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MONITORING THE SHIPPING ENVIRONMENT OF THE GCA/MRAPCON SYSTEM

Randle E. Dukes

Air Force Packaging Evaluation Agency Wright-Patterson Air Force Base, Ohio

October 1972

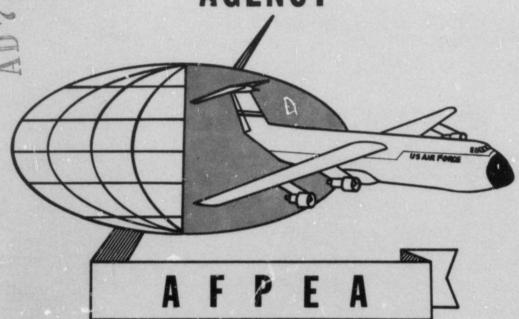
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AIR FORCE PACKAGING EVALUATION AGENCY



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13. ABSTRACT			
Air Force Electronic Systems (GCA/MRAPCON), installed	in transp	ortable vans requiring
major modification and/or monate over two		the Course	or cable vans requiring
major modification and/or repair, are tra	insported to	the Specia	Repair Activity
(SRA) at SMAMA. After repair, the equipm	ent is shipp	ed to user	activities
throughout the world. The purpose of thi	s project i	nitiated a	t the measure of
OCAMA (DCDC) was to abtend date on abtend	a biolect, i	miciated a	t the request of
OCAMA/DSPC, was to obtain data on shippin	ig and handli	ng conditi	ons and determine
the most suitable mode of transporting th	e electronic	systems	A Transportation
Environment Measurement and Recording Sys	tom (TEMADE)	was wood	to obtain about
and recording 3ys	CEIII (I EMAKS)	was used	to obtain snock
and vibration data for movement of the sy	stems by air	lift as w	ell as surface
movement by vehicle tow and air ride low	how trailors	Those i	netrumented
chinmonts indicated that the major dans	boy cruticis	111636 1	ns crumenced
shipments indicated that the major damage	potential 1	n terms of	snock, occurs
during loading and unloading operations w	ith only ins	ignificant	shock inputs
occurring during transit. It was observe	d that the n	wimany was	son for the high
If Cill shook denute that accounted doubt 3	u chac the p	I mail a Lea	son for the nigh
"G" shock inputs that occurred during loa	aing and unl	oading was	the failure to
use the proper material handling equipmen	t. as requir	ed by TO n	0-85-38 and
Transportation Packaging Order (TPO) No.	5005-520 217	074 0	d an the test
iransportation rackaging order (170) No.	2032-228-61/	OTY. Rase	a on the test
data generated during the three modes of	shipment use	d. it was	concluded that
each mode evaluated was suitable, from th	e standanint	of chack	and withouties
for the transcentation of water -?	e a canapoint	OI SHOCK	and vibration,
for the transportation of vanized electro	nic systems.		

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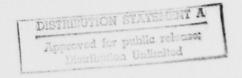
AIR FORCE PACKAGING EVALUATION AGENCY

R. E. DUKES Electronic Technician

Details of illustrations in this document may be better studied on microtishe



OCTOBER 1972



MONITORING THE SHIPPING ENVIRONMENT

OF THE GCA/MRAPCON SYSTEM

This report was prepared by:

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INTRODUCTION: The Air Force uses special purpose radio/radar systems (GCA/MRAPCON) installed in transportable vans. These systems, which cost approximately \$1,000,000 dollars each, are periodically programmed through the SRA at SMAMA for modification and/or major repair. After repair, they are transported to user activities throughout the world by one or any combination of the following three modes of transportation:

- a. Towing
- b. Air ride low boy trailer
- c. Air lift

There are approximately 24 systems scheduled through the SRA each year. Transportation damage received by some systems in shipment from the SRA to the user activity has been in excess of \$100,000 dollars. This cost figure does not include other added costs resulting from increased downtime, disruption of programmed repair schedule, and additional demands on servicing personnel.

OBJECTIVE: The purpose of this project was to monitor GCA/MRAPCON vanized electronic equipment shipments to obtain data on the shipping and handling conditions experienced in movement by various modes of transportation from the Special Repair Activity (SRA) to the user. The information obtained will be used to determine the most appropriate and economical method of moving these systems. The data collected will also be used to identify conditions encountered in the logistics system which are potential damage hazards.

PREPARATION FOR SHIPMENT: Specific packaging, handling, and transportation instructions for GCA/MRAPCON systems and associated components are covered in Technical Order 00-85-38, "Preparation for Shipment of Ground Communications, Electronic, Meteorologicaly and Navigational Aids in Vans or Shelters", and Transportation Packaging Order (TPO) 5895-538-2178ZK.

DESCRIPTION OF THE GCA/MRAPCON SYSTEMS: There are two vans in a GCA system and three in a MRAPCON system. The vans which house a unique package of electronic instrumentation and components are of metal construction. Approximate specifications for the systems and components are presented below:

NOMENCLATURE	DIMENSIONS(INCHES) (length X width X height)	WEIGHT (POUNDS)	VOLUME (FT ³)
Expando Van (MRAPCON only)	433-96-132	30,460	3,165
Operation Van	278-98-140	20,000	2,147
Power Van	278-98-130	19,000	1,966
Box, Search Antenna	132-78-72	1,000	346

