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HELICOPTER BLADE FLUTTER

Norman D. Ham

Advisory Group for Aerospace Research and Development Paris, France

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NORTH ATLANTIC TREATY ORGANIZATION ADVISORY GROUP FOR AEROSPACE RESEARCH AND DEVELOPMENT (ORGANISATION DU TRAITE DE L'ATLANTIQUE NORD)

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HELICOPTER BLADE FLUTTER

by

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Revision of Part III, Chapter 10 of the AGARD MANUAL ON AEROELASTICITY

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NORTH ATLANTIC TREATY ORGANIZATION

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AGARD Conference Proceedings No.80

SYMPOSIUM ON UNSTEADY AERODYNAMICS FOR AEROELASTIC ANALYSIS OF INTERFERING SURFACES, PART II

Paper 12 UNSTEADY AERODYNAMICS FOR WINGS WITH CONTROL SURFACES by II.Tijdeman and R.J.Zwaan.

1. Page 12-2 Section 2-2, 4th paragraph, 3rd line; add after ".... inboard control surface".

"(AR = 1.53, Λ_{LI} = 50.1°, t = 0.25, l_{tip}/l_{root} = 0.573 (Ref.12))."

2. substitute the reverse of this sheet for page 12-8.









PREFACE

Professor Norman D.Ham is presenting here a revised and up-dated version of the article he wrote in 1967, under the same title, for the Aeroelasticity Manual, and which was included in Chapter 10 of Volume III the following year.

Since that date, many advances and developments have been made regarding the vibration theory of the rotating parts of helicopters, and the understanding of the instabilities created in flight by these vibrations. For the Manual to continue to fulfil its information mission, it had become necessary to bring it up-to-date. Professor Ham, who had been the first one to draw attention to developments in the field covered by his article, accepted this task himself; no one could have brought it to a more successful issue.

New questions have been raised and solved. The analytical methods used to convert in-flight vibrations into equations and to detect aeroelastic instabilities are presented for hinged and locked blades, for take-off or cruise flights. The reasons for such instabilities are considered in detail, and efficient means prescribed to avoid them. Besides conventional type flutter, a large section is devoted to stall flutter. The text is illustrated and completed by many diagrams giving the results of calculations carried out in the United States.

Considered from a general standpoint, this article which is intended to replace that of 1968, provides an excellent survey of the data available in 1972 on the vibratory stability in flight of hel_copters, and should therefore prove extremely useful to helicopter engineers and manufacturers.

R. MAZET General Editor of the Manual on Aeroelasticity

PREFACE

Le Professeur Norman D.Ham présente de l'article rédigé par lui sous le même ti re en 1967 pour le Manuel d'Aéroélasticité et qui a pris place au Chapitre 10 du Volume III l'année suivante.

Depuis cette date, de nombreux progrès et développements avaient été apportés à la théorie des vibrations des organes tournants des hélicoptères et à la connaissance des instabilités auxquelles ces vibrations donnent naissance en vol. Pour que le Manuel continue de remplir la mission d'information qui lui a été assignée, il devenait nécessaire de procéder à une remise à jour. Le Professeur Ham, qui avait le premier signalé l'évolution des connaissances sur la matière de son article, a bien voulu assumer lui-même ce travail; nul ne pouvait mieux que lui le mener à bien.

Des questions nouvelles sont posées et résolues. Les méthodes analytiques permettant de mettre en équations les vibrations en vol et de déceler les instabilités aéroélastiques sont présentées pour des pales articulées ou encastrées, pour le vol au décollage ou en croisière. Les raisons de ces instabilités sont examinées en détail et des moyens efficaces sont préconisés pour les éviter. A côté des flottements de types classiques, une large place est fait au flottement de décrochage (stall flutter). De nombreux graphiques traduisant en courbes les résultats de calculs effectués aux USA illustrent et complètent le texte.

D'une façon générale, cet article, qui est destiné à se substituer à celui de 1968, est une excellente synthèse des connaissances disponibles en 1972 sur la stabilité vibratoire en vol des hélicoptères et doit rendre, à ce titre, d'utiles services aux constructeurs et aux ingénieurs spécialistes de ces appareils.

R. MAZET Editeur Général du Manuel d'Aéroélasticité CONTENTS

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by

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SUMMARY

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Nethods of analysis of helicopter blade flutter for both hinged and hingeless blades are presented. The major types considered are bending-torsion flutter, flap-lag flutter, and stall flutter. Both hover and forward flight are considered. Means of avoiding flutter are described.

SYMBOLS

a	blade section lift curve slope, per radian
b	blade section semi-cnord
с	blade section chord
g(t)	displacement of blade first elastic bending, mode
$g_{\kappa}(t)$	displacement of blade kth bending mode
К	blade section reduced frequency, $\frac{\omega b}{\partial R(x + \mu \sin \psi)}$
m(r)	blade spanwise running mass, slugs per foot
x	blade nondimensional spanwise station
×A	chordwise displacement of section aerodynamic center from elastic axis, positive forward
xI	cnordwise displacement of section center of gravity from elastic axis, positive forward
r or s	spanwise distance along blade from axis of rotation
z	vertical distance from rotor nub plane
С'(к)	lift deficiency function including blade wake effects
c _T	rotor thrust coefficient
E	blade bending modulus of elasticity
F	real part of lift deficiency function
C	imaginary part of lift deficiency function
I	blade section second moment of area, flatwise bending, or ratio I_{θ}/I_1
I ₁	blade moment of inertia about flapping ninge
I	blade section moment of inertia about its center of gravity
x	nondimensional blade product of inertia about flapping and elastic axes
IK	nondimensional generalized mass of kth benuing mode
Ie	blade section moment of inertia about its elastic axis
M(r)	blade bending moment at r
MAf	blade section aerodynamic moment about elastic axis
R	rotor radius
т	rotor thrus'
α	blade section angle of attack
۵o	blade section mean angle of attack
β	displacement of blade rigid flapping mode
Y	blade mass constant, or Lock number, $\frac{pacH}{I_1}$
η(r·)	mode shape of blade first elastic bending mode
n _k (r)	mode shape of blade kth bending mode
μ	rotor advance ratio $V/\Omega R$

ν	nondimensional root of bending-torsion characteristic equation
vk	nondimensional rotating natural frequency, kth bending mode
ω	imaginary part of v
ω _κ	rotating natural frequency, kth bending mode
ω	nonrotating natural frequency of blade torsional motion
ρ	air density
σ	rotor solidity
0	blade pitch angle
θ	damping coefficient of blade torsional motion, divided by the critical damping coefficient
Ω	rotor rotational speed, radians per second
ψ	rotor blade azimuth angle, zero when reference blade is downstream
⊕ (x)	funiamental torsion mode shape

1. INTRODUCTION

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The flutter of helicopter blades can be classified under the following categories:

- Flutter of Hinged Blades
 Flutter of Hingeless Blades
- (3) Stall Flutter

The analysis of case (1) differs from the classical analysis of the high aspect ratic wing due to several important factors. The high centrifugal force field experienced by the rotating blade provides fundamental bending and torsional stiffness effects and also important coupling effects under certain circumstances. Also, the presence of the returning wake beneath the rotor at low flight speeds leads to unsteady aerodynamic effects that are substantially different from those characteristic of fixed wings. Finally, the variable velocity field encountered by the blade in forward flight generates important time variations in the velocity- and amplitude-dependent restoring forces acting on the blade.

