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**SURVEY OF INDUSTRIAL WASTE INJECTION WELLS.
VOLUME II**

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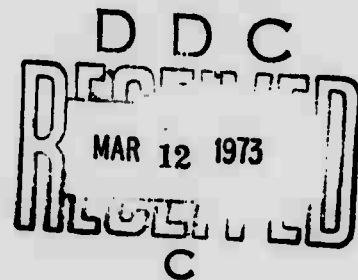
VOLUME II

by
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June 1972

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this document may be better
studied on microfiche.

I. Operating Company & General Well Location

Pontchartrain Works, E.I. DUPONT de NELOURS, & Co. St. John the Baptist Parish, Laplace, Louisiana. The site is located on the east bank of the Mississippi River between Laplace and Reserve, Louisiana.

II. Well location (legal description)

Sec. 10, S.W.D.; No. 2; Sec. 90; T-11S; R 7E; St. John the Baptist Parish (normally referred to as Pontchartrain Works Disposal Well No. 2)

III. History; system planning, construction & operation.

The No. 2 well was drilled and completed under Louisiana Department of Conservation work permit No. S.W.D. H #7. Completion date was November 24, 1964. The well completion was designed for injection of aqueous brine material resulting from the production of nylon intermediates and neoprene. Surface facilities including storage, feed lines, filters, and appropriate instrumentation are provided handling the material.

Injection was commenced on November 24, 1964. Operation of this facility has been on a non-continuous basis.

IV. Geology & Geohydrology

A. Regional geologic setting: Monoclinial dip with maximum dip of 140 feet per mile at 6000' in a south-southwest direction. The well is located on the east flank of the Mississippian outcropment which is on the southern margin of the Gulf Coastal Plate. The area in which the well is located has a monoclinial dip with a maximum dip of 140 ft. per mile in a south-southwest direction. The stratigraphic section consists of Miocene through Recent sands, clays, and shales.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes x ; no).

(Ground elevation 17 ft. above sea level) (Total well depth 5237 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Miocene & Younger</u>			<u>5237 ft.</u>	<u>sand & shale</u>

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (Top)	Thick-ness	Character and Areal Distribution
<u>5000 ft.</u>	<u>Miocene</u>	<u>5050 ft.</u>	<u>100</u>	<u>Sand - Infinite</u>
<u>4800 ft.</u>	<u>Miocene</u>	<u>4770 ft.</u>	<u>210</u>	<u>Sand - Infinite</u>
<u>4600 ft.</u>	<u>Miocene</u>	<u>4450 ft.</u>	<u>200</u>	<u>Sand - Infinite</u>
<u>4100 ft.</u>	<u>Miocene</u>	<u>3965 ft.</u>	<u>175</u>	<u>Sand - Infinite</u>
<u>3800 ft.</u>	<u>Miocene</u>	<u>3752 ft.</u>	<u>150</u>	<u>Sand - Infinite</u>
<u>3000 ft.</u>	<u>Miocene</u>	<u>2295 ft.</u>	<u>105</u>	<u>Sand - Infinite</u>
<u>2600 ft.</u>	<u>Miocene</u>	<u>2475 ft.</u>	<u>290</u>	<u>Sand - Infinite</u>
<u>2400 ft.</u>	<u>Miocene</u>	<u>2285 ft.</u>	<u>145</u>	<u>Sand - Infinite</u>
<u>2100 ft.</u>	<u>Miocene</u>	<u>2020 ft.</u>	<u>185</u>	<u>Sand - Infinite</u>
<u>1900 ft.</u>	<u>Miocene</u>	<u>1850 ft.</u>	<u>80</u>	<u>Sand - Infinite</u>

D. Engineering description of injection units

1. Porosity: 32.5% at the 5,000 ft. sand; 35% (Estimated) at the 3000 ft.
2. Permeability: 1250 mD* at 5000 ft. 1500 MLD at 4600 ft.
3. Original Reservoir Pressure: 2312 PSI at 5162 ft. (Measured)

4. Reservoir Temperature: 122°F @ 5237 feet. (measured)

5. Chemical Character of Formation Water: These samples were taken at 5022' in DuPont's No. 1 Disposal Well¹

Chloride Ion - NaCl - 3.4% Iron - 2.4 PPM

Hardness as CaCO₃ - 1990 PPM Total Dissolved Solids - 3.5%

Sulfate Ion - 1440 PPM pH - 8.49

6. Reservoir Fracture Pressure; 4645 PSI at 5162 ft.

(0.9 #/ft. gradient)

¹ These samples could have been contaminated by fluid used in the well work activity.

* MLD stands for Millidarcys.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick. feet	Character	Chemical Quality
Flow Sands	0-800 ft.	600 ft.	Sand	No Data

F. Mineral Resources (oil and gas, coal, brines, etc.)

None

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	16"	H-40 casing	16"	68 ft.	
Intermed.	15"	23# Protective casing	10 3/4"	1030.00 ft.	620 sacks of common port. cement
Injection		26# Injection casing	7"	5225.7 ft.	900 sacks of common port. cement

Other: None

Describe bottom hole completion method: The casing is perforated

- 1 - From 3790 ft. to 3820 ft.
- 2 - From 4587 ft. to 4617 ft.
- 3 - From 4617 ft. to 4647 ft.
- 4 - From 5150 ft. to 5180 ft.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

1 - A tubing packer. _____

2 - A differential valve tool was placed at 3034 feet. _____

3 - Spring steel centralizers were run on 90 ft. spacing on the
7 inch casing. _____

VI. Description of surface equipment

A. Holding tanks & flow lines Storage tanks and a clarifier pro-
combined holdup time of approximately 1.5 days. This is combined with
additional storage surge capacity to handle up to 10 inches of rain.
This system is also used for blending the waste material. _____

B. Filters Primary and secondary filters are provided to remove
solids down to 10 microns. _____

C. Pumps 2 stage centrifugal pumps _____

D. Other pressure relief protection is provided along with
instrumentation to monitor and record pressure and flow continuously _____

VII. Cores, samples, & Logs

A. Coring

From	No cores	to	none	Recovery	none
"	<u>No cores</u>		<u>none</u>		<u>none</u>
"	<u>No cores</u>		<u>none</u>		<u>none</u>
"	<u>No cores</u>		<u>none</u>		<u>none</u>
"	<u>No cores</u>		<u>none</u>		<u>none</u>
"	<u>No cores</u>		<u>none</u>		<u>none</u>

B. Drilling logs

Drillers log _____ Drilling time _____
Sample log none _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other electric casing inspection, and microlog
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

 Manufacture of nylon intermediates and neoprene.

B. Physical & chemical Description sodium chloride brine with miscellaneous ingredients.

<u>NaCl</u>	<u>5%-20%</u>	<u>PH</u>	<u>7-11</u>
<u>Cyanide</u>	<u>0-500 PPM</u>	<u>Density</u>	<u>1.05-1.20</u>
<u>Copper</u>	<u>0-100 PPM</u>		
<u>Nitriles (as Adiponitrile)</u>	<u>0-500 PPM</u>		
<u>Ammonia</u>	<u>50-150 PPM</u>		
<u>Dissolved Solids</u>	<u>6%-22%</u>		

C. Volume 250,000 pounds per hour = 28,100 gallons per hour;
670 barrels per hour

IX. Preinjection waste treatment Material blending, PH and chemical treatment and solids separation and removal are provided.

Well operation & operating history

A. Tests

* Sample data taken during normal operation.

Type	Duration	Zones tested	Description of test results
11-20-64	one hour *	4,587 ft. - 4,617 ft.	50,000 lbs/hr. @ 325 PSI
11-18-68*	7 hours *		21,400 lbs/hr. @ 31,500 PSI
3-4-70	one hour *		150,000 lbs/hr. @ 85 PSI
10-14-70	one hour *		125,000 lbs/hr. @ 200 PSI
11-16-70	one hour *		100,000 lbs/hr. @ 80 PSI
2-25-71	one hour *		30,000 lbs/hr. @ 120 PSI
6-1-71	one hour *		185,000 lbs/hr. @ 250 PSI
6-5-71	one hour *		160,000 lbs/hr. @ 250 PSI
6-10-71	one hour *		90,000 lbs/hr. @ 120 PSI
6-14-71	one hour *		75,000 lbs/hr. @ 200 PSI

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
4,587ft. - 4,617ft.	Acidize with 15% HCL	2000 gallons of 15% HCL - Unsuccessful
4,617ft. - 4,647ft.	Perforate with 4 shots per ft.	Bullet charges - Good
4,635ft. - 4,665ft.	Perforate with 4 shots per ft.	Bullet charges - Good
4,635ft. - 4,665ft.	Acidize with 3% HF-10% HCL	7500 gal. of HF. - Good
4,635ft. - 4,665ft.	Acidize with 6% HF-10% HCL	2000 gal. of "Super" HF - Good
3,790ft. - 3,850ft.	Perforate with 8 shots per ft.	Bullet charges - Unsuccessful
3,790ft. - 3,850ft.	Acidize with 6% HF-10% HCL	2000 gal. of "Super" HF - Good

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
6-1-71	180,000 lbs/hr.	185,000 lbs/hr.
" 6-5-71	160,000 lbs/hr.	180,000 lbs/hr.
" 6-10-71	140,000 lbs/hr.	175,000 lbs/hr.
" 6-12-71	155,000 lbs/hr.	165,000 lbs/hr.
" 6-14-71	100,000 lbs/hr.	150,000 lbs/hr.

2. Pressure (well head _____ x _____ bottom hole _____)

Date(s)	Average	Maximum
6-1-71	250 PSIG	270 PSIG
" 6-5-71	250 PSIG	280 PSIG
" 6-10-71	250 PSIG	310 PSIG
" 6-12-71	190 PSIG	350 PSIG
" 6-14-71	200 PSIG	380 PSIG

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No. 2 well was dually completed. The first stage is in the 3790 ft. to 3850 ft. zone and is used for NaCl brine disposal. It was perforated on 4-18-67. The second stage is in the 5150 ft. to 5180 ft. zone and is used for disposal of hydrocarbons resulting from the manufacture of nylon intermediates and neoprene. It was perforated on 4-21-68. No. 2 well was also perforated from 4587 ft. to 4617 ft. on 4-13-65 and from 4617 ft. to 4647 ft. on 6-22-65. The 5150 ft. to 5180 ft. zone is not being used currently.

X. Well operation & operating history

D. Description of operating programs: The No. 2 well is used alternately with wells No. 1 and No. 3 to inject waste material from the process.

E. Operating problems: Material injection rate restrictions have necessitated occasional cleaning and backwash operations.

XI. Regulatory aspects. (See Note Below)

A. Construction requirements The well casing was cemented from the bottom shoe to the surface using a differential valve tool. The casing was perforated at the desired injection zone.

B. Monitoring requirements Injection pressure and volume of waste injected are recorded.

C. Restrictions on operating procedure Control of injection pressures, material composition, PH, temperature and solids content are maintained.

NOTE: Items listed in section XI include those required by the state and normal practices followed during operation.

XII. Expenses

A. Total & unit costs of construction Original completion costs
approximately \$ 17,000.

B. Operating costs Combined operating costs for leach disposal
wells 1-4 and their related rec-injection treatment steps
(including well workover operations) are about \$900,000/yr.

XIII. Source(s) of Information and Published References Company files
and Pollution Control and Waste Disposal Inc.; Consulting Service.

I. Operating Company & General Well Location

New Orleans, La. The well is owned by the Louisiana State University.
The well is located on the east bank of the Mississippi River between La Place
and Bayou, Louisiana.

II. Well Location (local description)

The well is located on the east bank of the Mississippi River between La Place
and Bayou, Louisiana. The well is located on the east bank of the Mississippi River
between La Place and Bayou, Louisiana.

III. History, system planning, construction & operation.

The No. 1 well was drilled and completed under Louisiana Department
of Conservation Work Permit No. 22,000-1-1. Completion date was
May 17, 1961. The well completion was designed for injection of
effluent from the plant. The production of nylon
intermediate and acetone. Various facilities including storage,
and lines, filters, and separators are provided
handling the material.

Injection was commenced on January 23, 1962. Operation
of this facility has been in a satisfactory manner.

IV. Geology & Geohydrology

A. Regional geologic setting. monoclinial dip with maximum dip
of 150 feet per mile at 1000 ft. in a south-southwest direction.
The well is located on the east flank of the Mississippi sp-
layment which is on the southern margin of the Gulf Coastal
Plain. The area in which the well is located has a monoclinial
dip with a maximum dip of 150 ft. per mile in a south-southwest
direction. The stratigraphic column consists of Miocene through
Recent sands, clays, and shales.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes x; no).

(Ground elevation 17.3 Ft. above sea level) (Total well depth 5243 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Miocene & Younger		0-5243 Ft.	5243Ft.	Sand & Shale

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
5000 Ft. Sd.	Miocene	5108 Ft.	135 Ft.	Sand & Infinite
4800 Ft. Sd.	Miocene	4800 Ft.	230 Ft.	Sand & Infinite
4600 Ft. Sd.	Miocene	4500 Ft.	180 Ft.	Sand & Infinite
4100 Ft. Sd.	Miocene	4045 Ft.	335 Ft.	Sand & Infinite
3800 Ft. Sd.	Miocene	3792 Ft.	138 Ft.	Sand & Infinite
3000 Ft. Sd.	Miocene	2925 Ft.	105 Ft.	Sand & Infinite
2600 Ft. Sd.	Miocene	2505 Ft.	290 Ft.	Sand & Infinite
2400 Ft. Sd.	Miocene	2409 Ft.	41 Ft.	Sand & Infinite
2100 Ft. Sd.	Miocene	2060 Ft.	170 Ft.	Sand & Infinite
1900 Ft. Sd.	Miocene	1868 Ft.	88 Ft.	Sand & Infinite

D. Engineering description of injection units

- Porosity: 32.5% at the 5000 ft. sand 35.0% at the 3800 ft. sand
30.0% at the 4800 ft. sand
- Permeability: 1250 Mld. at 5000 feet 2000 Mld. at 3800 ft.
750 Mld. at 4800 feet
- Original Reservoir Pressure: 2343 psi - Calculated

4. Reservoir Temperature: 130°F at 5243 feet (measured)

5. Chemical Character of Formation Water: These samples were taken at 5022 ft. in Du Pont's No. 1 Disposal Well.¹

Chloride Ion (NaCl)	3.4%
Hardness as CaCO ₃	1990 PPM
Sulfate Ion	1440 PPM
Iron	2.4 PPM
Total Dissolved Solids	3.50%
pH	8.49

10 6. Reservoir Fracture Pressure: 4717 psi (at 0.9 psi/ft.)

¹ These samples could have been contaminated by fluid used in the well work activity.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Shallow Sands	0-800ft.	800ft.	Sand	No Data

F. Mineral Resources (oil and gas, coal, brines, etc.)

None

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing:		Depth Set	Type & Amount of Cement
		Height & Grade	Size		
Surface	16"	H-40	15"	100.00ft.	
Intermed.	15"	J-55	10 1/4"	1048.0ft.	715 sacks of Por land plus 4% oil 3% cacl
Injection		J-55-26 lbs.	7"	5226.18ft.	1,900 cu. ft. of slurry composed 50% common Portland cement, 5% Pozzix A, and 2% oil.
Other	None				

Describe bottom hole completion method: The casing is perforated
 From 3800 ft. to 3860 ft. From 4972 ft. to 4992 ft.
 From 3860 ft. to 3920 ft. From 5130 ft. to 5170 ft.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

1 - No Packers _____

2 - Spring steel centralizers were run on 90 ft. spacing on the
7.0" casing _____

3 - A 10 3/4" OD x 7" OD gray well head assembly _____

VI. Description of surface equipment

A. Holding tanks & flow lines Storage tanks and a clarifier
provide combined holdup time of approximately 1.5 days. This is
combined with additional storage surge capacity to handle up to
10 inches of rainfall. This system is also used for blending the
waste material.

B. Filters Primary and secondary filters are provided to remove
solids down to 10 microns.

C. Pumps 2 stage centrifugal pumps

D. Other Pressure relief protection is provided along with
instrumentation to monitor and record pressure and flow con-
tinuously.

VII. Cores, samples, & logs

A. Coring

From	No Cores	to	None	Recovery	None
"	No Cores		None		None
"	No Cores		None		None
"	No Cores		None		None
"	No Cores		None		None
"	No Cores		None		None
"	No Cores		None		None
"	No Cores		None		None

B. Drilling Logs

____ Drillers log

____ Drilling time

____ Sample log

____ Other: _____

II. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- Gamma ray-neutron
- SP
- Temperature
- Caliper
- Cement bond

Other electric logs, including Foster, collar log & perforat

III. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of nylon intermediates and neoprene

B. Physical & chemical description follows chloride brine with miscellaneous ingredients.

NaCl	50-200	
Cyanide	0-500PPM	Dissolved Solids... 6% - 12%
Copper	0-100PPM	Pb..... 7-11
Nitric Acid	0-200PPM	Density..... 1.05-1.20
Ammonia	10-150PPM	

C. Volume 250,000 barrels per hour = 20,100 gallons per hour, 670 barrels per hour

Prejection waste treatment Material handling, pH and chemical treatment, and solids separation and removal are provided.

7. Well operation & operating history

A. Tests

Date	Duration	Zone tested	Description of test results
11-23-67	1 hour *	1000 ft. - 1000 ft.	1000 ppms 110.0 psig
1-10-69	1 hour *	1000 ft. - 1000 ft.	1700 ppms 110.0 psig
3-24-69	1 hour *	1000 ft. - 1000 ft.	1700 ppms 110.0 psig
5-22-69	1 hour *	1000 ft. - 1000 ft.	1700 ppms 110.0 psig
4-15-70	1 hour *	1000 ft. - 1000 ft.	1600 ppms 255 psig
6-17-70	1 hour *	1000 ft. - 1000 ft.	2200 ppms 100 psig
7-18-70	1 hour *	1000 ft. - 1000 ft.	700 ppms 217 psig
3-29-71	1 hour *	4872 ft. - 4912 ft.	900 ppms 270 psig
4-29-71	1 hour *	4872 ft. - 4912 ft.	1700 ppms 200 psig
7-12-71	1 hour *	4872 ft. - 4912 ft.	1150 ppms 260 psig

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1000 ft. - 1000 ft.	Acidification	Successful
1000 ft. - 1000 ft.	Acidification	Not Successful
1000 ft. - 1000 ft.	Acidification	Successful
1000 ft. - 1000 ft.	Nitrogen lift - backwashing	Successful
4872 ft. - 4912 ft.	Perforation 4 stages	Successful
4872 ft. - 4912 ft.	Nitrogen lift - backwashing	Successful

C. Injection Rate & Pressure

1. Rate

Date(s)	Average	Maximum	Minimum
2-27-71	1000 gals/hr.	1200 gals/hr.	800 gals/hr.
4-11-71	1100 gals/hr.	1300 gals/hr.	900 gals/hr.
5-2-71	1200 gals/hr.	1400 gals/hr.	1000 gals/hr.
6-25-71	1300 gals/hr.	1500 gals/hr.	1100 gals/hr.
7-12-71	1150 gals/hr.	1300 gals/hr.	1000 gals/hr.

2. Pressure (well head X bottom hole)

Date(s)	Average	Maximum	Minimum
3-30-71	200 psig	275 psig	150 psig
4-11-71	130 psig	160 psig	100 psig
5-2-71	210 psig	270 psig	160 psig
6-25-71	140 psig	160 psig	100 psig
7-12-71	260 psig	270 psig	160 psig

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* Sample data taken during normal operations.

178. Well operation & operating history

D. Description of operating procedure: The No. 1 well is used alternately with wells No. 1 and No. 2 to inject waste material from the process.

E. Operating problems: Material injection rate restrictions have necessitated occasional cleaning and backwash operations.

VI. Regulatory aspects. (see also index)

A. Construction requirements: The well casing was cemented from the bottom shoe to the surface using a differential valve tool. The casing was perforated at the desired injection zone.

B. Monitoring requirements: Injection pressure and volume of waste injected are recorded.

C. Restrictions on operating procedure: Control of injection pressures, materials composition, pH, temperature and solids content are maintained.

NOTE: Items listed in section VI include those required by the state and normal practices followed during operation.

242. VENTURES

A. Total & unit costs of construction original completion
cost approximately \$12,000.

B. Operating costs estimated operating costs for waste disposal
will be and their related re-injection treatment steps
(including well workover operations) are about \$20,000/yr.

XIII. Source(s) of information and published references Company files
and Pollution Control and Waste Services Inc., Consulting Service.

I. Operating Company & General Well Location
 The well is owned by the U.S. Government, and Company St. John
 the Baptist Parish, Louisiana. The well is located on the
 east bank of the Mississippi River, about 1/2 mile west of
 the town of St. John.

II. Well location (legal description)

The well is located on the east bank of the Mississippi River, about 1/2 mile west of the town of St. John, Louisiana. The well is located on the east bank of the Mississippi River, about 1/2 mile west of the town of St. John, Louisiana.

III. History, system planning, construction & operation.

The No. 4 well was drilled and completed under Louisiana Department
 of Conservation Well No. 4, No. 4, No. 4. Completion date was
 October 11, 1955. The well completion was designed for initial
 production of gas and oil. The well is used for the production of nylon
 intermediates and monomers. Various facilities including heater,
 feed lines, valves, and appropriate instrumentation are provided
 for handling the product.

Production was commenced in October 11, 1955. Quantity of
 this facility has been as a commercial well.

IV. Geology & Geophysics

A. Regional geologic setting: Horizontal dip with maximum dip of
140 feet per mile at 4000 ft. in a north-south direction.
 The well is located on the east bank of the Mississippi River
 about 1/2 mile west of the town of St. John, Louisiana. The well is located on the east bank of the Mississippi River, about 1/2 mile west of the town of St. John, Louisiana. The well is located on the east bank of the Mississippi River, about 1/2 mile west of the town of St. John, Louisiana.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column indicated - yes ; no).

(Ground elevation) (Total well depth 4200 ft.)

Datum for depth measurement ground level

Zone	Top	Depth (ft.)	Thick. (ft.)	Lithologic Description
Mississippian	4200	3800	400	sand & shale

C. Geologic description of injection units & possible units not in use

Rock Unit	Top	Depth (ft.)	Thick. (ft.)	Character and Areal Distribution

D. Engineering description of injection wells

1. Permeability: at 2500 ft. sand

2. Permeability: at 4000 ft. sand

3. Original Reservoir Pressure: (calculated)

4. Reservoir Temperature: at 4000 ft. (measured)

5. General Character of formation water samples were taken at 5000 ft. in the test's No. 1 disposal well.

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6. Reservoir Fracture Pressure: (2 psi/ft.)

1. These samples could have been contaminated by fluids used in the well work activity.
2. The samples are milligrams.

IV. Geology & Hydrology, continued

3.

B. Coseismology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Well name 1-1001	100 ft.	100 ft.	sand	No data

P. Mineral Resources (oil and gas, coal, brines, etc.)

7. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Size	Depth ft.	Type & Amount of Cement
Surface	12.0 in.	40.5 lbs. 10-10	10 1/4 in.	1000' annular with 20% 25' casing with 20% 20' annular with 20%
Interval	7 7/8 in.	27.0 lbs. 10-10	7 in.	1000' annular with 20% annular with 20% 1000' annular with 20% annular with 20%

Describe wellbore completion method: 4 1/2 in. O.D. stainless steel, 1/2
annular cement is installed with 40 sacks of 40 x 40 mesh gravel held in
place with a packer at 3000 ft.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

1. A tubing packed in installed. _____
2. Spring steel centralizers were run on 90' spacing on the 7.0" casing. _____
3. A 10 3/4 in. O.D. x 7 in. O.D. x 4 1/2 in O.D. gray well head assembly. _____

VI. Description of surface equipment

A. Holding tanks & flow lines Storage tanks and a clarifier provide combined holdup time of approximately 1.5 days. This is combined with additional storage surge capacity to handle up to 10 inches of rainfall. This system is also used for blending the waste material. _____

B. Filters primary and secondary filters are provided to remove solids down to 10 microns. _____

C. Pumps 2 stage centrifugal pumps. _____

D. Other pressure relief protection is provided along with instrumentation to monitor and record pressure and flow continuously _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
NO CORES	NO CORES	NO CORES
NO CORES	NO CORES	NO CORES
NO CORES	NO CORES	NO CORES
NO CORES	NO CORES	NO CORES
NO CORES	NO CORES	NO CORES
NO CORES	NO CORES	NO CORES

B. Drilling Logs

____ Drillers log
 ____ Sample log None

____ Drilling Line
 ____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 Resistivity

 Gamma ray-neutron

 SP

 Temperature

 X Caliper

 Cement bond

 Other Induction - Electric

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of nylon intermediates and neoprene.

B. Physical & chemical Description Sodium chloride brine with miscellaneous ingredients.

<u>NaCl</u>	<u>5%-20%</u>	<u>PH</u>	<u>7-11</u>
<u>Cyanide</u>	<u>0-500 PPM</u>	<u>Density</u>	<u>1.05-1.2 gms.</u>
<u>Copper</u>	<u>0-100 PPM</u>		
<u>Nitriles (an Adiponitrile)</u>	<u>0-500 PPM</u>		
<u>Ammonia</u>	<u>50-150 PPM</u>		
<u>dissolved solids</u>	<u>6%-22%</u>		

C. Volume 250,000 pounds per hour = 20,100 gallons per hour = 670 barrels per hour.

IX. Preinjection waste treatment Material blending, PH and chemical treatment and solids separation and removal are provided.

X. Well operation & operating history

A. Tests

Type	Duration	4891-4957 Zones tested	Description of test results
11-1-69	1 Hour *	4832 Ft. to 4957 Ft.	75,000 lbs/hr. @ 0 PSIG
2-26-70	1 Hour *	4832 Ft. to 4957 Ft.	110,000 lbs/hr. @ 24 PSIG
3-25-70	1 Hour *	4832 Ft. to 4957 Ft.	100,000 lbs/hr. @ 0 PSIG
4-19-70	1 Hour *	4832 Ft. to 4957 Ft.	115,000 lbs/hr. @ 0 PSIG
6-14-70	1 Hour *	4832 Ft. to 4957 Ft.	110,000 lbs/hr. @ 132 PSIG
9-15-70	1 Hour *	4832 Ft. to 4957 Ft.	100,000 lbs/hr. @ 348 PSIG
2-10-71	1 Hour *	4832 Ft. to 4957 Ft.	80,000 lbs/hr. @ 168 PSIG
3-16-71	1 Hour *	4832 Ft. to 4957 Ft.	90,000 lbs/hr. @ 360 PSIG
4-11-71	1 Hour *	4832 Ft. to 4957 Ft.	85,000 lbs/hr. @ 420 PSIG
7-31-71	1 Hour *	4832 Ft. to 4957 Ft.	72,000 lbs/hr. @ 456 PSIG

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
4789 ft.	Acidizing	3000 gal. of 15% HCL - Good
70 4789 ft.	Backwashing	Nitrogen Lift Method - Good
70 4789 ft.	Rework & Washout	Scraping and washing - Good

C. Injection rates and pressures

1. Rate

Date(s)	Average	lbs/hr. Maximum	lbs/hr.
2-24-71	76,000	90,000	lbs/hr.
" 3-28-71	105,000	100,000	lbs/hr.
" 4-28-71	100,000	100,000	lbs/hr.
" 6-7-71	100,000	100,000	lbs/hr.
" 7-21-71	74,000	75,000	lbs/hr.

2. Pressure (well head X bottom hole)

Date(s)	Average	Maximum	psi
5-24-71	144	257	psi
" 3-28-71	324	324	psi
" 4-28-71	372	372	psi
" 6-7-71	276	276	psi
" 7-21-71	456	456	psi

*Sample data taken during normal operations.

X. Well operation & operating history

D. Description of operation program: Well No. 4 is used independently of the other wells. Design flexibility allows wells 1, 2, and 3 to serve as a back-up for No. 4

E. Operating problems: Material injection rate restrictions have necessitated occasional cleaning and backwash operations.

XI. Regulatory aspects. (See note below)

A. Construction requirements: Well casing was cemented from the bottom shoe to the surface using a differential valve tool. The injection zone design involved an underground pipe within the casing, providing installation of a liner. A sealant prevents the injected material from contacting the well casing. The annular space between the injection tubing and the casing was filled with a corrosion inhibitor to prevent corrosion of the metallic surfaces.

B. Monitoring requirements: Injection pressure and volume of waste injected are recorded.

C. Restrictions on operating program: Control of injection pressures and solids control.

NOTE: Items listed in section XI include those required by the state and normal practices followed during operation.

XII. Economics

A. Total & unit costs of construction Original completion cost approximately \$150,000.

B. Operating costs Combined operating costs for brine disposal wells 1-4 and their related pre-injection treatment steps (including well work-over operations) are about \$900,000/yr.

XIII. Source(s) of Information and Published References Company files and Pollution Control and Waste Disposal Inc.; Consulting Service.

I. Operating Company & General Well Location

H. I. G. Post Oil Company, P.O. Box 111, Natchitoches, Louisiana, Natchitoches Parish, The well is located in the east part of the Mississippi River between the State and Reserve, La.

II. Well location (legal description)

Sec. 14, T11N, R. 10E, Sec. 33, T-11N, R-7E, St. John the Baptist Parish, (formerly referred to as Natchitoches Parish) Well No. 6

III. History; system planning, construction & operation.

The No. 6 well was drilled and completed under Louisiana Department of Conservation Well Form No. SW-16. Completion date was September 1, 1969. The well completion was designed for injection of enhanced hydrocarbon material with surface facilities including skimmer, sand lines, and appropriate instrumentation. Operation was commenced December 15, 1969. Operation of this well is on a non-continuous basis with direct oil injection of a steam liquid between periods of injection.

IV. Geology & Geohydrology:

A. Regional geologic setting: Monoclinial dip with maximum dip of 140 feet per mile at 600 ft. in a south-southwestward direction.

The well is located on the east flank of the Mississippian embayment which is on the southern margin of the Gulf Coastal Plain. The area in which the well is located has a monoclinial dip with a maximum dip of 140 ft. per mile in a south-southwest direction. The stratigraphic section consists of Miocene through Recent sands, clays, and shales.

11. The thickness of the formation above the well is 11 feet. The thickness of the formation below the well is 6516 feet. The ground level is 6516 feet.

Formation	Thickness (ft)	Character
Miocene & Younger	6516 ft.	Sand and shale

C. Geologic Description of Reservoir Unit & Possible Units

Depth (ft)	Formation	Thickness (ft)	Character and Approx. Porosity
6500	Miocene	75	Sand-Infinite
6425	"	75	Sand-Infinite
6350	"	75	Sand-Infinite
6275	"	75	Sand-Infinite
6200	"	75	Sand-Infinite
6125	"	75	Sand-Infinite
6050	"	75	Sand-Infinite
5975	"	75	Sand-Infinite
5900	"	75	Sand-Infinite
5825	"	75	Sand-Infinite
5750	"	75	Sand-Infinite
5675	"	75	Sand-Infinite
5600	"	75	Sand-Infinite
5525	"	75	Sand-Infinite
5450	"	75	Sand-Infinite
5375	"	75	Sand-Infinite
5300	"	75	Sand-Infinite
5225	"	75	Sand-Infinite
5150	"	75	Sand-Infinite
5075	"	75	Sand-Infinite
5000	"	75	Sand-Infinite
4925	"	75	Sand-Infinite
4850	"	75	Sand-Infinite
4775	"	75	Sand-Infinite
4700	"	75	Sand-Infinite
4625	"	75	Sand-Infinite
4550	"	75	Sand-Infinite
4475	"	75	Sand-Infinite
4400	"	75	Sand-Infinite
4325	"	75	Sand-Infinite
4250	"	75	Sand-Infinite
4175	"	75	Sand-Infinite
4100	"	75	Sand-Infinite
4025	"	75	Sand-Infinite
3950	"	75	Sand-Infinite
3875	"	75	Sand-Infinite
3800	"	75	Sand-Infinite
3725	"	75	Sand-Infinite
3650	"	75	Sand-Infinite
3575	"	75	Sand-Infinite
3500	"	75	Sand-Infinite
3425	"	75	Sand-Infinite
3350	"	75	Sand-Infinite
3275	"	75	Sand-Infinite
3200	"	75	Sand-Infinite
3125	"	75	Sand-Infinite
3050	"	75	Sand-Infinite
2975	"	75	Sand-Infinite
2900	"	75	Sand-Infinite
2825	"	75	Sand-Infinite
2750	"	75	Sand-Infinite
2675	"	75	Sand-Infinite
2600	"	75	Sand-Infinite
2525	"	75	Sand-Infinite
2450	"	75	Sand-Infinite
2375	"	75	Sand-Infinite
2300	"	75	Sand-Infinite
2225	"	75	Sand-Infinite
2150	"	75	Sand-Infinite
2075	"	75	Sand-Infinite
2000	"	75	Sand-Infinite
1925	"	75	Sand-Infinite
1850	"	75	Sand-Infinite
1775	"	75	Sand-Infinite
1700	"	75	Sand-Infinite
1625	"	75	Sand-Infinite
1550	"	75	Sand-Infinite
1475	"	75	Sand-Infinite
1400	"	75	Sand-Infinite
1325	"	75	Sand-Infinite
1250	"	75	Sand-Infinite
1175	"	75	Sand-Infinite
1100	"	75	Sand-Infinite
1025	"	75	Sand-Infinite
950	"	75	Sand-Infinite
875	"	75	Sand-Infinite
800	"	75	Sand-Infinite
725	"	75	Sand-Infinite
650	"	75	Sand-Infinite
575	"	75	Sand-Infinite
500	"	75	Sand-Infinite
425	"	75	Sand-Infinite
350	"	75	Sand-Infinite
275	"	75	Sand-Infinite
200	"	75	Sand-Infinite
125	"	75	Sand-Infinite
50	"	75	Sand-Infinite
0	"	75	Sand-Infinite

D. Engineering Description of Reservoir Unit

1. Porosity: 6500 ft. SD-11%; 6000 ft. SD-23.5%
2. Permeability: 6500 ft. SD-2000 MD; 6000 ft. SD-2600 MD
3. Original Reservoir Pressure: 2900# @ 6516 ft. @ .447/ft) calculated 2312# @ 5162 ft. (Measured)
4. Reservoir Temperature: 135° @ 6516 ft. (measured)

5. Chemical Character of Formation Water: Three samples were taken @ 5022 ft. in DI Core # 1 (Disposal) - 40 (ppm) samples were

Chloride Ion-Total	3.4%
Hardness (as CaCO ₃)	1990 ppm
Sulfate Ion	3440 ppm
Iron	2.4 ppm
Total Dissolved Solids	3.5%
p.H.	8.49

6. Reservoir Fracture Pressure: 5200# @ 6500 ft. (.8)

*These samples could have been contaminated by fluid used in the well work activity.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick.	Character	Chemical Quality
low sands	800 ft.	800 ft.	Sand	No Data

F. Mineral Resources (oil and gas, coal, brines, etc.)

None

V. Well design and construction

	Hole Size	Casing or Tubing: Weight & Grade	Size	Depth Set	Type & Amount of Cement
Surface:	11 ft.	32.75#/ft. H-40	9 5/8"	1000 ft.	Class A-150 Sacks with 2% CaCl 50/50 Pozmix - 670 Sacks with 2% Gel & 2% CaCl
Bottom:	8 3/4"	17.0#/ft. J-55	5 1/2"	6497 ft.	1. 0-2722 ft., 50-50 Pozmix-770 Sacks 2. 2722 - Bottom 1) 50-50 Pozmix 825 sacks. 2) 100 Sacks of ne Class A with 1% HR ₄ Retarder

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Design: Differential valve tool @ 2722 ft. cemented to the surface with thickness of 50-50 Pozmix. 2 3/8" stainless steel lined tubing set on a corrosion resistant packer with a 2 3/8" slotted Bastolloy C liner.

Bottom 80 ft. of 5 1/2" casing is stainless steel.

Bottom Hole Completion Method: The casing is set on top of the

V. Well design and construction, continued

A.

B. Packers, Centralizers, well head equipment, etc:

1-Liner packer

2-Tubing packer

3-Spring steel centralizers were run on 90 ft. spacing on the 5 1/2" casing.

4-The well head equipment is a 5/8" x 5 1/2" x 2 3/4" Gray Tool Co

Assembly.

VI. Description of surface equipment

A. Holding tanks & flow lines holding tank capacity provides approximately four days storage.

B. Filters Cartridge type are used to remove particles above 10 microns.

C. Pumps A positive displacement pump is used, having 50 gallons per minute capacity with 12-25 psi suction pressure and 2900 psi maximum discharge pressure.

D. Other The pump is equipped with a by-pass to control discharge pressure and relief protection against over pressurization.

VII. Cores, samples, & logs

A. Coring

From	No Cores	To	No Cores	Recovery
"	No Cores		No Cores	
"	No Cores		No Cores	
"	No Cores		No Cores	
"	No Cores		No Cores	
"	No Cores		No Cores	
"	No Cores		No Cores	
"	No Cores		No Cores	

B. Drilling logs

Drillers log

Sample log

Drilling time

Other: Density; Spies; Synergic; Perforating; Plasmate; Collar

1.

2.

3.

4.

5.

6.

VIII.

A.
Manufacture of Nylon intermediates and isocyanate

B.

Viscosity - 3 Centipoise

Notes - A mixture of high and low boiling hydrocarbons

viscous from organic modification processes.

Density..... 1.10 to 1.20 gm/cc

Carbon..... 46 to 50%

Hydrogen..... 5 to 10%

Chlorine..... 45 to 55%

pH..... Neutral

C.

IX. The waste material is blended and filtered prior to injection.

1.5. 30 gpm - Injection at 30 gallons/minute.

Date	Time	Injection Rate	Injection Point	Injection of
8-79	1 hour	30 gpm	6111-6116	700 gal Diesel Oil
1-79	1 hour	30 gpm	6111-6116	1000 gal Diesel Oil
1-79	1 hour	30 gpm	6236	1700 gal Diesel Oil
1-79	1 hour	30 gpm	6016-6020	1200 gal Waste
1-79	1 hour	30 gpm	6016-6020	1700 gal Waste
1-79	1 hour	30 gpm	6016-6020	2100 gal Waste
10-79	1 hour	30 gpm	6016-6020	0.0 gal Waste
11-79	1 hour	30 gpm	6016-6020	700.0 gal Waste
1-71	1 hour	30 gpm	6016-6020	1175 gal Waste
5-71	1 hour	30 gpm	6016-6020	1950 gal Waste

B. Maintenance of Well Status

Date	Work Done	Injection of
6-22-65	10' repair	no results
6-26-65	rodion & overhaul	no results
6-26-65	wash & pump	no results
6-27-65	pull wire	no results
6-28-65	wash & pump	no results
6-29-65	wash & pump	no results
6-29-65	set 12' screen	in operation

C. Injection rates and pressures

1. Rate = 30 gallons/minute

Date(s)	Injection Rate	Injection Point	Injection Rate
8-10-71	30 gpm	6111-6116	30 gpm
8-75-71	30 gpm	6111-6116	26 gpm
7-7-71	30 gpm	6111-6116	26 gpm

2. Pressure (well head) - Injection Rate

Date(s)	Average 1000 PSI/minute	Injection Rate
8-10-71	1700 PSIG	30 gpm
8-25-71	1800 PSIG	30 gpm
2-7-71	1700 PSIG	30 gpm

* Sample data taken during normal operation.

x. Well operation (covering history)

D. Description of operation programs No. 5 well in need

...aligned with No. 5 well. ... in ... before and after each pressure injection ...

E. Operating problems, unusual conditions, gas restrictions, etc., associated operational situation and corrective operations.

xi. Regulatory aspects. (Use form below)

A. Construction requirements. The well casing was completed from the bottom shoe to the surface using a differential valve tool.

The injection and control lines are underground runs below the casing. ... of a liner. A ... prevents the injected material from contacting the well casing. The annular space between the injection tubing and the casing was filled with ... to prevent migration of the injected substance. ... in ...

B. Regulatory requirements, casing integrity, injection pressure, and volume of water and ...

C. Restrictions re. operating procedures, control of injection pressure and volume control.

All items listed in section xi include those required by the state and usual practices followed during operation.

211. 211. 211.

A. Total & unit value of construction _____

B. Other than unit _____

211. 211. 211. of Interest and Related Expenses _____

I. Operating Company & General Well Location

Well No. 5 is located in the ... The well is located on the east bank of the ...

II. Well location (legal description)

The well is located on the ... (legally returned to the ...)

III. History of well planning, construction & operation.

The well was drilled and completed under ... of ... completion date was ... The well completion was designed for injection of ...

Injection was commenced January 14, 1970. Completion of this facility has been on a continuous basis with direct oil injected on a ...

IV. Geology & Geophysics

The well is located in the ... The well is located on the east bank of the ... The area in which the well is located is a ...

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic column included - see p. 1 no. ___).

(Ground elevation 100 ft.) (Total well depth 516 ft.)

Bottom for coring see ground level

Type	Top	Depth (ft.)	Thick-ness	Geologic Description
Shale and sandstone		0-516 ft.	516 ft.	Sand and shale

C. Geologic description of injection units & possible units not in use

Rock Unit	Top	Depth	Thick-ness	Character and Approx. Distribution

D. Engineering description of injection units

- 1. Porosity 12.00 in 2000 ft. sand
 - 2. Permeability 1000 millidarcies in 2000 ft. sand
 - 3. Original Reservoir Pressure 1510 psi @ 5000 feet.
- Calculated:
- 4. Reservoir Capacity 111 @ 1510 psi @ 5000 feet.

5. Chemical Character of Formation Water: These samples were taken in 1952 (see reports to no. 1 attached well.)

Inorganic ion-total	5.44	ppm	2.4 ppm
Sulfate ion	1.20	ppm	0.49
Chloride ion	4.24	ppm	
Total Dissolved Solids	6.64	ppm	

- 6. Reservoir Pressure Pressure 1510 psi (Calculated) @ 5000 feet.

34 These samples could have been contaminated by fluid used in the well work activity.

K. Geo-hydrology; Fresh water aquifers in vicinity

Notes:

Flow	Depth	Character	Chemical Quality
Flow	100 ft. to 200 ft.	Flow	No Data

L. Mineral Resources (oil and gas, coal, brines, etc.)

Notes:

M. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing Material & Grade	Size	Depth Set	Type & Amount of Cement
11"	32.75 #/ft. B-40	9 1/8"	1050 ft.	Class A-150 of cement
8 1/4"	17.0 #/ft. J-55	5 1/2"	6497 ft.	Stage 1. 786 of pozzix-100 sacks of cement Stage 2. 600 of pozzix

A differential valve tool was set at 2285 ft. in order to cement the casing to the surface with 106 sacks of 50/50 pozzix plus 10 sacks of cement. Stainless steel (2 3/8 in.) lined tubing was set on a corrosion resistant packer.

The bottom 50 ft. of 5 1/2 inch casing is stainless steel.

The bottom hole casing is set on top of the... The casing is set on top of the... The casing is set on top of the...

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: Centralizers on 90 ft. spacing were run on 5 1/2" casing and a stage cementing tool was used. Injection tubing was set on a wire line set packer above the liner packer. The well head is 9 5/8" x 5 1/2" 2 3/8" Gray Tool company assembly.

VI. Description of surface equipment

A. Holding tanks & flow lines Holding tank capacity provides approximately four days storage.

B. Filters Cartridge type filters are used to remove particles above 10 microns.

C. Pumps A positive displacement pump is used, having 50 GPM capacity with 12-25 PSIG suction pressure and 2900 PSIG maximum discharge pressure.

D. Other The pump is equipped with a by-pass to control discharge pressure and relief protection against over pressurization.

VII. Cores, samples, & Logs

A. Coring

From	No cores	to	None	Recovery	None
"	No cores		None		None
"	No cores		None		None
"	No cores		None		None
"	No cores		None		None
"	No cores		None		None

B. Drilling Logs

Drillers Log Drilling time
Sample log Other: J.E.

VII -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other _____
- Gamma ray-neutron
- Temperature
- Cement bond
- Electronic casing inspection

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of nylon intermediates and neoprene.

B. Physical & chemical Description

Viscosity - 4 centipoises

Waste - A mixture of high and low boiling hydrocarbon wastes from organic purification processes.

Density ... 1.10 to 1.20 gm/cc.

Carbon ... 40 to 45% Chlorine ... 45 to 55%

Hydrogen ... 5 to 10% pH ... Neutral

C. Volume ... Approximately 75000 gal/yr. maximum

IX. Preinjection waste treatment ... The waste material is blended and filtered prior to injection.

X. Well operation & operating history

A. Tests - Injection at 30 gallons/minute rate

DATE	Duration	Zones tested	Description of test results
6-28-70	9.5 Hours *	5104 ft.-5163 ft.	550 PSIG - Waste
6-30-70	7.5 Hours *	5104 ft.-5163 ft.	1150 PSIG - Waste
12-22-70	10.0 Hours *	5104 ft.-5163 ft.	1500-1600 PSIG- Waste
2-2-71	Attempted	5104 ft.-5163 ft.	2900 PSIG - Waste
3-20-71 to 4-7-71	Clean out operation	5104 ft.-5163 ft.	1600-1700 PSIG-Waste
5-22-71	15.0 Hours *	5080 ft.-5091 ft.	1600-1700 PSIG-Waste

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
5081 Ft. - 5091 Ft.	Washing, gravel packing, and acidizing	Hydrojet perforation technique. successful.

