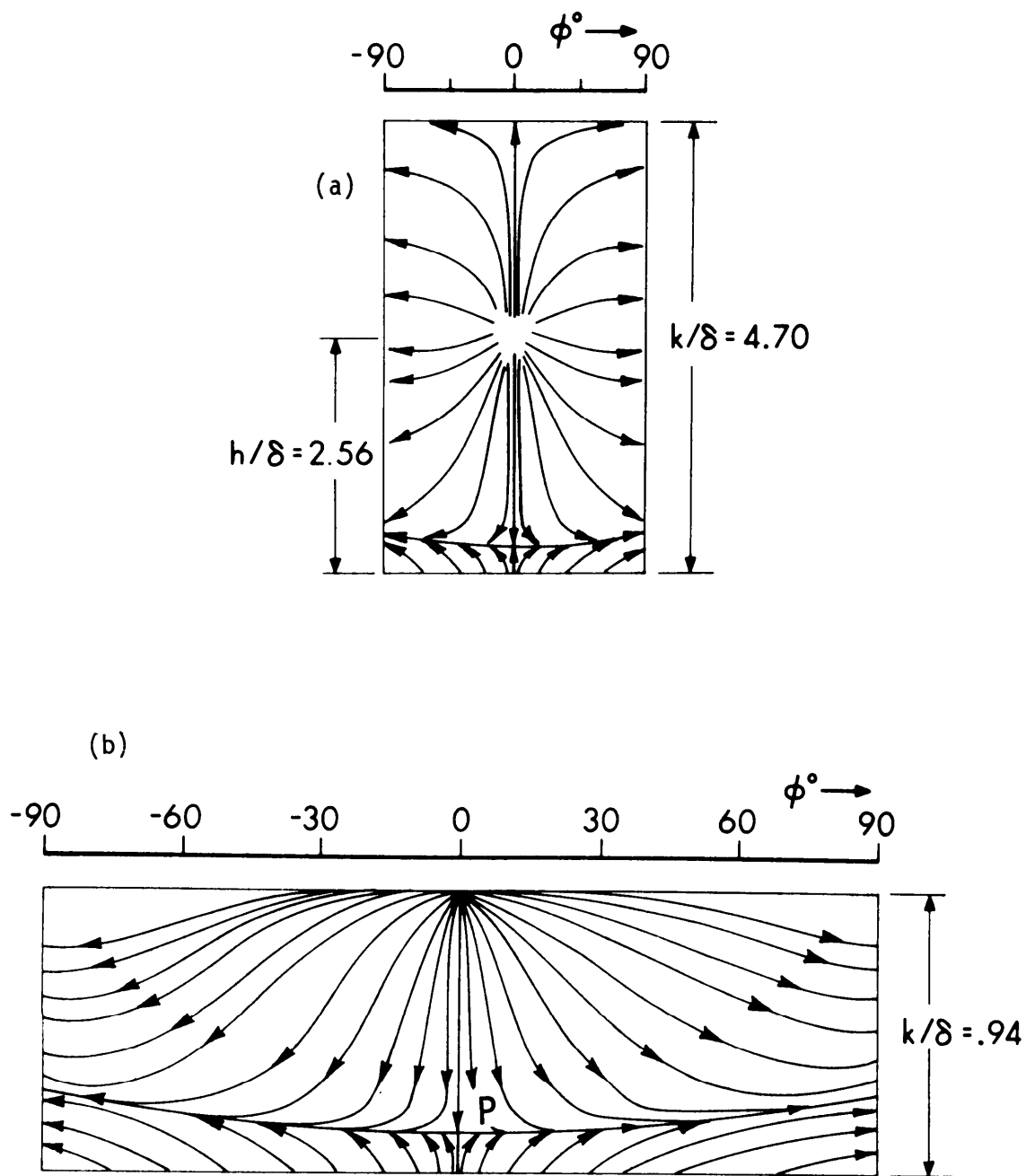


Figure 4. Sketch of Protuberance Surface Patterns, $M = 2.50$, $R/\ell = 9.3 \times 10^6/\text{m}$, $\delta = 2.25 \text{ cm}$. (a) Large Protuberance, Model 2D; (b) Small Protuberance, Model 2B; Protuberance Leading Edge at $\phi = 0$.

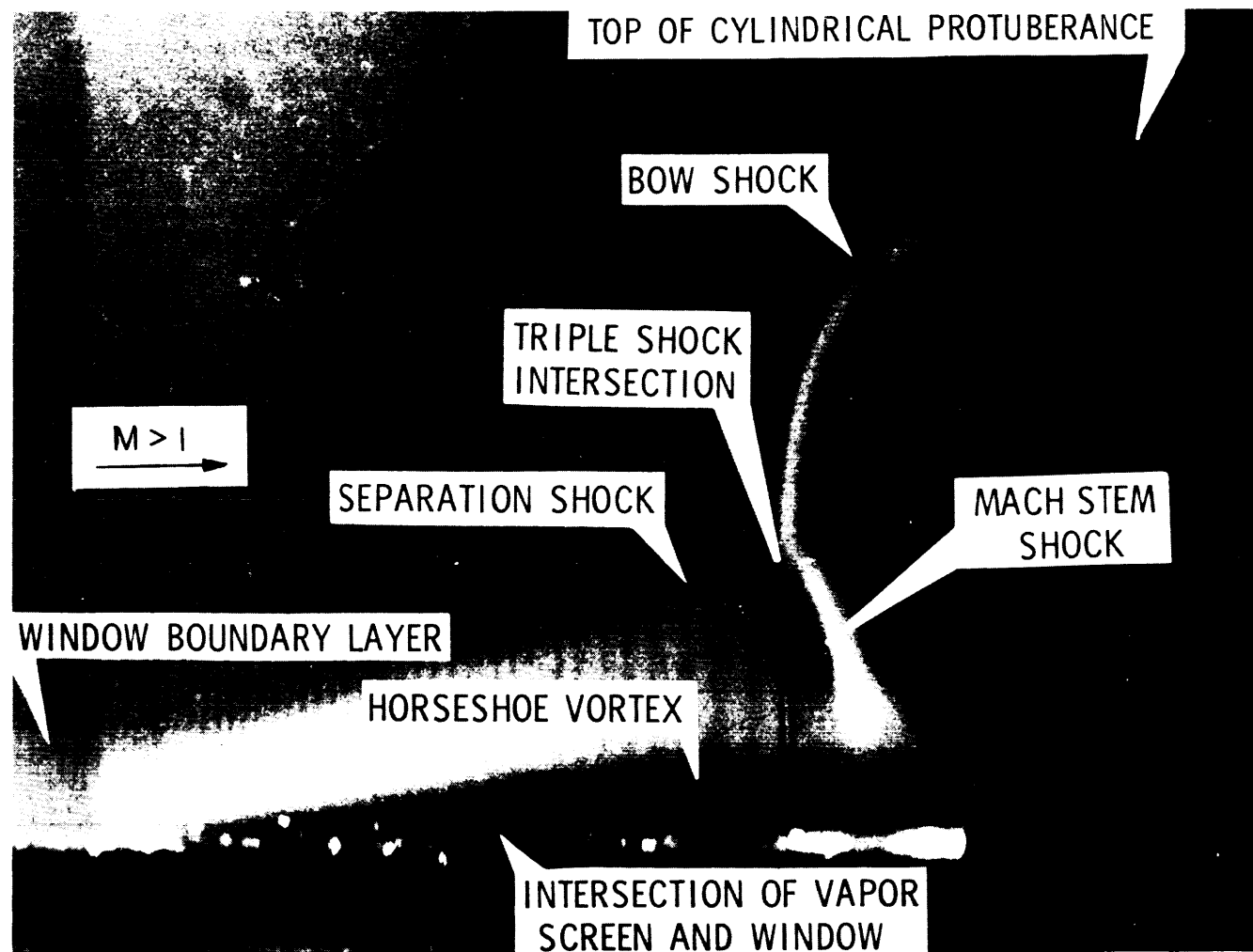


Figure 5. Vapor Screen Photograph for Large Protuberance, Model 2D, with Light Sheet in Symmetry Plane and Camera at 30° to Sheet, $M = 2.50$, $R/\ell = 9.3 \times 10^6/m$.