The flutter in case (2) is due to the coupling between blade flapwise and lagwise motion which may lead to instability at large blade-pitch settings. This instability can occur at any flight speed provided the damping of the chordwise motion is below a certain value.

The instability associated with case (3) is due to the adverse time phasing of the aerodynamic torsional moment resulting from the loss of blade bound vorticity during torsional motion at nign angles of attack. The complex nature of the phenomenon precludes an analytical representation of the unsteady airloads at the present time, but the preuiction of regions of instability is made possible by the application of experimental twodimensional data.

A useful survey of the various instabilities of rotors is presented in Reference (1).

2. FLUTTER OF HINGED BLADES

a. Equations of Motion

Consider bending out of the plane of rotation of the flexible, untwisted, untapered rotating blade snown in Figure (1). The bending moment at r due to forces at s 15

$$M(r) = \int_{r}^{R} \left[\frac{dT(s)}{ds} - \dot{z}(s)m(s) \right] (s-r) ds$$
$$-\int_{r}^{R} s \Omega^{2} m(s) \left[z(s) - z(r) \right] ds$$

Differentiating twice with respect to r yields

$$\frac{d^2 M(r)}{dr^2} = \frac{dT(r)}{dr} - m(r) \ddot{z}(r) + \frac{d^2 z(r)}{dr^2} \int_r^R s \Omega^2 m(s) ds - \frac{dz(r)}{dr} r \Omega^2 m(r)$$

$$M(r) = EI(r) \frac{d^2 z}{dr^2}$$

$$\therefore \frac{d^2}{dr^2} \left[EI(r) \frac{d^2 z}{dr^2} \right] - \frac{d^2 z}{dr^2} \int_r^R m(s) s\Omega^2 ds + r\Omega^2 m(r) \frac{dz}{dr} + m(r) \ddot{z} = \frac{dT}{dr}$$
(1)

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the differential equation for a beam bending in a centrifugal force field.

Assume a series solution in terms of normal bending modes,

$$z = \sum_{k=1}^{\infty} \eta_k(r) g_k(t)$$
(2)

For free vibration of the rotating beam, neglecting acrodynamic damping, dT(r)/dr = 0. Substituting Eq. (2) into Eq. (1)

$$\sum_{k=1}^{\infty} \left\{ \left[\frac{d^2}{dr^2} \left(EI \frac{d^2 \eta_k}{dr^2} \right) - \frac{d^2 \eta_k}{dr^2} \int_r^R m(s) s \Omega^2 ds + r m(r) \Omega^2 \frac{d \eta_k}{dr} \right] g_k^+ m \eta_k \ddot{g}_k \right\} = 0$$

Assuming simple harmonic motion at the kth rotating undamped natural bending frequency

$$g_{k} = \overline{g}_{k} e^{i\nu_{k}\Omega T}$$

$$\ddot{g} = -\nu_{k}^{2} \Omega^{2} \overline{g}_{k} e^{i\nu_{k}\Omega t} = -\nu_{k}^{2} \Omega^{2} g_{k}$$

$$\left[\begin{array}{c} \\ \\ \\ \end{array}\right] g_{k} = -\nu_{k}^{2} \Omega^{2} m \eta_{k} g_{k}$$

Therefore, the bending equation of motion becomes

.....

$$\sum_{k=1}^{\infty} m \nu_k^2 \Omega^2 \eta_k g_k + \sum_{k=1}^{\infty} m \eta_k \ddot{g}_k = \frac{dT}{dr}$$

As an approximation, assume that all blade torsional flexibility is concentrated at the root (often true due to control system flexibility: the general case of distributed torsion is discussed in Reference (2)). Then, for the geometry of Figure (2), the coupled blade bending-torsion equation of motion is

$$\sum_{k=1}^{\infty} m \eta_k \ddot{g}_k + \sum_{k=1}^{\infty} m \nu_k^2 \Omega^2 \eta_k g_k - m x_I \ddot{\theta} - m x_I \Omega^2 \theta = \frac{dT}{dr}$$
(3)

Multiply all terms of Eq. (3) by n_k and integrate from 0 to R:

$$\therefore M_{k} \ddot{g}_{k} + M_{k} \nu_{k}^{2} \Omega^{2} g_{k} - (\ddot{\theta} + \Omega^{2} \theta) \int_{0}^{R} m \eta_{k} x_{I} dr = \int_{0}^{R} \eta_{k} \frac{dT}{dr} dr \qquad (4)$$

$$M_{k} = \int_{0}^{R} m \eta_{k}^{2} dr \qquad k = 1, 2, \dots \infty$$

$$\int_{0}^{R} m \eta_{i} \eta_{k} dr = 0 \qquad j \neq k$$

where

due to the orthogonality of the n_k 's.

In practice an adequate representation of the blade bending motion is often obtained in terms of the first two modes only. On this basis the bending motion of an articulated blade is described by

$$z = r\beta + \eta g \tag{5}$$

where r = rigid flapping mode $\eta = first$ elastic mode

Then if $I_1 \equiv M_1$; $I_2 = M_2/I$; $I_x = (1/I_1)f_0^R mn_k x_I dr$, Eqs. (4) become, after division by $I_1 \Omega^2$, and since $v_1 = 1$,

$$\frac{\ddot{\beta}}{\Omega^2} + \beta - I_x \frac{\ddot{\theta}}{\Omega^2} - I_x \theta = \frac{1}{I_1 \Omega^2} \int_0^R r \frac{dT}{dr} dr$$
(6)

$$I_2 \frac{\ddot{g}}{\Omega^2} + I_2 \nu_2^2 g - I_{x_2} \frac{\ddot{\theta}}{\Omega^2} - I_{x_2} \theta = \frac{1}{I_1 \Omega^2} \int_0^R \eta \frac{dT}{dr} dr$$
(7)

Now consider torsional motion of the blade shown in Figure (2). Taking moments about the elastic axis,

$$-\int_{0}^{R} rm\Omega^{2} \frac{dz(o)}{dr} x_{I} dr + \int_{0}^{R} I_{0} \ddot{\theta} dr + \int_{0}^{R} I_{0} \Omega^{2} \theta dr + I_{\theta} \omega_{0}^{2} \theta$$
$$-\int_{0}^{R} rm\Omega^{2} \frac{dz(o)}{dr} x_{I} dr - \int_{0}^{R} mx_{I} \Omega^{2} (z - r \frac{dz(o)}{dr} - x_{I} \theta) dr = \frac{1}{I_{1} \Omega^{2}} \int_{0}^{R} \frac{dM_{Af}}{dr} dr$$

for small z and θ , and no lag hinge. The term $[I_0 + \int_0^R x_I^2 dm] \Omega^2 \theta$ is the well-known "propeller moment".

