				STAFF SUMM	IAF	RY SHEET						
	то	ACTION	SIGNATURE (Surname), G	RADE AND DATE		то	ACTION	SIGNATUR	E (Surname), GRADE AND DATE			
1	DFR	sig	PLANT MARRY AD25									
2	DFER	approve	Brent a Rober, Cal 27 Jan 2012		7							
	DFR	action		The Zoia								
3			(Author /Originator)		0.7%		-					
4					9							
5	IBNAME OF	OCTION OFFICER	AND CRADE CVA	MPOL	10			Typictic	CHODENCE DATE			
30	SURNAME OF ACTION OFFICER AND GRADE			SYMBOL		PHONE		INITIALS	SUSPENSE DATE			
_	Michael Courtney AD-25			RL	DOATE  TO ACTION SIGNATURE (Surname), GRADE AND DATE  6  Col 7  8  9  10  PHONE TYPIST'S INITIALS AND DATE  INITIALS TYPIST'S SUSPENSE DATE INITIALS TYPIST'S INITIALS  333-8113  TO ACTION SIGNATURE (Surname), GRADE AND DATE  10  PHONE TYPIST'S SUSPENSE DATE INITIALS  20120201  DATE  20120120  e document at Tab 1 prior to release to the public.  Queeney, and Ya'el Courtney g Strength with Manufacturer Claims  cle Speech Paper Presentation Poster  elopment Agreement) exists  putreach Related [] New Invention/ Discovery/ Patent  ell University Library.					333-8113 mwd		
	JBJECT	r Material for	Public Release	111	C A	EA DE DA	26		DATE			
	rearance to	i Material for	Fuolic Release	O.	SA	ra-Dr-ra-	of Lo		20120120			
St	JMMARY											
	PURPOS	377	security and policy revie	ew on the docum	nen	t at Tab 1 pr	ior to release	to the pub	lic.			
1000			Kadie McNamara, Kath	leen McQueene	у, а	and Ya'el Co	urtney					
т	itle: Comp	orina Massura	d Elyaraarhan I aadar l	Decaling Steams	+l	with Manufa	atuusa Claim					
1	nie. Comp	aring Measure	d Fidorocarbon Leader i	breaking streng	,ui	with Manuia	cturer Ciairi	15				
С	ircle one:	Abstract	#25 CO	rnal Article	200		Paper P	resentation	Poster			
C	heck all th	Thesis/Diss	ertation Book  Communications Purpose	11.000.000								
					nt A	greement) e	xists					
	[] Photo/ Video Opportunities [] STEM-outreach Related [] New Invention/ Discovery/ Patent								ery/ Patent			
ח	escription:	Article testine	g fishing line.									
			e	of Cornell Univ	ver	sity Library						
			ation: (If applicable) No		, С1	sity Elolary.						
				**************************************	or p	oublic release	e, distributio	n unlimited	Î			
		SION. Not app										
4. th	RECOMN e documen	MENDATION.	Sign coord block above sified, not jeopardizing	e indicating doc DoD interests, a	um and	ent is suitabl accurately p	e for public portraying of	release. Su fficial polic	itability is based solely on y.			
1	Mont	k										
	ignature)	, pip ::	2.25	1 m 1								
D	irector, Qu	rtney, PhD AD antitative Reas ofessor of Mar		1 Tab Comparing Meas	ure	d Fluorocart	oon Leader I	Breaking St	rength			

# Comparing Measured Fluorocarbon Leader Breaking Strength with Manufacturer Claims

Christine Haight<sup>1</sup>, Kadie McNamara<sup>1</sup>, Kathleen McQueeney<sup>1</sup>, and Ya'el Courtney<sup>2</sup>

<sup>1</sup> U.S. Air Force Academy, 2354 Fairchild Drive, USAF Academy, CO 80840

<sup>2</sup> BTG Research, P.O. Box 62541, Colorado Springs, CO, 80962

#### Abstract

The experiment reported in this article addresses manufacturer claims of fluorocarbon leader material strength versus experimental tests of leaders strength. Breaking strength of fishing line is the most common specification when marketing fishing line. In this study, eight leaders rated near 15 pounds by their manufacturers were tested. Each leader was tested with a knot in the line and without a knot in the line. The strongest leader tested without a knot was Cabela's Seaguar fluorocarbon and the weakest leader tested without a knot was Cabela's Premier leader. The highest strength of leaders with a knot was the Ande Monofilament Fluorocarbon and the lowest breaking strength of leaders with a knot was the Seaguar Grand Max Fluorocarbon. Few published studies actually test the breaking strength of a leader to determine the accuracy of manufacturers' claims. Tensile strengths are also reported.

