AD 692103

THE VAPOR PRESSURE OF STANDARD SAMPLES OF GOLD AND SILVER

GERARD L. HAURY

TECHNICAL REPORT AFML-TR-68-368

JUNE 1969

This document has been approved for public release and sale; its distribution is unlimited.

AIR FORCE MATERIALS LABORATORY AIR FORCE SYSTEMS COMMAND WRIGHT-PATTERSON AIR FORCE BASE, OHIO

> Reproduced by the CLEARINGHOUSE for Federal Scientific & Technical Information Springfield Va. 22151

BLANK PAGE

R. Pha

NOTICE

When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

This document has been approved for public release and sale; its distribution is unlimited.

	And a second sec
ACCOL	tor a
ar TI	NOTE BRIDE
192	Bat SET D
0.1100.000	4 1
101212 (215)	Manager
01817.051	Section 2 merel
1000	
BIST.	With Mild Light
1	

Copies of this report should not be returned unless return is required by security considerations, contractual obligations, or notice on a specific document.

200 - August 1969 - CO455 - 86-1911

THE VAPOR PRESSURE OF STANDARD SAMPLES OF GOLD AND SILVER

GERARD L. HAURY

This document has been approved for public release and sale; its distribution is unlimited.

· · .

FORE WORD

This report was prepared by the Thermo and Chemical Physics Branch, Materials Physics Division, Air Force Materials Laboratory. The work was initiated under Project No. 7360, "Chemical, Thermal, and Dynamic Properties of Materials," Task No. 736001, "Thermo and Chemical Physics," and was administered under the direction of the Air Force Materials Laboratory, Wright-Patterson Air Force Base, Ohio, with Mr. Gerard L. Haury (MAYT), as Project Engineer.

This report covers work accomplished during the period November 1967 to September 1968. It was submitted by the author in November 1968.

The author wishes to express his thanks to Mr. Bruce Schreiber for aid with the experimental work, to Dr. Joseph Davison for use of a computer least squares program, and to Dr. Emile Rutner for discussions and suggestions on all phases of this effort.

This report has been reviewed and is approved.

IlanAllA

HYMAN MARCUS Acting Chief, Thermo and Chemical Physics Branch Materials Physics Division Air Force Materials Laboratory

ABSTRACT

In conjunction with a National Bureau of Standards (NBS) program to obtain standard vapor pressures of metals at high temperatures, the vapor pressures of gold and silver were measured by the Knudsen effusion technique. The sample of gold furnished by NBS was 99.999% pure. Vapor pressures were determined for liquid gold in the temperature range 1700° to 2000°K. A value of $(\Delta H^{\circ}_{298})_{v} = 87.58 \pm 2.12$ kcal/mole $(\pm 2.42\%)$ was obtained by combining the results of three separate determinations of the slope of ln (pressure) vs 1/temperature (second law plot). Using the third law of thermodynamics, the above vapor pressure data was combined with available thermodynamic data to yield an average $(\Delta H^{\circ}_{298})_{v} = 88.01 \pm 0.30$ kcal $(\pm 0.34\%)$ for the three separate sets of determinations.

The sample of silver furnished by NBS was 99.9999% pure. Vapor pressures were determined for liquid silver in the temperature range 1370° to 1525°K. A value of $(\Delta H^{\circ}_{298})_{v} = 72.67 \pm 1.88$ kcal/mole ($\pm 2.59\%$) was obtained by com-/ bining the results of three separate determinations of the slope of ln (pressure) vs 1/temperature (second law plot). The average third low value of $(\Delta H^{\circ}_{298})_{v}$ for the same three sets of determinations was 67.86 ± 0.21 kcal/mole ($\pm 0.31\%$).

TABLE OF CONTENTS

SECTIO	N	PAGE
I	INTRODUCTION	1
п	EXPERIMENTAL	2
	1. Description of Apparatus	2
	2. Experimental Procedures	4
	3. Treatment of Data	4
ш	THEORY AND DISCUSSION	14
IV	CONCLUSIONS	19
	REFERENCES	21

ILLUSTRATIONS

		1
FIGURE		22
1.	Schematic of Apparatus	23
2.	Cross-Section View of Graphite Crucible	24
3.	Curves 1, 2, and 3 of NBS Gold	
	Curve 4 of NBS Silver	25
4.		26
5.	Curve 5 of NBS Silver	27
6.	Curve 6 of NBS Silver	28
7.	Conductance	29
8.	Composite of Curves 1, 2, and 3 of NBS Gold	
9.	Composite of Curves 4, 5, and 6 of NBS Silver	30
10.	Vapor Pressure of Gold - Comparison of G. L. Haury and L. Ward (Ref. 5) Data	31

v

PAGE

TABLES

TABLE			
		PAGE	
I	Crucible Dimensions	2	
п	Sample and Orifice Areas and Orifice and Cell Clausing Factors	3	
ш	Complete Data, Including Mass Losses, Derived Pressures, Correction Factors, and Equilibrium Vapor Pressures for the Knudsen Effusion Determination of the Vapor Pressure of Gold	7	
IV	Complete Data, Including Mass Losses, Derived Pressures, Correction Factors, and Equilibrium Vapor Pressures for the Knudsen Effusion Determination of the Vapor Pressure of Silver		
v	Reduced Data - Gold	8	
•	Neudeed Data - Gold	11	
VI	Reduced Data - Silver	12	
VII	Sample Calculation for Third Law Heats	13	
VIII	ΔH_{298}° Data Comparisons for Gold and Silver in kcal/mole	19	

SECTION I

INTRODUCTION

The use of gold and silver as thin film conductors, coatings on satellites, mirrors, and optical filters has increased the importance of an accurate vapor pressure of these substances since they are deposited by effusion onto the desired surface. Furthermore, the vapor pressures of gold and silver can be determined to a high degree of accuracy and therefore these substances can be used as vapor pressure standards. To this end, the National Bureau of Standards (NBS) has initiated a programent to determine the vapor pressure of these and other metals at high temperatures. The Bureau's effort is also concerned with refining the various techniques used for measuring low vapor pressures at high temperatures. The work reported herein which covers the vapor pressures of liquid gold and silver is aimed at improving the Knudsen effusion technique for the determination of vapor pressures.

SECTION II

EXPERIMENTAL

1. DESCRIPTION OF APPARATUS

A conventional vacuum evaporator (Figure 1, Reference 1) consisting of a bell jar (a), housed the effusion cell and associated equipment, such as the electron beam furnace. The bell jar was pumped down to pressures of 10^{-5} torr by the diffusion pump (b) and fore pump (c).

A cross section of the type of crucibles used is shown in Figure 2. They were made of graphite and the orifices were machined to the size and contour as shown in Table I.

Curves	d _h (in.)	1 _h (in.)	t (in.)	Id (in.)	Ib (in.)	I ₀ (in.)	I _C (in.)	a (deg)
Curve I	0.0436	0.0425	0.125	0.28	0.18	0.37	0.13	60
Curve 2	0.0436	0.0425	0.125	0.28	0.18	0.37	0.13	60
Curve 3	0.0308	0.0595	0.125	0.28	0.18	0.37	0.13	30
Curve 4	0.0438	0.0553	0.125	0.38		0.37	0.13	30
Curve 5	0.033	0.0505	0.125	0.38		0.37	0.13	30
Curve 6	0.042	0.0565	0.125	0.38		0.37	0.13	30
NOTE	crucib	mbols co le so desi nd in Figu	gnated	in Figu	re 2. 1	nsions The cur	of the ves mo	y

TABLE I

CRUCIBLE DIMENSIONS

Table II gives the areas of the holes A_h , area of the sample A_s , and the overall clausing factor for the cell body.