Substituting Eq. (5) and dividing by $I_1\Omega^2$,

$$I\frac{\ddot{\theta}}{\Omega^2} + I(1+\omega_0^2)\theta - I_x\frac{\ddot{\beta}}{\Omega^2} - I_x\beta - I_{x_2}g = \frac{1}{I_1\Omega^2}\int_0^R \frac{dM_{Af}}{dr} dr$$
(8)

The aerodynamic terms in Eqs. (6), (7), and (8) are now considered in detail.

From Reference (3), P. 272, for unit span of a thin airfoil oscillating in incompressible flow, and neglecting small unstealy effects due to the unsteady component of U_T , Reference (4),

$$\frac{dT}{dr} = -\frac{1}{8} \rho_{a}c^{2} \left[\ddot{z} + U_{T}\dot{\theta} - (x_{A} - 0.25c)\ddot{\theta} \right] \\ -\frac{1}{2} \rho_{a}cU_{T}C'(k) \left[U_{P} + U_{T}\theta + (0.5c - x_{A})\dot{\theta} \right] \\ \frac{dM_{A_{f}}}{dr} = \frac{1}{8} \rho_{a}c^{2} \left[(x_{A} - 0.25c)\ddot{z} - U_{T}\dot{\theta} (0.5c - x_{A}) - \frac{c^{2}}{32} \ddot{\theta} - (x_{A} - 0.25c)^{2}\ddot{\theta} \right] \\ +\frac{1}{2} \rho_{a}cU_{T}x_{A}C'(k) \left[U_{P} + U_{T}\theta + (0.5c - x_{A})\dot{\theta} \right]$$

where the blade incident free-stream velocity, including rotor rotational velocity, is

 $U_{ip} = \Omega r + \mu \Omega R \sin \psi$

and the unsteady flow perpendicular to the blade is

$$U_{\rm P} = z + \mu \Omega R \frac{\mathrm{d}z}{\mathrm{d}r} \cos \psi$$

The quantity C'(k) is comparable to the classical Theodorsen function C(k), but has important differences due to the unique characteristics of the rotor wake. Typical values

of C'(k) are shown in Figure (3), taken from Reference (5).

In the present analysis, the virtual mass terms proportional to \ddot{z} and $\ddot{0}$ are neglected for simplicity. They can be included if desired by appropriate adjustment (usually of the order of a few per cent) of the values of the blade inertial constants.

The aerodynamic terms can be expressed as follows:

$$\frac{1}{I_{\Omega}\Omega^{2}}\int_{0}^{R}r\frac{dT}{dr}dr = -m_{\dot{\beta}/\Omega}\frac{\dot{\beta}}{\Omega} - m_{2}\frac{\dot{g}}{\Omega} - m_{\dot{\theta}/\Omega} - m_{\theta}\theta - m_{\beta}\beta - m_{q_{2}}g$$

where

i.

$$\begin{split} \mathbf{m}_{\dot{\beta}/\Omega} &= \frac{\gamma}{8} \ \overline{\mathbf{C}'(\mathbf{k})} \ \left[1 + \frac{4}{3} \ \mu \sin \psi \right] \\ \mathbf{m}_{2} &= \frac{\gamma}{2} \ \overline{\mathbf{C}'(\mathbf{k})} \ \left[\int_{0}^{1} \mathbf{x}^{2} \frac{\eta}{R} \ d\mathbf{x} + \mu \sin \psi \int_{0}^{1} \mathbf{x} \frac{\eta}{R} \ d\mathbf{x} \right] \\ \mathbf{m}_{\dot{\theta}/\Omega} &= \frac{\gamma}{24} \left[1 + \frac{3}{2} \ \mu \sin \psi \right] \left[\frac{\mathbf{c}}{\mathbf{R}} + 4 \ \left(0.5 \frac{\mathbf{c}}{\mathbf{R}} - \frac{\mathbf{x}_{\mathbf{A}}}{\mathbf{R}} \right) \ \overline{\mathbf{C}'(\mathbf{k})} \ \right] \\ \mathbf{m}_{\theta} &= \frac{\gamma}{8} \ \overline{\mathbf{C}'(\mathbf{k})} \ \left[(1 + \mu^{2}) + \frac{8}{3} \ \mu \sin \psi - \mu^{2} \cos 2\psi \right] \\ \mathbf{m}_{\beta} &= \frac{\gamma}{2} \ \overline{\mathbf{C}'(\mathbf{k})} \ \left[\frac{1}{3} \ \mu \cos \psi + \frac{1}{4} \ \mu^{2} \sin 2\psi \right] \\ \mathbf{m}_{q_{2}} &= \frac{\gamma}{2} \ \overline{\mathbf{C}'(\mathbf{k})} \ \left[\mu \cos \psi \int_{0}^{1} \mathbf{x}^{2} \frac{\mathbf{d}}{\mathbf{dx}} \left(\frac{\eta}{\mathbf{R}} \right) \mathbf{dx} + \frac{1}{2} \ \mu^{2} \sin 2\psi \int_{0}^{1} \mathbf{x} \frac{\mathbf{d}}{\mathbf{dx}} \left(\frac{\eta}{\mathbf{R}} \right) \mathbf{dx} \right] \end{split}$$

The θ/Ω term is normally neglected for c << R. The coefficient $\overline{C'(k)}$ is a mean value based on conditions at the blade three-quarter radius. Also

$$\frac{1}{I_1\Omega^2} \int_0^R \eta \frac{dT}{dr} dr = -m_2 \frac{\dot{\beta}}{\Omega} - m_{\dot{q}/\Omega} \frac{\dot{q}}{\Omega} - m_{\dot{q}/\Omega} \frac{\dot{\theta}}{\Omega} - m_{\theta_2}\theta - m_{\theta_2}\beta - m_{q}g$$

where

Again, the θ/Ω term is neglected for c << R. Finally,

$$\frac{1}{I_{1}\Omega^{2}}\int_{0}^{R}\frac{dM_{A_{f}}}{dr}=-M_{\dot{\theta}/\Omega}\frac{\dot{\theta}}{\Omega}-M_{\dot{\theta}/\Omega}\frac{\dot{\beta}}{\Omega}-M_{\dot{\theta}/\Omega}\frac{\dot{q}}{\Omega}-M_{\beta}\beta-M_{\theta}\theta-M_{q}q$$