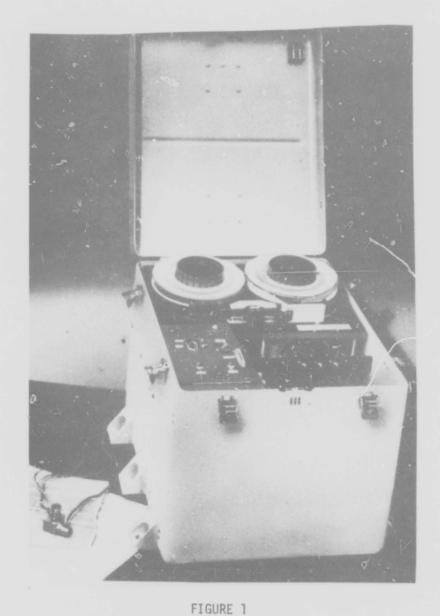
NOMENCLATURE	DIMENSIONS (INCHES) (length X width X height)	WEIGHT (POUNDS)	VOLUME (FT ³)
Box, Elevation Antenna	\78-18 -72	400	35
Box, Chick Sail	112-46-59	600	175
Box, Misc. Components	51-30-48	500	37
Box, Misc. Components GCA System Tota	48-48-72 1 (7 pieces)	600 42,100	96 4,802
MRAPCON System	Total (8 pieces)	72,560	7,967

DESCRIPTION OF TEST EQUIPMENT: An Endevco Transportation Environment Measurement and Recording System (TEMARS), Model 28501, was used in monitoring the shipments (See Figure 1). The TEMARS provided the means for recording on compatible magnetic tape, in digital form, shock and vibration information, in terms of intensity and time duration, encountered in the transportation and handling environment. Three channels of the TEMARS were selected to record the acceleration inputs. The recording channels are identified as the X, Y, and Z channels to correspond with the directional location of the accelerometers on the GCA/MRAPCON vans as described in Figure 2.

The TEMARS used for this study has a shock recording range of 0-25 Gs and records duration of pulses from 0 through 126 milliseconds. Clock time can be recorded in increments of 1, 2, 5, 10, 20 and 60 minutes. The accelerometers used to sense the shock and vibration inputs were rigidly attached to the floor framework of the van. Dynamic information (shock and vibration) converted by the accelerometers into electrical signals is transmitted to the digital recorder. The recorder stores the information on computer compatible tape.

TEST PROCEDURE AND RESULTS, GENERAL: Through the cooperation of the personnel at SMAMA/DSPC, the TEMARS was installed during the packaging operations on the GCA/MRAPCON vans. Installation consisted of rigidly attaching three accelerometers to preselected points on the frame of the test van, directly above the axles, securing the recorder and installing the required interconnecting wire between the recorder and accelerometers.

Prior to the beginning of the transportation cycle, the TEMARS was turned on, and all transportation and handling shock and vibration data above a preselected "G" level was recorded. After the van was unloaded and parked at the receiving activity, the TEMARS was turned off to terminate the recording cycle.



TRANSPORTATION ENVIRONMENT MEASUREMENT AND RECORDING SYSTEM

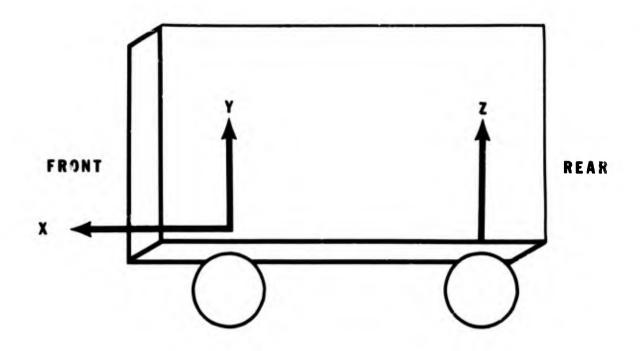


FIGURE 2
ACCELEROMETER LOCATION AND RECORDING DIRECTION

The TEMARS tapes were processed on a computer at the AFLC Computer Center, and the data was displayed in two formats, standard and statistical. In the standard format, acceleration values and pulse durations, in terms of Gs and milliseconds, respectively, are consecutively printed out in the order in which they occur. This information is presented in columns for the X, Y, and Z channels. The first column on the chart indicates the day, hour, and minute of recording in 1, 5, 10, 15, 20 or 60 minute increments. In the statistical display format, the individual acceleration readings were consolidated in terms of shock or vibration inputs recorded within specific ranges of "G" levels and pulse duration.

AIR-RIDE TRAILER SHIPPING TEST: When opportune airlift is not available for CONUS movements of the vanized equipment, a special air ride low boy trailer is authorized for surface shipment. This commercial trailer is commonly referred to as "Single Drop" (roll-on/roll-off) and "Double Drop" (center drop - deep well) type. The "Single Drop" trailer is 36 to 40 inches high, while the "Double Drop" trailer is 18 to 24 inches high.

A total of six shipments by air ride low boy trailer were monitored. Due to equipment malfunctions, the recorded shock and vibration data obtained was limited to three shipments. However, informative observations were made on all six shipments regarding packaging, packing, and handling procedures. For the three successfully instrumented trips by low boy trailer, no shock inputs above 5 Gs were recorded during transit while inputs up to 20 Gs were recorded during the loading and unloading of the vans. Excerpts of the standard print-out are presented in charts 1 through 3. During unloading of the vans, it was observed that fork lifts were used to lift the vans, which is in violation of the applicable TO 00-85-38, (See Figure 3), for proper loading/unloading of the equipment.

TOWING SHIPPING TEST: Personnel and tow vehicles of the 4th MOBCOMGP at OCAMA, contributed to this portion of the study. Of the four instrumented trips over primary roads, no shock inputs above 3 Gs were experienced during the tow exercises. Excerpts of the trip records are presented in the standard and statistical format (See charts 4 through 7).

AIRLIFT SHIPPING TEST: A total of three shipments by airlift were monitored. Two shipments were by type C-124 aircraft and one shipment was by type C-133 aircraft. Due to equipment malfunctions, the recorded data obtained was limited to one shipment. However, meanful observations were made on two of the three shipments regarding packaging, packing, and handling procedures.