The crucibles were heated by electron bombardment between 1700° and 2000°K. Filaments (f) and (g) were the sources of electrons which were

accelerated through a potential drop of 1000 V by the use of the high voltage power supply (h). The furnace is similar to one utilized by Panish (Reference 2).

Curves		A _h * (cm ²)	A _s # (cm ²)	w _h #	w _c *
Curve	1	0.00962	0.70	0.5120	0.55
Curve	2	0.00962	0.70	0.5120	0.55
Curve	3	0.00962	0.70	0.3344	0.55
Curve	4	0.00973	0.70	0.4286	0.46
Curve	5	0.0055	0.70	0.3843	0.46
Curve	6	0.00893	0.70	0.4163	0.46
sur for	fac the	e area of sar	nole cm": \	m ² ; A _s is the W _h is the clau ling factor for	ising fact

TABLE II SAMPLE AND ORIFICE AREAS AND ORIFICE AND CELL CLAUSING FACTORS

The lower tantalum shields (s) were dropped below the ends of side shields (r) about one inch so that the crucible chamber could be adequately pumped out during effusion. Arcing occurred due to high pressures before this was done.

The temperature was controlled by measuring the high voltage current between the crucible and the filaments, and controlling the filament heating current to maintain the high voltage power constant. This was essentially done by a servomotor (n) which moved a resistor (o) to adjust the current to a preset value.

The temperature was read with a Leeds and Northrup (model 8622) pyrometer sighted on blackbody holes in the bottom and top of the crucible. The pyrometer was calibrated against a standard NBS lamp. The temperatures were determined to ± 10 K at 2200 K. Temperature readings were taken periodically during the course of an experiment and the sight glass at (p) was cleaned between runs to assure accurate temperature readings.

2. EXPERIMENTAL PROCEDURES

A sample to be evaporated was placed inside a weighed crucible and heated to the desired temperature for a given time. The weight loss was found by weighing the residue and the empty crucible. Mass losses were determined to ± 0.1 mg. Corrections were made for the vaporization and oxidation of the crucible when required. The empty crucible was heated at the same temperatures and for the same lengths of time as the metal samples. Weight loss corrections were made for the carbon loss of the crucible for each evaporation experiment (Reference 1).

In order to minimize the temperature gradient between the top and bottom of the crucible, the crucible was either raised or lowered in relation to the filaments until a minimum temperature difference between the blackbody cavities was observed. The crucible was supported by a 1/16 inch tungsten rod inserted into a cavity in the bottom center of the crucible. About 1/4 inch below the crucible a notch was ground into the rod so as to minimize the conductive heat leak. This rod could be raised or lowered as required to position the crucible. The temperature gradient never exceeded 10° and the average temperature between the top and bottom was reported as the temperature of the crucible. To minimize their weight loss, the carbon crucibles were coated after each determination with pyrolytic graphite. The coating was applied by heating the crucible in methane at 1400°C for five minutes.

3. TREATMENT OF DATA

If the system is an evaporating system at equilibrium, the change of the mass rate of flow from the Knudsen cell with temperature is related to the heat of vaporization, and is given by

$$\frac{d(\ln \dot{m}_{i})}{d(1/T)} = \frac{d(\ln P_{i})}{d(1/T)} + \frac{T}{2} = \frac{\Delta H_{vi}}{R} + \frac{T}{2}$$
(1)

where ΔH_v° is the standard heat of vaporization. The slope of a plot of $\ln \dot{m}$ vs 1/T should give the heat of vaporization, if we assume the difference in the heat capacity of the gas and liquid is zero. The error due to heat capacity

differences is minimized if we assume that ΔH_v° is taken at the mean temperature of the experiment.

During the vaporization of gold, only Au is considered to be the effusing species (References 3 and 4); therefore, the vapor pressure was calculated using the following relation (Reference 5).

$$\dot{m} = \frac{W_h A_h}{17.14} P_c M^{1/2} T^{-1/2}$$
(2)

where

m = mass loss in gm/sec (corrected for crucible loss)

 W_h = clausing factor for the orifice geometry employed (Reference 6). In this work, the values are listed in Table II.

 $A_{\rm h}$ = orifice area cm² (Table II)

- $P_o =$ calculated pressure mm Hg (Table III)
- M = molecular wt of gold, 196.97
- T = observed temperature °K. °C 'as read' + correction for sight glass $(2.5\% \times °C) + 273.16°$.

The pressure, P_c , obtained by the use of Equation 2, was corrected for the actual sample area used (Table II) and the flow through the channel of the body of the Knudsen cell (Reference 7). The relation between the uncorrected equilibrium pressure, P'_e , and the observed pressure, P_c , is given by Equation 3 (Reference 7 and 8).

$$P'_{e} = (1 + \frac{f_{c}}{W_{c}} - 2f_{c} + f_{1})P_{c}$$
(3)

where

$$f_1 = \frac{W_h \cdot A_h}{\alpha A_s}$$
 $f_c = \frac{W_h \cdot A_h}{A_c}$

and a = condensation coefficient and is taken as 1 for most metals. The symbols are defined in Table II.

The conditions of the experiment are such that $P'_e = 1.005 P_c$ for curves 1 and 2, and 1.0017 P_c for curve 3 of Figure 3. Equation 3 gives a positive correction, i.e., $P'_e > P_c$. (See curves 1 and 2, Table III.) Further corrections which were applied were due to the increase in the cavity area, A_h , caused by the thermal expansion of the graphite. The calculated change in A_h varied from 1.36% at 2050% to 0.90% at 1700% when the data for the coefficient of expansion of graphite given in Reference 9 was used. This correction reduced the observed value of P'_e . A third correction factor which was applied was due to the effect of pressure on the conductance of the gas through the orifice. This correction is obtained from Figure 7 (Reference 5, p. 108). The ratio of the conductance F/F_t given in this figure is obtained by using the value of the conductance F, under the conditions of the experiment, and the conductance F_t which is calculated by considering the flow to be purely molecular. The correction F/F_t is listed in Table III and is negative when greater than 1, thus decreasing the value of P'_e.

The observed pressures P_c were thus corrected by the above three factors as shown in Tables III and IV. The overall correction varied from 0.5 to 6.0% depending upon the temperature and orifice size. Tables III and IV show the final vapor pressure, P_e , as determined by the above procedures for gold and silver, respectively.

a. Sample calculation:

Gold, Run 6

time-averaged temperature 'as read' = 1704°C

+2.5% for sight port loss +273 = 2020%

The average temperature = $\frac{\sum T \Delta t_i}{\sum \Delta t_i}$, where Δt_i is the time interval at the temperature T_i . This average temperature can be used as the temperature for the determination. This approximation is valid because the deviations from the mean were less than 10°C (Reference 10).

			0000 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		01557		000000	
-	Certain Factor		00000000000000000000000000000000000000	-	00000000 00000000 00000000000000000000		0000000	100 H
	Fine Factor 1+ F/F,		88-55550855 686666666	-	0000000	•	00000000	(1) Sas Section II
Correction Factors	(c) Oritica Thermal Espansion I - (DA ₆ / A ₆)		0000000000		-000-000			
	Correct Pc		5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5		888888888			340 Section H .
		Carre I, Figure 3	0.0000000000000000000000000000000000000	N	10100000000000000000000000000000000000	Carres, Figure 3		(*) 3**
		3	0.5478 0.01181 0.02347 0.53189 0.53189 0.04215 0.03325 0.03325	- 5	0.01519	3	0.003150 0.003150 0.03553 0.03541 0.02241 0.02241 0.02241 0.02265 0.1575 0.1275	
	193		0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		0.00211		0.00126	
:	113		000000000000000000000000000000000000000		000000000000000000000000000000000000000			a la latera la latera
Rev Dete			0.000000000000000000000000000000000000		0.0350000035000000000000000000000000000		000000000000000000000000000000000000000	1
	11		00000000000000000000000000000000000000		2240		112000000000000000000000000000000000000	
	31		2020 200 2					
	1			0			9:9919959	

.

