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**WORK FUNCTION CHARACTERIZATION OF
DIRECTIONALLY SOLIDIFIED LAB6-VB2 EUTECTIC
(POSTPRINT)**

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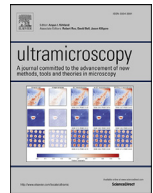
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Work function characterization of directionally solidified LaB₆–VB₂ eutectic

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ABSTRACT

With its low work function and high mechanical strength, the LaB₆/VB₂ eutectic system is an interesting candidate for high performance thermionic emitters. For the development of device applications, it is important to understand the origin, value, and spatial distribution of the work function in this system. Here we combine thermal emission electron microscopy and low energy electron microscopy with Auger electron spectroscopy and physical vapor deposition of the constituent elements to explore physical and chemical conditions governing the work function of these surfaces. Our results include the observation that work function is lower (and emission intensity is higher) on VB₂ inclusions than on the LaB₆ matrix. We also observe that the deposition of atomic monolayer doses of vanadium results in surprisingly significant lowering of the work function with values as low as 1.1 eV.

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1. Introduction

LaB₆ has been used as thermionic emitter for several decades. It was recognized early on that LaB₆ had many properties that were beneficial for use as a cathode, such as low work function (2.7 eV) and lower operating temperatures (~1500 K) [1]. LaB₆ also has an energy spread roughly half that of tungsten under the same accelerating voltage [2]. All of which are an improvement over the standard tungsten electron sources with the main limiting factor to more widespread use being cost. As a result, LaB₆ has been employed in a wide variety of applications requiring an electron source, which include electron microscopes, traveling wave tubes, and Hall/ion thrusters.

Directionally solidified eutectics consist of a two-phase material with one phase distributed throughout the matrix of the second phase. This class of materials have been shown to have desirable high-temperature mechanical properties compared to existing composites [3–9]. Somewhat more recently LaB₆ directionally solidified eutectic (DSE) materials have been shown to offer further mechanical improvements over standard LaB₆ [10]. LaB₆ DSEs consist of a LaB₆ matrix phase with a transition metal di-boride

phase that forms fibers homogeneously throughout the matrix. Typical transition metals consist of Zr, Hf, Ti, and V. The improvement in mechanical properties is attributed to the interface between the two phases in the eutectic. Additionally, this material system has also shown significant improvements in thermionic emission current density when compared with standard single crystal LaB₆ [11, 12]. LaB₆/VB₂ was shown to have an order of magnitude improvement in current density when compared to single crystal LaB₆ [12].

The combination of high mechanical strength and current density make LaB₆ DSEs ideal candidates for use in applications where high power and long term stability are critical such as use in Hall/ion thrusters where cathode requirements up to 400 A and 10⁴ h could be necessary [13]. Although previous electron emission studies of LaB₆ DSEs have shown significant improvements over existing thermionic cathodes, a fundamental understanding of why is lacking. It is the purpose of this paper to investigate dynamic changes in work function for LaB₆/VB₂ with low energy electron microscopy (LEEM). The thermionic electron emission microscopy (ThEEM) imaging mode and reflectivity curves were used to characterize the work function of the surface under stoichiometric and nonstoichiometric conditions.

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2. Experimental procedures

The LaB₆/VB₂ samples were directionally solidified by a zone melting technique previously described elsewhere [10]. The crystal growth resulted in cylindrical rods which were then cut and polished. After polishing the samples were transferred into a spin polarized low energy electron microscope (SPLEEM) at the National Center for Electron Microscopy at Lawrence Berkeley National Laboratory. Before imaging the samples were introduced into a sample preparation chamber for cleaning that consisted of Ar ion sputtering in a background of O₂, 3.0×10^{-8} Torr. During sputtering the sample was flashed to 1250 °C for 40 s with a final flash in vacuum. This was repeated multiple times until the sample surface was free of carbon and oxygen which was checked with Auger electron spectroscopy (AES). Once clean, the sample was transferred into the SPLEEM imaging chamber which maintained a base pressure of 2×10^{-11} Torr. All images were acquired in the bright field imaging mode. The SPLEEM setup has been described elsewhere [14,15].

