

U.S. ARMY RESEARCH, DEVELOPMENT AND ENGINEERING COMMAND

Abrams and Heavy Equipment Transporter Bridge Crossing Capability Analysis

Bernard Sia

General Engineer

TARDEC Bridging Research, Development, Test and Sustainment Team



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- Vehicle Configurations
- Bridges
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- Results and Discussion
- Summary



- Vehicle crossing capability over military bridging may be unnecessarily restricted due to strict usage of Military Load Class (MLC)
- Analysis performed to assess differences in using vehicle MLC versus static analysis to determine tracked and wheeled vehicle crossing capability



- 11 Vehicle Configurations assessed in analysis
 - Focus on Abrams Tank, US Heavy Equipment Transporter

| | Configuration | Weights (Short Tons) | MLC |
|---------|--|-------------------------|-----|
| Tracked | Abrams SEPv3 + Class I/II/III/V | 73.51 | 79 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits | 78.92 | 95 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits + APS + Ballast | 81.43 | 104 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Plow | 82.7 | 109 |
| | Abrams (notional 85 tons) | 85 | 119 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Plow | 85.21 | 120 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Roller | 89.74 | 126 |
| | Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Roller | 92.23 | 134 |
| Wheeled | US HET with M1000 Trailer (B-Kit) + 80 ton load | 128.959 | 107 |
| | US HET with DOLL Vario S8H-0S2 Trailer + 80 ton load | 136.98 | 134 |
| | US HET with DOLL Vario S8H-OS2 Trailer + 85 ton load | 141.98 | 139 |



6 Different Bridging Configurations Assessed

| | Bridge | MLC (Normal Crossing) | MLC (Caution Crossing) | |
|--------------------------------------|---|--------------------------|--|--|
| Tactical | Rapidly Emplaced Bridge System (REBS) | 40T/ 40W | 50T/ 50W | |
| Bridging | Dry Support Bridge (DSB) | 80T/ 96W | 120W | |
| Assault Bridging | 5 | | 105T | |
| | Line of Communication Bridge- Government (LOCB-GOV) | 80T/ 100W | 120T/ 150W | |
| Line of Communication Bridging | Line of Communication Bridge- Operational Need Statement(LOCB-ONS) | 85T/ 110W | 123T/ 130W (Bridge A) 143T/ 138W (Bridge B) | |
| | Line of Communication Bridge- Commercial Requirement (LOCB-CR) | 120T/ 150W | 150T/ 150W | |



- Methodology 1 Military Load Class (MLC)
 - Compare vehicle's MLC to bridge's normal, caution crossing rating
- Vehicle MLC < Bridge MLC \rightarrow vehicle can cross bridge

Methodology 2 – Bending Moment/ Shear Force Comparison

- Max bending moment (BM), shear force (SF) due to actual vehicle over bridge span compared to that due to hypothetical vehicle
 - Impact, eccentricity included for normal crossing analysis; no impact/ eccentricity for caution crossing analysis

BM_{Actual} < BM_{Hypothetical} SF_{Actual} < SF_{Hypothetical}

actual vehicle can cross bridge

NOTE: Global analysis performed only; local damage (e.g. deck cracking) not assessed



Methodology 1

| Configuration | LOCB - GOV | LOCB - ONS | LOCB - CR | AVLB | DSB | REBS |
|--|------------|--|-----------|---------|---------|------|
| Abrams SEPv3 + Class I/II/III/V | NORMAL | NORMAL | NORMAL | NORMAL | NORMAL | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits | CAUTION | CAUTION | NORMAL | NORMAL | NOGO | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS + Ballast | CAUTION | CAUTION | NORMAL | CAUTION | NOGO | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Plow** | CAUTION | CAUTION | NORMAL | NOGO | NOGO | NOGO |
| Abrams (notional 85 tons) | CAUTION | CAUTION | NORMAL | NOGO | NOGO | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Plow** | NOGO | CAUTION | CAUTION | NOGO | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Roller** | NOGO | NOGO (Bridge A) CAUTION (Bridge B) | CAUTION | NOGO | NOGO | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Roller** | NOGO | NOGO (Bridge A) CAUTION (Bridge B) | CAUTION | NOGO | NOGO | NOGO |
| US HET with M1000 Trailer (B-Kit) + 80 ton payload | CAUTION | NORMAL | NORMAL | NOGO | CAUTION | NOGO |
| US HET with DOLL Vario S8H-0S2 Trailer + 80 ton payload | NOGO | NOGO (Bridge A) CAUTION (Bridge B) | NORMAL | NOGO | NOGO | NOGO |
| US HET with DOLL Vario S8H-0S2 Trailer + 85 ton payload | NOGO | NOGO | NORMAL | NOGO | NOGO | NOGO |