2

TABLE III

TABLE IL COMPLETE DATA, INCLUDING MASS LOSSES, DERIVED PRESSURES, CORRECTION FACTORS, AND EQUILIBRIUM Vapor pressures for the knudsen effusion determination of the vapor pressure of Silver

-----• 3 000000000000 000000000 000000000 100000000 Correction Factor -----. Ħ Section : · 1/1 +1 ********** 0000000000000 0000000000 3 -******** Correction Fectors Section Expension !- (A A, /A) corrections (See Orifice Thermel ---------.......... 3 000000000000 000000000 0000000000 Product of (b)(o)(d) é •" Section II : 0 : Figure Figure 3.1. Curve 4, Figur 33 -----------. Curve 5. 000000000000 000000000 0000000000 ; 5 (+ 01 × 0401 1.137 .. 10/00 0000000000000 000000000 0000000000 ž 113 and 2000 1355 : en pana ion ì 0000000000000 0000000000 000000000 0.65 % between 298* ------coefficient of 000000000000 000000000 0000000000 Reference 9) ----133 ************** 1 Lineer 0000000000000 000000000 0000000000 (e) 5780 8040 11100 7350 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 20000 11 NN Equation 2 ---------12 3 3 ź ----------TOUL COO-NATO 5

8

AFML-TR-68-368

Time = 4140 seconds Net mass loss = total-crucible loss = 0.22980.003= 0.2268

Using Equation 2

$$\frac{0.2268g}{4140 \sec} = \frac{(0.5120)(0.00962)}{17.14} \times P_c \times \frac{196.97}{2020}$$

$$P_c = 0.6106 \text{ mm}$$

Correction Factors:

$$P_{c} \text{ to } P_{e}, \text{ Equation 3}$$

$$f_{1} = \frac{W_{h} \times A_{h}}{A_{s}} = \frac{0.5120 \times 0.0096}{0.70} = 0.00683$$

$$f_{c} = \frac{W_{h} \times A_{h}}{A_{c}} = \frac{0.5120 \times 0.0096}{0.50} = 0.00984$$

$$W_{c} = 0.55 \text{ (Reference 6)}$$

$$P_{e}' = (1 + \frac{0.00984}{0.55} - 0.01968 + 0.00683) P_{c}$$

$$P_{e}' = 1.005 P_{c}$$

×.

Change in A_h due to thermal expansion from 298° to 2020°K; area increases 1.34% and the correction factor was, therefore, = 1.0000 - 0.0134 = 0.987.

Conductance factor (Figure 7):

F/F₁ vs a P_a/L₁ L₁ = $\frac{2.331 \times 10^{-20} \text{ T}}{P_{mm}\delta}$ (mean free path in cm) P_{mm} δ L₁ = $\frac{2.331 \times 10^{-20} \times 2020}{1 \times 10^{-3} \times (2.88)^2 \times 10^{-16}}$ a = orifice radius = 0.056 cm P_a = average pressure in the orifice in microns and $= \frac{P_c}{2} = 309$ microns δ = atomic diameter for Au = 2.88 \times 10^{-8} \text{ cm} aP_a/L₁ = 0.618 F/F₁ = 0.97 I÷F/F₁ = 1.03

The overall correction factor = $1.005 \times 0.987 \times 1.03 = 1.022$

The third law values $(\Delta H^{\circ}_{298})_{v}$ of all the curves as listed in Tables V and VI were calculated in accordance with the sample calculation of Table VII. The data used for this calculation is given in Table V, curve 2.

The value of P_e as given in Table III was converted to P atm and then to 1n P atm (see Table VII), and -R1n P atm was calculated. From tables of the thermodynamic properties of the elements (Reference 11), values $-\frac{(F^{\circ}-H_{298}^{\circ})}{T}$ and $\frac{-(F^{\circ}-H_{298}^{\circ})}{T}$ were obtained, and $\frac{-\Delta(F^{\circ}-H_{298}^{\circ})}{T}$ was obtained by the difference. The third law value of $(\Delta H_{298,13}^{\circ})_v$, expressed as kcal/mole, was then calculated using the relation $\left(-R\ln P + \left[\frac{-\Delta(F^{\circ}-H_{298}^{\circ})}{T}\right]\right) \times T$ for each temperature. The root-mean-square deviation for curve 2 was calculated as shown in Table VII.

TABLE T

REDUCED DATA - GOLD

Heats of Vaporization and Vapor Pressures of NBS Standard Reference Material No. 685-60 Mil Au Wire from Spaal No. 13 - 1 - 60 Mil.

Heat of Vaporization for the reaction:	Au(1)	Auto
--	-------	------

Curves I 2 3 Composite		ΔH ⁰ 298 t ca Second (± % E	Low	∆H ^o 298kcal/mole Third Law (±% Error)	
		88.52 ± 85.29 ± 89.30 ± 87.58 ±	2.79	88.07 ± 0.32 88.50 ± 0.36 87.45 ± 0.34	
	ve !	Curv	re 2	Curve 3	
т (°к)	P (mmHg)	т (°к)	P (mmHg)	т (°к)	P (mmHg)
1696 1756 1772 1783 1855 1877 1902 1949 2008 2020	0.0121 0.0246 0.0353 0.0459 0.101 0.124 0.156 0.364 0.493 0.624	1717 1776 1822 1881 1910 1955 2023	0.0156 0.0310 0.0702 0.119 0.163 0.276 0.517	7 7 720 766 8 8 864 9 3 97 2007	0.0176 0.0220 0.0366 0.0736 0.119 0.259 0.451 0.594
Composi Curve I: Curve 2: Curve 3;	in PmmHg ≠ in PmmHg ≠	(-41.22 ± 1.00) (-41.69 ± 1.21) (-40.06 ± 1.12) (-42.07 ± 1.05)) 0 ³ т°к + 20.7) 0 ³ / т°к + 19.1	± 0.65	

TABLE VI

REDUCED DATA-SILVER

Heats of Vaporization and Vapor Pressures of NBS Silver Standard Reference Material SRM 678 55E-5

Heat of Vaporization for the Reaction: $Ag_{(1)} \longrightarrow Ag_{(g)}$ assuming predominant species monomeric Ag

Curves 4 5 6 Composite		ves ΔH^0_{298} kcal/mole Second Law (± % Error)		∆H ^o 298 kcal/mole Third Law (±% Error)	
		72.91 ± .71.69 ± 72.94 ± 72.67 ±	2.29 3.56	$\begin{array}{c} 67.55 \pm 0.37 \\ 67.82 \pm 0.24 \\ 68.21 \pm 0.32 \end{array}$	
Curv	• 4	Curve 5		Curv	• 6
т (°к)	P (mm)	т (°к)	P (mm)	Т (°к)	P (mm)
1466 1430 1502 1462 1483 1483 1428 1524 1524 1399 1451 1372	0.179 0.112 0.314 0.183 0.241 0.101 0.456 0.067 0.162 0.0339	1514 1478 1450 1427 1399 1370 1529 1495 1471 1452 1410 1384	0.365 0.211 0.144 0.0933 0.0515 0.0330 0.442 0.258 0.184 0.143 0.0717 0.0494	1 5 1 5 1 4 6 1 1 4 7 8 1 4 2 9 1 3 8 5 1 3 9 8 1 4 3 9 1 4 9 4 1 4 1 8	0.293 0.141 0.200 0.0848 0.0365 0.0481 0.111 0.238 0.0691
Composit Curve 4 Curve 5 Curve 6	in Pmm In Pmm	$\begin{array}{r} \mathbf{z} & (-34.10 \pm 0.8) \\ \mathbf{z} & (-34.22 \pm 1.0) \\ \mathbf{z} & (-33.61 \pm 0.7) \\ \mathbf{z} & (-34.24 \pm 1.2) \end{array}$	6) 10 ³ / T ^e K + 21 7) 10 ³ / T ^e K + 21	.67±0.73 .17±0.53	