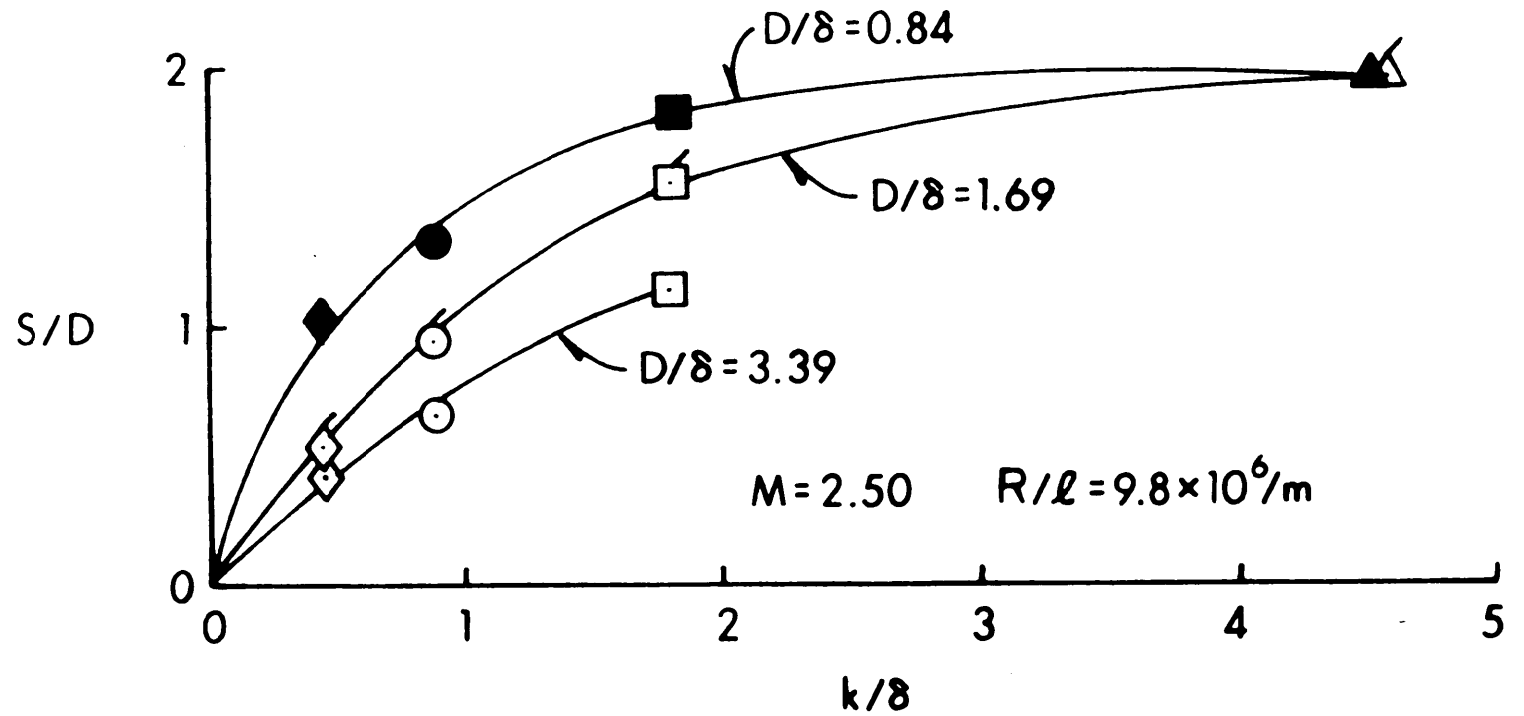


Figure 6. Primary Separation Distance (S/D) vs. Protuberance Height (k/δ), $M = 2.50$, $R/\ell = 9.8 \times 10^6/\text{m}$, $\delta = 2.25 \text{ cm}$.

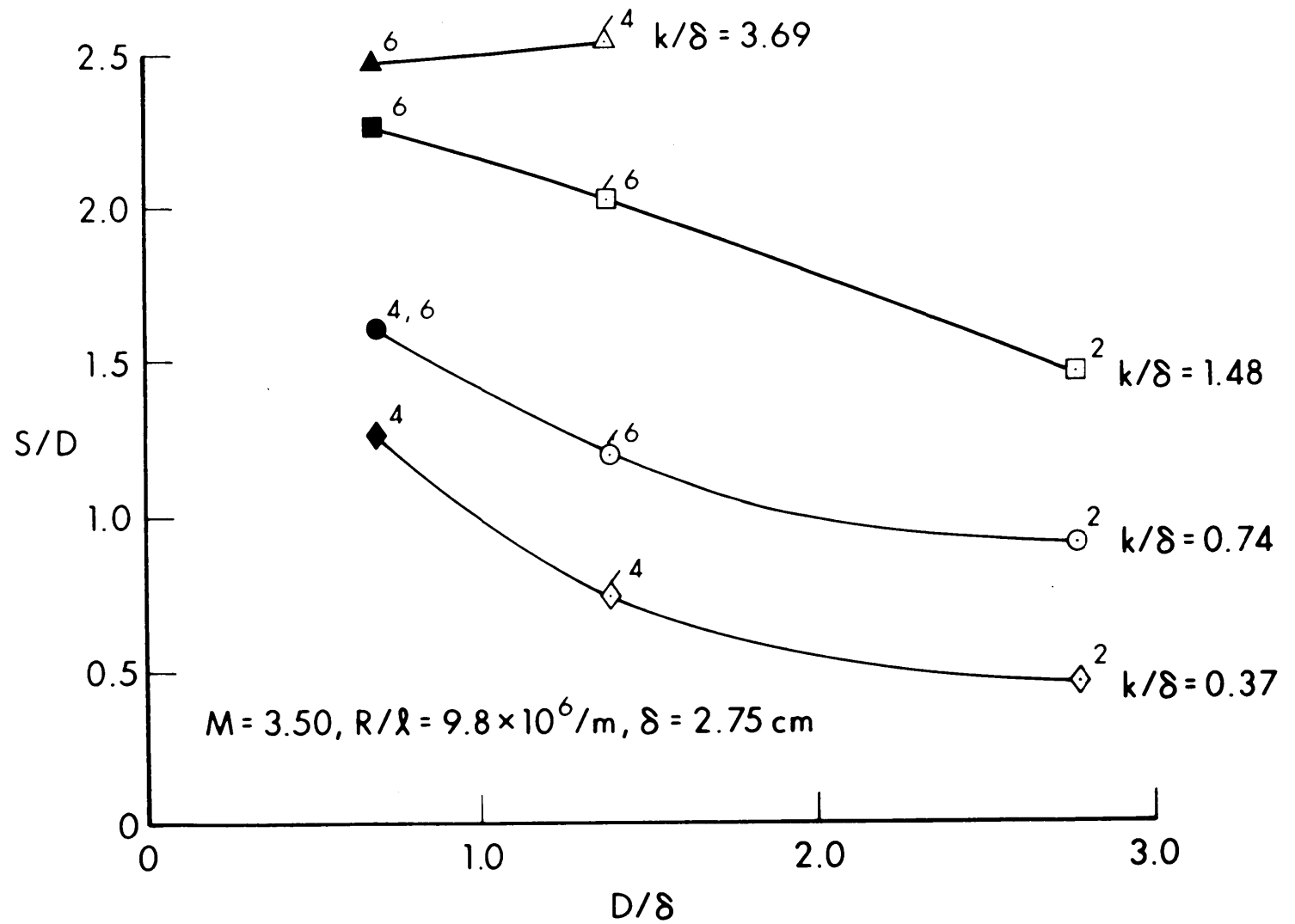


Figure 7. Primary Separation Distance (S/D) vs. Protuberance Diameter (D/δ),
 $M = 3.50$, $R/\ell = 9.8 \times 10^6/\text{m}$, $\delta = 2.75 \text{ cm}$.