Data was recorded on the shipping and handling conditions experienced in the movement of serviceable MRAPCON vans from SMAMA to Tempelhof Air Field, Germany, and the return of like reparable items from Germany to Dover AFB. A type C-133 aircraft was used to airlift the vans to the using activity. Loading of the cargo involved towing the vans into the aircraft with a short wheelbase truck, with reverse procedures used to unload at Tempelhof. (See Figure 4). No shock inputs above 2 Gs were recorded during transit, while inputs up to 4.13 Gs were recorded during loading and unloading operations. Excerpts of the trip are presented in both the standard and statistical format (See chart numbers 8 through 11). During the airlift, it was observed that the following violations to the applicable T.O. were occurring subjecting this sensitive equipment to transportation damage.

- a. Tie down chains were connected to the low stress cat-walk brackets reducing shock mitigation of the vehicle springs and shock absorbers.
- b. Wheels of the vans were not blocked and braced to prevent lateral and longitudinal movement during airlifts (See Figure 5).
- c. Overseas activities were discarding reuseable containers, creating unnecessary field shipment problems.
- d. The aircraft loadmasters had not been briefed or read the TO on tie-down requirements of GCA/MRAPCON vans.

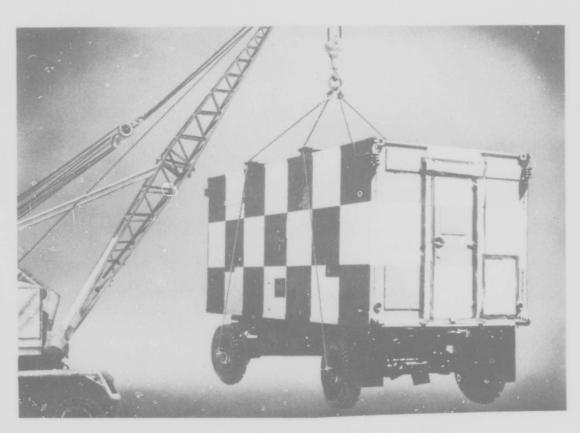


FIGURE 3

LOADING THE EQUIPMENT ONTO AIR RIDE TRAILER

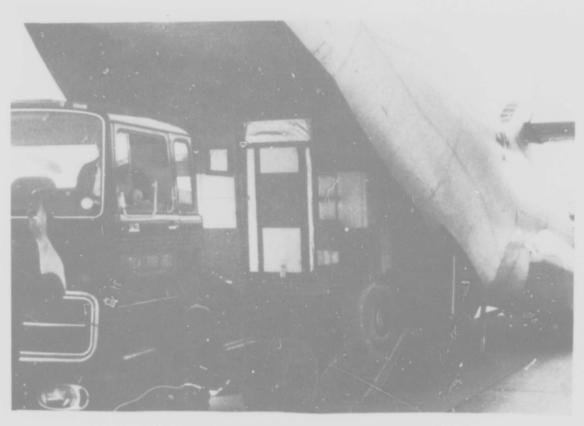


FIGURE 4

LOADING THE EQUIPMENT INTO THE AIRCRAFT

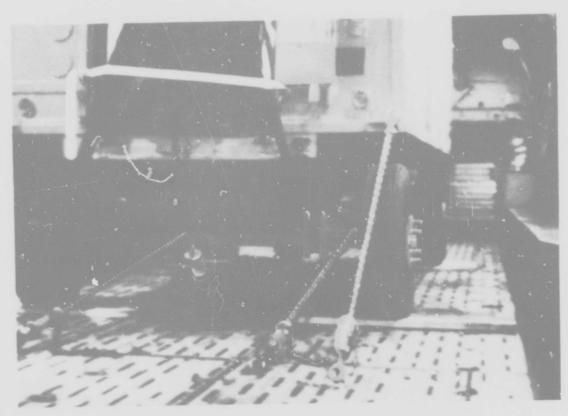


FIGURE 5
TIE-DOWN AND BLOCKING METHOD USED DURING AIRLIFT

e. Some field activities were not aware that technical packaging assistance was available from the Air Material Area (AMA) assigned the geographical area of responsibility.

CONCLUSIONS: Evaluation of the data obtained from monitoring the GCA/MRAPCON van shipments indicated that air lift or surface movement by tow or air ride low boy trailer were all satisfactory modes of transport for this type of equipment. The levels of shock and vibration recorded during transport were well below the 20 G shock level specified in MIL-STD 810B for equipment mounted in trucks or semitrailers.

Shock inputs recorded during loading and unloading in some instances approached levels of intensity which could result in damage to electronic equipment mounted within the van. Excessive shock inputs could generally be attributed to improper material handling equipment and procedures.

Failure to apply the instructions of the appropriate Technical Order and Transportation Packaging Order, as witnessed in several instances during this study, could result in damage to the GCA/MRAPCON systems.

RECOMMENDATIONS:

- a. Transportation specialist should be assigned to visually observe and assist each shipment of GCA/MRAPCON vans during loading/unloading at the SRA.
- b. Traffic management and host base transportation officers should bring to the attention of their personnel the special handling requirements for the GCA/MRAPCON equipment in accordance with TO 00-85-38.

APPENDIX

RECORDED DATA ANALYSIS

Extracts of the shock magnitude in Gs and the duration in milliseconds are printed in charts 1, 2, 3, 4, 5 and 8 while charts 6, 7, 9, 10 and 11 contain a statical compilation of all shock events above threshold level.