In order to determine work function, a series of images were acquired by systematically changing the starting voltage on the sample to generate a reflectivity curve. The curves can be used to determine at what point the transition from mirror mode to scattering mode, sometimes referred to as the MEM-LEEM transition, occurred. This transition can be used to determine the work function of the sample surface using the relationship $\varphi_S = eV_{\text{onset}} + \varphi_G$, where φ_S is the work function of the sample in eV, V_{onset} is the threshold voltage in volts and φ_G is the effective work function of the electron gun [16–19]. In order to accurately determine the work function of the sample by this method the effective work function of the electron gun in the LEEM must be known. To accomplish this highly oriented pyrolytic graphite (HOPG) and W(110) were used for calibration. Reflectivity curves were acquired from these samples by collecting a series of images created by changing the starting voltage on the sample. To determine the work function from these curves several fitting methods are possible. Recently, Mathieu et al. [20] used a complementary error function (erfc) to obtain a work function value. This method worked well when transitions are sharp and energy resolution is high. However, for instances where the transition is broad the erfc fit tends to over-estimate the work function. The erfc fit is sensitive to the energy-width of the transition (for LEEM this is the transition from mirror mode to scattering) and broader distributions tend to yield higher work function values. Another previously used method [16–19] involves the use of two linear fits to determine work function from the intersection of these two lines. Although simple, it is found that this method is more consistent with work function determination reported elsewhere [16,21], particularly when the energy-width of the transition from mirror mode to scattering is relatively broad, a condition that exists in the data reported here. For calibration, the linear fit method was used to determine the work function of both W(110) and HOPG which was found to be 5.2 eV and 4.7 eV, respectively. These experimentally determined values agree well with values previously reported for W(110) [22–26] and HOPG [27–32]. Fig. 1 is a reflectivity curve from HOPG demonstrating the linear fit procedure. All work function values were corrected for Schottky barrier lowering of the work function due the field between the sample and the objective lens, which was estimated to 0.048 eV.

This intersection represents the transition from mirror mode into scattering mode. These curves were used to create a spatially resolved work function map. In order to characterize the effects of non-stoichiometric surfaces on work function the samples were dosed with monolayer (ML) coverages of La, V, and B separately during image acquisition. V and B were deposited by *e*-beam evaporation and La by thermal evaporation. For calibration of de-

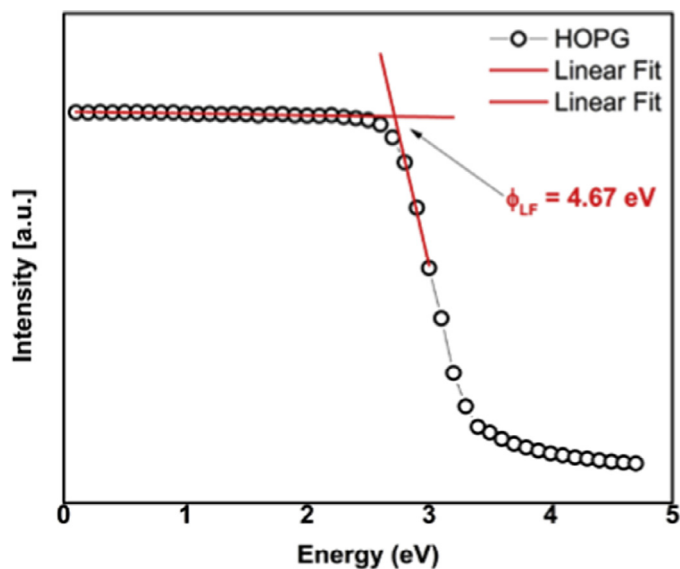


Fig. 1. Reflectivity curve from HOPG. Using the linear fit method resulted in a work function of 4.67 eV.

position rate each individual elemental component was deposited onto a clean LaB₆ surface. The deposition rate was determined by monitoring the image intensity oscillations that are consistent with atomic layer-by-layer growth. Samples were also imaged in thermal emission imaging mode or ThEEM. In ThEEM only thermally emitted electrons from the sample are used for imaging. In this imaging mode, thermionic emission curves were obtained by plotting the total intensity of the image as a function of temperature [33].

