# STRESSES IN SKIN PANELS SUBJECTED TO RANDOM ACOUSTIC LOADING

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INSTITUTE OF SOUND AND VIBRATION RESEARCH UNIVERSITY OF SOUTHAMPTON

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#### ABSTRACT

This report summarises the fully documented experimental data which is available on the stresses induced in typical aircraft structure by jet noise at take off. The experimental values are compared with a design procedure based on a single degree of freedom analysis and the method is extended for application to control surfaces and to integrally stiffened skin panels. The estimates are generally within a factor of two of the measured values. The relatively new phenomenon of shock cell noise is introduced and a typical result for the variation of r.m.s. stress during take off and climb is discussed.

#### FOREWORD

This report was prepared by Professor B.L. Clarkson of the Institute of Sound and Vibration Research, University of Southampton, Southampton, England, under USAF Contract No. AFG1(052)-627. The Contract was initiated under Project No. 7351, "Metallic Materials", Task No. 735106, "Echavior of Metals" and it was administered by the European Office, Office of Aerospace Research. The work was monitored by the Metals and Ceramics Division, Air Force Materials Laboratory, Research and Technology Division, under the direction of Mr. W.J. Trapp.

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This technical report has been reviewed and is approved.

Chief, Strength and Dynamics Branch Metals and Ceramics Division Air Force Materials Laboratory

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#### 1. Introduction

As a result of the failure of parts of the airframe on several types of aircraft having high intensity acoustic environments, the military and civil certification authorities are requiring assurances that new designs have adequate strength to resist the acoustic loads. In most cases failures have been detected early enough to prevent serious impairment of the aircraft's structural strength. This, however, has led to unsatisfactory maintenance and inspection requirements and there is also the possibility of more serious failures arising from the extension of undetected damage. The purpose of this report is to review the test data available and to present a design procedure for structure in the region of high noise levels. The full theoretical treatment is impossible to apply but an approximation is presented and the predicted results are compared with the experimental values.

A detailed analysis of the response of some full scale aircraft structures to jet noise has been given by Clarkson and Ford<sup>(1,2)</sup> and by Schelderup.<sup>(3)</sup> Many other full scale measurements have been made by the aircraft manufacturers but few of these results have been fully analysed and published. Such data as is available is summarised in Section 4. It is hoped that companies with further data available will check their results against the design method presented here and forward the results to the author to enable a wider range of applications to be covered.

The complete theoretical analysis of the response of a shell type structure to distributed random loads such as those produced by an acoustic environment has been developed by Powell<sup>(4)</sup>. This is based on the normal mode method and hence is a very lengthy computational procedure. In fact only a simplified model of the structure can be considered with present day computers. However the method brings out the important parameters and forms a basis for more detailed design optimisation. At the other end of the scale a considerable amount of work has been done by the Douglas Aircraft Company on the development of a design method<sup>(5)</sup>. The aim of this work is to produce a single comprehensive design chart for each type of construction. Then, knowing the noise level and required life, the designer reads off the appropriate skin dimensions. Whilst being an ideal form of presentation from the

designer's point of view it restricts the designers freedom of action. For example he cannot easily use his own fatigue or stress response data. The method presented in this report is essentially the same as that proposed in the Douglas work but the procedure is split up into the several steps. Then at each step the designer can use his own or the latest published data. This report also sets out to check the accuracy of the method by comparing it with test results from a wide range of structures.

The majority of this report is concentrated on the stress response of typical structures to jet noise but in the later sections the fatigue aspects are briefly considered. The recently observed phenomenon of shock cell noise which can give in-flight stress levels as high as or even higher than the levels produced by the maximum engine thrust on the ground is also discussed. This is particularly important when making estimates of fatigue life as the exposure to significant stress levels can be increased from 30 seconds to one hour or so per flight in the worst condition.

#### 2. General Theory

When a continuous structure, such as an aircraft fuselage or control surface, is excited by broad frequency band random forces the resulting vibration can be treated as the summation of responses in a relatively large number of modes producing an overall picture of broad band response. In some types of structure a few or even a single mode may predominate but in general the broader band response **situation** must be considered.