CHART 1 TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM McClellan AFB to Charleston AFB

TRIP INFORMATION

Surface-Low Boy Trailer McClellan AFB Charleston AFB O4 XXX DATE OF TRIP DAYS TRIP STARTING TIME (HRS) MINUTES C'OCK INCREMENT 5/7/9 7 14 0.0 1 15.00 1 X-ACCEL X-ACCEL X-ACCEL X-ACCEL MAX PULSE DURATION 1 EVEL X-ACCEL Y-ACCEL X-ACCEL MAX PULSE DURATION 63.00 Full Scale 15.00 15.00 15.00 15.00 Program Reject 0.0 0.0 0.0	MODE OF TRANSPORTATION	RTATION	TRIP ORGIN	DRGIN	TRIP DE	TRIP DESTINATION S	SYSTEM	TAPE NO
P	Surface-Low Boy	Trailer	McClell	lan AFB	Charle	ston AFB	8	×
7 14 0.0 15.00 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	DATE OF TRIP	DAYS	TRIP STARTING	TIME (HRS)	MINUTES	NUMBER OF TAPES USED	C OCK I	NCREMENT
X-ACCEL (G's) (G's	6/1/9	7	41		0.0	-	51	00.
x-ACCEL Y-ACCEL Z-ACCEL (G's) (G's) (G's) 1.50 1.50 15.00 15.00 0.0 0.0			T.	WANSDUCER CALIB	RATIONS			
1.50 1.50 1.50 15.00 15.00 15.00 ject 0.0 0.0 0.0	LEVEL	X-ACCEL (G's)	Y-ACCEL (G'S)	Z-ACCEL (G's)		MAX PULSE DURATION MILLISECONDS		
15.00 15.00 ject 0.0 0.0	Threshold	1.50	1.50	1.50		63.00		
0.0	Full Scale	15.00	15.00	15.00				
	Program Reject	0.0	0.0	0.0				

Day of Month Hour, Min	X-ACCE PEAK (6's)	X-ACCEL DURWINN Milliseconds	Y-ACCEL PEAK (6's)	Y-ACCEL DURATION Milliseconds	Z-ACC:L PEAK (G'S)	Z-ACCEL DURATION Milliseconds
7.14.45	6.67		0.0		0.0	
	2.62 -1.67 4.05	0.0	0.0 0.0	0.0	0.00	0.0
	0.00000	00000	2.62 2.38 0.0 0.0 0.0	00000	0.0 11.4 16.76 10.0	00000
7.15.0.0	000	0.0	000	0.00	8.10 8.10	0.00
	4.29 2.14 3.57	0.0	0.0 1.43 0.0	0.0	0.00	0.0
	-3.10 2.62 15.00	000	000	0.00	0000	0.00
	0000	0.0	-5.95 2.62 4.05	0.0	0.0	0000
	0.00	0.0	000	0.00	11.67 -7.62 4.05	3.00

1-1-1-1-1-1-1-1 14 : 444 444 444 111 ## = वसव वसव वसव 11 पत्र वसस वसस VH = 好好 有特殊 有時 11

DATA RECORDED DURING LOADING

Z-ACCEL DURATION Milliseconds	0000
Z-ACCEL PEAK (G's)	0000
Y-ACCEL DURATION Milliseconds	0000
Y-ACCEL PEAK (6's)	-2.86 0.0 *15.00
X-NOTEL EURATION Milliseconds	0000
X-ACCEL PEAK (6's)	-2.62 -2.62 -2.62 5.24
Day of Month Hour. Min.	9.13.15

* The 15 "G" reading was attributed to the van being dropped by the crane operator on the bed of the lowboy trailer during loading operations.

4 3

DATA RECORDED OVER THE ROAD

Z-ACCEL, DURATION Milliseconds	0.0
Z-ACCEL PEAK (6's)	0.0
Y-ACCEL DURATION Milliseconds	0.0
Y-ACCEL PEAK (G's)	0.0
X-ACCEL DURATION Milliseconds	0.0
X-ACCEL PEAK (6's)	1.67
Day of Month Hour, Min.	11.3.15

CHART 2 TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM McClellan AFB to Dover AFB

TRIP INFORMATION

Surface-Low Boy Trailer MCCIellan AFB Dover AFB 3-69 1 DATE OF TRIP DAYS TRIP STARTING TIME (HRS) MINUTES CLOCK INCREMENT 10/09/69 9 9 35 1 10.00 LEVEL X-ACCEL (G's) Z-ACCEL (G's) MAX PULSE DURATION MILLISECONDS 10.00 25.00 Threshold 1.25 10.00 25.00 10.00 25.00 0.0 Program Reject 0.0 0.0 0.0 0.0 0.0	MODE OF TRANSPORTATION	RTATION	TRIP ORGIN	DRGIN	TRIP DE	TRIP DESTINATION	SYSTEM	TAPE NO
DAYS TRIP STARTING TIME (HRS) MINUTES 9 35 1 TRANSDUCER CALIBRATIONS 1.25 25.00 0.0 0.0 WINDER OF TAPES USED 1 1 1 1 1 1 1 1 1 1 1 1 1	Surface-Low Boy	Trailer	McClell	an AFB	Dover	. AFB	3-69	-
9 35 1 TRANSDUCER CALIBRATIONS X-ACCEL	DATE OF TRIP	DAYS	TRIP STARTING	TIME (HRS)	MINUTES	NUMBER OF TAPES USED		NCREMENT
TRANSDUCER CALIBRATIONS X-ACCEL (G's) (G's) (G's) (G's) 1.25 1.00 1.25 25.00 0.0 0.0 0.0	10/09/69	6	-	90	35	-		10.00
x-ACCEL Y-ACCEL Z-ACCEL (G'S) (G'S) 1.25 1.00 1.25 25.00 10.00 25.00 0.0 0.0 0.0			#	MANSDUCER CALIB	RATIONS			
1.25 1.00 1.25 25.00 10.00 25.00 0.0 0.0 0.0	LEVEL	X-ACCEL (6's)	Y-ACCEL (G'S)	Z-ACCEL (G's)		MAX PULSE DURATIO MILLISECONDS	z 1	
0.0 0.0	Threshold	1.25	1.00	1.25		63.00		
0.0 0.0	Full Scale	25.00	10.00	25.00				
	Program Reject	0.0	0.0	0.0				

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Z-ACCEL Z-ACCEL PERK DIRECTION (6's) Millisecond	3.6 3.2 0.0 0.0	0.0
Y-ACCEL DURATION Milliseconds	0000	0.0
Y-ACCEL PEAK (6's)	0000	00.0
X-NOCEL LURATION Milliseconds	4.00 0.0 2.0	0.0
X-X00E FEM (61s)	*18.7 1.6 2.0	1.4
May of Month Hour, Min.	15.5.0	15.5.10

* The 18.7G recording was due to the van striking a coment curb while being to let parking site.