C. Injection rates and pressures

1. Rate 30 gallons/minute

Date(s)	Average	Maximum
5-25-71	17.2 M#/hr.	17.2 M#/hr.
" 5-30-71	13.0 M#/hr.	13.0 M#/hr.
" 6-1-71	17.4 M#/hr.	17.4 M#/hr.
"	"	"
"	"	"

2. Pressure (well head _____ x _____ bottom hole _____)

Date(s)	Average	Maximum
5-25-71	1675 PSIG	1700 PSIG
" 5-30-71	1700 PSIG	1700 PSIG
" 6-1-71	1750 PSIG	1800 PSIG
"	"	"
"	"	"

* Sample data taken during normal operation.

X. Well operation & operating history

D. Description of operating programs: The No. 5 well is used alternately with No. 6 well. The well is flushed before and after each waste process injection with diesel oil.

E. Operating problems: Material injection rate restrictions have necessitated occasional cleaning and backwash operations.

XI. Regulatory aspects. (See Note Below)

A. Construction requirements The well casing was cemented from the bottom shoe to the surface using a differential valve tool. The injection zone design involves an underreamed area below the casing, a gravel packing. A packer prevents the injected material from contact the well casing. The annular space between the injection tubing and (continue on bottom of page)

B. Monitoring requirements Casing pressure, injection pressure, and volume of waste injected are recorded. Electronic casing inspections were made to check the casing and tubing.

C. Restrictions on operating procedure Control of injection pressures and solids content.

the casing is filled with diesel oil to prevent corrosion of the metallic surfaces. Pressure on the casing is monitored.

NOTE: Items listed in section XI include those required by the state and normal practices followed during operation.

A. Total & unit costs of construction
Original completion approximately \$130,000.

B. Operating costs Combined operating costs for No. 5 and No. 6
wells and their related pre-injection treatment steps (including
well workover operations) are about \$300,000/yr.

III. Source(s) of Information and Published References
Company files and Pollution Control and Waste Disposal Inc.;
consulting service.

- I. Operating Company & General Well Location
 American Cyanamid Company (Project Well No. 1) operated by American Cyanamid Company is located on their former plant site in Jefferson Parish, Louisiana.
- II. Well Location (Legal description)
 Latitude - 29° 57' 25" N
 Longitude - 90° 10' 10" W
 Section 3, T29N, R11E, Jefferson Parish
 1000' from NE corner of Section 3, T29N, R11E on bearing N 82° - 20' W
- III. History, system planning, construction & operation.
 In 1954, American Cyanamid Company began planning a new noncorrosive facility here at our former plant. The study indicated that technology was not available for a treatment facility for the cyanide waste which was generated by this use. It was determined that the only feasible disposal system was that of disposal by deep wells. Feasibility and compatibility studies were undertaken by a consulting engineer in 1965 for this deep well facility. Compatibility of the waste with the natural waters from the anticipated disposal zone indicated the project was feasible. Design was done by Balk-Haydel of New Orleans and the installation of the well was done under the direction of Cyanamid's Engineering and Construction Division and Balk-Haydel. This well has served as a standby for non-corrosive waste from the plant. Operation has been trouble free and workover has not been required since its construction.
- IV. Geology & Hydrogeology
 A. Regional geology:
 The well is located in the southern margin of the Gulf Coastal Plain. The well penetrates a large regional anomaly associated with a westerly plunging syncline. The stratigraphic section consists of massive Tertiary and Quaternary sands, clays, and shales.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ; no).

(Ground elevation 2.0') (Total well depth 2721)

Datum for depth measurement MS to G.L. - 10.6'

Name	Age	Depth (top)	Thickness	Lithologic Description
Undifferentiated	Recent	0'	1000'	Alternating shale and massive fresh water sand sequence
	Holocene			
Undifferentiated	Pleistocene	1000'	150'	Alternating shale and massive
	and Pliocene			brackish and salt water sand
				sequence
2400' sand	Pliocene	2300'	100'	Massive unconsolidated salt water

C. Geologic Description of Injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thickness	Character and Areal Distribution
1600' sand	Pliocene	1700'	100'	Massive unconsolidated salt water sands having large
2400' sand	Pliocene	2300'	100'	regional distribution

D. Engineering description of injection units

1. Porosity: 34%

2. Permeability: Measurable in Darcy's

3. Original Reservoir Pressure: logged with 9.7 lbs./gal. mud
 0.465 (2300) = 1027

4. Reservoir Temperature: less than 100°F

5. Character? Character of Formation Water: Salt water
 or unknown composition and density.

IV. Geology & Petrology, continued

3.

K. Geohydrology; fresh water available in vicinity

Name	Depth	Thickness	Character	Chemical Quality
Unconsolidated	0	300'	Heavy sand, silty, fine gravel and brackish water	Not applicable

N. Mineral Resources (oil and gas, coal, brines, etc.)

No commercial trace of oil, gas or coal have been penetrated by this well.

However, numerous brackish and salt water sands were penetrated below 300' to T.B.

V. Well design and construction

A. Casing, Tubing, and Cement

Depth	Type & Amount of Cement	Casing or Tubing	Size	Weight	Depth	Type & Amount of Cement
Surface	11-3/4" casing (10')	4 1/2"	3-3/8"	11.5 lb	237.56'	11-3/4" casing (10')
10'		3 1/2"	2-7/8"	9.7 lb	257.80'	Set on packer
20'		2 7/8"	2-1/2"	7.5 lb	271.95'	Run in casing
30'		2 1/2"	2"	5.5 lb	301.55'	Bottom

In addition to the above mentioned casing, 10' of 11-3/4" casing was used for the bottom 10' of the well.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Perfect Log Model 3-25-4012 9-5/8" X 11-3/4"

Centralizer. No information available

Well Head: 5175 psi test, Gray Seal Co., 11-3/4" OD X 9-5/8" OD X 2-3/8" CD
OSD well head assembly, 1840 psi V.P.

VI. Description of surface equipment

A. Holding tanks & flow lines Cum water is injected into the well
to maintain a positive head on the well. No special tanks. Approximately
150' of 6" steel pipe.

B. Filters 1-9' diameter downflow sand filter

C. Pumps _____

D. Other An emergency injection system has been provided. In case of
injection into surface, a valve opens automatically and compressed water
is provided from a high tank which supplies approximately 80-90 lbs. pressure.

VII. Cores, samples, & Logs

A. Coring - No cores taken

From	To	Recovery

B. Drilling Log

Drillers Log

Sample Log

Drilling time

Other: _____

VII. -- Cover, sample, & size, continued

C. Cover test run

- 1. Testivity Grain composition
- 2. ... Temperature
- 3. ... Caliper Density test
- 4. ...

VIII. Waste Characteristics

A. Industrial process from which waste is derived

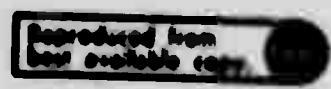
The waste is derived from the production of ...

B. Physical & chemical description

This is a ... of ...
 The No. 2 well. ...
 well. ...
 ...

C. Volume approximately 10 million per year.

IX. Inspection with ...



X. Well operation & operating history

A. Tests

TYPE	DATE/TIME	TIME TESTED	DESCRIPTION OF TEST RESULTS
ISOLATION	22-27-52	2:45-3:30	Isolated approximately 100 cu. ft. of gas, approximately 100 cu. ft. of water.
ISOLATION	24-25-52	2:45-3:30	Injected 400 GPM fresh water with 70 psi surface pressure.

B. Treatments or stimulation

ZONE TREATED	TREATMENT METHOD	DESCRIPTION OF TREATMENT AND RESULTS
No treatment or stimulation performed.		

C. Injection rates and pressures

1. Rate

DATE(S)	AVERAGE 10 GPM	MAXIMUM 50 GPM
1952	50 GPM	50 GPM
1952	50 GPM	50 GPM
1952	50 GPM	50 GPM
1952	50 GPM	50 GPM

2. Pressure (well head)

DATE(S)	AVERAGE 10 PSI	MAXIMUM 40 PSI
1952	40 PSI	40 PSI
1952	40 PSI	40 PSI
1952	40 PSI	40 PSI
1952	40 PSI	40 PSI

A. Full operating & operating history

B. Description of operating procedure

This will be printed, including the last change made, including any
alteration in the value and the procedure.

C. Operating problems (as mentioned in the other two items)

State them.

I. Regulatory aspects.

A. Construction requirements

B. Monitoring requirements (how often, how far, etc.)

C. Restrictions on operation procedure (how many, how many)

State them.

XII. Economics

A. Total 1 unit costs of construction \$170,000

B. Operating costs \$5,000/yr (estimated)

XIII. Source(s) of Information and Published References

London Water Department Bulletin No. 1 and No. 2.

I. Operating Company & General Well Location

American Cyanamid Company disposal well No. 2 operated by American Cyanamid Company is located on their Fortier plant site in Jefferson Parish, Louisiana.

II. Well location (legal description)

378' 6" from SE corner of Section 3, T13S, 192E on bearing N 23° - 29' W

Section 3, T13S, 192E, Jefferson Parish

III. History, system planning, construction & operation.

In 1964, American Cyanamid Company began planning a new acrylonitrile facility at the Fortier plant. The study indicated that technology was not available for a treatment facility for the cyanide waste which was generated by this new facility. It was determined that the only feasible disposal system was that of disposal by deep wells. Feasibility and compatibility studies were undertaken by a consulting engineer in 1965 for this deep well facility. Compatibility of the waste with the natural waters from the anticipated disposal zone indicated the project was feasible. Design was done by Walk-Heydel of New Orleans and the installation of the well was done under the direction of Cyanamid's Engineering and Construction Division and Walk-Heydel. This well has served as a primary disposal system for waste from the acrylonitrile process, methyl methacrylate waste acid and other miscellaneous streams. The operation has been relatively trouble free with a workover only being required once, which was in the first week of operation. The well was modified in early 1967 to accept acid and waste. The well required a workover in 1970 because of a mechanical failure of a coupling in the injection string.

IV. Geology & Geophysics

A. Regional Geologic Setting:

The well is located in the southern margin of the Gulf Coastal Plain. The well penetrates a large regional anomaly associated with a southerly plunging syncline.

The stratigraphic section consists of massive Tertiary and Quaternary sands, clays, and shales.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes X ; no).

(Ground elevation 5.0') (Total well depth 3302)

Datum for depth measurement RKB to G.L.

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Undifferentiated	Recent	0	1000'	Alternating shale and massive fresh water sand sequence
Undifferentiated	Pleistocene	1000'	1360'	Alternating shale and massive brackish and salt water sands
2400' sand	Pliocene	2365'	125'	Massive unconsolidated salt water sand
2700' sand	Pliocene	2745'	65'	Massive unconsolidated salt water sand
3000' sand	Pliocene	2980	290'	Massive unconsolidated salt water sand

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
1800' sand	Pliocene	1790'	280'	Massive unconsolidated salt water sands having large regional distribution.
2400' sand	Pliocene	2365'	125'	
2700' sand	Pliocene	2745'	65'	
3000' sand	Pliocene	2980'	290'	

D. Engineering description of injection units

1. Porosity: 34%
2. Permeability: Measurable in Darcy's
3. Original Reservoir Pressure: Drilled with 9.7 lb. mud
0.465 (2980) Log with 10.1
4. Reservoir Temperature: Less than 102°F
5. Chemical Character of Formation Water: (Salt water of unknown composition and density.)
6. Reservoir Fracture Pressure: 2086 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Undifferentiated	0'	1000'	Massive recent pleistocene fresh and brackish water sands.	Not available

F. Mineral Resources (oil and gas, coal, brines, etc.)

No commercial zones of oil, gas or coal have been penetrated by this well.
However, numerous brackish and salt water sands were penetrated below 1000' to T.D.

V. Well design and construction
A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth ft	Type & Amount of Cement
Surface	17-1/2"	47 lb. J55 Steel	11-3/4"	3066.43'	Cement + Sol (970 lbs)
Intercased.					
		30.5 lb/ft. J55 Steel	9-5/8"	2876.64'	Set on PKR
		300 wall fibercast	5-1/2"	3009'	hung in tension

20", 0.375" wall driven to 95.70

The bottom hole completion method: Injection of liquid waste through
lines in 5-3/4" casing from 3085'-3000'.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Packer: Baker Model "G"-53-6813B 9-5/8" X 11-3/4" _____

Centralizers: spaced every 100' on 3-1/2" Fibercast tubing _____

Well head: 2175 psi test, Gray Tool Company, 11-3/4" OD X 9-5/8" OD X _____

3-1/2" OD, well head assembly: 1440 psi W.P. _____

VI. Description of surface equipment

A. Holding tanks & flow lines Tanks: 13,500 gallon plastic, 10,000 gallon plastic, 10,000 gallon steel. Piping: 1500 ft. 3" polypropylene lined steel pipe; 1200 ft. of 6" steel pipe.

B. Filters Four-9' diameter steel downflow sand filters, one-4' diameter rubber lined steel upflow filters, two-4' diameter plastic upflow filters. Two rubber lined steel polishing filters 18" in diameter with 20 micron socks.

C. Pumps Eight steel pumps, four alloy 20 pumps

D. Other _____

An emergency injection system has been provided. The system provided for the No. 1 well also services the No. 2 well. In addition, there is a natural gas engine driven pump which is started automatically in case of power failure or loss of pressure in the injection line.

VII. Cores, samples, & Logs No cores taken

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

Drillers Log Drilling time
 Sample log Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

X ResistivityX Gamma ray-neutronX SP

_____ Temperature

X Caliper

_____ Cement bond

_____ Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Acrylonitrile, methyl methacrylate, melamine, hydrogen cyanide, yellow prussiate of soda. The waste is derived from the manufacture of acrylonitrile.

B. Physical & chemical Description Acrylonitrile plant net stripper

bottoms liquid, 200 ppm ammonia, 500 ppm sulfates and up to 100 ppm solids; waste water column bottoms liquid, about 1% suspended solids. Methyl methacrylate plant - liquid up to 30% sulfuric acid, up to 20% sulfates. Melamine plant - liquid, 800 ppm urea and about 500 ppm ammonia. The hydrogen cyanide plant - average 20 ppm HCN. Yellow prussiate of soda - liquid, 2% YFS, 100 ppm free cyanide.

C. Volume 200 GPM net stripper bottoms, 50 GPM waste water column bottoms, 20 GPM methyl methacrylate waste acid, 70 GPM melamine, 5 GPM hydrogen cyanide, 20 GPM yellow prussiate of soda.

IX. Preinjection waste treatment Settling and filtration.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Backwash	90 hours	3170-3200'	Recovered $\frac{1}{2}$ 100 yds. ³ coarse sand and salt water
Injection	24 hours	3170-3200'	300 GPM fresh water with 50 psig surface pressure
Injection	24 hours	3085-3200'	95 GPM fresh water with 22 psig surface pressure
Injection	24 hours	3085-3200'	150 GPM fresh water with 60 psig surface pressure

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
3000' SD	February 1969	Started injecting methyl methacrylate waste acid with approximately 100 psi surface pressure.

C. Injection rates and pressures

1. Rate (NSB)

Date(s)	1966-1968	Average	250 GPM	Maximum	300 GPM
"	1966-1968	"	250 GPM	"	300 GPM
"	1966-1968	"	250 GPM	"	300 GPM
"	1966-1968	"	250 GPM	"	300 GPM
"	7/71, 8/71, 9/71	"	300 GPM	"	320 GPM

2. Pressure (well head

X bottom hole)

Date(s)	1966-1968	Average	110 psi	Maximum	160 psi
"	1966-1968	"	110 psi	"	160 psi
"	1966-1968	"	110 psi	"	160 psi
"	1966-1968	"	110 psi	"	160 psi
"	7/71, 8/71, 9/71	"	105 psi	"	115 psi

X. Well operation & operating history

D. Description of operating programs:

Well completed in January 1966. Injected net stripper bottoms from March 1966 until February 1969, at which time methyl methacrylate waste acid was started into the well and has been successfully injected to this date.

E. Operating problems: Limited to normal pump maintenance. One problem with sanding up during initial startup. One tubing coupling failure in May 1970.

XI. Regulatory aspects.

A. Construction requirements Designed to conform with Conservation Department requirements.

B. Monitoring requirements None required.

C. Restrictions on operating procedure None other than normal permit restrictions.

I. Economics

A. Total & unit cost of construction \$600,000

B. Operating costs \$60,000

II. Source(s) of Information and Published References

Louisiana Water Resources Bulletin No. 1 and No. 2.

WELL FILE NUMBER

LA.
STATE

1-26
URN

#1 Well

I. Operating Company & General Well Location

TEXACO INC.

Louisiana Plant Refinery (Near Union).

P. O. Box 37

Convent, Louisiana 70723

II. Well location (legal description)

844° 43' 10" W 14027.24' Cr. NE/COB Sec 5, T115, R3E

Lambert Coordinates - X-2,137,759.80, Y-525,531.54

III. History; system planning, construction & operation.

4-8-65 Installation of waste disposal well recommended by

Mr. Robert A. LaFleur, Executive Secretary LA

Stream Control Commission.

9-16-65 Permission obtained from La. Dept of Conservation
to drill well.

8-1-66 Well acceptance injection test completed 600 GPM
and 40 PSIG well head pressure.

IV. Geology & Geohydrology

A. Regional geologic setting: The disposal well is located
along the extreme Northeast margin of the South La. Gulf
Coast Salt Dome Basin.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no x).

(Ground elevation _____) (Total well depth 2200')

Datum for depth measurement Rotary Table

Name	Age	Depth (top)	Thickness	Lithologic Description
--	Pleistocene	•	•	Sand and Shale
* No data available as to exact top and bottom of Pleistocene				

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thickness	Character and Areal Distribution
Pleistocene		1940	100'±	Unknown (Over 100 Sq. Miles)
Pleistocene		1850	100'±	Unknown (Over 100 Sq. Miles)

D. Engineering description of injection units

1. Porosity: Estimate 35%

2. Permeability: Estimate 1000-4000 Millidarcies or more

3. Original Reservoir Pressure Calculated by Multiplying

Depth by 0.467 2000PSI x 0.467 psi/ft. = 934psi

4. Reservoir Temperature: 115°F

5. Chemical Character of Formation Water: _____

See Attachment #1

6. Reservoir Fracture Pressure: _____

@ 2000' = 2000 x 0.667 = 1334 psi

@ 2200' = 2200 x 0.675 = 1485 psi

IV. Geology & Geohydrology, continued

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
--	±100'	±500'*	Sand	Unknown
*Indicated by Electric Log				

F. Mineral Resources (oil and gas, coal, brines, etc.)

NONE

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	25"	Conductor Casing	20"	60'	Common 120sx
Intermed.	18"	Outer Casing-API5L	13 3/8"	1943'	Data not Availab!
		Plain Steel 54.5#/ft J-55, ST&C			
Injection	12 1/2"	Inner String-CM 5 5/8" 2065'			
		24#/ft, J-55, ST&C, Internally coated w/tube kote 90			

Other

Describe bottom hole completion method: Run under reamer and ream
9 7/8" Pilot hole to 24" hole through injection interval. Make up
screen setting with blank riser pipe and run total depth. Place gravel
in annulus. Run initial production test before setting packer to ensur
gravel properly placed. Run packer on 8 5/8" tubing to top of blank
liner, set down on liner to set packer per manufacturer's instructions.

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- Gamma ray-neutron
- SP
- Temperature
- Calliper
- Cement bond
- Other Directional, Photoarray

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Petroleum Refining

B. Physical & chemical Description

Sulfidic (sour) and aromatic process waste water

C. Volume 100 BBL

IX. Preinjection waste treatment NONE

X. Well operation & operating history

A. Tests

TYPE	Duration	Zones tested	Description of test results
1-66) Injection		Injection	600 GPM and 40 psig
25-70) Injection	4 hrs	Injection	

B. Treatments or stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
21-67) Injection	Acidize	2000 Gal 15% HCL
17-67) Injection	Acidize	
22-68) Injection	Acidize	
15-68) Injection	Contractor removed 70 ft. solids from well screen	Flow reestablished
23-69) Injection	Acidize & clean out	Favorable Restoration

C. Injection rates and pressures

1. Rate

Date(s)	Continuous opn.	Average 100 GPM	Maximum 600 GPM (test)
		"	"
"		"	"
"		"	"
"		"	"

2. Pressure (well head _____ bottom hole X)

Date(s)	Continuous Opn.	Average 1150 psig	Maximum 1495 psig (test)
"		"	"
"		"	"
"		"	"
"		"	"

X. Well operation & operating history

D. Description of operating programs: Continuous Operation

E. Operating problems: Reduced Performance - Improved

performance expected after new settling tank and filter
placed on stream.

XI. Regulatory aspects.

A. Construction requirements Drill 18" OD Hole to approximately

1900' and underream from 1790' to 1900' for gravel pack;

slug program - 13 3/8" set at 1800' and CMTD to surface;

5 5/8" prod string on packer to TD w/SLTD liner

B. Monitoring requirements Pressure (annulus and injection) flow

C. Restrictions on operating procedure _____

XII. Economics

A. Total & unit costs of construction \$200,000 Total:
\$150,000 drill well; \$50,000 pumps, piping, tank and vessels
and filter.

B. Operating costs NA

XIII. Source(s) of Information and Published References

1. Deep Well Injection of Liquid Waste by D.L. Warner
PHS Publ. No. 999 - WP-21, 1965.
2. Subsurface Salt-Water Disposal, API 1960.
3. Ground Water and Wells, Edward E. Johnson Inc. Publisher, 1966.
4. Subsurface Disposal of Industrial Wastes, published by
Interstate Oil Compact Commission, Oklahoma City, Okla., 1968.
5. Ultimate Disposal of Advanced - Treatment Waste by Louis
Koenig - Research, PHS Publ. No. 999-WP-10.
6. "Deep Well Waste Injection - Reaction With Aquifer Water"
by D. L. Warner, "Journal of Sanitary Engineering Division,
Proceedings of the American Society of Civil Engineers",
August 1966.

ATTACHMENT #1

RESULTS OF WATER ANALYSES

FORMATION WATER COLLECTED
FROM WELLS W-11 & W-12

<u>PROPERTY</u>	<u>WELL #1</u>	<u>WELL #2</u>
Dissolved Oxygen		
Sulfide as H ₂ S	-0-	-0-
pH	6.6	7.0
Alkalinity as CaCO ₃	18	24
Acidity as CO ₂		
CaCO ₃ stability index	-0.6	-0.6
Temperature, °F	90	90
Redox potential, Mc mv	+60	120
Reducing capacity as SO ₂		
Iron	30	32
Calcium	5,100	5,250
Magnesium	1,350	1,400
Sodium	28,100	30,500
Barium	165	200
Sulfate	-0-	-0-
Carbonate	-0-	-0-
Bicarbonate	29	22
Chloride	56,400	60,600
Total dissolved solids	91,200	98,000
Specific gravity, 60/60	1.063	1.067
Turbidity as SiO ₂		

*Considerable iron hydroxide precipitate

I. Operating Company & General Well Location

TEXACO INC.

Louisiana Plant Refinery (near Union)

P. O. Box 37

Convent, Louisiana 70723

II. Well location (legal description)

S 40° 28' 40"W 3614.58' fr. NE/COR Sec 5, T11S, R3E

Lambert Coordinates - X-2,138, 247.03, Y-525,643.68

III. History, system planning, construction & operation.

4-8-65 Installation of waste disposal well recommended
by Mr. Robert A. Lafleur, Executive Secretary La.
Stream Control Commission

9-16-65 Permission obtained from La. Dept. of Conservation
to drill well.

7-2-66 Well acceptance injection test completed 600 GPM
and 8 1/2 psig well head pressure

IV. Geology & Geohydrology:

A. Regional geologic setting: The Disposal Well is located
along the extreme Northeast margin of the South La. Gulf
Coast Salt Dome Basin.

IV. Geology & Geohydrology, continued 2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no x).

(Ground elevation _____) (Total well depth 2200')

Datum for depth measurement Rotary Table

Name	Age	Depth (top)	Thick-ness	Lithologic Description
--	Pleistocene	*	*	Sand and Shale
*No data available as to exact top and bottom of Pleistocene				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
	Pleistocene	1990	100'±	Unknown(over 100 Sq. Miles)
	Pleistocene	1850	100'±	Unknown(over 100 Sq. Miles)

D. Engineering description of injection units

1. Porosity: Estimate 35%
2. Permeability: Estimated 1000-4000 Millidarcies or more
3. Original Reservoir Pressure: Calculate by Multiplying Depth by 0.467 2000ft. x 0.467 psi/ft = 934 psi
4. Reservoir Temperature: 116°F

5. Chemical Character of Formation Water: See Attachment #1

6. Reservoir Fracture Pressure: 2000' = 2000 x 0.667 = 1334 psi
2200' = 2200 x 0.675 = 1485 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
--	± 100'	±500'*	Sand	Unknown

* Indicated by Electric Log

F. Mineral Resources (oil and gas, coal, brines, etc.)

NONE

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	25"	Conductor Casing	20"	41'	Redimix 80 Sx
Intermed.	18"	Outer Casing API 5L	13 3/8"	2198	Posmix 1400 Sx Common 150Sx + 115Sx
		Plain Steel 54.5#/ft	J-55, ST&C		
Injection		Inner String - CS 8 5/8"			
		24#/ft, J-55 Grade, ST&C, Internally Coated w/Tube kote 90			

Other

Describe bottom hole completion method: Run under reamer and ream
9 7/8" pilot hole to 24" hole through injection interval. Make up
screen setting with blank riser pipe and run total depth. Place
gravel in annulus. Run initial Production Test before setting
packer to ensure gravel properly placed. Run packer on 8 5/8" tubing
to top of blank liner, set down on liner to set packer per manufacturer'
instructions.

- V. Well design and construction, continued 4.
- B. Packers, Centralizers, well head equipment, etc: _____
- Packer by Halliburton
- Gulf Coast Machine & Supply Co. type CY casinghead assembly.
- Centralizers, float shoe, float collar (Data not available
as to type)

VI. Description of surface equipment

- A. Holding tanks & flow lines 2.5 Mbbl Settling Tank;
8" ϕ fill and suction lines; 2" ϕ oil skim
(NOTE: Erection complete; tank to be placed on line after
necessary tests)
- B. Filters 250 GPM Hayward filter with sand, Durcon, and
coal media.
(NOTE: Filter has been tested but it is not on line yet)
- C. Pumps 250 GPM Filter Feed (20 psi); 550 gpm injection
(175psi); 550 gpm injection (175psi); 25 gpm Foul Oil;
2gph Alkycide Injection (Not in use)
- D. Other 2 Surge Drums (7.5' ϕ x 17.5) presently in use; will
ultimately be used only when 2.5 Mbbl tank being cleaned.

VII. Cores, samples, & Logs

A. Coring Not Performed

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

- X Drillers Log _____ Drilling time _____
- X Sample log (Sieve Analysis _____ Other: _____
 through injection zone)

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

X SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Petroleum Refining

B. Physical & chemical Description _____

Sulfidic (sour) and phenolic Process waste water.

C. Volume 100 GPM

IX: Preinjection waste treatment NONE

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
2-66) Injection		Injection	600GPM and 82 PSIG
1-70) Injection		Injection	

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1-67) Injection	Acidize	2000 Gal 15% HCL
7-67) Injection	Acidize	
-68) Injection	Acidize	
5-68) Injection	Contractor Removed 67 ft. solids from well screen and acidize - Injection proceeded	
2-69) Injection	Acidize & Wire Gauged - 40 ft. solids in injection sc	
4-70) Injection	Acidize & Clean out	Favorable Restoration

C. Injection rates and pressures

1. Rate

Date(s)	Continuous Opp.	Average 100GPM	Maximum 600GPM (test)
"		"	"
"		"	"
"		"	"
"		"	"

2. Pressure (well head _____ bottom hole X)

Date(s)	Continuous Opp.	Average 1300PSIG	Maximum 1544 PSIG (test)
"		"	"
"		"	"
"		"	"
"		"	"

X. Well operation & operating history

D. Description of operating programs: Continuous Operation

E. Operating problems: Reduced Performance -

Improved performance expected after new settling tank and filter placed on stream.

XI. Regulatory aspects.

A. Construction requirements Drill 18" OD hole to approximately 1900' and underream from 1790'-1900' for gravel pack; csg. program - 1 3/8" set at 1800' and CMTD to surface; 8 5/8" PROD string on packer to TD w/SLTD Liner.

B. Monitoring requirements Pressure(annulus and injection) flow

C. Restrictions on operating procedure

XII. Economics

A. Total & unit costs of construction \$200,000 Total:

\$150,000 drill well; \$50,000 pumps, piping, tank, vessels,
and Filter

B. Operating costs _____

N/A

XIII. Source(s) of Information and Published References _____

1. Deep Well Injection of Liquid Waste by D. L. Warner
PHS Publ. No. 999-WP-21, 1965.
2. Subsurface Salt-Water Disposal, API 1960.
3. Ground Water and Wells, Edward E. Johnson Inc. Publisher 1966.
4. Subsurface Disposal of Industrial Wastes, Published by
Interstate Oil Compact Commission, Oklahoma City, Okla. 1968
5. Ultimate Disposal of Advanced-Treatment Waste by Louis Koenig-
Research, PHS Publ. No. 999-WP-10.
6. "Deep Well Waste Injection - Reaction with Aquifer Water"
By D. L. Warner, "Journal of Sanitary Engineering Division
Proceedings of the American Society of Civil Engineers,"
August, 1966.

ATTACHMENT #1

RESULTS OF WATER ANALYSES

FORMATION WATER COLLECTED
 WHEN WELLS WERE DRILLED

<u>PROPERTY</u>	<u>WELL #1</u>	<u>WELL #2</u>
Dissolved Oxygen Sulfide as H ₂ S	-0-	-0-
pH	6.8	7.0
Alkalinity as CaCO ₃	18	24
Acidity as CO ₂		
CaCO ₃ stability index	-0.6	-0.6
Temperature, °F	90	90
Redox potential, E _c mv	+60	120
Reducing capacity as SO ₃		
Iron	38	32
Calcium	5,100	5,250
Magnesium	1,340	1,400
Sodium	28,100	30,500
Barium	165	200
Sulfate	-0-	-0-
Carbonate	-0-	-0-
Bicarbonate	29	22
Chloride	56,400	60,600
Total dissolved solids	91,200	98,000
Specific gravity, 60/60	1.063	1.067
Turbidity as SiO ₂	*	

*Considerable iron hydroxide precipitate

I. Operating Company & General Well Location

TEXACO INC.

Louisiana Plant Refinery (near Union)

P. O. Box 37

Convent, Louisiana 70723

II. Well location (legal description)

Lambert Coordinates X-2, 135, 498.93 Y-524, 507.23

Sec 12, T115, R3E

III. History; system planning, construction & operation.

4-3-70 Permission obtained from La. Geological Society
to Drill #3 Well.

4-6-70 Permission (Work Permit obtained from La. Dept.
of Conservation to drill well

IV. Geology & Geohydrology

A. Regional geologic setting: The Disposal Well is located
Along the extreme Northeast margin of the South La. Gulf
Coast Salt Dome Basin

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes____; no x).

(Ground elevation____) (Total well depth 2200')

Datum for depth measurement Rotary Table

Name	Age	Depth (top)	Thick-ness	Lithologic Description
--	Pleistocene	*	*	Sand and Shale

*No data available as to exact top and bottom of Pleistocene

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
	Pleistocene	1990'	100'±	Unknown (Over 100 Sq. Miles)
	Pleistocene	1850'	100'±	Unknown (Over 100 Sq. Miles)

D. Engineering description of injection units

1. Porosity: Estimate 35%

2. Permeability: Estimate 1000- 4000 Millidarcies or More

3. Original Reservoir Pressure: Calculate by Multiplying Depth by 0.467 2000 ft. x 0.467 psi/ft = 934 psi

4. Reservoir Temperature: 116°F

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

@ 2000' = 2000 x 0.667 = 1334 psi

@ 2200' = 2200 x 0.675 = 1485 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
	±100'	±500'*	Sand	Unknown

*Indicated By Electric Log

F. Mineral Resources (oil and gas, coal, brines, etc.)

NONE

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Size & grade	Size	Depth Set	Type & Amount of Cement
Surface	30"	Conductor 196#/ft.	30"	73'	Data not available
Interval	26"	Casing - 65#/ft	16"	1000'	Common 2375 sacks
	14 3/4"	Casing - 40.5#/ft K-55	10 3/4"	1993'	Common 435 sacks
Injection		Inner String	7"	2105'	
		Internally coated with Tubekote TK21			

Other Airlift tubing 2 3/8" 473'

Describe bottom hole completion method: Underream hole to 26"

Through disposal sand. Run 7" Monel Pipe type wire wrapped gravel pack screen through underreamed section of hole. Place gravel around screen. Run 7" packer and 7" tubing to top of blank lines. Set packer per manufacturer's instructions. Swab well through 7" tubing until maximum deliverability is achieved.

V. Well design and construction, continued 2.

B. Packers, Centralizers, well head equipment, etc: _____

Texas Iron Works rubber pin packer

float shoe, float collar - Baker and Howell; Centralizer -

type unknown

Brewster well head

VI. Description of surface equipment

A. Holding tanks & flow lines 54.4 Mbl

Ballast Tank with 20" ϕ fill and 8" ϕ swing and suction lines.

2.5 Mbl Backwash tank with 6" fill and 4" suction lines.

B. Filters 600 gpm filter proposed, Type filter to be

determined from analysis of injection water.

C. Pumps 600 gpm filter feed

600 gpm (600 psi) well injection, 450 gpm oil skis.

D. Other _____

VII. Cores, samples, & Logs

A. Coring not performed

From _____ to _____ Recovery _____

" _____ " _____

" _____ " _____

" _____ " _____

" _____ " _____

" _____ " _____

B. Drilling Logs

X Drillers log _____ Drilling time _____

_____ Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Petroleum Refining

B. Physical & chemical Description _____

Chlorides, Sulfides

C. Volume to be determined (Estimate 450 OPM)

IX. Preinjection waste treatment NONE

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection (8-18-70)	2 hrs	Injection	Max Press 600 psi Max Flow 600 gpm Fresh Water Test

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures-only injection test

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history- well not in operation yet

D. Description of operating programs: N/A

E. Operating problems: N/A

XI. Regulatory aspects.

A. Construction requirements 24" casg. set at 50', 16" casg. at 900' and CMT to surface, 10 3/4" casg. set at 2100' and CMT to surface. Injection string will be 7" casg. with packer immediately above the 2100' level. A 2 1/2" tbg. will be utilized for backwashing. Minimum standard for casing as follows: 15" 17.5#;

B. ^{10 3/4"} ^{40 5#} ^{17 23#} monitoring requirements Pressure Annulus and injection flow

C. Restrictions on operating procedure

XII. Economics

A. Total & unit costs of construction \$300,000 Total:\$150,000 drill well; \$150,000 ballast and backwash tanks, pumps,
pipng. treatment facilities.

B. Operating costs _____

XIII. Source(s) of Information and Published References

1. Deep Well Injection of Liquid Waste by D. L. Warner
PHS Publ. No. 999 -WP-21, 1965.
2. Subsurface Salt-Water Disposal, API 1960.
3. Ground Water and Wells, Edward E. Johnson Inc. Publisher, 1966.
4. Subsurface Disposal of Industrial Wastes, Published by
Interstate Oil Compact Commission, Oklahoma City, Okla. 1968
5. Ultimate Disposal of Advanced - Treatment Waste by Louis
Koenig- Research PHS Publ. No. 999-WP-10.
6. "Deep Well Waste Injection-Reaction with Aquifer Water"
By D. L. Warner, "Journal of Sanitary Engineering Division,
Proceedings of the American Society of Civil Engineers."
August 1966.

WELL FILE NUMBER

STATE

L-29
UMR

I. Operating Company & General Well Location

Shell Chemical Company Geinmar Louisiana

Aqueous Waste Disposal Well #2

II. Well location (legal description)

Begin NW cor lot 1, Sec. 14 T10S. R2E th. N 55° 35' 59"E along prop. line
1,452.6' th. N55° 36' 03"E 735.05 th. S34°26' 01"E 274.4' to well

III. History, system planning, construction & operation.

The well was drilled to provide a means of disposal for plant aqueous wastes. The surface facilities were designed by Shell Chemical and installed by Foster Wheeler Corp. The subsurface facilities were designed by Shell Oil and installed by Stamm-Schoele under Shell Oil's supervision. The well was originally drilled as an acid disposal well, but the casing was broken during construction. The broken casing was drilled out, and the well was completed as an aqueous disposal well. The well was commissioned in the 2nd quarter of 1967 and has been in continuous service since.

IV. Geology & Geohydrology

A. Regional geologic setting: Geinmar is located within the Mississippi Embayment on the deltaic plain of the Mississippi River. The upper 4100 feet of sediments penetrated to date by drilling in the immediate vicinity are Quaternary and Tertiary sands, shales and clays.

IV. Geology & Geology, continued

2.

B. Geologic description of rock units penetrated by well
 Rock Unit (Geologic Column included -yes ___; no X).
 (Ground elevation 20 approx.) (Total well depth 1700)
 Datum for depth measurement 2.7' above CIP

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Unnamed	Quaternary	Surface	1700	Sand, clay, and shale

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Unnamed	Quaternary	1285	65	Unknown
Unnamed	Quaternary	1356	70	Unknown

D. Engineering description of injection units

1. Porosity: 33%
2. Permeability: 3D
3. Original Reservoir Pressure: 800 psi
4. Reservoir Temperature: 90° F
5. Chemical Character of Formation Water: 25,000-50,000 ppm cl-
6. Reservoir Fracture Pressure: 1105 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
None below surface casing				

F. Mineral Resources (oil and gas, coal, brines, etc.)

None.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	9 7/8"	23#	J-55	7"	1012' Class A 500 sacks
Intermed.	6 1/4"	17#	N-80	5 1/2"	1698' Common 100 sacks
Infection	6 1/4"	2.4#	J-55	1 1/4"	1496'

Other

Describe bottom hole completion method: Float Collar 1654' ; Set shoe at 1698.

V. Well design and construction, continued

4.

B. Packers, Centralizers, Well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

Tank: 135,000 Gallon Steel _____

Lines: 4" Carbon Steel to well. _____

B. Filters None. _____

C. Pumps 200 gal. 200 gal. centrifugal pump _____

D. Other _____

VII. Cores, samples, & logs

A. Coring

From None to _____ Recovery _____

" _____

" _____

" _____

" _____

" _____

B. Drilling Logs

_____ Drillers log

_____ Sample log

_____ Drilling time

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Fractivity
- Gamma ray-neutron
- SP
- Temperature
- Caliper
- Cement bond
- Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Plantwide wastewater collection system.

B. Physical & chemical Description Water containing about 2% dissolved organic compounds; little or no solids.

C. Volume 800 bbl/day average; 1000 bbl/day maximum

IX. Preinjection Waste Treatment screened through 100 micron strainer. When solids are present, a precoat filter is used to remove solids.

7. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	1 1/2 hr.	1540-1010	Test fluid at 1 MPa or vacuum

B. Treatments or Stimulation

Zone Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s) 1/68 to 7/71	Average 445 bbl/day	Maximum 6500 bbl/day

2. Pressure (well head _____ bottom hole _____)

Date(s) 1/68 to 7/71	Average 200 psig	Maximum 200 psig

X. Well operation & operating history

D. Description of operating programs: The well is currently
operated to keep a high flowrate at all times. When process water is
not being pumped, clarified water is injected at the well head at
~70 psig.

E. Operating problems: The original well screen was removed in June
1971 because of plugging. Occasional backflush is now required.

XI. Regulatory aspects.

A. Construction requirements Approval of La. Geological Survey
and State Board of Health.

B. Monitoring requirements None.

C. Restrictions on operating procedure None.

XII. Economics

A. Total & unit costs of construction \$50,000

B. Operating costs \$15,000/year

XIII. Source(s) of Information and Published References _____

I. Operating Company & General Well Location

Shell Chemical Company - Geismar, Louisiana
Aqueous Hydrochloric Acid Disposal Well #3

II. Well location (legal description)

Begin NW/4 Lot 1 sec. 14, T 10 S, R2Ech. N 55° 35' 59" E along prop. line
3452.6' th. N 55° 56' 03" E 805.05' th. S 34° 26' 01" E 234.49' to well.

III. History, system planning, construction & operation.

The well was installed to provide an alternate means of disposal
for acid waste in the event of problems with Well #1. The surface
facilities, which are common to wells #1 and 3, were designed and
installed by Shell Chemical Company. The subsurface facilities were
designed by Shell Oil Company and installed by Subsurface Disposal
Corporation under Shell Oil's supervision. The well was commissioned
in June, 1971 and has operated intermittently to date.

IV. Geology & Geohydrology

A. Regional geologic setting: Geismar is located within the
Mississippi Embayment on the deltaic plain of the Mississippi River.
The upper 4100 feet of sediments penetrated to date by drilling in the
immediate vicinity are Quaternary and Tertiary sands, shales and clays.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no x).

(Ground elevation 20' approx) (Total well depth 2515)

Datum for depth measurement 3.0' above CIP

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Unnamed	Quaternary	Surface	1980+	Clay, Shale, Sand
Unnamed	Pliocene	1980+	535	Clay, Shale Sand

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Unnamed	Quaternary	1790	30	Unknown
Unnamed	Quaternary	1930	20	"
Unnamed	Pliocene	1986	14	"
Unnamed	Pliocene	2236	70	"

D. Engineering description of injection units

1. Porosity: 11%
2. Permeability: 2 D
3. Original Reservoir Pressure: 1150'
4. Reservoir Temperature: 95°F
5. Chemical Character of Formation Water: 25,000-50,000 ppm cl-
6. Reservoir Fracture Pressure: 1630 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
None below surface casing.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Name	Depth	Thick- ness	Character	Chemical Quality

V. Well design and construction
A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15"	32.5#, H-40	10 3/4"	123	Class A; 500 sacks
Intermed.	9 7/8"	20#, J-55	7"	2323	Common; 350 sacks
Injection	6 1/4"	Fibercast	3 1/2"	2560	Lite wate; 210 sacks

Other

Describe bottom hole completion method: Float collar at 2475'. Halliburton shoe guide at 2506'.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Flow line coupling _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 - 16,000 Gallon Owens-Corning _____

Fiberglass tanks with 3" FRP piping to well head. _____

B. Filters None. _____

C. Pumps Solid Teflon 100 gpm, 30 psi Teflon pump. _____

D. Other None. _____

VII. Cores, samples, & Logs

A. Coring

From None _____ to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

_____ Drillers Log

_____ Sample log

_____ Drilling time

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 x Resistivity

 Gamma ray-neutron

 x SP

 Temperature

 Caliper

 Cement bond

 Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chlorination of paraffins.

B. Physical & chemical Description 32% aqueous HCl.

C. Volume 2,000 bbls/day maximum.

IX. Preinjection waste treatment Three stages of phase separation.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	1/4 hr.	2396-2400	Took fluid at 1 BPM on vacuum
Injection	1/4 hr.	2382-2386	Took fluid at 2 BPM on vacuum

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
2382-2386	EPOSAND 9	Acidize & Consolidate
2396-2400	EPOSAND 9	Acidize & Consolidate

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
7/1/71 to 8/1/71	520 bbls/day	2000 bbls/day
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head 0 - 30 psig bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

*Flow is usually by gravity.

X. Well operation & operating history

D. Description of operating programs: Under normal conditions,
acid is gravity flowed down the well without pumping.

E. Operating problems: None so far.

XI. Regulatory aspects.

A. Construction requirements approval of well design by the
La. Geological Survey and the La. State Board of Health.

B. Monitoring requirements None.

C. Restrictions on operating procedure None.

XII. Economics

A. Total & unit costs of construction \$161,000

B. Operating costs \$10,000/year

XIII. Source(s) of Information and Published References

I. Operating Company & General Well Location

Shell Chemical Company Geismar, Louisiana

Aqueous Hydrochloric Acid Disposal Well #1

II. Well location (legal description)

Merin NW/4, lot 1, Sec. 14, T10S, R2E, th. N55° 35'

59"E along prop. line 3432.6'. th. N 55° 56' 03" E

735.05' th. S 34° 24' 01" E 263.87 to well.

III. History, system planning, construction & operation.

The well was installed to provide a means of disposal for waste 32% w Hydrochloric Acid from one of our process units. The present surface facilities, which are common to Wells #1 and #3, were designed and installed by Shell Chemical Company. The subsurface facilities were designed by Shell Oil Company and installed by Stamm-Scheele under Shell Oil's supervision. The well was commissioned in the fourth quarter of 1967 and has been in continuous operation since.

IV. Geology & Geohydrology

A. Regional geologic setting: Geismar is located within the Mississippi Embayment on the deltaic plain of the Mississippi River. The upper 4100 feet of sediments penetrated to date by drilling in the immediate vicinity are Quaternary and Tertiary sands, shales and clays.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 20' approx.)(Total well depth 4100)

Datum for depth measurement 13.6' above CHF

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Unnamed	Quaternary	Surface	1980+	Sand, clay, shale.
Unnamed	Tertiary	1980+	2120	"

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Unnamed	Pliocene	3550	60'	Unknown

D. Engineering description of injection units

1. Porosity: 33%

2. Permeability: 2 D

3. Original Reservoir Pressure: 1760 psi

4. Reservoir Temperature: 110°

5. Chemical Character of Formation Water: _____

25,000-50,000 ppm cl-

6. Reservoir Fracture Pressure: 2650 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
None below surface casing.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

None.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15"	32.75#, H-40	10 3/4"	740'	Class A, 500 sacks
Intermed.	9 7/8"	24#, H-40	7 5/8"	2973'	Class A, 590 sacks
Injection	6 1/4"	Fiberglas	4 1/2"	4063'	Lite water, 415 sacks

Other

Describe bottom hole completion method:

Float collar at 4066 w/5' cement: Float shoe at 4100.