3. Results and discussion

It was previously shown that LaB₆-MeB₂ (where Me = V, Zr, Ti, and Hf) materials exhibit significant improvements in thermal emission current density compared to pure LaB₆ [12]. It was found that for all the compositions tested it was the eutectic composition that always yielded the highest current density [34]. Of the transition metal di-borides tested, the VB₂ compound yielded the highest current density. Fig. 1 shows a LEEM image of the LaB₆/VB₂ surface. The dark areas in the image consist of circular features roughly 500 nm in diameter which are the VB₂ phase. The lighter areas in the image are the LaB₆ matrix phase.

Taran et al. conjectured that the origin for the improvement in electron emission was due to improved La diffusion mobility along the interface between the two phases compared to bulk LaB₆. This process resulted in excess La concentration at the surface of the cathode. Berger et al. recently showed that for the LaB₆-ZrB₂ eutectic enhanced emission around the phase boundaries was evident in ThEEM [35]. Diffusion at the phase boundaries is a likely mechanism for the observed emission enhancement. It was shown that by replacing ZrB₂ with a solid solution of (Zr, Ti)B₂ the emission activity decreased [11]. This was partially attributed to the presence of Ti atoms at the phase boundary interface. The solid solution di-boride is thought to form a more perfect interface, limiting the diffusion of La. Fig. 2(a), (b) show a LEEM image of the LaB₆-VB₂ surface with corresponding work function map. It can be seen in Fig 3(b) that low work function areas are primarily concentrated around the phase boundary between the two materials, with values ~1.6 eV. It should be noted that the surface cleaning procedure involves multiple high temperature flashes to 1250 °C. It is possible that the cleaning procedure promoted diffusion of La to

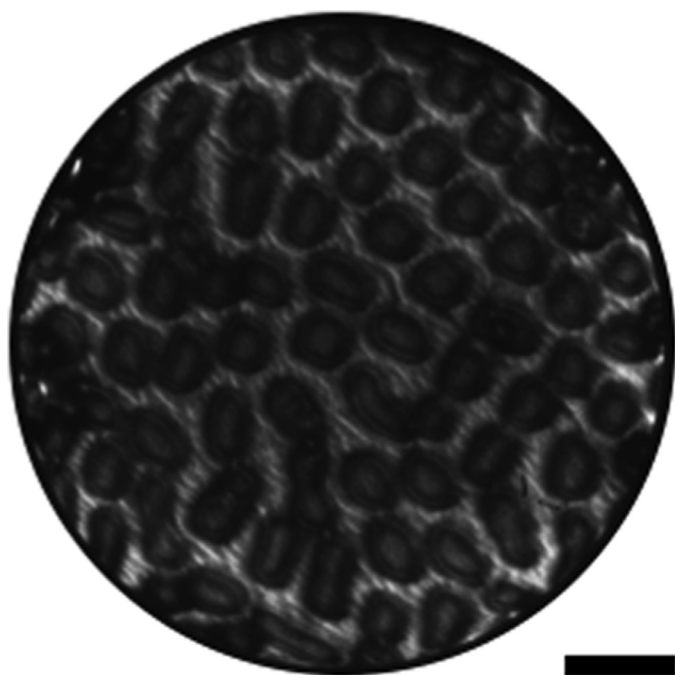


Fig. 2. LEEM image of LaB₆/VB₂ surface, electron landing energy 2 eV. The eutectic consist of a LaB₆ matrix with VB₂ rods. The rods are typically ~600 nm in diameter. Scale bar is 1 μ m.

the surface of the eutectic similar to an effect previously shown with LaB₆-ZrB₂ [35].

A similar result was obtained with ThEEM. Fig 4(a) shows a ThEEM image at 977 °C. Most of the intensity in the image is concentrated on the VB₂ phase. Fig. 4(b) shows a thermionic emission curve generated from image intensity at various temperatures. Using the Richardson–Dushman equation [36], $I = AT^2 \exp(-\phi/kT)$, where A is a material specific constant, T is temperature, ϕ is the work function and k is the Boltzmann's constant. We note that since we use image intensity and not the true current density in the Richardson–Dushman equation, no useful comparisons can be made with previously reported values for this constant. In this imaging mode the dominant physical property that contributes to image contrast is work function. Low work function areas will appear brighter. This is somewhat contradictory to the work function map in Fig 2(b), which showed the VB₂ phase to have similar work function as the LaB₆ matrix. The origin of this discrepancy is un-

known at this time. The fact that the work function observed in the map and one calculated with the Richardson–Dushman equation are nearly identical indicates the origin of the work function are possibly the same. Given the large temperature difference, surface diffusion is likely to play a role in the emission activity shift from phase boundaries at room temperature to the primarily the VB₂ at 977 °C.

