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THERMODYNAMIC, ELECTROCHEMICAL AND  
SYNTHETIC STUDIES OF THE GRAPHITE-FLUORINE  
COMPOUNDS  $CF$  AND  $C_4F$

James L. Wood, et al

Rice University

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OF THE GRAPHITE-FLUORINE COMPOUNDS CF AND C<sub>4</sub>F

FINAL REPORT

By

J. L. Wood, A. J. Valerga,  
R. B. Badachhape, and J. L. Margrave

DECEMBER 1972

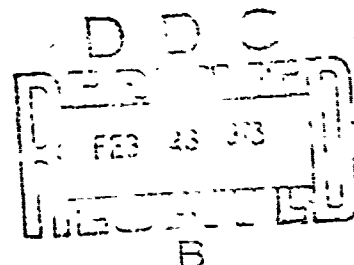
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FINAL REPORT

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Houston, Texas

For  
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<p>Samples of the solid fluorocarbons CF and C<sub>4</sub>F have been prepared by direct fluorination of pure graphite. Low temperature heat capacity measurements have been made on both of these samples using a hydrogen cryostat calorimeter. For the compound CF<sub>1.09</sub>, c<sub>p</sub> has been measured over the temperature range 5-310 K. Values of S<sup>o</sup> and G<sup>o</sup> have been calculated over this range of temperature also. Using a previously determined value of ΔH<sub>f</sub><sup>o</sup><sub>298</sub> (CF<sub>1.12</sub>, s) it is possible to calculate the theoretical E<sup>o</sup> for an electrochemical cell utilizing the overall reaction</p> $\text{CF}_{1.12}(\text{s}) + 1.12 \text{ Li}(\text{s}) \rightarrow 1.12 \text{ LiF}(\text{s}) + \text{C}(\text{s})$ <p>The value of ΔH<sub>f</sub><sup>o</sup><sub>298</sub> (CF<sub>0.2369</sub>) has been derived from the energy of combustion in fluorine for the sample of C<sub>4</sub>F. In addition, low temperature (15-57 K) c<sub>p</sub> data have been gathered for this compound. Extending the c<sub>p</sub> measurements to 300 K will allow the calculation of a value of E<sup>o</sup> for the electrochemical process</p> $\text{CF}_{0.2369}(\text{s}) + 0.2369 \text{ Li}(\text{s}) \rightarrow 0.2369 \text{ LiF}(\text{s}) + \text{C}(\text{s})$			

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Graphite-Fluorine Compounds Fluorocarbons Polycarbonmonofluoride Tetracarbon monofluoride Heat Capacities Heat of Formation Free Energy of Reaction Electromotive Force						

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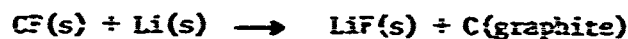
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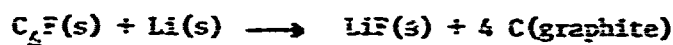


## INTRODUCTION

The purpose of the research reported herein has been to prepare pure samples of the solid fluorocarbons CF and  $C_4F$  and to measure their thermodynamic properties,  $C_p$  vs. temperature and  $\Delta H_c^\circ$  298.16 with sufficient accuracy to allow the calculation of  $\Delta G^\circ$  for their reaction with lithium in an electrochemical cell. These reactions can be written as the idealized processes:



and,



In the discussion that follows, the CF compound was found by chemical analysis to be  $CF_{1.09}$ , while the  $C_4F$  compound was found to be  $CF_{0.2359}$ . The derived thermodynamic quantities  $S^\circ$ ,  $G^\circ$ , and  $\Delta H_f^\circ$  298.16 were based on these stoichiometries.

The description of the experimental work and the results has been divided into three parts. Part I describes the preparation and purification of the samples used. Part II describes the low temperature heat capacity measurements. Part III describes the fluorine bomb calorimetry methods used to arrive at the enthalpy of formation of  $C_4F$ .

## Part I. PREPARATION OF SAMPLES

### 1. Preparation of Carbonmonofluoride, $\text{CF}_{1.09}$ (CF).

Spectroscopic grade graphite powder (Carbon Products Division, Union Carbide Corporation) (-325 mesh) was uniformly spread on prefluorinated nickel trays which were placed in a 3 inch i.d. nickel reactor. The reactor was kept at  $635 \pm 2^\circ\text{C}$  throughout the run after an initial drying period in which nitrogen was passed over the graphite while the reactor reached its operation temperature.

A fluorine-nitrogen mixture consisting of 25 cc/min fluorine and 50 cc/min nitrogen was passed through the reactor for 106-144 hours. After this time, the flow of fluorine was stopped and nitrogen was passed over the sample while the reactor cooled to room temperature. The sample trays were then removed and the white CF was separated from the gray CF and unreacted graphite. The white product was then sieved through a 150 mesh screen.

White CF prepared in this way always shows the presence of about 1% nickel fluoride ( $\text{NiF}_2$ ). This  $\text{NiF}_2$  presumably comes from the sample trays and from flaking of the inside of the nickel reactor tube. A number of methods were tried to remove this  $\text{NiF}_2$  impurity. The wet methods tried included washing the product in solvents such as water, acetone, alcohol, methanol, carbontetrachloride, cyclohexane, dilute hydrochloric acid, dilute nitric acid, 10% methanol in water and 50-50 acetone-water mixture. None of these solvents completely separated the product from the  $\text{NiF}_2$  impurity. In addition, it was found that washing the white CF produced a slightly off-color product. Because of these problems, several dry methods of separation were tried. These included centrifugation, a tangential air flow, and vertical and horizontal air flow. Here also, the impurity,  $\text{NiF}_2$ , could be decreased but not completely removed. Finally, a powder classifier which separates a mixture of two powders which differ in their densities was tried. (The density of  $\text{NiF}_2$  is 4.63 g/cc where as that of CF is 2.58 g/cc.) The classifier used was a Bahco 600 micro-classifier. (H. W. Dietert Company, Detroit, Michigan) During the classification a very slow current of dry nitrogen was passed through the apparatus. It was found that this gas flow facilitates an even flow of

CF and resulted in an eventual separation of the desired white CF from the  $\text{NiF}_2$ . Classification of 10 g of CF required about half an hour.