TABLE TI

0.0156 0.0310 0.0702 0.1192 0.1633 0.2755 0.5169 	0.4(0.9) 0.15 0.21 0.3(0.6(903 - (F ⁰	$\frac{05 \times 10^{-4}}{24 \times 10^{-4}}$ $\frac{24 \times 10^{-4}}{263 \times 10^{-3}}$ $\frac{49 \times 10^{-3}}{325 \times 10^{-3}}$ $\frac{-H^{9}_{298})\text{Standard Stresson}}{T}$ $\frac{17.75}{18.00}$ 18.19 18.42	T - 29.97 - 29.86 - 29.77
0.0310 0.0702 0.1192 0.1633 0.2755 0.5169 -H ⁰ 298 T 47.72 47.86 47.96 48.10 48.16	0.4(0.9) 0.15 0.21 0.3(0.6(903 - (F ⁰	$\frac{0.8 \times 10^{-4}}{24 \times 10^{-3}}$ $\frac{24 \times 10^{-3}}{49 \times 10^{-3}}$ $\frac{325 \times 10^{-3}}{301 \times 10^{-3}}$ $\frac{-H^{0}_{298})Standard Standard Stan$	$ \begin{array}{r} -10.108 \\ -9.290 \\ -8.761 \\ -8.446 \\ -7.923 \\ -7.294 \\ \hline \hline \hline \hline \hline \hline \hline \hline \hline -29.97 \\ -29.86 \\ -29.77 \\ \hline \end{array} $
0.0702 0.1192 0.1633 0.2755 0.5169 -H ⁰ 298 T 47.72 47.86 47.96 48.10 48.16	0.9 0.15 0.21 0.3(0.6)	$\frac{24 \times 10^{-4}}{163 \times 10^{-3}}$ $\frac{49 \times 10^{-3}}{103}$ $\frac{325 \times 10^{-3}}{301 \times 10^{-3}}$ $\frac{-H^{9}_{298})Standard StrT$ ofference 12) $\frac{17.75}{18.00}$ 18.19	$ \begin{array}{r} - 9.290 \\ - 8.761 \\ - 8.446 \\ - 7.923 \\ - 7.294 \\ \hline $
0.1192 0.1633 0.2755 0.5169 	0.15 0.21 0.30 0.61	63 x 10 ⁻³ 49 x 10 ⁻³ 325 x 10 ⁻³ 301 x 10 ⁻³ - H ⁹ ₂₉₈)Standard St T ference 12) 17.75 18.00 18.19	$ \begin{array}{r} - 8.761 \\ - 8.446 \\ - 7.923 \\ - 7.294 \\ \hline $
0.1633 0.2755 0.5169 	0.21 0.30 0.61	49x 10 ⁻³ 325x 10 ⁻³ 301x 10 ⁻³ -H ⁰ ₂₉₈)Standard Str T oference 12) 17.75 18.00 18.19	$ \begin{array}{r} - 8.446 \\ - 7.923 \\ - 7.294 \\ \hline $
0.5169 -H ⁰ 298 T 47.72 47.86 47.96 48.10 48.16	0.61	H ^o 298)Standard St T ference 12) 17.75 18.00 18.19	-7.294 $-\Delta(F^{0}-H^{0}_{298})$ -29.97 -29.86 -29.77
47.72 47.86 47.96 48.10 48.16	<u>903</u> <u>-(F</u> °	-H ⁹ 298)Standard St T oference 12) 17.75 18.00 18.19	ete -Δ(F ^o -H ^o ₂₉₈) T -29.97 -29.86 -29.77
T 47.72 47.86 47.96 48.10 48.16		T Iference 12) 17.75 18.00 18.19	T - 29.97 - 29.86 - 29.77
47.86 47.96 48.10 48.16	(From Re	17.75 18.00 18.19	-29.86 -29.77
47.86 47.96 48.10 48.16		18.00 18.19	-29.86 -29.77
47.96 48.10 48.16		18.19	-29.77
48.10 48.16			
48.16		18 42	
			-29.68
		18.54	- 29.62
48.26	18.70		-29.56
48.40		18.95	- 29.45
т (°к)	[- R in p + [-	∆(F°- H° 298)])х Т	Dev ²
717	88.29	-0.21	0.044
776	88.71	+0.21	0.044
		-0.62	0.384
			0.006
			0.014
			0.004
			0.152
	avg 88 · 50		0.648
	T °K) 717 776 822 881 910 955 023	Т [-Rinp+[- ⁹ K) 717 88.29 776 88.71 822 87.88 881 88.58 910 88.62 955 88.56	$T = \begin{bmatrix} -R \ln p + \begin{bmatrix} -\Delta (F^{\circ} - H^{\circ} 298) \end{bmatrix} \end{bmatrix} x$ $T = \begin{bmatrix} -R \ln p + \begin{bmatrix} -\Delta (F^{\circ} - H^{\circ} 298) \end{bmatrix} \end{bmatrix} x$ $T = \begin{bmatrix} 717 \\ 88.29 \\ -0.21 \\ 88.71 \\ +0.21 \\ 822 \\ 87.88 \\ -0.62 \\ 88.1 \\ 88.58 \\ +0.08 \\ 910 \\ 88.62 \\ +0.12 \\ 955 \\ 88.56 \\ +0.06 \\ 023 \\ \frac{88.89}{61.89} \\ +0.39 \\ avg 88.50 \end{bmatrix}$

SAMPLE CALCULATION FOR THIRD LAW HEATS (Curve 2, Figure 3, NBS GOLD)

SECTION III

THEORY AND DISCUSSION

The Knudsen effusion technique for the determination of vapor pressures in the range of about 10^{-10} to 10^{-4} atm is one of the principal methods for observing the vaporization behavior of materials at high temperatures. In general, the technique involves heating a substance (i.e., metal) in a small closed container (Figure 1) having a small orifice, and for which the ratio of the area of the orifice to the inside cross section of the container is less than 0.01. The vapor generated from the liquid or solid phase effuses through the orifice into a high vacuum $(10^{-5} \text{ to } 10^{-6} \text{ mm})$. The system, consisting of the vapor and condensed phase of the sample inside the Knudsen cell is often assumed to be in equilibrium. If this is the case, the time and temperature dependence of the mass loss yields the vapor pressure as a function of temperature and also yields the heats of vaporization. The conditions necessary for equilibrium to exist in the system are given below. In the cases of high purity gold and silver the effusing species are predominently the atomic species Au and Ag, respectively (References 3 and 4). Therefore, the following relation between the vapor pressure of the gold or silver in the cell, the mass loss rate and the sample temperature applies (Reference 5).

$$\dot{m} = \frac{W_{h}A_{h}}{17.14} P_{c} M^{1/2} T^{-1/2}$$
(4)

where

- \dot{m} = effusion rate from the cell
- $W_{\rm h}$ = clausing factor

 $A_{\rm h}$ = area of the orifice

M = molecular weight of the effusing species

T = absolute temperature

 P_c = observed pressure in mm Hg

Since the system is not a closed one, the observed pressure P_c may not be the equilibrium pressure, P_e ; therefore, a correction must be made to P_c to obtain P_e . The cell pressure is a function of the orifice and cell geometries, the ratio of the orifice area to the area of the exposed sample surface, and the ratio of the mean free path in the gas phase to the hole geometry. For example, the ratio of the conductance of the gas through the orifice (Figure 7, Reference 5). The ordinate of Figure 7, F/F_t , is the ratio of the conductance (liters/sec) for an average orifice pressure P_a to the conductance for pure molecular flow. To the right of the minimum in curve A, as P_a increases, the conductance, F, increases due to viscous effects, and the correction $(1 \div F/F_t)P_c$ becomes less up to $P_a/L_1 = 1$ where the correction is negligible.