Using the normal mode method, the spectral density of the displacement at any point  $x_1$  on the surface of the structure can be expressed in terms of the normal modes of the structure and the characteristics of the pressure field as:

$$G(\underline{x}_{1}\omega) = \sum_{r=1}^{\infty} \sum_{s=1}^{\infty} \frac{f_{r}(\underline{x}_{1})f_{s}(\underline{x}_{1})\int_{A} \int_{A} f_{r}(\underline{x}_{A})f_{s}(\underline{x}_{B})G_{p}(\underline{x}_{A}\underline{x}_{B}\omega) dA dA}{M_{r}(\omega_{r}^{2} - \omega^{2} + i\eta_{r}\omega_{2}^{2})M_{s}(\omega_{s}^{2} - \omega^{2} - i\eta_{s}\omega_{s}^{2})}$$

..1.

Where x are vectors defining the position of points on the surface

$f_r(x)$	2	mode shape
Mr	E	generalised mass .
$\overset{\omega}{\mathbf{r}}$		undamped natural frequency
ዄ	æ	damping factor (hysteretic damping)
$G_{p}(x_{A}^{\lambda}B_{\omega})$	=	cross spectral density of the pressure at
		$\overset{\mathbf{x}}{\sim}_{\mathbf{A}}  \begin{array}{c} \text{and}  \mathbf{x}_{\mathbf{B}} \\ \mathbf{x}_{\mathbf{B}} \end{array}$

This result is based on the work of Powell<sup>(4)</sup> and has recently been given in terms of receptances by  $kobson^{(6)}$  as:

$$G(\underline{x}_{1}\omega) = \int_{A} \int_{A} \mathcal{L}_{A} \mathcal{L}_{A} \mathcal{L}_{B} \mathcal{L}_{B} \mathcal{L}_{D} \mathcal{L}_{D} \mathcal{L}_{D} \mathcal{L}_{D} \mathcal{L}_{A} \mathcal{L}_{B} \omega$$
 dA dA ...2

where the receptance  $\alpha_{1A}$  is the displacement at  $\chi_1$  caused by a a unit amplitude harmonic force of frequency  $\omega$  applied at  $\chi_A$ .

The first expression shows all the parameters which are involved whereas the second expression may be useful if experimentally determined values of receptance are available.

Equation (1) shows that in addition to the normal modes, undamped natural frequencies, and modal damping factors it is also necessary to know the cross spectral density of the acoustic pressures. In many cases it is reasonable to assume a homogeneous pressure field in which situation the cross spectral density is only a function of the separation between the points  $x_A$  and  $x_B$ .

Thus we can write

$$G_{p}(x_{A}, x_{B}, \omega) = G_{p}(x_{B} - x_{A}, \omega) = G_{p}(\xi, \omega) \qquad ..3$$

It is often more convenient to split this up further into:

$$G_{\mathbf{p}}(\boldsymbol{\xi},\boldsymbol{\omega}) = G_{\mathbf{p}}(\boldsymbol{\omega})\rho_{\boldsymbol{\omega}}(\boldsymbol{\xi}) \qquad \dots 4.$$

where  $G_{p}(\omega)$  is the direct spectral density of the pressures (now assumed to be the same at each point on the structure) and  $\rho_{\omega}(\xi)$  is the correlation coefficient for the components of the pressures in the

narrow frequency band  $\omega = \frac{\Delta \omega}{2}$  to  $\omega + \frac{\Delta \omega}{2}$  at two points separated by the ξ. This narrow band space correlation has been normalised by distance dividing by the spectral density of the pressure to give a correlation coefficient o. The advantage of this form of representation is that in the case of jet noise, the narrow band space correlation coefficient only changes slowly with frequency and thus reasonable estimates can be made from a few measurements. In most aircraft configurations the direct spectral density of the noise pressures varies considerably over the surface of the structure as a result of the strong directional characteristics of jet noise. However if one is considering smaller sections of structure such as an individual skin plate or a small array of plates it might be reasonable to assume a constant pressure level over the complete surface of interest.

A great simplification can be made if it is assumed that the space correlation coefficient is a Dirac delta function in space. The double area integration of equation (1) reduces to a single integration of the square of the mode shape. This then cancels out with one of the generalised mass terms. Also the double series summation reduces to a single series summation. This assumption has been made in several theoretical studies of the response of structures to boundary layer pressure In most jet noise situations, however, the spatial scale fluctuations. of the pressure correlation coefficient is of the same order as the mode wavelength and thus cannot be treated as a delta function. In these cases there is coupling of the modal responses due to the pressure cross correlation term but in practice, when the damping is usually very small, the reciprocal of the frequency function in the denominator will only have non zero values at frequencies close to the natural frequency of Thus the cross terms will be very small except when each mode. natural frequencies occur very close together.