Although the SPLEEM is capable of heating the samples to temperatures that are typical of a working thermionic emitter, imaging at those conditions for extended periods of time is challenging for many reasons including detrimental e -beam heating of the objective lens and drift. Previous work involved thermionic emission experiments that exceeded 100 h [11]. However, simulating the effects of changes in stoichiometry by dosing the surface is quite easy in the SPLEEM. To do this La, V, and B were dosed separately on the surface, to roughly 1 ML coverage, by e -beam and thermal evaporation during image acquisition at room temperature. Fig. 5(a), (b), (c) shows the results of the dosing experiments. From B dosing results shown in Fig 4(a) it can be seen that the matrix has a significantly higher work function than the VB₂ phase. Higher work functions are also observed around the phase boundaries. This agrees well with the ThEEM image shown in Fig 4(a), which showed the primary emission areas to be on the VB₂ phase. La dosing shown in Fig 5(b) yielded low work function areas that were centered around the VB₂ phase. The V dosing shown in Fig 5(c) showed the most significant change in work function. Work functions as low as 1.1 eV were observed on the surface.

Qualitatively, the work function maps in Fig. 5 indicate an overall increase in the work with excess boron and decrease with excess La and V. It is apparent from the maps that V yielded the lowest work function change with values as low 1.1 eV. This suggest that La diffusion may not play a role in thermionic emission under these experimental conditions. It should be noted that previous thermionic emission experiments were conducted at temperatures much greater than 1000 °C. The work function analysis and thermionic emission imaging presented in this work represents emission characteristics well below that regime.

4. Summary

The work function of the LaB₆-VB₂ DSE was characterized through analysis of reflectivity curves acquired in the LEEM and ThEEM. At room temperature, low work function areas were observed around the phase boundaries. Previous work would suggest that these areas were the result of La diffusion. However, for the first time it was shown through ThEEM and elemental dosing that

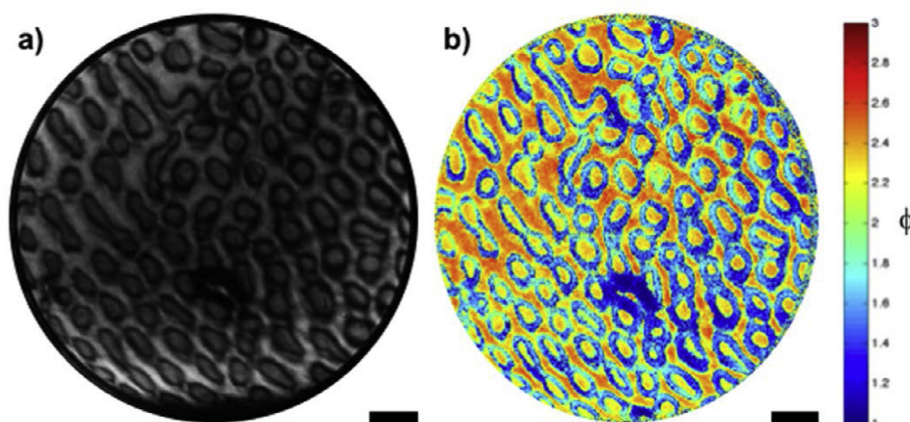


Fig. 3. (a) LEEM image of LaB₆/VB₂ surface, electron landing energy 1.1 eV; b) work function map created from a). Most of the low work function areas are concentrated around the phase boundaries between the LaB₆ (matrix) and the VB₂ (rods). Scale bar is 1 μ m for both images.