Another effect which is taken into account when correcting P_c to P_e (observed pressure to equilibrium pressure) is the Motzfeldt relations (Reference 7). These take into account the ratio of the orifice area A_h to the cell cross-sectional area A_c and the exposed sample area A_s as follows:

$$P_{e} = (1 + \frac{f_{c}}{W_{c}} - 2 f_{c} + f_{1})P_{c}$$
(5)

$$f_{1} = \frac{W_{h} A_{h}}{\alpha A_{s}}$$
(6)

$$f_e = \frac{W_h A_h}{A_c}$$
(7)

The condensation coefficient, a, for most metals is found to be unity and has been assumed to be unity for gold and silver. The geometry of the sample surface has an effect on the distribution of the molecules after they exit the orifice. Graphite is not easily 'wet' by gold, and the sample tends to remain globular at least to 1700°K; however, if a thorium oxide cup is used, the gold wets it more readily and the evaporating surface tends to be planar (Reference 12). In this work, the sample surface could not be observed while at temperature and since the effusant was not collected on a target, the distribution of effusant was not determined. Similarly, in the case of silver, the graphite was not wetted by the silver nor the distribution determined.

The clausing factors (see Table II) were calculated using Freeman's "Transmission Probabilities for Conical Orifices" (Reference 6, p. 26). The transmission probability (or clausing factor) is defined as the probability that a molecule which enters the orifice through one end will escape through the other end. The above tabulated probabilities assume that all surface reflections are diffuse, that is, in accordance with the cosine law, and that there are no gas phase collisions and, therefore, the flow through the orifice is steady-state molecular flow. Surface diffusion or creep on the cell or orifice walls is neglected. It should be emphasized that the above clausing factor calculations are only applicable when the orifice diameter is not greater than one-tenth of the mean free path of the effusing molecules as determined by the pressure in the cell directly under the surface containing the orifice. However, for practical purposes, the calculations may be used for pressures that are 10 times greater than that corresponding to this mean free path. The values are no longer valid if the area of the orifice and/or pressure are sufficient to cause mass motion of the gas (Reference 5) due to viscous effects. In the case of the orifice geometries used for gold in this work (Table I and Figure 2) the orifice entrance pressure must be 0.96 mm or less for the mean free path of the effusant to be less than the orifice diameter. It is of importance to consider the l_h to d_h ratio (Figure 2) because the expressions for the mass rate of flow differ with a variation of the ratio (Reference 13). The highest ratio used in this work was 1.93 (curve 3, Table I). Freeman (Reference 6) observed rootmean-square deviations of up to 3.4% when comparing experimental and theoretical clausing factors for l_h/d_h from 0.195 to 0.800.

The silver vapor pressures and heats of vaporization which were obtained when using the larger orifice were not significantly different from those obtained with the smaller orifice. The smaller orifice area was approximately one-half the larger orifice area (curves 4, 5, and 6 of Figures 4, 5, and 6). This would indicate that the cell pressure was near equilibrium. The crucible orifice areas for the three gold runs were the same (curves 1, 2, and 3 of Figure 3). The second law heat of vaporization of the gold for curve 2, Figure 3, was somewhat lower (3 to 4 kcal) than the other two curves (1 and 3) for no apparent reason. However, the second law heats for the other five curves (1, 2, 4, 5, and 6)were all within the statistical error. Upon exam'nation of Tables V and VI, it is seen that the measured pressures agree within 20% for a given temperature,

thus lending confidence to the technique. The composite curves of Figures 8 and 9 represent a plot of all the data points taken for each sample. In the case of the gold, the composite statistical error was smaller than that of any of the three individual curves. For silver, however, the composite error was larger than the error for curve 5 (smaller orifice), 2.59% vs 2.29%. The pressures in curve 5 may have been nearer equilibrium.

It should be noted that the second law heats of vaporization were all higher (within the error) when the fully corrected pressures P_e were used instead of the P_c pressures. The statistical error did not change appreciably, however. It can be said then that the total of all the corrections fell within the statistical error.

Ward's least-squares fit of his entire data (Table I of Reference 12) gave a second law heat of 88.84 ±0.55 kcal/mole at 298°K. A least squares calculation utilizing the computer program for this work and Ward's data for the Stackpole graphite cell yielded a second lawheat of 88.75 ±0.40 kcal/mole at 298°K. Ward's third law calculation for his samples which were globular in shape was 88,23 ±0.09 kcal/mole at 298% as listed in Table VIII. There is some evidence that the gold sample surface in this work was globular, even though it could not be observed, since the sample solidified in a globular shape upon cooling. Examination of Hildenbrand and Hall's data (Reference 14) yielded a second law heat of vaporization (88.96 ±0.80 kcal/mole at 298%) as listed in Table VIII. This value was calculated utilizing the least squares computer program of this work and all their data (cells 3, 4 and 5, Table I of Reference 14) whereas the second law heat of vaporization reported in Reference 14 was 89,3 kcal/mole. Their third law heat of vaporization (88.3 \pm 0.9 kcal/mole at 298°K) is listed in Table VIII. Second law calculations which were made in the course of this work. using the data for each individual cell shown in Table I of Reference 14, gave the following results.

Cells	2nd law ^H 298 (kcal/mole)	
3	87.48 ±1.66	
4	92.28 ±4.46	
5	97.32 ±2.72	

Again referring to Table VIII, the Panish data for silver (Table I, Reference 2) was treated as noted above giving second law values of the heat of vaporization as shown. All the data listed in Reference 2 was used since the cell and technique used were the same for all points. Panish reported only third law values which are also listed in Table VIII. These were obtained by the same method used in this work. Both the second and third law heats for liquid and solid silver for McCabe and Burchenall (Reference 15) data, as listed in Table VIII, were calculated as noted above. All the data points of Table I, Reference 15, were used since the crucible and technique were the same. The only value reported in Reference 15 is a third law heat of 67.87 ± 0.10 kcal/mole at 0%.

This work

+ liquid phase,

SECTION IV

CONCLUSIONS

This work can be evaluated by making a comparison of the second and third law results of this work with that of other investigators who used different techniques or modifications of the Knudsen technique. The results of this work and other investigators, including the statistical error, are given in Table VIII.

298 DATA COMPARISONS FOR GOLD AND SILVER IN KCAL/MOLE GOLD Investigator 2nd law 3rd law Method ΔH298 AH298 (kcal/mole) (kcal/mole) J.W. Word 88.84±0.55* 88.23±0.09* effusion - tracer (Ref. 12, Fig. 5) taraet D. L. Hildenbrand 88.96±0.80* 88.3±0.9" effusion - torsion W.F.Hall (Ref. 14) This work 87.58±2.12* 88.01±0.3* effusion - wt loss from cell SILVER M. Panish 67.63±2.98* 67.70±0.50* tracer technique (Ref. 2) 69.60±0.86** 68.14±0.2** McCabe & Burchenall 72.76±1.24* 68.04±0.46* effusion - wt loss (Ref. 15) 67.63 ±0.43** 68.09±0.4** from cell

TABLE VIII

The data referred to in Table V are recent and the techniques used by some of the investigators afforded some advantages over that used in this work. For example, the torsion effusion method (Reference 14) measures the actual pressure

67.86±0.21*

effusion - wt loss

from cell

72.67±1.9*

solid phase

of the effusant at the orifice exit, and the cell leakage or surface diffusion do not cause serious errors as they may in the direct cell weight loss technique. The tracer-target method (Reference 12) might be considered to be more advantageous because smaller amounts of effusant can be measured (by radio active tracer) and thus lower vapor pressures can be more accurately measured. The distribution of the gold on the target surface can be mapped and related to the evaporation mechanisms inside the cell. These differences may account for the smaller experimental errors seen in References 12 and 14. Heats of vaporizations were calculated utilizing the second law relation for both liquid and solid silver, using Panish's data (Reference 2) and the statistical methods of this work so that a valid comparison could be made. The data of McCabe and Birchenall (Reference 15) was likewise treated to obtain both second and third law heats of vaporization of silver (Table V).