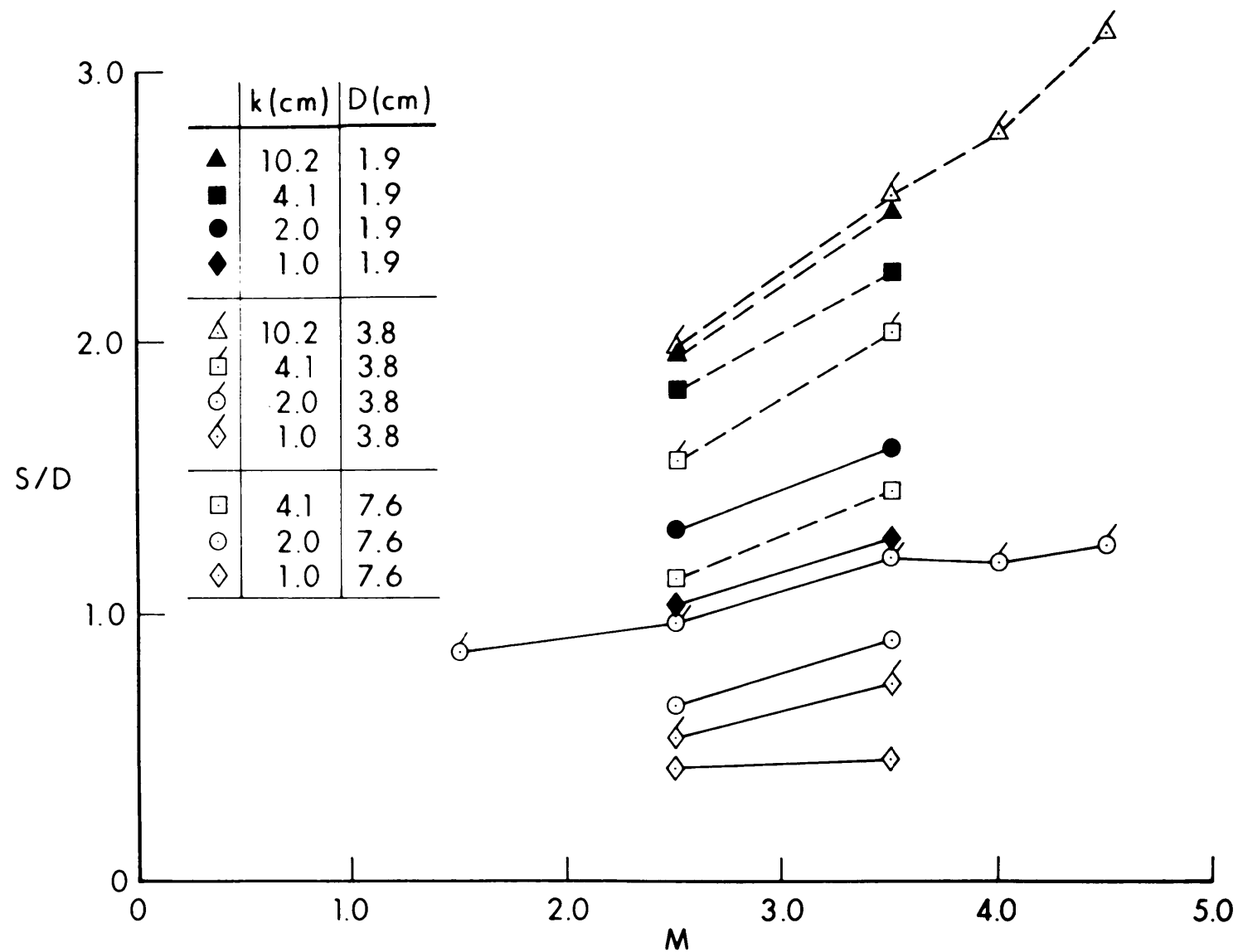


Figure 8. Primary Separation Distance (S/D) vs. Mach Number (M), $R/\ell = 9.8 \times 10^6/\text{m}$.

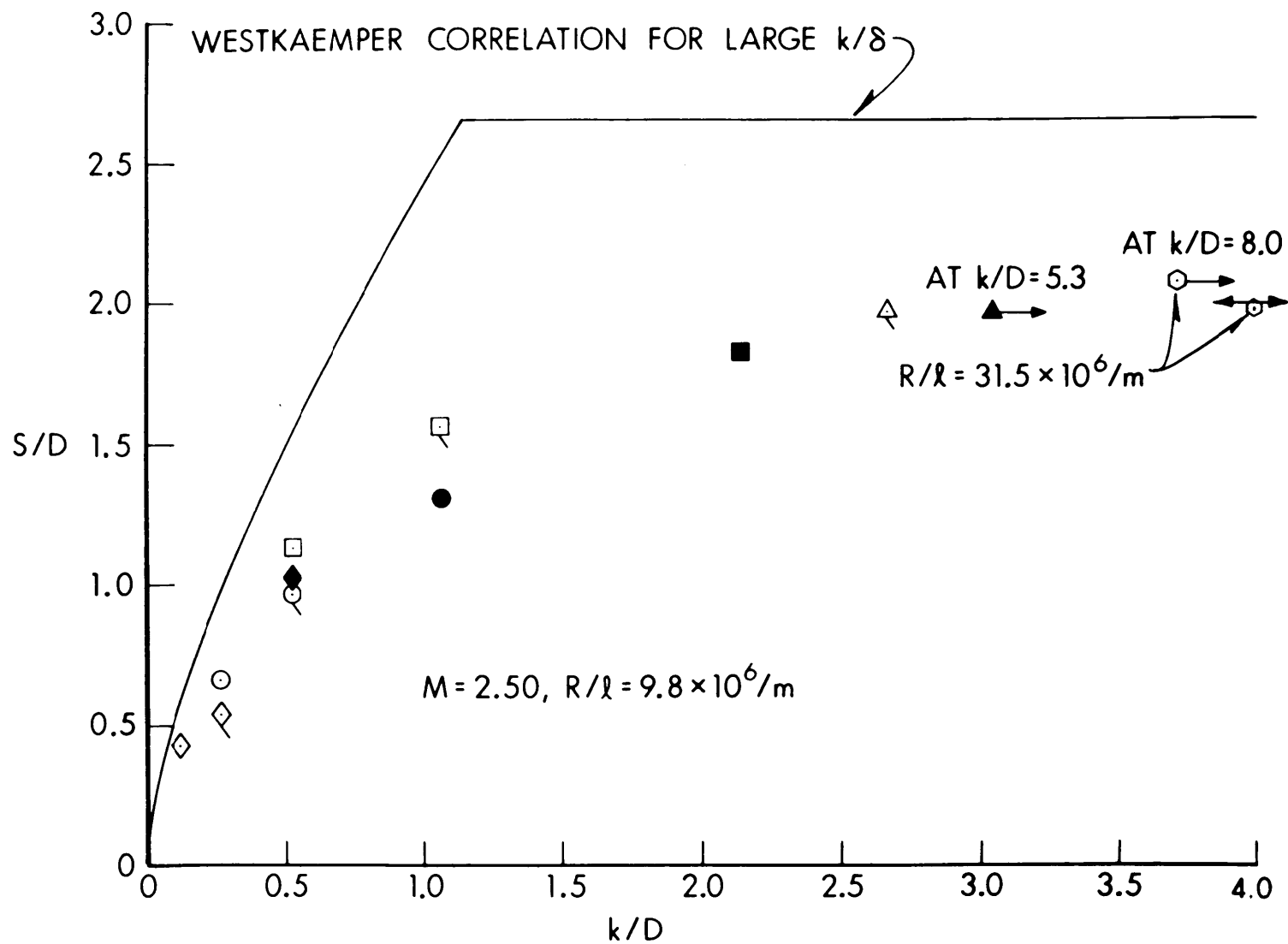


Figure 9. Primary Separation Distance (S/D) vs. Protuberance Height (k/D), $M = 2.50$, $R/l = 9.8 \times 10^6/m$, $\delta = 2.25$ cm. \odot - Reference 4; \longleftrightarrow 5 Points from Reference 14.

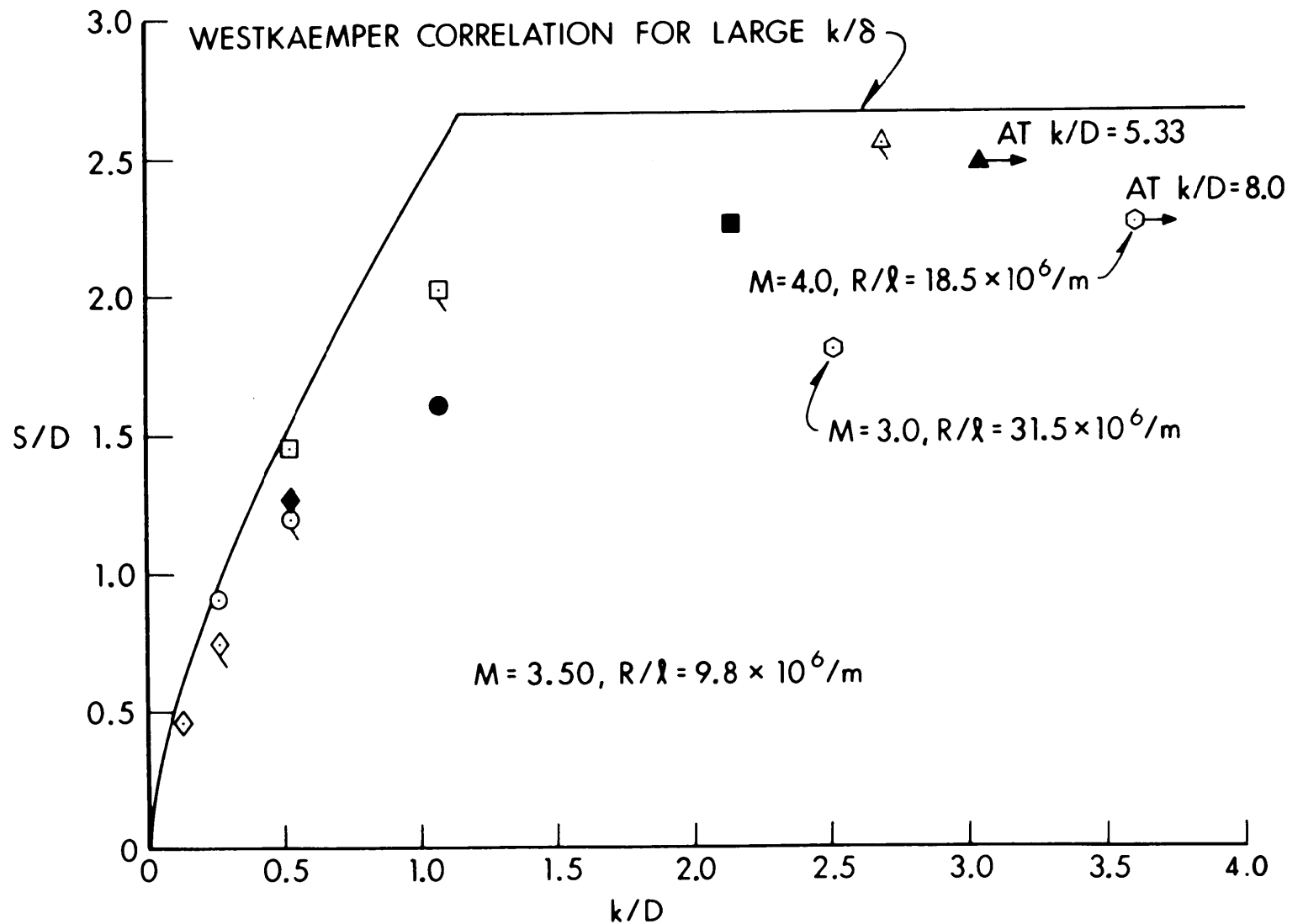


Figure 10. Primary Separation Distance (S/D) vs. Protuberance Height (k/D), $M = 3.50$, $R/\lambda = 9.8 \times 10^6/m$, $\delta = 2.75$ cm. \odot - Reference 4.