The amount of  $\text{NiF}_2$  present decreased considerably in the first classification (about 0.3-0.4%). A second classification further decreased the amount to less than 0.2%. After a third classification the amount of  $\text{NiF}_2$  present was  $0.1 \pm 0.02\%$ .<sup>\*</sup> Further classification apparently did not decrease the amount of  $\text{NiF}_2$ . Therefore all the remaining CF was classified successively three times before being finally analyzed prior to preparation for the low temperature heat capacity measurements.

## 2. Preparation of the Solid Fluorocarbon, $\text{CF}_{0.2369}$ ( $\text{C}_4\text{F}$ ).

Two methods were used to prepare samples of a fluorocarbon approximating  $\text{C}_4\text{F}$ . These were a static, high pressure method and a flow method. The product of the static method was not judged of sufficient quality for use in the measurements when compared with properties of the product of the flow method.

### a. High pressure method.

One gram of spectroscopic grade graphite (Carbon Products Division, Union Carbide Corp.) was placed in the bottom of a nickel bomb of 0.32 liter volume. The bomb was sealed, evacuated for one hour, and then filled with hydrogen fluoride to a pressure of one atmosphere. Then fluorine was allowed to very slowly enter the bomb. Uptake of fluorine and hydrogen fluoride was immediately evident by a pressure drop in the system. A minimum pressure of about 0.5 atmosphere was reached in the bomb at which point the pressure began to increase with continuing addition of fluorine. The addition of fluorine was continued until the pressure in the bomb was approximately 75 psi. At this stage the valve on the bomb was closed and allowed to stand for one hour. In order to remove the product, the fluorine was vented, the bomb was then evacuated and refilled with dry nitrogen to a pressure of one atmosphere before being opened.

Twelve batches of  $\text{C}_4\text{F}$  were prepared in this manner. The  $\text{C}_4\text{F}$  produced was pumped on for several days in a vacuum desiccator and then washed with

<sup>\*</sup> These analytical results were based on 2X1 determinations performed by various independent laboratories on samples taken at various stages of classification.

methanol, dried in an oven at 70-75 °C overnight and stored in a desiccator over calcium chloride. It was found that the product prepared in this way always contained higher percentages of fluorine than is called for in the formula  $C_4F$ . The reason for this behavior is not clear, and further work on this problem is being planned.

b. Flow method.

In a typical preparation approximately ten grams of spectroscopic grade graphite powder were uniformly spread out on a prefluorinated nickel boat. The reaction chamber was flushed with dry nitrogen for one hour to remove moisture from the sample. At the end of this time, hydrogen fluoride was passed through the system at about 2-6 cc/min. Then slowly, fluorine mixed with nitrogen (25 cc/min fluorine and 50 cc/min nitrogen) were added to the flow through the system. The fluorine-hydrogen fluoride flow was cut off after 24 hours, and the system purged with nitrogen for an hour after which the product was removed. The crude product was placed in an evacuated desiccator for one week and then washed in a methanol-water mixture (2:1). After drying in a oven at 70-75 °C overnight, the product was stored in a desiccator. The product prepared in this way seemed to be free of unwanted hydrogen fluoride and had the required amount of fluorine (see Part II, Table I.).

Fifteen preparations of  $C_4F$  with 10 g of graphite were carried out. Each was treated the same way. After about a week the weight loss in vacuum was negligible for each batch. From these fifteen batches, six which had reached constant weight were mixed together, and washed with a methanol-water mixture (2:1) until the filtrate was neutral on the pH scale. After filtering and drying at 70-75 °C for 24 hours, the sample was stored in vacuum until used.

Part II. LOW TEMPERATURE CALORIMETRY OF THE SOLID FLUOROCARBONS,  
 $CF_{1.09}$  (CF) AND  $CF_{0.2369}$  ( $C_4F$ ).

1. Apparatus.

a. Cryostat.

The cryostat used in this research is of the Giauque-Eucken isothermal type. It carries the laboratory designation of Calorimeter B\* and it has been previously described<sup>(1)</sup>.

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\*We wish to gratefully acknowledge the loan of this calorimeter by Dr. John E. Kilpatrick of Rice University, Chemistry Department.

#### b. Sample container

Since all previous calorimetry in this laboratory had been done on materials which are liquids or gases at room temperature, the sample containers on hand were not suitable for loading with solids. It was necessary, therefore, to construct a new sample container for this research. The sample container that was constructed, consists of a copper cylinder, 7.3 cm long, 3.8 cm diameter, and 0.30 mm wall, closed at the top and bottom with end caps of 0.40 mm thickness.\* Two wells, for the thermometer and heater, and a radial vane system run from the top of the body to within 4 mm of the bottom. The bottom cap has a 12 mm diameter hole in it for loading of the sample. A disc, 12 mm in diameter and 1.5 mm thick, with a coaxial tube, 2 mm in diameter, 6 mm long, and drilled out to 0.5 mm, was machined out of a single piece of copper. After the sample container is loaded with the material to be studied, the disc is flash soldered in place. The sample container is then placed in a bell jar and evacuated. After the bell jar and sample container are filled with helium at atmospheric pressure, the sample container is removed from the bell jar and a small brass cap is soldered over the end of the tube. The thermometer and heater are placed in their wells. Thermal contact with the walls of the wells is made with a fixed weight of Apiezon N grease.