REFERENCES

- 1. E. Rutner and G. L. Haury, <u>Non-Iscthermal Studies of Chemical and</u> <u>Physical Reactions</u>, AFML-TR-67-392, Part I, Air Force Materials Laboratory, Wright-Patterson Air Force Base, Ohio (1968).
- 2. M. Panish, J. Chem. Eng. Data, 6, 592 (1961).
- 3. Jean Drowart and Richard Honig, "Mass Spectrometric Study of Cu, Ag, and Au," J. Chem. Phys., Vol 25 (1956), p. 581-2.
- 4. Paul Schissel, "Dissociation Energies of Cu₂, Ag₂, and Au₂," J. Chem. Phys., Vol 26 (1957), pp. 1276-80.
- 5. S. Dushman, <u>Scientific Foundations of Vacuum Techniques</u>, J. M. Lafferty Editor, John Wiley & Sons, Inc., New York (1962), p. 108.
- 6. R. D. Freeman, <u>Molecular Flow and the Effusion Process In the Measure-</u> ments of Vapor Pressures, ASD-TDR-63-754, Aeronautical Systems Division, Wright-Patterson Air Force Base, Ohio (August 1963).
- 7. K. J. Motzfeldt, Phys. Chem., Vol 59 (1955), p. 139.
- 8. R. Speiser and H. L. Johnston, Trans. Am. Soc. Metals, 42, 283 (1950).
- 9. A. Goldsmith, T. Waterman, and H. Hirschhorn, <u>Handbook of Thermo-</u> physical Properties of Solid Materials, Revised Ed., Vol I, <u>Elements</u>, MacMillan Co., New York (1961), p. 141.
- 10. E. Rutner and E. J. Rolinski, <u>Treatment of Non-Isothermal Knudsen</u> <u>Cell Effusion Data</u>, AFML-TR-65-135, Air Force Materials Laboratory, Wright-Patterson Air Force Base, Ohio (1965).
- 11. D. R. Stull and G. C. Sinke, "Thermodynamic Properties of the Elements," American Chemical Society (1956), pp. 97-98.
- John W. Ward, "Study of Some of the Parameters Affecting Knudsen Effusion, III. The Vapor Pressure of Gold," J. Chem. Phys., Vol 47, (1967), p. 4030-4.
- 13. E. H. Kennard, Kinetic Theory of Gases, McGraw-Hill, New York (1938).
- 14. D. L. Hildenbrand and W. F. Hall, "The Vapor Pressure and Heat of Sublimation of Gold," J. Phy 3. Chem., Vol 66 (1962) p. 754.
- 15. C. L. McCabe and C. E. Birchenall, J. Metals, 5, (1953), p. 707.
- 16. S. Dushman, Scientific Foundations of Vacuum Techniques, J. M. Lafferty Editor, John Wiley & Sons, Inc., New York (1962) p. 108.

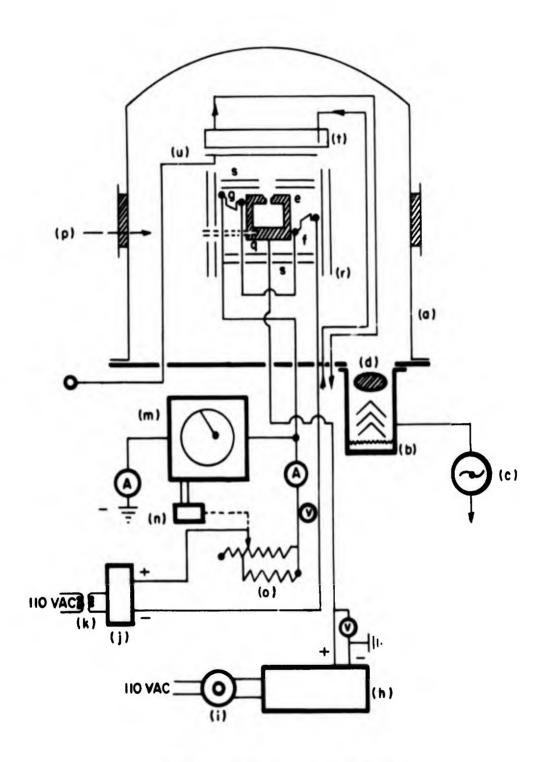


Figure 1. Schematic of Apparatus

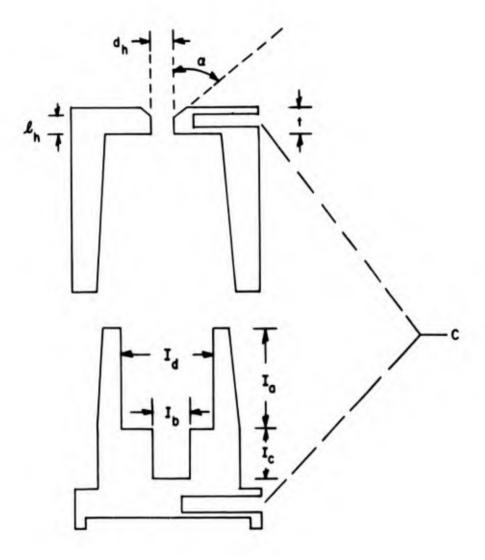


Figure 2. Cross-Section View of Graphite Cručible

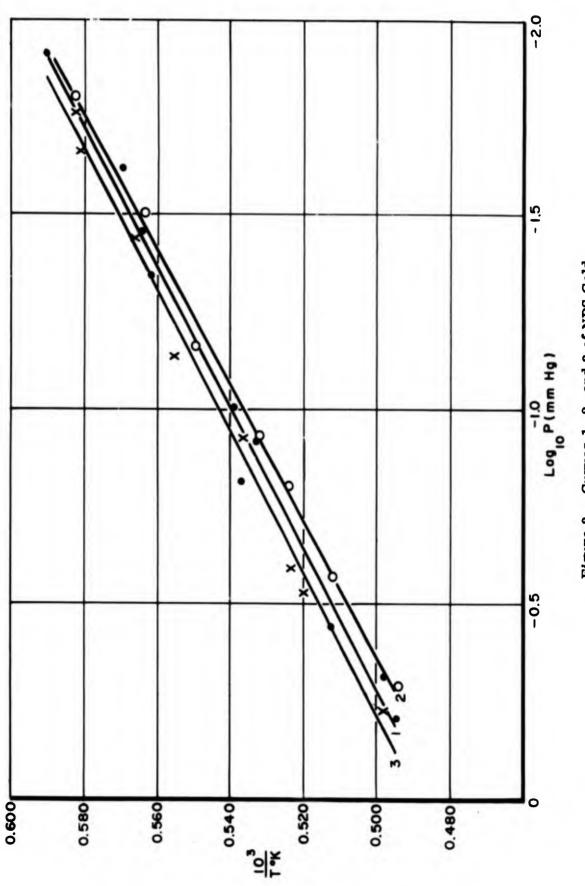
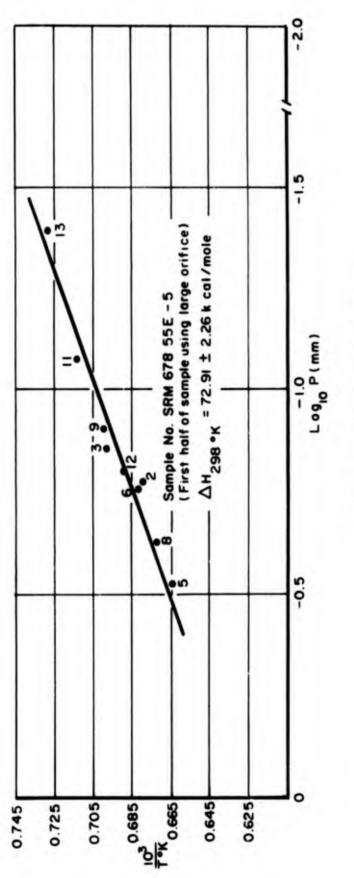
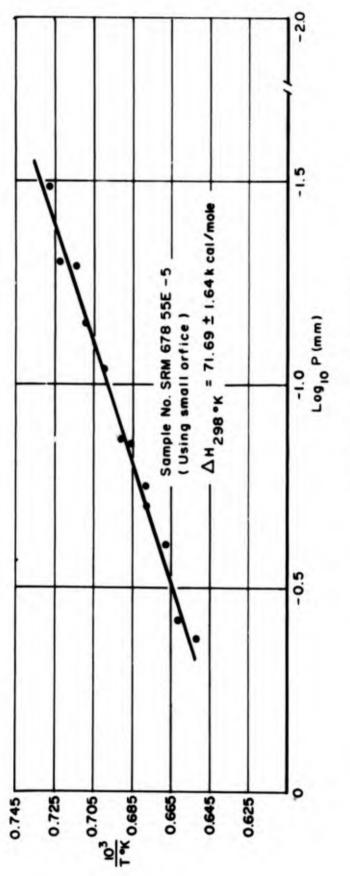


