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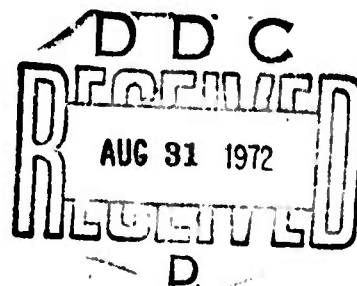
## FOREIGN TECHNOLOGY DIVISION



### METHOD OF PREPARING HETERO-ORGANIC PHOSPHONITRILE POLYMERS

by

S. M. Zhibukhin, V. V. Kireyev,  
et al.



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**UNCLASSIFIED**  
Security Classification

**DOCUMENT CONTROL DATA - R & D**

(Security classification of title, body of abstract and indexing annotation must be entered when the overall report is classified)

1. ORIGINATING ACTIVITY (Corporate author) Foreign Technology Division Air Force Systems Command U. S. Air Force		2a. REPORT SECURITY CLASSIFICATION <b>UNCLASSIFIED</b>	
		2b. GROUP	
3. REPORT TITLE  METHOD OF PREPARING HETERO-ORGANIC PHOSPHONITRILE POLYMERS			
4. DESCRIPTIVE NOTES (Type of report and inclusive dates) Translation			
5. AUTHOR(S) (First name, middle initial, last name)  Zhivukhin, S. M. ; Kireyev, V. V. ; Kolesnikov, G. S. and Raygorodskiy, I. M.			
6. REPORT DATE 29 March 1968		7a. TOTAL NO. OF PAGES 4	7b. NO. OF REFS
8a. CONTRACT OR GRANT NO.		8b. ORIGINATOR'S REPORT NUMBER(S)  FTD-HT-23-433-72	
a. PROJECT NO. 7343			
c.		8c. OTHER REPORT NO(S) (Any other numbers that may be assigned this report)	
d.			
10. DISTRIBUTION STATEMENT  Approved for public release; distribution unlimited.			
11. SUPPLEMENTARY NOTES		12. SPONSORING MILITARY ACTIVITY  Foreign Technology Division Wright-Patterson AFB, Ohio	
13. ABSTRACT  This method of preparing hetero-organic phosphonitrile polymers by the interaction of alkoxy- or -chloroalkoxy-phosphazenes with hetero-organic compounds containing halogens is distinguished by the fact that hetero-organic compounds containing a halogen in the organic radical are used. This is done to raise the hydrolytic stability of polymers. The general formula for these compounds is given. [AA1016879]			

14. KEY WORDS	LINK A		LINK B		LINK C	
	ROLE	WT	ROLE	WT	ROLE	WT
Chemical Patent Thermal Stability Organometallic Compound Phosphonitrile Chemical Synthesis Chlorinated Organic Compound Organosilicon Compound Organogermanium Compound Organolead Compound Organotitanium Compound Organic Azine Compound Ethoxy Compound						
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# EDITED TRANSLATION

FTD-HT-23-433-72

METHOD OF PREPARING HETERO-ORGANIC PHOSPHONITRILE  
POLYMERS

By: S. M. Zhivukhin, V. V. Kireyev, et al.

English pages: 4

Source: USSR Patent No. 256257 (Appl. No.  
1229212/23-5, March 29, 1968),  
1970, 2 pages.

Requester: ASD

Translated by: SSgt René E. Courville.

UR/0000-70-000-000

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TRANSLATION DIVISION  
FOREIGN TECHNOLOGY DIVISION  
WP-APB, OHIO.

FTD-HT-23-433-72

Date 12 Apr 1972

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# U. S. BOARD ON GEOGRAPHIC NAMES TRANSLITERATION SYSTEM

Block	Italic	Transliteration	Block	Italic	Transliteration
А а	<i>А а</i>	A, a	Р р	<i>Р р</i>	R, r
Б б	<i>Б б</i>	B, b	С с	<i>С с</i>	S, s
В в	<i>В в</i>	V, v	Т т	<i>Т т</i>	T, t
Г г	<i>Г г</i>	G, g	У у	<i>У у</i>	U, u
Д д	<i>Д д</i>	D, d	Ф ф	<i>Ф ф</i>	F, f
Е е	<i>Е е</i>	Ye, ye; E, e*	Х х	<i>Х х</i>	Kh, kh
Ж ж	<i>Ж ж</i>	Zh, zh	Ц ц	<i>Ц ц</i>	Ts, ts
З з	<i>З з</i>	Z, z	Ч ч	<i>Ч ч</i>	Ch, ch
И и	<i>И и</i>	I, i	Ш ш	<i>Ш ш</i>	Sh, sh
Й й	<i>Й й</i>	Y, y	Щ щ	<i>Щ щ</i>	Shch, shch
К к	<i>К к</i>	K, k	Ъ ъ	<i>Ъ ъ</i>	"
Л л	<i>Л л</i>	L, l	Ы ы	<i>Ы ы</i>	Y, y
М м	<i>М м</i>	M, m	Ь ь	<i>Ь ь</i>	'
Н н	<i>Н н</i>	N, n	Э э	<i>Э э</i>	E, e
О о	<i>О о</i>	O, o	Ю ю	<i>Ю ю</i>	Yu, yu
П п	<i>П п</i>	P, p	Я я	<i>Я я</i>	Ya, ya

\* ye initially, after vowels, and after ъ, ь; e elsewhere.  
 When written as ѣ in Russian, transliterate as yě or ě.  
 The use of diacritical marks is preferred, but such marks  
 may be omitted when expediency dictates.