The sample container has an internal volume of 75 cm<sup>3</sup> and weighs 81.9 gm complete with thermometer, heater, and leads. The heat capacity of the empty sample container was determined over the temperature range of 15 to 315 K.

#### c. Thermometer and temperature scale

The Meyer type platinum resistance thermometer used in this research was constructed in this laboratory<sup>(2)</sup> and carries the laboratory designation 100-4. It has been calibrated twice<sup>(2,3)</sup> and has shown good stability. Its ice point and hydrogen triple point resistance are 78.3 ohms and 0.11 ohms, respectively.

The thermometer is calibrated on the International Practical Temperature Scale of 1948 above 90 K and on the NBS - 55 Temperature Scale below 90 K. Since it is desirable to report new thermodynamic data on the

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\* The exterior surface is gold plated.

International Practical Temperature Scale of 1968, conversion of the results of this research to the new temperature was done by the method of Douglas<sup>(4)</sup>. The data for conversion of IPTS-48 results to IPTS-68 were taken from Douglas<sup>(4)</sup> while data for conversion of NBS-55 results to IPTS-68 were taken from Bedford, et al.<sup>(5)</sup>. All results reported herein are on the IPTS-68.

#### d. Measurements.

The apparatus used for making potential measurements has been described by Taylor<sup>(6)</sup>, Putnam<sup>(7)</sup>, and Johnson<sup>(8)</sup>. The temperature circuitry and the method of taking temperature measurements have been described by McEachern<sup>(2)</sup>, Taylor<sup>(6)</sup>, and Johnson<sup>(8)</sup>. The power circuitry and the method of taking power measurements have been described by Taylor<sup>(6)</sup> and Johnson<sup>(8)</sup>. The standardization of all e.m.f. and resistance standards is traceable back to the National Bureau of Standards.

### 2. The Fluorocarbon CF<sub>1.09</sub>(CF).

#### a. Sample.

Two preparations of CF were used in this research. They will be labeled CF-A and CF-B. Both materials are of the white grade. The elemental analysis of these compounds are summarized in Table I. The agreement between the two analytical laboratories and even between the same laboratory on different samples of the same material is poor for C, H, and F analysis. The indicated presence of H is bothersome. If this H is present as a low molecular weight species such as H<sub>2</sub>O or HF, its contribution to the heat capacity of the CF would be significant. Personnel at commercial analytical laboratories have indicated in conversation that the reported levels of hydrogen are probably in error in the method. This is supported by an experiment in which pelletized CF<sup>\*</sup> was placed in a vacuum line and was pumped on at a pressure of  $2 \times 10^{-5}$  mm of Hg for a period of 24 hours. The resulting weight loss was 0.003%.

#### b. Heat capacity and thermodynamic functions.

The sample container was initially loaded with 2.946 gm in vacuo of CF-A. Since liquid hydrogen was on hand, it was necessary to do the very low temperature measurements first. It was discovered that the thermal conductivity in the sample container was so low that it was impossible to

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\* This sample was comprised of CF-A and CF-B.

TABLE I.

## Elemental Analysis of CF .

CF	Laboratory	%C	%F	%H	%Ni
A	G	35.55	64.02	0.09	0.04
		35.73	64.19	0.11	
A	E	35.91	64.31	0.03	0.05
B	G	36.28	63.62	0.14	0.11
		36.14	63.59	0.10	0.12
B	G	34.98	60.75	0.01	
B	E	35.48	63.26	0.00	0.10

---

Laboratory G: Galbraith Laboratories, Inc., Knoxville, Tennessee

Laboratory E: Elek Microanalytical Laboratories, Torrance, California

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take meaningful measurements. This behavior continued to well above 120 K.

It was decided that compacting the material into pellets would probably improve the thermal conductivity. The CF was then compressed with a pellet press into pellets 3 mm in diameter by 3 mm long. The sample container was then loaded with a mixture of 28.5508 gm in vacuo of CF-A and 15.5564 gm in vacuo of CF-B.

The behavior with respect to thermal conductivity was satisfactory except at the very lowest temperatures in the liquid hydrogen region. At 15 K, the effect was large; it was smaller at 17 K and was not obvious at 19 K. The heat capacity data at temperatures below 30 K, however, were somewhat less precise than could normally be expected.

The experimental heat capacity points are presented in Table II in the order in which they were measured. They are corrected for the helium present in the sample container and for the presence of  $\text{NiF}_2$ . The  $\text{NiF}_2$  heat capacity data of Catalano and Stout<sup>(9)</sup> were used to make the latter correction.

The precision is within 0.05% between 90 and 273 K, decreases slowly to 0.3% at 30 K, and then decreasing rapidly to 1% below 25. Above 273 K, the precision decreases slowly to 0.2% at 310 K.

The usual procedure of extrapolating the heat capacity data to 0 K using the Debye function was attempted. The data could not be fit with this type of function using an integer number of degrees of freedom. Graphite also exhibits this type of low temperature behavior<sup>(10,11)</sup>.

The data was smoothed, extrapolated to 0 K, and used to generate the thermodynamic functions by means of the FITAB program<sup>(12)</sup>. The smoothed heat capacity and other thermodynamic functions at rounded temperatures are presented in Table III. The estimated uncertainty in the entropy at 298.15 K is 0.15%.