An investigation of the effect of the cross terms has been made by Mercer<sup>(7)</sup> who considered the case of a continuous beam resting on many supports and excited by acoustic pressures. In the case showing maximum coupling the cross terms only contributed an additional 20 per cent to the overall r.m.s. response level. In more typical cases the contribution was of the order of 5 to 10 per cent. Thus only relatively small errors are likely to arise from the neglect of the cross terms.

However, even if the cross terms are small a large number of direct terms will be significant if the excitation forces have a broad frequency bandwidth. Thus in cases of broad band excitation the computation of response using equation (1) for all the modes having frequencies in the bandwidth of the excitation is prohibitively lengthy. Thus there is great interest in realistic simplification of the structure and also in measurements of the overall receptances as used in equation (2).

If the cross terms are neglected the spectral density of displacement can be rewritten as:

$$G(\underline{x}_{\perp}\omega) = \sum_{r=1}^{\infty} \frac{\mathbf{f}_{\mathbf{r}}^{2}(\underline{x}_{\perp}) \int_{A} \int_{A} \mathbf{f}_{\mathbf{r}}(\underline{x}_{A}) \mathbf{f}_{\mathbf{r}}(\underline{x}_{B}) \mathbf{G}_{\mathbf{p}}(\underline{x}_{A}\underline{x}_{B}\omega) \, dA \, dA}{M_{\mathbf{r}}^{2} \left[ (\omega_{\mathbf{r}}^{2} - \omega^{2})^{2} + n_{\mathbf{r}}^{2} \omega_{\mathbf{r}}^{4} \right]} \qquad \dots 5.$$

The mean square value of the overall displacement at  $x_1$  is obtained by integrating equation 5 over all frequencies. Thus

$$\overline{\mathbf{y}^2(\mathbf{t})} = \int_0^\infty G(\mathbf{x}_{\mathbf{t}}\omega) d\omega \qquad ...6.$$

If the modes are well separated in frequency, the damping is small, and the spectral density is changing very slowly with frequency then the frequency integration can be performed separately for each mode and equation 6 can then be written as:

$$\overline{\mathbf{y}^2(\mathbf{t})} = \sum_{\mathbf{r}=1}^{N} \frac{\pi}{2\omega_{\mathbf{r}}^3 \eta_{\mathbf{r}}} \qquad \frac{\mathbf{f}_{\mathbf{r}}^2(\underline{x}_1)}{M_{\mathbf{r}}^2} \int_{\mathbf{A}} \int_{\mathbf{A}} \mathbf{f}_{\mathbf{r}}(\underline{x}_{\mathbf{A}}) \mathbf{f}_{\mathbf{r}}(\underline{x}_{\mathbf{B}}) \mathbf{G}_{\mathbf{p}}(\underline{x}_{\mathbf{A}}\underline{x}_{\mathbf{B}}\omega_{\mathbf{r}}) d\mathbf{A} d\mathbf{A} \dots 7.$$

#### 3. Simplified Theory of Response

The classical theory for the complete description of response, as outlined in section 2, is too complicated to be used in design. For the purpose of design it is suggested that a very much simplified version be used. This simplified theory is derived on the assumption that the major part of the response results from the contribution of one predominant mode. The tests on full scale structures have shown that in certain types of structure (usually large skin plates) the response spectrum may only have one major peak resulting from one mode of vibration. In other structure such as control surface skin plating there may be many peaks in the response spectrum. Even in this case, however, the simple theory gives a reasonable estimate of the overall stress level. Nevertheless it is clearly necessary to examine the application of the theory in a wide range of structures to establish the limitations.