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where

$$M_{\theta/\Omega} = \frac{\gamma}{\theta} \left[\frac{c}{R} - 4 \overline{C'(k)} \frac{x_A}{R} \right] \left[0.5 \frac{c}{R} - \frac{x_A}{R} \right] \left[\frac{1}{2} + \mu \sin \psi \right]$$

$$M_{\theta/\Omega} = -\frac{\gamma}{6} \frac{x_A}{R} \overline{C'(k)} \left[1 + \frac{3}{2} \mu \sin \psi \right]$$

$$M_{\theta/\Omega} = -\frac{\gamma}{2} \frac{x_A}{R} \overline{C'(k)} \left[\int_0^1 x \frac{\eta}{R} dx + \mu \sin \psi \int_0^1 \frac{\eta}{R} dx \right]$$

$$M_{\theta} = -\frac{\gamma}{4} \frac{x_A}{R} \overline{C'(k)} \left[\mu \cos \psi + \mu^2 \sin 2\psi \right]$$

$$M_{\theta} = -\frac{\gamma}{6} \frac{x_A}{R} \overline{C'(k)} \left[1 + 3\mu \sin \psi + 3\mu^2 \sin^2 \psi \right]$$

$$M_{g} = -\frac{\gamma}{2} \frac{x_A}{R} \overline{C'(k)} \left[\mu \cos \psi \int_0^1 x \frac{d}{dx} \left(\frac{\eta}{R} \right) dx + \frac{1}{2} \mu^2 \sin 2\psi \int_0^1 \frac{d}{dx} \left(\frac{\eta}{R} \right) dx \right]$$

Note that in forward flight, when the flow direction reverses periodically with respect to portions of the blade, $x_A/R = 0.5 c/R$, and the blade damping in pitch $M_{\dot{\theta}/\Omega}$ becomes zero for such portions.

- b. Method of Analysis
- (i) In Hover

For discussion purposes, torsional motion θ and rigid flapping motion β of the rotating blade will be considered. Then the equations of motion become

$$\frac{\ddot{\beta}}{\Omega^{2}} + m_{\dot{\beta}/\Omega} \frac{\dot{\beta}}{\Omega} + (1 + m_{\beta})\beta - I_{\chi} \frac{\ddot{\theta}}{\Omega^{2}} + (m_{\theta} - I_{\chi})\theta = 0$$
$$-I_{\chi} \frac{\ddot{\beta}}{\Omega^{2}} + M_{\dot{\beta}/\Omega} \frac{\dot{\beta}}{\Omega} + (M_{\beta} - I_{\chi})\beta + I\frac{\ddot{\theta}}{\Omega^{2}} + M_{\dot{\theta}/\Omega} \frac{\dot{\theta}}{\Omega} + \left[M_{\theta} + I + I\left(\frac{\omega_{0}}{\Omega}\right)^{2}\right]\theta = 0$$

In hover, these equations have constant coefficients and can be solved by conventional techniques. Assuming simple harmonic motion, where

$$\beta = \overline{\beta} e^{\nabla \Omega} t$$
$$\theta = \overline{\theta} e^{\nabla \Omega t}$$

the characteristic equation of the motion is

$$Av^4 + Bv^3 + Cv^2 + Dv + E = 0$$

For the case of quasi-static airloading, $\overline{C'(k)} = 1$, all coefficients of the characteristic equation are real, and the stability of disturbed motion can be evaluated using Routh's criteria.

When rotor wake effects are included, $\overline{C'(k)}$ is complex and a function of v, and a trial and error solution is necessary. For the case of neutral stability, $v = i\omega$, where ω is the flutter frequency, and the characteristic equation can be separated into its real and imaginary components,

> $A'\omega^{4} + B'\omega^{3} + C\omega^{2} + D'\omega + E' = 0$ $A''\omega^{4} + B''\omega^{3} + C''\omega^{2} + D''\omega + E'' = 0$

where the coefficients are functions of ω . The pair of equations can then be solved simultaneously by assuming values of ω and solving each of the two equations for the parameter $(\omega_0/\Omega)^2$. Values of ω which yield identical values of this parameter for the two equations are the flutter frequencies $\omega_{\rm p}$, and the torsional stiffness or rotational speed at flutter is defined by the corresponding value of ω_0/Ω . Conditions for torsional divergence are not dependent on wake effects since for divergence $\omega = 0$.

The flutter and divergence boundaries for a hovering rotor were computed in Reference (6) for a rotor blade having the following properties:

$$\frac{\overline{C^{\dagger}(k)}}{\gamma} = 12$$

I = .001 b/R = .05 x_A = 0 7

The results are presented in Figure (h).

The effect of the wake is shown in Figure (5) using values of C'(k) from Reference (7) to recompute the hovering boundary of Figure (4). It is seen that neglecting the effect of the shed wake is adequate for design purposes in this instance.

The effect of blade flexibility on the flutter boundaries is also shown in Figure (5) by a single point computed for a blade bending frequency $v_2 = 2.5$. For conventional blades, neglect of bending flexibility results in negligible, though unconservative, error.

Further discussion and comparisons with test results are presented in References (8) and (9).

Usually flutter of conventional articulated helicopter blades is avoided by mass balancing them about the quarter-chord point, i e., by making the blade chordwile centerof-gravity position coincident with the blade section aerodynamic center. However, in certain instances appreciable blade bending coupled with a forward elastic axis location can lead to flutter even with mass balanced blades, References (8) and (10).

(ii) In Forward Flight

The equations of Section 2a can be solved numerically for the actual blade motion, including the forcing aerodynamic terms due to blade pitch angle, variable downwash, steady state flapping and bending, advancing blade Mach number, stall, and reverse flow.

A recent investigation, Reference 11, presents step-by-step computations of rotor blade motion, including the effect of blade dynamic stall, during flight at moderate to high advance ratios. The three degrees of freedom considered in the analysis are rigid blade pitching about the feathering axis, rigid blade flapping about the zero offset flapping hinge, and blade first mode flatwise elastic bending. Variable inflow and reverse flow are included in the computation of blade forces and moments. The calculation of inflow, aerodynamic loading, and blade motion is performed iteratively, using estimated steady state initial values.

Typical results are shown in Figures (6) and (7). The nature of these results suggests that classical methods of blade flutter and divergence analysis, carried over from fixed wing practice, should be replaced by numerical solution of the blade equations of motion including not only the conventional harmonic excitation forces, but also the nonlinear effects of reverse flow, variable inflow, dynamic stall, and compressibility.

Classical flutter is a highly periodic self-excited motion; rotor blade motion at high advance ratio is largely due to external excitation. The actual level of blade motion is the important criterion, as seen in the present results, which demonstrate not a stability boundary, but a blade stress level boundar" due to the excited motion. Even the "classical flutter" case exhibits the effects of first harmonic excitation, while the "torsional divergence" case is the blade response to the lift acting at the blade threequarter chord, and varying with the dynamic pressure over the reverse flow region.

At very high advance ratios, uncoupled flapping instability can occur due to negative aerodynamic damping and spring forces resulting from the periodic nature of the flow (Reference 12).

c. Finite Bending Effects

The preceding discussion has neglected the effect of steady state coning, collective pitch, and elastic bending displacement of the blade. For a conventional articulated rotor, these effects are small. However, for certain hub geometries, the steady state displacements of significant modes are of fundamental importance and cannot be neglected. A detailed analysis of such effects is presented in Reference (2). For example, in the absence of a lag hinge, steady state flatwise bending displacement of the blade introduces destabilizing moments due to centrifugal force which in extreme cases lead to instability when the blade chordwise center of gravity coincides with, or is even ahead of the blade aerodynamic center. These destabilizing moments are largely attenuated by the incorporation of a lag hinge.