### 3. The Fluorocarbon $\text{CF}_{0.2369}(\text{C}_4\text{F})$ .

#### 2. Sample.

The material used in this research was analyzed by Schwarzkopf Microanalytical Laboratory in Woodside, New York. The results are as follows:



% F : 27.24, 27.47  
% C : 73.13, 72.85  
% H : 0.00, 0.00

Since the material is prepared by fluorination at a relatively low temperature, contamination with  $\text{NiF}_2$  is not a problem. The above analysis indicates a composition of  $\text{CF}_{0.2369}$ .

b. Heat capacity.

The sample container was loaded with 51.9712 gm in vacuo of  $\text{C}_4\text{F}$ . The material was loaded as a powder. Attempts had been made to compact the material into a solid pellet, but they were all unsuccessful. It was hoped that, since  $\text{C}_4\text{F}$  has a much greater electrical conductivity than CF and since materials with high electrical conductivity also have high thermal conductivity, the thermal conductivity of  $\text{C}_4\text{F}$  would be high enough that it could be studied as a powder. Experiments at 80 K showed no sign of inadequate thermal conductivity in the sample container. Since liquid hydrogen was on hand, the low temperature heat capacity was studied immediately. The experimental heat capacity points are presented in Table IV. They are corrected for the helium present in the sample container.

The precision at low temperatures is noticeably better than that of the CF results. It is better than 0.5% between 15 and 30 K and is better than 0.15% between 30 and 57 K.

As was the case with CF, the low temperature data could not be fitted with a Debye function. The FITAB program<sup>(12)</sup> was again used to extrapolate to 0 K and to generate smoothed heat capacities and entropies at rounded temperatures. The results are presented in Table V.

Part III. FLUORINE COMBUSTION CALORIMETRY OF  $\text{CF}_{0.2369}(\text{C}_4\text{F})$ .

1. Experimental Apparatus.

a. Fluorine system.

The fluorine used in the combustion experiments was transferred in a copper and stainless steel pressure/vacuum system of standard design<sup>(13)</sup>. At no time in any of the transfer operations did the fluorine pressure exceed 300 psi, although the system has been leak tested at over 600 psi

TABLE II.

The Heat Capacity of  $\text{CF}_4$ .

T (K)	$c_p$ (J/gm K)	T (K)	$c_p$ (J/gm K)	T (K)	$c_p$ (J/gm K)
Series A		Series B		Series B (cont.)	
90.93	0.2168	57.54	0.09445	251.08	0.7121
99.12	0.2497	63.60	0.1145	259.86	0.7330
106.20	0.2775	69.05	0.1332	270.84	0.7595
113.99	0.3074	74.33	0.1526	279.14	0.7797
121.64	0.3359	79.78	0.1738	287.29	0.7978
129.13	0.3631	85.77	0.1974	295.34	0.8171
136.59	0.3888	91.53	0.2203	303.42	0.8329
144.78	0.4171	96.89	0.2415	311.34	0.8492
153.20	0.4447	103.34	0.2665		
161.47	0.4708	110.73	0.2953		
169.94	0.4967	117.31	0.3198	Series C	
178.83	0.5233	124.19	0.3453	19.81	0.01492
186.95	0.5463	131.54	0.3716	21.86	0.01735
195.70	0.5708	139.22	0.3984	24.09	0.02095
204.16	0.5936	147.22	0.4252	26.45	0.02417
211.98	0.6147	157.32	0.4582	29.11	0.02875
220.50	0.6373	165.77	0.4842	31.99	0.03405
228.99	0.6585	174.15	0.5098	35.16	0.03995
237.35	0.6799	182.16	0.5326	38.80	0.04762
245.50	0.6996	190.47	0.5569	42.92	0.05650
253.62	0.7185	199.35	0.5805	47.58	0.06724
261.95	0.7377	208.03	0.6043	52.51	0.07993
269.84	0.7573	216.81	0.6269		
277.49	0.7751	224.75	0.6475		
285.51	0.7918	233.39	0.6689		
293.07	0.8095	242.26	0.6910		

TABLE III

The Thermodynamic Functions of CF at Rounded Temperatures.

T (K)	$c_p$ (J/gm K)	s (J/gm K)	$(h-h_0)/T$ (J/gm K)	$-(g-h_0)/T$ (J/gm K)
0	0.0	0.0	0.0	0.0
5	0.00161	0.00089	0.00058	0.00031
10	0.00504	0.00299	0.00190	0.00109
15	0.00951	0.00585	0.00367	0.00218
20	0.01511	0.00932	0.00580	0.00352
25	0.02205	0.01341	0.00833	0.00508
30	0.03033	0.01814	0.01129	0.00685
35	0.03976	0.02351	0.01467	0.00884
40	0.05006	0.02949	0.01845	0.01104
45	0.06106	0.03601	0.02256	0.01345
50	0.07335	0.04306	0.02701	0.01605
55	0.08779	0.05069	0.03184	0.01885
60	0.1021	0.05891	0.03707	0.02184
65	0.1189	0.06775	0.04272	0.02503
70	0.1367	0.07720	0.04879	0.02841
75	0.1553	0.08726	0.05526	0.03200
80	0.1746	0.09790	0.06212	0.03578
85	0.1942	0.1091	0.06931	0.03976
90	0.2141	0.1207	0.07680	0.04394
95	0.2339	0.1328	0.08455	0.04829
100	0.2536	0.1453	0.09251	0.05283
110	0.2923	0.1713	0.1089	0.06241
120	0.3298	0.1984	0.1258	0.07261
130	0.3660	0.2262	0.1429	0.08335
140	0.4009	0.2546	0.1601	0.09457
150	0.4344	0.2834	0.1772	0.1052
160	0.4664	0.3125	0.1943	0.1182
170	0.4971	0.3417	0.2112	0.1305
180	0.5265	0.3710	0.2279	0.1430

(Table III cont.)