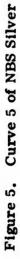
Figure 3. Curves 1, 2, and 3 of NBS Gold

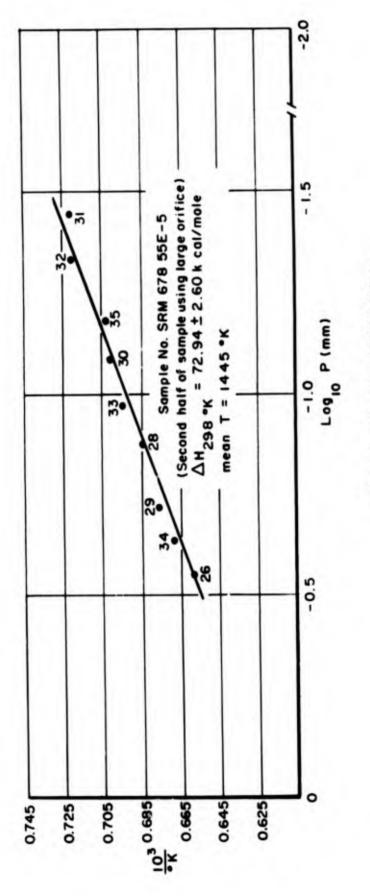
AFML-TR-68-368



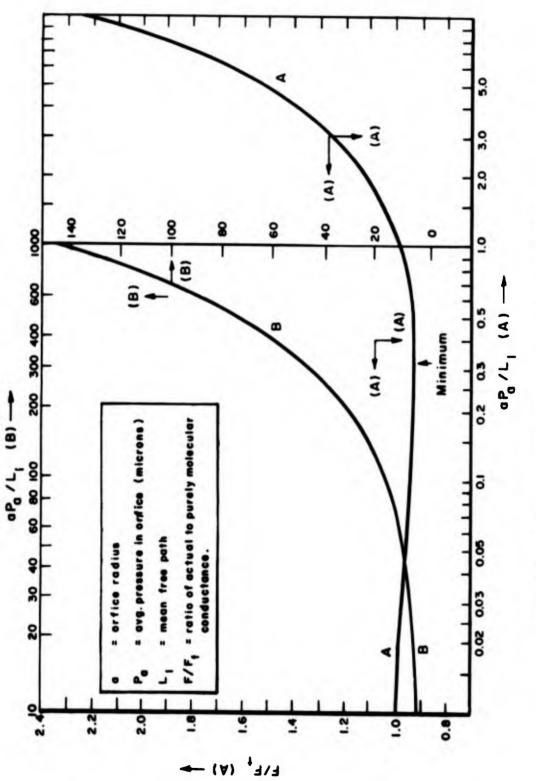














AFML-TR-68-368

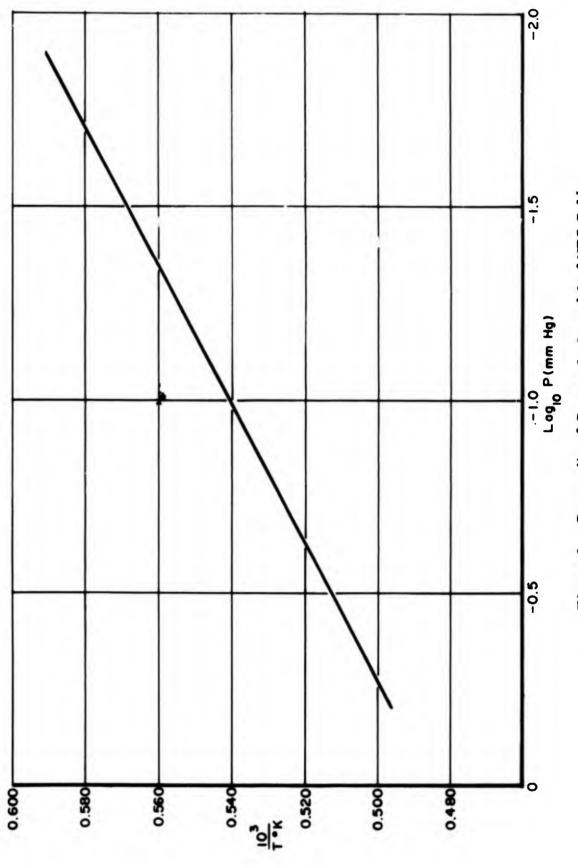
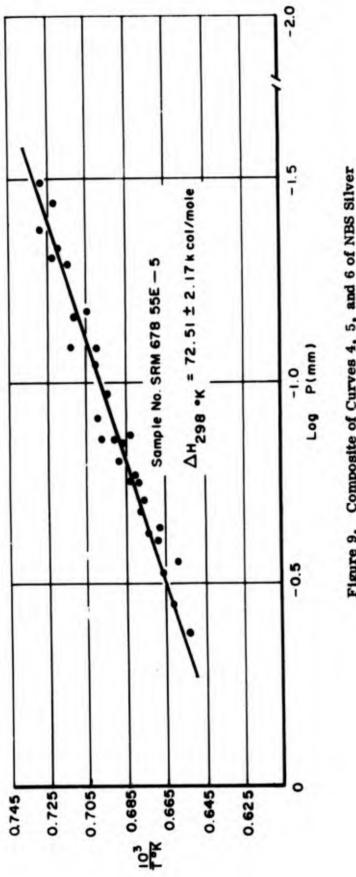
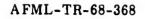
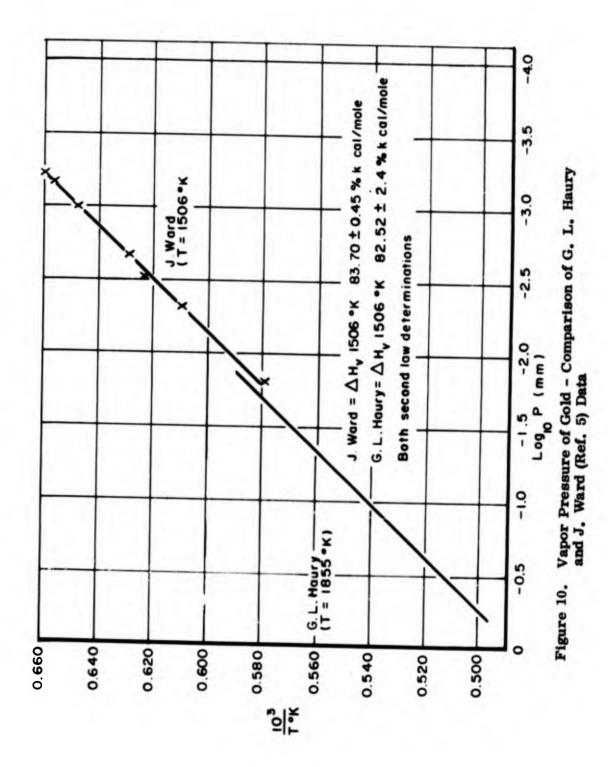