3. FLUTTER OF HINGELESS BLADES

a. Equations of Motion

Classical blade flutter occurs due to the coupling of the torsional and flapping degrees of freedom. Under certain conditions, the two bending degrees of freedom of the blade (in the plane of rotation and out of the plane of rotation) couple together to produce another type of instability called flap-lag flutter.

In this section, the flap-lag-type instability of torsionally-rigid hingeless blades in the linear range of blade motion is treated in hover. This problem way first ALC: NO

treated by Young with a restrictive analytical approach (Reference 13). Modal equations of motion were obtained, but the numerical results were evaluated for a blade represented by a centrally-hinged, spring-restrained, equivalent model. Young concluded that the triggering mechanism of the flap-lag-type instability is the lag degree of freedom.

Hohenemser treated the same problem, using a somewhat unconventional numerical integration scheme (Reference 14). Due to the various approximations made in Reference 14, the results presented there are of a qualitative nature.

Consider the hingeless blade shown in the hub plane axis system of Figure (8). Following the analysis of Reference 15, the displacements v and w are expressed as

$$v/R = -\gamma_1(\vec{x})h_1(t)$$
 (1)

$$w/R = \eta_1(\vec{x})g_1(t)$$
 (2)

where $n_1(\overline{x})$ is the first normal mode shape of blade lapwise bending, and $g_1(t)$ is the modal displacement. Similarly, $\gamma_1(\overline{x})$ is the first normal mode shape for blade lagwise bending, and $h_1(t)$ is the modal displacement.

The nonlinear equation of motion for flapwise bending is snown in Reference 15 to be

$$\overline{M}_{F_{1}}(\overset{*}{g}_{1}^{*} + \overline{\omega}_{F_{1}}^{2}g_{1}) = 2\overline{P}_{1}g_{1}\overset{*}{h}_{1} + \frac{\gamma}{2} \left[F_{1}\theta - F_{2}\lambda_{0} - F_{8}\overset{*}{g}_{1} - (2F_{10}\theta - F_{11}\lambda_{0})\overset{*}{h}_{1} + F_{13}\theta\overset{*}{h}_{1}^{2} + F_{15}\overset{*}{g}_{1}\overset{*}{h}_{1}\right]$$
(3)

where

$$\overline{M}_{F_{1}} = \frac{R^{3}}{I_{1}} \int_{0}^{1} m \eta_{1}^{2} d\overline{x}$$

$$\overline{\omega}_{F_{1}} = \text{ first mode rotating flapping frequency}$$

$$\overline{P}_{1} = \frac{R^{3}}{I_{1}} \int_{0}^{1} \left[\int_{\overline{x}}^{1} m \gamma_{1} d\overline{x}_{1} \right] (\eta_{1}^{1})^{2} d\overline{x}$$

$$F_{1} = \int_{0}^{1} \overline{x}^{2} \eta_{1} d\overline{x} \qquad F_{10} = \int_{0}^{1} \overline{x} \gamma_{1} \eta_{1} d\overline{x}$$

$$F_{2} \stackrel{>}{=} \int_{0}^{1} \overline{x} \eta_{1} d\overline{x} \qquad F_{11} = \int_{0}^{1} \gamma_{1} \eta_{1} d\overline{x}$$

$$F_{8} = \int_{0}^{1} \overline{x} \eta_{1}^{2} d\overline{x}$$

$$\lambda_{0} = \text{ rotor inflow ratio referred to hub plane}$$

$$\binom{m}{2} = d/d\psi \qquad (1)^{1} = d/dx$$

The nonlinear equation of motion for lagwise bending is shown in Reference 15 to be

$$\begin{split} \overline{M}_{L_{1}}(\overline{h}_{1}^{*} + \overline{\omega}_{L_{1}}^{2} h_{1}) = (2 \overline{S}_{1} - 2 \overline{M}_{\gamma_{1}}) h_{1} \overline{h}_{1} - 2 \overline{M}_{\gamma_{1}} g_{1} \overline{g}_{1} \\ &+ \frac{\gamma}{2} \left[(L_{1} \theta - L_{2} \lambda_{0}) \lambda_{0} + \frac{C_{d_{0}}}{a} L_{4} \\ &+ (L_{7} \theta - 2L_{8} \lambda_{0}) \overline{g}_{1} - (L_{13} \theta \lambda_{0} + 2 \frac{C_{d_{0}}}{a} L_{14}) \overline{h}_{1} \\ &- L_{18} \overline{g}_{1}^{2} - L_{19} \theta \overline{g}_{1} \overline{h}_{1} \right] \end{split}$$
(4)

where

$$\overline{M}_{L_1} = \frac{R}{I_1} \int_0^{\infty} m \gamma_1^2 d\bar{x}$$

$$\overline{\omega}_{L_1} = \text{ first mode rotating lagging frequency}$$

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$$\overline{S}_{1} = \frac{R^{3}}{I_{1}} \int_{0}^{1} (\gamma_{1}^{1})^{2} \left[\int_{\overline{x}}^{1} m \gamma_{1} d\overline{x}_{1} \right] d\overline{x}$$

$$\overline{M}_{\gamma_{1}} = \frac{R^{3}}{I_{1}} \int_{0}^{1} m \gamma_{1} \left[\int_{0}^{\overline{x}} (\gamma_{1}^{1})^{2} d\overline{x}_{1} \right] d\overline{x}$$

$$\overline{M}_{\gamma_{1}} = \frac{R^{3}}{I_{1}} \int_{0}^{1} m \gamma_{1} \left[\int_{0}^{\overline{x}} (\gamma_{1}^{1})^{2} d\overline{x} \right] d\overline{x}$$

 C_{d_n} = blade section profile drag coefficient

$$L_{1} = \int_{0}^{1} \bar{x} \gamma_{1} d\bar{x} \qquad L_{13} = \int_{0}^{1} \gamma_{1}^{2} d\bar{x}$$

$$L_{2} = \int_{0}^{1} \gamma_{1} d\bar{x} \qquad L_{14} = \int_{0}^{1} \bar{x} \gamma_{1} d\bar{x}$$

$$L_{4} = \int_{0}^{1} \bar{x}^{2} \gamma_{1} d\bar{x} \qquad L_{18} = \int_{0}^{1} \eta_{1}^{2} \gamma_{1} d\bar{x}$$

$$L_{7} = \int_{0}^{1} \bar{x} \eta_{1} \gamma_{1} d\bar{x} \qquad L_{19} = \int_{0}^{1} \eta_{1} \gamma_{1}^{2} d\bar{x}$$

$$L_{8} = \int_{0}^{1} \eta_{1} \gamma_{1} d\bar{x}$$

Equations (3) and (4) are a system of two second order nonlinear equations de-scribing the motion of the system. These equations are coupled through the following effects:

- (a) Coriolis forces
- (b) Shortening effects
- (c) Aerodynamic forces

The nonlinear system given by Eqs. (3) and (4) are linearized about the static equilibrium condition (i.e., with all time derivatives set equal to zero), denoted by g_1 , h_1 ; from the equations it is clear that

$$g_{10} = \frac{1}{\overline{M}_{F_1} \overline{\omega}_{F_1}^2} \frac{\gamma}{2} (F_1 \theta - F_2 \lambda_0)$$
(5)

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$$h_{I_0} = \frac{1}{\overline{M}_{L_1} \overline{\omega}_{L_1}^2} \frac{\gamma}{2} \left[\lambda_0 (L_1 \theta - L_2 \lambda_0) + \frac{C_{d_0}}{\sigma} L_4 \right]$$
(6)

Let

 $g_1 = g_{1_0} + \Delta g_1$ (7)

 $h_1 = h_{1_0} + \Delta h_1$ (8)

Substitution of Eqs. (7) and (8) into (3) and (4), and use of Eqs. (5) and (6) yields, after neglecting terms of type Δg_1^2 , $\Delta g_1 \cdot \Delta h_1$, etc., and writing Δg_1 , as g_1 for convenience,

$$\overline{M}_{F_{1}} \left(\overset{0}{g}_{1}^{*} + \overline{\omega}_{F_{1}}^{2} q_{1} \right) = 2 \overline{P}_{1} q_{10}^{*} + \frac{\gamma}{2} \left\{ - \overset{0}{g}_{1} F_{8}^{*} - (2 F_{10} \theta - F_{11} \lambda_{0}) \overset{0}{h}_{1} \right\}$$
(9)

$$\overline{M}_{L_{1}}(\overline{h}_{1}^{*} + \overline{\omega}_{L_{1}}^{2} | h_{1}) = -2 \overline{M}_{\eta_{1}} g_{I_{0}} \overline{g}_{1} + \frac{\gamma}{2} \left\{ \overline{g}_{1} (L_{7} \theta - 2L_{8} \lambda_{0}) - \overline{h}_{1} \left[\lambda_{0} \theta | L_{13} + 2 \frac{Cd_{0}}{\alpha} | L_{14} \right] \right\}$$
(10)

Note that the term $2(\overline{S_1} - \overline{M}_{Y_1})h_1h_1 \stackrel{*}{=} 0$ has been omitted in Eq. (10) because it is usually zero. For convenience, the following terms will be defined:

$$\mathsf{D}_{i} = \frac{\gamma}{2\,\overline{\mathsf{M}}_{\mathsf{F}_{i}}} \,\mathsf{F}_{\mathsf{B}} \tag{11}$$

$$X = \left[2P_{I}g_{I_{0}} - \frac{\gamma}{2}\left(2F_{I0}\theta - F_{II}\lambda_{0}\right)\right]\frac{1}{M_{F_{I}}}$$
(12)

$$D_{2} = (\lambda_{0} \theta_{L_{13}} + 2 \frac{C_{d_{0}}}{0} L_{14}) \frac{1}{\tilde{M}_{L_{1}}}$$
(13)

$$Y = -2 \overline{M}_{\eta_1} g_{1_0} + \frac{\gamma}{2} (L_7 \theta - 2L_8 \lambda_0)$$
(14)

With Eqs. (11) through (14), Eqs. (9) and (10) can be rewritten in the following convenient manner

$$\mathbf{g}_{1} + D_{1}\mathbf{g}_{1} + \overline{\omega}_{P1}^{2} \mathbf{g}_{1} - X\mathbf{h}_{1} = 0$$

$$\mathbf{h}_{1} + D_{2}\mathbf{h}_{1} + \overline{\omega}_{L1}^{2} \mathbf{h}_{1} - Y\mathbf{g}_{1} = 0$$
(15)

From Eq. (15), it is clear that X,Y represent the coupling terms, and from Eqs. (12) and (14) it is clear that the coupling is partly due to Coriolis effects and partly due to aerodynamic effects.

The quantities D_1 , D_2 represent the damping in the system, the damping inflap is a relatively large number, while the damping in lag is a small quantity of order C_d /a; the lag degree of freedom is the potentially unstable one.

b. Method of Analysis

The flutter or the critical condition of the linearized system (15) is characterized by the existence of a small amplitude oscillation for Eqs. (15).

Assume the solution in the form

$$g_1 = A_1 e^{p\psi}$$
, $h_1 = A_2 e^{p\psi}$

Substitution of these into (15) yields the following characteristic equation

$$(p^{2} + D_{1} p + \overline{w}_{F_{1}}^{2})(p^{2} + D_{2} p + \overline{w}_{L_{1}}^{2}) - p^{2} XY = 0$$
(16)

For a small value of θ , the root of Eq. (16) has Real(p) < 0 and the solution is stable. For $\theta = \theta_c$, the system is neutrally stable. For $\theta > \theta_c$, at least one of the roots of Eq. (16) has Real(p) > 0 and the system is unstable.

At $\theta = \theta_{r}$, there are two solutions to Eq. (16) such that p is imaginary:

$$p = \pm 1\omega_{c}$$

$$\omega_{c}^{2} = \frac{D_{i}\overline{\omega}_{L_{i}}^{2} + D_{z}\overline{\omega}_{F_{i}}^{2}}{D_{i} + D_{z}} = \frac{\overline{\omega}_{L_{i}}^{2} + \frac{D_{z}}{D_{i}}\overline{\omega}_{F_{i}}^{2}}{1 + \frac{D_{z}}{D_{i}}}$$
(17)

$$-\omega_{c}^{2} + \overline{\omega}_{F_{1}}^{2})(-\omega_{c}^{2} + \overline{\omega}_{L_{1}}^{2}) - \omega_{c}^{2} D_{1} D_{2} + \omega_{c}^{2} X Y = 0$$
(18)

where w_{μ} is the flutter frequency. It is interesting to note that $D_{2}/D_{1} \ll 1$. Therefore,

$$\mathbf{u}_{c}^{2} \stackrel{\sim}{=} \mathbf{u}_{L1}^{2}$$

Stability boundaries resulting from the solution of Eqs. (17) and (18) are shown in Figure 9 for no structural damping and the mode shapes

$$n_1 = \gamma_1 = -\frac{1}{3} [1 - 4\overline{x} - (1 - \overline{x})^4]$$

The areas inside the elliptical boundaries are combinations of rotating flap and lag frequencies for which the system is unstable. These areas are reduced for increasing structural damping, and increased for increasing γ .

c. Torsional Effects

The addition of the torsional degree of freedom is stabilizing for the lower branch of the flap-lag stability boundary shown in Figure 9, and strongly destabilizing for the upper branch, as shown in Figure 10.

Note: Important effects are associated with the nonlinearities contained in Eqs. (3) and (4). For further details, see Reference (15).