190	0.5550	0.4002	0.2444	0.1558
200	0.5826	0.4294	0.2606	0.1687
210	0.6094	0.4584	0.2766	0.1818
220	0.6355	0.4874	0.2923	0.1951
230	0.6609	0.5162	0.3078	0.2084
240	0.6856	0.5448	0.3230	0.2218
250	0.7098	0.5733	0.3380	0.2353
260	0.7337	0.6016	0.3528	0.2489
270	0.7573	0.6298	0.3573	0.2625
273.15	0.7647	0.6386	0.3719	0.2667
280	0.7807	0.6577	0.3817	0.2761
290	0.8036	0.6855	0.3958	0.2897
298.15	0.8218	0.7081	0.4072	0.3008
300	0.8258	0.7132	0.4098	0.3034
310	0.8466	0.7405	0.4236	0.3170

TABLE IV.

The Heat Capacity of  $C_4F_6$ .

T (K)	$c_p$ (J/gm K)
----------	-------------------

## Series A

15.55	0.01649
17.19	0.01901
18.78	0.02150
20.70	0.02427
22.79	0.02750
25.34	0.03213
28.23	0.03752
31.32	0.04351
34.85	0.05074
38.63	0.05945
42.79	0.06949
47.43	0.08103
52.26	0.09364
57.58	0.1082

TABLE V.

The Heat Capacity and Entropy of  $C_4F$  at Rounded Temperatures.

T (K)	$c_p$ (J/gm K)	s (J/gm K)
0	0.0	0.0
5	0.00289	0.00159
10	0.00882	0.00532
15	0.01575	0.01019
20	0.02324	0.01573
25	0.03149	0.02179
30	0.04079	0.02834
35	0.05123	0.03539
40	0.06269	0.04297
45	0.07491	0.05105
50	0.08770	0.05960
55	0.1010	0.06858

of helium. Pressure measurements were made with a Monel Bourdon tube gauge of sufficient accuracy for this work.

Commercially available (98% minimum purity) fluorine was used in all the combustion experiments. The major impurity was HF, which was removed by a sodium fluoride trap in the transfer line.

#### b. Combustion bomb.

The combustion bomb used in the experiment was fabricated of Monel (Parr Instrument Company, Moline, Illinois) with nickel fittings used inside where the sample was held in place prior to combustion. A modified two-chamber device which consisted of a nickel cup weighing approximately 58 grams, Figure 1. was used in the combustions.

In this device, the sample can be isolated from the fluorine within the bomb by means of a 0.001 inch tungsten foil held in place by a retaining ring and twelve metal screws. The support tube is made of nickel and can be screwed into the bomb head, seating into the connecting hole to a valve. Through this valve, helium can be added to pressurize the sample compartment sufficiently so that no fluorine can seep in and attack the sample prematurely. In practice, a helium pressure slightly greater than the fluorine pressure was employed.

#### c. Calorimeter.

The calorimeter used in the fluorine combustion experiments is a rotating bomb calorimeter built to Argonne National Laboratories design C-1986. The rotating feature was not used. A Bayley Instrument Company Model 123 proportional temperature controller was used to maintain the jacket temperature of the calorimeter isothermal at 26.5 °C to within  $\pm 0.002$  °C. The ignition system used in the experiments was a condenser discharge design similar to that of Coughlin<sup>(14)</sup>.

The energy equivalent of the calorimeter system,  $E^{\circ}$  (calor), just as it was used to determine the reaction heats of  $C_7H_{12}O_2$  with fluorine was found to be  $3594.4 \pm 0.4$  cal/deg. (four determinations, uncertainty is the standard deviation of the mean). In the calibration experiments, pure oxygen was used to burn a sample of National Bureau of Standards benzoic acid, sample 39i which has a heat of combustion of  $-6317.47$  cal/g under the conditions supplied in a certificate by the NBS.

#### d. Thermometer.

Temperature changes in the calorimeter system were measured using a Dymec Model 2801 A quartz thermometer with a resolution of 0.0001 °.

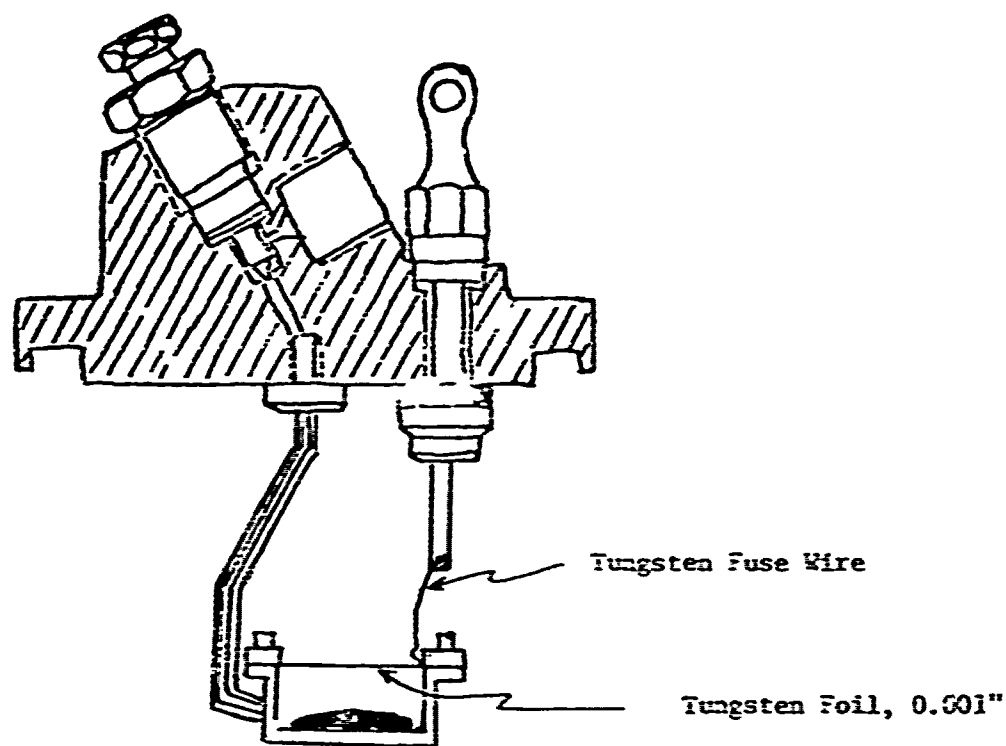


Figure 1. Diagram of the bomb head and sample isolation chamber. All internal fittings made of nickel. Sample is shown in the bottom of the cup.