V. Well design and construction, continued 4.

B. Packers, Centralizers, well head equipment, etc: _____

~~Surface Flow Line~~ _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 - 16,000 gal Owens-Corning

Fiberglass tanks with 3" Fiberglass piping to well head.

B. Filters None.

C. Pumps Solid Teflon 100 gpm, 30 psi. Centrifugal pump.

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
------	----	----------

"	None	
---	------	--

"		
---	--	--

"		
---	--	--

"		
---	--	--

"		
---	--	--

B. Drilling Logs

____ Drillers Log

____ Drilling time

____ Sample log

____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other FDC, GR

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chlorination of paraffins.

B. Physical & chemical Description 32% w aqueous HCl.

C. Volume 2000 bbls/day maximum.

IX. Preinjection waste treatment Three stages of phase separation.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	1/2 day	4048-4058	Failed to take fluid.
Injection	1/2 day	3802-3807	Took fluid at 1 1/4 BPM on vacuum

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
4048-4058	EPOSAND 112	Squeezed Zone W/Cement.
3802-3807	EPOSAND 112	Sand Consolidated.

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
1/68 to 7/70	776 bbls/day	2,000 bbls/day
7/70 to 7/71	518	2,000
"	"	"
"	"	"
"	"	"

2.* Pressure (well head 0 - 30 psig bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: Under normal conditions, acid
is gravity flowed down the well without pumping.

E. Operating problems: Occasional plugging requiring backflushing.
The well has made sand on backflushing on several occasions within the
past year.

XI. Regulatory aspects.

A. Construction requirements approval of well design by the
La. Geological Survey and La. State Board of Health.

B. Monitoring requirements None.

C. Restrictions on operating procedure None.

XII. Economics

A. Total & unit costs of construction \$110,000

B. Operating costs \$13,000 per year

XIII. Source(s) of Information and Published References

I. Operating Company & General Well Location

Sun Oil Company Delhi Field, Richland Parish located at Delhi Gas Plant.

III 26 1971

II. Well location (legal description)

Section 15, T17N, R9E, Delhi Field, Richland Parish, Louisiana - GEOLOGICAL SURVEY

III. History; system planning, construction & operation.

Completed 6-06-55 Perfs 3172-78' Gas well 5 Hrs 3/16" chk TP 870#

154 MCF - Nicholson Gas Unit No. 3.

WO #1 2-17-58: Sqzd orig perfs New perfs 3210-20'. Before WO: 169 MCFD, 169 BSWPD. After: 707 MCFD, 0 BSW, TO 930#.

WO #2 3-24-63: Conversion to propane storage well. Sqzd pres perfs New perfs 3171-73; 73-75; both sets of perfs acidized. Inj propane @ 7 BPM, 480#, unsuccessful recovery. Well shut in.

WO #3 12-21-68: Conversion to SWD well for cooling tower waste wtr from Delhi Gas Plant. Sqzd pres perfs New perfs 1220-75' (Sparta Sand). Disposed 823 BWPD on vacuum

Currently: 2-3/8" tbg w/btm OE, TS 1159', w/compression pkr @ 1156';

Gas Lift Valve @ 997'. Disposing 16,000 BWPM on 22" HG vacuum

IV. Geology & Geohydrology

A. Regional geologic setting: Normal regional dip to coast (Gulf).

The well is in the Mississippi River structural trough of the Gulf Coastal Plain. The region dip at the well site is toward the east. The stratigraphic sequence consists primarily of sands, clays, and gravels of Cretaceous and Tertiary ages.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no x).

(Ground elevation 90.5') (Total well depth 3246')

Datum for depth measurement RDB Elevation 101.5'

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Sparta	Tertiary	756'	650'	Sand
Wilcox	Tertiary	1765	885	Sand
Clayton	Tertiary	3150'	16'	Marl
Monroe Gas Rock	Tertiary	3169'	4'	Lime
Nicholson Gas Sand	Low. Cret.	3174'	15	Sand
Paluxy	Low. Cret.	3210'	28'	Sand

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Sparta Sand	Tertiary	756'	650'	Sand - Large Area

D. Engineering description of injection units

1. Porosity: 30% (est.)

2. Permeability: 500⁺ Millidarcies Average (est.)

3. Original Reservoir Pressure: 400 psi (est.) From overburden pressure gradient.

4. Reservoir Temperature: 90^o F. (est.) From geothermal gradient.

5. Chemical Character of Formation Water: From analysis of water after 5500 bbl backwash of disposal well.

9,380 ppm chloride

16,350 ppm total constituents

6. Reservoir Fracture Pressure: 400 psi (est.) From overburden pressure gradient.

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Cockfield	500±	500±	Sand	Fresh water to slightly brackish

F. Mineral Resources (oil and gas, coal, brines, etc.)

Original resource - gas from Nicholson Gas Sand & Paluxy Sand.

Cumulative Production - Nicholson Gas Unit No. 3

Nicholson Sand - 226,134 MCF

Paluxy Sand - 539,784 MCF

Total 765,918 MCF

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	13-1/4"	H-40 32#	9-5/8"	519'	300 sks Common w/4% gel.
Intermed. (Production)	7-7/8"	H-40 & J-55 14#	5-1/2"	3245'	200 sks w/4% gel
Injection		EME J-55 4.7#	2-3/8"	1159'	

Other Gas lift Mandrel @ 997' & seating nipple @ 1155'.

Describe bottom hole completion method: Cased hole. Perfs 1220-75' w/1
BSF.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Guiberson "Shorty" Packer @ 1156'. National Type "E" Series 900
Christmas Tree.

VI. Description of surface equipment

A. Holding tanks & flow lines 4 inch flowline.

B. Filters PECO Insert Filter

C. Pumps Centrifugal pump used to pump backwash water from pit.

D. Other Pit used for backwash water.

VII. Cores, samples, & Logs

A. Coring (Sidewall)

From	to	Recovery
<u>3191 1/2</u>	<u>3236</u>	<u>9 cores</u>
"	"	"
"	"	"
"	"	"
"	"	"

B. Drilling Logs

x Drillers log
 Sample log

 Drilling time
 Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 x Resistivity

 x Gamma ray-neutron

 x SP

 Temperature

 x Caliper

 Cement bond

 Other Microlog, Casing Collar

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Cooling tower blowdown water and backwash water from Delhi Unit Gas

Plant.

B. Physical & chemical Description Slightly saline water, 3500 ppm chlorides, pH - 6.8

C. Volume Averages 16,000 bbls water per month injected.

IX. Preinjection waste treatment Backwash water is pumped through filter before entering well. Blowdown water goes through sidestream filter before entering well.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
1. Gas Well	24 Hrs	Nicholson Gas Sand	In 5 hrs 154 MCF Gas
2. Gas Well	24 Hrs	Palmy	707 MCF/D
3. Propane Storage Well		Nicholson Gas Sand	
4. Salt Water Disposal Well	24 Hrs	Sparta	Injected 823 MFD on Vacuum

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1. Nicholson Gas Sand	500 Gal Dowell BDA	To increase injectivity for Propane storage - unsuccessful.
2. Nicholson Gas Sand	500 Gal INMCO 15% HCl Acid	

C. Injection rates and pressures

1. Rate

Date(s)	12-21-68	Average	823 MFD	Maximum	823 MFD
"	7-23-69	"	864 MFD	"	1728 MFD
"		"	(on vacuum)	"	(35 psi inj press)
"		"		"	
"		"		"	

2. Pressure (well head Vacuum bottom hole None)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: Cooling tower blowdown water goes directly to well. Backwash water is pumped from pit (after time allowed for settling) into filter and then to well. Blowdown water is also filtered by sidestream filter before entering well.

E. Operating problems: Well presents no operating problems. Has been cleaned (backwashed) two times since disposal was started.

XI. Regulatory aspects.

A. Construction requirements Department of Conservation Well History & Work Resume Report; State of Louisiana Work Permit; SWD Well Application Approval.

B. Monitoring requirements Well monitored for monthly injection totals by Delhi Gas Plant personnel.

C. Restrictions on operating procedure

XII. Economics

A. Total & unit costs of construction _____

To Drill Well - \$23,561 Expense, \$9,220 Investment

Total of Workovers previous to SWD Conversion - \$10,000.

Cost of SWD Conversion - \$ 5,360

B. Operating costs Labor \$ 80

80 Cartridges/Month for

Filter \$ 100

Total Operating Costs/Mo. \$ 180

XIII. Source(s) of Information and Published References _____

Well File - Nicholson Waste Disposal Well No. 3

I. Operating Company & General Well Location

Dow Chemical Company

Plaquemines, Louisiana

II. Well location (legal description)

Location: Sec. 8, T9S, R12E, Iberville Parish, Louisiana.

III. History, system planning, construction & operation.

Injection commenced May 15, 1969. The well has since been abandoned and plugged.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located in the southern margin of the Gulf Coastal Plain. The stratigraphic section consists of alternating sands and shales of Tertiary and Quaternary age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no X).

(Ground elevation _____) (Total well depth 4200 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
	Miocene	3900ft.		sand

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
undiffer- entiated	0ft.	1000ft.	Pleistocene sands & gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method:					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

Drillers Log _____ Drilling time _____

Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical plant waste

B. Physical & chemical Description Sodium chloride solution

C. Volume _____

IX. Preinjection waste treatment None

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

I. O. C. C. - supplement

I. Operating Company & General Well Location

CIBA-GEIGY Corporation

Iberville Parish

St. Gabriel, Louisiana

II. Well location (legal description)

525 feet north at an angle of 90 degrees from a point measured eastward 485 feet from the center line of River Road along the line dividing Sections 32 and 33 in Iberville Parish, Louisiana

III. History; system planning, construction & operation.

3-19-68 Feasibility Study Completed

7-29-70 Spudded Disposal Well No. 1

10-15-70 Completed Disposal Well No. 1

10-25-70 Initial Injection Began

12-19-70 Well Plugged and Workover Performed (12-19-70 to 4-17-71)

4-18-71 Resumed Injection

6-24-71 Well Plugged

IV. Geology & Geohydrology

A. Regional geologic setting: Located along the axis of the Mississippi structural trough of the Gulf Coast geosyncline.

The well is structurally located along the axis of the Mississippi trough of the coastal plain. The stratigraphic section consists primarily of sands, clays, and shales of Miocene, Pliocene, and Pleistocene ages.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes____; no X).

(Ground elevation _____) (Total well depth 6002)

Datum for depth measurement K.B. (Top of 3" Flg. to K.B. = 7.15')

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Alluvium	Quaternary	0	600	Sand and gravel
	Pliocene	600	5200	Sand and shale
	Miocene	5000	6002	Sand and shale

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
3500 foot Sand #1	Pliocene	3600'	100'	At least 13 mi E-W by 8 mi N-S
4150 foot Sand #1	Pliocene	4150'	120'	At least 6 mi E-W by 3 mi N-S
4350 foot Sand #1	Pliocene	4350'	60'	At least 6 mi E-W by 3 mi N-S
4800 foot Sand #1	Pliocene	4750'	70'	Not definite E-W by 3 mi N-S
* 5300 foot Sand #2	Miocene	5550'	125'	At least 3 mi E-W by not def. N-S

* Present disposal zone

D. Engineering description of injection units (5300-foot Sand #2)

1. Porosity: 30 to 35% est.

2. Permeability: 1000 to 5000 mds. est.

3. Original Reservoir Pressure: ± 2500 psi est.

4. Reservoir Temperature: 126° F from Log

5. Chemical Character of Formation Water: No sample available

6. Reservoir Fracture Pressure: 3800 psi est. (13 ppg.)

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
<u>Recent Pleistocene</u>				
Alluvium	100'	500'	Sand and Gravel	Good

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are five oil and gas fields located within 10 miles of the CIBA-GEIGY plant.

They are:

Field	Distance	Producing Depth
Laurel Ridge	5	10,000 to 11,000
Bayou Plaquemines	10	10,800 to 11,200
Darrow	8	4,000 to 11,000
Sunshine	4	9,700 to 10,400
St. Gabriel	3	7,700 to 11,300

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15"	32.75#/ft H-40	10-3/4"	915'	425 Sk. 50-50 Litepoz + 4% Gel
Intermed.	9-7/8"	24.40#/ft N-80	7-5/8"	5415'	300 Sk. Class "A" + 3% CaCl ₂
Liner	Initial 6% Underreamed to 9" Hasteloy "C" 5 1/2"			5640'	1st Stage: 213 SK Trini Lt. Wght.
Injection:	11#/ft, J-55, 4"	5364' Penton coated	420 gal. K-70-71 Plastic		315 Sk. Clas "H" 2nd Stage: 540 sk. Trini Light Weight
Other					

Describe bottom hole completion method: Perforations 5586 to 5630 with 8 shots/ft. 2-7/8" O.D. Hastelloy inside screen from 5548 to 5630' with 2 stage gravel pack.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Baker "Lok-Set" Packer (Denton coated) with 30 feet 2-3/8" Hasteloy "C"
tailpipe. Casing head ont. 10-3/4" x 7-5/8". 3" - 600 ASA Titanium Master
Valve. 3" - 300 ASA Hast C gate valve LADISH #375

VI. Description of surface equipment

A. Holding tanks & flow lines 2 - 15,000 gal rubber-lined horizontal
holding tanks, kynar lined steel piping

B. Filters 2 - diatomaceous earth vacuum, 2 banks of 3 each cartridge guard
filters

C. Pumps 2 - Durco Hi Silicon Iron acid pumps; 2 teflon-lined Gould pumps;
3 Sundyne injection pumps

D. Other _____

VII. Cores, samples, & Logs

A. Coring No cores recovered

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs None

____ Drillers Log

____ Sample log

____ Drilling time

____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

X Resistivity

X Gamma ray-neutron

X SP

 Temperature

X Caliper

 Cement bond

 Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of agricultural chemicals

B. Physical & chemical Description

Waste consists of 14% hydrochloric acid(aqueous solution). Suspended solids content approximately 10-50 ppm. Traces of ammonium chloride, chlorine, hydrogen cyanide, and cyanogen chloride are also present.

C. Volume

Average - 90 gallons per minute

Maximum - 180 gallons per minute

IX. Preinjection waste treatment

The stream is cooled to 100°F, diluted to 3-6% HCl strength, filtered and injected into the well.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection Test #1		5300' Sand #2	336 gpm @ 880 psi
#2		5300' Sand #2	252 gpm @ 740 psi
#3		5300' Sand #2	336 gpm @ 460 psi
#4		5300' Sand #2	378 gpm @ 580 psi
#5		5300' Sand #2	357 gpm @ 790 psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
5300' Sand #2	Acidize with 15% HCl & Mud Acid	10,000 gal of HCl 5,000 gal of Mud Acid

C. Injection rates and pressures

1. Rate

Date(s)	10-27-70	Average	139 gpm	Maximum	225 gpm
"	12-18	"	140	"	160
"	4-24-71	"	313	"	360
"	5-21	"	214	"	332
"	6-19	"	112	"	136

2. Pressure (well head X bottom hole)

Date(s)	10-27-70	Average	567 psig	Maximum	700 psig
"	12-18	"	696	"	735
"	4-24-71	"	598	"	600
"	5-21	"	386	"	600
"	6-19	"	783	"	800

X. Well operation & operating history

D. Description of operating programs: _____

Continuous injection of 5% HCl at a rate of 180 to 360 gpm depending on amount of plant effluent.

E. Operating problems: _____

Well has plugged with sand or other materials (drilling mud, baroid, etc.) twice. First case of plugging was corrected by a job workover operation that included removing injecting tubing and washing out screen. Well now off due to second occurrence of plugging.

XI. Regulatory aspects.

A. Construction requirements _____

See permit to drill which contains approved well design

B. Monitoring requirements _____

None required. Monitor on annulus pressure. Monitor on fresh water in vicinity.

C. Restrictions on operating procedure _____

None

XII. Economics

A. Total & unit costs of construction _____

\$460,000

B. Operating costs _____

\$290,000 per nine months operation (includes major work over)

XIII. Source(s) of Information and Published References _____

1. "Ground Water in Louisiana". Water Resources bulletin #1 published by

Louisiana Geological Survey and La. Dept. of Public Works, 1960

2. CIBA-GEIGY company records.

3. Well logs.

I. Operating Company & General Well Location

REXION CHEMICALS, INC.

GREENSBORO PLANT

GREENSBORO, LOUISIANA

II. Well location (legal description)

Township 10S Range 2E Section 11

Ascension Parish, Louisiana

III. History; system planning, construction & operation.

A. System Planning - A feasibility study was conducted to establish the following:

1. Suitable formation for disposal including impermeable confining beds, no lateral problems and a receiving aquifer of adequate thickness, areal extent, porosity and permeability.

2. Compatibility of the proposed waste effluent with the formation brine.

3. Well location, surface facilities and materials of construction.

B. Construction - Construction was started on 11-16-70 with drilling started 11-20-70. The well was completed on 12-14-70.

C. Operation - Injection of waste effluent was initiated on Jan. 17, 1971

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located within the Mississippi structural trough of the Gulf Coastal geosyncline. The stratigraphic section consists of sands and shales of Eocene to Recent age.

17. Geology & Hydrogeology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).

(Ground elevation + 23' MSL.) (Total well depth 3950)

Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description
SEE IES ATTACHED				

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thickness	Character and Areal Distribution
	MIOCENE	3600	240 Ft.	25 MILES x 35 MILES
				BLANKET SAND

D. Engineering description of injection units

1. Porosity: 30% Approx.

2. Permeability: 5000 millidarcies

3. Original Reservoir Pressure: 1700 psi

4. Reservoir Temperature: 100°F

5. Chemical Character of Formation Water: Brine

6. Reservoir Fracture Pressure: Not Applicable

E. (cohydro); fresh water contains in salinity

Name	Depth	Thick-ness	Character	Chemical Quality
SEE 135 ATTACHED				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Name	Depth	Thick-ness	Character	Chemical Quality
NONE				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & Grade	Size	Depth Set	Type & Amount of Cement
Surface	17-1/2"	49.01/lb. N80	11-3/8"	102 ft.	635 Sacks Type A
Intermed.	12-1/4"	36.01/lb. K55	9-5/8"	3405 ft.	1150 Sacks Type A
Injection		21.01/lb. K55	7"	3553 ft.	

Other Conductor Casing .100" wall 20" 93 ft.

Describe bottom hole completion method: 200' - 6-5/8" O.D. 100' - Johnson Screen and gravel pack. 1 1/2" diameter underreamed hole with 465 cubic feet of gravel.

V. Well design and construction, continued 4.

B. Packers, Centralizers, well head equipment, etc: _____

Packer - 7" x 9-5/8" Retrievable Pin w/Hold up Slips _____

Centralizers on 13-3/8" O.D. and 9-5/8" O.D. casing strings at approx. 90' intervals. _____

Well Head - Cameron 2000# WF _____

VI. Description of surface equipment

A. Holding tanks & flow lines 1 ea. 825,000 Gal. C.S. Buffer Storage Tank, 1.5 x 10⁶ Gal. Emergency Reservoir. _____

Flow to Stg. Tank or Reservoir is Under pH Control to Maintain a pH of 5 to 7. _____

B. Filters 2 ea. Hayward Mod. S-400 Downflow Sand Filters w/Automatic Controls. _____

C. Pumps 2 ea. Durco Mod. 3 x 1 1/2 - 19/106 Centrifugal Injection Pumps, 1 ea. Durco Mod. 3 x 2 S-10/86 Reservoir Drain Pump. _____

D. Other Disposable Element Guard Filter. Back-Up Elect. Power w/Automatic Switch-Over. _____

VII. Cores, samples, & Logs

A. Coring

From 3600 to 3890 Recovery Good

" _____

" _____

" _____

" _____

" _____

B. Drilling Logs

Drillers Log

Drilling time

Sample log

Other: Deviation Surveys

VII. -- Cores, samples, & logs, continued

C. Other logs run

<input checked="" type="checkbox"/> Resistivity	<input type="checkbox"/> Gamma ray-neutron
<input checked="" type="checkbox"/> SP	<input type="checkbox"/> Temperature
<input checked="" type="checkbox"/> Caliper	<input checked="" type="checkbox"/> Cement bond
<input type="checkbox"/> Other	

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste process streams from nitrobenzene, aniline, Diphenylamine, Toluene

Diamine, Toluene Diisocyanate, Dinitrotoluene, and Diphenylmethane Diisocyanate processes.

B. Physical & chemical Description Light amber in color, specific

gravity approx. 1.0 containing the following: Approx. 2% total solids (1.7%

inorganic salts and 0.3% organic). Inorganic salts are primarily sulfates,

chlorides and nitrates. Organic phase is nitrobenzene, dinitrotoluene, toluene

diamine, aniline, nitroresols, chlorinated hydrocarbons, and diphenylamine.

C. Volume 500 gpm (presently only the nitrobenzene waste stream is being

disposed of in the deep well at a rate of 50 gpm). Full rates will be

achieved sometime prior to December, 1972.

IX. Preinjection waste treatment Waste streams will be collected in an

825,000 gallon storage tank. 85% of the suspended solids will be removed

by settling. The overflow (less 85% solids) will be pumped through sand

filters to remove suspended solids larger than 10 micron size prior to

deep well inject. Pretreatment installation is presently still under con-

struction.

X. Well operation operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Continuous Flowmeter	1 hour	3624 - 3840	500 gpm @ 200 psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
	NONE	

C. * Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
5/14/71	52 gpm	60 gpm
5/25/71	51 gpm	60 gpm
6/3/71	42 gpm	50 gpm
6/18/71	41 gpm	50 gpm
6/21/71	40 gpm	50 gpm

2. Pressure (well head x bottom hole)

Date(s)	Average	Maximum
5/14/71	80	80
5/25/71	80	80
6/3/71	80	80
6/18/71	80	80
6/21/71	80	80

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* Above rates and pressure are based only on present operation of disposal of the waste nitrobenzene stream. When full pretreatment facility is commissioned, injection rates will be approximately 500 gpm at a pressure of 250 psi.

X. Well operation - operating history

D. Description of operating programs: Since the well was commissioned in January 1971, only the nitrobenzene waste stream has been injected into the well. After the completion of the pretreatment facility, total disposal of our chemical process streams will be deep well injection. The full operation of the deep well should be realized sometime prior to December, 1972.

E. Operating problems: NONE

XI. Regulatory aspects.

A. Construction requirements Tested 13-3/8" O.D. casing at 500 psi and 9-5/8" O.D. casing at 1000 psi. Tested Packer. Permit received based on casing program; geologic data, protection of fresh water sands and analysis of waste effluent.

B. Monitoring requirements Annulus between 9-5/8" O.D. casing and 7" O.D. casing is monitored by observing pressure gauge.

C. Restrictions on operating procedure NONE

XII. Economics

A. Total & unit costs of construction _____

Construction of Deep Well \$160,000

Construction of Pretreatment Facility \$175,000

TOTAL COST \$335,000

B. Operating costs \$110,000 per year. _____

XIII. Source(s) of Information and Published References _____

~~NOT APPLICABLE~~

Louisiana Geological Survey

I. Operating Company & General Well Location

Hercules Incorporated

Iberville Parish, Louisiana

II. Well location (legal description)

1,600' FSL & 300' FEL of Sec. 13

Section 13, Township 9S, Range 13E

III. History; system planning, construction & operation.

Planning: An oil well consulting firm was engaged to study the problem and recommended a plan.

Construction: Drilling was begun on June 15, 1970, and finished on June 28, 1970. Due to a break in the liner, completion was delayed until July 28, 1970.

Operation: Operation commenced on December 18, 1970. Maximum flow rate to date has been 128 gpm. Quantity injected to date has been 8,967,000 gallons. The sand filter under drain strainers failed on April 15, 1971, which allowed sand to pass into well, resulting in high injection pressure. The well was logged at this time and sand was bailed.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the axis of the Mississippi structural trough of the coastal plain. The stratigraphic section consists of sands, clays, shales of Miocene, Pliocene, and Pleistocene ages. The regional dip is toward the southwest.

DECEMBER 7 1971
A GEOLOGICAL SURVEY

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no ___).

(Ground elevation _____) (Total well depth 4404 ft.)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Alluvium	Quarternary	0	600'	sand and clay
----	Pliocene	600'	5200'	sand and gravel
----	Miocene	5200'	6002'	sand and shale

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
----	Miocene	4293"	157'	sands

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Alluvium	0'	500'	sand and gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)
 No mineral resources were reported.

V. Well design and construction
 A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	20" OD	94#, H-40API ST&C	20"	124'	Driven to Refusal
Intermed.	18"	75#, J-55API ST&C	16"	790'	270 Sacks Lite-Weight + 270 Sacks Class A Commo
Injection	10-3/4" Casing	.64" Wall, LT&C	7-5/8 OD	4404	350 Sacks Class H w/12% Vinyl Ester Resin Filament Wound Fibercast Tubing Gel, 1% CFR-2 and Retar. + 100 Sacks Resin Cemen + Retarder
Other	15"	51#, J-55API	10-3/4	4293	1,073 Sacks Lite-Weight Followed by 520 Sacks L.

Describe bottom hole completion method: Under reamed open hole below 10-3/4" casing to 17" dia., set cement plug and drilled control hole to 9-5/8" dia. to 4404'. Plugged back total depth - 4404'. Original total depth - 4450'.

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines Two 242,000 gallon hold tanks,
carbon steel, with interior lining 3" Fibercast and Alloy 20 piping.

B. Filters Two sand filters and two cartridge polishing filters.

C. Pumps Transfer pump - 200 gpm at 70 psi; injection pump - 200 gpm
at 200 psi. The two pumps are in series.

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

<input checked="" type="checkbox"/> Drillers log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 Resistivity

 Gamma ray-neutron

 SP

 Temperature

 X Caliper

 Cement bond

 Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

 Thiophosphate process.

B. Physical & chemical Description _____

 pH Range - 0.5 to 6.6

 Total Solids - 0.74 to 1.55%

 Sp. Gr. - 1.001 to 1.014

 Waste liquid contains various sulfur and phosphorus compounds not identified and trace amounts of aromatic solvents.

C. Volume To date, 8,967,000 gallons have been injected.

IX. Preinjection waste treatment pH adjustment by addition of hydrochloric acid.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Injection	Sanfix	
Injection	Buffer Zone	Pumped into well 12,400 barrels of potassium chloride solution (7#/barrel).

C. Injection rates and pressures

1. Rate (gpm)

Date(s)	Average	Maximum
1-1-71	32	32
2-17-71	86	108
3-11-71	63	84
4-4-71	43	52
5-24-71	35	48

2. Pressure (well head _____ bottom hole _____) psi

Date(s)	Average	Maximum
1-1-71	70/1917	70/1917
2-17-71	94/1944	118/1967
3-11-71	114/1967	134/1985
4-4-71	98/1958	106/1969
5-24-71	108/1973	116/1981

X. Well operation & operating history

D. Description of operating programs: Steady flow to dispose of wastes generated.

E. Operating problems: The operating problems have been associated with surface equipment due mainly to the corrosive nature of the injected fluid handled.

XI. Regulatory aspects.

A. Construction requirements Permit required from Louisiana Department of Conservation.

B. Monitoring requirements Semi-Annually: daily average waste, total waste, cumulative total waste, and chemical composition of waste.

C. Restrictions on operating procedure None

XII. Economics

A. Total & unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____
Louisiana Geological Survey

I. Operating Company & General Well Location

CITIES SERVICE OIL COMPANY, LAKE CHARLES OPERATIONS

LAKE CHARLES REFINERY

P. O. BOX 1562

LAKE CHARLES, LOUISIANA

II. Well location (legal description)

Township 10S, Range 7W, Section 19

Calcasieu Parish, Louisiana

III. History; system planning, construction & operation.

A. SYSTEM PLANNING. A feasibility study was initially conducted to

ascertain the following:

1. Suitable formation available for disposal, confirmation of impermeable confining beds, no lateral problems and a good thickness of the receiving aquifer together with good permeability and porosity.

2. Suitable compatibility of the proposed effluent with the formation brine.

3. Plant location studies and materials of construction evaluations.

B. CONSTRUCTION. Rig moved in 9-15-70 and commenced drilling 9-23-70. Completed hole on November 22, 1970. Conducted operational tests from 11-22-70 to 2-1-71.

C. OPERATION. Operation to date has been with fresh water injected into the well. Construction of surface facilities to treat waste effluent currently being completed.

IV. Geology & Geohydrology

A. Regional geologic setting:

Salt dome outer flank.

The well is located on the outer flank of a salt dome seated in Miocene sands and gravels. A GEOPHYSICAL SURVEY at the southern edge of the Gulf Coastal Plain.

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17. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no X).

(Ground elevation ± 19'-0"MSL) (Total well depth 5,245)

Datum for depth measurement: Ground level.

Name	Age	Depth (top)	Thick-ness	Lithologic Description
SEE IES ATTACHED.				

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
	MIOCENE	4,775'	200'	BLANKET SAND

D. Engineering description of injection units

1. Porosity: 30%

2. Permeability: 6,000

3. Original Reservoir Pressure: 2,300 psi

4. Reservoir Temperature: 120° F.

5. Chemical Character of Formation Water: BRINE

7.3 pH, 48,000 ppm Cl, 3,100 ppm Ca, 1,600 ppm Mg

6. Reservoir Fracture Pressure:

IV. Geology & Geohydrology, continued

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thickness	Character	Chemical Quality
SEE PAGES ATTACHED.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

BRINE.				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	20"	65#/ft., H-40	16"	1,110'	865 Sacks Class A Modified
Intermed.	14-3/4"	40.5 (3,000') K-55	10-3/4"	4,782'	2,185 Sacks Class A Modified
		45.5 (1,000') K-55			
		51.0 (-900') K-55			
Injection		26.4	K-55	7-5/8"	-

Other 24" Conductor Casing - 70'

Describe bottom hole completion method: 18" Diameter Underreamed Hole,
6-5/8" O. D. UOP - Johnson Screen and 396 cubic feet of gravel.

- V. Well design and construction, continued 4.
- B. Packers, Centralizers, well head equipment, etc: _____
- Packer - 7-5/8" X 10-3/4" Retrievable Pin w/Hold up Slips
- Centralizers - 16" and 10-3/4" Strings - Approx. 90' Intervals
- Well Head - Cameron

- VI. Description of surface equipment
- A. Holding tanks & flow lines 3,000 Barrel Hemispheroid
- 26' Ø X 32' High, Carbon Steel, Epoxy Lined
- Flow Lines All Carbon Steel
- B. Filters 4 - 400 GPM Epoxy Lined Sand Filters
- 6' Ø X 5' I-I, Carbon Steel
- C. Pumps Centrifugal Injection Pumps
- 800 GPM, 500 psig
- D. Other Backwash Pit and Pump, Backwash Tank and Pump and
- Fresh Water Tank and Pump

- VII. Cores, samples, & Logs
- A. Coring
- | | | | | | |
|------|---------------|----|---------------|----------|-------------|
| From | <u>3,686'</u> | to | <u>3,758'</u> | Recovery | <u>Good</u> |
| " | _____ | | _____ | | _____ |
| " | _____ | | _____ | | _____ |
| " | _____ | | _____ | | _____ |
| " | _____ | | _____ | | _____ |
| " | _____ | | _____ | | _____ |
- B. Drilling Logs
- X Drillers Log Drilling time
- X Sample log X Others: Deviation Surveys

VII. -- Cores, samples, & logs, continued

C. Other logs run

- | | |
|--|---|
| <input checked="" type="checkbox"/> Resistivity | <input type="checkbox"/> Gamma ray-neutron |
| <input checked="" type="checkbox"/> SP | <input type="checkbox"/> Temperature |
| <input checked="" type="checkbox"/> Caliper | <input checked="" type="checkbox"/> Cement bond |
| <input checked="" type="checkbox"/> Other <u>Micro-Log and Formation Sample.</u> | |

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Oil Refining Processing Units

B. Physical & chemical Description Sour Water

1,500 ppm Ammonia, 154 ppm Phenol, 1,800 ppm Hydrogen Sulfide, 2,7 ppm Iron

C. Volume 20,000 BPD

IX. Preinjection waste treatment Oil and H₂S Removal and Filtration.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Cont. Flowmeter	1 Hour	4,805' - 4,930'	168 GPM

Additional testing on the above zone was conducted with flow rates ranging from 234 GPM to 940 GPM and pressures from 350 psig to 695 psig. Testing performed over 60 day period.

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
4,805 - 4,930	Acidizing (Halliburton)	500 Gals. HCL, 1% Surfactant, 1,000 Gal. HF plus inhibitor

Marginal Results

C. Injection rates and pressures - Well not yet operational -

1. Rate

See test results above.

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: N/A

E. Operating problems: N/A

XI. Regulatory aspects.

A. Construction requirements Tested 16" Casing at 700 psi, 10-3/4"

Casing at 1,100 psi, Tested Packer.

Permit received based on casing program, geologic data and protection of
fresh water sands - plant effluent composition also provided to State.

B. Monitoring requirements Annulus between 10-3/4" and 7-5/8"

Casing monitored by observing pressure gage, injection rates are metered
and injection pressures recorded.

C. Restrictions on operating procedure N/A

XII. Economics

A. Total & ~~XXXX~~ costs of construction \$275,000

B. Operating costs N/A

XIII. Source(s) of Information and Published References

Louisiana Geological Survey

I. Operating Company & General Well Location

Delta Iron Works, Inc., Industrial Blvd.,
Houma, Louisiana

II. Well location (legal description)

2,131.46' S8 degrees 29' 12" E then 743.10' S 6 degrees 33' 52" E
then 575.70' N 81 degrees 26' 04" E of the Northwest corner of section 12,
T-17-S, R-17-E, Terrebonne Parish, Louisiana

III. History; system planning, construction & operation.

11-68 Ran and cemented 3054' - 10 3/4" OD 40.50# J-55 ST & C casing w/ 1850'
sacks of cement in 15" hole - tested to 1500# O.K.
12-4-68 - Set cement plug from 2792' - 2992' w/ 100 sacks of cement.
(abandoned as dry hole)
5-1-71 - Perforated 10 3/4" casing from 2220 - 2245 w/ 100 holes - hung 1023'
7 5/8" OD 26.40# J-55 ST & C casing and 2214' - 2 7/8" OD 6.5#
J-55 EUE 8rd. tubing with packers and heads
As of 6-1-71 - No chemical waste injected.

IV. Geology & Geohydrology

A. Regional geologic setting: Miocene
The well is located at the southern edge of the Gulf
Coastal Plain in an area of abundant salt domes. The
stratigraphic section consists of sands, clays, and shales
of Miocene to Pleistocene age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no ___).

(Ground elevation _____) (Total well depth 3054)

Datum for depth measurement 10 3/4" casing head

Name	Age	Depth (top)	Thick-ness	Lithologic Description
	Miocene	0	3054	Sand & Shale

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
	Miocene	2215'	75'	Sand

D. Engineering description of injection units

1. Porosity: unknown

2. Permeability: unknown

3. Original Reservoir Pressure: unknown

4. Reservoir Temperature: unknown

5. Chemical Character of Formation Water: unknown

6. Reservoir Fracture Pressure: unknown

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
None known				

F. Mineral Resources (oil and gas, coal, brines, etc.)

None known				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15"	40.5# J-55	10 3/4"	3054'	1850' -Class A
Intermed.		26.4# J-55	7 5/8"	1023'	
Injection		6.5# J-55	2 7/8"	2214'	

Other

Describe bottom hole completion method: Perforated 10 3/4" casing from
2220 - 2245 w/ 100 holes

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

10 3/4" x 7 5/8" casing hanger _____

7 5/8" x 2 7/8" casing head _____

10 3/4" x 7 5/8" packer _____

10 3/4" x 2 7/8" packer _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____ none installed

B. Filters _____ none installed

C. Pumps _____ none installed

D. Other _____ none installed

VII. Cores, samples, & Logs

A. Coring

From _____ none _____ to _____ Recovery _____

" _____

" _____

" _____

" _____

" _____

B. Drilling Logs

_____ Drillers Log _____ Drilling time

_____ Sample log _____ Other: _____ none

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ y Other Gamma Ray

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Gas freeing of oil transport barges

B. Physical & chemical Description not available yet

C. Volume not available yet

IX. Preinjection waste treatment None installed

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	5 min.	2220 - 2245	150 bbls./min. fresh water w/ 0 PSI

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (wei. head

bottom hole)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: Not in Operation

E. Operating problems: Not in operation

XI. Regulatory aspects.

A. Construction requirements As prescribed by Louisiana Department
of Conservation and Louisiana Board of Health

B. Monitoring requirements

C. Restrictions on operating procedure

Economics

A. Total & unit costs of construction _____
\$ 11,000 not including dry hole — No surface equipment has been installed

B. Operating costs Not in operation

Source(s) of Information and Published References _____

I. Operating Company & General Well Location

Georgia-Pacific Corporation, Rebecca Plant in Iberville Parish, Louisiana

: 1971

II. Well location (legal description)

Section 15, Township 95, Range 13E of Iberville Parish, Louisiana

L.P. SURVEY

III. History; system planning, construction & operation.

The well was installed as integral part of a "grass roots" chemical plant. Deep Well Pollution Control Corporation was selected to design, specify, and act as engineering project managers for the well construction. Construction of the subject well began in June, 1970, and was completed in August, 1970. The well then sat dormant until April, 1971, while other facilities in plant were being completed. Based on compatibility testing with the anticipated waste water and formation brine, a front of chemically purified well water (14 million gallons) was injected into the well ahead of the waste to form a buffer zone between the two waters. However this injection was interrupted to reseal the packer which was leaking. Also the well receptivity declined during this period to the point where well was acidized and backflowed (by nitrogen injection) to restore well receptivity. Waste flow to the well commenced in early July, 1970 and has intermittently been continued since that time. During a well backflow large quantities of sand were brought up and a new screen was set approximately 35 feet off the original screen. Operation has continued at rates of 120 gpm.

IV. Geology & Geohydrology

A. Regional geologic setting:

The well is located in the southern margin of the Gulf Coastal Plain in an area of numerous salt domes. The stratigraphic section in this area consists of sands, clays, shales, and gravels of Tertiary and Quaternary ages.

IV. Geology & Geohydrology, continued 2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no 0).

(Ground elevation 0) (Total well depth 3,596)

Datum for depth measurement E. B. Measurement

Name	Age	Depth (top)	Thick-ness	Lithologic Description
SEE ATTACHED TABLE I				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
------	-----	-------------	------------	----------------------------------

SEE ATTACHED TABLE I

D. Engineering description of injection units

1. Porosity: 25-40%

2. Permeability: Not known

3. Original Reservoir Pressure: Not known

4. Reservoir Temperature: Not known

5. Chemical Character of Formation Water: Specific gravity 1.074, total dissolved solids 108,000 ppm resistivity 0.084, pH 6.3 -- Dissolved solids analysis sodium 39,000 ppm, barium 70 ppm, calcium 2,140 ppm, magnesium 670 ppm, chloride 56,000 ppm.

6. Reservoir Fracture Pressure: Not known

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not known				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Not known				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	20"	11-40, 65#/Ft., LT&C, R-3	16	791	La. Common F/N.O., La. 728 Salt blended 3% in cement 21' Halliburton Gel 8% blended in 628' 1-2 grout mix -- 6 cu. yd.
Intermed.	12-1/2"	J-55, 36#/Ft., LT&C, R-3	9-5/8	3435	3430-1800' 960 cu. ft. Pozmix NaCl&1800 cu. ft. Pozmix 18% Na
Injection		J-55, 14#/Ft., LT&C, R-3	9-1/2	3304	- - - - -

Other 5-1/2 J-55, 46#/Ft., R-3 2-3/8 300 - - - - -

Describe bottom hole completion method: 155' of slot 20, 316 S.S., 6-5/8 O.D.

well screen 1/40" blank riser affixed to 5-1/2 inch disposal string. Open hole
outside screen underreamed to 20" avg. and gravel packed with Texblast TCM 175
coarse (to 1/2 inch gravel).

V. Well design and construction, continued 4.

B. Packers, Centralizers, well head equipment, etc: _____

An Otis MR9001 9-5/8" x 5-1/2" set-down expandable packer was employed
to isolate 5-1/2 inch injection tubing from 9-5/8 inch casing.

VI. Description of surface equipment

A. Holding tanks & flow lines Aqueous wastes from various plant
sources are received into a carbon steel waste settler tank which is 20 ft.
in diameter by 24 ft. high. Wastes are injected into the well through
3 inch carbon steel piping.

B. Filters Two parallel sand bed filters (each containing a sand
bed 3.5 feet in diameter by 6 feet tall) are employed to filter the
waste streams prior to well injection.

C. Pumps Two 150 gpm. 190 psi AP pumps (one pump acts as spare) were
included in original well design. A third injection booster pump (350 gpm.
216psi AP) was since added and operates in series with original pumps.

D. Other _____

VII. Cores, Samples, & Logs

A. Core Sampling

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

 Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

<input checked="" type="checkbox"/> Resistivity	<input type="checkbox"/> Gamma ray-neutron
<input type="checkbox"/> SP	<input type="checkbox"/> Temperature
<input checked="" type="checkbox"/> Caliper	<input checked="" type="checkbox"/> Cement bond
<input checked="" type="checkbox"/> Other	Density, Sonic

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Principle waste streams originate in a cumene derived phenol production unit.

B. Physical & chemical Description The process waste is primarily an aqueous stream having following analysis:

Phenol	--	1.45% wt.
Cumene Hydroperoxide	--	0.03% wt.
Acetone	--	0.06% wt.
Sodium Phenolate	--	0.08% wt.
Sodium Carbonate	--	0.63% wt.
Sodium Sulfate	--	0.81% wt.
Sodium Hydroxide	--	0.24% wt.

C. Volume

Design volume waste streams is 77 gpm. Design injection rates to well is 300 gpm to provide for intermittently received wastes, rain runoff, sand filter backflushes, disposal well downtime, etc.

IX. Preinjection waste treatment

Approximately 2/3 of design waste streams is treated in an API Separator prior to pumping to the waste settler tanks. The remaining streams are received directly into the waste settler tank which should provide some gravity separation itself. The entire well feed is then filtered in the sand filters enroute to the disposal well.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection		Injection Zone	500 gpm

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Injection zone	Acidization followed by backflow.	1400 gallons of 12% hydrochloric acid injected into well bore & allow to set approx 12 hrs. Well backflowe with gas lift on 27 hrs. Well recep-tivity restored. Well backflowed for
Injection zone	Backflow	18 hrs using gas lift. Well recep-tivity improved.

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
4/10-5/5/71	197 gpm	244 gpm
5/5/71 - Present	100 gpm	200 gpm

2. Pressure (well head 36 psig bottom hole ca 1300 psig)

Date(s)	Average	Maximum
4/10-5/5/71	200 psig	200 psig
5/5/71 - Present	400 psig	430 psig

X. Well operation & operating history

D. Description of operating programs: Aside from injecting the purified water to serve as buffer between waste streams and formation brine, it is our intent to inject continuously into the disposal well with daily monitoring of injection rates and pressures. Composition of waste streams are also analyzed daily, particularly noting filterable solids content.

E. Operating problems: Difficulty has been experienced in sustaining injection rates to disposal well. Backflowing the well (using gas lift) has restored well receptivity. Some mechanical problems in the surface sand filters has been discovered which resulted in sand and other solids being injected into well. Filter revisions are underway which should alleviate solids being fed to the well. Present intent is to neutralize well feed since there is evidence of CaCO_3 plugging of well.

XI. Regulatory aspects.

A. Construction requirements Outer casing cemented to below 790 feet
Intermediate casing cemented to below 2,500 feet.

B. Monitoring requirements Pressure between outer casing and injection tubing maintained above well-head pressure to assure no leakage of contaminants into other than injection strata.

C. Restrictions on operating procedure Oily substances removed, solids filtered from well feed. Well operation is monitored to assure safe operation. Well design intended to give trouble free operation.

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____
Written communication - Louisiana Geological Survey

I. Operating Company & General Well Location
Cotton Valley Operators Committee

Cotton Valley Field - Webster Parish, Louisiana

II. Well location (legal description)

Ohio Oil Company-Gray Ac. 1B No. 25

1980' S & 660' E of NW Corner 26-21N-10W

Permit No. 22857 8-2-39

III. History; system planning, construction & operation.

The well was drilled by Ohio Oil Company in 1939 and completed in the Travis Peak 5600' - 5608' and 5636' - 5646'. The well was purchased by Hyman Muslow and the zones were depleted. Cotton Valley Operators Committee purchased the well from Muslow.

A work permit was requested to convert the well to disposal in the Buckrange sand.

A correlation log was run and a bridge plug set at 2700 feet. The Buckrange was perforated from 2538 feet to 2558 feet.

The disposal system including pits, pumps, and water lines were installed and injection of approximately 5000 barrels per day of water was begun on May 21, 1971.

IV. Geology & Geohydrology

A. Regional geologic setting:

The well is located on the northeast flank of the Sabine uplift within the Gulf Coastal Plain. The regional dip in this area is to the northeast. The stratigraphic section consists of sands, clays, and shales of Cretaceous and Tertiary age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no x).