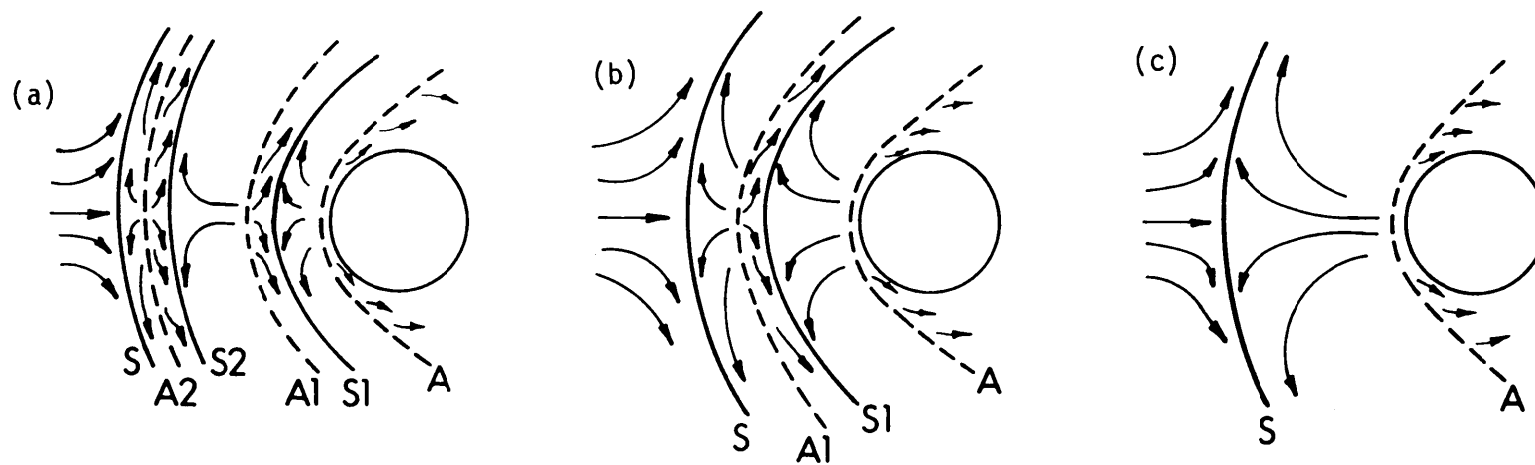


Figure 11. Plan-View Sketches of Separation and Attachment Upstream of Cylindrical Protuberance as R/l changes; (a) Six Vortices; (b) Four Vortices; (c) Two Vortices.

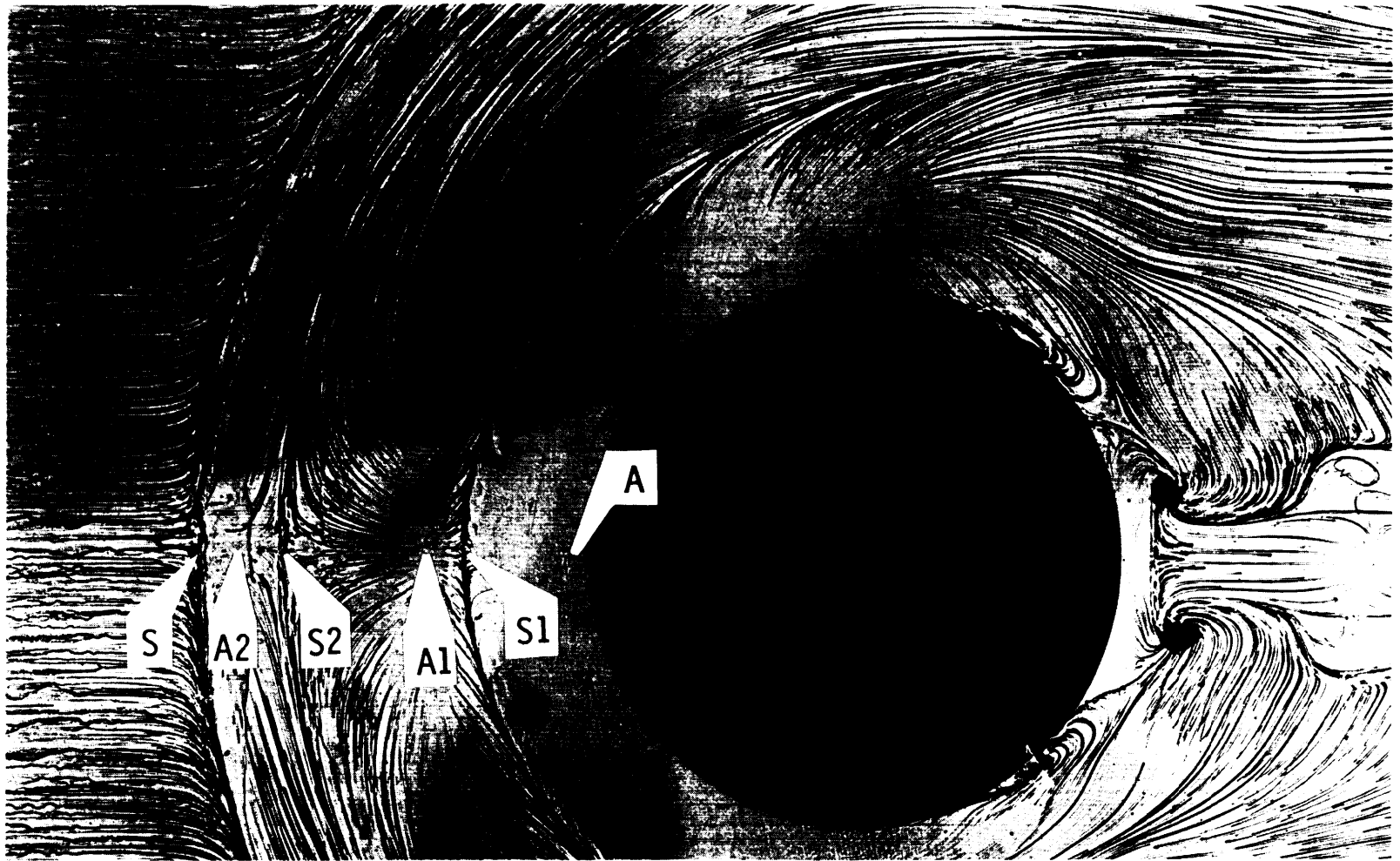


Figure 12. Plan-View Shadowgraph Illustrating Six-Vortex Configuration for Model 3B, $M = 2.50$, $R/\ell = 3.0 \times 10^6/m$. S - Primary Separation; S1, S2 - Secondary Separations; A1, A2 - Attachment Lines.