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The thermometer was used as a differential thermometer in comparisons of the calibration experiments to the combustion experiments on the compound of interest.

## 2. Combustion Techniques that Failed.

One of the major problems in fluorine calorimetry is sample preparation so that at the desired time the combustion reaction is initiated and proceeds to completion with few side reactions. The solid fluorocarbon,  $C_4F$  could be placed in an open nickel crucible inside the bomb filled with fluorine, and at the proper time ignited by some substance such as Teflon. This technique has been used with success in burning  $CF_{1.12}$  in fluorine<sup>(15)</sup>. However, it was found that while the  $C_4F$  samples do not appear to react with high pressure fluorine prior to ignition, the material still is difficult to ignite completely due to the fact that it does not pelletize as  $CF_{1.12}$  does and therefore is scattered in the turbulence of the fluorine flame.

Teflon powder and Teflon tape were used with some success to make mixtures of  $C_4F$  - Teflon which pelletized and could be placed in an open nickel crucible. Teflon tape ignited by a short 40-gauge nickel wire was used to ignite these pellets. Exceedingly large (~40 mg) residues were sometimes left in the crucible after combustion. These residues were gray-white in color. X-ray powder pattern data indicated the bulk of this solid to be  $CF$ . The stoichiometry of these residues was not determined since it was learned that powdered mixtures of  $C_4F$  and sulfur powder gave much more negative heats of combustion, Table VI.

Subsequent experiments on samples of  $C_4F$  with approximately 10% (by weight) powdered sulfur added indicated that complete combustion was not being achieved; again, see Table VI. The two-chamber technique was being used for these experiments since sulfur spontaneously ignites in fluorine.

## 3. The Successful Combustion Technique.

One other combustion technique which was tried was that of using powdered silicon sprinkled on the loose sample of  $C_4F$ . When fluorine comes in contact with silicon, immediate ignition takes place with a

TABLE VI.

Erroneous  $\Delta E/M$  Values of  $C_4F$ .

Method	$\Delta E/M$ cal/g	$\Delta H_f^\circ$ kcal/mole $C_4F$ (derived)
$C_4F$ -Teflon	-10,000	-58
$C_4F$ -Sulfur	-11,002.7	-42

very high temperature produced. This method has been used to burn graphite satisfactorily<sup>(16)</sup>.

The technique used initially consisted of weighing the powdered  $C_4F$  into a nickel cup of such dimensions so as to just fit into the larger nickel device (Figure 1). On top of this weighed sample was sprinkled powdered silicon (Electronic Space Products, Inc., Los Angeles, Stock No. K4695F, 99.99%) and the total sample reweighed. Next, the sample was placed in the nickel device which was then sealed with a 1 inch diameter 0.001 inch thick tungsten foil (A. D. Mackay Co., New York, 99.99%) by means of a retaining ring and twelve 4-40 screws. The nickel device was then screwed into the bomb head, the bomb was assembled, and connected to the ( $10^{-5}$  mm) pressure/vacuum line to be evacuated for two or three hours.

When the time came for the combustion experiment, helium was added to the nickel sample holder while fluorine was added to the bomb. By keeping a slightly greater helium pressure in the sample chamber, the possibility of fluorine leaking in to react with the sample was lessened. In all the experiments a final pressure of 220 psi helium and 200 psi fluorine at 25 °C was used.

Post-combustion analysis of the first four or five combustion experiments performed in the manner described above yielded results much more negative than the previous experiments using  $C_4F$ -Teflon and  $C_4F$ -sulfur. However, the scatter in the values was unacceptable. This scatter was found to be due to rather large amounts of graphite under the inner nickel sample cup. This material was presumably formed from  $C_4F$  which was blown around in the nickel crucible while helium was being added. It has been determined in this laboratory that at elevated temperatures  $C_4F$  decomposes to graphite and  $CF_4$ , so this would appear to be a logical explanation for the presence of the graphite.

In an effort to reduce the scatter in the results and at the same time reduce the size of the graphite residue, a new series of experiments was begun in which the smaller nickel sample cup was omitted. The  $C_4F$ -silicon mixture was weighed out into the more massive nickel crucible. The results of these experiments are reported in Table VIII.

#### 4. Results of Combustion Runs.

Analysis of the combustion product gases was carried out by allowing a small portion of the gaseous contents of the bomb to fill an evacuated 10 cm gas IR cell fitted with  $\text{CaF}_2$  windows. The only detectable gaseous products were  $\text{CF}_4$  (g) and  $\text{SiF}_4$  (g). The solid residues from each combustion experiment were weighed to  $\pm 0.02$  mg after being carefully dusted from the bomb fittings. An X-ray powder pattern of this residue indicated it to be graphite.

Certain auxiliary data were employed in deriving the energy of combustion of the  $\text{C}_4\text{F}$  sample in fluorine. These data are given in Table VII. In the computation of the temperature changes, a computer program, CALOR<sup>(17)</sup>, was used which utilizes a least squares fit for the linear data in the initial and final periods of the combustion experiment, and a trapezoidal integration of the main period data immediately after ignition.