(Ground elevation 242) (Total well depth 5749)

Datum for depth measurement Rotary - Table

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Cook Mountain				
Sparta				
Cane River				
Wilcox				
Arkadelphia				
Nacatosh		1700	200	Sand
Saratoga				
Mailbrook				
Annona				
Ozan				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Buckrange	Ozan	2538	20	Total field
Nacatosh	-	1700	200	Total Area

D. Engineering description of injection units

1. Porosity: 25 per cent estimated

2. Permeability: 100 millidarcy average estimated

3. Original Reservoir Pressure: 1500 psi estimated

4. Reservoir Temperature: 130° F.

5. Chemical Character of Formation Water: Unknown

6. Reservoir Fracture Pressure: 2000 psi estimated

IV. Geology & Geology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Sparta	80	220	Sand & Gravel	30-300 ppm chlorides

F. Mineral Resources (oil and gas, coal, brines, etc.)

Oil, gas, gravel, iron ore - are produced in the area

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Major & grade	Size	Depth Set	Type & Amount of Cement
Surface	12-1/4	47.64	9-5/8	615	-
Intermed.	8-3/4	18	5	5732	-

Injection None

Other

Describe bottom hole completion method: Perforated with 80 holes jet gun

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

No packers

Cameron Iron Works Inc

VI. Description of surface equipment

A. Holding tanks & flow lines Three concrete oil water separation pits, one earth pit, one concrete suction pit. Four inch steel line to second stage pump and three inch steel line to injection well.

B. Filters 1 - Crall 12-9-37P discharge filter

C. Pumps Two electric driven Ingersoll Rand pumps One Gas pump for second stage

D. Other

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery

B. Drilling Logs

Drillers log

Sample log

Drilling time

Other:

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characterization

A. Industrial Process from which waste is derived

___ Gasoline Plant, Recycling Project _____

B. Physical & chemical Description _____

___ Temp - 42°C

___ Total Solids 1602

___ Iron 2.9

___ PH - 9.5

___ Dissolved Solids 1552

___ Chromium 5

___ Color - 52.9

___ Suspended Solids 50

___ Odor - 6

___ Sulphate 341

___ Turbidity - 4.5

___ Sulfite 2.5

___ Alkalinity (as Ca CO₃) 150

___ Chloride 131

___ Total Hardness 336

___ Calcium 208

C. Volume ___ 5000 Barrels per day _____

IX. Preinjection waste treatment ___ Biocide and filtration _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	150 GPM Maximum	160 GPM
September 6, 1971			
"			
"			
"			
"			

2. Pressure (well head 300 PSIG bottom hole 1400 PSIG)

Date(s)	Average	300 PSIG Maximum	400 PSIG
September 6, 1971			
"			
"			
"			
"			

X. Well operation & operating history

D. Description of operating programs: Water is gathered to one
final pit. Water is pumped by two pumps on level control and discharged
into final pump. Final pump operates on pressure control to vary pump
speed. Water is filtered and injected into well.

E. Operating problems:

I. Bacteria control

II. Suspended Solids

III. Oil in water

IV. Plugging perforations with solids

XI. Regulatory aspects.

A. Construction requirements

B. Monitoring requirements

C. Restrictions on operating procedure None reported

XII. Economics

A. Total & unit costs of construction _____

\$30,000 Total

B. Operating costs _____

\$15,000 per year

XIII. Source(s) of Information and Published References _____

Louisiana Geological Survey

I. Operating Company & General Well Location

Marathon Oil Company - formerly Old Dutch Refining Company
Muskegon, Michigan

II. Well location (legal description)

Location: SE 1/4, SW 1/4, SE 1/4, Sec. 26, T10N, R16W,
Muskegon Township, Muskegon County, Michigan.

III. History, system planning, construction & operation.

The well began disposing of waste effluent from the Old
Dutch refinery in September, 1948. The well was plugged
and abandoned in 1951. There was no reason given for
abandoning the well. The refinery was torn down in 1968.

IV. Geology & Geohydrology

A. Regional geologic setting: Beds in the Michigan Basin at
the well site dip toward the northeast. A large anticline is
located north of the well site.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation _____) (Total well depth 2346 ft.)

Datum for depth measurement Ground level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Coldwater	Devonian	673ft.		limestone
Traverse	Devonian	1758ft.	372ft.	limestone
Dundee	Devonian	2100ft.		
Detroit River	Devonian			

C. Geologic description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Traverse	Devonian	1758		limestone and dolomite
Dundee	Devonian	2130		widely distributed in
Detroit River	Devonian			Michigan basin

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		Pleistocene		
Marshall		Mississippian		

F. Mineral Resources (oil and gas, coal, brines, etc.)

Oil and gas pools are located near the well site.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		47lb/ft.	10in.	440ft.	
Intermed.		30lb/ft.	8in.	605ft.	
		18lb/ft.	6in.	703ft.	
Injection		14lb/ft.	5in.	1758ft.	

Other

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 500 bbl underground tank
and a 5,000 bbl settling and skimming tank.

B. Filters Strainboxes

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
_____	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Oil refinery waste effluent

B. Physical & chemical Description ___ Refinery water and surface flood waters

C. Volume _____

IX. Preinjection waste treatment ___ Settling and skimming

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average 60-65gpm	Maximum
"	Estimated	"
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average None	Maximum
"	Recorded	"
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of information and Published References. _____

Michigan Geological Survey

Michigan Water Resources Commission

I. Operating Company & General Well Location

Park, Davis, and Company

Holland, Michigan

II. Well location (legal description)

Location: Sw 1/4, SW 1/4, SW 1/4, Sec. 20, T5N, R15W,

Holland Township, Ottawa County, Michigan

III. History, system planning, construction & operation.

Park, Davis, and Company proposed the well to dispose of
the waste effluent from their chemical production operations.
The well was completed and began operating in May, 1951. The
well is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Beds in the Michigan Basin
in the vicinity of the well site dip toward the northeast.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation 588 ft.) (Total well depth 1635 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thickness	Lithologic Description
drift	Pleistocene	0ft.	115ft.	sand, mud, & gravel
Coldwater	Mississippian	115ft.	448ft.	dolomite
Ellsworth	Mississippian	563ft.	637ft.	shale
Antrim	Mississippian	1200ft.	160ft.	shale
Traverse	Devonian	1330ft.	254ft.	shale and limestone

C. Geologic description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thickness	Character and Areal Distribution
Traverse	Devonian	1380ft.	254ft.	limestone and dolomite

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: 152,000 mg/l Cl, 20 mg/l Fe, 235,950 mg/l TDS, Specific Gravity 1.16

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thickness	Character	Chemical Quality
drift	0	115	sand, clay & gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		42lb/ft.	10 1/2in.	125ft.	
Intermed.		17lb/ft.	7 in.	1435ft.	
Injection			2 in.		

Other the annulus is filled with fresh water

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines Wooden settling and aging tanks

B. Filters Wooden sand filters

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

<u>X</u> Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

The waste is derived from the manufacture of
chloromycetin.

B. Physical & chemical Description The effluent contains
sodium, acetate, chloride, ammonia, bromide, and unidentified
organic compounds.

60,000ppm TDS

BOD 45,000ppm

pH 3.7

C. Volume 22.8 thousand gallons during 1969

IX. Preinjection waste treatment Filtration, aeration, settling,
and pH adjustment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Traverse	Buffer injection	50gpm of Fresh water for several weeks

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head X bottom hole)

Date(s)	Average	Maximum
"	280psi	400psi
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Some trouble with corrosion above
ground.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements The pressure is checked daily.

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Geological Survey _____

Adinoff 1955 _____

Michigan Water Resources Commission _____

I. Operating Company & General Well Location

Park, Davis, and Company

182 Howard Avenue

Holland, Michigan

II. Well location (legal description)

Location: SW 1/3, SW 1/4, SW 1/4, Sec. 20, T5N, R15W,

Holland Township, Ottawa County, Michigan

III. History, system planning, construction & operation.

This is the second well at the pharmaceutical plant which
disposes of chemical waste.

The well was drilled and completed in October, 1956 and
began operating soon after completion. The well is still
in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip of the beds
at the well site is to the northeast. Th well is situated
on the west flank of the Michigan Basin.

17. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit: (Geologic Column included -yes___; no X).

(Ground elevation _____) (Total well depth 1946 ft.)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as No-2				

C. Geologic description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Detroit River	Devonian	1649ft.		dolomite & limestone

Note: This well was reported injecting in Traverse Group and Dundee Formation; however, there is no record of this.

Records indicate the long string of casing was set at 1,649 feet. If the upper zones are open, the Company must have perforated them at a later date.

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: _____
3. Original Reservoir Pressure: _____
4. Reservoir Temperature: _____
5. Chemical character of Formation Water: _____
6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift	0	134	clay and gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources were reported in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10 3/4in.	152ft.	60 sacks
Intermed.			7 in.	1649ft.	270 sacks

Injection tubing

Other

Describe bottom hole completion method:

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Same as Mc-2

B. Physical & chemical Description Same as Mc-2

C. Volume 1,252,056 gal. per month during 1966 (2 wells)

IX. Preinjection waste treatment Settling, and filtration

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	7gpm	Maximum	30gpm
"	"		"	
"	"		"	
"	"		"	
"	"		"	

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	Average	280psi	Maximum	400psi
"	"		"	
"	"		"	
"	"		"	
"	"		"	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Reference _____
Michigan Water Resources Commission
Michigan Geological Survey

I. Operating Company & General Well Location

Hooker Electro - Chemical Company

Montague, Michigan

Disposal Well #1

II. Well location (legal description)

Location: SE 1/4, NW 1/4, SE 1/4, Sec. 30, T12N, R17W,

Montague Township, Muskegon County, Michigan

III. History, system planning, construction & operation.

The well was drilled and completed and began operating in April, 1956. The well was abandoned and plugged on June 18, 1969. It was plugged with 65 sacks of cement displaced through the 2 3/8in. tubing and set at 2000ft. The remainder of the hole was filled with heavy brine sludge consisting primarily of calcium carbonate and magnesium hydroxide.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip is to the northeast. The well is situated on the west flank of the Michigan Basin. An anticlinal fold is located north of the well.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 636 ft.) (Total well depth 2066 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0	290	clay, sand, and gravel
Coldwater	Mississippian	355	563	shale
Ellsworth	Mississippian	918	564	shale
Antrim	Devonian	1482	138	black shale
Traverse	Devonian	1620	446+	limestone and shale

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Traverse	Devonian	1703ft.		dolomite and limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift	0	290	clay and gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several small oil and gas pools in the vicinity of the well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			18 in.	395ft.	650 sacks
Intermed.		54 lb/ft.	13 3/8in.	1703ft.	1150 sacks

Injection

Other

Describe bottom hole completion method: Open hole

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

<input checked="" type="checkbox"/> Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Chemical plant waste _____

B. Physical & chemical Description Sodium sulfate, sodium chloride, and calcium sulfate

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Drill Stem	7 days	1690 to 2060ft.	recovered 1540ft. of water
" "	12 hours	" "	" 1866ft. of water

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1800 to 2066ft.	Acidization	5000 gal.

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The well plugged with calcium sulfate.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

Hooker Electro-Chemical Company

Montague, Michigan

Disposal Well #2

II. Well location (legal description)

Location: SW 1/4, NE 1/4, NE 1/4, Sec. 31, T12N, R17W,

Muskegon County, Michigan.

III. History; system planning, construction & operation.

The well began operating by disposing Hooker Electro-Chemical's liquid chemical waste in May, 1956. The well was plugged and abandoned in June, 1968.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip at the well site is toward the northeast. The well is situated on the west flank of the Michigan Basin.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation 641 ft.) (Total well depth 2083 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Marshall	Mississippian	300ft.	590ft.	sandstone
Coldwater	Mississippian	890ft.	524ft.	shale
Antrim	Devonian	1414ft.	206ft.	shale
Traverse	Devonian	1622ft.	442ft.	cherty limestone & shale
Bell	Devonian	2064ft.		shale

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Traverse	Devonian	1622ft.	442ft.	cherty limestone and shale

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift	0ft.	300ft.	clay and gravel	
Marshall	300ft.	590ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several small oil and gas pools in the vicinity of the well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10 3/4in.	385ft.	200 sacks
Intermed.			7 in.	1996ft.	425 sacks

Injection

Other

Describe bottom hole completion method: perforated completion 1962 ft. to 1972 ft. (30 holes)

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

Drillers Log _____ Drilling time _____
 Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

X Resistivity

X Gamma ray-neutron

X SP

 Temperature

 Caliper

 Cement bond

X Other Microlog

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

 Chemical plant waste

B. Physical & chemical Description Sodium sulfate, sodium chloride, and calcium sulfate

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1996ft. to 2068ft.	Acidization	5000 gal.

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission _____

Michigan Geological Survey _____

I. Operating Company & General Well Location

Reichhold Chemicals, Inc.

Ferndale, Michigan

II. Well location (legal description)

Location: NW 1/4, SW 1/4, NE 1/4, Sec. 27, T1N, R11E,

Oakland County, Michigan

III. History; system planning, construction & operation.

The well commenced disposing of phenol waste in September,
1953. The waste fluid reacted adversely with the formation
water to form a precipitate which began plugging the well.

In 1957, surface injection pressure became excessive and
the well was plugged and abandoned.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip at the well
site is to the northwest. The well is situated on the
southeast flank of the Michigan Basin and is east of the
Howell Anticline.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation 640 ft.) (Total well depth 1053 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0ft.	128ft.	sand, clay, and gravel
Antrim	Devonian	128ft.	94ft.	shale
Traverse	Devonian	222ft.	378ft.	cherty limestone
Dundee	Devonian	600ft.	26ft.	limestone
Detroit River	Devonian	626ft.	291ft.	dolomite
Sylvania	Devonian	917ft.	78ft.	sandstone

C. Geologic Description of injection units & possible units not in use

Name	Rock Unit	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Detroit River	Devonian		626ft.	291ft.	dolomite
Sylvania	Devonian		917ft.	78ft.	sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: Specific Gravity
20° C-1.1055, Be'-13.84°, Sodium Chloride-7.41%, Calcium Chloride-
3.63%, Magnesium Chloride-1.55%, Potassium Chloride-0.33%,
Total Chloride Salts-12.92%, Total Solids-16.1%, Pounds of
Sulfur per 1000 gal.-4.0, Sulfate and Silica-Traces.

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Antrim	128ft.	94ft.	shale	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the vicinity of the well site.

V. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		8 1/4in.	130ft.	
Intermed.		6 5/8in.	693ft.	120 sacks

Injection

Other

Describe bottom hole completion method: Open hole

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical waste

B. Physical & chemical Description Phenols

C. Volume

IX. Preinjection waste treatment Filtration

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	---	922 to 986feet	131gpm at 100psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
693 to 1053ft.	Acidization	500 gal.
" "	Buffer injection	33,000 gal. - fresh water

C. Injection rates and pressures

1. Rate

Date(s)	initially	Average	3.5gpm	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	initially	Average	100psi	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Precipitate plugging caused the well
to be abandoned. _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

The Upjohn Company
Kalamazoo, Michigan
Disposal Well #1

II. Well location (legal description)

Location: SW 1/4, SE 1/4, NE 1/4, Sec. 14, T3S, R11W,
Kalamazoo County, Michigan

III. History; system planning, construction & operation.

The liquid waste from the Upjohn Company was originally dis-
charged into a 90 acre swamp. The disposal well was com-
pleted and began operation in May, 1954. It is presently
in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on the
southern edge of the Michigan Basin. The regional dip is
to the north.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no X).

(Ground elevation 869ft.) (Total well depth 1532ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	350ft.		
Coldwater	Mississippian			shale
Antrim	Devonian			shale
Traverse	Devonian	1220ft.	170ft.	cherty limestone
Dundee	Devonian	1390ft.	55ft.	limestone
Monroe	Devonian	1532ft.		dolomite

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Traverse	Devonian	1220ft.	170ft.	cherty limestone
Dundee	Devonian	1390ft.	55ft.	limestone
Monroe	Devonian	1532ft.		dolomite

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		350ft.	clay & gravel	fresh water

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the vicinity of the well site.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		42lb/ft.	10 in.	352ft.	
Intermed.		17lb/ft.	7 in.	1290ft.	
Injection		tubing	2 1/2in.	1295ft.	

Other annulus filled with fresh water

Describe bottom hole completion method: open hole completion -
bottom 200 feet

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

5 Centralizers on 7in. casing _____

Hookwall neoprene packer at 1200ft. _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 surge tanks - 45,000 gal. _____

each, a 25,000 gal. mixing tank, and a 65,000 gal. clarifier. _____

B. Filters Niagara polishing filter _____

C. Pumps 1 injection pump and 1 booster pump _____

D. Other _____

VII. Cores, samples, & logs

A. Coring

From _____ to _____ Recovery _____

" _____

" _____

" _____

" _____

" _____

B. Drilling logs

____ Drillers log _____ Drilling time

____ Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ SP

___ Caliper

___ Other

___ Gamma ray-neutron

___ Temperature

___ Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Effluent from the manufacture of cortical steroid products.

B. Physical & chemical Description The waste consists of soluble organic solvents such as alcohols, ketones, esters, ethers, dissolved inorganic salts, and acids.

5,000 to 8,000 ppm total dissolved solids

2-10,000ppm BOD

pH 2.0 to 8.0, but constantly 4.0-4.5 since 1962

C. Volume 400,000 to 700,000 gpd

IX. Preinjection waste treatment Filtration, clarification, and pH adjustment to 5.5

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1290 to 1532ft.	Acidization	3000 gal.

C. Injection rates and pressures

1. Rate

Date(s)	2 Wells	Average	50gpm	Maximum	100gpm
"		"	to 100gpm	"	
"		"		"	
"		"		"	
"		"		"	

2. Pressure (well head X bottom hole)

Date(s)	Average	250psi	toMaximum	1000psi
"	"	1000psi	"	
"	"		"	
"	"		"	
"	"		"	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The pH was adjusted by addition of lime,
but this resulted in scale development. They then switched to
fiberglass tubing.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements Pressure is monitored with
continous pressure recorders

C. Restrictions on operating procedure Surface pressure is
limited to 1250 psi and the rate is limited to 300,000 gpd.

XII. Economics

A. Total and unit costs of construction 2 Wells - \$400,000.

B. Operating costs 2 Wells - \$75,000.00 per year

XIII. Source(s) of Information and Published References

Michigan Water Resources Commission

Paradiso, S. J. 1956

Michigan Geological Survey

Donaldson, 1962

I. Operating Company & General Well Location

The Upjohn Company

Kalamazoo, Michigan

Disposal Well #2

II. Well location (legal description)

Location: SW 1/4, SW 1/4, NW 1/4, Sec. 14, T3S, R11W,

Kalamazoo, Michigan

III. History; system planning, construction & operation.

This is Upjohn's second well of a two wells system for the disposal of pharmaceuticals. This well commenced injection during May, 1954 and is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on the southern edge of the Michigan Basin. The regional dip is to the north.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes____; no X).

(Ground elevation 869 ft.) (Total well depth 1475ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-7				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Same as Mc-7				

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift				

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the vicinity of the well.

V. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	42lb/ft.	10 in.	352ft.	
Intermed.	17lb/ft.	7 in.	1290ft.	395 sacks
Injection	tubing	2 1/2in.		

Other

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

5 Centralizers on 7 in. casing

Hookwall neoprene packer on 7 in.

VI. Description of surface equipment

A. Holding tanks & flow lines 2-45,000 gal. surge tanks, a 25,000 gal. mixing tank, and a 65,000 gal. clarifier

B. Filters Niagara polishing filter

C. Pumps 1 injection pump and 1 booster pump

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log

_____ Sample log

_____ Drilling time

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

_____ Same as Mc-7

B. Physical & chemical Description _____ Same as Mc-7

C. Volume _____ Same as Mc-7

IX. Preinjection waste treatment _____ Filtration clarification and
_____ pH adjustment to 5.5

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1276 to 1476ft.	Acidization	3000 gal.

C. Injection rates and pressures

1. Rate

Date(s)	2 Wells	Average	50gpm	Maximum	100gpm
"					
"					
"					
"					

2. Pressure (well head

Date(s)	1954	Average	250psi	Maximum	bottom hole
"	1956	"	1000psi	")
"		"		"	
"		"		"	
"		"		"	
"		"		"	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The pH was adjusted by the addition
of the lime, but this resulted in scale development. To
alleviate this problem, fiberglass tubing was used.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements Pressure is monitored with con-
tinuous pressure recorders.

C. Restrictions on operating procedure Surface pressure is
limited to 1250 psi and the rate is limited to 300,000 gpd.

XII. Economics

A. Total and unit costs of construction 2 Wells - \$400,000.

L. Operating costs 2 Wells - \$75,000.00 per year

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Paradio S. J. 1956

Michigan Geological Survey

Donaldson 1962

I. Operating Company & General Well Location

Dow Chemical Company

Bay Refining Division

II. Well location (legal description)

Location: SW 1/4, NE 1/4, NE 1/4, Sec. 15, T14N, R5E, Banger
Township, Bay County, Michigan.

III. History; system planning, construction & operation.

The well was completed on October 13, 1954 and began operating
soon after completion. Operation has been suspended since
1967.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated near the
center of the Michigan Basin. The regional dip is to the
west. There is a large regional anticline near the well site.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 557 ft.) (Total well depth 4710 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thickness	Lithologic Description
drift	Pleistocene	0ft.	98ft.	sand and clay
Saginaw	Pennsylvania	98ft.	326ft.	sand and shale
Michigan Series	Mississippian	424ft.	133 ft.	sand
Marshall	Mississippian	557ft.		sandstone
Berea	Mississippian	1791ft.		sandstone
Antrim	Mis.-Devonian	1963ft.	178ft.	shale
Jerse, Dundee, Detroit River	Devonian	2307	limestone, dolomite, shale & sandstone	
Sylvania	Devonian	4425ft.		sandstone

C. Geologic description of injection units & possible units not in use

Rock Unit		Depth (top)	Thickness	Character and Areal Distribution
Name	Age			
Sylvania	Devonian	4425ft.	285ft.	sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Dundee				
Saginaw	98ft.	326ft.		
drift	0ft.	98ft.	clay, sand, & gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	14in.		14 in.	97ft.	
Intermed.			10 3/4in.	891ft.	600sk-surface
		J-55 231b/ft.	7 in.	1272ft.	
Injection		141b/ft.	5 in.	4026ft.	

Other

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____
Centralizers at 2900, 2936, 2995, 3034, 3694, and 3772ft.

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____	to _____	Recovery _____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____

B. Drilling Logs

_____ Drillers Log

_____ Sample log

_____ Drilling time

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical plant waste

B. Physical & chemical Description The waste consists of cuprous ammonium acetate, phenol, and caustic water.

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
DST	---	Sylvania	1000psi 210bpd
DST	---	"	1500psi 504bpd

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	-----	Average	45gpm	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	_____	Average	1200psi	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems or reasons for suspension
of operation were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

WELL FILE NUMBER

BD-125
STATE

Mc-10
UMR

I. Operating Company & General Well Location

Dow Chemical Company

Bay Refining Division

II. Well location (legal description)

Location: E 1/2, NE 1/4, SW 1/4, Sec. 10, T14N, R5E, Bay
County, Michigan.

III. History: system planning, construction & operation.

Operation commenced during September 1959. This is the pri-
mary well used by Dow for waste disposal. Well Mc-9 is used
as a standby for this well.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated near the
center of the Michigan Basin. The regional dip is toward the
west. There is a large regional anticline near the well.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes____; no X).

(Ground elevation 591 ft.) (Total well depth 4605 ft.)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-9				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Sylvania	Devonian	4489		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift	0ft.	98ft.	clay and gravel	
Saginaw	98ft.	326ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are some oil and gas pools and also coal found in the area.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10in.	905ft.	600 sacks
Intermed.					
Injection			7in.	4497ft.	1050 sacks

Other

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
_____	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

<input checked="" type="checkbox"/> Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical plant waste

B. Physical & chemical Description The waste fluid consists of phenol water, 20% spent caustic, and acidic water.

C. Volume _____

IX. Preinjection waste treatment Settling

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
449704695	8,000gal. acid	9-2-59
	16,000gal. acid	9-3-59

C. Injection rates and pressures

1. Rate

Date(s)	Average	45gpm	Maximum
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"

2. Pressure (well head X bottom hole)

Date(s)	Average	1900psi	Maximum
Aug. 1968	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"

X. Well operation & operating history

D. Description of operating programs: The well operates for 12 hours and is off for 12 hours.

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of information and published reference. _____

Michigan Water Resources Commission

Michigan Geological Survey

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published Reference _____

Michigan Water Resources Commission _____

Michigan Geological Survey _____

I. Operating Company & General Well Location

Ford Motor Company

Rouge Plant

Dearborn, Michigan

II. Well location (legal description)

Location: SE 1/4, NW 1/4, NW 1/4, Sec. 28, T2S, R11E,
Wayne County, Michigan.

III. History; system planning, construction & operation.

The well was completed on March 1, 1956 and began operation during the same month.

When the well began operating a conflict arose between Solvay Process Division of Allied Chemical and Ford. Solvay filed an objection, stating that Ford's waste would possibly contaminate nearby salt brine through "unsealed connections between the Sylvania and the salt brine cavity". The state geologist disagreed with Solvay and said there would be no problem.

The well is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the southeast flank of the Michigan Basin. The regional dip is toward the northwest.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).

(Ground elevation _____) (Total well depth 563 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0ft.	80ft.	blue clay and gravel
Detroit River	Devonian	80ft.	400ft.	dolomite
Sylvania	Devonian	480ft.	120ft.	white sandstone

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Sylvania		482ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift	20ft.	80ft.	clay & sand	

F. Mineral Resources (oil and gas, coal, brines, etc.)

Salt is mined near the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.	9in.		7 in.	483ft.	95 sacks
Injection			2 in.	489ft.	

Other annulus filled with fresh water

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 30,000 gal. sump, 900 gal. surge tank

B. Filters leaf filters with diatomaceous earth and cartridge filter

C. Pumps Gardner Denver duplex reciprocating steam driven pump rated at 100 gpm at 450 psig.

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

Drillers Log

Sample log .

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste from the manufacture of coke (coke quench water)

B. Physical & chemical Description

270ppm cyanides

1300ppm phenol

300ppm H₂S

1579ppm ammonium thiocyanate

1900ppm sulfur

pH 8.9

C. Volume 50,000 gpd

IX. Preinjection waste treatment Filtration pH adjustment with 18° Be HCl

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
See operating problems		

C. Injection rates and pressures

1. Rate

Date(s)	Oct. 1956	Average	242gpm	Maximum
"	Nov. 1956	"	257gpm	"
"	Dec. 1956	"	267gpm	"
"		"		"
"	average	"		"

2. Pressure (well head X bottom hole)

Date(s)	Oct. 1956	Average	411psig	Maximum
"	Nov. 1956	"	433psig	"
"	Dec. 1956	"	399psig	"
"		"		"
"		"		"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Injection pressure increased in August 1957 and July 1959. Each time, the pressure was reduced by acidizing the injection interval.
In February, 1970, the 2in. tubing corroded and parted. It was removed and replaced with new tubing.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission _____

Michigan Geological Survey _____

Donaldson, 1964 _____

I. Operating Company & General Well Location

Leonard Refineries, Inc.

Alma, Michigan

II. Well location (legal description)

Location: SW 1/4, SE 1/4, SE 1/4, Sec. 35, T12N, R3W, Pine River Township, Gratiot County, Michigan.

III. History; system planning, construction & operation.

The well was drilled and completed in June, 1957 by the McClure Oil Company. Operation began in June, 1957.

The well is still in use.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated in the south-central portion of the Michigan Basin. The regional dip is toward the north.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).
 (Ground elevation 750 ft.) (Total well depth 1244 ft.)
 Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Clift	Pleistocene	0ft.	443ft.	clay and gravel
uginaw-Parma	Pennsylvanian	443ft.	283ft.	sand and shale
ayport-Michigan	Mississippian	726ft.	374ft.	shale and dolomite
urshall	Mississippian	1030ft.		sandstone

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
urshall	Mississippian	1030ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: _____
3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		400ft.	clay and gravel	
Saginaw	443ft.	283ft.	sand and shale	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several small oil accumulations in Gratiot County.

There is also considerable coal in the area.

V. Well Design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & Grad.	Size	Depth Set	Type & Amount of Cement
Surface			10 3/8in.	452ft.	265 sacks
Intermed.			7 in.	1025ft.	225 sacks

Injection

Other annulus is filled with fresh water

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____	to _____	Recovery _____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____

B. Drilling logs

_____ Driller's log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characterization

A. Industrial Process from which waste is derived

___ Waste effluent from a refinery operation.

B. Physical & chemical description The waste consists of
___ foul condensate and spent caustic fluids

___ 765 mg/l--hydroxide

___ 7.7 mg/l--phenols

___ pH 8.8

___ Specific Gravity 1.022

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Static Pressure		Marshall	Pressure 271 to 780 psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	50gpm	Maximum	100gpm

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	700 psi	Maximum	950psi

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

a. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

Holland Suco Color Company
subsidiary of Chemetron Corporation
Holland, Michigan Well #1
The plant and well are north of the city limits.

II. Well location (legal description)

Location: NE 1/4, NE 1/4, NW 1/4, Sec. 30, T5N, R15W,
Holland Township, Ottawa County, Michigan.

III. History; system planning, construction & operation.

The well began operation in 1966 and was reworked in 1969.
The reworking consisted of replacing the tubing and packers
with newer equipment.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on the
southeast margin of the Michigan Basin. The strata dip
northeast toward the center of the state. Glacial lake
deposits and drift cover the surface.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation _____) (Total well depth 5895 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
rift	Pleistocene	0	450ft.	clay and gravel
Marshall-Coldwater	Mississippian			sandstone and shale
Reverse	Devonian			limestone
St. Louis River	Devonian			limestone and dolomite
Salina	Silurian			evaporites
Richmond-Trenton	Ordovician			limestone and shale
St. Peter	Ordovician			sandstone and dolomite
Trempealeau	Cambrian			dolomite

C. Geologic Description of injection units & possible units not in use

Name	Rock Unit	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Unioning	Cambrian		4608ft.	1300ft.	sandstone
Wanona	Cambrian				sandstone
Geesbach	Cambrian				sandstone
Sau Claire	Cambrian				sandstone
St. Simon	Cambrian				sandstone

D. Engineering description of injection units

1. Porosity: average 15%

2. Permeability: variable

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift			clay and sand	
Marshall			sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several oil and gas accumulations in the vicinity of the well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	13 5/8in.	H-40 32.75lb/ft.	10 3/4in.	538ft.	350 sacks
Intermed.	8 3/4in.	J-55 23 lb/ft.	7 in.	4606ft.	1375 sacks
Injection		6.5lb/ft.	2 7/8in.	4600ft.	

Other

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

20 Centralizers on 7in. casing _____

Otis packer at 4606ft. _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 large settling tanks

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & logs

A. Coring

From 4824ft. to 4848ft. Recovery _____

" 5300ft. 5334ft. _____

" 5516ft. 5576ft. _____

" _____

" _____

" _____

B. Drilling Logs

Drillers Log _____ Drilling time _____

X Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Effluent from a pigment manufacturing process.

B. Physical & chemical Description Pickle liquor of dilute sulfuric acid 2 to 30% solution

C. Volume 500 gal./hr.

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
4 Drill Stem Tests			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
All Zones	Acidization	6000 gal. HCl

C. Injection rates and pressures

1. Rate

Date(s)	February 1968	Average	135 gpm	Maximum
"		"		"
"		"		"
"		"		"
"		"		"

2. Pressure (well head X bottom hole)

Date(s)	Average	125 psi	Maximum	190 psi
"	"		"	
"	"		"	
"	"		"	
"	"		"	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Well was reworked in 1969, and
tubing and packer were replaced.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission _____

Michigan Geological Survey _____

Winar, H. M. _____

Civil Engineering, May 1966 _____

I. Operating Company & General Well Location

Chemetron Corporation

Pigments Division

Holland, Michigan

Well #2

II. Well location (legal description)

Location: SW 1/4, NE 1/4, NW 1/4, Sec. 30, T5N, R14W,

Holland Township, Ottawa County, Michigan

300ft. south of the first well

III. History, system planning, construction & operation.

The well was drilled in July 1969 and is presently on a standby status for Chemetron's first well at the pigment plant.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on the southeast margin of the Michigan Basin. The strata dip northeast toward the center of the state. Glacial lake deposits cover the land surface.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no ___).

(Ground elevation 620 ft.) (Total well depth 5910 ft.)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-17				

C. Geologic description of injection units & possible units not in use

Rock Unit

Name Age Depth (top) Thick-ness Character and Areal Distribution

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Same as Mc-17				

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift				
Marshall				

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several oil and gas accumulations in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15 in.		10 3/4in.	535ft.	325 sacks
Intermed.	8 3/4in.		7 in.	4730ft.	880 sacks

Injection

Other

Describe bottom hole completion method: perforated completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

7 Centralizers on the 10 3/4" casing _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

Drillers Log

Sample log

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SF

Temperature

Caliper

Cement bond

Other C F D

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Effluent from a pigment manufacturing process

B. Physical & chemical Description 55% Water, 0-15% H₂SO₄,

0-15% HCl, 0-15% (NH₄)₂SO₄, 0-10% NH₄, Specific gravity

1.000 to 1.125, pH 1.0 to 9.0

C. Volume 200,000 gpd

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
DST	4 hours	4678 to 5072ft.	recovered 2000ft. of salt water

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	200gpm	Maximum	300gpm

2. Pressure (well head

bottom hole)

Date(s)	Average	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published Reference. _____

Michigan Geological Survey

I. Operating Company & General Well Location

Wyandotte Chemical Company

Wyandotte, Michigan

II. Well location (legal description)

Location: Section 23, T12N, R2W, Wayne County, Michigan

III. History, system planning, construction & operation.

The well began operating in October, 1966. The system was
abandoned in August, 1968. It was connected in series with
Mc-19, therefore, waste fluids were pumped simultaneously to
both wells. Records of data are for the combined system.

The waste was injected into an abandoned salt cavity in the
Salina Formation.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip is toward the
north west. The well is on the southeast flank of the
Michigan Basin.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).
 (Ground elevation _____) (Total well depth 1400 ft.)
 Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0ft.	60ft.	clay and gravel
Detroit River	Devonian	60ft.	115ft.	dolomite and anhydrite
Sylvania	Devonian	165ft.	115ft.	sandstone and dolomite
Bois Blanc	Devonian	280ft.	30ft.	dolomite and chert
Bass Island	Silurian	310ft.	415ft.	dolomite, shale, and anhydrite
Salina	Silurian	850ft.		evaporites

C. Geologic Description of injection units & possible units not in use

Name	Rock Unit Age	Depth (top)	Thick-ness	Character and Areal Distribution
Salina	Silurian	850ft.		evaporites

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		60ft.	sand and gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the area of the injection well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method:					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

II. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

" _____
" _____
" _____
" _____
" _____

B. Drilling Logs

____ Drillers Log _____ Drilling time
____ Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Chemical process water _____

B. Physical & chemical Description The waste contains 3%
solids (calcium sulfate solids) Specific Gravity 1.17

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum	
	375gpm	1075gpm	into two wells
"			
"			
"			
"			

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	Average	Gravity	Maximum
"			
"			
"			
"			

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

Wyandotte Chemical Company

Wyandotte, Michigan

II. Well location (legal description)

Location: Section 23, T12N, R2W, Wayne County, Michigan.

III. History; system planning, construction & operation.

The well began operating in October 1966. The system was abandoned in August, 1968. It was connected in series with Mc-18, therefore, waste fluids were pumped simultaneously to both wells. Records of data are for the combined system. The waste was injected into an abandoned salt cavity and migrates into the Salina Formation.

IV. Geology & Geohydrology

A. Regional geologic setting: The regional dip is toward the northwest. The well is situated on the southeast flank of the Michigan Basin.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation_____) (Total well depth 1400ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Same as Mc-18</u>				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Salina</u>	<u>Silurian</u>	<u>850ft.</u>		<u>evaporites</u>

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift			sand and gravel	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Neatoh. grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method:					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring		Recovery
From	to	
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling logs
 _____ Driller's log
 _____ Sample log
 _____ Drilling time
 _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical process water

B. Physical & chemical Description Same as Mc-18

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Flow

Date	Average	375gpm	Maximum	1075gpm

2. Pressure (psi) (X bottom hole _____)

Date	Average	Gravity	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission
Michigan Geological Survey

I. Operating Company & General Well Location

Blunk Laundromat
1111 Round Lake Road
Union Lake, Michigan

II. Well location (legal description)

Location: SW 1/4, NE 1/4, SE 1/4, Sec. 35, T3N, R8E, White
Lake Township, Oakland County, Michigan.

III. History; system planning, construction & operation.

Blunk originally utilized a lagoon for waste disposal, but the
permit for this lagoon was suspended due to local water well
pollution.
The disposal well was drilled and completed during March, 1967
and began operating during the same month. This well is still
in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on the
southeast flank of the Michigan Basin. The regional dip
is to the northwest. The Howell Anticline is west of the
well.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X___).

(Ground elevation_____) (Total well depth 1840ft.)

Datum for depth measurement_____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0ft.		
Sudbury	Mississippian	576ft.	29ft.	shale
Berea	Mississippian	605ft.	59ft.	sandstone & silt
Bedford	Mississippian	664ft.	202ft.	shale
Antrim	Devonian	866ft.	143ft.	shale
Traverse	Devonian	1009ft.	289ft.	shale & limestone
Dundee	Devonian	1298ft.	139ft.	limestone
Detroit River	Devonian	1437ft.	263ft.	anhydrite & dolomite
Sylvania	Devonian	1774ft.		sandstone & dolomite

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Sylvania	Devonian	1774ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: 466,000ppm total dissolved solids, sp. gravity 1.19, pH 5.8, Ca 36,400 ppm, Mg 8,900 ppm, Na 59,000 ppm, K 3,000 ppm.

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Coldwater	300ft.	15ft.	shale	fresh water
Berea	608ft.	60ft.	sandstone	fresh water

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported in the area of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	12 1/4in.	J-55 24lb/ft.	8 5/8in.	283ft.	175 sacks
Intermed.	7 7/8in.	J-55 20lb/ft.	7 in.	832ft.	175 sacks
	6 1/4in.	J-55 15.5lb/ft.	5 1/2in.	1361ft.	
Injection	4 3/4in.		2 in.		

Other

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 3 compartment - cement block settling tank

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

____ Drillers Log	_____ Drilling time
____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Laundromat waste water

B. Physical & chemical Description

C. Volume 8000 gpd

IX. Preinjection waste treatment Filtration and sedimentation

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection	---	open hole	before acidization - 17gpm
Injection	---	open hole	after acidization - 126gpm

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1361 to 1820ft.	acidization	1000 gal.

C. Injection rates and pressures

1. Rate

Date(s)	Average	5.5gpm	Maximum
"			
"			
"			
"			

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	Average	Gavity	Maximum
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"

. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

I. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction \$20,000.00

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

Michigan Chemical Corporation

St. Louis, Michigan

II. Well location (legal description)

Location: NW 1/4, NW 1/4, NE 1/4, Sec. 23, T12N, R2W, Gratiot
County, Michigan.

III. History, system planning, construction & operation.

The well began operating in May, 1967 and is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located just south
of the center of the Michigan Basin. The regional dip is to
the north.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no x).

(Ground elevation_____) (Total well depth 3762ft.)

Datum for depth measurement_____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Marshall	Mississippian			sandstone
Coldwater	Mississippian			shale
Antrim	Devonian			shale
Traverse	Devonian			cherty limestone
Dundee	Devonian			dolomite

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Dundee	Devonian	3422		dolomite and limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: Sp. gr. 1.2, NaCl 143,000 ppm, CaCl₂ 89,000 ppm, MgCl₂ 2,300 ppm.

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Marshall			sandstone	fresh water for municipal use

F. Mineral Resources (oil and gas, coal, brines, etc.)

Coal bearing Pennsylvanian strata are located in the area of the disposal well. Small oil and gas pools are also found in the area.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	17 1/2 in.	H-40 46lb/ft.	13 3/8 in.	704ft.	525 cu. ft.
Intermed.	11 in.	J-55 36lb/ft.	8 5/8 in.	3421ft.	580 cu. ft.
Injection			3/4 in.		50/50 Lite Poz.

Other

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

____ Drillers Log	____ Drilling time
____ Sample log	____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste Effluent from the processing of natural brines.

B. Physical & chemical Description Calcium Chloride Brine

C. Volume _____

IX. Preinjection waste treatment Sedimentation and filtration.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	140gpm	Maximum	200gpm
"				
"				
"				
"				

2. Pressure (well head X bottom hole)

Date(s)	Average	Gravity	Maximum
"			
"			
"			
"			

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: There were originally some problems in the injection operation. These problems were alleviated by acidization.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of information and published references _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operating Company & General Well Location

Semet-Solvay Division

Allied Chemical Company

II. Well location (legal description)

Location: Wayne County, Michigan

III. History, system planning, construction & operation.

The well was drilled and completed in June 1969 and began operating soon after completion. It is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the southwestern flank of the Michigan Basin and southeast of the Howell Anticline. The regional dip in the area is to the northeast.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 600 ft.) (Total well depth 4112 ft.)

Datum for depth measurement Kelly Bushing

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene		104ft.	clay and gravel
Dundee	Devonian	104ft.	66ft.	limestone
Detroit River	Devonian	170ft.	378ft.	limestone
Sylvania	Devonian	548ft.	72ft.	sandstone
Bass Island	Silurian	620ft.	360ft.	dolomite
Salina	Silurian	980ft.	1320ft.	anhydrite, halite, dolomite, and gypsum

Continued on page 2a

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Mt. Simon	Cambrian	4040ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

2.a

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no ___).

(Ground elevation _____) (Total well depth _____)

Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description
Niagaran Series	Silurian			cherty limestone
Cincinnatian	Ordovician	2300ft.	500ft.	limestone and shale
Trenton	Ordovician	2910ft.	630ft.	limestone
Eau Claire	Cambrian	3815ft.	250ft.	sandstone
Mt. Simon	Cambrian	4260ft.		sandstone

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thickness	Character and Areal Distribution

D. Engineering Description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		104ft.	clay, sand, & gravel	
Sylvania	548ft.	72ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are a few small oil and gas pools west of the disposal site.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	17 1/2in.	H-40 48lb/ft.	13 3/8in.	121ft.	131 sacks
Intermed.		J-55 24lb/ft.	8 5/8in.	1774ft.	545 sacks
		J-55 14lb/ft.	5 in.	3764ft.	
Injection		J-55 6.5lb/ft.	2 1/2in.	4106ft.	

Other

Describe bottom hole completion method: Perforated completion
3754 ft. to 4106 ft.

325

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____
Baker Model "A" packer at 3720 ft.

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
<u>X</u> Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other Lateralog, Compensating formation density log
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste effluent from the manufacture of metallurgical coke and by-product chemicals

B. Physical & chemical Description pH 9.8

- 2000mg/l Cl
- 3450mg/l Total solids
- 3350mg/l TDS
- 9500ppm Ammonia
- 1000ppm phenol
- Specific Gravity 1.01
- Viscosity at 20°C 1.12cp

C. Volume 100 - 150,000 gpd

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
DST	---	perforated zone	195psig
Injection	---	" "	1 1/2bpm at 400psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Mt. Simon	Acidization	5,000 gal.
Mt. Simon	Buffer injection	8,400 gal. fresh water

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head

Date(s)	bottom hole	
	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Iron in the glauconite and pyrite in the formation reacted with the waste fluid and formed a black precipitate. The well was shut down until chemists could make the waste effluent compatible with the formation fluid. This problem was finally corrected by buffer injection. This problem cost \$5,000. Tubing failed twice due to poor installation. It was replaced with the same type of tubing.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction

B. Operating costs

XIII. Source(s) of information and Published References

Michigan Geological Survey

I. Operating Company & General Well Location

Glaser Crandell Company

Mattawan, Michigan

II. Well location (legal description)

Location: NW 1/4, SE 1/4, NW 1/4, Sec. 13, T3S, R13W, Antwerp Township, Van Buren County, Michigan.

III. History; system planning, construction & operation.

The well was drilled and completed in May, 1958 by the Muskegon Development Company. The well began operating soon after completion and is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the southwest flank of the Michigan Basin. There is a large regional anticline approximately 25 miles north of the site. The regional dip in the vicinity of the well is to the northeast.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 682 ft.) (Total well depth 1660 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
drift	Pleistocene	0ft.	300ft.	clay and gravel
Coldwater	Mississippian	303ft.	792ft.	shale
Antrim	Devonian	1095ft.	111ft.	shale
Traverse	Devonian	1206ft.	237ft.	cherty limestone
Detroit River	Devonian	1443ft.		limestone

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Detroit River	Devonian	1443ft.		limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
drift		300ft.	gravel & sand	

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are several large oil and gas accumulations in the vicinity of the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10 1/2in.	362ft.	225 sacks
Intermed.					
Injection			7 in.	1651ft.	426 cu. ft.
Other					

Describe bottom hole completion method: perforated completion
6 holes from 1627 to 1630 ft.