## Introduction

The purpose of this project was to determine if manufacturers' claims of fishing leader strength were accurate. Eight different brands and types of leaders were tested. Each leader was made of fluorocarbon, a polymer that is supposed to be denser, more abrasion resistant and thinner than monofilament leaders. Fluorocarbon is also known for stretching very little and handling greater weight. Many anglers prefer fluorocarbon because its index of refraction is much closer to that of water than ordinary monofilament, making it nearly invisible to fish. The eight types of leaders tested were Yo Zuri Fluorocarbon (15lb), Frog Hair FC Fluorocarbon (12lb), Cabela's Seaguar Fluorocarbon (15lb), Cabela's Premier Fluorocarbon (15lb), Ande Monofilament Fluorocarbon (15lb), Pline CFX Fluorocarbon (15lb), Maxima Fluorocarbon (15lb), and Seaguar Grand Max Fluorocarbon (14.5lb). It was hypothesized that some fishing leaders would be below their manufacturer claims and few would be above. Each leader was tested with and without a knot in the line. It was hypothesized that the knot would decrease the strength of the fishing leader.



Figure 1: The eight brands and types of line tested in the experiment.

## Method

Fluorocarbon leader materials were tested using a force plate with a circular wooden handle on each end of the line. The leader was wrapped around the lower part of the handle connected to the force plate and then wrapped around the top part of the second circular handle which then hangs below. Transparent tape was then used to secure the leader to the handle. After placing the line for the test, the computer is then activated with the data collection software program, Logger Pro, which is used to calculate the force in newton's versus time in seconds. The control of the experiment was that the same individual exerted the force on the lowest handle, pulling the line until its breaking point and that same individual tied the knot. Each line type was tested with five trials with a Uni Knot and five trials without a knot. Results from each trial were entered into Microsoft Excel and the force was converted from newtons to pounds. Results from all five trials were then averaged to compute the average breaking strength of each line type. The uncertainty, percent of rating, and tensile strength for each leader was also computed.

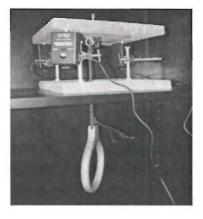


Figure 2: Force plate used for measuring force in newtons of breaking strength of fishing line. Another handle is added below the handle pictured and is pulled to exert force on the line.

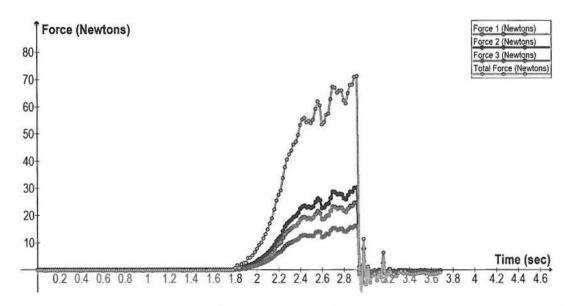


Figure 3: The resulting graph of force vs. time using Logger Pro software. The graph above is the Maxima Fluorocarbon 15lb line which had a breaking strength of 71.29 newtons which is equal to 16.32 pounds, 1.32 pounds above the manufacturer's claim. Each of the bottom three traces is the force on one of the three force transducers in the force plate. The top trace is the sum, which is the total force on the plate exerted by the fishing line.

Fishing Line	Rated Strength	Averag Breaking Strength	Uncertainty	Percent of Rating	Diameter (in)	Tensile Strength (psi)
Brand/Type	(lbs)	(lbs)	(lbs)	%		
Cabelas Seguar Fluorocarbon	15	19.48	0.25	130	0.013	146700
Ande Monofilament Fluorocarbon	15	17.62	0.16	117	0.013	132700
Frog Hair FC Fluorocarbon	12	13.77	0.19	115	0.011	144900
Maxima Fluorocarbon	15	16.46	0.25	110	0.013	124000
Pline CFX	15	15.24	0.44	102	0.013	114800
Yo Zuri	15	14.6	0.3	97	0.016	72600
Seguar Grand Max Fluorocarbon	14.5	13.88	0.1	96	0.01	176700
Cabelas Premier	15	12.36	0.27	82	0.011	130100

Table 1: Average breaking strength, uncertainty, and percent of rating of unknotted leader materials.