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4. STALL FLUTTER

a. Aerodynamic Loading During Dynamic Stall

Studies described in References (20) and (21) have shown that the negative damping in pitch associated with airfoils oscillating at high mean angles of attack can lead to torsional instability of helicopter rotor blades under certain conditions. The mechanism of the instability was shown to consist of the adverse time phasing of the aerodynamic pitching moment associated with the loss of blade bound vorticity as the dynamic stall occurs.

Subsequent tests, Reference (22), indicated that the same mechanism is found for the case of airfoil linear angle-of-attack change through high angles of attack. The nature of these results indicated several important conclusions not only with respect to the analysis of rotor blade stall flutter instability, but also with respect to the general nature of the aerodynamic loading of an airfoil experiencing transient angle-ofattack changes of large magnitude.

A typical time history of the pressure variation acting at one spanwise station of a model helicopter rotor blade experiencing stall-induced oscillations while operating in the static thrust condition showed the initiation of a pressure disturbance in the region of the leading edge as the blade section approaches maximum angle of attack, and the subsequent motion of this disturbance in the chordwise direction, at considerably less than free-stream velocity. The character of the disturbance suggested that it consisted of free vorticity introduced into the blade flow field from the neighborhood of the blade leading edge during the dynamic stall process. The results indicated that the dynamic stall phenomenon has far different characteristics than those associated with the static etall of an airfoil.

The negative pressure peak generated by the pressure disturbance moving aft from the leading edge leads to a nose-down pitching moment component in phase with the nosedown motion of the airfoil. Since this nose-down moment is generated once per pitching cycle, it is seen that the nonlinear aerodynamic moment variation due to pitching motion at high mean angles of attack is such as to sustain the motion. This self-excited, selflimiting motion is termed "stall flutter".

The above results suggested that the same stall mechanism would be found in the general case of large transient blade angle-of-attack changes. Accordingly, an experimental investigation was commenced at MIT to study large linear angle-of-attack changes of a two-dimensional wing (Reference (22)). Comparison of the dynamic lift variation with the corresponding values of static lift at the same angles of attack indicated that the maximum dynamic lift achieved was substantially higher than the maximum static lift. A very large, sustained, transient nose-down moment occurred in the high angle-of-attack region.

The origin of these effects was found in the corresponding chordwise pressure variations. Dynamic stall began to occur, as indicated by the drop in leading-edge suction, at an angle of attack much higher than that for static stall. A negative pressure disturbance moving aft from the leading edge simultaneously increased the suction in the mid-chord region. Subsequently, the pressure disturbance moved further aft and was still of considerable magnitude. The delay in the occurrence of stall (as evidenced by loss of leading-edge suction) due to the high rate of change of angle of attack, and the sustained upper surface suction associated with the chordwise passage of the vorticity shed during the stall process, both contributed to the high sustained lift. In addition, the increasingly aft center of pressure due to the aft motion of the shed vorticity generated extreme nose-down pitching moment. Finally, the pressure distribution indicated greatly increased pressure drag on the airfoil. This drag may be a transient analog of the "vortex drag" due to the leading edge vortex of a slender delta wing at low speed and high angle of attack.

The above results led to several important conclusions with respect to stall flutter and airload prediction of high speed and/or highly loaded helicopter rotor blades.

- The stall of an airfoil section during rapid transient high angle-ofattack changes is delayed well above the static stall angle and results in a large transient negative pressure disturbance leading to large transient lift and nose-down pitching moment.
- 2. The magnitude of the pitching moment of (1) is such as to generate substantial nose-down pitching displacements of the blade. These pitching displacements can substantially alter the angle-of-attack distribution of the rotor blade. Transient pitching displacement of the blade in response to the initial stall-induced pitching moment acting on the blade should be included in stall flutter analyses.
- The dynamic stall phenomenon of a helicopter rotor blade can be separated into three major phases:
 - a. A delay in the loss of blade leading-edge suction to an angle of attack above the static stall angle, with associated airloads of the type described by classical unsteady airfoil theory.
 - b. A subsequent loss of leading-edge suction accompanied by the formation of a large negative pressure disturbance (due to the shedding of vorticity from the vicinity of the blade leading

edge) which moves aft over the upper surface of the blade. Associated with this phase are high transient lift, drag, and nose-down pitching moment associated with the greatly altered pressure distribution on the airfoil.

c. Complete upper surface separation of the classic static type, characterized by low lift, high drag, and moderate nose-down pitching moment.

b. Method of Analysis

Investigations of harmonically oscillating two-dimensional wings in forced motion, for example, References (15), (16), (17), (18), (19), (20), and (21) have demonstrated that under stalled conditions the average damping in pitch over a cycle can become substantially negative and is strongly dependent on the wing mean angle of attack, the reduced frequency of the harmonic motion, the oscillation amplitude, and the airfoil configuration and pitchaxis location. Reference (16) indicated that the origin of the negative damping was aerodynamic moment hysteresis, and that for certain mean angles of attack, reduced frequencies and amplitudes of oscillation, the mean damping in pitch was zero over a cycle, and that, under these conditions, a self-excited but self-limiting one degree of freedom limit cycle oscillation of prescribed amplitude could occur. These results indicate that potential theory unsteady aerodynamic predictions of two-dimensional airfoil pitch damping are pro-gressively less representative as the mean angle of attack approaches the static stalling angle. Typical variation of the pitch damping with mean angle of attack is shown in Figure (11). This figure represents an analytic synthesis of data presented in References (16), (17), and (20). In the referenced experiments, the amplitudes of the stable limit cycle oscillation were developed as functions of the initial angle of attack and reduced frequency. In the present analytic synthesis, an attempt was made to correct for differences in rotation point and static stalling angles of the various data. This was followed by a calculation of equivalent viscous damping. The necessary balance of energy over a cycle of oscillation yielded a generalized equivalent viscous pitch damping function. This equivalent viscous damping function by the nature of the averaging process smooths out the higher frequency components of the destabilizing aerodynamic pitching moment. It is important to note that the instantaneous values of negative damping vary about this mean value and can be substantially more negative near the stalling angle.

The extent of the stalled regions of a helicopter rotor and the possibilities for unstable pitching-torsional oscillations are illustrated in Figure (12) which illustrates a typical angle-of-attack distribution in the high speed cruise condition. This distribution is based on a detailed calculation of the rotor velocity field, and indicates an extensive region of stall; the corresponding net integrated pitch damping is found to be negative over a significant range of azimuth angles. This indicates the origin of a transiently unstable pitching-torsional oscillation which will occur with a once per rotor revolution repetition rate. Since only a few cycles of torsional motion are possible before the blade becomes unstalled, limit cycle motion is usually not achieved. However, substantial increases in blade torsional stress and pitch link loads are possible either by self-excitation or in response to external disturbances.

Experimental evidence of such unstable pitching-torsional oscillations or rotor blade "stall flutter" is abundant. The term "comfort stall" has been used to describe an almost asymptotic rise in cyclic pitch link loadings and related helicopter vibratory phenomena which occur when significant zones of blade stall are present. Some typical experimental evidence of this asymptotic rise in cyclic pitch link loadings is presented in Figure (13) in the form of a set of wave forms showing the time variation of the torsional loading in a typical case.