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
_____	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste from the production of pickles and relishes

B. Physical & chemical Description

C. Volume 55 to 80,000 gpd

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1651 to 1773ft.	Acidization	1000 gal. Super X 28% HCl
" "	" "	" " " " " "

C. Injection rates and pressures

1. Rate

Date(s)	before acid	Average	6gpm	Maximum
	after acid	"	126gpm	"
"		"		"
"		"		"
"		"		"

2. Pressure (well head X bottom hole)

Date(s)	before acid	Average	1280psi	Maximum
	after acid	"	320psi	"
"		"		"
"		"		"
"		"		"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of information and Published References _____
Michigan Geological Survey

WELL FILE NUMBER

STATE

Mc-21
UMR

I. Operating Company & General Well Location

Dow Chemical Company

Midland, Michigan

II. Well location (legal description)

Not known

III. History, system planning, construction & operation.

The well began operating in April, 1960 and is used as a stand-by well.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated near the center of the Michigan Basin. The regional dip is to the northeast. A large anticlinal structure is located approximately 10 miles west of the well.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation_____) (Total well depth 3740 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Marshall	Mississippian	~1200ft.		sandstone
Dundee	Devonian	3580ft.		limestone

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Dundee	Devonian	3580ft.		limestone
the waste is injected into numerous 1ft. to 5ft. zones in the Dundee				

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Saginaw	340ft.	90ft.	sandstone	
Parma	795ft.	80ft.	sandstone	
Marshall	1180ft.	120ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

Highly saline brines are pumped from Devonian age rocks and used as a source for chemical products.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10 3/4in.	1266	
Intermed.			7 in.	3545	up to 1300ft.

Injection

Other annulus filled with fresh water

Describe bottom hole completion method: perforated completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 holding basins

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
_____	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Waste from oil refinery and salt mining operations.

B. Physical & chemical Description Organic waste with phenol, brine, propylene oxide, methyl cellulose, and organic wash water.

C. Volume

IX. Preinjection waste treatment Settling, pH control

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	No record	Maximum
"			"
"			"
"			"
"			"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	No record	Maximum
"			"
"			"
"			"
"			"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

L. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

Donaldson 1964

I. Operating Company & General Well Location

Dow Chemical Company

Midland, Michigan

II. Well location (legal description)

Location: SW 1/4, NW 1/4, SW 1/4, Sec. 21, T14N, R2E,

Midland County, Michigan.

III. History, system planning, construction & operation.

The well was originally drilled in 1945 as a brine disposal well. In 1949, the long string parted and the well was abandoned. In June, 1960 the well was reworked and the defective casing was replaced. The well became operational as a phenol disposal well in 1967 and is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes____; no X).

(Ground elevation 606 ft.) (Total well depth 4299 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Same as: Mc-21</u>				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
<u>Dundee</u>	<u>Devonian</u>	<u>3645ft.</u>	<u>230ft.</u>	<u>limestone</u>

The waste is injected into numerous 1ft. to 5ft. zones in the Dundee.

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick-ness	Character	Chemical Quality
Saginaw	240	90ft.	sandstone	
Parma	795	80ft.	sandstone	
Marshall	1180	120ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			14 in.	164ft.	
Intermed.			8 5/8in.	1398ft.	
			7 in.	3983ft.	

Injection

Other

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 holding tanks

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other _____
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Oil refinery and brine processing

B. Physical & chemical Description Organic wastes consisting of phenol, propylene oxide, methyl cellulose, and wash water, and spent brines.

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
Oct. 1969	175gpm	
Nov. 1969	201gpm	

2. Pressure (well head X bottom hole)

Date(s)	Average	Maximum
Oct. 1969	560psi	
Nov. 1969	630psi	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The only reported operating problem
occurred in 1949 when the casing of the "brine well" parted.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission _____

Michigan Geological Survey _____

I. Operating Company & General Well Location

Dow Chemical Company
Midland, Michigan

II. Well location (legal description)

Location: SE 1/4, SW 1/4, NE 1/4, Sec. 27, T14S, R2E,
Midland County, Michigan

III. History; system planning, construction & operation.

The well was drilled in 1951 and began operating during
May, 1960. It is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation _____) (Total well depth 5150 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Sylvania	Devonian	4925ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Same as Mc-21				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Same as Mc-21				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing o. Weight & grade	Tubing. Size	Depth Set	Type & Amount of Cement
Surface		40#/ft.	10 3/4in.	1308ft.	650 sacks
Intermed.		20#/ft.	7 in.	4898ft.	600 sacks
Injection tubing			15 1/2in.	4926ft.	

Other annulus is filled with fresh water

Describe bottom hole completion method: Open hole

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

Hook wall packer at 4822ft. on 5 1/2in. tubing. _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____ 2 holding tanks

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

" _____

" _____

" _____

" _____

" _____

B. Drilling Logs

Drillers Log

Sample log

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Oil refining and salt mining

B. Physical & chemical Description Same as Mc-21

C. Volume _____

IX. Preinjection waste treatment Sedimentation and pH control

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
4925 to 5112ft.	Acidization	10,000 gal. - 20% HCl

C. Injection rates and pressures

1. Rate

Date(s)	Oct. 1969	Average	241gpm	Maximum
"	Nov. 1969	"	276gpm	"
"		"		"
"		"		"
"		"		"

2. Pressure (well head X bottom hole _____)

Date(s)	Oct. 1969	Average	770psi	Maximum
"	Nov. 1969	"	670psi	"
"		"		"
"		"		"
"		"		"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The 5 1/2 in. tubing corroded and was replaced in Nov. 1966.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Geological Survey

Michigan Water Resources Commission

WELL FILE NUMBER

BD-49
STATE

Mc-24
UMR

I. Operating Company & General Well Location

Dow Chemical Company
Midland, Michigan

II. Well location (legal description)

Location: Sec. 22, T14N, R2E, Midland County, Michigan

III. History; system planning, construction & operation.

The well was put into operation in June, 1964, and is still in use.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation _____) (Total well depth 3,984 ?)

Datum for depth measurement Ground level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-21				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Dundee	Devonian	3915		limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick. ness	Character	Chemical Quality
Same as No-21				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Same as No-21				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			11 3/8"	1388	
Intermed.			8 5/8"	3740?	
Injection tubing			3 3/8"	3915	

Other annulus filled with fresh water

Describe bottom hole completion method: Open hole

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____ screens _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
3844	3850	
3866	3894	
3905	3938	

B. Drilling Logs

____ Drillers Log
____ Sample log
____ Drilling time
____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Chemical plant

B. Physical & chemical Description Activated sludge from waste treatment - contains 3% organic solids. Also spent brines and plant wastewater.

C. Volume _____

IX. Preinjection waste treatment settling and screening

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
3829 to 3945	acidization	10,000 gal. HCl

C. Injection rates and pressures

1. Rate

Date(s)	Average	60gpm	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	1725 to	Maximum	2850psi

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Water Resources Commission

Michigan Geological Survey

I. Operator Company & General Well Location

Don Chemical Company

Midland, Michigan

II. Well location (legal description)

Location: NW 1/4, NW 1/4, NW 1/4, Sec. 23, T14N, R24W,

Midland Township, Midland County, Michigan.

III. History, system planning, construction & operation.

The well was drilled in January, 1969 as a salt well. It was abandoned and plugged with 200 sacks of cement during May, 1971. In Federal 7, 1966, this well was reworked as a disposal well and is presently on a standby status.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included yes ___; no X).

(Ground elevation _____) (Total well depth 4269 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Mc-21				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Dundee	Devonian	3912ft.	48ft.	limestone

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: _____
3. Original Reservoir Pressure: _____
4. Reservoir Temperature: _____
5. Chemical Character of Formation Water: _____
6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Saginaw	410ft.	85ft.	sandstone	usable fresh water
Paris	517ft.	64ft.	sandstone	" " "
Marshall	1140ft.	88ft.	sandstone	

F. Mineral Resources (oil and gas, coal, brines, etc.)

Same as No-21

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		24lb/ft.	8 5/8in.	1515ft.	
Intermed.		20lb/ft.	7 in.	2298ft.	300 sacks
Injection		15.5lb/ft.	5 1/2in.	3761ft.	

Other

Describe bottom hole completion method:

V. Well design and construction, continued

B. Packers, Controllers, well head equipment, etc: _____

Packer at 3063 ft.

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____	to _____	Recovery _____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____
" _____	_____	_____

B. Drilling Logs

____ Drillers Log

____ Sample log

____ Drilling time

____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial process from which waste is derived

Same as No-21

B. Physical & chemical description

Same as No-21

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XI2. Expenses

A. Total and unit costs of construction _____

B. Operating costs _____

XI21. Source(s) of Information and Published References _____

Michigan Geological Survey

I. Operating Company & General Well Location

Dow Chemical Company

Midland, Michigan

II. Well location (legal description)

Location: NW 1/4, SW 1/4, SW 1/4, Sec. 22, T14N, R2E,

Midland Township, Midland County, Michigan.

III. History; system planning, construction & operation.

The well was drilled in June, 1969, and is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation 573 ft.) (Total well depth 5160 ft.)

Datum for depth measurement Ground level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Same as No-21</u>				

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Sylvania</u>	<u>Devonian</u>		<u>104ft.</u>	<u>sandstone</u>

D. Engineering description of injection units

1. Porosity: 16 - 17%

2. Permeability: 100 md - to air

3. Original Reservoir Pressure: 1265 psi

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thickness	Character	Chemical Quality
Same as Mc-21				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Same as Mc-21

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	15 "	H-40 40.5lb/ft.	10 3/4in.	1390ft.	750 sacks
Intermed.	9 3/4"	J-55 23 lb/ft.	7 in.	4970ft.	
Injection		J-55 12.75lb/ft.	4 1/2in.	4970ft.	

Other annulus is filled with noncorrosive fluids

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

Packer at 4960 ft.

4 Centralizers on 7 in. string

Continuous rate - pressure recorders on well head

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Same as Mc-21

B. Physical & chemical Description _____ Same as Mc-21

C. Volume _____

IX. Preinjection waste treatment _____

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average 300gpm	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head X bottom hole)

Date(s)	Average 700psi	Maximum 800psi
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Geological Survey _____

I. Operating Company & General Well Location

Dow Chemical Company
Midland, Michigan

II. Well location (legal description)

The well is located in the SE 1/4, SE 1/4, NE 1/4, Section 26,
T14N, R2E, Midland Township, Midland County, Michigan.

III. History; system planning, construction & operation.

The well was drilled by the Scott Drilling Company of Clare,
Michigan. The well was completed in 1950 and is still in
operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Mc-21

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation 643 ft.) (Total well depth 5182 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Marshall	Mississippian	1220ft.		sandstone
Dundee	Devonian	3830ft.		limestone
Sylvania	Devonian	4922ft.		sandstone

C. Geologic description of injection units & possible units not in use

Name	Rock Unit Age	Depth (top)	Thick-ness	Character and Areal Distribution
Sylvania	Devonian	4922ft.		sandstone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

388 6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

F. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Same as Mc-21				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Same as Mc-21				

V. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	28 lb/ft.	8 5/8in.	1351ft.	535 sacks
Intermed.	14 lb/ft.	5 1/2in.	4810ft.	450 sacks
Injection		4 1/2in.	4924ft.	

Other Annulus filled with water containing sodium dichromate
 Describe bottom hole completion method: In May, 1960, the 5 1/2inch casing was perforated at 3338 to 3340ft. and cemented to the surface with 800 cubic feet of 50/50 Lite Poz. #3

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

A Baker model "A" packer was installed at 4729 ft. _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

____ Drillers Log

____ Sample log

____ Drilling time

____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Same as Mc-21

B. Physical & chemical Description Same as Mc-21

C. Volume 300,000 gpd

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Sylvania Formation	Acidization	10,000 gal. of 20% HCl

C. Injection rates and pressures

1. Rate

Date(s)	Oct. 1969	Average	98gpm	Maximum
"	Nov. 1969	"	120gpm	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Oct. 1969	Average	770psi	Maximum
"	Nov. 1969	"	630psi	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: On Oct. 30, 1969, the annular pressure rose due to a leak in the 4 1/2in. casing. The well was shut down on that date. On Nov. 12, the 4 1/2in. tubing was pulled and the leak was found in the third joint from the well head. A new string of 3 1/2in. tubing was installed to replace the 4 1/2in. The tubing consisted of; 32 ft. of 4 1/2in., 9.5 lb/ft. N-80 and 4696 ft. of 3 1/2in., 9.31lb/ft. EVE, J-55 tubing. The well was placed back in operation on Nov. 15, 1969.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Michigan Geological Survey

WELL FILE NUMBER

STATE

Nv-1

UMR

I. Operating Company & General Well Location

Cliffs Copper Corp.

Rio Tinto Mine

near Mountain City, Nevada

II. Well location (legal description)

Location: Sec. 11, T45N, R53E, Elko County, Nevada

III. History; system planning, construction & operation.

A permit was issued and the well drilled April 1971. The well was scheduled to begin operation in June 1972.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located in the northern portion of the basin and range physiographic and geologic province. Sedimentary and igneous volcanic rocks are present with slightly metamorphosed Ordovician sediments being the oldest and Recent alluvial deposits the youngest. The structure of the area is complex, with the Roberts thrust fault occurring in the subsurface.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).
 (Ground elevation _____) (Total well depth 6,697 ±)
 Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
	Recent		alluvium	
	Tertiary		volcanic tuffs and intrusives	
	Upper Cretaceous		intrusive igneous rocks	
	Carboniferous ?		siltstone, limestone, greenstone	
	Mississippian		limestone, conglomerate, intrusives and	
	Devonian or Miss.		conglomerate w/siltstone and slate	flows
1. Valmy Fm.	Ordovician		chert, slate, limestone, quartzite	

C. Geologic Description of injection units & possible units, not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Valmy Fm.	Ordovician	3,400-4,100		principally quartzite with some limestone

D. Engineering description of injection units

1. Porosity: Fracture porosity
2. Permeability: _____
3. Original Reservoir Pressure: _____
4. Reservoir Temperature: _____
5. Chemical Character of Formation Water: _____
6. Reservoir Fracture Pressure: _____

1. The general section encountered in the area is listed. The column for the well was not obtained.

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

Copper is mined at the Rio Tinto Mine from the black and gray phyllite and quartzite of the Ordovician age Valmy Formation. Mine workings extend to at least 1,000 feet below the surface.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method:					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

____ Drillers Log
____ Sample log
____ Drilling time
____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Solution mining of copper

B. Physical & chemical Description Iron sulfate solution
remaining after leaching of copper with sulfuric acid and
plating out copper metal.

C. Volume anticipated 500 gpm for 10 years

IX. Preinjection waste treatment Removal of iron

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures - not yet operated

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: It was found that if iron was not
removed before injection, the injection horizon would plug.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Nevada Bureau of Environmental Health

I. Operating Company & General Well Location

The Anaconda Company

Grants, New Mexico

II. Well location (legal description)

Location: 10 miles west of Grants, New Mexico

III. History, system planning, construction & operation.

The Anaconda Company processes uranium ore by leaching with sulfuric acid, followed by ion exchange to recover the uranium.

The well was drilled to a total depth of 2,511 feet to the granite basement. It was then plugged back to 1,830 feet and completed in sandstone of the Permian Yeso Formation.

Injection operations were initiated December 14, 1960.

The primary objective of the disposal well was to maintain a tailings pond at a minimum practical size. This objective has been reported to be successful.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is on the extreme southeast edge of the San Juan basin. The stratigraphic section consists of Triassic and Permian sandstone, limestone, dolomite, and shale.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes X ; no _____).

(Ground elevation _____) (Total well depth 2,511 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Chinle	Triassic	0ft.	350ft.	limestone and shale
San Andres	Permian	350ft.	200ft.	sandstone and limestone
Yeso	Permian	550ft.	1000ft.	sandstone and interbedded shale
Abo	Permian	1550ft.	700ft.	sandstone and shale

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Yeso Fm.	Permian	950ft.	563ft.	sandstone and interbedded shale

D. Engineering description of injection units

1. Porosity: Average of 16.5% in sandstones

2. Permeability: Average of 105 millidarcies

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: 414ppm Na, 157ppm Mg, 592ppm Ca, 17.5ppm Fe, 304ppm Cl, 2,270ppm SO₄, total dissolved solids 4,060ppm, pH 7.3 from a swab sample taken at 1305-1450 feet.

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
San Andres	360ft.	200ft.	limestone & dolomite	adequate for municipal, indus- trial, & agricul- tural use.

F. Mineral Resources (oil and gas, coal, brines, etc.)

The well is associated with uranium mining in the immediate vicinity.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	17 in.		13 3/8in.	730ft.	surface
Intermed.	11 i-.		8 5/8in.	1830ft.	
		316 SS	6 5/8in.	900ft.	

Injection

Other

Describe bottom hole completion method: perforated completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines All surface equipment is lined with rubber or constructed of 316 steel.

300 gal. surge tank and 1.4 miles of 1210. rubber lined pipe.

B. Filters Screen filter and 2 leaf filters

C. Pumps 2 - 316 steel sump pumps

D. Other 25,000 square yard tailings pond

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
		<u>2,066ft.</u>
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

Drillers Log Drilling time
Sample log Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

X Resistivity

 Gamma ray-neutron

X SP

X Temperature

 Caliper

 Cement bond

 Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Treatment of sandstone uranium ores by sulfuric acid
leach and ion-exchange recovery.

B. Physical & chemical Description Mildly acidic solution
which contains large amounts of Mg, Fe, and sulfate and
chlo-ide salts. It also contains small concentrations of
Uranium-natural, Thorium - 230, and Radium - 226.

C. Volume

IX. Preinjection waste treatment The liquid is decanted of solids,
treated with 4ppm copper sulfate and 10ppm polyphosphate and
filter-d to 0.1ppm-turbidity.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Drill stem		injection zone	
Pump test		injection zone	

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	400gpm	Maximum
"	"	"	"
"	"	"	"
"	"	"	"
"	"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	negligible	Maximum
"	" numerical value "	"	"
"	" not reported "	"	"
"	"	"	"
"	"	"	"

X. Well operation & operating history

D. Description of operating programs: A fresh water monitoring well, 300 ft. from the disposal well, is in constant use. Also regional water sampling is done.

E. Operating problems: Cleaning and reworking the well damaged the liner and produced zones where it was severely attacked by corrosion. The plastic tubing was removed and replaced with a liner made of 316 steel.

Fungus was plugging the delivery pipe. The fungus was destroyed with formaldehyde.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements 3 springs, 3 ponds, and several municipal wells are analyzed bimonthly.

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction \$562,000.

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Arlin, Z. E., 1962, Deep-well disposal of Uranium tailing
Water, in Proc. 2nd Conf. on Ground Disposal of Radioactive
Wastes, Chalk River, Canada, Sept. 26-29, 1961, U. S. Atomic
Energy Commission TLD-7628, Block 2, p. 356-360, Donaldson,
1964; Written communication The Anaconda Company.

I. Operating Company & General Well Location

International Salt Company on site of Hocking Glass Refinery in Schoharie
County, Madison Township, New York.

II. Well Location (Legal Description)

Within 15-minute distance, Madison, New York.

Longitude 76°50'16" W

Latitude 42°24'00" N

III. History, system planning, construction & operation.

April 1, 1966 Permit to construct a waste disposal system was issued by the
Industrial Facility Section of the New York State Department of Health to be
completed for operation by June 1, 1970.

Three existing salt mining wells 4, 7A and 7 will be used for the salt water
disposal. The salt water will be pumped into well 4, and will be hydroli-
cally forced out of 7A. Any undissolved salts will settle in the cavity be-
tween wells 4 and 7A at 1340' below sea level (depth 1700') and with a volume
of 6.5×10^7 cubic feet. The liquid effluent from well 7A will be pumped
into well 7 where the liquid will pass into the Black Water horizon in the
Marcellus shale 200' below sea level (1960' depth).

November 3, 1971 Permit for operation was issued.

December 3, 1971 Started operation.

Note: Once disposal unit becomes operational, the supervision comes under
the Industrial Work Section of the New York State Department of Environmental
Conservation. Contact Mr. Willard Bruce or Anthony A. Janczyk, Area code 518-
457-6634 or 6609.

IV. Geology & Geohydrology

A. Regional geologic setting: The sedimentary rocks consist of Upper,
Middle, Lower Devonian and Upper Silurian. Salina group down to the Salt
cavity is the Syracuse salt formation (Upper Silurian Age). The beds dip
south at approximately 50 to 60 feet/mile.

III. Geology & Geohydrology, continued

2.

B. Geologic Description of rock units penetrated by well

Rock Unit (Geologic Column included--yes____; no____).

(Ground elevation 459') (Total well depth 1710' above base of Datum for depth measurement _____) 1744

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Conoco shales	Devonian	33'	205' Est.	Shales
Tully Limestone	Devonian	239'	27'	Limestone
Hamilton shales	Devonian	266'	274' Est.	Shales and siltstones
Marcellus shales	Devonian	1140'	300'	Shale and limestone
Clinton Limestone	Devonian	1440'	40' Est.	Limestone

Silurian Age

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Marcellus	Devonian	1260'-1315' Est.	55' Est.	In this area the shales appear to be highly fractured and jointed as they lost drilling mud in drilling through the Marcellus shales.

D. Engineering description of injection units

1. Porosity: no data

2. Permeability: no data

3. Original Reservoir Pressure: no data

4. Reservoir Temperature: no data

5. Chemical Character of Formation Water: Sulfurous water

This water "Black Water" is essentially an impure but saturated brine.

Water samples taken in general area. Specific Gravity 1.012

PH 6.0

6. Reservoir Fracture Pressure: In drilling through Marcellus shales, they lost drilling mud and probably due to fractured shales.

Date: 11/10/71
 Well No: 11701
 Location: 1/2 mile west of ...
 Operator: ...

The well is in the ... horizon and is fully mineralized and not suitable.

D. Mineral Resources (oil and gas, coal, brines, etc.)

Near ... Gas storage field ... of the diagonal ...
 There is a ... resource ... in ... approximately 2000' north
 of the diagonal ...

... brine fields ... south of the
 diagonal ...

V. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing: Weight & grade	Size	Depth Spc	Type & Amount of Cement
Surface	Wrought Iron	10 3/4"	701	
Intermediate	Wrought Iron	5 1/2"	10051	

Isolation

Notes:

Describe bottom hole completion method: (open hole)

.....

VII. Description of surface equipments

- A. Holding tanks & flow lines Collection system consists of collection tank diameter 51. 7ft deep, a collection tank with 1/3 in. water. Collection tank to well 4 has 2 pumps, each 150 GPM @ 200 ft.
- B. Filters
- C. Pumps Well 4 has 2 pumps, each 150 GPM @ 200 ft, head 40 PSI Maximum. Well 7 to well 7 - 2 submersible pumps each 150 GPM @ 200 ft, head 125 PSI Maximum.
- D. Other Well 4 - 1 flow meter and 1 pressure recorder. Well 7A to well 7 - 1 flow meter and 1 pressure recorder.

VIII. Core, samples, & logs Old salt well converted to waste disposal

A. Coring None

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling logs

Drillers log _____ Drilling time _____
 Sample log _____ Other: _____

VIII. -- Cores, samples, & logs, continued

B. Other logs run

- _____ Resistivity
- _____ Gamma ray-neutron
- _____ IP
- _____ Temperature
- _____ Caliper
- _____ Cement bond
- _____ Other _____

VIII. Waste Characterization

A. Industrial Process from which waste is derived

_____ Refining of salt from brine wells using evaporation process.

B. Physical & chemical Description Brine water that consists of NaCl,

CaSO₄, Cl₂, CaSO₄, H₂SO₄.

_____ The solubility of NaCl in water at 50°F is approximately 358,000 mg/l.

C. Volume _____ 160 GPM Maximum

_____ Average 80 GPM

_____ Present rate 50-60 GPM

IX. Preinjection waste treatment _____ The solid waste is left in the salt

_____ cavity and the brine leaves the cavity via well 7A and then injected

_____ into well 7 to be disposed in the Marcellus shale.

Q1.

A.

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B. Measurements of submicron size

Conc. dis. ...	Measurement Method	Description of	
		Equipment	Procedure

C. Injection rates and pressures

1. Rate

Rate (s)	Average	20 mm	Maximum	100 mm
0.016				

2. Pressure (max. head 200 psi) (bottom hole)

Rate (s)	Average	Maximum	100 mm

...
 1. ...
 2. ...
 3. ...
 4. ...
 5. ...

3. Operational problems:

.....

II. Regulatory aspects.

1. Construction requirements: Center was in partial compliance with ...
 from ... to ...

2. Monitoring requirements: 5 atmospheric wells installed into the ...
 ... (tested every 2 weeks). The pressure in the space outside the casing is monitored for pressure to detect leak in casing.

3. Restrictions on operating procedure: If saturation of atmosphere ...
 ... increases, injection will must be shut down until cause is found.

... ..

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WELL 1

WELL 2

WELL 3



EXPLANATIONS

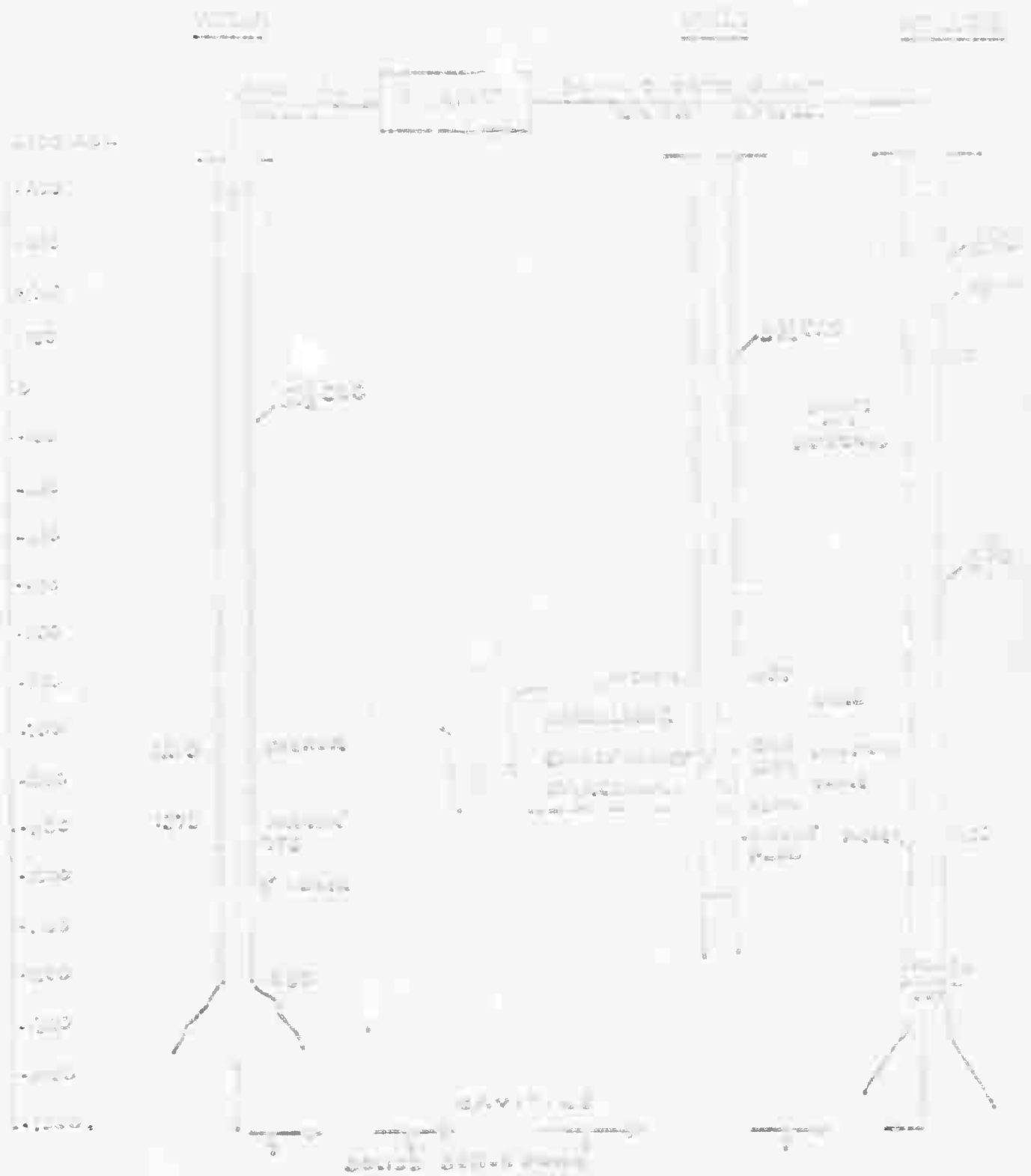
- SPS - FORMATION PACKING SAND
- DVC - MULTIPLE STAGE CEMENTED COLLAR-BACKED
- BCP - BITUMEN CEMENT PACKER
- HP - HOODMAN PACKER

VERTICAL SCALE: 1" = 30' HORIZONTAL SCALE: 1" = 10'

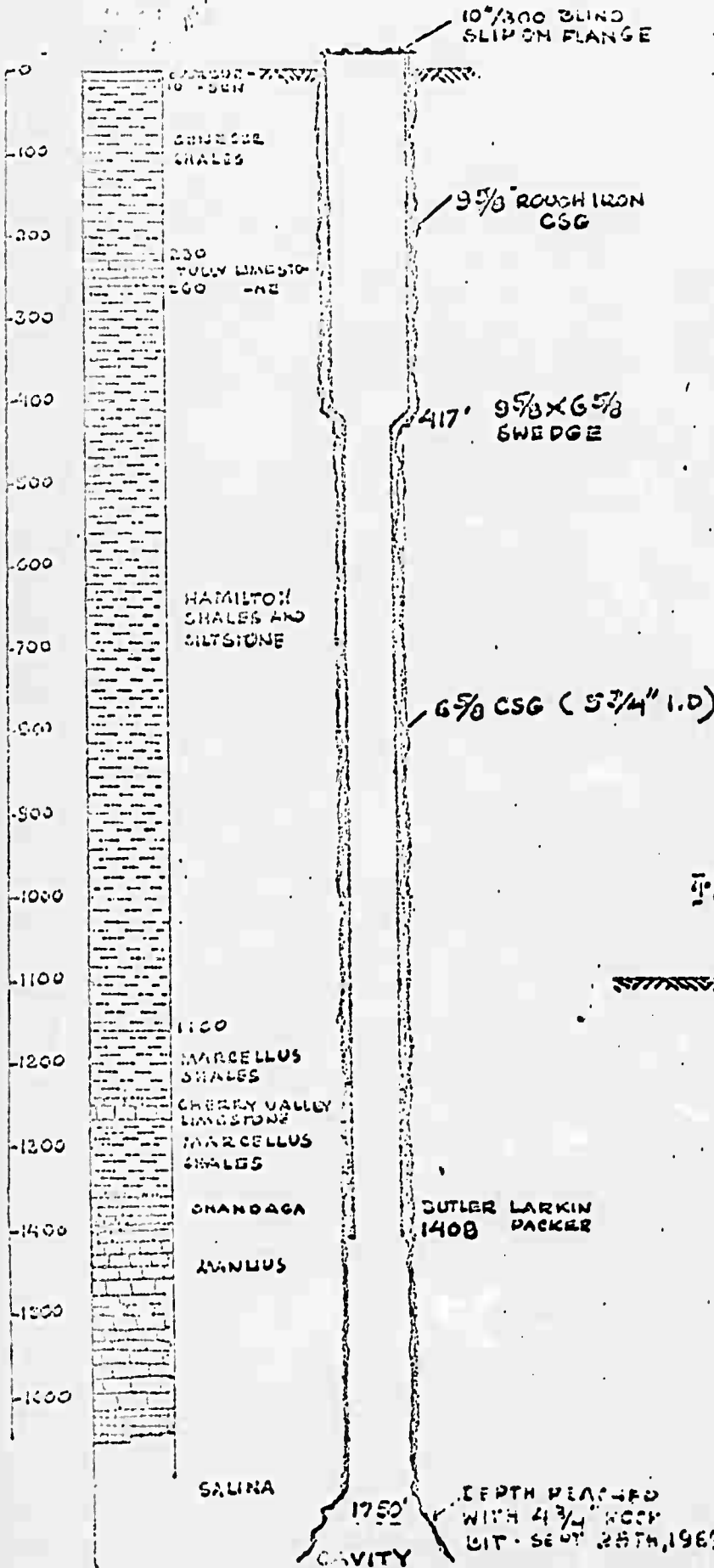
NOTE: WIDTH OF PACKER BEARING DEPENDS ON SIZE OF WELL

SPS - HIGH DENSITY SAND PACKING

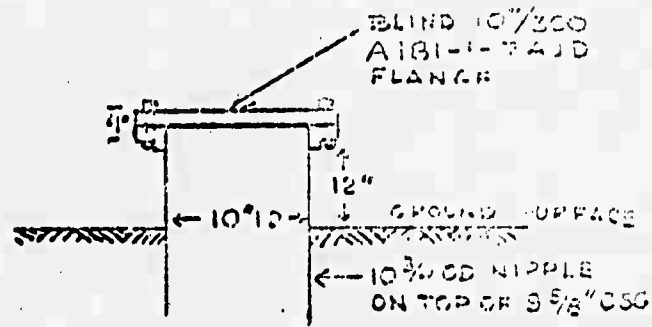
GENERAL DIAGRAM OF THE WASTE DISPOSAL OPERATION



WELL 7A - RECONDITIONED SEPT 27-29, 1969

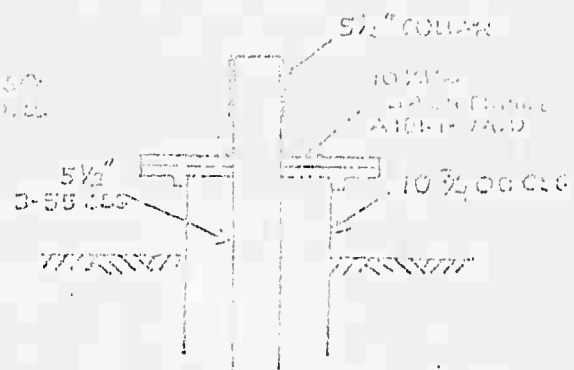
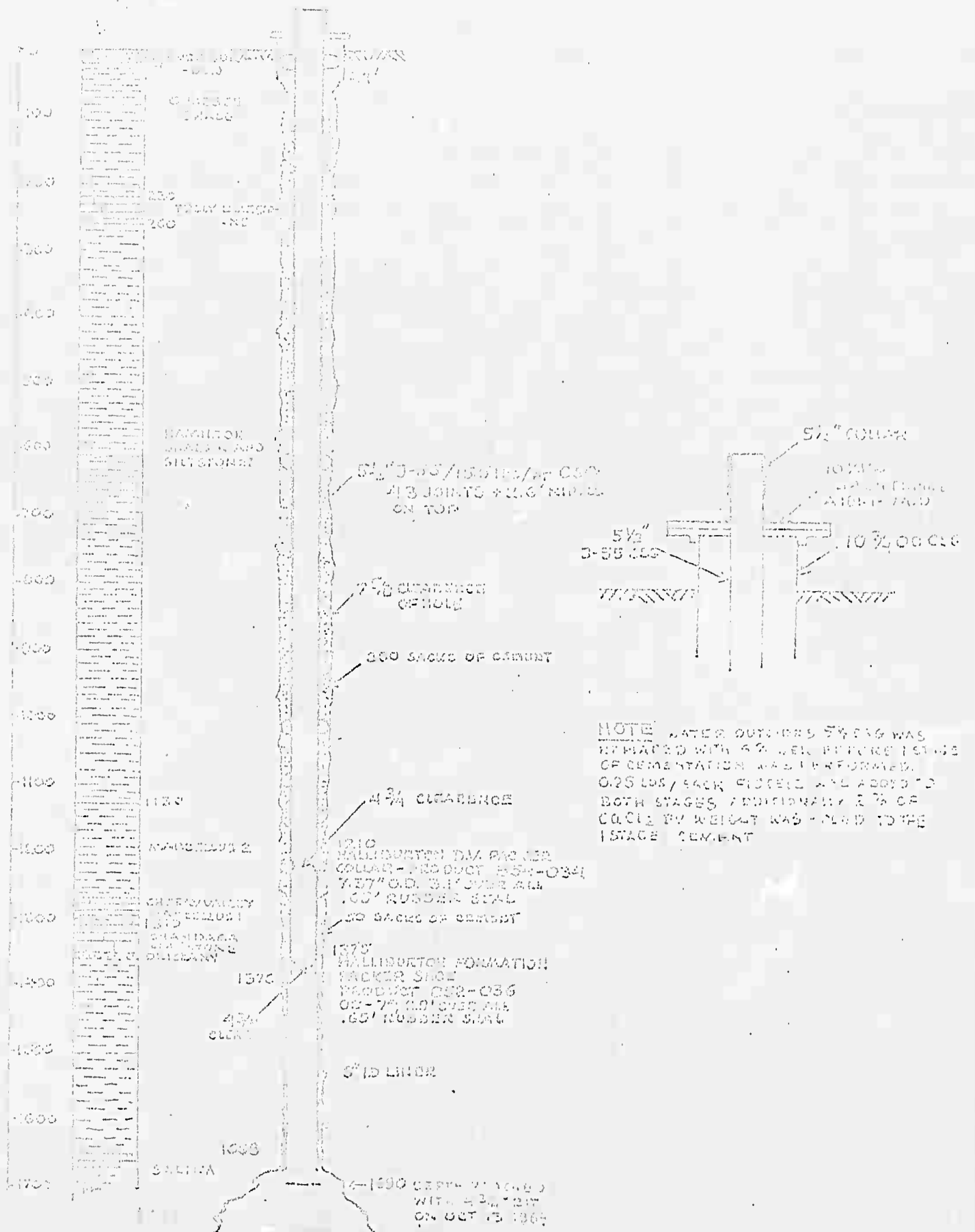


ESCAPE OF EXCESS OF
FLUID - SUBMERSIBLE
PUMP



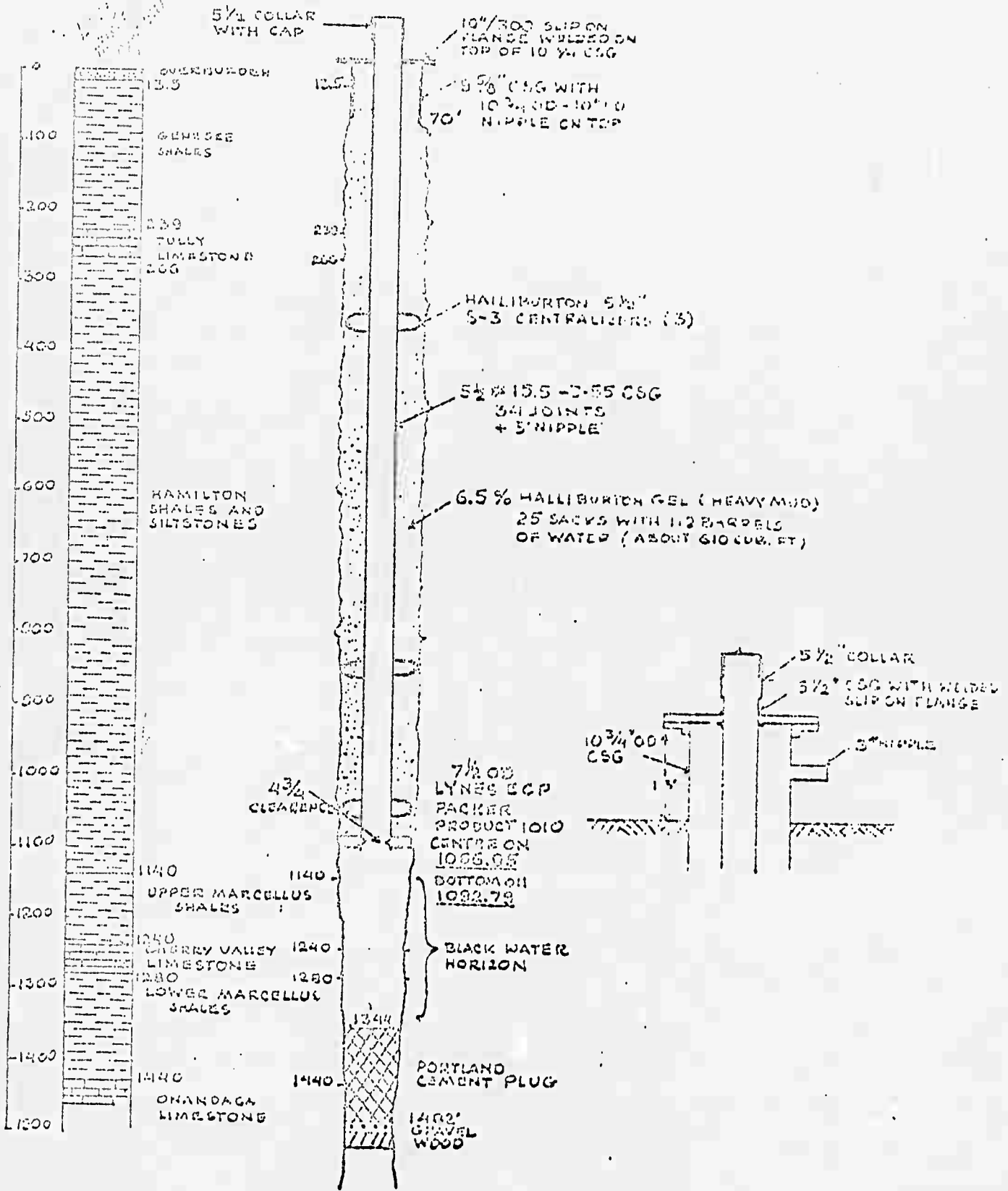
Reproduced from
best available copy.