Figure 8. Composite of Curves 1, 2, and 3 of NBS Gold









UNCLASSIFIED				
Security Classification				
Security classification of title, body of abstract and inde	ONTROL DATA - I	R&D		
1 ORIGINATING ACTIVITY (Corporate author)	xing annotation must be		n the overall report is classified) ORT SECURITY CLASSIFICATION	
Air Force Materials Laboratory			NCLASSIFIED	
Air Force Materials Laboratory Wright-Patterson Air Force Base, Ohio 45433			UP	
REPORT TITLE	10100			
THE VAPOR PRESSURE OF STANDAR	D SAMPLES OF	GOLD A	AND SILVER	
November 1967 - September 1968				
AUTHOR(S) (Last name, first name, initial)				
Gerard L. Haury				
REPORT DATE	74. TOTAL NO. OF	PAGES	78. NO. OF REFS	
May 1969	42		15	
. CONTRACT OR GRANT NO.	Sa. ORIGINATOR'S	REPORT NU	MBER(S)	
6. PROJECT NO. 7360	AFML-TR-68-368			
• Task No. 736001	95. OTHER REPORT NO(5) (Any other numbers that may be easig this report)			
d. 0. AVAILABILITY/LIMITATION NOTICES				
	12. SPONSORING M Air Force M Wright-Patte	laterials		
In conjunction with a National obtain standard vapor pressures of pressures of gold and silver were m The sample of gold furnished by were determined for liquid gold in A value of $(\Delta H_{298}^{2})_{V} = 87.58 \pm 2.12$ bining the results of three separate of vs 1/temperature (second law plot) the above vapor pressure data was data to yield an average $(\Delta H_{298}^{2})_{V}$ separate sets of determinations. The sample of silver furnished by were determined for liquid silver A value of $(\Delta H_{298}^{2})_{V} = 72.67 \pm 1.88$ bining the results of three separate of vs 1/temperature (second law plot). The same three sets of determinat	f metals at hi leasured by the NBS was 99.9 n the tempera kcal/mole (±2. leterminations). Using the th s combined wi = 88.01 ±0.30 y NBS was 99.99 in the tempera kcal/mole (±2. leterminations The average thin	Igh tempe Knudsen 999% pure ture ran 42%) was of the slo ird law o th availal kcal (±0 999% pure ture ran 59%) was of the slo rd law val	eratures, the vapor effusion technique. e. Vapor pressures ge 1700° to 2000°K. s obtained by com- ope of ln (pressure) of thermodynamics, ble thermodynamic 0.34%) for the three e. Vapor pressures ge 1370° to 1525°K. s obtained by com- ope of ln (pressure) lue of (Δ Håce), for	
D FORM. 1473			UNC LASSIFIED	

UNCLASSIFIED

Security Classification

14 KEY WORDS	LI	LINK A		LINK B		LINK C		
KET WORDS	ROLE	WT	ROLE	WT	ROLE	WT		
Thermodynamics								
Silver Vapor Pressure								
Gold Vapor Pressure								
Vapor Pressure of Solids								
	_				_			
	JCTIONS							
1. ORIGINATING ACTIVITY: Enter the name and address of the contractor, subcontractor, grantee, Department of De-	imposed by securit such as:	y classif	ication, us	ing stan	dard state	ments		
fense activity or other organization (corporate author) issuing the report. 2a. REPORT SECURITY CLASSIFICATION: Enter the over- all security classification of the report. Indicate whether "Restricted Data" is included. Marking is to be in accord-	(1) "Qualified requesters may obtain copies of this report from DDC."							
	 (2) "Foreign announcement and dissemination of this report by DDC is not authorized." 							
the with a start of the start of the start of the second	122 1112 0 0	1						

2b. GROUP: Automatic downgrading is specified in DoD Directive 5200.10 and Armed Forces Industrial Manual. Enter the group number. Also, when applicable, show that optional markings have been used for Group 3 and Group 4 as authorized.

ance with appropriate security regulations.

3. REPORT TITLE: Enter the complete report title in all capital letters. Titles in all cases should be unclassified. If a meaningful title cannot be selected without classification, show title classification in all capitals in parenthesis immediately following the title.

4. DESCRIPTIVE NOTES: If appropriate, enter the type of report, e.g., interim, progress, summary, annual, or final. Give the inclusive dates when a specific reporting period is covered.

5. AUTHOR(S): Enter the name(s) of author(s) as shown on or in the report. Enter last name, first name, middle initial. If military, show rank and branch of service. The name of the principal withor is an absolute minimum requirement.

6. REPORT DATE: Enter the date of the report as day, month, year; or month, year. If more than one date appears on the report, use date of publication.

7.9. TOTAL NUMBER OF PAGES: The total page count should follow normal pagination procedures, i.e., enter the number of pages containing information.

7b. NUMBER OF REFERENCES: Enter the total number of references cited in the report.

8a. CONTRACT OR GRANT NUMBER: If appropriate, enter the applicable number of the contract or grant under which the report was written.

8b, 8c, & 8d. PROJECT NUMBER: Enter the appropriate military department identification, such as project number, subproject number, system numbers, task number, etc.

9a. ORIGINATOR'S REPORT NUMBER(S): Enter the official report number by which the document will be identified and controlled by the originating activity. This number must be unique to this report.

9b. OTHER REPORT NUMBER(S): If the report has been assigned any other report numbers (either by the originator or by the sponsor), also enter this number(s).

10. AVAILABILITY, LIMITATION NOTICES. Enter any limitations on further dissemination of the report other than those (5) "All distribution of this report is controlled. Qualified DDC users shall request through

...

(4) "U. S. military agencies may obtain copies of this report directly from DDC. Other qualified users

(3) "U. S. Government agencies may obtain copies of

users shall request through

shall request through

this report directly from DDC. Other qualified DDC

If the report has been furnished to the Office of Technical Services, Department of Commerce, for sale to the public, indicate this fact and enter the price, if known.

11. SUPPLEMENTARY NOTES: Use for additional explanatory notes.

12. SPONSU: ING MILITARY ACTIVITY: Enter the name of the departmental project office or laboratory sponsoring (paying for) the research and development. Include address.

13. ABSTRACT: Enter an abstract giving a brief and factual summary of the document indicative of the report, even though it may also appear elsewhere in the body of the technical report. If additional space is required, a continuation sheet shall be attached.

It is highly desirable that the abstract of classified reports be unclassified. Each paragraph of the abstract shall end with an indication of the military security classification of the information in the paragraph, represented as (TS), (S), (C), or (U).

There is no limitation on the length of the abstract. However, the suggested length is from 150 to 225 words.

14. KEY WORDS: Key words are technically meaningful terms or short phrases that characterize a report and may be used as index entries for cataloging the report. Key words must be selected so that no security classification is required. Identifiers, such as equipment model designation, trade name, military project code name, geographic location, may be used as key words but will be followed by an indication of technical context. The assignment of links, rules, and weights is optional.