#### Results

Table 1 shows the average breaking strength of each leader material without a knot. Table 2 shows the average breaking strength of each leader material with a knot. The average breaking strength of each line tested with a knot was lower than the line without the knot, thus supporting the hypothesis that a knot would weaken the line. The knot affected the Seaguar Grand Max Fluorocarbon line the most averaging a breaking strength of 9.98 pounds with a knot, 3.99 pounds less than the average breaking strength without a knot. The Frog Hair FC Fluorocarbon, Ande Monofilament Fluorocarbon and Maxima Fluorocarbon, each with a knot, still had an average breaking strength above the manufacturers claim for that line.

Fishing Line	Rated Strength	Average Breaking Strength	Uncertainty	Percent of Rating	Diameter (in)	Tensile Strength (psi)
Brand/Type		(lbs)	(lbs)	%		
Ande Monofilament Fluorocarbon	15	17.46	0.34	116	0.013	131600
Frog Hair FC Fluorocarbon	12	13.49	0.41	112	0.011	142000
Cabelas Seguar Fluorocarbon	15	16.07	2.05	107	0.013	121100
Maxima Fluorocarbon	15	15.52	0.19	103	0.013	116900
Pline CFX	15	13.07	0.88	87	0.013	98470
Yo Zuri	15	12.5	0.11	83	0.016	62100
Cabelas Premier	15	10.55	0.86	70	0.011	111100
Seguar Grand Max Fluorocarbon	14.5	9.98	0.25	69	0.01	127000

Table 2: Knotted breaking strength, uncertainty and percent of rating. These lines were all tested with a Uni Knot. The diameter of Cabelas Seaguar leader and Pline CFX leader were not advertised by the manufacturer and were measured using calipers.

With the results of the experiment, Cabela's Seaguar Fluorocarbon proves to be the strongest fishing line, exceeding manufacturers' claims by 4.48 pounds and a percent of rating of 129.85%. Ande Monofilament Fluorocarbon and Frog Hair FC Fluorocarbon are also higher ranking for line strength as both have a percent of rating over 110%. Although Cabela's Seaguar is tested as the strongest leader, Cabela's Premier 15 pound fishing line tests weakest with the biggest difference in manufacturers claim and tested result. Cabela's Premier average breaking strength rated at 12.36 pounds, 2.64 pounds under its rated strength. Yo Zuri and Seaguar Grand Max Fluorocarbon also resulted with the average breaking strength under the rated strength ranging from a .4 pound to .7 pound difference. Although the Ande Monofilament Fluorocarbon does not test with the highest average breaking strength, its breaking strength is above the manufacturer's claim with a Uni Knot, (2.46 pounds over rated strength), and without a Uni Knot, (2.62 pounds over rated strength.) The percent of rating was just 1.03% different without a

knot tied. Therefore, although a knot in the leader weakens the breaking strength, there was little change between the Ande Monofilament Fluorocarbon without a knot and the Ande Monofilament Fluorocarbon with a knot.

#### Conclusion

The force plate combined with Logger Pro software was successful in measuring the breaking strength of fishing line, and a spreadsheet was useful in computing the uncertainty, and percent of rating. This experiment supported the hypothesis that a knot in fishing line decreases the breaking strength for all lines tested, as most lines with a knot had a significantly lower breaking point than the line without a knot. The experiment also supported the hypothesis that manufacturers' claims vary in their accuracy. Since Uni Knots are used with leaders while fishing, the overall recommended leader was the Ande Monofilament Fluorocarbon, because it exceeded the manufacturer's claims by 2.46 pounds with a Uni Knot. The weakest leader was the Seaguar Grand Max Fluorocarbon which tested 4.52 pounds below the manufacturer's claims with a Uni Knot. With any study, there is the possibility for weaknesses. Possible errors in this study could be contributed to knots not being tied uniformly. Also, our sample size was small in that we only tested one spool of line of each brand and type. Possibilities exist for future work with this project in which multiple spools of each leader type could be tested and averaged together instead of depending on one spool to be the average or normal quality the company produces. There is a large amount of leader types and brands used for fishing and more brands with different rated strengths could also be tested in the future.

### Acknowledgements

This research was funded by BTG Research (www.btgresearch.org). Advice and technical assistance was provided by Dr. Michael Courtney.

# References

1. "What is fluorocarbon fishing line?" Web. 04 Aug 2010.

http://www.livestrong.com/article/193778-what-is-fluorocarbon-fishing-line/

2. A similar study by Vince Hawkins

http://www.gamefishin.com/wa/features/linetest.htm