DEPTH REACHED
WITH 4 3/4" HOOK
BIT - SEPT 28TH, 1969

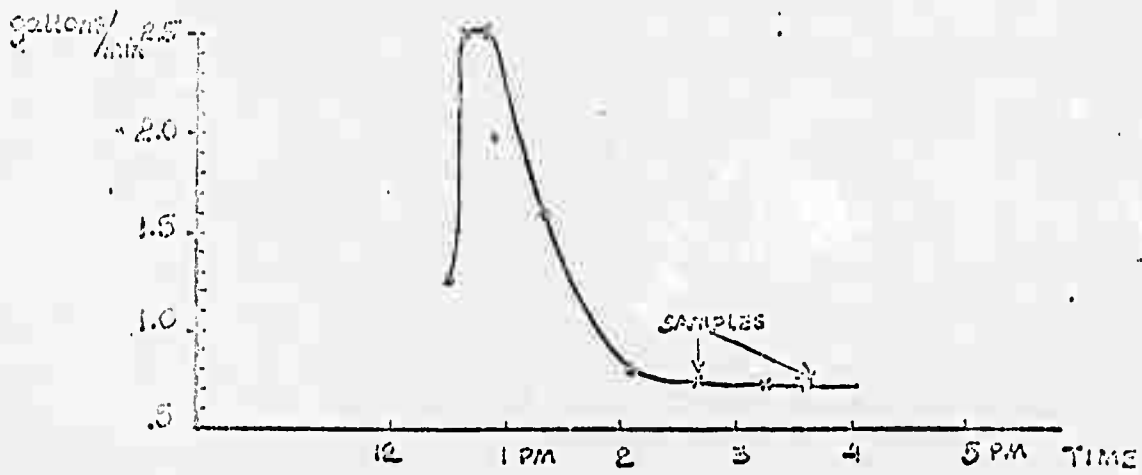
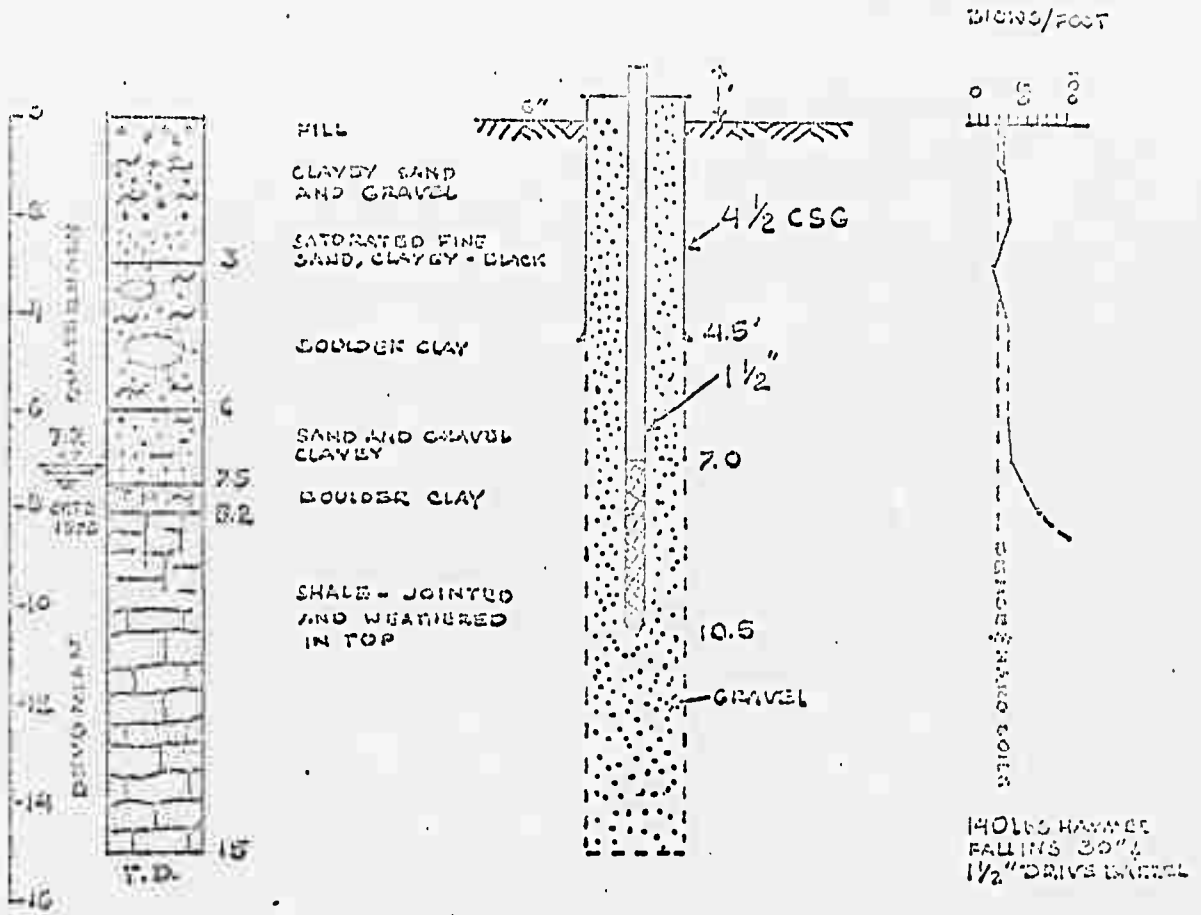


NOTE WATER OUTSIDE 5 1/2" WAS
 HYDRATED WITH 6% WEL BEFORE 1ST STAGE
 OF CEMENTATION WAS PERFORMED.
 0.25 LBS/ SACK FLOCCS WERE ADDED TO
 BOTH STAGES. ADDITIONALLY 2% OF
 COCL2 BY WEIGHT WAS ADDED TO THE
 1ST STAGE CEMENT

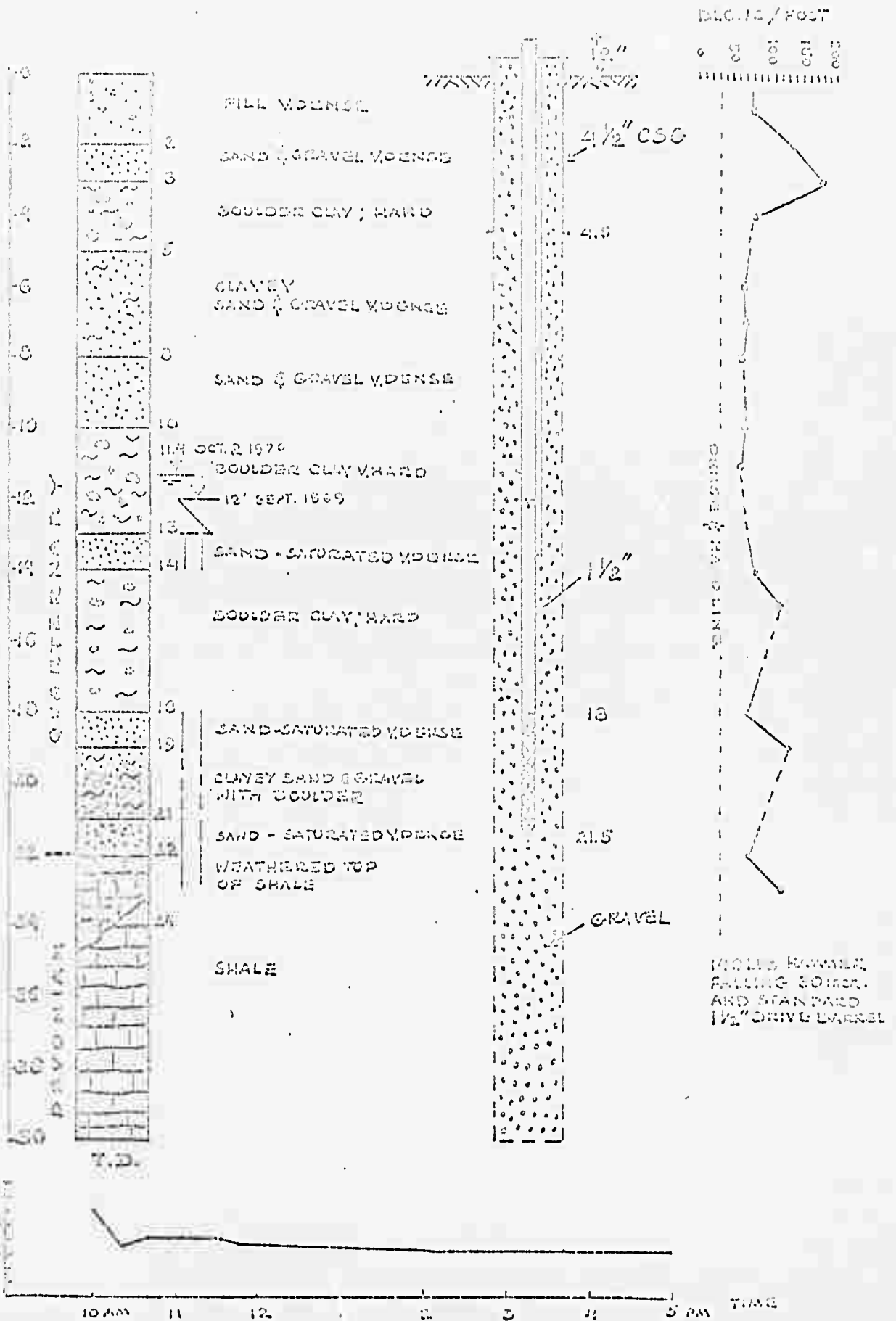
WELL 7 - RECONDITIONED SEPT 30 - OCT 7, 1969



OBSERVATION WELL NO 1



OBSERVATION WELL NO 2



I. Operating Company & General Well Location

Locker The Land Corporation (The Land Co.), situated at 100th Street
Corporation, 110th Street, City of Niagara Falls, Niagara County,
New York.

II. Well Location (Legal Description)

Niagara Falls The Land Corporation, Section 1
Latitude 1901 east of 1901
Longitude 1901 west of 1901

III. History, system planning, construction & operation.

8/1/68 Application to drill was issued by the Bureau of Mineral Resources
of the New York State Department of Environmental Conservation.

7/27/68 Well completed in 8/1/68 Well completed. The completion section was
drilled to clear complete hole section between 2251 to 2261.

9/2/68 through 9/18/68 water injection tests were run on the disposal in-
jector (Cohesion 1-2)

9/30/68 Permit to construct a disposal well was issued by the Industrial
Facility Section of the New York State Department of Health to be completed
and operation in fall by 12/31/70.

Permit to operate was not issued as company was able to sell their excess HCl
waste. Well shut in.

State: Industrial Facility Section is now located in Department of En-
vironmental Conservation.

Consultant: American Industrial Disposal Systems, Inc. (AIDS), Paradise
Trust Building, Birminghamb, Tenn. 38222; Phone (412) 261-4600
Local Well Pollution Control Commission; Box 526; Mount Vernon,
Ohio 43055; Phone (614) 895-0100

IV. Geology & Geohydrology

A. Regional geologic setting: The sedimentary rocks consist of Middle
and lower Silurian, Ordovician and Cambrian overlying the Metamorphic basement
complex. The beds dip to the south approximately 25 to 30° per mile near the
surface and increase to approximately 90°/mile on the basement complex. There
appears to be little if any significant structural deformation in the general
area of the well.

C. Geologic description of injection units & possible faults

Rock Unit	Depth (ft)	Thickness (ft)	Character of rock and possible fracture system
Shale	100	100	Shale, fine grained, with occasional small fractures
Shale	200	50	Shale, fine grained, with occasional small fractures

D. Engineering description of injection units

1. Porosity: average 6.1%
2. Permeability: 0.1 to 2.0 md
3. Original Reservoir Pressure: 11.5 to 12.5 psi
4. Reservoir Temperature: 100°F

E. Physical Character of Fracture System

- 1. Fracture length: 200 to 500 ft
- 2. Fracture width: 0.1 to 0.5 in
- 3. Fracture spacing: 10 to 20 ft
- 4. Fracture orientation: vertical

F. Reservoir Fracture Pressure: 11.5 to 12.5 psi

Fractures are vertical, oriented in the horizontal plane, and are capable of transmitting fluids at moderate threshold pressures.

II. in vicinity

III.

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IV. Mineral Resources (oil and gas, coal, brines, etc.)

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V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Type Casing or Tubing: Weight & Grade	S. D. Size	Depth Set	Type & Amount of Cement
Surface	24"		24"	251'	15 sacks cement
Intermediate	18"	15.45 lb 100/80	18 1/2"	1551'	15 sacks cement
Production	12 1/2"	13.45 lb 100/80	12 5/8"	2001'	15 sacks cement
		7-55	7"	2015'	15 sacks cement
Injection			7"		15 sacks cement

Oil well completed with
Describe bottom hole completion method:

VI. Well design and construction, continued

A. Packers, controllers, well head equipment, etc.

B. Intermediate casing. Baker cementing accessories with 2 1/2" joint and controller on top of last joint.

C. Last casing casing guide shoe on bottom of last joint, flash and

D. Run bottom, metal metal baskets placed on 2 1/2" joint, and

E. Other wire & top displacement plug, and 1 controller, etc.

VII. Development of surface equipment

A. Hoisting tanks & flow lines _____

B. Pumps _____

C. Other _____

VIII. Core, samples, & Logs

A. Coring

From	To	Recovery
2848'	2868 1/2"	2848'
2863 1/2"	2871 1/2"	2863 1/2"
2886'	2892'	2886'
2939'	2966'	2939'
2966'	2987'	2966'
2987'	3014'	2987'
3014'	3030'	3014'
3030'	3061'	3030'

B. Drilling logs

___x___ Drillers log _____ Drilling time

___x___ Sample log _____ Other: _____

1. *[Faint, illegible text]*

2. *[Faint, illegible text]*

3. *[Faint, illegible text]*

4. *[Faint, illegible text]*

5. *[Faint, illegible text]*

2. Well operation & operating history

A. 1968

Date	Duration	Notes & Prod	Description of Work Done
Start	10 days	Thames-Dresden	1,972,200 gallons of water were injected in a constant test program. All water was filtered through a five-mil cartridge filter & treated with a biocide concentration of 10 to 15 ppm before being injected into the well.
	Sept 6 thru Sept 19, 1968	2935-3036	

B. Treatments or Stimulation

Date	Treatment Method	Description of Treatment and Results
Thames-Dresden	15% and 25% HCl acid	Prior to allow water injection the Cambrian section was acidized to clean the open hole formation. A total of 12,000 gal of HCl acid was used in the operation. The acid was available with a surfactant.

C. Injection rates and pressures (Testing)

1. Rate

Date(s)	Average	Minimum	Maximum
September 9, 1968	50		50
September 11, 1968	75		100
September 13, 1968	250		500
September 15, 1968	100		250
September 19, 1968	85		255

2. Pressure (well head

bottom hole)

Date(s)	Average	Minimum	Maximum
September 9, 1968	620*		620*
September 11, 1968	1160*		1260
September 13, 1968	1420		1650*
September 15, 1968	1100		1420*
September 19, 1968	1510*		1510*

* Stabilized

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Several lines of faint, illegible text in the upper middle section.

Received of the Treasurer of the Board of Directors, the sum of \$100.00 for the year ending 1900.

Multiple lines of faint, illegible text in the lower middle section.

XXI. Economics

A. Total and unit costs of construction Installation of the Disposal
(1968) well \$233,000.

B. Operating costs

XXII. Source(s) of Information and Published References

1. 11/1/67-AIDS Feasibility Report
2. 10/9/68-AIDS Part II - Waste Disposal Test Well - WEL #17.
3. 12/27/68-Hooker Part I - Proposed Disposal Program using Deep Well Injection
Evaluation of the Brillina, Testier
4. 1/28/69-Deep Well Pollution Control Corp.- Completion of Hooker Corp. W.L.D. No.
5. 3/3/69-Deep Well Pollution Control Corp.-Hooker Chemical Corp. W.L.D. No. 1-A
6. Numerous conferences between state agencies and representatives of Hooker Chemical
Corp. with their consultants.
7. New York State Geological Survey; Education Dept., Education Bldg, Albany, NY.
New York State Department of Environmental Conservation, Industrial Facility
Section and Bureau of Mineral Resources.

Date	Description		Amount	Balance
	Particulars	Debit		
1940				
1941				
1942				
1943				
1944				
1945				
1946				
1947				
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2019				
2020				

Fig. 2. Summary of the data presented in the preceding figures.

I. Operating Company & General Well Location

Bethlehem Steel Corporation (WLD NO. 1-A)
 Situated at Bethlehem Steel Corporation, Lackawanna plant; Hamburg
 Township, Erie County, New York.

II. Well location (legal description)

Buffalo 15-minute quadrangle, Section H.
 Latitude North $42^{\circ}42'11''$
 Longitude West $78^{\circ}50'40''$

III. History; system planning, construction & operation.

4/18/68 Application to drill was issued by The Bureau of Mineral
 Resources of the New York State Environmental Conservation Department.

4/17/68 Well spudded in; 5/12/68 Well completed.

5/16/68 Pilot water injection commenced; completed 5/27/68.

Prior to Pilot water injection the Cambrian Section was acidized to
 clean open-hole bore section between 3800 feet to 4300 feet.

9/30/69 Permit to construct a disposal well - issued by the Industrial
 Facility Section of the New York State Department of Health.

Note: Industrial Facility Section is now in the New York State Department
 of Environmental Conservation.

Permit to operation - not issued as of February 9, 1972.

Consultant Firm: American Industrial Disposal Systems, Inc. (AIDS)

Renedun-Trees Building

Pittsburgh, Pennsylvania 15222

IV. Geology & Geohydrology

A. Regional geologic setting: The sedimentary rocks consist of the
 Middle and Lower Devonian, Silurian, Ordovician and Cambrian overlying the
 Metamorphic basement complex. The beds dip to the south approximately 30'/
 mile near the surface and increase to approximately 90'/mile on basement
 complex. There appears to be little if any significant structural deforma-
 tion in the general area of the well.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well.

Rock Unit (Geologic Column included - yes yes, no no).

(Ground elevation 583') (Total well depth 4313')

Datum for depth measurement Birdwell Logging - Geological Log

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Lorraine-Utica	Ordovician	2247	747	Shale
Trenton	Ordovician	2994	596	Limestone
Black River	Ordovician	3590	204	Limestone
Theresa	Cambrian	3794	337	Dolomite & Sandstone
Potsdam	Cambrian	4131	120	Sandstone
Basement Complex		4251		Metamorphosed biotitic granite

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Theresa	Cambrian	3794	337	Most sedimentary area of New York
Potsdam	Cambrian	4131	120	Most sedimentary area of New York

D. Engineering description of injection units

- Specific Gravity 1.22
- Fluid Level Stabilized @ 380'
- Formation water @ 3818'
- Final Fmtn. Water @ 4300'
- Water @ 4300' less saturated with brine than that @ 3818'
- Porosity: Average 5%
 - Permeability: 113 millidarcies
 - Original Reservoir Pressure: 1932 psig @ 4000'
 - Reservoir Temperature: 77°F
 - Chemical Character of Formation Water:

Chlorides	<u>203,838 ppm</u>	Specific Gravity	<u>1.22 @ 77°F</u>
Sodium chloride	<u>336,332 ppm</u>	Viscosity	<u>1.045 centipoise @ 60°F</u>
Calcium carbonate	<u>30,837 ppm</u>	PH	<u>7.0</u>
 - Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

B

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
No fresh water reported. It is probably in the thin veneer in glacial till that overlies the bedrock.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

The closest gas field is the Medina (Silurian) 5 to 10 miles away, while the Glade oil field is approximately 50 miles away. The nearest brine field is approximately 40 miles from the disposal well. There is no commercial coal in New York. The mining of gypsum is estimated to be about 25 miles away.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	17 1/2"	H-40, 48 lbs/ft	13 3/8"	911	Best Portland; 100 sacks 2% calcium chloride
Intermed.	12 1/4"	H-40, 32 lbs/ft	9 5/8"	12011	420 sacks 50-50 Por mix 2% Bentonite & 1% salt
	8 3/4"	J-55, 23 lbs/ft	7"	27931	550 sacks 50-50 Por mix 2% Bentonite & 1% salt
Injection		"Fibercast" 1.75#/ft	2 7/8"	380014	

Other

Describe bottom hole completion method: Open hole.

V. Well design and construction, continued

4.

B

B. Packers, Centralizers, well head equipment, etc: _____
13 3/8" casing guide shoe with one centralizer placed one joint from bottom of casing.
9 5/8" casing guide shoe, cementing float collar placed one joint from bottom, canvas metal metal basket placed 20 joints from bottom; bottom wiper plug & top displacement plug and 4 centralizers at suitable intervals.
7" casing triplex retainer cementing shoe, see above for float collar, metal basket, etc. & 8 centralizers placed at suitable intervals up the casing.

VI. Description of surface equipment

A. Holding tanks & flow lines 15 to 30 days back-up capacity.
Steel holding tank.

B. Filters Filter down to 1 micron size - they are diatomaceous earth.

C. Pumps Centrifugal pumps with titanium lining.

D. Other _____

VII. Cores, samples, & Logs

A. Coring

Core No.	From	to	Recovery
1	3818'	3832' 9"	14' 9"
2	3925'	3948'	22' 6"
3	3970'	3982'	12'
4	4087'	4104'	17'
5	4130'	4163'	33'

B. Drilling Logs

____ Drillers Log _____ Drilling time
x Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity Guard

Gamma ray-neutron

SP

Temperature

Caliper- Density

Cement bond

Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Steel pickling liquors

B. Physical & chemical Description

0.5 to 5% HCl Viscosity ---

0 to 25% FeCl₂ Temperature --- ambient

0 to 0.5% FeCl₂ Ph --- extremely acid

Specific Gravity 1.1 to 1.2

C. Volume 75 gals/min. maximum

IX. Preinjection waste treatment Filtering

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Water	10 days	Theresa-Potsdam 3798'-4236'	1,071,237 gals of water were injected in a ten-day test program. All water was filtered through a 5-unit anthracite filter and treated with a biocide concentration of 10-15 ppm before injection.

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Theresa-Potsdam 3800' to 4300'	15% HCL Acid	Prior to pilot water injection the Cambrian section was acidized to clean the open-hole bore section. A total of 2000 gallons of HCL acid was used in the treatment. The acid was inhibited & contained a surfactant.

C. Injection rates and pressures (Testing)

1. Rate

Date(s)	Average	Maximum
May 16, 1968	25	25
May 17, 1968	50	50
May 20, 1968	400	400
May 21, 1968	100	100
May 25 & 26, 1968	65	65

2. Pressure (well head _____ x _____ bottom hole _____)

Date(s)	Average	Maximum
May 16, 1968	350	320*
May 17, 1968	700	750*
May 20, 1968	1180	1180*
May 21, 1968	850	850*
May 25 & 26, 1968	700	700*

Well not in operation

7.

8

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements See Document 327-2641 (1/5/68) Instructions
to Wellers, information sheets: "Well Cementing Specification," "Grubbing
Specification," "Pilot Water Injection Test Specifications," "WET Model
Form 442, First Edition August, 1962,"
Construction Form 51: See Rathbun's letters of April 30, 1970 and May 26, 1970

B. Monitoring requirements Not in operation.

C. Restrictions on operating procedure Not specified as yet.

XII. Economics

A. Total and unit costs of construction Estimated between
\$800,000 - \$900,000.

B. Operating costs Not in operation. Approximately 10 cents a gallon.

XIII. Source(s) of Information and Published References

1. AIDS - August 6, 1968 Completion Report - Waste Disposal Test Well - WPL #1
Lackawanna Plant - Bethlehem Steel Corporation - Erie County, New York.
2. AIDS - August 13, 1968 - Supplement Completion Report on Waste Disposal Test
Well - WPL #1, etc.
3. Numerous conferences between states agencies and representatives of Bethlehem
Steel Corp., including AIDS.
4. New York State Geological Survey: Education Dept., Education Building, Albany,
New York.
5. New York State Department of Environmental Conservation.

SYSTEM	SUBSYSTEM	OR	THICK- NESS	REMARKS
Pleistocene	Glacial	drift	40	
		glaciation	30	
Devonian	Middle	Genesee	175	
Silurian	Upper	Salina	350	
	Middle	Lockport	250	
		Clinton	95	
	Lower	Madison	120	
Ordovician	Upper	Onondaga	300	
		Oriskany	120	
		Lorraine	425	
		Utica	150	
Middle	Trenton	580		
	Black River	260		
Lower	Upper	425		
Pre-Cambrian	Crystalline Rocks			

GENERAL AND GEOLOGIC COMMISSION
 BUFFALO OFFICE, NEW YORK
 EXHIBIT B

III. OPERATIONAL DESIGN & GENERAL WELL DESIGN

The design of the well is based on the design of the well casing, which is made of steel pipe with a nominal diameter of 12 inches and a wall thickness of 0.375 inches. The casing is supported by a concrete foundation.

IV. WELL DESIGN & CONSTRUCTION

The well is designed to be a gravity well with a nominal diameter of 12 inches and a wall thickness of 0.375 inches. The casing is supported by a concrete foundation.

V. WELL DESIGN & CONSTRUCTION

The well is designed to be a gravity well with a nominal diameter of 12 inches and a wall thickness of 0.375 inches. The casing is supported by a concrete foundation.

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The well is designed to be a gravity well with a nominal diameter of 12 inches and a wall thickness of 0.375 inches. The casing is supported by a concrete foundation.

VI. Logging & Geology

A. Well Log: The well log shows that the well is composed of the following layers: sandstone, shale, and limestone. The well is located in the north-south direction and is approximately 100 feet deep. The well is designed to be a gravity well with a nominal diameter of 12 inches and a wall thickness of 0.375 inches. The casing is supported by a concrete foundation.

IV. Geology & geophysics, continued

7.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no ___).

(Ground elevation ___ 5381 ___) (Total well depth ___ 1991 ___)

datum for depth measurements

Name	Top	Depth (ft)	Bottom	Geologic Description
Shale	Surface	115	1072	Dark gray shale with thin beds
Sandstone	Surface	171	1157	Medium to fine grained
Sandstone	Surface	172	1445	Dark
Sandstone	Surface	185	2610	Dark gray
Sandstone	Surface	2570	2925	Dark gray
Sandstone	Surface	2925	3170	Dark gray

C. Geologic description of injection union & permeable units not in use

Rock Unit	Top	Depth (ft)	Thickness	Character and Geologic Description
Sandstone	Surface	2570	15	Dark gray sandstone with thin beds
Sandstone	Surface	2710	15	Dark gray sandstone with thin beds

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

(10.15 flow at 1000 gpm)

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

Calcium 27,100 ppm Magnesium 30 ppm Sodium 320 ppm Specific Gravity

Sulfate 48,000 ppm Chloride 113,000 ppm

Iron 10.5

Magnesium 100 ppm Total dissolved solids 190,000 ppm

6. Reservoir Fracture Pressure: _____

Ground water aquifers in vicinity

Thick

.....

D. Mineral Resources (oil and gas, coal, brines, etc.)

The oil and gas field is more than 10 miles away. Oil production over 20 miles south of the well site. The nearest brine field is over 30 miles SW from the well site. The mining of copper is about 15 miles SW of the well site.

V. Well design and construction

A. Casing, Tubing, and Cement

Conductor	Hole Size	Casing or Tubing: Weight & grade	15"		Type & Amount of Cement
			Size	Depth Set	
Surface	17 1/2"	48#/ft H-40	13 3/8"	228.67'	175 sacks class A Portland Cement 3% vol. of 15.5 cu. yd.
Intermediate	10 5/8"	24#/ft J-55	8 5/8"	1195'	300 sacks class A Portland Cement 2% vol. of 15.5 cu. yd.
	7 7/8"	15.5#/ft J-55	5 1/2"	2455'	600 cu. ft. class A cement 15.5 cu. yd. slurry wt.
Injection	5 1/2" tub- ing	63#/ft TK-80	9 7/8"	2465'	w/31 stringer proposed

Other

Describe bottom hole completion method: Open hole.

V. Well design and construction, continued

- E. Packers, cementations, well head equipment, etc.
 - 1. 3 3/8" casing with Baker float stem and 2 cementations (441, 117) to 104'
 - 2. 5/8" casing with Baker guide shoe & Baker float collar with 5 cementations.
 - 3. An O.C.T. head installed and set at 2.251 below ground level.
 - 4. 5 1/2" Baker casing cementations at 2.260, 2.270, 2.280, 2.290, 2.300, 2.310, 2.320
 - 5. A Baker Model B packer was run on 2.718" B.H. casing at 2.441.

VI. Description of surface equipment

- A. Holding tanks & flow lines Seven tank provided of 11,000 gallon capacity. Emergency reserve pit.

- B. Filters Two beds of diatomite installed. The diatomite will last approximately 1 1/2 to 2 weeks before becoming dirty and need to be changed.

- C. Pumps Two centrifugal transfer pumps.

- D. Other Monitoring

VII. Cores, samples, & logs

- A. Coring None

From	To	Recovery
"		
"		
"		
"		
"		

- B. Drilling logs

Drillers log
 Sample log

Drilling log
 Driller's name
 Date

1991. Name, number, & date, continued

B. Other logs run

.....

.....

.....

..... Other: Gamma ray log, Density log, Neutron porosity log.

- Sidwell
- Volume log - neutron porosity
- Temperature
- Gamma log

1992. Name and description:

A. Industrial process from which waste is derived

..... Chemical Co. Manufacture of Insecticides, Herbicides, Fungicides, and so forth.

B. Physical & chemical description:

..... 10% solution (sodium and iron/iron) Viscosity 1.45 @ 20°C

..... Specific Gravity 1.02 @ 20°C

..... pH 6.7 @ 20°C

.....

.....

.....

C. Volume (liters) at 100 psi/100 ft air

..... 1000 liters at 100 psi/100 ft air

..... 1000 liters at 100 psi/100 ft air

..... 1000 liters at 100 psi/100 ft air

1993. Production waste treatment

..... Filtration and settling

W. Well operations & operating history
A. Tests

Date	Location	Series Number	Description of test results
7/1/68 to 7/1/68		Theresa-Eastern number	Shut in 4000 gallons of water w/1 gallon of Hypochlorite/2000 gallons. Filtered w/diaphragm pump. Pumped as in Z.C (below). Date started 7/3/68. Date completed 7/4/68 and well shut in. Released via at 4:00 a.m. on 7/4/68.

B. Treatments or stimulation

Date Applied	Chemicals Used	Description of Treatment and Results
7/1/68	25% Hydrochloric Acid	1000 gallons of acid followed by 1000 gallons of water.

C. Injection rates and pressures (Testing) 4000 gals of water w/1 gallon of hypochlorite/2000 gallons. Pumped as follows.

1. Rate

Date(s)	Average	400 gals	Maximum
7/1/68			
7/2/68			
7/3/68			
7/4/68			

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	at 2.5	Maximum
7/1/68			
7/2/68			
7/3/68			
7/4/68			

7/4/68. Shut in. Released via at 4:00 a.m.

X. Well operation & operating history - well was not approved for operation.

D. Description of operating programs: _____

E. Operating problems: Not approved _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction No data.

Four horizontal lines for handwritten notes.

B. Operating costs _____

Two horizontal lines for handwritten notes.

XIII. Source(s) of Information and Published References 10/10/68-Dow

Chemical Company - "Completion Report Disposal Well No. 1 with Surface Equipment
for F.M.C. Corporation - Niagara Chemical Division - Middleport, New York,"
by James R. Paul, P.E.

Seven horizontal lines for handwritten notes.

SYSTEM	SERIES	GROUP OR FORMATION	THICKNESS	LITHOLOGY
Pleistocene	Glacial	Drift	5-25	
Silurian	Middle	Lockport	140	
		Clinton	90	
	Lower	Medina	110	
Ordovician	Upper	Queenston	900	
		Oswego	110	
		Lorraine	535	
	Middle	Utica	195	
		Trenton	490	
		Black River	235	
Cambrian	Upper	Theresa Potadome	150	
Pre-Cambrian	Crystalline Rocks			

Fig. 2. GENERALIZED COLUMNAR SECTION
of Western New York

*Healy
F.H.C.*

WELL FILE NUMBER

Permit No. 1395

NC-1

STATE

UMR

I. Operating Company & General Well Location

Hercules Incorporated

Wilmington, North Carolina

II. Well location (legal description)

Location: The well is located at the Hercules Inc. Plant about four miles northwest of Wilmington east of highway 1421, in New Hanover County.

III. History, system planning, construction & operation.

A permit was issued by the North Carolina Board of Air and Water Resources to Hercules Inc. to construct and operate a wastewater injection well on an experimental basis. The injection system was placed in operation in May 1968. A rapid rise in injection pressure occurred, apparently as a result of plugging the formation. The first injection well was permanently taken out of service in October, 1969, because of partial plugging with fine sand. Several of the five original observation wells were then used for injection and a new injection well drilled. One observation well and a second injection well are presently in use, but are to be closed down by about June 1973, and replaced by surface treatment facilities.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the Atlantic Coastal Plain. The beds dip south eastward (Seaward), at about 10 feet per mile.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).
 (Ground elevation _____) (Total well depth about _____)
 Datum for depth measurement 1100ft.

Name	Age	Depth (top)	Thick-ness	Lithologic Description
	Tertiary & Quaternary		50ft.	unconsolidated sands
Peedee Formation	Cretaceous	50ft.	650ft.	sandstones, clays, & lime-
Black Creek Fm.	Cretaceous	700ft.	400ft.(total drilled)	stones
				sandstones, clays & lime-
				stones

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Black Creek Fm.	Cretaceous	700ft.	400ft.(drilled)	
injection is into sands below 900 feet				

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: less than 10,000gpd/ft. transmissivity
3. Critical Reservoir Pressure: 90 feet above sea level (about 516 psi at 1100 feet).
4. Reservoir Temperature: _____
5. Chemical Character of Formation Water: _____
6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
	0 to 100ft.		unconsolidated sands	fresh

F. Mineral Resources (oil and gas, coal, brines, etc.)

None

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method: <u>screended</u>					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- | | |
|---|---|
| <input checked="" type="checkbox"/> Resistivity | <input checked="" type="checkbox"/> Gamma ray-neutron |
| <input type="checkbox"/> SP | <input checked="" type="checkbox"/> Temperature |
| <input type="checkbox"/> Caliper | <input type="checkbox"/> Cement bond |
| <input type="checkbox"/> Other | |

VIII. Waste Characteristics

A. Industrial Process from which waste is derived
Manufacture of dimethyl terephthalate (DMT) used in synthetic fibre production.

B. Physical & chemical Description The wastewater contains about 15,000 ppm acetic acid, 5,000 ppm formic acid, 500 ppm methanol, and has a pH of about 4.

C. Volume 300,000 gallons/day

IX. Preinjection waste treatment Filtration to remove +20 micron solids, deaeration, and pH adjustment with lime. The deaeration and pH adjustment have been discontinued.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Pump testing of the injection interval.			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	May 1968	Average	200gpm	Maximum
1. "	Aug. 1969	"	"	"
"	Sept. 1969	"	"	"
2. "	March 1970	"	"	"
"	Oct. 1970	"	"	"

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	May 1968	Average	Maximum
1. "	Aug. 1969	"	"
"	Sept. 1969	"	"
2. "	March 1970	"	"
"	Oct. 1970	"	"

- 1. Initial well shut down
- 2. well worked over

X. Well operation & operating history

D. Description of operating programs: Injection is
intermittent

E. Operating problems: The formation used for injection has
a low permeability and problems of plugging of the injection
horizon have occurred periodically since injection began.

XI. Regulatory aspects.

A. Construction requirements A program of well logging and
testing was specified for the second injection well and for
the observation wells.

B. Monitoring requirements Five observation wells were
originally required. Construction of a total of 15 observa-
tion wells by the end of 1972 is required. Monitoring of rate
of injection and injection pressure for the injection well is
required and water level measurement and sampling of the

C. Restrictions on operating procedure Injection pressure
is restricted to 150 psi and waste volume is limited to
300,000 gpd. (200 gpm). It is required that the waste be
neutralized before injection.

(continuation XI - B) observation wells is required as
specified.

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

North Carolina Department of Natural and Economic Resources

Ground Water Division

WELL FILE NUMBER

Ohio
STATE

Oh-1
ORSANCO

I. Operating Company & General Well Location

Empire Reever Div. Cyclops Corp.
Mansfield, Ohio

II. Well location (legal description)

Richland Co. Madison Twp. 766' E34.6' 1024' FWL
of NE 1/4 Sec. 16

III. History; system planning, construction & operation.

permit application - 2-16-67
permit granted - 2-17-67
well drilled - 9-3-67
well completed - 8-13-67
well testing - 9-20-67
injection started - 11-28-68
well plugged - 2-2-71

Tubing last drilled & annular injection started
9-69. Tubing replaced 8-69. Annular injection resumed
10-69. Attempt to rework well 6-70, well plugged due
to casing and tubing corrosion

IV. Geology & Geohydrology

A. Regional geologic setting: eastern flank of Cincinnati
Arch - site on Mississippian bedrock

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).
 (Ground elevation 1162') (Total well depth 5085')
 Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thickness	Character and Areal Distribution
Name	Age			
<u>Mt. Simon</u>	<u>Carboniferous</u>	<u>4292'</u>	<u>82'</u>	<u>sandstone - widespread</u>

D. Engineering description of injection units

- Porosity: 10% (avr.)
- Permeability: 2.5 to 29.5 md (avr 9 md.)
- Original Reservoir Pressure: extrapolated 2050 #
- Reservoir Temperature: 105° F
- Chemical Character of Formation Water: Analysis attached
- Reservoir Fracture Pressure: no fracture or breakdown pressures noted

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

no well logs

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Height & grade	Size	Depth Set	Type & Amount of Cement
Surface	15 1/2"	52.25'	J-55	10 3/4" 6.25'	375 lbs. 50% Rosmin
Intermed.	6 1/2"	18'	J-55	7" 4.75'	connected to surface, 2 stages
Injection	Packer land		E.V.E.	3 1/2" 4.75'	no packer

Other

Describe bottom hole completion method: open hole casing set on
top of sand. No stimulation treatment reported, but 3,000,000
gallons of freshwater buffer zone created

V. Well design and construction, continued

4.

B. Casing, mud filters, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	<u>4993'</u>	to	<u>5093'</u>	Recovery	<u>MP. Simon sand</u>
"	<u>5053'</u>		<u>5083'</u>		<u>MP. Simon & PE gr</u>
"	_____		_____		_____
"	_____		_____		_____
"	_____		_____		_____
"	_____		_____		_____

B. Drilling Logs

Drillers log attached

Sample log

Drilling time _____

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other Density, Guard
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

spiral pickling liquors from steel processing

B. Physical & chemical Description

Total Fe = 93,750 ppm

Copper as Cu = 787 ppm s.g. 1.195

Zinc as Zn = 1,370 ppm Freezing Pt. = 6°C

Total Acidity = 2705 ppm Particle size =

Acid Content = 12.9% 20-800 microns

pH = 2-0 50% < 50µ

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
<i>ML 512727</i>	<i>fresh water</i>	<i>30x1000 no breakdown noted</i>

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
<i>Dec. '68</i>	<i>-</i>	<i>1500"</i>

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

Geiters top

ELECTRICAL LOGGING OF THE DISPOSAL WELL

A Gamma Ray-Neutron, Guard, Density, Caliper suite of logs were run on the well. Formation units, as picked from the Gamma Ray-Neutron log are as follows:

Fill and Gravel	0000 - 0052	feet
Fresh water sandstone	0052 - 0085	"
Cuyahoga shale	0085 - 0468	"
Sunbury shale	0468 - 0472	"
Herea sandstone	0472 - 0616	"
Hedford shale	0616 - 0675	"
Ohio shale	0675 - 1150	"
Olentary shale	1150 - 1238	"
Delaware limestone	1238 - 1270	"
Columbus limestone	1270 - 1381	"
Tynghton dolomite	1381 - 1622	"
Greenfield dolomite	1622 - 1934	"
Lockport dolomite	1934 - 2126	"
Clinton shale	2126 - 2148	"
Brantford limestone	2148 - 2187	"
Catact formation	2187 - 2322	"
"Clinton sandstone"	absent	
Queenston shale	2322 - 2520	"
Needville formation	2520 - 3332	"
Elen shale	3332 - 3334	"
Utes shale	3334 - 3453	"
Cynthian limestone	3453 - 3532	"
Trenton limestone	3532 - 3696	"
Black River limestone	3696 - 4082	"
Gull River limestone	4082 - 4148	"
Glenwood formation	4148 - 4174	"
Trempealeau dolomite	4174 - 4354	"
Franconia dolomite	4354 - 4554	"
Conanaga dolomitic sandstone	4554 - 4634	"
East Centre dolomite	4634 - 4982	"
Mt. Simon sandstone	4982 - 5064	"
pre-Cambrian granite	5064 - 5085	"

Electrical log analysis of the Lockport dolomite, Trempealeau dolomite, Franconia dolomitic sandstone and Mt. Simon sandstone are presented on the following pages. It should be noted that the Guard, Density and Caliper logs read two (2) feet deeper than the Gamma Ray-Neutron log and the former logs were adjusted to the Gamma Ray-Neutron log for interpretation purposes.

Empire - Reeves
Mt. Simon Reservoir Fluid

Mt. Simon Fluid
Drill Stem Test

pH	5.4	
Specific Gravity	1.200	@ 73° F
Dicarbonate	24	mg/l
Chloride	183,000	"
Sulfate	0	"
Calcium	37,500	"
Magnesium	3,950	"
Sodium	67,900	"
Total Dissolved Solids	292,000	"
Total Iron	145	"

47

*mg/l - milligrams per liter

WELL FILE NUMBER

Ohio STATE #2

OH-2
~~W-2~~

PN 4

I. Operating Company & General Well Location

Aarco Steel Corp.
Middletown, Ohio

II. Well location (legal description)

Butler Co. Lemon Twp. 1955' ENL, 65' ENL of NW 1/4
of Sec. 8

III. History, system planning, construction & operation.

Permit application to drill test - 1-5-67
" " to inject - 2-25-67
Permit granted to drill test - 2-19-67
" " to use for injection - 10-20-67
Well spudded - 2-28-67
Well completed - 3-12-67
Injection started - 6-67
well plugged -

IV. Geology & Geohydrology

A. Regional geologic setting: Site is on Ordovician
bedrock (Maysville fm.) Structurally area is a few
miles north of axis of Cincinnati Arch. Beds have
moderate westerly dip.
to northwest

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ; no).
 (Ground elevation 659') (Total well depth 3296')
 Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<i>copy attached</i>				

C. Geologic description of injection units & possible units : not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<i>Mt. Simon</i>	<i>Cambrian</i>	<i>2251 (log)</i>	<i>282'</i>	<i>sandstone - widespread</i>

D. Engineering description of injection units

1. Porosity: *av. 7-14%*
2. Permeability: *variable*
3. Original Reservoir Pressure: *not recorded*

4. Reservoir Temperature: *86° (From log reading)*

5. Chemical Character of Formation Water: *T.D.S. 189,000 milligrams/liter*
analysis attached

6. Reservoir Fracture Pressure: *not recorded*

IV. Geology & Petrology, continued

2.

H. Geology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

I. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Hole & grade	Size	Depth Set	Type & Amount of Cement	
Surface	17 1/2	48 H	H-40	13-3/8	310'	250 sks.
Intermed.	12 1/2	36 H	J-55	9-5/8	2922	900 sks.
Injection		9.3 H	J-55	3 1/2	2906	50 sks.

Other

Describe bottom hole completion method: open-hole with casing set on top of sand

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc:

samples fluid refined mineral oil water pressure of
600 psi with monitor gauges

VI. Description of surface equipment

A. Holding tanks & flow lines

B. Filters

C. Pumps

D. Other

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
<u>2850'</u>	<u>2881'</u>	<u>Esu Claire ss</u>
<u>2975'</u>	<u>3025'</u>	<u>Mt Simon ss.</u>
<u>3025'</u>	<u>3075'</u>	<u>Mt Simon ss.</u>
<u>3150'</u>	<u>3200'</u>	<u>Mt Simon ss.</u>
_____	_____	_____
_____	_____	_____

B. Drilling Logs

Drillers log logs attached Drilling time _____
 Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 Penistivity Gamma ray-neutron SP Temperature Calliper Cement bond Other FD-4, Sonic (density)

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Steel manufacture

B. Physical & chemical Description

Hydrochloric acid pickle liquor and pickle rinse water; maximum 1% HCl, 85% FeCl₂, 14% FeCl₃C. Volume ≈ 1.3 million gallons per month when operating;
cumulative volume 16,401,909 gallons as of 8-71

IX. Preinjection waste treatment

Filtration by pressure leaf-type filter capable of retaining suspended solids larger than 2 microns.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
<i>ML Simon</i>	<i>Fresh Water</i>	<i>4,900,000 gallons</i>

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
<i>July, '71</i>	<i>950"</i>	<i>80"</i>

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
<i>July, '71</i>	<i>0.50"</i>	<i>80"</i>

V. Well operation & operating history

D. Description of operating program: _____

E. Operating problems: _____

VI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

4/12/67

Armco Steel CorporationWaste Disposal Well No. 1
Butler County, OhioCorrected Log Tops

	<u>Top</u>	<u>Sub Sea</u>	<u>Thickness</u>
Cynthiana Limestone	536	+131	102
Trenton Limestone	638	+ 29	28
Black River Group	666	+ 1	294
Chazy Limestone	960	-293	192
St. Peter Sandstone	1152	-485	20
Chepultepec dolomite	1172	-505	464
Copper Ridge dolomite	1632	-965	732
Maynardville dolomite	2364	-1697	59
Conasauga shale	2423	-1756	85
Rome formation	2508	-1841	338
Shady dolomite	2846	-2179	108
Mt. Simon Sandstone	2954	-2287	274
Basal Arkose	3228	-2561	8
Pre-Cambrian Basement	3236	-2569	

Armed # 1
120W # 2
Bitler Co.

Mt. Simon reservoir fluid analysis

pH	6.1
Specific resistance, OHM/CM	7.8
Density:	9.35 lb/gal
	1.120 g/cc
Iron, total	24.4 mg/l
soluble	7.1 "
Dissolved solids	189,000 "
Sodium	40,200 "
Potassium	91.0 "
Calcium	20,400 "
Magnesium	2,500 "
Chloride	110,000 "
Sulfate	790 "
Acidity (Phen.) CaCO	40 "
Alkalinity (M.O.) CaCO ₃	7 "

I. Operating Company & General Well Location

Armco Steel Corp.
Middletown, Ohio

II. Well location (legal description)

Butler Co. Lemon Twp. 1190' FNL & 1965' FWL
of NW 1/4 of Sec. 8

III. History, system planning, construction & operation.

permit application - 3-9-67
permit granted - 10-29-67
well sited - 2-2-68
well completed - 4-24-68
injection started - May, 69
well plugged -

IV. Geology & Geohydrology

A. Regional geologic setting: Site is on Carboniferous bedrock
(Maysville fm.) Structurally area is a few miles
north of axis of Cincinnati Arch. Beds have moderate
west to north-west dip.

17. Geology & Hydrogeology, continued

2.