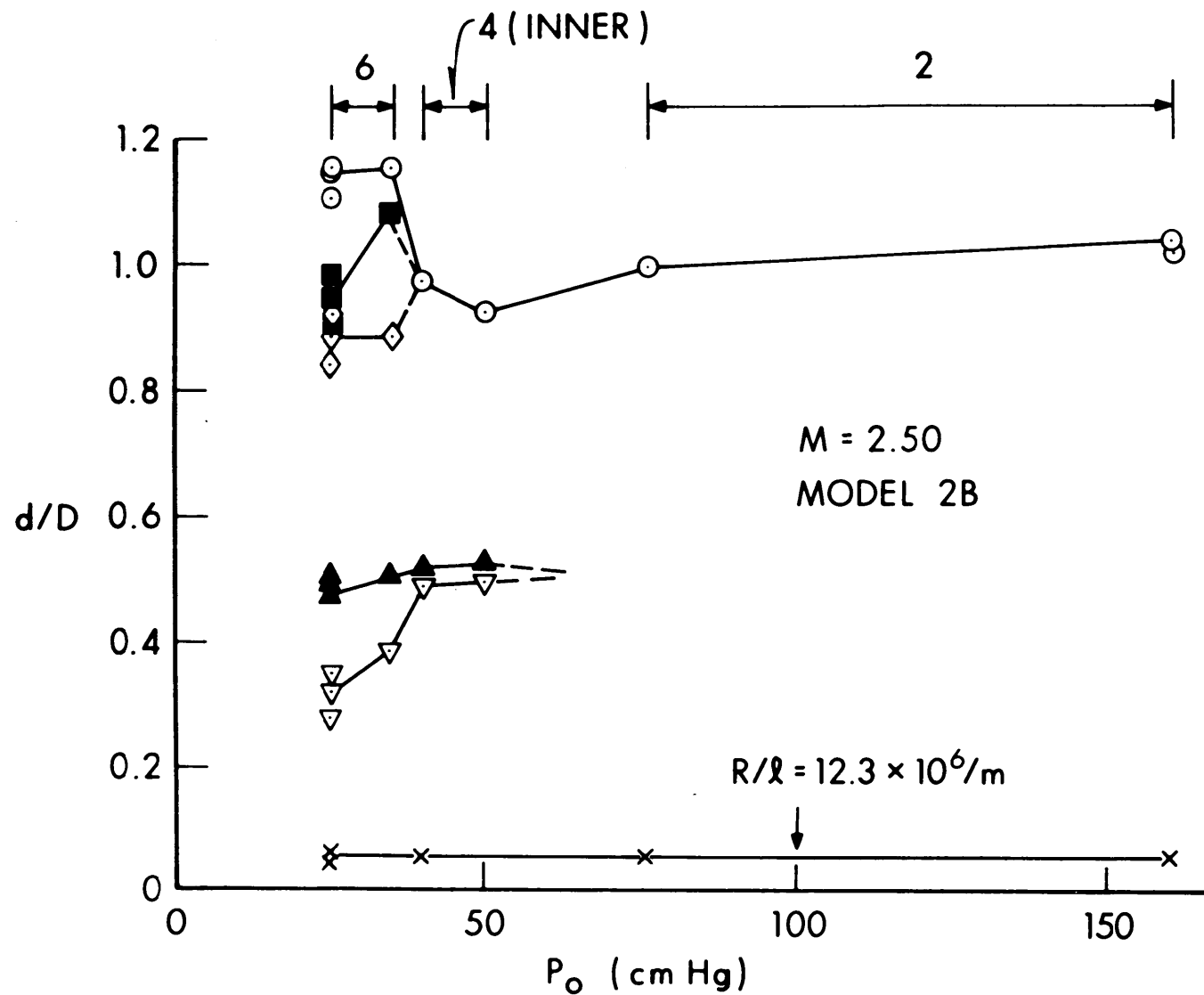


Figure 13. Position of Separation and Attachment Points vs. Stagnation Pressure (P_o), Model 2B, $M = 2.50$. Symbols Defined in Figure 14.

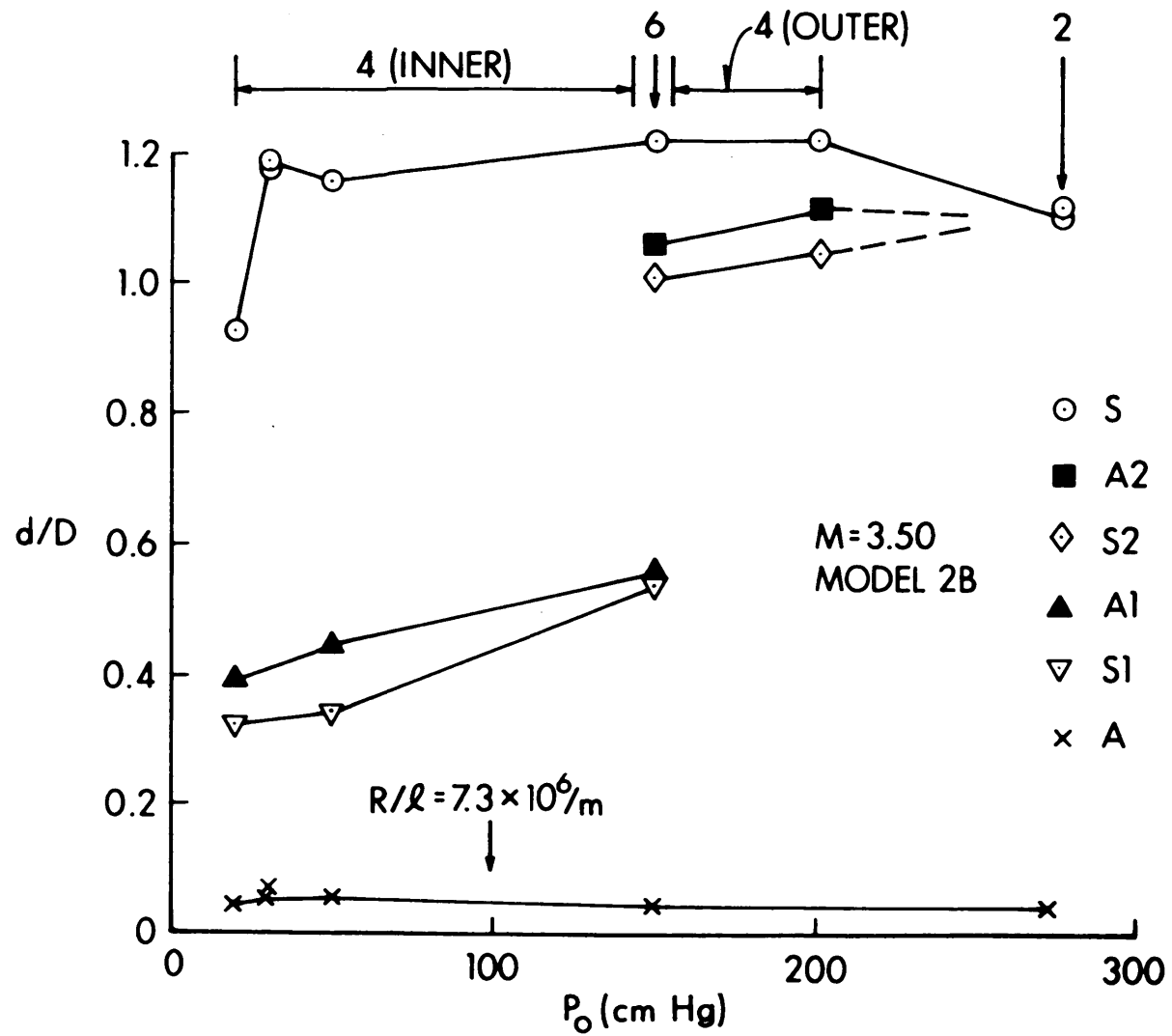


Figure 14. Position of Separation and Attachment Points vs. Stagnation Pressure (P_o), Model 2B, $M = 3.50$.

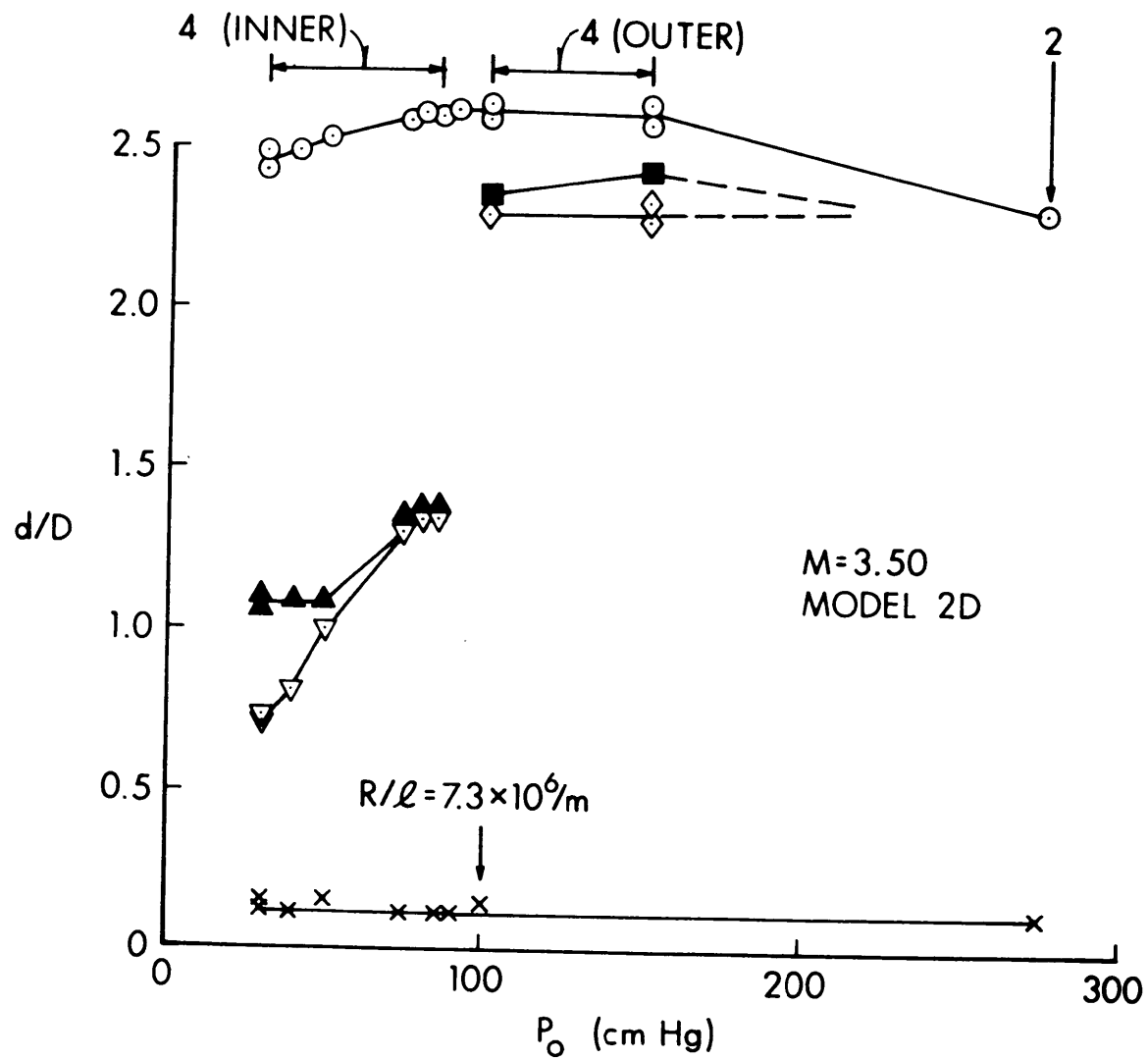


Figure 15. Position of Separation and Attachment Points vs. Stagnation Pressure (P_o), Model 2D, $M = 3.50$. Symbols Defined in Figure 14.