#### 3.1. Single Mode Response

Assuming only one significant mode of response the mean square level of displacement is derived from equation 7 as:

$$\overline{\mathbf{y}^{2}(t)} = \frac{\pi}{2\omega_{\mathbf{r}}^{3} n_{\mathbf{r}}} \frac{\mathbf{f}_{\mathbf{r}}^{2}(\mathbf{x}_{\perp})}{M_{\mathbf{r}}^{2}} \int_{A} \int_{A} \mathbf{f}_{\mathbf{r}}(\mathbf{x}_{A}) \mathbf{f}_{\mathbf{r}}(\mathbf{x}_{B}) \mathcal{G}_{p}(\mathbf{x}_{A} \mathbf{x}_{B} \omega_{\mathbf{r}}) dA dA ... 8.$$

where r is the predominant mode - usually the first mode. This now eliminates the mode summation and simplifies the structure to a set of independent plates responding in their fundamental mode only.

The second major simplification is to assume that the pressures are exactly in phase over the whole plate. Equation 8 then becomes:

$$\overline{\mathbf{y}^2(\mathbf{t})} = \frac{\pi}{2\omega_r^3 n_r} \frac{\mathbf{f}_r^2(\mathbf{x}_1)}{\mathbf{M}_r^2} \left[ \int_A \mathbf{f}_r(\mathbf{x}_A) dA \right]_G^2(\omega_r) \qquad \dots 9.$$

This can be written in terms of the displacement response of the plate to a uniform static pressure of unit magnitude. The static displacement  $y_0$  at  $x_{1}$  is given by

$$y_{o} = \frac{\int_{A} f_{r}(x_{A}) dA}{\omega_{r}^{2} M_{r}} \cdot f_{r}(x_{l})$$

Thus equation 9 can be written as:

$$y^{2}(t) = \frac{\pi}{2n_{r}} \omega_{r} G_{p}(\omega_{r}) y_{o}^{2}$$
 ...10.

The more usual expression for the mean square stress can be written in terms of the viscous damping ratio  $\delta$  and frequency in cycles per second f, as:

$$\sigma^{2}(t) = \frac{\Pi}{4\delta} \mathbf{f}_{\mathbf{r}} \mathbf{G}_{\mathbf{p}}(\mathbf{f}_{\mathbf{r}}) \sigma_{\mathbf{0}}^{2} \qquad \dots 11.$$

where  $\sigma_0$  is the stress at the point of interest due to a uniform static pressure of unit magnitude. This expression was first derived from the consideration of a single degree of freedom system by Miles<sup>(8)</sup>.

#### 3.2. Application to Flat Plates

Equation 11 can be applied directly to the case of a flat plate excited by random acoustic pressures. The spectral density  $G_p(f_r)$  should be determined for the acoustic loading at the Audamental frequency of the plate. The damping ratio  $\delta$  is not generally known accurately but is likely to be in the range 0.01 to 0.02.

In aircraft structures the individual plates are connected to other plates or stiffeners at their boundaries and thus have an elastic restraint at their edges. As a result of this the frequency of the fundamental mode of vibration lies somewhere between the limiting cases given by either simply supported edges or fully fixed edges. Figure 1 gives the frequencies of these two limits for plates of different dimensions. The cross hatching between the bounds is there to imply that in practice any one plate will have a frequency somewhere in the cross hatched region. The basis assumed for the design method is the fully fixed edge condition.

Assuming fully fixed edge conditions the variation of the stress parameter  $\sigma_0$  with aspect ratio for the stress at the edge and at the centre of the plate is shown in figure 2. This has been obtained from Timoshenko and Woinowsky-Krieger<sup>(9)</sup>.

On the assumption that only one mode of vibration is excited by the noise we can use the simplified equation (11) to study the effects of changes in plate properties on the r.m.s. stress. If the plate aspect ratio is kept constant the natural frequency of the fundamental mode of vibration is proportional to  $t/b^2$  and the static stress parameter is proportional to  $\frac{b^2}{t^2}$  where t is the thickness and b

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is the short dimension. Then if it is assumed that the spectral density of the pressure is the same at the new natural frequency, the r.m.s. stress varies in the following way:

$$\sqrt{\sigma^2(t)} = \delta^{1/2} bt^{3/2}$$
 ..12.

This gives a very rough guide as to how the r.m.s. stress increases with increase in plate width and decreases with increase in plate thickness.