		DATA R	DATA RECORDED DURING LANDING	S LOVOING		
Day of Month Hour, Min.	X-ACCEL PEAK (6's)	X-ACCEL DURATION Milliseconds	Y-MODEL PERM (6's)	Y-ACTEL DURATION Milliseconds	2-ACCEL PERK (6's)	Z-ACCEL DURACIOS
10.1.10.	1.6	8.9	1.1	0.0	0.0	0.0

til Heigh

CHART 3 TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM McClellan AFB to Lockbourne AFB

TRIP INFORMATION

MODE OF TRANSPORTATION	RTATION	TRIP ORGIN	RGIN	TRIP DE	TRIP DESTINATION	SYSTEM		TAPE NO
Surface-Low Boy Trailer	Trailer	McClellan AFB	n AFB	Lockbo	Lockbourne AFB	-		-
DATE OF TRIP	DAYS	TRIP STARTING TIME (HRS)	TIME (HRS)	MINUTES	NUMBER OF TAPES USED	NPES -	CLOCK INCREMENT MINUTES	ENT
02/06/70	v	1.0		25.0	ė		90.09	
		AT.	TRANSDUCER CALIBRATIONS	RATIONS				
LEVEL	X-ACCEL (6's)	Y-ACCEL (6's)	Z-ACCEL (G'S)		MAX PULSE DURATION MILLISECONDS	VITION		
Threshold	1.00	2.50	2.50		63.00			
Full Scale	10.00	25.00	25.00					
Program Reject	0.0	0.0	0.0					

		a	ATA RECORDED	NATA RECORDED DUTUNG LOADING			
Day of Month Hour, Min.	X-70032, PEAX (6's)	X-ACCEL INTRACTION Milliseconds	Y-NOCEL PEAK (6's)	Y-ACTEL DURATION Milliseconds	ENK FEAK (6's)	Z-ACCEL DURATION Milliseconds	
11.0.0	0.0	0.0	0.0	0.0	4.40	3.00	

of Nanth (6's) Milliseconds (6's) Milliseconds (6's) Millisecond	17.4.40 0.0 0.0 0.0 9.1 0.0	Day of Nonth (G	X-NOCEL PEAK (6's)	<u>v</u>	Y-NOSEL PENK (6's)	Y-ACCEL DURATION Milliseconds	2-NOSEL PERK (6'S)	Z-ACC DURAT
--	-----------------------------	-----------------	--------------------------	----------	--------------------------	-------------------------------------	--------------------------	----------------

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CHART 4 TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM Route 40 TO Tinker AFB

TRIP INFORMATION

	MODE OF TRANSPORTATION	RTATION	TRIP ORGIN	DRGIN	TRIP DES	TRIP DESTINATION	SYSTEM	TAPE NO
	Towing		Route 40	40	Tinker AFB		-	-
	DATE OF TRIP	DAYS	TRIP STARTING TIME (HRS)	TIME (HRS)	MINUTES	NUMBER OF TAPES USED		CLOCK INCREMENT MINUTES
A-13	4/19/20	6	1400		32.0	-	-	00.1
			Ę	TRANSDUCER CALIBRATIONS	WATIONS			
	LEVEL	X-ACCEL (G's)	Y-ACCEL (6's)	Z-ACCEL (6's)		MAX PULSE DURATION MILLISECONDS	-	
	Threshold	0.20	0.0	0.20		126.00		
	Full Scale	2.00	0.0	2.00				
	Program Reject	0.0	0.0	0.0				

-4.50

DATA RECORDED DURING OVER-THE-ROAD TOW

A-14

CHART 5 TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM Tinker AFB Over Route 40 and Return to Tinker AFB

TRIP INFORMATION

	MODE OF TRANSPORTATION	TATION	TRIP ORGIN	NGIN	TRIP DI	TRIP DESTINATION	SYSTEM	TAPE NO
	Towing		Tinker AFB	r AFB	Route 40	Route 40 and return to Tinker AF3	-	-
	DATE OF TRIP	DAYS	TRIP STARTING TIME (HRS)	TIME (HRS)	MINUTES	NUMBER OF TAPES USED		CLOCK INCREMENT MINUTES
A-15	4/20/72	20	6		40.0	e		-
			Ę	TRANSDUCER CALIBRATIONS	RATIONS			
4	LEVEL	X-ACCEL (G'S)	Y-ACCEL (G's)	Z-ACCEL (G'S)		MAX PULSE DURATION MILLISECONDS	8	
	Threshold	0.40	0.0	0.30		126		
_	Full Scale	4.00	0.0	3.00				
	Program Reject	0.0	0.0	0				

Chart 5 - Page 2

			DATA RECORDE	DATA RECORDED DURING OVER-THE-ROAD TOW	-THE-ROAD TOW		
		X-ACCEL PEAK (G's)	X-ACCEL DURATION Milliseconds	Y-ACCEL PEAK (G's)	Y-ACCEL DURATION Milliseconds	Z-ACCEL PEAK (G's)	Z-ACCEL DURATION Milliseconds
	Bay of Month Hour, Min						
	20.9.43	0.51	10.00	000	0.0	0.67	0.00
		.833 .833	0,00	0.00	8.6 8.8	1.33	24.00 0.00
	20.9.46	0.44	8.0	0.0	000	0.62	6.00
		4 4 4	888	388	888	2.71	000
		86.	86.	88	80.0	0.48	68.00
	20.12.33	0.0	00.0	88	00.0	0.38	32.00 16.00
16		00.00	0.00	0.0	0.0	88.0	16.90 90.90
		88	88	88	88.	.00.	16.90
		8.	0.0	0.0	0.00	2.43	0.00