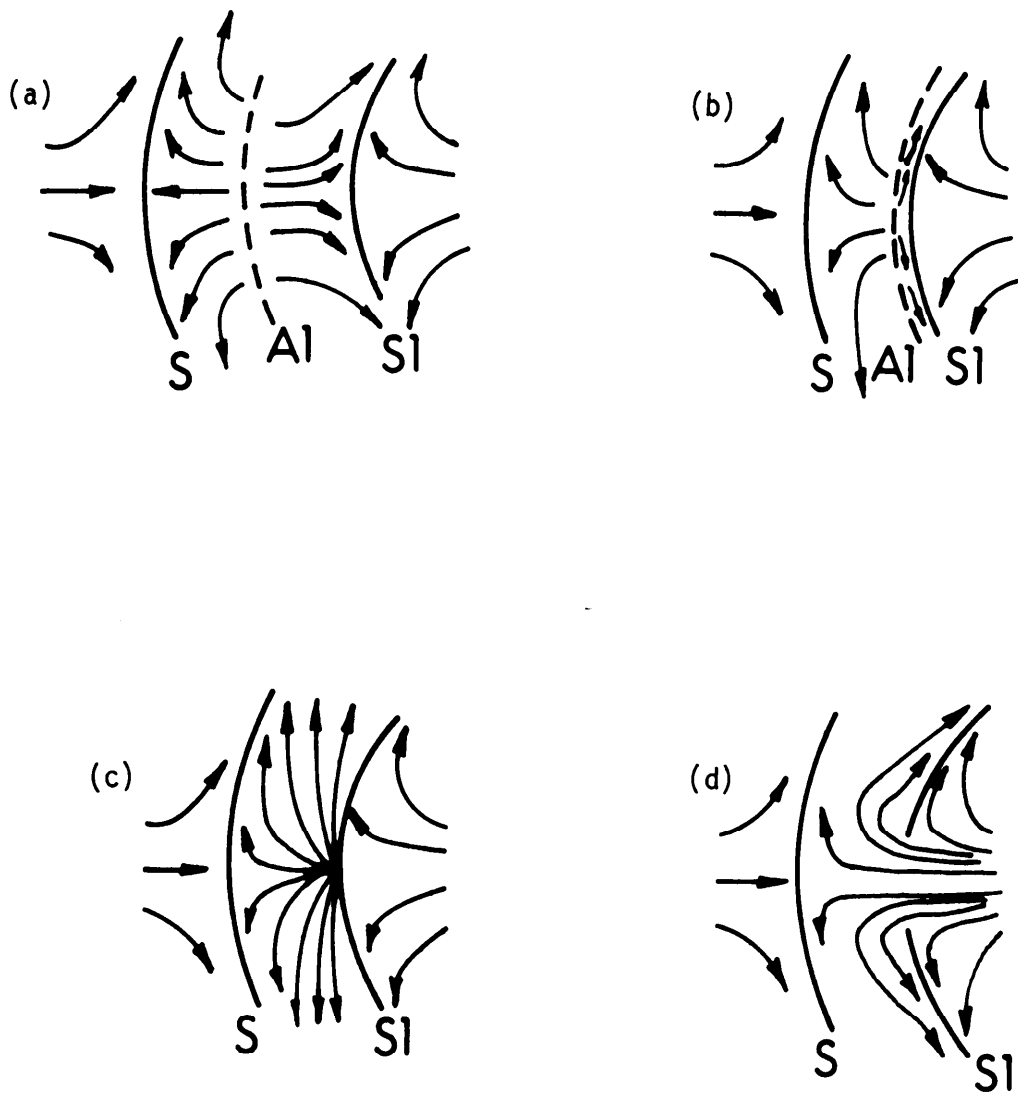


Figure 16. Plan-View Sketches Showing Merging of Separation and Attachment Lines. (a) Secondary Separation $S1$ Distinct from Attachment $A1$; (b) $S1$ Moves Closer to $A1$; (c) $S1$ Merges with $A1$, Forming One-Half of a Nodal Point of Attachment; (d) Open-Type of Secondary Separation $S1$, with Flow-Through Center.

Figure 17a. Side-View in Plane of Symmetry of Small Protuberance Separated Flow Showing Six-Vortex Configuration; Adapted from Jet-Maze Model of Reference 9. For Clarity, Shock Waves Are Omitted and the Horizontal Scale Is Stretched.

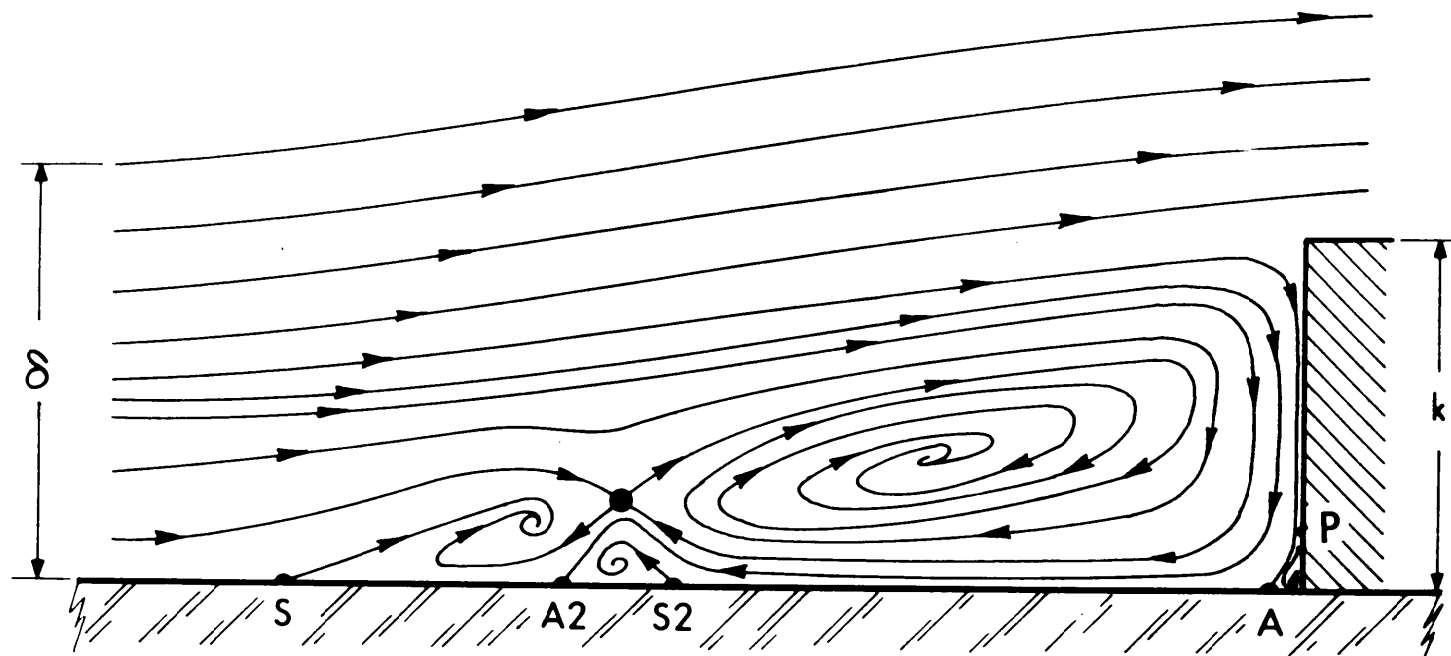


Figure 17b. Side-View in Plane of Symmetry of Small Protuberance Separated Flow Showing Four-Outer Vortex Configuration; Adapted from Jet-Maze Model of Reference 9. For Clarity, Shock Waves Are Omitted and the Horizontal Scale Is Stretched.