The combustion data have also been corrected to the standard states of 25°C, and 1 atmosphere pressure using the techniques described by Hubbard<sup>(13)</sup>. These small corrections appear as  $\Delta E$  (contents) and  $\Delta E$  (gas) in Table VIII.

All weights have been reduced to mass in vacuo<sup>(18)</sup>.

### CONCLUSIONS AND RECOMMENDATIONS

#### 1. Future Samples.

There are a number of other solid fluorocarbons of the formula  $\text{CF}_n$ , where  $n = 0.4-0.9$ . Many of these compounds have already been tested and found to be useful cathodic depolarizers in conjunction with lithium in batteries<sup>(19)</sup>. A compound of this type,  $\text{CF}_{0.7}$ , has been prepared in this laboratory and is currently being purified. It is planned that  $c_p$  and heat of combustion measurements will be carried out in the near future.

Other carbon-containing compounds are planned for study as possible cathodic depolarizers after being fluorinated. If any of these compounds prove promising their thermochemical properties will also be studied.

#### 2. Discussion of Heat Capacity Data.

The heat capacity curve of CF exhibits no unusual features except for its failure to follow a Debye function at low temperatures. This

TABLE VII.  
Auxiliary Data (25 °C)

$c_p$ (cal/deg. g.)		$C_v$ (cal./deg. mole)	
Si	0.170 <sup>a</sup>	F <sub>2</sub>	5.49 <sup>a</sup>
W	0.032 <sup>b</sup>	SiF <sub>4</sub>	15.61 <sup>a</sup>
CF <sub>0.2369</sub>	0.58 <sup>c</sup>	WF <sub>6</sub>	26.46 <sup>b</sup>
		CF <sub>4</sub>	12.61 <sup>a</sup>
$\Delta E_c^\circ/M$ (cal/g)		$(\partial E/\partial P)_T$ (cal/atm. mole)	
C	-18,520.4 <sup>d</sup>	F <sub>2</sub> /CF <sub>4</sub>	-2.058 <sup>d</sup>
Si	-13,721.8 <sup>e</sup>	(mixture)	
W	- 2,231.9 <sup>f</sup>		

<sup>a</sup>National Bureau of Standards Technical Note No. 270-2, U.S. Government Printing Office, Washington, D. C. <sup>b</sup>JANAF Thermochemical Tables, Second Edition, NSRDS-NBS 37, U.S. Government Printing Office, Washington, D. C., 1971. <sup>c</sup>Estimated on the basis of  $c_p$  of graphite, CF and CF<sub>0.24</sub> at 50 K. <sup>d</sup>Reference 16. <sup>e</sup>S. S. Wise, J. L. Margrave, H. M. Feder, and W. N. Hubbard, J. Phys. Chem., 67, 815(1963). <sup>f</sup>P. A. G. O'Hara and W. N. Hubbard, J. Phys. Chem., 70, 3353(1966).

TABLE VIII.

Summary of Combustion Data on  $C_4F$  in Fluorine at 298.16 K.

	35-IV	40-IV	41-IV	42-IV	43-IV
m(compound), g	.30228	.30056	.30144	.30034	.30013
m(tungsten), g	.29304	.31849	.31546	.32350	.32115
m(silicon), g	.02926	.03178	.03055	.03429	.03121
m(residue), g	.00416	.00338	.00235	.00137	.00050
$\Delta t_c$ , deg.	1.37471	1.39771	1.39934	1.42061	1.40897
$E(\text{calor})(-\Delta t_c)$ , cal	-4941.26	-5023.93	-5029.79	-5106.24	-5064.40
$\Delta E$ (contents), cal <sup>a</sup>	-1.73	-1.75	-1.76	-1.77	-1.76
$\Delta E$ (silicon), cal	401.50	436.08	419.20	470.52	428.26
$\Delta E$ (tungsten), cal	654.03	710.84	704.07	722.02	716.77
$\Delta E$ (gas), cal <sup>b</sup>	-0.07	-0.07	-0.07	-0.07	-0.07
$\Delta E(\text{ign})$ , cal	0.78	0.78	0.78	0.78	0.78
$\Delta E$ (residue), cal	-77.04	-62.57	-43.52	-25.37	-9.26
$\Delta E^\circ/M$ (compound), cal/g	-13,112.97	-13,115.65	-13,107.38	-13,113.00	-13,093.26

$$\Delta \bar{E}_c^\circ/M = -13,103.4 \pm 4.1^c \text{ cal/g}$$

<sup>a</sup>  $\Delta E$  (contents) =  $E^1(\text{cont})(t^1-25) + E^f(\text{cont})(25-t^f + \Delta t \text{ corr})$ ; see Reference 13.  
<sup>b</sup> Sum of items 32 and 34 in Reference 13. <sup>c</sup> Standard deviation of the mean.

behavior is not surprising since graphite also behaves strangely at very low temperatures. Because of this behavior, more work will be done on the extrapolation to 0 K but it is not expected that there will be any significant changes in the thermodynamic functions at room temperature.

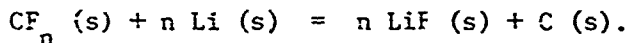
The heat capacity data for  $C_4F$ , although not complete up to room temperature, show a very surprising feature. This feature becomes obvious when comparing the heat capacities of one mole of graphite<sup>(10)</sup>, one mole of CF, and one-fourth mole of  $C_4F$  given in Table IX. In each case the heat capacity is for an amount of material containing one mole of carbon. The fact that the addition of one fluorine atom to each carbon atom in forming CF raises the heat capacity of CF significantly above that of graphite is to be expected. The fact that adding one fluorine atom to every fourth carbon atom to form  $C_4F$  raises the heat capacity of  $C_4F$  almost to the level of that of CF is surprising. This disproportionally large heat capacity would indicate that the carbon-fluorine bonding in  $C_4F$  is quite different from that in CF.