CHART 6 - STATISTICAL COMPILATION OF DATA RECORDED ON X-CHANNEL FROM TINKER AFB - OVER ROUTE 40 AND RETURN TO TINKER AFB

e e	2000	
3	25533	
Š		0
5		0
	, 0000000000000000000000000000000000000	0
	. 0000000000000000000000000000000000000	0
	. 0000000000000000000000000000000000000	0
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Ę		0
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S		0
u	000000000000000000000000000000000	0
	000000000000000000000000000000000000000	0
00	000000000000000000000000000000000000	0
·	. 000000000000000000000000000000000	0
5	. 0000000000000000000000000000000000000	0
2	. 000000000000000000000000000000000000	17
٥	000000000000000000000000000000000000000	35
c	. 0000000000000000000000000000000000000	309
***	00000000000000000000000000000000000000	183
UIDIN(MC)		COLUMN TOTALS
35 HIG	13 82-14	COLUMN

*Line "C" is an auxiliary memory, and records only maximum amplitude without regard to pulse width.

CHART 7 - STATISTICAL COMPILATION OF DATA RECORDED ON Z CHANNEL FROM TINKER AFB - OVER ROUTE 40 AND RETURN TO TINKER AFB

10		
LINE 6.TOTALS	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	
. 126	000000000000000000000000000000000000000	n
118		2
110.	000000000000000000000000000000000000000	m
102.	0000000000000000000000000000000000000	т
95.	000000000000000000000000000000000000000	m
87. 9	00000000000000000000000000000000000000	10
79.	00000000000000000000000000000000000000	7
7.17	C0000000000000000000000000000000000000	12
63.	00000000000000000000000000000000000000	91
55.	000000000000000000000000000000000000000	23
47.	000000000000000000000000000000000000000	31
39. 4	000000000000000000000000000000000000000	74
32.	00000000000000000000000000000000000000	125
24.	00000000000000000000000000000000000000	334
16.	00000000000000000000000000000000000000	1668
ω.	00 00 00 00 00 00 00 00 00 00 00 00 00	2246
	00000000000000000000000000000000000000	2891
***	20 20 20 20 20 20 20 20 20 20	1265 2
WIDTH(MS)	2.293	COLUMN TOTALS
PULSE	86-77-70-00-0-1-2-4-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1-2-1	COLUMN

* Line "C" is an auxiliary memory, and records only maximum amplitude without regars to pulse width.

CHART 8 — TRIP INFORMATION AND CALIBRATION DATA: SHIPMENT FROM McCLELLAN AFB TO TEMPELHOF AIRFIELD

TRIP INFORMATION

MODE OF TRANSPORTATION		TRIP ORIGIN		TRIP DESTINATION		SYSTEM	TAPE NO
Airlift		McClellan AFB		Tempelhof Airfield	ple	F	T.
DATE OF TRIP	DAYS	TRIP STARTING TIME (HOURS)	G TIME	MINUTES	ZF	NUMBER OF TAPES USED	CLOCK INCREMENT (MINUTES)
5/17/71	17	15		35.0		က	1.000
			TRANSDUC	TRANSDUCER CALIBRATION	Z		
LEVEL		X-ACCEL (g's)	Y-ACCEL (g's)	Z-ACCEL (g's)	MAX PULS MILLIS	MAX PULSE DURATION MILLISECONDS	
Threshold Full Scale Program: Reject		1.50	0.50 0.00 0.00	25.00 0.0	-	1.26	

1 65

- DATA RECORDED DURING LOADING AT McClellan AFB

(Millisecond) (Gs) (Millisecond) (Gs) 0.0 -0.63 0.0 0.0 0.0 -0.56 0.0 0.0 0.0 -0.71 0.0 0.0 0.0 -0.71 0.0 0.0 0.0 -1.43 4.0 0.0 0.0 -1.43 4.0 0.0 0.0 -1.45 0.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0		X-ACCEL PEAK	X-ACCEL DURATION	Y-ACCEL PEAK	Y-ACCEL DURATION	Z-ACCEL PEAK	Z-ACCEL DURATION
0.0 0.0 -0.63 0.0 0.0 0.0 0.0 -0.56 0.0 0.0 0.0 0.0 0.71 0.0 0.0 0.0 0.0 0.63 0.0 0.0 0.0 0.0 0.71 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	,	(68)	(Millisecond)	(89)	(Millisecond)	(Gs)	(Millisecond)
0.0 -0.63 0.0 0.0 0.0 -0.56 0.0 0.0 0.0 -0.71 0.0 0.0 0.0 0.63 0.0 0.0 0.0 -1.43 4.0 0.0 0.0 -1.43 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0	1						
9.0 -0.56 0.0 0.0 0.0 0.71 9.0 0.0 0.0 -0.71 9.0 0.0 0.0 0.71 0.0 0.0 0.0 -1.43 4.0 0.0 0.0 1.75 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	-0.63	0.0	0.0	0.0
0.0 -0.71 0.0 0.0 -0.71 0.0 0.0 0.0 0.63 0.0 0.0 0.0 -1.43 4.0 0.0 0.0 1.43 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	-0.56	0.0	0.0	0.0
0.0 -0.71 9.0 0.0 0.0 0.63 0.0 0.0 0.1 0.71 0.0 0.0 0.0 1.43 4.0 0.0 0.0 1.75 0.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	0.71		0.0	
0.0 0.63 0.0 0.0 0.1 0.71 0.0 0.0 0.0 1.43 4.0 0.0 0.0 1.75 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	-0.71	0.0	0.0	0.0
0.0 -1.43 4.0 0.0 0.0 1.43 0.0 0.0 1.75 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	0.63	0.0	0.0	0.0
0.0 -1.43 4.0 0.0 0.0 1.75 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0		0.71		0.0	
0.0 1.43 0.0 0.0 1.75 0.0 0.0 0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	-1.43	4.0	0.0	0.0
0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	1.43	0.0	0.0	0.0
0.0 -2.63 4.0 0.0 0.0 -1.27 0.0 0.0 -4.13 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0		1.75		0.0	
0.0 -1.27 0.0 0.0 •4.13 0.0 0.0 0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0	0.0	-2.63	4.0	0.0	0.0
0.0 0.0 0.0 0.87 0.0 0.0 0.71 0.0		0.0	0.0	-1.27	0.0	0.0	0.0
0.0 0.87 0.0 0.0 0.0 0.71 0.0 0.0		0.0		•4.13		0.0	
0.0 0.71 0.0 0.0		0.0	0.0	0.87	0.0	0.0	0.0
		0.0	0.0	0.71	0.0	0.0	0.0