In many practical cases however failure occurs initially in the attachment cleats etc. which fix the skin to the supporting frames of ribs. The loads coming on to these attachments are due to the inertia force from the vibrating skin. The mean square of the inertia force is proportional to

$$(skin mass)^2 \times f_r^4 \times y^2(t)$$

where  $y^2(t)$  is the mean square displacement of the centre, say, and can be derived from equation (10):

$$y^{2}(t) = \frac{\pi}{4\delta} f_{r} G_{p}(f_{r})y_{0}^{2}$$
 ..13.

Now for a fixed aspect ratio,  $y_0$  is proportional to  $\frac{b^4}{t^3}$ and the skin mass is proportional to b t. Thus the mean square inertia force is proportional to

$$(b t)^2 \times \left(\frac{t}{b^2}\right)^4 \times \frac{t}{b^2} \times \left(\frac{b^4}{t^3}\right)^2 = t$$

Thus the root mean square inertia force is proportional to  $t^{1/2}$  and increases with increase in plate thickness.

The accuracy of these approximations is discussed in section 4.

#### 3.3. Application to Control Surfaces

In the case of control surfaces, two skins are attached

together by ribs and thus both skins and ribs vibrate because of the mechanical coupling between them. Fven when the sound pressures are much greater on one side of the control surface, due to acoustic shielding, the stresses in both skins are very similar. These types of structure are not so amenable to the simple form of analysis outlined in section 3.1. as now the sound energy incident on one skin, minus the reflected energy, is absorbed by two vibrating skins and the interconnecting ribs. Consequently the stress 1-vel must be less than half and is possibly about one third of that which would have been induced in a single plate. Making the assumption that the stress is reduced to one third of the single plate case the root mean square stress is then given by:

$$\sqrt{\sigma^2(t)} = \frac{1}{3} \left[ \frac{\pi}{4\delta} \quad f_r \ G_p(f_r) \quad \sigma_0^2 \right]^{\frac{1}{2}} \quad ..14.$$

This generally applies to tailplanes, elevators and flaps.

Where there is incident sound energy on both skins, as may be the case for fins and rudders, the overall excitation level is increased by approximately 3dB (intensity has been doubled). Thus the stress would be 1.4 times higher than for the single sided exposure. Equation 14 should therefore be modified to read:

$$\sqrt{\frac{1.4}{\sigma^2(t)}} = \frac{1.4}{3} \left[ \frac{\pi}{4\delta} \cdot \mathbf{f}_r \mathbf{G}_p(\mathbf{f}_r) \sigma_0^2 \right]^{\frac{1}{2}} \quad ..15$$

This factor of 1.4 has been shown to be reasonable in the tests reported in reference 3. The experimental results discussed in section 4 show that this simple relationship gives a reasonably good estimate of the stresses in the control surface skin plating of the aircraft where response data is available.

#### 3.4. Application to Integrally Stiffened Skins

The theory outlined in section 3.2. can be applied to skin panels which have substantial stiffening members. Closed section stiffeners for example provide a relatively rigid boundary to the individual plates which make up the stiffened panel. In these cases the assumption that the individual plates are fully fixed around their edges is a reasonable approximation. However in the case of integrally stiffened panels the individual plates between stiffeners are generally narrower and the machined stiffeners themselves are less rigid than in the equivalent built up structure. As a result the individual plates are effectively much stiffer and the supports are relatively weaker. In this situation the stiffeners are unable to provide an effectively rigid boundary to the individual plates and they bend a significant amount. Figure 3 illustrates the effect of this on the lowest natural frequency of an integrally stiffened panel as computed from Lin's theory (10). In this case the plates are 3" wide and 14" long. For very small plate thicknesses the lowest frequency is close to the fully fixed frequency for the plate but as the thickness increases the frequency approaches the frequency associated with the bending of the stiffener. At typical aircraft dimensions (thickness in the range 0.05" to 0.08") the lowest frequency is close to the stiffener bending frequency. It is clear that in these cases the fully fixed plate approximation would be considerably in error if used in estimations of the natural frequencies and also the stresses induced by acoustic loads.

#### Modes Shapes and Natural Frequencies

A better approximation in this case is to allow for the flexibility of the stiffeners supporting the sides of the plate. The model taken for this approximation is a panel made up of many plates as shown in figure 4a. The edges of the panel are assumed to be fully fixed and the number of individual plates is assumed to be sufficiently great for the cent: e plate to be unaffected by the number of plates in the panel. This latter assumption means that an approximation to the fundamental mode can be determined from a consideration of a single plate plus its The aim of the approximate solution is to obtain supporting stiffeners. estimates of the natural frequency of the fundamental mode and also values for the stress parameter  $\sigma_0$  for different relative stiffnesses of plate The approximate solution is based on the Rayleigh-Ritz and stiffener. Energy Method.