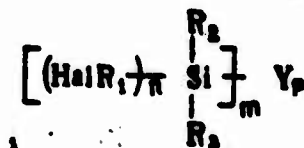
## METHOD OF PREPARING HETERO-ORGANIC PHOSPHONITRILE POLYMERS

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G. S. Kolesnikov and I. M.  
Raygorodskiy

(Applicant: Moscow Institute of Chemical  
Technology im. D. I. Mendeleev)

A method exists for preparing polymer compounds containing phosphorous elements with bonds  $-N-\overset{\overset{|}{\text{P}}}{\text{P}}-\text{O}-\mathfrak{Z}$ , where  $\mathfrak{Z}$ —the organo-substituted atoms of silicon, tin, germanium, lead, titanium and others. Such polymers, containing in the basic chain the  $\text{P}-\text{O}-\mathfrak{Z}$  bond, provide unsatisfactory hydrolytic stability, which reduces the possibility of their practical application.

In order to raise the hydrolytic stability of polymers, it is proposed that the hetero-organic compounds be used which contain a halogen in the organic radical. These compounds have the following general formula:



where  $R_1$  - methyl, ethyl, propyl,

$R_2, R_3$  - alkyl- or aryl-radicals;

Y - alkyl, aryl, oxygen, methoxy-, ethoxy-,

n, m - 1, 2, 3, 4,

p - 0, 1, 2, 3, and

they interact with alkoxyphosphazenes (AFA) or alkoxychlorophosphazenes (AKhFA).

The proposed method makes it possible to sharply increase the hydrolytic stability of polymers without losing their heat and fire resistance; a high process rate is provided. During the accomplishment of the method alkyl chloride is given off which, being inert under the conditions of the process, does not effect the course of the side-reactions and can be easily eliminated from the process.

Example 1. Heated in a four-necked flask (equipped with an agitator, a thermometer, a low-temperature trap and a bubbler for the nitrogen supply) at  $160^{\circ}\text{C}$  for 5 h are 5.24 g of hexabutoxycyclotriphosphazotriene and 2.13 g of  $[\text{ClCH}_2 - \underset{\text{CH}_3}{\overset{\text{CH}_3}{\text{Si}}}]_3\text{O}$ . In the trap are caught 1.40 g of butyl chloride (83% of the theoretical). After the reaction mixture is cooled, it is extracted with petroleum ether (fraction  $40-70^{\circ}\text{C}$ ), and then is dried out. A solid transparent polymer (4.2 g of it) is received that is brown in color.

Found, %: P 16.3, N 7.40, C 33.41, H 7.80, Si 9.5.

Example 2. Hexabutoxycyclotriphosphazotriene (5.29 g) and tetrakis(chloromethyl)dimethyldisiloxane (2.62 g) are heated in the device described in Example 1 at  $160^{\circ}\text{C}$  for 4 h. The quantity of liberated butyl chloride is 1.5 g (89% of the theoretical). After cooling and extraction we received 4.7 g (75.5% of the

theoretical) of transparent light-yellow polymer, which is insoluble in organic solvents.

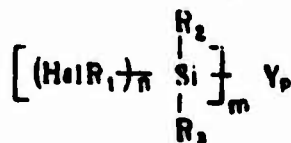
Found, %: C 30.6, H 6.93, Cl 6.92, N 8.64, P 18.90, Si 8.16.

Example 3. Hexabutoxytriphosphazene (4.3 g) and tetramethyl-tetrachloromethylcyclotetrasiloxane (2.48 g) are heated for 2 h at 160°C. The reaction mixture is vacuum evaporated at 160°C and dried out. Received are 5.38 g of light-yellow insoluble polymer.

Example 4. Hexabutoxycyclotriphosphazotriene (5.24 g), bis(chloromethyl)tetramethyldisiloxane (2.13 g), o-dichlorobenzene (20 ml) and quinoline (0.1 g) are heated at 160°C for 3 h. After the solvent is distilled in a vacuum, a solid transparent polymer (4.0 g), brown in color, is received.

#### Object of the Invention

This method of preparing hetero-organic phosphonitrile polymers by the interaction of alkoxy- or -chloroalkoxy-phosphazenes with hetero-organic compounds containing halogens *is distinguished* by the fact that hetero-organic compounds containing a halogen in the organic radical are used. This is done to raise the hydrolytic stability of polymers. The general formula for these compounds is



where  $\text{R}_1$  - methyl, ethyl, propyl,

$\text{R}_2, \text{R}_3$  - alkyl or aryl,



Y - alkyl, aryl, oxygen, methoxy, ethoxy,

n, m - 1, 2, 3, 4,

p - 0, 1, 2, 3.