A-20

17.16.16

17.16.26

17.16.13

17.16.14

- DATA RECORDED DURING TAKE-OFF FROM MCClellan AFB

	(Millisecond) (Gs) (Millisecond)	4.00 0.0 0.0 0.0 0.0 0.0 0.0	6.00 0.0 0.0 6.00 0.0 0.0 0.0 0.0	4.00 0.0 0.0 8.00 0.0 0.0	102.00 0.0 0.0 10.00 0.0 0.0 0.0 0.0	14.00 0.0 0.0
Y-ACCEL PEAK	(68)	-0.56 -0.56 0.63	-0.56 0.63 0.63	0.68 0.68 0.68	-0.71 -0.71 0.63	0.63 83.03
X-ACCEL DURATION	(Millisecond)	0.0	0.0	0.0	0.0	0.0
X-ACCEL PEAK	(£8)	0.00	0.0	0.0	0.0	0.00

Day of Month, Hour, Min 17.19.07

- DATA RECORDED DURING UNLOADING AT TEMPELHOF AIR FIELD, BERLIN

Day of Month	PEAK (Gs)	DURATION (Millisecond)	(Ge)	Y-ACCEL DURATION (Millisecond)	Z-ACCEL PEAK (Gs)	Z-ACCEL DURATION (Millisecond)
Hour, Min 20.2.5	1.21 0.51 0.51	5.00 0.0	-1.11 0.63 0.63	3.0	1.03 0.0 0.71	
20.2.6	0.0	0.0	0.0	0.0	0.0	
20.2.7	0.0	0.0	0.63	0.0	0.0	

CHART 9 - STATISTICAL COMPILATION OF DATA RECORDED ON X CHANNEL

*Line "C" is an auxiliary memory, and records only maximum amplicude without regard to pulse width.

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N AFB TO TEMPELHOF AIRFIELD	FROM	
TEMPELHOF AIRFIELD	ココととくにし	
TEMPELHOF AIRFIELD	5	
TEMPELHOF AIRFIELD		
TEMPELHOF AIRFIEL		6
TEMPELHOF AIRF		E
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TEMPELHOF		AI
		TEMPELHOF
		AFB
AFB		AN
AN AFB		
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LELLAN AFB		ပ္ပ
MCCLELLAN AFB		

PULSE				V	AFR.				ATDETEIN	_									
	ŧ	•							ייַ ער זייַ	ָרָהָ ק			ļ						LINE
wildin(ma)	5	o o	×i	16.	24.	32.	39.	47.	55.	8	7.	79.	87.	95.	102.	110.	118.	126.	TOTAI
4.89 - 5.00 G	0	0	0	0	0	C	0	0	0	0	0	0	0	0	0	0	0	0	0
- 4.89	0	0	0	0	0	•	0	0	0	0	0	0	0	0	0	0	0	0	C
-4.77	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
- 4.66	0	0	0	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
- 4.55	0	0	0	0	0	0	0	0	0	Ü	0	0	0	0		· c		· c	· c
-4.44	0	0	0	0	0	0	0	0	0	0	0	0	. 0	0	0	, =			· c
- 4.32	0	0	0	0	0	0	0	0	0	0	0	0	c	0		· c		•	· c
-4.21	1	0	0	•	0	0	0	0	0				_		· c	> =	0	•	-
-4.10	c	0	0	0	0	0						0		0	· c	o	> <	•	- د
-3.99	0	0	0		· c	· c				•	•	•	•	,	.	> <	> <	> 0	> 0
-3.87	0	0	0	0	0	0	0	· c	· C					· C	o c	o c	> <	•	•
-3.76	0	0	0	0		0	0		· C	· c	• =	0	. د	•	o c	o e	> <	> <	•
-3.65	0	C				· c	•	•	· -	•	0	•	o c	•	> <	> <	> <	> <	> 0
-3.54	0	0	0	. 0					• •	-	• =			•	9 0		> <	0	> <
-3.42	(3)	0	0	0	0	· C				· c	• •				•	ه د	> <	> <	> <
-3.31	0	0							•	•	0 0			> <	> <	> <	> <	> 0	> 0
-3.20	0	0			· c				<u>ت</u> د	o	o	•		,	, -	> <	> <	> 0	> 0
-3.09	0	0	0			0				•) =	o	. <	• •	> <	0	> <
- 2.97	0	0	0	0	0	0	•	0	0	0	0	0					• =	•	o c
2.75 - 2.86 G	0	0	0	0	0	0	0	0	0	0	. 0	. 0	0	0	0	. 0		0	0
- 2.75	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
-2.64	0	0	-	0	0	0		0	0	0	0	0	0	0	0	0	0	0	-
-2.52	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
- 2.41	•	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
-2.30	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
-2.19	>	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
-2.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	•	0	0	0	0
- 1.56	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	0
1.74 - 1.85 G	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
-1.74	0	0	0	0	0	0	•	0	0	0	0	0	0	0	0	0	0	0	0
- 1.62	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
- 1.51	0	-	-	0	0	0	0	0	0	0	0	0	0	0	0	9	0	0	2
\$	0	0	0	0	0	0	•	0	0	0	0	0	0	0	0	0	0	0	0
- 1.29	0	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
-1.17	0	0	-	0	0	0	•	0	0	0	0	0	0	0	0	0	0	0	
	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	· C
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- 0.84	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0			٠ -
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COLUMN TOTALS	S 18	27	10	9	0	0	0	_	C	_	c	c	c	-	-	c	<	ć	