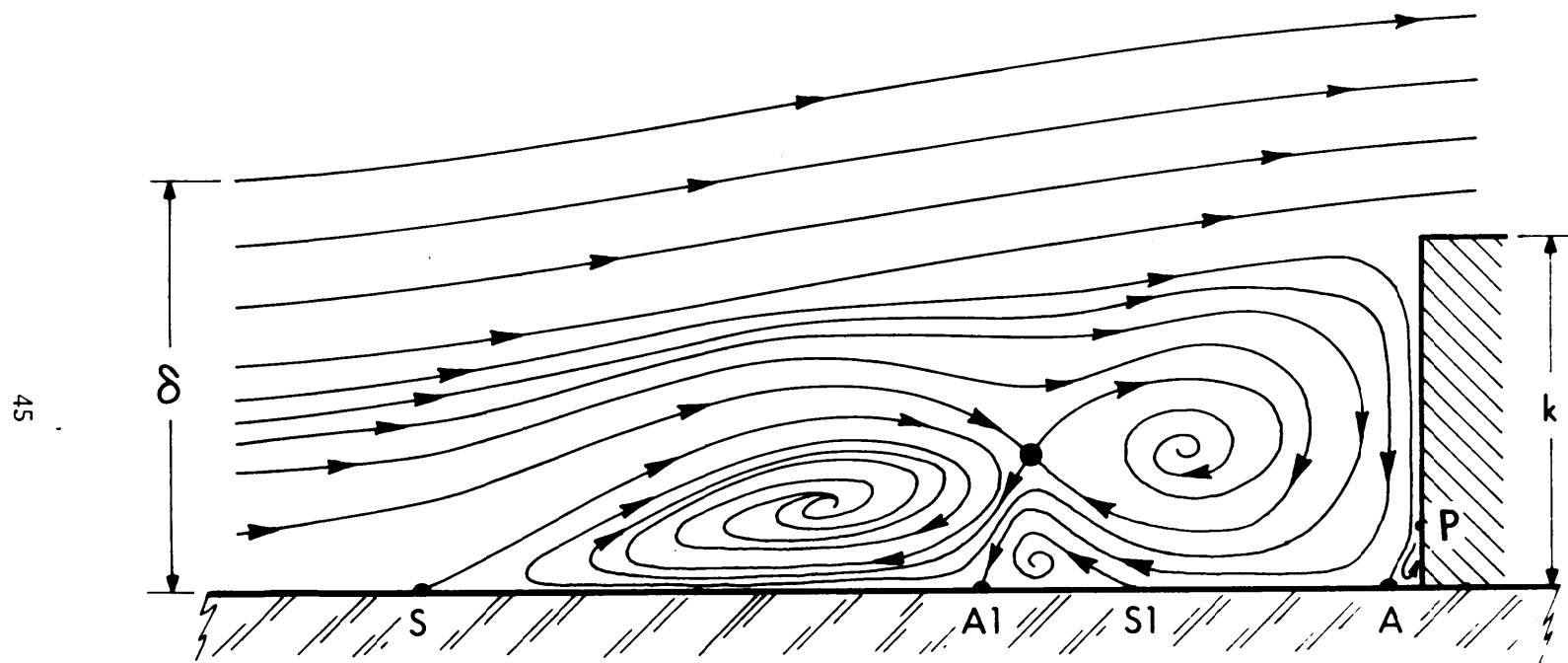


Figure 17c. Side-View in Plane of Symmetry of Small Protuberance Separated Flow Showing Four-Inner Vortex Configuration; Adapted from Jet-Maze Model of Reference 9. For Clarity, Shock Waves Are Omitted and the Horizontal Scale Is Stretched.

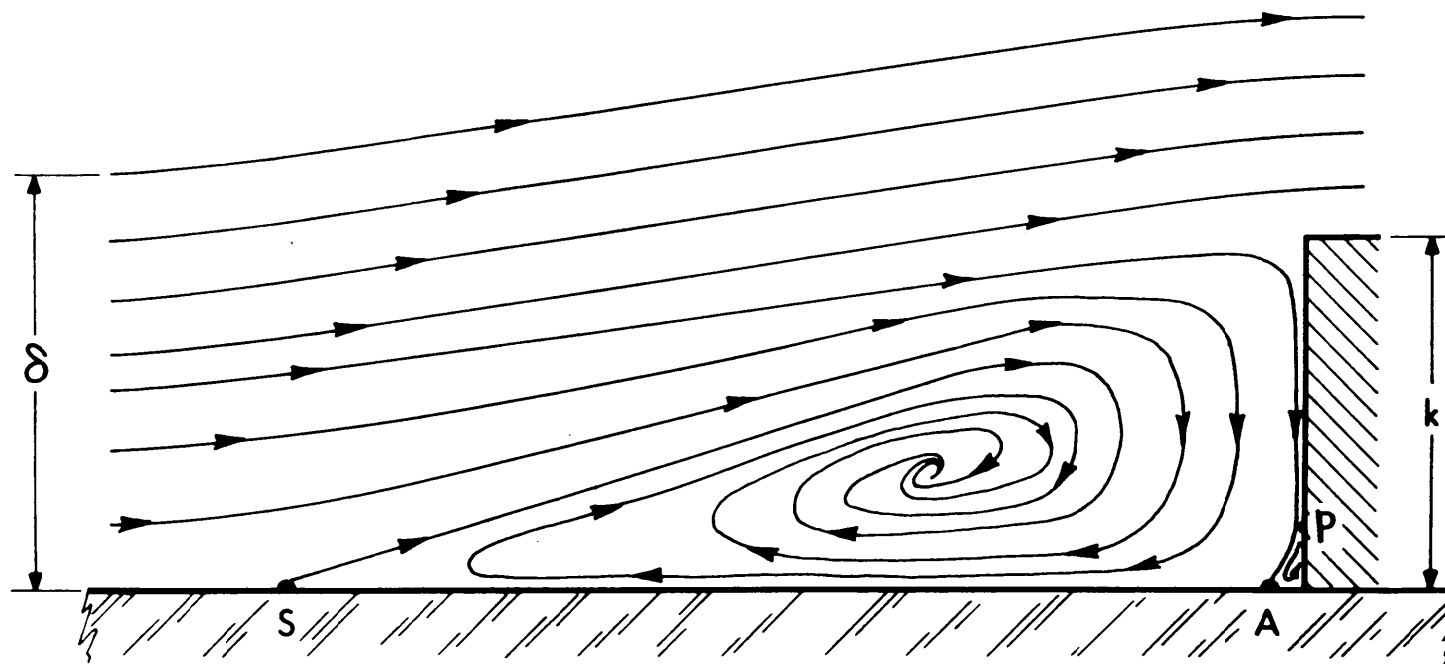


Figure 17d. Side-View in Plane of Symmetry of Small Protuberance Separated Flow Showing Two-Vortex Configuration; Adapted from Jet-Maze Model of Reference 9. For Clarity, Shock Waves Are Omitted and the Horizontal Scale Is Stretched.

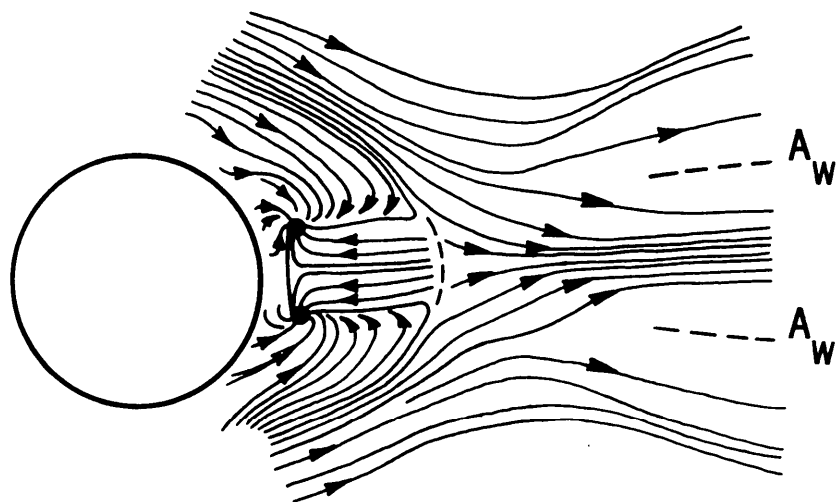


Figure 18. Plan-View Sketch of Near Wake for Small Protuberance, Model 2B, $M = 3.50$, $R/\ell = 19.9 \times 10^6/\text{m}$. Separation Line Downstream in Symmetry Plane.