Methodology 2

| Configuration | LOCB - GOV | LOCB - ONS | LOCB - CR | AVLB | DSB | REBS |
|--|------------|------------|-----------|---------|---------|------|
| Abrams SEPv3 + Class I/II/III/V | NORMAL | NORMAL | NORMAL | NORMAL | NORMAL | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits | CAUTION | NORMAL | NORMAL | NORMAL | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS + Ballast | CAUTION | CAUTION | NORMAL | NORMAL | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Plow** | CAUTION | CAUTION | NORMAL | NORMAL | CAUTION | NOGO |
| Abrams (notional 85 tons) | CAUTION | CAUTION | NORMAL | CAUTION | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Plow** | CAUTION | CAUTION | NORMAL | CAUTION | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + Mine Roller** | CAUTION | CAUTION | NORMAL | NORMAL | CAUTION | NOGO |
| Abrams SEPv3 + Class I/II/III/V + FP Kits + APS+ Ballast + Mine Roller** | CAUTION | CAUTION | NORMAL | NORMAL | NOGO | NOGO |
| US HET with M1000 Trailer (B-Kit) + 80 ton payload | CAUTION | NORMAL | NORMAL | NORMAL | CAUTION | NOGO |
| US HET with DOLL Vario S8H-0S2 Trailer + 80 ton payload | CAUTION | CAUTION | NORMAL | CAUTION | CAUTION | NOGO |
| US HET with DOLL Vario S8H-0S2 Trailer + 85 ton payload | CAUTION | CAUTION | NORMAL | CAUTION | CAUTION | NOGO |



Methodology 1 is more restrictive to vehicle crossing capability than Methodology 2

- Fewer "NOGO" results using Methodology 2
- Significant difference in crossing capability results for AVLB and DSB with Methodology 2 vs Methodology 1
- Span at which maximum MLC results may not correspond to that of actual bridge
- Use of MLC ignores actual effect of vehicle over specific bridge span
 - Mission performance, requirements specification may be adversely affected



Crossing capability of 11 different vehicle configurations assessed over 6 different military bridging configurations

 Assessment performed using both MLC and Bending Moment/ Shear Force comparison

MLC found to be more restrictive to vehicle crossing capability than Bending Moment/ Shear Force comparison



BACKUP



- 1. Calculate the maximum bending moment and shear force induced on each bridge by the actual vehicle.
 - For normal crossings, the maximum bending moment and shear force was scaled up by an impact factor of 1.15 (bending moment)/ 1.2 (shear force), as published in the Trilateral Design and Test Code for Military Bridging and Gap Crossing Equipment (TDTC), and an eccentricity factor.
 - For caution crossing evaluations, no eccentricity or impact factor is applied
- 2. Estimate the capacity of the bridge being evaluated by calculating the maximum bending moment and shear force induced on each bridge by the representative hypothetical vehicle for the bridge's MLC.
 - For normal crossing evaluations, the hypothetical vehicle representative of the bridge's normal crossing rating was used. The hypothetical vehicle's maximum bending moment and shear force is scaled up by impact factors published in the TDTC and an eccentricity factor to establish the normal crossing capacity.
 - For caution crossing evaluations of bridges with an established caution crossing rating, the hypothetical vehicle representative of the bridge's caution crossing rating was used for the evaluation. No eccentricity or impact was applied in this case.
 - For caution crossing evaluations of bridge without an established caution crossing rating, the normal crossing capacity was used, with the assumption that a caution crossing would result in the same effect on the bridge as a normal crossing.
- 3. Compare the values calculated in 1 and 2. If values calculated in Step 1 exceed either of the values calculated in Step 2, then the vehicle cannot safely cross the bridge.



Eccentricity applied as a factor, using the following formula:

$$f_{ec} = \frac{(W_b - 0.5 * W_t) + (W_b - W_v + 0.5 * W_t)}{W_b}$$

 $W_b = bridge width$ $W_v = vehicle width$ $W_t = track or wheel width.$