B. Geologic description of rock units penetrated by well
 Rock Unit (Geologic Column included yes ; no).
 (Ground w. value 667') (Total well depth 3285')
 Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Name	Rock Unit	Age	Depth (top)	Thickness	Character and Areal Distribution
<i>Mt. Simon</i>	<i>Cambrian</i>		<i>2710'</i>	<i>339'</i>	<i>sandstone - widespread</i>

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: _____
3. Original Reservoir Pressure: _____
4. Reservoir Temperature: *not recorded*
5. Chemical Character of Formation Water: _____
6. Reservoir Fracture Pressure: _____

IV. Geology & Hydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casings, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			13 7/8	298	500 lbs.
Intermed.			9 5/8	2916	
Injection		9.3# No-lock Parker lined	3 1/2	2915	
Other					

Describe bottom hole completion method: *open hole with casing set on top of sand*

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc:

annulus fluid replaced mineral oil under pressure of
600 psi with monitor gauges

VI. Description of surface equipment

A. Holding tanks & flow lines

B. Filters

C. Pumps

D. Other

VII. Cores, samples, & Logs

A. Coring

From none to _____ Recovery _____

" _____
" _____
" _____
" _____

B. Drilling Logs

Drillers Log attached _____ Drilling time _____
_____ Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

____ Resistivity

 Gamma ray ~~count~~

____ SP

____ Temperature

 Calliper Cement bond____ Other density

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Steel manufacture

B. Physical & chemical Description

Hydrochloric acid pickle liquor and pickle
rinse water; maximum 1% HCl, 25% FeCl₂,
1 1/2% FeCl₃C. Volume ~ 1.3 million gallons per month when
operatingIX. Preinjection waste treatment Filtration by pressure
leaf type filter capable of removing suspended solids
larger than 2 microns

V. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
<i>MT. SIMON</i>	<i>FRESH WATER</i>	<i>2,000,000 gallons</i>

C. Injection rates and pressures

1. ~~Rate~~ *Pressure*

Date(s)	<i>Frequent</i>	Average	0-50 #	Maximum	80 #

2. ~~Pressure~~ (well head

Date(s)	<i>✓</i>	Average	bottom hole	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: *none reported* _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

L. Operating costs _____

XIII. Source(s) of Information and Positional References _____

Ohio Division of Geological Survey

Schl.: CR-D-Cal., CB

S- 2206

Ohio Division Of Geological Survey

Permit No. 5
 Permit Issued 10-26-67
 Quadrangle Mohroe
 Twp. Quarter _____

County Butler Township Lenox
 Section 8 Lot _____ Tract _____

Measured 1190' WL & 1365' WL of NW $\frac{1}{4}$ of Sec. 8
765 Acres

PG - IWDW-K

Land Owner Arco Steel Corp. Well No. 2 Date Commenced 4-2-68
 Operator Arco Steel Corp. Well No. _____ Date Completed 4-24-68
 Elevation Bar 667 G, 671 K.H.L. 669 DE Total Depth 3285 Plugged Back _____
 Formation Dtd. To _____ Prod. Form. _____ Prod. Nat. _____
 I.P. _____

Int. Rock Press. _____

Casing Record 13-3/8"-298'w/300cks.; 9-5/8"-2946'w/ Abandoned _____

Formation	Top	Bottom	Remarks	Formation	Top	Bottom	Remarks
South Zone				Dolo.	1630	2340	Copper B.
X= 1,477,300				Dolo.	2340	2430	Maynardv
Y= 546,450				Shale-Sd.Dolo.	2430	2490	Conasaga
<u>COMPLETION</u>				" " "	2490	2940	Rome
Alluvium	0	5	Recent	Sandstone	2940	3232	Mt. Simo
Sd.-Gravel, Bolders	5	95	Pleist.	Arkosic Sd.	3232	3285	Basal Ar
Shale	95	415	Eden				
lm.-Shale	415	620	Cynthiana-Million				
Limestone	620	840	Tr.				
" "	840	1030	E. Riv.				
Dolomite	1030	1150	Chazy				
Sandstone	1150	1200	St. Peter				
Dolo.	1200	1630	Chepultepec				

WELL FILE NUMBER

OHIO #4
STATE

OH. #
WELL #
DATE
7# 67

I. Operating Company & General Well Location

Vistron Corp. #1
Lima, Ohio

II. Well location (legal description)

Allen Co. Shawnee Twp. 150' FSL & 72' FEL OF
SE 1/4 of Section 2

III. History; system planning, construction & operation.

application to drill and test - 12-6-67
" to inject - 3-8-68
permit granted to drill & test - 1-9-68
" " to inject - 3-13-68
well spudded - 1-20-68
well completed - 2-24-68
Swab test - 2-25-68 ; injectivity test 2-26-68
injection started 7-5-68
well plugged

IV. Geology & Geohydrology

A. Regional geologic setting: Site is near axis of
Eindlay Arch. - Silurian bedrock

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no ___).

(Ground elevation 864') (Total well depth 3133')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<i>copy attached</i>				

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<i>Mt. Simon</i>	<i>Cambrian</i>	<i>2780</i>	<i>352'</i>	<i>sandstone - widespread</i>
			<i>entire unit</i>	
			<i>not penetrated</i>	

D. Engineering description of injection units

1. Porosity: 19.9%

2. Permeability: good (variable)

3. Original Reservoir Pressure: 1100 psi

4. Reservoir Temperature: 96° (from log heading)

5. Chemical Character of Formation Water:

Cl - 57,500 ppm Mg - 1,400 ppm

SO₄ - 1,450 ppm NO₃ - 65,000 ppm

Ca - 7,200 ppm

analysis attached

6. Reservoir Fracture Pressure: no frac.

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	12 1/4"	22.75# H-40	10 3/4"	434'	125 sks.
Intermed.	9"	20# J-55	7"	2782'	
Injection	—	9.3# J-55	3 1/2"	2838'	

Other

Describe bottom hole completion method: *Casing set on top of sand*

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	12 1/4"	22.75#	11-90	10 3/4" 434'	125 sls.
Intermed.	9"	20#	J-55	7" 2782'	
Injection	—	9.3#	J-55	3 1/2" 2838'	

Other

Describe bottom hole completion method: *Casing set on top of sand*

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & logs

A. Coring

From 2794 to 3078 Recovery Mt Simon 5211

" 3078 3193 Mt. Simon

B. Drilling Logs

Drillers log attached _____ Drilling time

Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

✓ Resistivity

✓ Gamma ray neutron

✓ SP

Temperature

✓ Caliper

✓ Cement bond

✓ Other density, 30-V log

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Acrylonitrile and Methacrylonitrile - Plant waste water column bottoms and recovery column stripper bottoms

B. Physical & chemical Description

Ammonia, sulfate, cyanide, aldehydes, organic acids, nitrites, and amides. Specific gravity about 1.06 to 1.12 depending on composition

C. Volume ≈ 6.8 million gallons per month

cumulative vol. 254 million gallons as of Sept. '71

IX. Preinjection waste treatment

Surge pond (2.5 million gallons)

for mixing, coagulating, and settling of solids. Filtration through sand filters, effluent run through cooling bottles when temperature of effluent nears 120°. At high temp. solids do not settle or filter properly.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

No fresh water buffer. Well was treated 3 times with acetanitrile to improve injection characteristics open hole 2783'-3133'

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
<i>Sept. '69</i>	<i>≈ 900 #</i>	
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
<i>Sept. '69</i>	<i>≈ 900 #</i>	<i>1250 #</i>
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: *Some problems with surface filters reported. Injection pressures have been high during summer months.*

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

VISTRON #1

MT. SIMON ANALYSIS

pH	7.3	
alkalinity to pH 8.2 as CaCO_3	0	mg/l
alkalinity to pH 4.6 as CaCO_3	70	"
chloride as Cl	57,500	"
sulfate as SO_4	1,450	"
calcium as Ca	7,200	"
magnesium as Mg	1,400	"
sodium as Na	65,000	"
barium as Ba	low	"
hydrogen sulfide as H_2S	negligible	"
conductivity	81,200	μmhos

Section	Top	Bottom	Remarks	Depth	Remarks
			NSR 5-27-68		
			Start 1-27-67, cont. 6-27-68		
			Csg. 10'-430' w/225psi. 1 7'-2782' w/450psi.		
			G. Log:		
			B. Log		
			Tr.		
			B. Riv.		
			G. Riv.		
			Glen.		
			Dpl.		
			dy		
			Conn.		
			Flare		
			Shady		
			Wt. Steam		
			Core		
			T.D. 3132, L.D. 3133		
				2794	3133
				2780	
				2575	
				2470	
				2283	
				2223	
				1811	
				1509	
				1776	
				1426	
				1132	
					108

I. Operating Company & General Well Location

U.S.S. Chemicals Div. of U.S. Steel
Haverhill, Ohio

II. Well location (legal description)

Scioto Co., Green Twp. 7360' FSL, 6' 5550' FWL
of Township

III. History; system planning, construction & operation.

permit application - 3-28-68

permit granted - 4-30-68

well spudded - 5-8-68

well completed - 7-5-68

well testing - 7-28-68

injection started water 9-1-69; waste 10-1-69

well plugged

IV. Geology & Geohydrology

A. Regional geologic setting: Eastern Flank of Cincinnati

Arch - Site is on Lower Mississippian bedrock

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included) yes ___; no ___.

(Ground elevation 546') (Total well depth 5617')

Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description

C. Geologic description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thickness	Character and Areal Distribution
<u>Mt. Simon</u>	<u>Cambrian</u>	<u>5514</u>	<u>46'</u>	<u>sandstone - micaceous</u>

D. Engineering description of injection units

1. Porosity: av. 11.2%

2. Permeability: av. 26.8

3. Original Reservoir Pressure: 2633 psi

4. Reservoir Temperature: 107° (log heading)

5. Chemical Character of Formation Water:

T.D.S. 316,000 mg/l analysis attached

6. Reservoir Fracture Pressure: 4500 psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction
A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	12 ³ / ₄	32.75" N-80	10 ⁵ / ₈ "	477	260 sts. posmix
Intermed.	8 ³ / ₄	26" N-80	7"	5594	2170 sts.

Injection		2.3" EYE N-80	3 ¹ / ₂ "	5519	pk. @ 5422'
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Other
 Describe bottom hole completion method: set through sand,
perforated, notched, and fraced

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: annulus fluid - inverted oil emulsion mud

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
710	733'	Berea sand
1805	1835'	Newburg - dolomite
3979	4009'	St. Peter - dolomite
4242	4247'	Rose Run - sandstone
4250	4262'	Rose Run - sandstone
5582	5573'	Mt. Simon - sandstone
5595	5617'	PE - granite

B. Drilling Logs

Drillers Log _____ Drilling time _____
 Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- | | |
|---|---|
| <input checked="" type="checkbox"/> Resistivity | <input checked="" type="checkbox"/> Gamma ray-neutron |
| <input checked="" type="checkbox"/> SP | <input checked="" type="checkbox"/> Temperature |
| <input checked="" type="checkbox"/> Caliper <i>sidewall</i> | <input checked="" type="checkbox"/> Cement bond |
| <input type="checkbox"/> Other <i>(neutron porosity, collar, perf-collar)</i> | |

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

oxidation of cumene to cumene hydroperoxide and its subsequent cleavage into phenol, acetone, & alpha methyl styrene

B. Physical & chemical Description

phenolic wastes - analysis attached

- C. Volume *ave. monthly - 4,000,000 gallons*
cumulative volume - 22,467,405 gallons

IX. Preinjection waste treatment

- 1. impoundment*
- 2. complete oil removal*
- 3. filtration through coal filters*
- 4. filtration through leaf filters*
- 5. filtration through 5 micron guard filter*
- 6. well injection*

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results	Recovery
drill stem		Zone 213-233'	30' mud	
drill stem		Alcuburg 1795-1835'	1410' salt water	5.9.1.15
drill stem		Rose Run 4420-4265'	660' salt water	5.9.1.1
drill stem		Mt. Simon 5520-5565'	1895' salt water	
drill stem		PE granite 5575-5417'	2' mud	
additional D.S.T. data attached on back				

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Mt. Simon 5517-5599	Frac.	Acid Frac. 6% HF & 9% HCL 500 gallons followed by 25,000 gal. H ₂ O & 30,000# 20-40 sand at 1710 gpm
Mt. Simon	Fresh water	2,000,000 gal. buffer injected prior to waste injection

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
Feb. 1971	1650 #	1800 #
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

Operators Formation Tops

<u>Formation Name</u>	<u>Depth From Kelly Bushing Elevation 557 (Schlumberger Measurements)</u>
Coffee shale	679 - 699
Berea sand	699 - 767
Ohio Brown shale	858 - 1458
Ohio Big Lime (Corriferous)	1458 - 1518
Niagaran	1518 - 1792
Newburg	1792 - 1822
Rose Hill	1936 - 2202
Clinton	2202 - 2233
Queenston	2233 - 3252
Trenton	3252 - 3344
Tyrone	3344 - 3956
St. Peter	3956 - 3979
Beekmantown	3979 - 4225
Rose Run	4225 - 4254
Copper Ridge	4254 - 5030
Conasauga	5030 - 5082
Rome	5082 - 5196
Tomstown	5196 - 5514
Mt. Simon	5514 - 5564
Shaly sand	5564 - 5580
Granite	5580 - 5608
Schlumberger total depth	5608
Driller's total depth	5617

Waste Stream

<u>Component</u>	<u>Component Flow, lbs/hr</u>
Water (Condensate)	32,144
Phenol	44
Acetone	91
Sodium sulfate	1,315
Sodium bicarbonate	24
Sodium carbonate	218
Sodium formate	22
Cumene hydroperoxide	50
Total	33,908
Temperature, °F	120
Density, lbs/gal	8.61
Flow rate, gal/min	65.6

COMPANY USS Chemicals LEASE Haverhill
 FIELD OR POOL _____
 SECTION _____ TWP _____ RGE _____ COUNTY Scioto STATE Ohio
 SOURCE OF SAMPLE AND DATE TAKEN:
 No. 1 1437 - Drill Stem Test No. 1 1/ 5-14-68
 No. 2 1438 - Drill Stem Test No. 2 1/
 No. 3 1442 - Drill Stem Test No. 3 1/
 No. 4 1456 - Drill Stem Test No. 4 1/ 6-4-68
 No. 5 _____

CHEMICAL AND PHYSICAL PROPERTIES

	NO. 1	NO. 2	NO. 3	NO. 4	NO. 5
SPECIFIC GRAVITY @ 60/60° F	1.005	1.193	1.199	1.225	
pH	11.3	5.4	6.7	5.5	
TOTAL ALKALINITY AS CaCO ₃	256.	32.	60.	28.	
SUPERSATURATION AS CaCO ₃					
UNDERSATURATION AS CaCO ₃					
CALCIUM	608.	39,600.	39,800.	50,600.	
MAGNESIUM	7.	9,470.	7,610.	7,080.	
SODIUM	1,730.	46,900.	54,100.	58,300.	
BARIUM	0	0	0.	0	
SULFATE	130.	80.	74.	140.	
CHLORIDE	3,480.	170,000.	176,000.	200,000.	
SILICA	7.	3.	2.	2.	
TOTAL IRON	380.	39.	35.	39.	
ALUMINUM	2.1	.5	.5	.5	
TURBIDITY AS SiO ₂	>150.	140.	>150.	>150.	
Iodide		2.7	1.3	1.3	
Bromide		1,820.	1,950.	2,160.	
Resistivity, Ω -M @ 77° F	.939	.048	.046	.047	
TOTAL DISSOLVED SOLIDS	6,600.	266,000.	278,000.	316,000.	
CARBON DIOXIDE	ND	280.	350.	240.	
HYDROGEN SULFIDE	ND	ND	ND	ND	
DISSOLVED OXYGEN	ND	ND	ND	ND	

REMARKS: 1/ DST No. 1 - Berea sand (713-733 ft), recovered 30 ft drilling fluid.
DST No. 2 - (1795-1835 ft), recovered 1410 ft salt water.
DST No. 3 - Rose Run sand (4220-4265 ft) bottom of recovery.
DST No. 4 - Mt. Simon sand (5520-5565 ft) bottom of recovery.

INJECTION RATE: _____ B/D | PRODUCED WATER RATE: _____ B/D

TREATMENT: _____

NOTE: N. D. = NOT DETERMINED. ALL RESULTS REPORTED AS MILLIGRAMS PER LITER UNLESS OTHERWISE MARKED.

Cores contd.

<u>Interval</u>	<u>Unit</u>	<u>Recovery</u>
<u>5532-5562</u>	<u>Mr. Simon</u>	<u>sandstone</u>
<u>5563-5573</u>	<u>Mr. Simon</u>	<u>siltstone</u>
<u>5595-5617</u>	<u>P6 granite</u>	

Drill stem tests

<u>Unit</u>	<u>Interval</u>	<u>ISI</u>	<u>FSI</u>	<u>IFP</u>	<u>FFP</u>	<u>RECOVERY</u>
<u>Berea</u>	<u>713-733</u>	<u>116</u>	<u>116</u>	<u>15</u>	<u>15</u>	<u>30' mud</u>
<u>Newburg</u>	<u>1795-1835</u>	<u>863</u>	<u>863</u>	<u>58</u>	<u>744</u>	<u>1410' salt-water, SpG 1.19</u>
<u>Rose Run</u>	<u>4220-4265</u>	<u>1841</u>	<u>1825</u>	<u>39</u>	<u>340</u>	<u>660' salt water, SpG 1.185</u>

I. Operating Company & General Well Location

Vistron Corp. # 2
Lima, Ohio

II. Well location (legal description)

Allen Co., Shawnee Twp., 442' FNL, S 119' FNL
of Sec. 11

III. History, system planning, construction & operation.

permit application - 5-16-69
permit granted - 7-3-69
well spudded -
well completed - 7-18-69
well testing -
injection started - 10-14-70
well plugged -

IV. Geology & Geohydrology

A. Regional geologic setting: Site is near axis of
Findley Arch - Silurian bedrock

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ; no).

(Ground elevation 840') (Total well depth 3172')

Datum for depth measurement _____

Name	Age	Depth (Top)	Thick-ness	Lithologic Description

C. Geologic Description of Injection units & possible units not in use

Name	Age	Depth (Top)	Thick-ness	Character and Areal Distribution
<u>Mc Simon</u>	<u>Cambrian</u>	<u>2800'</u>	<u>322'</u>	<u>sandstone - indurated</u>

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: 1188 #

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick. feet	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	13 1/2"	Class A N-40	10"	504'	400 sks.
Intermed.	9"	20" K	7"	2811'	650 sks.
Injection		1160" API-K	4 1/2"	2809	on riser, cost. w/TK-90

Other

Describe bottom hole completion method: open hole

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From none to _____ Recovery _____

" _____
" _____
" _____
" _____
" _____

B. Drilling Logs

Drillers log *tops* _____ Drilling time

Sample log *attached* _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

 Resistivity Gamma ray-neutron SP Temperature Caliper Cement bond Other density

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Acrylonitrile and Methacrylonitrile - Plant
waste water column bottom & recovery column stripper bottom

B. Physical & chemical Description

Ammonia, sulfate, cyanide, aldehydes
organic acids, nitrites, and amides. Specific
gravity about 1.06 to 1.12 depending on compositionC. Volume ≈ 8 million gallons per monthcumulative vol. 88 million gallons as of Sept. '71

IX. Preinjection waste treatment

Surge pond (2.5 million
gallons) for mixing, coagulating, and settling of solids.
Filtration through sand filters, effluent run through
cooling baffles when temperature of effluent nears 120°.
At high temp. solids do not settle or filter properly

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
<i>Mt. Simon</i>	<i>Fresh water</i>	<i>6,136,000 gal. as buffer.</i>

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
<i>8-71</i>	<i>650 #</i>	<i>755</i>

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

VISTRON #2

Formation	Top	Bottom	Remarks	Top	Bottom	Remarks
NSR 9-25-69						
Comp. 7-18-69						
Csg. 10"-504', 400sks.						7"-2811', 650sks.
I.W.D.W. #6						
B. Im.				532		
Tr.				1244		
B. Riv.				1416		
G. River				1778		
Glenwood				1820		
Tpl.				1843		
Maynard				2190		
Conasauga				2392		
Rome				2467		
Shady				2570		
Mt. Simon				2800		
Granite Wash				3143		
TD 3170', L.TD				3172'		
						3143

I. Operating Company & General Well Location

Calbio Chemicals (Div. of Stauffer) near
Perry Village, Ohio

II. Well location (legal description)

Lake Co. Perry Twp. 1527' E56' & 435' E66
of Lot 47

III. History; system planning, construction & operation.

permit application - 6-15-70
permit granted - 2-11-71
well spudded - 3-5-71
well completed - 4-9-71
well testing - 4-26-71
injection started - not started as of Feb., 1972
well plugged -

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on
Upper Devonian bedrock (Ohio Shale). Beds dip
gently to the southeast $\approx 10'$ per mile

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included: yes ___; no ___).

(Ground elevation 693') (Total well depth 6072')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
<u>Al. Simon</u>	<u>Cambrian</u>	<u>5530'</u>		<u>sandstone - micaceous</u>
<u>Kerbel</u>	<u>Cambrian</u>	<u>5540</u>		<u>sandstone</u>

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: 2762 #

4. Reservoir Temperature: 122° (log reading)

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	13 3/4"	32.75 #	10 3/8"	512'	
Intermed.	9 1/2"	26 #	J-55 7"	5936'	

Injection

Other

Describe bottom hole completion method:

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery	Remarks
5357	5417'		General Knox
"	5963		Sh. 55. 61.
"	6023		At. 5. 50. 50.
"	6023		At. 5. 50. 50.
"	6075'		At. 5. 50. 50.
"			5000 ft / 100
"			
"			

B. Drilling Logs

Drillers Log *copy attached* _____ Drilling time

Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

Gamma ray neutron

___ SP

___ Temperature

Caliper

___ Cement bond

___ Other density, 30-V, velocity

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of agricultural fungicides
(Captan, Phthalan)

B. Physical & chemical Description

Chloroform solids - 2000 pp

NaCl - 25,000 ppm. MEK solubles - 1200 ppm

Na₂SO₄ - 2000 ppm. suspended solids - nil

Fe₂ - 300 ppm. BOD - 3000 ppm.

Cu ion - 100 ppm. COD - 4000 ppm.

Mg ion - 10 ppm. Sp G - 1.025

Hexane soluble - 10 ppm. pH - 7.0 to 7.5

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
D.S.T.		M. Simon 5307-6075	2100' soft water
D.S.T.		Kochal 5450-5650	3300' soft water
D.S.T.		Kochal 5300-5450	1500' mud out soft water

additional D.S.T. data attached on back

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

Bird. GR, D: Gd; V: 3-DV; Cal

Ohio Division Of Geological Survey

S-2509

I W D W

Permit No. 142
 Permit Issued 2-11-71
 Quadrangle Perry
 Twp. Quarter _____

County _____ Lake _____ Township Perry
 Section _____ Lot 47 Tract _____
 Measured 1527' SL & 435' EL of Lot 47

PA - R.T.

Land Owner Calhio Chemicals, Inc. Well No. 1 Date Commenced 3-4-71
 Operator Calhio Chemicals, Inc. Well No. _____ Date Completed 4-28-71
 Elevation Bar 693 G S.L. 700 DF 701 KB Total Depth 6072 Plugged Back _____
 Formation Drid. To. PG Prod. Form. _____ Prod. Nat. _____
F/W 40M Gal. Wtr., 15M/ Sd. 5936-6072' I.P. _____
 No. Rock Press. _____ Completed as Industrial Disposal
 Logging Record 10-3/4"-512'240sks.; 7"-5950'2M sks. Abandoned Well

Formation	Top	Bottom	Remarks	Formation	Top	Bottom	Remarks
X= 2,366,500				Lms.	2886	2900	Brassfield
Y= 762,200				Ss.	2900	2940	Grimsby
COMPLETION				Cabot Hd.	2940	2963	
Soil	0	7		Ss.	3066	3078	Whirlpool
Ohio Sh.	7	1358	Sl.S. Gas	Queen.	3078	3220	
Dela. & Cols.Lms	1358	1695		Reedsville	3220	4714	
Orisk. Ss.	1695	1712		Trenton	4714	4763	
Dol.	1712	1864	B. Island	Lms.	4763	4842	Eggleston
Evaps.	1864	2470	Salina	Lms.	4842	5209	Platteville
Dol.	2470	2548	Greenfield	Lms.	5209	5276	H-Chazy
Dol.	2548	2801	Lockport	Lms.	5276	5334	H-Chazy
Shale	2801	2886	Rochester	Lms.	5334	5370	L-Chazy
				Dol.	5370	5480	Cover Ridge

Formation	Top	Bottom	Remarks	Formation	Top	Bottom	Remarks
Dol. & Ss.	5480	5630	Wtr. DST no shows				
Shale?	5630	5692	Maynardsville Wtr. DST no shows				
Dol.	5692	5736	Conass.				
Dol.	5736	5928	Rome				
Mt. Simon	5928	6060	Shady				
PRE Camb.	6060	6072	Wtr. DST-Nashova				

Drill Stem Tests

Core cont.

Interval

Unit

Recovery

3. Drill stem tests

<u>Unit</u>	<u>Interval</u>	<u>ISI</u>	<u>FBI</u>	<u>ITP</u>	<u>ITR</u>	<u>RECOVERY</u>
<u>Mc. Sigma</u>	<u>5907-6075</u>	<u>2716</u>	<u>2708</u>	<u>75</u>	<u>1061</u>	<u>2100' salt water</u>
<u>Karhal</u>	<u>5450-5650</u>	<u>2474</u>	<u>2476</u>	<u>124</u>	<u>1450</u>	<u>3300' salt water</u>
<u>Knox</u>	<u>5300-5450</u>	<u>2422</u>	<u>2421</u>	<u>53</u>	<u>218</u>	<u>1300' mud cut salt water</u>

WELL FILE NUMBER

OHIO
STATE

OH-8
UMR

I. Operating Company & General Well Location

International Salt Co.

Whiskey Island, City of Cleveland

II. Well location (legal description)

Cuyahoga Co., Brooklyn Twp. Whiskey Island
City of Cleveland Lot 51

III. History; system planning, construction & operation.

permit application - 4-20-71

permit granted - 6-1-71

well spudded -

well completed - 8-3-71

well testing -

injection started - not reported as of 2-72

well plugged -

Well first drilled as "observation" well to
Oriskany. Re-entered and converted to IWDW
to dispose of Oriskany fluid now taking into salt
mine shafts.

IV. Geology & Geohydrology

A. Regional geologic setting: well is located on
Upper Devonian bedrock (Ohio shale). Beds dip
gently to the southeast (towards Appalachian
basin) $\approx 10'$ per mile.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no ___).

(Ground elevation 585') (Total well depth 1435')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Oriskany</u>	<u>Devonian</u>	<u>1435'</u>	<u>87'</u>	<u>sandstone</u>

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: ave 11 Meinzer Units

3. Original Reservoir Pressure: 565#

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

531 6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing: Weight & grade	Type	Size	Depth Set	Type & Amount of Cement
Surface	J-55		5 1/2"	300	cemented to sur
Intermed.	EVE	J-55	2 7/8"	1330	100 sks. psmix to surface
Injection	stainless steel		2"	1335	on packer

Other

Describe bottom hole completion method: open hole

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From none to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

Drillers Log

Sample log

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Brine seeps into mine shaft from Oriskany
Sand

B. Physical & chemical Description

Sp. G. - 1.164ph. - 5.5T.D.S @ 110°C - 276.53 grams/literTotal Sulfides as H₂S - 76 ppm.Ca - 34,209 ppmMg - 8,674 ppmC. Volume ave. monthly 15 gpm/minute (648,000
gallons, per month)IX. Preinjection waste treatment filtration

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

L. Operating costs _____

XIII. Source(s) of Information and Published References _____

Ohio Division of Geological Survey

I. Operating Company & General Well Location

American Airlines Inc.

Tulsa, Oklahoma

II. Well location (legal description)

Location: NW 1/4, SE 1/4, Sec. 13, T20N, R13E, Tulsa

County, Oklahoma.

III. History, system planning, construction & operation.

The well was completed in late 1959 and began operating during January, 1960. It is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on relatively horizontal beds north of the Arkansas Valley Basin. There are several large normal faults east and west of the well site. The stratigraphic section consists of granites, sandstones, limestones, shales, & chert of Precambrian to Lower Pennsylvanian Age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation _____) (Total well depth 3036 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Arbuckle	Ordovician	1729ft.	1300ft.	limestone and dolomite regionally distributed

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
The first saline water was encountered in the hole at a depth of 390 feet, so the maximum thickness of the fresh water is less than that. A thin fresh water sand was encountered at the base of a limestone at a depth of 180 feet. Shale occurs from 180 to 390 feet.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			10 3/4in.	416ft.	
Intermed.	9in.		7 in.	1807ft.	
Injection			2 1/2in.		

Other

Describe bottom hole completion method: open hole completion
1807 to 3036 ft.

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 1) 20,000 gal. tank, 15ft. underground acts as a sump 2) 30,000 gal. skimmer tank removes oil and sludge (not completely adequate) 3) 300,000 gal. equalizer basin with skimmer and scraper

B. Filters None

C. Pumps Two triplex positive displacement pump (150 gpm at 600 psig) located 10ft. below ground surface.

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Chemical waste from airlines maintenance center

B. Physical & chemical Description Complete mixture of
rinse water and batch dumpings from electroplating tanks,
various organic solvents, cresols, phenols, detergents,
paint removers, and oil pH range 5.6 to 9.4

C. Volume 400,000 gal

IX. Preinjection waste treatment Settling and skinning of oil
and sludge

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Injection		Arbuckle	before acidizing 97gpm at a well head pressure of 177psi
Injection		Arbuckle	after acidizing 610gpm at 169psi well head pressure

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Arbuckle	acidized with 15,000gal. HCl	

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
October 1968	400,000gpd	
March 1971	10,500,000gpd	

2. Pressure (well head

X bottom hole)

Date(s)	Average	Maximum
October 1968	400psi	
March 1971	350psi	

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: The only problems in the operation
are mechanical problems which were quickly corrected.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements It was required that an
observation well be constructed through all fresh water zones.

C. Restrictions on operating procedure The well was approved
on the condition that it would remain in operation only as
long as no pollution of fresh water strata was detected.

XII. Economics

A. Total and unit costs of construction \$350,000.00

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Luff, G. S. 1960

Donaldson, E. 1964

Oklahoma State Health Department

I. Operating Company & General Well Location

Nipak, Inc.

Box 338

Pryor, Oklahoma 74361

II. Well location (legal description)

Location: SE 1/4, NW 1/4, Sec. 33, T21N, R19E, Mays County, Oklahoma.

III. History; system planning, construction & operation.

The well was drilled in April, 1955 and began operating during June of the same year. The well is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the northern flank of the Arkansas Valley Basin. The stratigraphic section consists of Precambrian to Lower Pennsylvanian granites, sandstones, limestones, and shales.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes___; no X).

(Ground elevation 603 ft.) (Total well depth 820 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Hindsville	Mississippian	0ft.	54ft.	
Moorefield	"	54ft.	64ft.	
Keokuk	"	118ft.	45ft.	
Reed Springs	"	163ft.	117ft.	cherty limestone
St. Joe	"	280ft.		fossiliferous limestone
Chattanooga	"			shale
Arbuckle	Ordovician	358ft.	462ft.	limestone

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Arbuckle	Ordovician	358ft.	462ft.	limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: 21,670ppm Cl,
1,957ppm Ca, 10,000ppm Na, 870ppm Mg, 827ppm SO₄, 87ppm H₂S

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)
 No mineral resources are reported.

V. Well design and construction
 A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.	12 1/2in.	J-55 24lb.	8 5/8in.	397in.	600 sacks

Other
 Describe bottom hole completion method: _____

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	None	to	Recovery
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

Drillers Log
 Sample log
_____ Drilling time
_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of Ammonia fertilizers

B. Physical & chemical Description Water and trace amounts of ammonia, urea, chromate, sodium chloride, and calcium sulfate.

30ppm CrO₄, 2.5ppm Zn, 60ppm Cl, 640ppm total hardness, Specific gravity 1.00, and pH 6.6

C. Volume 370,000 gpd

IX. Preinjection waste treatment skimming and sedimentation

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Arbuckle	Acidization	8,000 gal. 15% HCl
Arbuckle	Buffer injection	8.5 million gal. of fresh water

C. Injection rates and pressures

1. Rate

Date(s)	May 1971	Average	60gpm	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	May 1971	Average	125psi	Maximum
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"
"	_____	"	_____	"

X. Well operation & operating history

D. Description of operating programs: The well operates 8 hours each day for five days per week.

E. Operating problems: There was a buildup of injection pressure which was corrected by acidization.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure None

XII. Economics

A. Total and unit costs of construction _____

\$8,200. for drilling and completion

\$5,000. for surface equipment

B. Operating costs \$1,200. per year

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health

WELL FILE NUMBER

STATE

Ok-3
UMR

I. Operating Company & General Well Location

Nipak, Inc.

Box 338

Pryor, Oklahoma 74361

II. Well location (legal description)

Location: NW 1/4, SE 1/4, Sec. 33, T21N, R19E, Mayes County,
Oklahoma.

III. History, system planning, construction & operation.

The well was drilled in October, 1966 and began operating
during the same year. The well is still in operation.

IV. Geology & Geohydrology

A. Regional geologic setting: Same as Ok-2

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 599 ft.) (Total well depth 530 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Same as Ok-2				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Arbuckle	Ordovician	397ft.	133ft.	massive limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: Same as Ok-2

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)
No mineral resources are reported.

V. Well design and construction

A. Casing, Lining, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.		H-40	29lb. 8 5/8in.	358ft.	1655 sacks Portland
Injection					
Other					
Describe bottom hole completion method:					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & logs

A. Coring

From _____ core to _____ Recovery _____

" _____
" _____
" _____
" _____
" _____

B. Drilling Logs

Drillers Log
 Sample log

Drilling time _____
Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Manufacture of ammonia fertilizers _____

B. Physical & chemical Description Water and trace amounts
of ammonia, urea, chromate, sodium chloride, and calcium
sulfate

___ 4050ppm urea, 1,700ppm NH₃, 3.4ppm CrO₄, 100ppm CaCO₃,
___ 1,700ppm TDS, Specific Gravity 1.00, and pH 9.6 _____

C. Volume 370,000gpd

IX. Preinjection waste treatment skimming and sedimentation

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Arbuckle	Acidization	weak HCl

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
May 1971	225gpm	
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ X _____ bottom hole _____)

Date(s)	Average	Maximum
May 1971	380psi	
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: Same as Ok-2

E. Operating problems: There was a buildup of injection pressure which was corrected by acidization.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure None

XII. Economics

A. Total and unit costs of construction _____

\$10,000. for drilling and completion _____

\$15,000. for surface equipment _____

B. Operating costs \$13,500. per year _____

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health _____

I. Operating Company & General Well Location

United States Pollution Control, Inc.

2000 Classen Center, Suite 2000 South

Oklahoma City, Oklahoma 73106

II. Well location (legal description)

Location: SE 1/4, SE 1/4, Sec. 1, T19N, R7W, Kingfisher
County, Oklahoma.

III. History, system planning, construction & operation.

The well was completed in May, 1966 and began operating in
August of the same year. Five trucking firms discharge
liquid waste from various industries into assigned inlets
to the well. The waste is primarily salt water from oil
and gas industries.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the
east flank of the Anadarko Basin. The stratigraphic section
consists of Pennsylvanian to Recent sand, shales, and lime-
stone.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes___; no X).

(Ground elevation 1168ft.) (Total well depth 5625ft.)

Datum for depth measurement Kelly Bushing 1180ft.

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Topeka	Pennsylvanian	3591ft.	100ft.	limestone
Hoover	"	3695ft.	449ft.	sand
LeCompton	"	4144ft.	581ft.	limestone
Endicott	"	4725ft.	845ft.	sand
Cottage Grove	"	5570ft.	145ft.	sand

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name Age Depth (top) Thick-ness Character and Areal Distribution

Same as above

injection interval 3529ft. to 5570ft.

D. Engineering description of injection units

1. Porosity: 9%

2. Permeability: 250 md

3. Original Reservoir Pressure: 2100 psi

4. Reservoir Temperature: 115°F

5. Chemical Character of Formation Water:

115,000ppm Cl, 9,000ppm Ca, 38ppm SO₄, Specific gravity

1.105, viscosity 0.65cp, and pH 6.5

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported in the vicinity of the well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	12 1/4in.	J-55 24 lb.	8 5/8in.	404ft.	450 sacks
Intermed.	7 7/8in.	J-55 11.6lb.	4 1/2in.	5970ft.	675 sacks
Injection		J-55 8.4lb.	2 7/8in.	3520ft.	

Other

Describe bottom hole completion method: Perforated completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____
Baker Lok-Set (retrievable) Packer at 3529 ft.
Centralizers every 100 ft. from 3370 ft. to 5570 ft.

VI. Description of surface equipment

A. Holding tanks & flow lines 55,000 gal. stabilizing pond
for emergency use.

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring - None

From	to	Recovery
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

B. Drilling Logs

____ Drillers Log _____ Drilling time
____ Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity
- SP
- Caliper
- Other Lateralog
- Gamma ray-neutron
- Temperature
- Cement bond

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of G. E. computer components and oil and gas waste.

B. Physical & chemical Description 216ppm Cl, .075ppm phenols, 10ppm Cu, 1ppm Ag, viscosity .33cp, temperature 60°F, Specific gravity 1.054, and pH 3.98

C. Volume 15,000 to 300,000 gal. per month

IX. Preinjection waste treatment sedimentation

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
perforated zone	Acidization	500 gal. of 15% HCl
perforated zone	Buffer injection	10,000bbl fresh water

C. Injection rates and pressures

1. Rate

Date(s)	Average	3000bbl/day	Maximum
"	"		"
"	"		"
"	"		"
"	"		"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	1300psi	Maximum
"	"		"
"	"		"
"	"		"
"	"		"

X. Well operation & operating history

D. Description of operating programs: The well operates
approximately 15 hours per day

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements 3 to 5 pressure and rate readings
daily

C. Restrictions on operating procedure None

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health
U. S. Pollution Control, Inc. - Report

I. Operating Company & General Well Location

Cherokee Nitrogen Company - Oklahoma Ordinance Works

Authority

II. Well location (legal description)

Location: SE 1/4, NW 1/4, Sec. 3, T20N, R19E, Mayes County,
Oklahoma

III. History, system planning, construction & operation.

The well was constructed in June 1967 and is presently in
operation.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located on the
northern flank of the Arkansas Valley Basin. There are
several large faults near the well site. The stratigraphic
section consists of Precambrian to Pennsylvanian rocks, con-
sisting of granite, limestone, sandstone, shale, and chert.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).

(Ground elevation 610 ft.) (Total well depth 912 ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Arbuckle	Ordovician	395ft.	517ft.	limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: 200 psi

4. Reservoir Temperature: 85°F

5. Chemical Character of Formation Water: 37,922ppm TDS, 23,049ppm Cl, Specific gravity 1.026, pH 9.5

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			14in.	125ft.	
Intermed.			10in.	415ft.	
Injection			6in.	435ft.	

Other

Describe bottom hole completion method: open hole completion

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

Larkin removable packers

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
_____	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

<u> </u> Resistivity	<u> </u> Gamma ray-neutron
<u> </u> SP	<u> </u> Temperature
<u> </u> Caliper	<u> </u> Cement bond
<u> </u> Other	

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of ammonium nitrate

B. Physical & chemical Description 1044ppm TDS, 510ppm

SO₄, 470ppm total hardness, temperature 80° to 105°F,

Specific gravity 1.008, pH 7.0 - 8.4

C. Volume 180 gpm

IX. Preinjection waste treatment None

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	175gpm	Maximum	200gpm
"	"		"	
"	"		"	
"	"		"	
"	"		"	

2. Pressure (well head X bottom hole _____)

Date(s)	Average	175psi	Maximum	200psi
"	"		"	
"	"		"	
"	"		"	
"	"		"	

X. Well operation & operating history

D. Description of operating program: _____

E. Operating problems: None reported

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements Periodic chemical analysis of water in two shallow observation wells.

C. Restrictions on operating procedure Maximum surface injection pressure is limited to 350psi.

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health

WELL FILE NUMBER

IW-69-024
STATE Permit No.

OK-6
UMR

I. Operating Company & General Well Location

North American Rockwell Corporation

3330 North Mingo Road

Tulsa, Oklahoma

II. Well location (legal description)

Location: SW 1/4, SE 1/4, NE 1/4, Sec. 24, T20N, R13E,

Tulsa County, Oklahoma

III. History; system planning, construction & operation.

Drilling began 9/25/67 and the well was completed in

October. The well began operation in February, 1968 and is still operating.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is situated on relatively flat beds north of the Arkansas Valley Basin.

Several large normal faults are located east and west of the well site. The stratigraphic section consists of granite, shale, sandstone, limestone, and chert from Precambrian to Lower Pennsylvania age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no ___).

(Ground elevation _____) (Total well depth 3100 ft.)

Datum for depth measurement K.B.-above casing flange 11.5ft.

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Verdigris	Pennsylvanian	422		limestone
Skinner through Fayetteville"		460		limestone, shale & sandstone
	Mississippian	1446		limestone and shale
Woodford	Devonian	1670		shale
Tyner	Ordovician	1722		sandstone
Arbuckle	"	1800	1190	dolomite
Regan	Cambrian	2990		sandstone
basement	PreCambrian	3100		granite

C. Geologic Description of injection units & possible units not in use

Rock Unit				
Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Arbuckle	Ordovician	1800	1190	limestone and dolomite regionally distributed
Regan	Cambrian	2990	110	sandstone - regionally distributed

D. Engineering description of injection units

1. Porosity: Fracture and solution porosity

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: Saline

6. Reservoir Fracture Pressure: ~ 800psi

IV. Geology & Geohydrology, continued

3.

E. Geohydrology, fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)

Oil and gas is extensively produced in the area.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface	13 3/4"		10 3/4"	417'	286sks reg. portla
Intermed.					circulated to surf
	8 3/4"	J-55	7"	1806'	325ft. ³ posmix &
Injection					light cement circu-
Injection tubing		fiberglass	2 7/8 I.D.	1825'	lated to surf.

Other a 10ft. section of Carpenter 20 at the bottom of 7in. casing string
 Describe bottom hole completion method: open hole completion
 from 1806 to T. D.

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____
Baker model A tension packer constructed of Carpenter 20
alloy and a soft Hycar packer element Packer set in the 10ft.
joint of Carpenter 20 7in. casing.

VI. Description of surface equipment

A. Holding tanks & flow lines 100,000gal. horizontal above
ground storage tank.

B. Filters None

C. Pumps 2-300gpm @ 150psi centrifugal pumps

D. Other _____

VII. Cores, samples, & Logs

A. Coring - None

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
<u>X</u> Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity-short normal Gamma ray-neutron
- SP and induction Temperature
- Caliper Cement bond
- Other Sidewall epithermal neutron, microlog

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Rinse water from pre-bond processing line

B. Physical & chemical Description Not available

Effluent contains hexavalent chromium.

C. Volume Total (Acid and alkaline lines) volume normally averages 850,000 gal. per month (21 days - 1 shift operation)

IX. Preinjection waste treatment None

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
Infectivity		Arbuckle	after 1st acid treatment 42gpm @ 150psi
Infectivity		Arbuckle	after 2nd acid treatment 500gpm @ 150psi

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Arbuckle	acidized fractured	1,000gal. 15% HCl 42gpm @ 150psi
Arbuckle	acidized fractured	10,000gal. 15% HCl 500gpm @ 150psi

C. Injection rates and pressures

1. Rate

Date(s)	Since operation began	Average	100-125psi	Maximum
"				
"				
"				
"				

2. Pressure (well head X bottom hole _____)

Date(s)	Since operation began	Average	775psi	Maximum
"				
"				
"				
"				

X. Well operation & operating history

D. Description of operating programs: Pumps are controlled by level controls located in the horizontal storage tank. System is completely automatic. Well annulus is equipped with high pressure alarm.

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements None at time of construction. However, the Oklahoma Water Resources Board has issued technical order 200-1 which becomes effective November 14, 1972 (Industrial Waste Disposal Well Rules & Regulations)

B. Monitoring requirements 200ft. monitoring well nearby

C. Restrictions on operating procedure None reported

XII. Economics

A. Total and unit costs of construction _____

Total Cost - \$186,000. _____

B. Operating costs Estimated \$.45/1000gal. _____

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health _____

North American Rockwell Corporation _____

Operating Company & General Well Location

Kerr-McGee Corporation - Cimarron Facility

Kerr-McGee Building

Oklahoma City, Oklahoma 73102

Well location (legal description)

Location: NW 1/4, SW 1/4, Sec. 12, T16N, R6W, Logan County, Oklahoma

History; system planning, construction & operation.

The well was constructed in October 1968 has not been put into operation. Little information is available, since Kerr-McGee has not applied for an Atomic Energy Commission License to operate this well.

Geology & Geohydrology

A. Regional geologic setting: The well is structurally located on the northeast flank of the Anadarko Basin and the regional dip is toward the southwest. The stratigraphic section consists of Permian to Recent beds of sands, shales, limestone, and dolomite.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).
(Ground elevation _____) (Total well depth 2078 ft.)
Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Wolfcamp	Permian			

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)

No mineral resources are reported.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method: _____					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 4 holding ponds with a total capacity of approximately 4,000,000 gal.

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

_____ Drillers Log	_____ Drilling time
_____ Sample log	_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Manufacture of nuclear fuel material.

B. Physical & chemical Description _____ Liquid process wastes containing ammonium fluoride, ammonium nitrate, dissolved ammonia, nitric acid, and traces of uranium, and plutonium.

C. Volume _____

IX. Preinjection waste treatment _____ Centrifuging, anion exchange, and filtration

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
None			

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
None		

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure None

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Oklahoma Department of Health

I. Operating Company & General Well Location
Kerr-McGee Corporation - Sequoya Facility
Oklahoma City

II. Well location (legal description)
Location: NE 1/4, Sec. 21, T12N, R21E, Sequoya County,
Oklahoma

III. History; system planning, construction & operation.
The well was constructed in October 1969 but is not yet in operation. The waste is presently being discharged into a nearby river. Little information is available because an Atomic Energy Commission license to operate this well has not been granted to Kerr-McGee and further details are considered confidential at this time by the AEC.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located within the Arkansas Valley Basin. The stratigraphic section consists of granite, sandstone, limestone, and shales of Precambrian to Lower Pennsylvanian age.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included -yes ___; no X).

(Ground elevation _____) (Total well depth 3100ft.)

Datum for depth measurement Ground Level

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Arbuckle	Ordovician			massive limestone

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)
Oil and gas are produced near the disposal well.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface					
Intermed.					
Injection					
Other					
Describe bottom hole completion method: _____					

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines 2 sludge pits, a clarifier lagoon, and an evaporation lagoon

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____
"	_____	_____

B. Drilling Logs

____ Drillers Log
____ Sample log
____ Drilling time
____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

- Resistivity Gamma ray-neutron
- SP Temperature
- Caliper Cement bond
- Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

 Manufacture of uranium hexafluoride

 B. Physical & chemical Description Clarified lime effluent, treated hydro-fluoric acid scrubber waste, cooling tower and boiler blowdown, domestic waste, and waste treatment brine.

 C. Volume _____

IX. Preinjection waste treatment lime treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: No problems were reported.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Oklahoma State Department of Health

I. Operating Company & General Well Location

Halliburton Services

Business, Oklahoma

II. Well location (legal description)

The well is located in Sec. 7, T18, R7W, Stephens County, Oklahoma at Halliburton's Plant 2.

III. History, system planning, construction & operation.

The drilling was completed on August 31, 1970 and injection commenced September 23, 1970.