In view of the experimentally derived damping function, the current insight into the rotor stalling pattern, and this experimental evidence, it is evident that the net pitch damping of the rotor blade can and often does become periodically negative in forward flight. Therefore, whenever combinations of thrust ratio and rotor advance ratio result in significant zones of blade stall, an unstable torsional oscillation may result.

The stability boundary can be approximated by considering the net aerodynamic pitch damping of the rotor blade control system fundamental pitching-torsion mode of oscillation. Because of the complex angle-of-attack distributions which occur in forward flight, this net damping function will vary widely with azimuth. It can be expected to exhibit a heavily damped condition in the region of blade advance, and can be expected to exhibit a negatively damped condition in the region of blade retreat, if large values of rotor thrust coefficient-solidity ratio and/or rotor advance ratio lead to significant zones of stalling. Inasmuch as the instantaneous negative pitch damping can exceed the averages shown in Figure (11), a simple approximation of the stability boundary is obtained by the condition that the motion will be transiently unstable if

$$\left[\zeta_{\theta}(\psi)\right]_{\substack{\text{weighted} \\ \text{average}}} \equiv \int_{0}^{1} \Theta_{i}^{2}(x) \zeta_{\theta}\left[\alpha_{0}(x,\psi)\right] dx \leq 0$$

where the reduced frequency is based on the actual velocity at the reference radius of the retreating blade rather than on the mean velocity, i.e.:

$$k(x,\psi) = \frac{\omega_0 b}{\Omega R(x+\mu \sin \psi)}$$

In other words, the local blade element average damping ratio (depending on the

local initial angle of attack and local reduced frequency) is weighted by the square of the local fundamental mode amplitude to obtain the net pitch damping at each azimuth angle. If this weighted average damping becomes negative at any azimuth angle, the pitching-torsional motion can be expected to become transiently unstable. If the range of azimuth angles over which the pitch damping is negative is broad enough to permit one or more cycles of a torsional oscillation, a marked increase in cyclic control loading can be expected.

To illustrate the application of this stability criterion, a calculation of the net damping function versus azimuth angle was carried out in Reference (20) for a severe rotor loading condition characterized by μ = .17 and $C_{\rm T}/\sigma$ = .111. The result of this

calculation is presented in dimensional form in Figure (14). It is seen that the net pitch damping is negative for the region bounded by the azimuth angles 225° and 10° (or 370°). Stall flutter would be expected to occur. Figure (13) presents torsional strain and pressure data for this flight condition which is seen to support the theoretical prediction of stall flutter. The trace of absolute pressure transducer at the 80 percent radius station and 5 percent chord point is indicative of the loss of leading edge suction and accompanying pitching moment variation. It is seen that the blade torsional response to this initially nose-down moment exhibits an unstable behavior in the region in which the net damping in pitch is negative. In this case, the instability is short-lived, but especially pronounced, as evidenced by the peak in the pitch link load trace near the 330° azimuth.

A more precise method of evaluating stall flutter effects has recently been developed (References (23), (24), (25), (26)). The equations of motion, e.g., Subsection 2a, are solved numerically for the actual blade motion, including the forcing aerodynamic terms due to blade dynamic stall.

The representation of blade dynamic stall is based on the results of References (22) and (27), some of which are presented in Figure (15). The applicability of these two-dimensional results to the rotating blade is demonstrated in Reference (28). It is seen that under conditions of rapid transient, as opposed to <u>oscillatory</u>, blade angle-of-attack change, the maximum lift and torsional moment generated are proportional to $a^{(s)}c/V$, where (s) denotes the value at the instant of dynamic stall, and are considerably larger in magnitude than those measured in tests of airfoils oscillating through the stall. In the latter case it is believed that some degree of flow separation persists throughout the oscillatory cycle, leading to forces and moments that are lower than those found in the second se

The three degrees of freedom considered in the analysis are rigid blade pitching about the feathering axis, rigid blade flapping about the zero offset flapping hinge, and blade first mode flatwise elastic bending. Variable inflow and reverse flow are included in the computation of blade forces and moments. The calculation of inflow, aerodynamic loading, and blade motion is performed iteratively, using estimated steady-state initial values.

A typical result is shown in Figure (16). The corresponding rotor angle-ofattack distribution is shown in Figure (17). Note that the blade passes in and out of stall several times as a result of its torsional response to the initial dynamic stall.

c. Means of Alleviating Stall Flutter

Several approaches to the design problem of postponing rotor blade stall flutter are evident. The first is the obvious one of avoiding significant regions of blade stall by increasing rotor solidity beyond that dictated by ordinary performance considerations. This approach may incur a performance penalty. Excess solidity increases rotor profile drag, resulting in a reduced rotor lift to effective drag ratio at the design point, with an attendant loss in the helicopter's range and maximum speed capability. A second approach is to counteract the negative aerodynamic pitch damping with positive mechanical damping. The difficulty stems from the deformation pattern associated with the fundamental torsion mode. Generally, this mode is twisting motion in addition to rigid body pitching against the effective torsional spring of the helicopter control system. In this case, a dashot in parallel with the control system is relatively ineffective, and internal torsional damping becomes necessary; this is slight in conventional metal rotor blade structures. On the other hand, the use of a glass fiber-resin matrix structure could be expected to dissipate considerable energy in torsion due to its visco-elastic damping which varies with the rate of shear strain.

The most appealing approach, with the least performance penalty and design complication is to reduce the extent of the stalled zones by departing from the typical contemporary blade airfoil section, and employing sections having high dynamic stall angles. Sections having an appreciable amount of leading edge camber have favorable dynamic stall characteristics (References (29) and (30)).

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Fig.1 Blade bending geometry



Fig.2 Blade torsional geometry

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Fig.5 Flutter boundaries in hovering



Fig.6 Blade response to classical flutter $\mu = .68$, V = 284 knots, $\theta_0 = 4^\circ$ blade C.G. at 30% chord







Fig.8 Geometry of undeformed blade and deformed blade







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Fig.10 Effect of torsional degree of freedom on flap-lag type of instability



Fig.11 Approximation for generalized pitch damping



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Fig.1.2 Theoretical angle of attack distribution — with non-uniform downwash; Vertol model CH-47A front rotor V = 140 kts; forward C.G. position, gross weight = 27.500 lbs.

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Fig.1.3 Airload and strain character of stall flutter



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Fig.14. Net aerodynamic damping moment for fundamental pitching-torsion mode



Fig.15. Maximum lift and moment coefficient versus rate of change of angle of attack



Fig.16 Blade response to stall flutter $\mu = .294$, V = 120 knots, $\theta_0 = .11^\circ$, blade C.G. at 25% chord

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Fig.17 Blade angle of attack distribution for case of Figure 15 μ = 294 μ = 0° $\frac{c_1}{\sigma}$ = 0.11

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