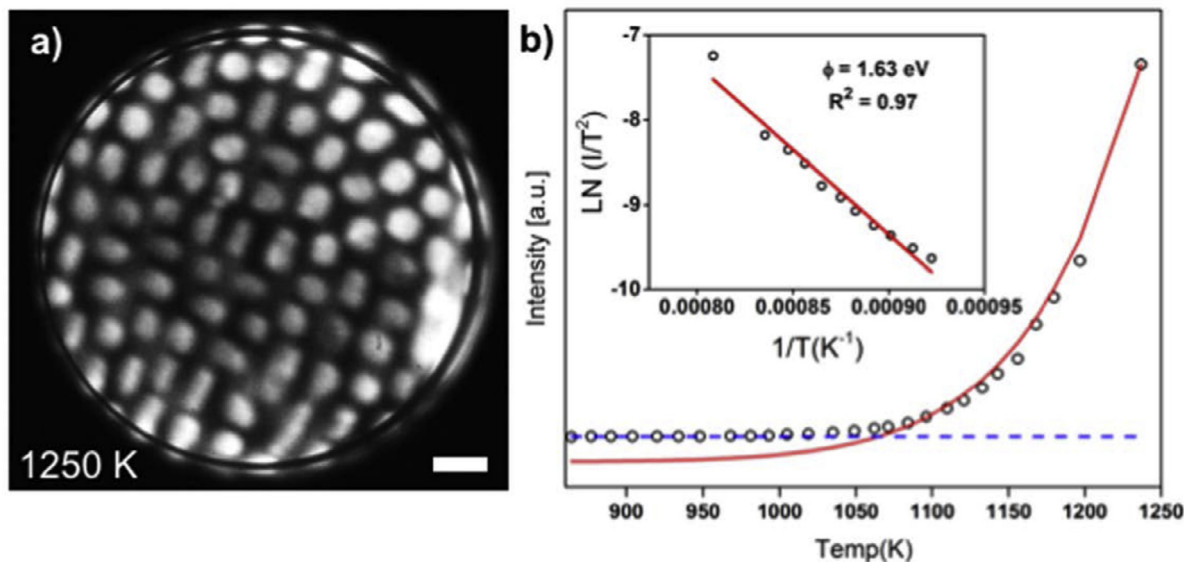


Fig. 4. (a) ThEEM image of LaB_6/VB_2 at 1250 K. Most of the intensity in the image is on or near the VB_2 phase. Scale bar is $1 \mu\text{m}$. (b) Thermionic emission curve generated from ThEEM images. A work function of 1.63 eV was calculated using the Richardson–Dushman equation. Blue dotted line indicates minimum value for integrated intensity on the detector. None of the points below this line were used for the calculation with the Richardson–Dushman equation. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

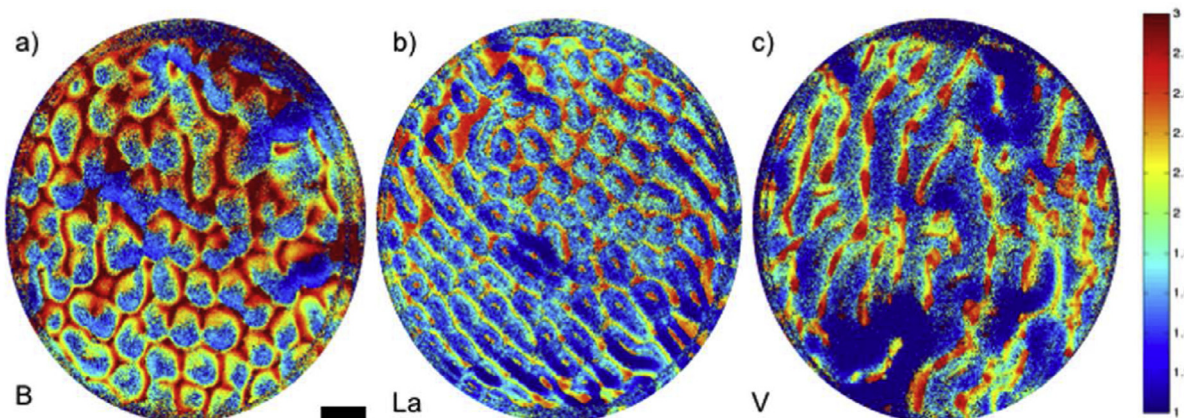


Fig. 5. 1 ML depositions of a) B, b) La, and c) V. The B deposition showed an overall increase in the work function while both the La and V deposition showed decrease. The scale bar is $1 \mu\text{m}$ and is applicable to all images.

vanadium may be responsible for the observed low work function areas, as low as 1.1 eV, at least in the low temperature, $<1000^\circ\text{C}$, regime.

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