IV. Geology & Geohydrology

A. Regional geologic setting: The well is located within the Ardmore Basin and the regional dip is to the southeast. The stratigraphic section consists of primarily of Pennsylvanian and Permian sandstone, shale, limestone, and dolomite.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no X).

(Ground elevation 1108 ft.) (Total well depth 1272 ft.)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
Red Beds	Permian	1216ft.	22ft.	red and gray shales

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: Impermeable

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: 65°F

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

IV. Geology & Hydrology, continued

3.

E. Geohydrology. Fresh water aquifers in vicinity

Name	Depth	Thick. feet	Character	Chemical Quality
Not available				

F. Mineral Resources (oil and gas, coal, brines, etc.)

There are no mineral resources reported in the area.

V. Well design and construction

A. Casings, Tubing, and Cement

	Hole Size	Casing or Tubing Height & grade	Size	Depth Set	Type & Amount of Cement
Surface	8 3/4 in.	J-55 29 15/16"	7 in.	375 ft.	100 lbs. cement
Intermed.	6 1/4 in.	J-55 12 61/64"	4 1/2 in.	1224 ft.	75 barrels Sirel + ICS-1
Injection		J-55 6 41/64"	2 7/8 in.	1717 ft.	50 lb

Other

Describe bottom hole completion method: The casing was perforated at 1224 ft. with sand-water jet.

VI. *[Faint, illegible text]*

VI. Description of storage equipment
A. *[Faint, illegible text]*
B. *[Faint, illegible text]*
C. *[Faint, illegible text]*
D. *[Faint, illegible text]*

VII. Core, display, & logs
A. Core
from _____ to _____ Recovery _____
B. Drilling logs
_____ Drilling time
_____ Depth

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other Contact

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Effluent from petroleum well services plant.

B. Physical & chemical Description The waste consists of

fresh water and cement slurries

viscosity - 1 to 70 poise

temperature 50 to 90°F

specific gravity 1 to 2.5

pH 6.5 to 11

C. Volume 5400 gallons per week

IX. Preinjection waste treatment None

X. 1972 Schedule C (unofficial version)
 1. Total

Date	Description of Income	Amount	Source
12/31/72	Dividends	10000	ABC Corp.
12/31/72	Interest	5000	XYZ Bank
12/31/72	Rent	20000	DEF Property
12/31/72	Capital Gains	15000	GHI Investments
12/31/72	Other	3000	JKL Other
Total		53000	

2. Treatment of Transactions

Date	Description of Transaction	Amount	Source
12/31/72	Dividends	10000	ABC Corp.
12/31/72	Interest	5000	XYZ Bank
12/31/72	Rent	20000	DEF Property
12/31/72	Capital Gains	15000	GHI Investments
12/31/72	Other	3000	JKL Other
Total		53000	

3. Capital Gains and Dividends

1. Total

Date(s)	Description	Amount	Source
12/31/72	Dividends	10000	ABC Corp.
12/31/72	Interest	5000	XYZ Bank
12/31/72	Rent	20000	DEF Property
12/31/72	Capital Gains	15000	GHI Investments
12/31/72	Other	3000	JKL Other
Total		53000	

2. Dividends (Total) and Interest (Total)

Date(s)	Description	Amount	Source
12/31/72	Dividends	10000	ABC Corp.
12/31/72	Interest	5000	XYZ Bank
12/31/72	Rent	20000	DEF Property
12/31/72	Capital Gains	15000	GHI Investments
12/31/72	Other	3000	JKL Other
Total		53000	

X. Well operation & operating history

D. Description of operating programs: Injection of waste is intermittent, occurring approximately twice each month.

E. Operating problems: Plugging occurred due to large cement particles migrating through the perforations. The casing was drilled out and restored.

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure Maximum surface injection pressure is 3000 psi.

XII. Details

A. Total and unit costs of construction: _____

Drilling and completion 419,000.00 _____

Other equipment 63,550.00 _____

B. Operating costs 250.00 per hour during injection _____

XIII. Source(s) of information and pertinent references _____

Alabama State Department of Health _____

I. Operating Company & General Well Location

Jones & Laughlin Steel Corp.

Aliquippa, Pa.

II. Well location (legal description)

Location: Beaver Co., Borough Twp. 9300'N 40° 35'
3000' E 80° 15'

III. History; system planning, construction & operation.

Permit application - 10-8-59

Permit granted 10-64

Well spudded - 8-10-60

Well completed - 9-12-60

Injection started - 4-10-61

The well was originally completed in the Oriskany Sandstone. Because of loss of injection capacity, it was recompleted in the Hamilton Shale and Tully Limestone in 1968.

IV. Geology & Geohydrology

A. Regional geologic setting: Upper Pennsylvanian bedrock consisting of cyclic sequences of shale, siltstone, sandstone, limestone and coal. The well is located in the Appalachian basin at the north end of the pitching Pittsburgh-Parkersburg syncline.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 719') (Total well depth 715')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>see attached description</u>				

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Oriskany</u>	<u>Devonian</u>	<u>5475'</u>	<u>37'</u>	<u>sandstone</u>
<u>*Hamilton</u>	<u>"</u>	<u>4970'</u>	<u>46'</u>	<u>shale</u>
<u>Tully</u>	<u>"</u>	<u>"</u>	<u>247'</u>	<u>limestone</u>

the well was resampled in the Hamilton Group in 1968

D. Engineering description of injection units

1. Porosity: Oriskany: av. 7.1% max. 11.5%

2. Permeability: 5 - 2.5 md

3. Original Reservoir Pressure: 1700' standing in Oriskany well

4. Reservoir Temperature: N.A.

5. Chemical Character of Formation Water: highly saline, connate water, 25.30% dissolved solids, 2000 mg/l, 12.12°C, 1.13 sp. gr., 4.8% Cl & other ions, Br⁻

6. Reservoir Fracture Pressure: 2300 PSIG

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
<i>deepest fresh water aquifer - 200'</i>				

F. Mineral Resources (oil and gas, coal, brines, etc.)

*brines - coal (Freeport indicated) about
2000 oil & gas wells have been drilled in
Beaver County*

I. Well design and construction

A. Casing, Tubing, and Cement

Hole Size	Casing or Tubing:		Depth Set	Type & Amount of Cement
	Weight & grade	Size		
Surface		20"	73'	
Intermed.		19 5/8"	211'	
		9 5/8"	2106'	
Information		7"	5271'	

Other

Describe bottom hole completion method: *open hole*

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Not indicated
Fresh water is circulated between the 7 5/8" tubing
stainless steel shoe set on top of Oriskany
crustiness free to accommodate the waste line and
press water circulation

VI. Description of surface equipment

A. Holding tanks & flow lines 2 day capacity surface
tanks

B. Filters bank of manifold filters

C. Pumps 1 set of four diesel driven & 1 set of
five electric pumps

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
<u>5250'</u>	<u>5277'</u>	<u>27'</u>
<u>" 5340'</u>	<u>5341'</u>	<u>1'</u>
<u>" 5395'</u>	<u>5399'</u>	<u>50' 47"</u>
<u>" 5405'</u>	<u>5413'</u>	<u>8'</u>
<u>" 5421'</u>	<u>5427'</u>	<u>6'</u>
<u>"</u>	<u>_____</u>	<u>_____</u>

B. Drilling Logs

Drillers Log
 Sample log
 _____ Drilling time
 _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other velocity

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

steel pickling operations

B. Physical & chemical Description

H₂SO₄ - 10% , FeSO₄ - 10%

C. Volume N.A.

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
DST	16 Hr.	Orestway	stood 1700' above bottom of hole

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Orestway	Piper Pipe	increase injection rates
Re-worked up to 7000 ft.	acidized w/ inhibited HCl	

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
N.A.	100 gpm	
"		
"		
"		
"		

2. Pressure (well head bottom hole)

Date(s)	Average	Maximum
N.A.	2800 to 3500 psi	
"		
"		
"		
"		

X. Well operation & operating history

D. Description of operating programs: _____

Well developed 1957-1960 - put on stream in 1960

E. Operating problems: _____

Fiberglass tubing failed mechanically replaced w/ Benton lined tubing; some joint corrosion; casing and cement corroded at places. Loss of injectivity in the original injection interval

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

pressure, volume and quality monitors. Quality - pH and specific conductance monitored on surface fluid.

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

2.5 million total - including reworking
in 1968

B. Operating costs 150,000 P.A.

XIII. Source(s) of Information and Published References _____

Penn. Department of Environmental Resources

FORMATION TOPS - GAMMA-RAY LOG

J. & L. Disposal Well
Aliquippa, Pa.

<u>System, Group, Formation, Member</u>	<u>Top</u>	<u>Bottom</u>	<u>Thickness</u>
Quaternary System		92	92
Pennsylvania System	92	450	358
Allegheny Group	92	275	183
Vanport Limestone	208	218	10
Pottsville Group	275	450	175
Mississippian System	450	1,032	582
Greenbrien Group	450	475	25
Pocono Group	475	1,032	557
Berea Sand Zone	960	1,032	72
Devonian System			
Upper Devonian Series	1,032	4,978	3,946
Conewango, Conneaut and Canadaway Groups, etc)			
Middle Devonian Series	4,978		
Hamilton Group	4,978	5,225	247
Tully Limestone	4,978	5,024	46
Onondaga Group	5,225	5,388	163
Lower Devonian Series	5,388	-	
Oriskany Group	5,388	5,425	37
Helderberg Group	5,425	-	18+
Total Depth		5,443	

WELL FILE NUMBER

Penn. Permit
STATE IS-ERI-1

Pa-2
UMR

I. Operating Company & General Well Location

Hammermill Paper Co.

Erie, Pa.

II. Well location (legal description)

Location: Erie Co., City of Erie, 42° 08' 53" W,

80° 03' 10" N

III. History, system planning, construction & operation.

Well spudded - 1/24/63

Well completed - 3/28/63

Injection started - 4/64

IV. Geology & Geohydrology

A. Regional geologic setting: At foot of Portage Escarpment
Glacial drift (glaciated Allegheny Plateau). Devonian (Upper)
shales at spud. Strike about East low dip to South next to
lake Erie on possibly a higher lake stage beach.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 629') (Total well depth 2302')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Tully</u>	<u>Devonian</u>	<u>1128'</u>	<u>88'</u>	<u>limestone</u>
<u>Hamilton</u>	<u>Devonian</u>	<u>1216'</u>	<u>130'</u>	<u>shak</u>
<u>Onondago</u>	<u>Devonian</u>	<u>1346'</u>	<u>265'</u>	<u>limestone & chert</u>
<u>Bass Island</u>	<u>Silurian</u>	<u>1611'</u>	<u>77'</u>	<u>limestone - dolomite</u>
<u>Salina</u>	<u>Silurian</u>	<u>1688'</u>	<u>288'</u>	<u>Gyps., anhyd., salt ls., etc.</u>
<u>Greenfield</u>	<u>Silurian</u>	<u>1976'</u>	<u>81'</u>	<u>limestone</u>
<u>Lockport</u>	<u>Silurian</u>	<u>2057'</u>	<u>245'</u>	<u>dolomite</u>

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Bass Islands</u>	<u>Silurian</u>	<u>1611'</u>	<u>81'</u>	<u>limestone & dolomite</u>
<u>Lockport</u>	<u>Silurian</u>	<u>2057'</u>	<u>245'</u>	<u>dense non porous dol.</u>

D. Engineering description of injection units

1. Porosity: _____
2. Permeability: 2300 md. - calculated after acid
3. Original Reservoir Pressure: 900#

4. Reservoir Temperature: N.A.

5. Chemical Character of Formation Water: _____

S. Gr. 1.205, °Baume 24.62, % CaCl₂ 9.35

% MgCl₂ 3.09, % NaCl 10.04, % KCl 0.70

6. Reservoir Fracture Pressure: N.A.

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
<i>N.A.</i>				

F. Mineral Resources (oil and gas, coal, brines, etc.)

<i>None in disposal zone; some gas</i>				

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface		40#	N-22	18 1/2'	40'
Intermed.	11 3/4"	30#	J-55	9 1/2'	1259'
Intercased	8 1/2"	23#	J-55	7'	2106'

Other

Describe bottom hole completion method:

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: Water seal and bridge plug at 1710' in 2" casing

VI. Description of surface equipment

A. Holding tanks & flow lines none provided for emergency flows

B. Filters microstrainers

C. Pumps two circulating pumps - 120 gpm at 1700 psi

D. Other

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
<u>N/A</u>		

B. Drilling Logs

Drillers log Yes
 Sample log

Drilling time
Other:

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other Velocity, Spinner

VIII. Waste Characteristics

A. Industrial Process from which waste is derived.

paper mill digester liquors (sulphite & lignins)

B. Physical & chemical Description Spent sulphite pulping

liquor containing fiber, fiber compounds, paper
filler materials such as clay and TiO₂ and lignin-like
compounds in the colloidal and semi-colloidal, wide range

S.G. 1.02 Total Sol 1.75 mg/l S.S. 225 mg/l

pH 5.9 Cl. 270 mg/l Ca(CO₃) 80 mg/l

TDS 5.0% Al₂O₃ 1500 mg/l Mg(MgCO₃) 100 mg/l

Al₂O₃ 0.0 acid phph - 1200 mg/l

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
<i>sand Lockport</i>	<i>acid</i>	<i>1 1/2 bbl./min. at 1200 psig - Primary</i>
<i>Bass Islands</i>	<i>acid</i>	<i>4 bbl./min @ 1200 psig</i>
		<i>19 bbl./min @ 1300 psig</i>
		<i>19 bbl./min @ 1100 psig</i>

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
<i>Sept. 1966</i>	<i>600,000 gpd/day</i>	<i> </i>

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
<i>Sept. 1966</i>	<i>1220 psig</i>	<i>1270 psig</i>

Accum. vol. to July 1, 1971 - 446,422,700 gpd.

X. Well operation & operating history

D. Description of operating programs:

continuous while operating at 200 gpd

E. Operating problems: *injection tubing failures*

*Corrosion - April 19, 1960 - first showed
about 7" spacing at of ground (GS) record and
injection began Dec. 16, 1960*

XI. Regulatory aspects.

A. Construction requirements: *standard specifications
for concrete storage*

B. Monitoring requirements: *pressure and volume records
to be kept.*

C. Restrictions on operating procedure: *Charge pumping to
prevent surging (discharge waste line)*

XII. Economics

A. Total and unit costs of construction ≈ 1,250,000 for
3 wells

B. Operating costs 150,000 P.A. 3 wells

XIII. Source(s) of Information and Published References _____

Pennsylvania Department of Environmental Resources

I. Operating Company & General Well Location

Hammermill Paper Co.

Erie, Pa.

II. Well location (legal description)

Location: Erie Co., City of Erie, 42° 08' 33" N,
80° 02' 52" W

III. History; system planning, construction & operation.

Well spudded - 7/30/64

Well completed - 8/29/64

Injection started - 1965

IV. Geology & Geohydrology

A. Regional geologic setting: At foot of Portage Escarpment
glaciated Allegheny Plateau. Upper Devonian shales at
spud. Strike east-lowdip to south.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 650') (Total well depth 5972')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
Dev. shales & silts	Dev.	surface	1392'	shale & silt
Onondaga	Dev.	1392'	266'	limestone
Bass Island	Silurian	1658'	74'	limestone, chert
Salina	Silurian	1732'	370'	Gyps., anhyd., ls., some
Clinton-Albion	Sil.	2312'	303'	limestone some sand
Gatesburg	Cambrian	5096'	422'	dolomite
East Clair	Cambrian	5586'	328'	dolomite
Mt. Simon	Cambrian	5914'	38'	sandstone

devonian
2615'

C. Geologic Description of injection units & possible units not in use

Rock Unit

: 2481'

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
Bass Islands	Silurian	1658'	74'	dolomite
Mt. Simon	Cambrian	5914'	38'	sandstone

D. Engineering description of injection units

1. Porosity: N.A.

2. Permeability: N.A.

3. Original Reservoir Pressure: N.A.

4. Reservoir Temperature: N.A.

5. Chemical Character of Formation Water: samples from basal zones do not appear to be native brines. The Bass Island appear to be diluted.

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
<i>no shallow aquifer</i>				
<i>several deeper zones are presumably saline</i>				
<i>including Ross Islands and Cambrian</i>				

F. Mineral Resources (oil and gas, coal, brines, etc.)

usual sedimentary sequences & brines. Nothing of known present economic value.

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade & type	Size	Depth Set	Type & Amount of Cement
Surface	17"	54# H-40	13 ⁷ / ₈ '	79'	"A" Portland 85 sks
Intermed.	13"	36# J-55	9 ⁵ / ₈ '	2538'	"A" Port. 950 sks
	9"	26# J-55	87 ⁵ / ₈ '	5100'	"A" Port 400 sks
Injection		16# J-55	5'	5972	
		16# J-80	5'	1600'	to top of Ross Is

Other

Describe bottom hole completion method: *lined open hole in Mt.*

Simon

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

model "D" Baker packer at 1600' perf. 1620-1710

VI. Description of surface equipment

A. Holding tanks & flow lines 6 Batch Tanks 4-100,000 gals
and 2 of 50,000 gal. capacity. One surge tank

B. Filters rotating leaf filters and trap filters
prior to injection

C. Pumps reciprocating pumps at time of installation

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
<u>5104.0</u>	<u>5111.01</u>	<u>100%</u>
<u>" 5184.0</u>	<u>5156.5</u>	<u>less than</u>
<u>" 5547</u>	<u>5559.6</u>	<u>100%</u>
<u>"</u>	<u>_____</u>	<u>_____</u>
<u>"</u>	<u>_____</u>	<u>_____</u>
<u>"</u>	<u>_____</u>	<u>_____</u>

B. Drilling Logs

Drillers Log

Sample log

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other not on file in state office

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

Paper mill digester liquors (sulphite & lignins)

B. Physical & chemical Description Spent sulfite pulping

liquor containing fiber, fiber fragments, paper filter materials such as clay and TiO₂, and lignin-like compounds in the colloidal and semi-colloidal size range.

Sp. Gr. - 1.02 Total SO₂ - 1.75 mg/l.

pH - 5.3 Cl. - 270 mg/l

T.D.S - 5.0%

NH₃ - 0.0

C. Volume

IX. Preinjection waste treatment Filtration

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Cambrion	acid	none indicated
	water flood	12000 gal - 9 bbl/mni @ 1500 psig - 15 bbl/m @ 1700 ps
Bass Islands	acidic & water	6 to 15 bbl/mni @ 1100 psig

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
Sept. 1966	600,000 gpd	650,000 gpd
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head

bottom hole)

Date(s)	Average	Maximum
Sept. 1966	1350	1520 psig
"	"	"
"	"	"
"	"	"
"	"	"

total July 1965 to Sept. 1968 - 297,872,300 gpd.

X. Well operation & operating history

D. Description of operating programs: continuous operation
until shutdown in Sept. 1969

E. Operating problems: N.A.

XI. Regulatory aspects.

A. Construction requirements permit requirements approved
by SWB

B. Monitoring requirements continuous

C. Restrictions on operating procedure N.A.

XII. Economics

A. Total and unit costs of construction _____

1,250,000 for 3 wells

B. Operating costs 150,000 / yr. 3 wells

XIII. Source(s) of Information and Published References _____

Pennsylvania Department of Environmental Resources

Very little detailed operative ^{info} data on file

I. Operating Company & General Well Location

Gulf Research and Development
Pittsburgh, Pa.
Well is located 6 miles south of Bedford

II. Well location (legal description)

Location: Bedford Co., Colerain Twp. 29,400 S of 40° 00',
21,700' W of 78° 25'

III. History, system planning, construction & operation.

Well spudded - 8/54
Well completed - 12/54
Injection started - 12/64
Well plugged - 3/71

IV. Geology & Geohydrology

A. Regional geologic setting: Paleozoic bedrock - area
highly folded - Valley and Ridge Province
Very little information available concerning the geology in
the area of the well site.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included - yes ___; no).

(Ground elevation 1255') (Total well depth 462')

Datum for depth measurement _____

Name	Age	Depth (top)	Thickness	Lithologic Description
N.A.				

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thickness	Character and Areal Distribution
Name	Age			
<u>Bellefonte</u>	<u>Ordovician</u>	<u>12550</u>	<u>15'</u>	<u>dolomite</u>

D. Engineering description of injection units

1. Porosity: N.A.
2. Permeability: N.A.
3. Original Reservoir Pressure: N.A.

4. Reservoir Temperature: N.A.

5. Chemical Character of Formation Water: Fresh water with total dissolved solids content of 274 ppm

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
N.A.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade	Size	Depth Set	Type & Amount of Cement
Surface			6 7/8	545	3 sks.
Intermed.			4 1/2	540	30 sks

Injection

Other

Describe bottom hole completion method: Open hole
5 1/8 in from 545-562 ft

V. Well design and construction, continued

B. Packers, Centralizers, well head equipment, etc: _____

N.A.

VI. Description of surface equipment

A. Holding tanks & flow lines _____

N.A.

B. Filters *N.A.*

C. Pumps *N.A.*

D. Other *N.A.*

VII. Cores, samples, & Logs

A. Coring

From	to	Recovery
"		
"		
"		
"		
"		

B. Drilling Logs

Drillers log

Sample log

Drilling time

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ *Experimental drilling operations*

B. Physical & chemical description

___ *isotonic drilling muds.*

C. Volume

___ *1.0*

IX. Preinjection waste treatment

___ *N/A*

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
Bellefonte dol. 555-562	acid frac.	2500 gal. @ 420 gal/min.

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
N.A.		
"	injection rate ranged from 0 to 22,000 gpm	
"	well used only periodically during 1964-1971	
"	"	"
"	"	"

2. Pressure (well head 500-600 psi bottom hole)

Date(s)	Average	Maximum
N.A.		
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: N.A.

E. Operating problems: The well was alleged to be the source of contamination of a water well and was subsequently abandoned

XI. Regulatory aspects.

A. Construction requirements N.A.

B. Monitoring requirements N.A.

C. Restrictions on operating procedure N.A.

XII. Economics

A. Total and unit costs of construction N.A.

B. Operating costs N.A.

XIII. Source(s) of Information and Published References _____

Pennsylvania Dept. of Environmental Resources

I. Operating Company & General Well Location

Bethlehem Steel Co.

Franklin Boro, Pa.

II. Well location (legal description)

Location: Franklin Boro, Cambria Co., Penn.; northeast of
Johnstown, Pa.

III. History; system planning, construction & operation.

Well completed - 1/66

Well plugged - probably plugged in 1966 after initial
testing.

IV. Geology & Geohydrology

A. Regional geologic setting:

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 1245) (Total well depth 815?)

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description

C. Geologic Description of injection units & possible units not in use

Rock Unit		Depth (top)	Thick-ness	Character and Areal Distribution
Name	Age			
<u>Burgoon</u> <u>(Barvia Fm.)</u>	<u>Mississippian</u>			<u>sandstone</u>

D. Engineering description of injection units

1. Porosity: _____

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: at 570

feet 104,000 ppm total dissolved solids

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality

F. Mineral Resources (oil and gas, coal, brines, etc.)

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing. Weights & grade	Size	Depth Set	Type & Amount of Cement
Surface			16 in	61 ft	
Intermed.			10 3/4 in	210 ft	
Injection			7 in	570 ft	

Other

Describe bottom hole completion method: 6 3/4 in open hole
from 570 ft to 845 ft

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

VI. Description of surface equipment

A. Holding tanks & flow lines _____

B. Filters _____

C. Pumps _____

D. Other _____

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

" _____

" _____

" _____

" _____

" " _____

B. Drilling Logs

✓ Drillers log *H-1-1-1*

Sample log _____

Drilling time _____

Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other _____

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

___ Weak ammonia liquor from coke plant

B. Physical & chemical Description

___ 9000 ppm ammonia

___ 200 ppm hydrogen sulfide

___ 2600 ppm phenols

___ 6000 ppm Chloride

C. Volume ___ 100 gpm

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
<i>injectivity</i>		<i>Burgoon</i>	<i>130 gpm 750 psi</i> <i>180 gpm 600 psi</i>

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results

C. Injection rates and pressures -- *Well failed at initial operation*

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

E. Operating problems: Well plugged during
initial operation and was abandoned

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Pennsylvania Department of Health

WASTE DISPOSAL WELL No. 1
FRANKLIN PLANT, BETHLEHEM STEEL CO., JOHNSTOWN, PA.

LOG OF DIAMOND DRILL PORTION OF HOLE
P. W. GARRETT AND C. K. BRENNEISEN - NOV. 22, 1950

<u>DEPTH</u>	<u>DESCRIPTION (ALL AX CORC)</u>
572-577	SANDSTONE, LIGHT GRAY, FINE-GRAINED, NON-MICACEOUS, MICACEOUS.
577-581	SAND, WITH OCCASIONAL SHALY PARTINGS.
581-587	SANDSTONE, SLIGHTLY DARKER THAN ABOVE, AND MORE MICACEOUS.
587-599	SILTY SANDSTONE, DARK GRAY, DENSE.
599-603	SANDSTONE, WHITE TO LIGHT GRAY, MICACEOUS, WITH VERY THIN SHALE PARTINGS. IRON HYDROXIDE IN SHALE SAND FROM 592' TO 597'.
603-610	SANDSTONE, WHITE TO LIGHT GRAY, WITH INCREASED SHALY PARTINGS. FRAGMENT SHALE AT 607'.
610-620	SHALE, MEDIUM GRAY, SILTY LENS AT 616. SILT INCREASES BELOW 615.
620-622	SHALE, WITH VERY THIN LENSES.
622-623	SANDSTONE, MEDIUM GRAINED, MEDIUM GRAY, VERY LITTLE MICA, AND SOME IRON HYDROXIDES.
623-625	SHALY SHALE, ABUNDANT IRON OXIDE STAINING AT BOTTOM.
625-628	SANDSTONE, VERY FINE, DENSE.
628-632	SANDSTONE, FINE GRAINED, MEDIUM GRAY, MICA, NO PARTINGS.
632-636	SANDSTONE, MEDIUM GRAINED, OCCASIONAL SHALY PARTINGS.
636-638	SANDSTONE, MEDIUM TO COARSE, MICA, NO THIN PARTINGS IN THE CORE.
638-639	SANDSTONE, MEDIUM GRAY, MICA.
639-640	SANDSTONE, FINE GRAINED, WITH THIN PARTINGS AND VERY THIN COALS.
640-642	SANDSTONE AS ABOVE, FINE GRAINED, FEWER COAL PARTINGS.
642-643	SANDSTONE, COARSE TO MEDIUM GRAY, WITH SHALE FRAGMENTS. INTRA- PARTING L. SPINDLE-DRIFT.
643-645.5	SANDSTONE WITH VERY THIN SHALE PARTINGS.
645.5-650	SANDSTONE, MEDIUM GRAY, MEDIUM FINE GRAINED.
650-652	SANDSTONE, COARSE GRAINED, MEDIUM GRAY.
652-653	SANDSTONE, MEDIUM TO FINE GRAINED, MICA.

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MATS DISPOSED WELL No. 1

- 688-690 SANDSTONE, MEDIUM TO COARSE, ABUNDANT SHALE PARTINGS WITH A LITTLE COAL; SHALE FRAGMENTS TO INTRAFORMATIONAL CONGLOMERATE. DIPS 20°.
- 690-693 SANDSTONE, VERY FINE GRAINED, GRAY, MASSIVE.
- 693-695 SAME, BUT A LITTLE DARKER COLOR.
- 695-697 SANDSTONE, COARSE GRAINED, POROUS. MANY SHALE PARTINGS WITH OCCASIONAL COAL PARTINGS. DIPS 20°.
- 697-698 BLACK SHALE, SANDY.
- 698-703 SANDSTONE, MEDIUM FINE GRAINED, MASSIVE. FAINT PARTINGS AT 698, 699, 700, 701 or 702.
- 703-720 SANDSTONE, MEDIUM TO COARSE, LIGHT GRAY, MASSIVE. SOME SHALE FRAGMENTS AT 712.
- 720-731 SANDSTONE, FINE GRAINED, SILTY, BEIGE. OCCASIONAL COARSE SAND BUT NOT POROUS.
- 731-740 SANDSTONE, MEDIUM FINE GRAINED, OCCASIONAL SHALE PARTINGS.
- 740-743 SILTY SANDSTONE.
- 743-750 SILTSTONE, DARK GRAY, BEIGE WITH INTERBEDDED FINE GRAINED SANDSTONE. LENSES ARE ABOUT 1" THICK. ABUNDANT MICA.
- 750-757 SANDSTONE, MEDIUM GRAINED, BEIGE.
- 757-758 SANDSTONE, COARSE GRAINED, INCREASING POROSITY.
- 758-775 INTERBEDDED SILTSTONE AND SHALE, DARK GRAY. SOME INTRAFORMATIONAL CONGLOMERATE.
- 775-785 SHALE, DARK GRAY, BEIGE, WITH THIN SILTY LENSES.
- 785-800 SANDSTONE, VERY FINE GRAINED, SOME THIN PARTINGS. OCCASIONAL SHALE CONGLOMERATE SAND.

MS - PULLER
 SYDNEY
 GARRETT, PMS
 EATON

WELL FILE NUMBER

Permit
STATE BUT 584

B-6
UMR

I. Operating Company & General Well Location

Koppers Company, Inc.
Petroia, Pa. - about 1/2 mile e. from center of
the central and northern areas of the Petroia city limits

II. Well location (legal description)

Butler Co., Fairview Twp.
1/4 Sec 11, T12N, R10W
1/4 Sec 12, T12N, R10W

III. History, system planning, construction & operation.

well drilled - 6-22-69
well completed - 8-12-69
well testing - 8-25-69
injection started - 9-24-69

stopped back in 2000 because of absence of
potential disposal space below bit of oil.

IV. Geology & Geohydrology

A. Regional geologic setting: Bedrock in the area of
Petroia, Pa. consists of Upper and Middle Pennsylvanian
strata. (Conocoque & Allegheny Formations). This area
is located within the Appalachian Plateau Province
west of the closely related Central Valley and Ridge. Region
dip is 5-55 & 50' mile up local anticline building.

IV. Geology & Ueohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ___; no).

(Ground elevation 1163') (Total well depth 3103')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Van Port</u>	<u>Pre-syl.</u>	<u>81'</u>	<u>12'</u>	<u>limestone</u>
<u>Shenando</u>	<u>Mississip.</u>	<u>603'</u>	<u>71'</u>	<u>Sandstone</u>
<u>Riceville</u>	<u>Devonian</u>	<u>830'</u>	<u>116'</u>	<u>shale</u>
<u>Venango 1st</u>	<u>Dev.</u>	<u>916'</u>	<u>50'</u>	<u>Sandstone</u>
<u>Venango 2nd</u>	<u>Dev.</u>	<u>1030'</u>	<u>122'</u>	<u>Sandstone</u>
<u>Knox 3rd</u>	<u>Dev.</u>	<u>1206'</u>	<u>34'</u>	<u>Sandstone</u>
<u>Warren 1st</u>	<u>Dev.</u>	<u>1818'</u>	<u>42'</u>	<u>Sandstone</u>
<u>Speckley</u>	<u>Dev.</u>	<u>2152'</u>	<u>32'</u>	<u>Sandstone</u>

C. Geologic Description of injection units & possible units not in use

Rock Unit

Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Venango 2nd Sandstone</u>		<u>1030-1152</u>		<u>locally</u> <u>3 to 18'</u>
<u>Knox 3rd Sandstone</u>		<u>1206-1240</u>		<u>2 to 16'</u>
<u>Knox 4th Sandstone</u>		<u>1246-1264</u>		<u>3 to 15'</u>
<u>Venango 3rd Sandstone</u>		<u>1316-1344</u>		<u>5 to 14'</u>
<u>Warren 1st Sandstone</u>		<u>1818-1850</u>		<u>1 to 6'</u>
<u>Warren 2nd Sandstone</u>		<u>1902-1908</u>		<u>6'</u>
<u>Queen Sandstone</u>		<u>2040-2046</u>		<u>2 to 4'</u>
<u>Speckley Sandstone</u>		<u>2152-2182</u>		<u>2 to 15'</u>

D. Engineering description of injection units

injection zones

1. Porosity: see above

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: Total dissolved solids at 475 ft. 3870 mg/l at 1116-1136 ft 4332 mg/l. Analysis at 1116-1136 ft 1460 mg/l Na; 147 mg/l Ca; 2450 mg/l Cl; 232 mg/l HCO₃; 29 mg/l Mg; 4 mg/l SO₄

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thickness	Character	Chemical Quality
Results of tests indicate that fresh or potable water does not exist in this area beneath the Pennsylvanian series of strata. Total dissolved solids in sandstone at 455' was 9890 mg/l.				

F. Mineral Resources (oil and gas, coal, brines, etc.)

during drilling oil and gas shows were detected in the following intervals: Venango 3rd sandstone
 Knox red bed 40' ss.
 Venango 3rd sandstone
 gas shows in vicinity ss at 217'

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing:		Depth Set	Type & Amount of Cement	
		Weight & grade	Size			
Surface			19 1/2	42		
Intermed.		33#	N-40	10 3/4	435	Perman 150 lbs.
			5 1/2	2275		Purmix A 650 lbs.
Injection			2 3/4	1006		

Other

Describe bottom hole completion method: gas hole

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

Oil packer at 1026'

VI. Description of surface equipment

A. Holding tanks & flow lines two 40,000 gal holding

tanks

B. Filters dual sand filters

C. Pumps dual triplex plunger pumps w/ 2 fluid end
constructed of corrosion resistant metal.

D. Other control and monitoring equipment

VII. Cores, samples, & Logs

A. Coring

From 11.0' to _____ Recovery _____

"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____
"	_____	_____	_____

B. Drilling Logs

Drillers Log

_____ Drilling time

Sample log

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other SNP, sonic, Dual Induc. Logging

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

cool tar processing and coke manufacturing

B. Physical & chemical Description sodium sulfate - sulfate

effluent containing minor amounts of phenolics

C. Volume N.A.

IX. Preinjection waste treatment

N.A.

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results
injectivity	5 1/2 hrs	injection zones	about 40 gpm at 2250 psi
"	4 hrs	"	about 80 gpm at 2200 psi
"	2 hrs	"	about 125 gpm at 2200 psi
"	1 hr	"	about 210 gpm at 2600 psi

increasing injectivity rate probably a result of hydraulic fracturing as described below

B. Treatments or Stimulation

Zones Treated	Treatment Method		Description of Treatment and Results	
	Breakdown Pressure	Fracturing Pressure	Water Volume	Sand Volume
1827-1837	4050 psi	did not treat	None	None
1907	3175 psi	3800 psi	1802	65000
2044	3500 psi	did not treat	None	None
2160-2170	3900 psi	3700 psi	1700 gal.	58000

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
N.A.		
"		
"		
"		

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
N.A.		
"		
"		
"		

X. Well operation & operating history

D. Description of operating programs: N.A.

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements N.A.

B. Monitoring requirements N.A.

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction N.A.

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Pennsylvania Dept. of Environmental Resources

I. Operating Company & General Well Location

Bethlehem Steel Co.

Marianna Pa.

II. Well location (legal description)

Location: Washington Co., Marianna Boro Twp.

III. History, system planning, construction & operation.

Well Spudded - 9/19/65

Well Completed - 9/22/65

The well was tested in 1966, but tests were unsuccessful and the well was never operated.

IV. Geology & Geohydrology

A. Regional geologic setting: Dunkard rocks at surface in axis of Appalachian Basin (Pittsburgh-Parkersburg) syncline.

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 933') (Total well depth 1500')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<i>see attached columnar log</i>				

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<i>other units show well seal did not appear favorable.</i>				
<i>Salt Sands</i>	<i>Triassic</i>	<i>1431'</i>	<i>0'</i>	<i>unisolated sections but discontinuous</i>

D. Engineering description of injection units

1. Porosity: 4.5 - 10.0%

2. Permeability: 0 - 128 md. by core analysis

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

*pH 8; acidity 0; alkalinity 570; Fe. 1.0; SO₄ 8.0
Ca 47.0; Cl 318 (all in ppm.)*

6. Reservoir Fracture Pressure: _____

IV. Geology & Geohydrology, continued

3.

E. Geohydrology; fresh water aquifers in vicinity

Name	Depth	Thick- ness	Character	Chemical Quality
	1200'			

F. Mineral Resources (oil and gas, coal, brines, etc.)

	1200'			

V. Well design and construction

A. Casing, Tubing, and Cement

	Hole Size	Casing or Tubing: Weight & grade: Line Size	Depth Set	Type & Amount of Cement
Surface	20"	J-55 16 1/2"	20'	Foot land
Intermed.		H-40 10"	572'	"
		J-55 7"	1502'	"
Injection	no tubing used			

Other

Describe bottom hole completion method: open hole

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

not completed

VI. Description of surface equipment

A. Holding tanks & flow lines _____

1,500,000 holding pond

B. Filters not completed

C. Pumps "

D. Other "

VII. Cores, samples, & Logs

A. Coring

From 1302 to 1558 Recovery 27' (15' lost)

" _____
" _____
" _____
" _____
" _____

B. Drilling Logs

Drillers log _____ Drilling time _____

Sample log _____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

Resistivity

Gamma ray-neutron

SP

Temperature

Caliper

Cement bond

Other velocity, guard

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

mining of coal

B. Physical & chemical Description

waters contain Fe, Mn, & H₂SO₄

C. Volume

no injection

IX. Preinjection waste treatment

no injection

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1500'	Fracture	1650 psi
1482'	Fracture	3220 psi
zones determined from Gamma-Ray log.		
1200-1500' water injection pumped to pressure of		
1550 psi @ 24 gpm; pressure to 1700-1900 psi @ 150 gpm;		
pressure to 1425-1240 psi yields flows of 23-218 gpm.		

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum
"	"	"
"	"	"
"	"	"
"	"	"

X. Well operation & operating history

D. Description of operating programs: _____

did not operate

E. Operating problems: *experimental: fresh water injection only - well failed in open hole - declining efficiency*

XI. Regulatory aspects.

A. Construction requirements *none*

B. Monitoring requirements *none*

C. Restrictions on operating procedure *none*

XII. Economics

A. Total and unit costs of construction \$ 57,079
not including Buchler's administrative costs

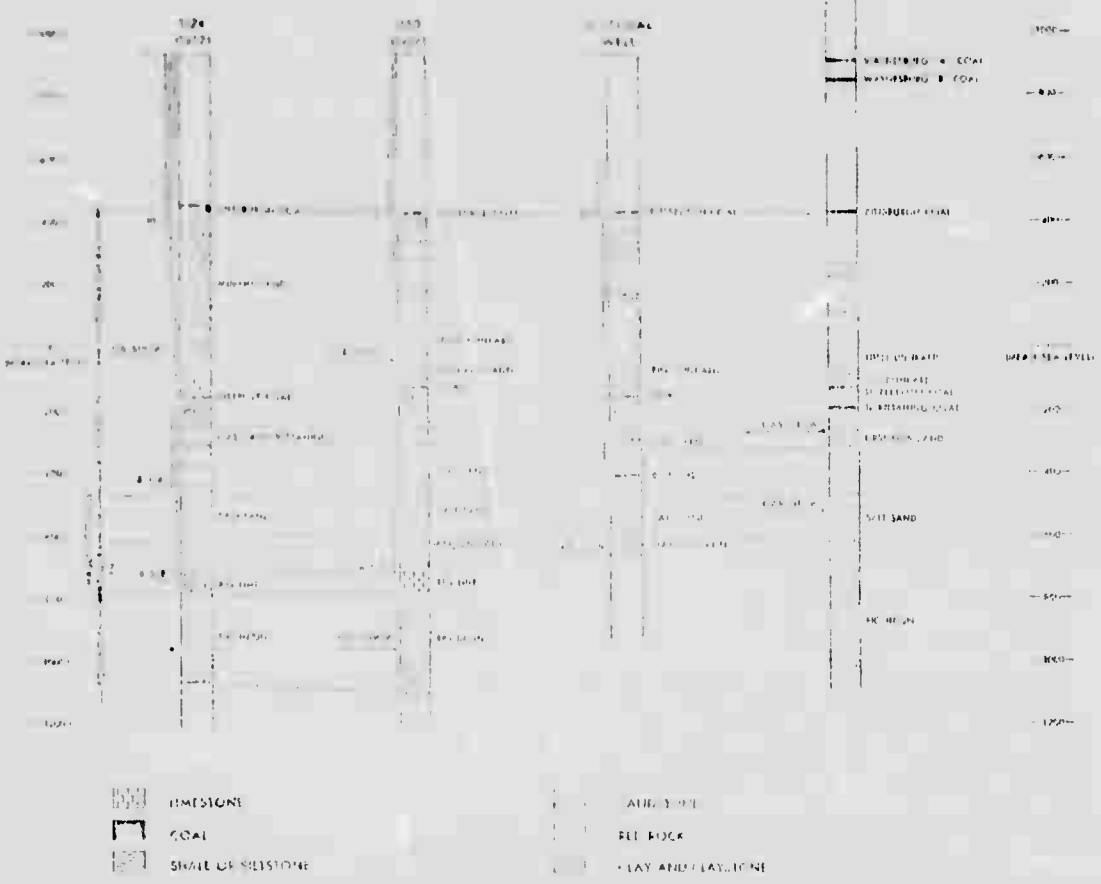
L. Operating costs _____

XIII. Source(s) of Information and Published References _____

Pennsylvania State University "Development of
an injection well for subsurface disposal of acid
mine water." Penn. Coal Research Board: Special
Report 60, Feb. 1, 1967



LOCATION OF WELLS NEAR DISPOSAL WELL



PARTIAL LOGS OF WELLS IN THE VICINITY OF MARIANNA DISPOSAL WELL
Figure 10

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I. Operating Company & General Well Location

Hammermill Paper Co.

Erie, Pa.

II. Well location (legal description)

Location: Erie Co., City of Erie 42° 08' 26" N
80° 02' 59" W

III. History, system planning, construction & operation.

Well Spudded - 5/10/68

Well Completed - 5/15/68

Very little information is available on this well.

It is reported as an operating well.

IV. Geology & Geohydrology

A. Regional geologic setting: See wells 1 and 2

IV. Geology & Geohydrology, continued

2.

B. Geologic description of rock units penetrated by well

Rock Unit (Geologic Column included--yes ; no).

(Ground elevation 697') (Total well depth 2354')

Datum for depth measurement _____

Name	Age	Depth (top)	Thick-ness	Lithologic Description
<u>Ontonagon</u>	<u>Devonian</u>	<u>1395'</u>	<u>201'</u>	<u>limestone & chert</u>
<u>Bass Islands</u>	<u>Silurian</u>	<u>1596'</u>	<u>151'</u>	<u>dolomite & limestone</u>
<u>Salina</u>	<u>Silurian</u>	<u>1737'</u>	<u>365'</u>	<u>gyps. anhyd. salt ls. con. sh.</u>
<u>Lockport</u>	<u>Silurian</u>	<u>2102'</u>	<u>218'</u>	<u>dolomite</u>
<u>Clinton-Albion</u>	<u>Silurian</u>	<u>2320'</u>	<u>34'</u>	<u>sandstone w/ some shale</u>

C. Geologic Description of injection units & possible units not in use

Rock Unit Name	Age	Depth (top)	Thick-ness	Character and Areal Distribution
<u>Bass Islands</u>	<u>Silurian</u>	<u>1596'</u>	<u>151'</u>	<u>very dolomite & limestone</u>

D. Engineering description of injection units

1. Porosity: N.A.

2. Permeability: _____

3. Original Reservoir Pressure: _____

4. Reservoir Temperature: _____

5. Chemical Character of Formation Water: _____

6. Reservoir Fracture Pressure: _____

V. Well design and construction, continued

4.

B. Packers, Centralizers, well head equipment, etc: _____

N.A.

VI. Description of surface equipment

A. Holding tanks & flow lines _____

N.A.

B. Filters _____

N.A.

C. Pumps _____

N.A.

D. Other _____

N.A.

VII. Cores, samples, & Logs

A. Coring

From _____ to _____ Recovery _____

" _____
" _____
" _____
" _____
" _____

B. Drilling Logs

Drillers Log

_____ Sample log

_____ Drilling time

_____ Other: _____

VII. -- Cores, samples, & logs, continued

C. Other logs run

___ Resistivity

___ Gamma ray-neutron

___ SP

___ Temperature

___ Caliper

___ Cement bond

___ Other

VIII. Waste Characteristics

A. Industrial Process from which waste is derived

see Pg-2 & Pg-3

B. Physical & chemical Description

see Pg-2 & Pg-3

C. Volume

IX. Preinjection waste treatment

X. Well operation & operating history

A. Tests

Type	Duration	Zones tested	Description of test results

B. Treatments or Stimulation

Zones Treated	Treatment Method	Description of Treatment and Results
1620-1720	acid frack	15,000 gal. of HCl acid
Bass Islands		2,000 lb. of rock salt maximum 2150 psi broke to 1300 psi

C. Injection rates and pressures

1. Rate

Date(s)	Average	Maximum

2. Pressure (well head _____ bottom hole _____)

Date(s)	Average	Maximum

X. Well operation & operating history:

D. Description of operating program: _____

E. Operating problems: _____

XI. Regulatory aspects.

A. Construction requirements _____

B. Monitoring requirements _____

C. Restrictions on operating procedure _____

XII. Economics

A. Total and unit costs of construction _____

B. Operating costs _____

XIII. Source(s) of Information and Published References _____

Penn. Dept. of Environmental Resources