The single plate element of the panel is shown in figure 4b and for the energy method it is necessary to consider the strain energy and the kinetic energy of one plate plus one beam (stiffener). Using the notation shown in the figure a suitable lateral displacement function fitting the boundary conditions during free vibration is:

$$w = A_0 W \sin \omega t$$

where  $\omega$  is the natural frequency of the fundamental mode and

$$W = \left(1 + \cos \frac{2\pi y}{a}\right) + K\left(1 + \cos \frac{2\pi x}{b}\right) \left(1 + \cos \frac{2\pi y}{a}\right) \quad ..16.$$

and the constant K will depend on the relative stiffness of the plate and beam support.

During free vibration the maximum strain energy is given by:

$$V = A_{0}^{2} \frac{D}{2} \int_{-a/2}^{a/2} \int_{-a/2}^{b/2} \frac{\partial^{2} W}{\partial x^{2}} + \left(\frac{\partial^{2} W}{\partial y^{2}}\right)^{2} + 2v \frac{\partial^{2} W}{\partial x^{2}} \cdot \frac{\partial^{2} W}{\partial y^{2}} + 2(1-v) \left(\frac{\partial^{2} W}{\partial x \partial y}\right)^{2} dx dy$$
$$+ A_{0}^{2} \frac{EI}{2} \int_{-a/2}^{a/2} \frac{\partial^{2} W}{\partial y^{2}} dy \qquad \dots 17.$$

and the maximum kinetic energy is given by:

$$T = A_{o}^{2} \frac{\rho t}{2} \omega^{2} \int_{-a/2}^{a/2} \int_{-b/2}^{b/2} W^{2} dx dy + A_{o}^{2} \rho_{B} \frac{\omega^{2}}{2} \int_{-a/2}^{a/2} (W)^{2} dy$$
  
-a/2 -b/2 -a/2 -a/2 ...18.

Then  $\omega$  can be found by equating the maximum strain energy to the maximum kinetic energy in undamped free vibration. Thus

$$\omega^{2} = \frac{V}{T} \qquad ..19.$$

$$T' = T/\omega^{2}$$

where

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We must now choose the constant K to be such as to give a minimum value of  $\omega$ . To do this we write

$$\frac{\partial \omega^2}{\partial K} = 0$$

 $T' \frac{\partial V}{\partial K} - V \frac{\partial T'}{\partial K} = C$ 

or

or alternatively 
$$\frac{\partial V}{\partial K} - \omega^2 \frac{\partial \Gamma'}{\partial K} = 0$$
 ...21.

..20.

Thus the constant K can be determined from equation 20 and then the natural frequency  $\omega$  can be obtained from either equation 19 or equation 21.

Substituting the displacement function given by equation 16 into the expression for V and T' we obtain the following results:

$$V = A_0^2 \frac{2\pi^4}{a^3} \left[ K^2 \frac{D}{b^3} (3a^4 + 3b^4 + 2a^2b^2) + 4Kb + 2(Db + EI) \right] \quad ...22.$$

$$\frac{\partial V}{\partial K} = A_0^2 \frac{2\pi^4}{a^3} \left[ 2K \frac{D}{b^3} (3a^4 + 3b^4 + 2a^2b^2) + 4Db \right] \qquad ..23.$$

$$T' = A_{O}^{2} \frac{3}{4} e_{E} \left[ \rho t b \left( \frac{3K^{2}}{2} + 2K + 1 \right) + \rho_{B} \right] \qquad ...24.$$

$$\frac{\partial T}{\partial K} = A^2 \frac{3}{4} \text{ ptb} (3K + 2) \qquad \dots 25.$$

The equation for K (20) then becomes:

$$K^{2} 2\rho tb [A - 3Db] + K [2A\rho tb - 6\rho tb (Db + EI) + 2\rho_{B}A]$$
$$+ 4 [Db\rho_{B} - \rho tb EI] = 0 \qquad ...26.$$

where 
$$A = \frac{D}{b^3} (3a^4 + 3b^4 + 2a^2b^2)$$

The equation for frequency  $\omega$  (21) becomes:

$$\omega^{2} = \frac{8 \pi^{4} (2AK + 4Db)}{3 a^{4} ptb(3K + 2)}$$
 ...27.