### 3. Calculation of Gibbs Free Energy for Cell Reaction.

The heat of formation of  $CF_n$  with  $n = 1.12$  was determined by Wood, et al.<sup>(15)</sup> This was corrected for a new value of the heat of formation of  $CF_4$ <sup>(16)</sup> to give a value of  $-195.73 \pm 0.96$  kJ/mole for the heat of formation of  $CF_n$  with  $n = 1.12$ . Using this data and heat of formation data for other perfluorinated hydrocarbons<sup>(15)</sup>, we can write for the heat of formation of  $CF_n$

$$\Delta H_f^\circ_{298} = -258.0 n + 93.3 \text{ kJ/mole.}$$

For the reaction



the enthalpy may be written as

$$\Delta H^\circ = n \Delta H_f (LiF) - \Delta H_f (CF_n)$$

Using the value for the heat of formation of LiF given in the JANAF Thermochemical Tables<sup>(20)</sup>, we obtain

TABLE IX.

Relative Heat Capacities of Graphite, CF, and C<sub>4</sub>F.

T	Graphite	CF	C <sub>4</sub> F <sub>*</sub>
(K)	c <sub>p</sub> (J/mole K)	c <sub>p</sub> (J/mole K)	c <sub>p</sub> (J/mole K)
15	0.043	0.311	0.260
25	0.126	0.721	0.520
50	0.507	2.399	1.448
150	3.232	14.21	
300	8.597	27.01	



$$\Delta H_{298}^{\circ} = -93.3 - 358.9 n \quad (\pm 1.3) \text{ kJ/mole.}$$

Using the entropy for  $CF_n$  with  $n = 1.09$  as determined in this research, the entropy of graphite as given in JANAF Tables, and using the Kopp approximation we may write

$$S_{298}^{\circ} (CF_n) = 5.69 + 16.02 n \quad \text{J/mole K}$$

Using the JANAF entropy data for the entropies of lithium and lithium fluoride, we may write for the entropy change of the cell reaction

$$\Delta S_{298}^{\circ} = (-9.46 \pm 0.09) n \quad \text{J/mole K}$$

The Gibbs free energy change for the cell reaction, then, is

$$\Delta G_{298}^{\circ} = -93.3 - 356.1 n \quad (\pm 1.3) \text{ kJ/mole}$$

Using the relationships,

$$E^{\circ} = - \frac{\Delta G^{\circ}}{nF}$$

and

$$\frac{dE^{\circ}}{dT} = \Delta S^{\circ}/nF$$

the standard potential and its temperature coefficient of the cell reaction may be calculated. These are tabulated as a function of  $n$  in Table X.

Note that the equation for the temperature coefficient may be combined with the expression for  $\Delta S_{298}^{\circ}$  to give

$$\frac{dE^{\circ}}{dT} = \frac{-9.46}{F} = 0.0001 \text{ v/K}$$

and does not vary with  $n$ .

In the near future, we will generate a table of Gibbs free energy for the cell reaction as a function of temperature.

#### 4. $C_4F$ Data.

Using the energy of combustion of the sample  $CF_{0.2359}$  in fluorine and the best available heat of formation value for  $CF_4$  (gas)<sup>(16)</sup>, it is possible to derive values for the enthalpy of combustion and enthalpy of

formation of  $\text{CF}_{0.2369}$  at 298.15 K. These values are summarized in Table XI. When sufficient heat capacity data have been gathered for this compound (see 1, above) it will be possible to calculate  $\Delta G^\circ$  and  $E^\circ$  for the electrochemical reaction

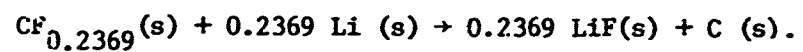


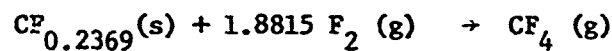
TABLE X

Changes in Certain Thermodynamic Quantities of  $\text{CF}_n$  for  
Various Values of  $n$

$n$	$-\Delta S_{298}^\circ$ (J/mole K)	$-\Delta G_{298}^\circ$ (kJ/mole)	$E^\circ$ (volts)
0.7	$6.62 \pm 0.06$	342.6	5.07
0.8	$7.57 \pm 0.07$	378.2	4.90
0.9	$8.51 \pm 0.08$	413.8	4.76
1.0	$9.46 \pm 0.09$	449.4	4.66
1.1	$10.41 \pm 0.10$	485.0	4.57
1.12	$10.59 \pm 0.10$	492.1	4.55

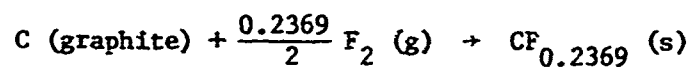
TABLE XI.

Derived Data for  $C_4F$  at 298.16 K.



$$\Delta E_c^\circ = -905.58 \pm 0.28^a \text{ kJ/mole}^b$$

$$\Delta H_c^\circ = -907.76 \pm 0.28 \text{ kJ/mole}$$



$$\Delta H_f^\circ = -25.43 \pm 0.84 \text{ kJ/mole}^c$$

---

<sup>a</sup>Standard deviation of the mean.    <sup>b</sup>Thermochemical calorie = 4.184 J.

<sup>c</sup>Referred to  $\Delta H_f^\circ(CF_4, g) = -933.20 \pm 0.75 \text{ kJ/mole}$ ; Reference 16.

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