McCLELLAN AFB TO TEMPELHOF AIRFIELD
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WINDLESS C C O C S C C C C C C C C C C C C C C	WIDTH(MS)																			Z
\$500 G		ငံ	o.	∞i	16.	24.	32.	39.	47.	55.	63	71.	79.	87.	95.	102.	110.	118.	126.	TOTALS
4.48 G 4.48 G 4.48 G 4.48 G 4.48 G 4.48 G 4.49 G 4.40 G 4.	- 5.00	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4.45 G	- 4.89	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4.45 G G G G G G G G G G G G G G G G G G G	-4.77	0	0	0	0	0	0	0	0	0	0	0	0	င	0	0	c	0	0	0
4.55 G	-4.66	0	0	0	0	0	0	0	0	c	0	0	0	0	0	0	0	0	0	0
4.44 G	- 4.55	0	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4.22 G	- 4.44	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	ပ	0	0
4.21 G	- 4.32	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
14.10 G 15.29 G 15.27 G 15.	-4.21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3.3.7.7.6 G	4.10	-	· C	-	-	-	-	-	_	_	-	_	•	•	0	c	0	0	0	0
3.3.7.5 G	000			•		o c	•	•	•	· c	· <	•	· c	· c					· C	•
3.3.5.5.6. 3.3.5.5.6. 3.3.5. 3.3. 3.3. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5. 3.5.	0.00	•		> 0	> <	> 0	> :	> 0	> 0	> <	> <	•	> <	> <	•	> <	•	> <	•	•
2.3.75 G	-3.8/	•	•	>	=	>	>	>	>	-	>	-	>	> .	>	-	> <	۰ د	> 0	> 0
2.25 G	65 - 3.76	0	0	0	0	0	0	0	ۍ	0	0	0	0	0	0	0	0	0	0	0
2.3.5 G	54 - 3.65	0	0	0	o	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2.3.15 G	- 3.54	0	c	0	0	0	0	0	0	0	0	0	0	>	0	0	>	0	0	0
2.297 G	-3.12	0	0	0	0	0	0	0	0	0	0	0	0	0	•	0	0	0	0	0
2.2.9 G	3.31	c	_	_	-	~	c	0	0	0	0	0	0	0	0	0	0	0	0	0
2.2.5.7.6 G	2 90						-	· C	· C	· C	· c	_	-	c	0	c	•	c	0	C
2.24 G	000	•			o c	•	•	•	•	• =	· c	•	· c				· C	· C	C	0
1.2.5.6. G	0.0	•		> <	•	•	> <	•	•	•	> <	•	•	•	• •				· c	•
1.286 G 1.287 G 1.287 G 1.287 G 1.287 G 1.290 G 1.200 G 1.2	78.7	> 0	-	> 0	> 0	> 0	> 0	> <	> 0	> <	> <	> <		> <	> <	> 0	> <	> <	> <	•
1.15 G	7.80	> (.	-	> (> 0	> 0	> 0	-	> <	> 0	> 0	> <	> <	> <	> <	> <	> <	• •	> <
1.254 G	- 2.75	0	0	-	۰.	٠.	-	-	-	> (> 0	•	> (-	> 0	> 0	> 0	> <	> <	9
-2.5.2 G	- 2.64	0	0	0	0	0	0	0	0	0	0	0	0	ə	۰ د	0	-	۰ د	> 0	-
-2.41 G	- 2.52	0	0	0	0	0	0	త	0	0	0	0	0	0	-	0	•	0	۰ د	-
-2.30 G	- 2.41	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-2.19 G	- 2.30	0	0	0	0	0	0	0	0	0	0	0	0	ပ	0	0	0	0	0	C
-1.96 G	-2.19	0	0	0	0	0	0	c	0	0	0	0	0	0	0	0	0	0	0	0
-1.36 G	200		· C	· c	•	-	C	0	0	0	0	0	0	0	0	0	0	0	0	0
-1.13 G	1 00					-	· C	_	•	0	C	0	0	0	0	0	0	0	0	0
-1.74 G -1.62 G -1.14 G -1.17 G -1.17 G -1.08 G -1.09 G -1.	1 8								· C	•	· c	0	0	0	0	0	0	0	0	0
1.152 G	3.5	•	•	•	· <	•	• <			· c	<	•	-	· <	C	0	0	C	•	C
1.151 G 1.151 G 1.1	1 20		•	•	,	•	•	•	•	•	•		: :	۰ د					C	-
-1.10 G -1.140 G -1.140 G -1.17 G -1.17 G -1.18 G -	70.1 -	•	> <	> <	> <	> <	> 0	> <	•	•	> <	•	•	· c	· c		• =			•
-1.40 G -1.29 G -1.29 G -1.29 G -1.29 G -1.29 G -1.06 G -1.08	1.51	> (,	> 0	> 0	> •	> <	> <	> <	> 0	> <	•	> <	> <	•	> <	•	•	•	•
-1.79 G 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	- 1.40	•	0	0	>	>	>	•	>	>	>	>	>	> .	> 1	> '	> •	· •	> 0	>
-1.17 G	- 1.29	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	•	0	0	0
-0.96 G 0 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	-1.17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
-0.95 G 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	- 1.06	0	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
-0.84 G 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.95	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
-0.72 G 1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.84	•	· c	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
-0.61 G 1 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0.79) 			C	0	c	0	0	0	0	0	0	0	0	0	0	0	0	-
TOTALS 3 6 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	- 0.61	٠,	2	0	•	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9
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