#### Stresses

The stress parameter  $\sigma_0$  can now be obtained by computing the deflection of the plate when subjected to a unit static pressure. Using the energy method we can equate the work done by the static pressure to the maximum strain energy in the plate system (equation 22).

The work done by the unit static pressure is

$$U = \frac{1}{2} \int_{-a/2}^{a/b} \int_{-b/2}^{b/2} A_0 W \, dx \, dy$$
$$= \frac{A_0}{2} ab(1 + K) \qquad ...28.$$

Equating this with the value for V given by equation 22 we have:

$$A_{o} = \frac{a^{4}b(1 + K)}{4\pi^{4}[K^{2} + 4X Db + 2(Db + EI)]}$$
 ...29.

The individual plates generally have a high aspect ratio a/b and thus we are primarily interested in the surface stresses at the centre of the plate and at the centre of each edge in the direction normal to the edge. Referring to figure 4b these requirements are:

1. 
$$o_x$$
 at  $x = 0$ ,  $y = 0$ ,  $z = t/2$   
2.  $o_x$  at  $x = b/2$ ,  $y = 0$ ,  $z = t/2$   
3.  $o_y$  at  $x = 0$ ,  $y = a/2$ ,  $z = t/2$ 

And the maximum stress in the stiffening beam is given by:

4.  $\sigma_y$  at x = b/2, y = 0, z = d/2

These stresses can be determined by substituting the displacement function into the following standard expressions for plate stresses:

$$\sigma_{\mathbf{x}} = \frac{\mathbf{E}\mathbf{z}}{(1 - v^2)} \left\{ \frac{\partial^2 \mathbf{w}}{\partial \mathbf{x}^2} + v \frac{\partial^2 \mathbf{w}}{\partial \mathbf{y}^2} \right\}$$
$$\sigma_{\mathbf{y}} = \frac{\mathbf{E}\mathbf{z}}{(1 - v^2)} \left\{ \frac{\partial^2 \mathbf{w}}{\partial \mathbf{y}^2} + \frac{\partial^2 \mathbf{w}}{\partial \mathbf{x}^2} \right\}$$

The maximum stresses at the extreme amplitude position and the approximations for high aspect ratio plates then become:

$$x = 0, \quad y = 0$$

$$\sigma_{x} = -A_{0} \frac{Et}{2(1 - v^{2})} \cdot \frac{4\pi^{2}}{a^{2}b^{2}} \{2a \ K + vt^{2}(1 + 2K)\}$$

$$\Rightarrow -A_{0} \frac{Et}{(1 - v^{2})} \cdot 4 \frac{\pi^{2}K}{t^{2}} \quad ..30$$

2. x = + b/2 y = 0

1.

$$\sigma_{\mathbf{x}} = + A_{0} \frac{\text{Et}}{2(1 - v^{2})} \frac{\frac{4\pi^{2}}{a^{2}b^{2}} \{2a \ K - v^{2}b^{2}\}}{\frac{4\pi^{2}}{a^{2}b^{2}}}$$
  
$$\Rightarrow + A_{0} \frac{\text{Et}}{(1 - v^{2})} \frac{\frac{4\pi^{2}K}{b^{2}}}{b^{2}} \qquad \dots 31.$$

3. 
$$x = 0$$
  $y = + a/2$ 

$$\sigma_{y} = + A_{0} \frac{Et}{2(1 - v^{2})} \frac{4\pi^{2}}{a^{2}} (1 + 2K) \qquad ..32.$$

4. Beam, 
$$x = + b/2 y =$$

$$\sigma_{y} = -A_{0} \frac{Fd}{2} \cdot \frac{4\pi^{2}}{a^{2}}$$
 ...33.

Ω

The equations 30 to 33 can be used to evaluate the stress parameters  $\sigma_{\rm c}$  after A and K have been determined.