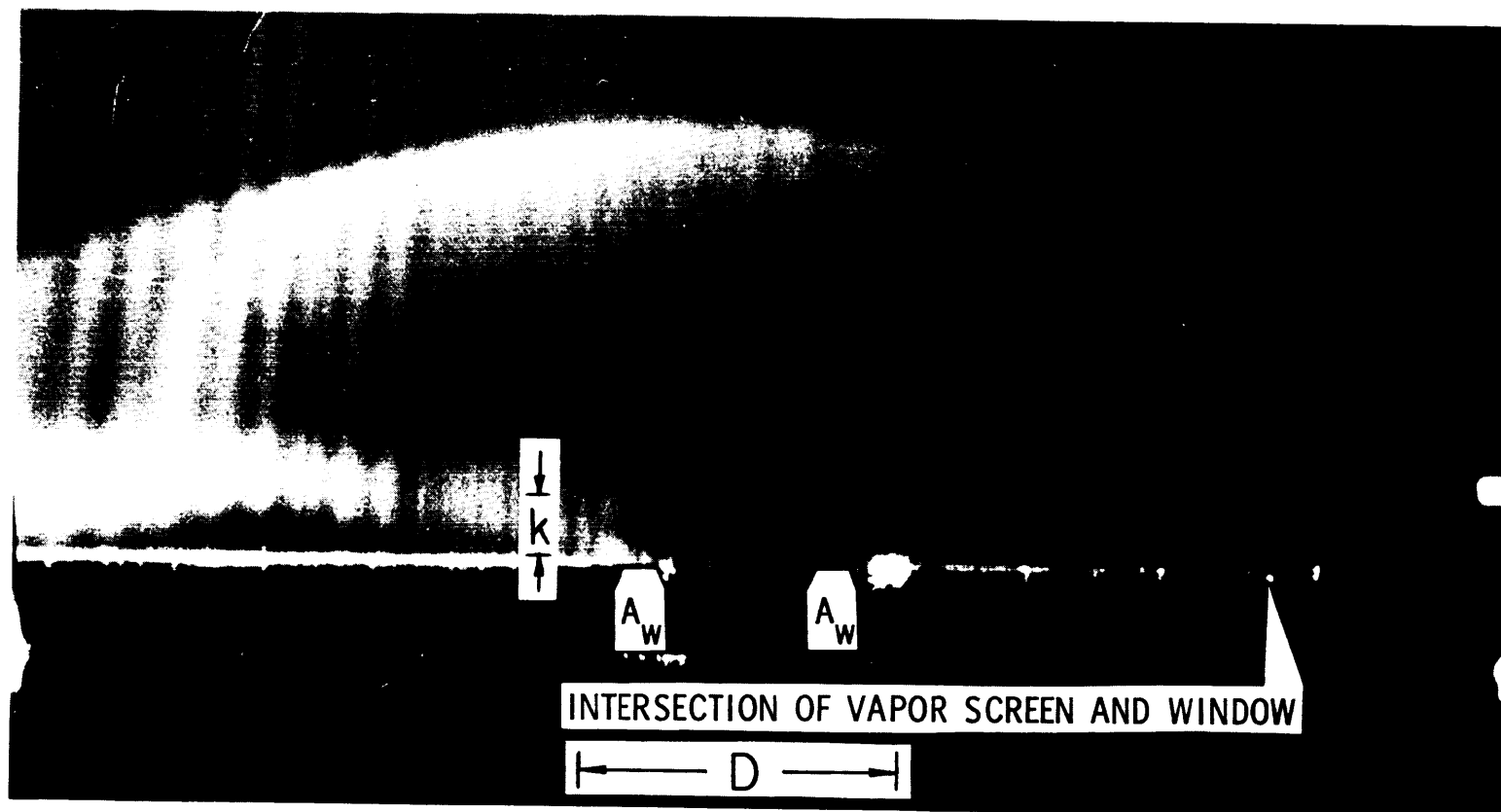


Figure 19. Vapor Screen Photograph for Small Protuberance, Model 2B, with Light Sheet Normal to the Surface and Free Stream. Sheet Is 2.0 Diameters Downstream of the Cylinder Leading Edge, $M = 2.50$, $R/\ell = 9.3 \times 10^6/\text{m}$.
_w Attachment Line in Oil Surface Pattern.

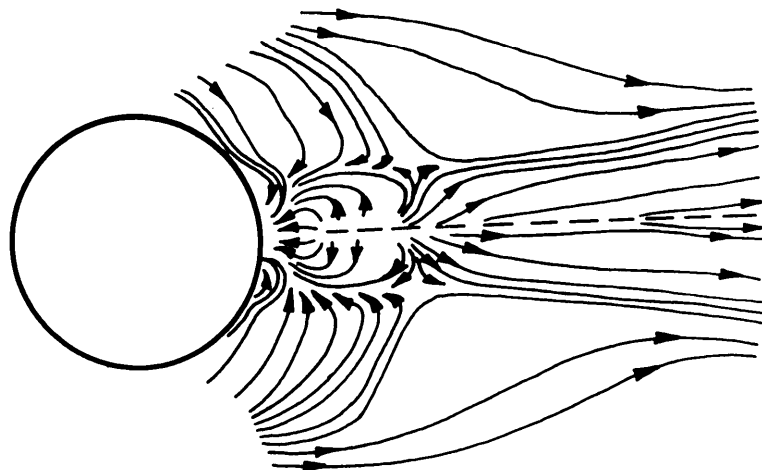


Figure 20. Plan-View Sketch of Near Wake for Large Protuberance, Model 2D, $M = 3.50$, $R/\ell = 19.9 \times 10^6/\text{m}$. Attachment Line Downstream in Symmetry Plane.

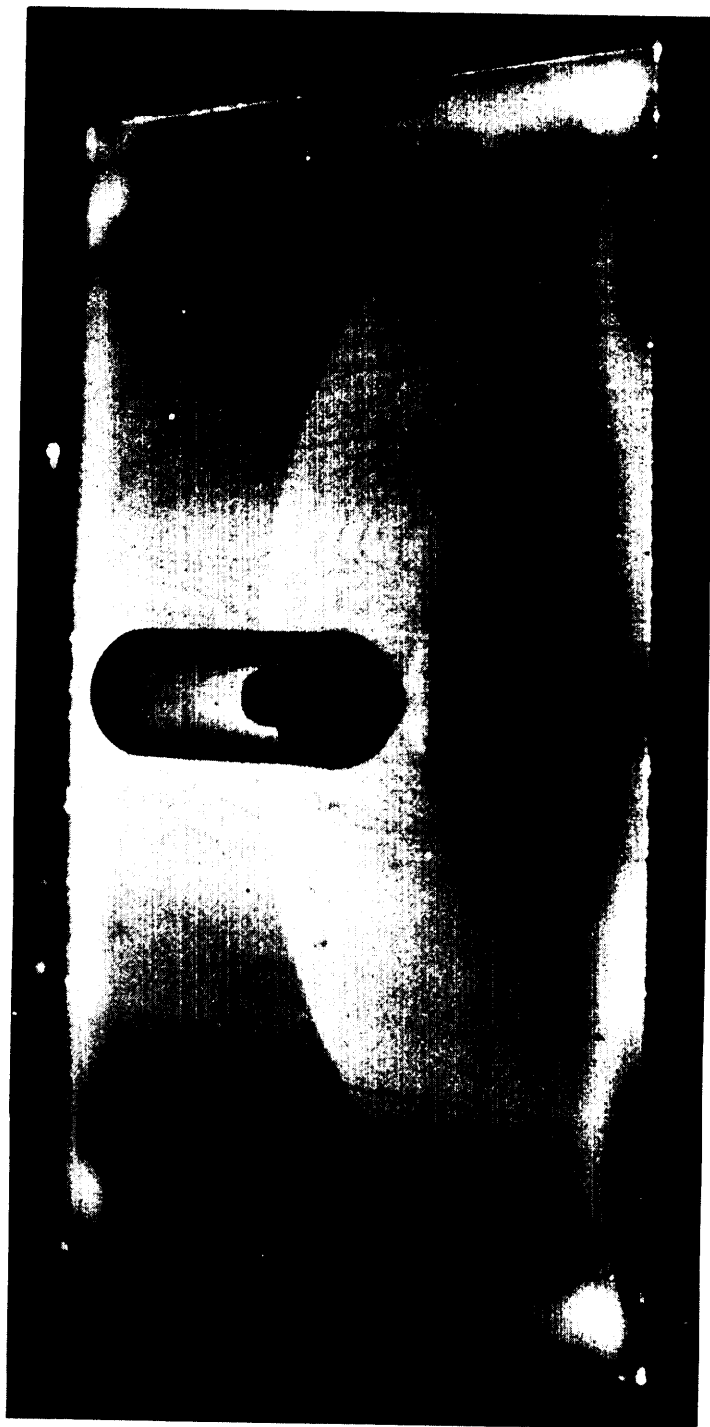


Figure 21. Vapor Screen View of the Wake Looking Downstream,
from Below; Light Sheet at 3 Diameters Downstream.
Model 2D, $M = 2.50$, $R/\ell = 9.3 \times 10^6/m$

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LIST OF SYMBOLS

d	distance from protuberance leading edge to attachment or separation position in flow symmetry plane, see Figures 13 - 15, m
h	distance from base of large cylindrical protuberance to attachment point on leading edge in Figure 4, m
k	obstacle height, m
A	distance from cylinder leading edge to attachment position of small vortex in flow symmetry plane, m
A_1, A_2	distance from cylinder leading edge to attachment position in flow symmetry plane as in Figure 17, m
A_w	position of attachment line in near wake of small protuberance shown in Figures 18 and 19, nondimensional
D	diameter of cylindrical protuberance, m
M	freestream Mach number, nondimensional
P	position of separation point on leading edge of small cylindrical protuberance shown in Figures 4b and 17, nondimensional
P_o	freestream stagnation (supply) pressure, cm-Hg or N/m^2
R/ℓ	unit Reynolds number based on freestream velocity ($= U_\infty/\nu$), m^{-1}
R_D	Reynolds number based on cylinder diameter and freestream velocity ($= U_\infty D/\nu$), nondimensional
R_k	Reynolds number based on cylinder height and freestream velocity ($= U_\infty k/\nu$), nondimensional
S	distance from protuberance leading edge to position of primary separation in flow symmetry plane, m
S_1, S_2	distance from cylinder leading edge to secondary separation position in flow symmetry plane as in Figure 17, m
U_k	undisturbed velocity at height k off surface, m/s
U_∞	freestream velocity, m/s
δ	boundary layer thickness defined by 99% of freestream velocity, m
ν	kinematic viscosity, m^2/sec
Δ	bow shock detachment distance for cylindrical protuberance, m

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