## 4. Test Results and Discussion

In many tests which have been made to date on aircraft structure subjected to jet noise the full information necessary to carry out stress level estimates has not been obtained. In some cases the noise levels have not been measured whilst in other cases the noise levels have been measured at a different time from the stress level measurements. In some cases the noise level measurements are presented as octave band levels whereas in most recent cases they are given as one third octave levels. Usually r.m.s. stress levels have been measured but in a few cases the measurement consisted of choosing the largest peak in a relatively long record and measuring its amplitude. With this latter kind of measurement the result is approximately three times the r.m.s. level.

Little fully documented data on stress response for typical structures is available in the literature. Most of the information is in the form of company test reports which have not been published. In this report all the information available to the author is presented and compared with estimates based on the simplified theory outlined in the previous section. Details of the structures and any special aspects of the tests are given in the Appendix for each aircraft and test specimen for which results are available.

The estimates for single flat plates and for control surfaces are relatively simple to make but determination of frequency and stress parameter  $\sigma_0$  for the stiffened panels is a more lengthy process. For single flat plates the r.m.s. stress estimate is obtained from equation 11 as:

$$\sqrt{\frac{\pi}{\sigma^2(\mathbf{t}_{\cdot})}} = \left[\frac{\pi}{4\delta} \mathbf{f}_{\mathbf{r}} \mathbf{G}_{\mathbf{p}}(\mathbf{f}_{\mathbf{r}})\right]^{\frac{1}{2}} \sigma_{\mathbf{o}} \qquad \dots 34.$$

Few reliable measurements of damping are available in the test results and so an assumed value of 0.017 is taken in the evaluation of equation 34. This is a reasonable value in the light of measurements made on typical structure. (See reference 1 for example). It is also useful to compute a spectrum level of noise (in dB) and then convert this into  $1b/ft^2$  and use this in the estimation procedure. We then have

$$\sigma^2(t) = 0.047 \, s_{pL}^2 \, f_r^2 \, \sigma_o$$
 ...35.

where  $S_{PL}$  is the noise spectrum level in lb/ft<sup>2</sup> at the plate fundamental natural frequency.

Equation 35 now becomes the basic equation for the three types of structure considered in section 3. It is used as it stands with  $f_{r}$  and  $\sigma_{r}$  being obtained from figures 1 and 2 for flat plates. For application to control surfaces a factor of one third is applied. For integrally stiffened panels or panels with very flexible stiffeners f and σ are derived from the procedure proposed in section 3.4. Where experimental values of frequency are available these have also been used Thus two theoretical values of r.m.s. stress are in the estimates. given - one based on the measured frequency (if available) and one based on the computed frequency. In some cases use of the experimental frequency presents a difficulty because the response is multimodal in form. The mid frequency of the response band has been used in such cases.

#### 4.1. Flat Plates

The only results available for single plates fully fixed around their edges are those published by N.A.C.A. (11,12). These are used directly to show that in this case the experimental values are in good agreement with the theoretical results based on equation 34. To get this good agreement, measured values of the predominant frequency and of the damping were used.

The more important practical case is that of plates which are flexibly mounted along their edges on frames and stringers to form a built up panel such as a fuselage side. Results for tests on this type of structure are given in table 1 and compared with the single plate results in figure 5. The data used here comes from plates which have a slight curvature as well as from flat plates but it is considered that the effect of curvature (down to about 3 ft radius on 6 in. wide panels) is not very great.

In figures 5 and 6 the experimental values are compared with estimates made from equation 35. In figure 5 the estimated values are based on an experimentally determined value of frequency whilst in figure 6 the theoretical value of frequency is used. Comparison of the two figures shows that there is little difference in the accuracy of the two estimates. This is partly due to the fact that the estimated r.m.s. stress level varies as the square root of the frequency and partly due to the relatively wide bands (factors of 2) which are considered to constitute a reasonable «stimate in this process. The one set of measurements which show the greatest difference from the estimates are those relating to stress in the skin directly over the stiffener web and over the edge of the stiffener flange. In this position close to the plate edge fixing the stress is varying rapidly with distance away from the edge. Thus the strain gaugue is integrating the strain over a significant distance and the measured mean value is much less than the true maximum at the edge.

With the exception of this latter set of results, the figures show that the estimated stress levels are within a factor of 2 of the measured values. In view of the very severe simplifications which have been made in the theory this is considered to be good agreement. The reason for this good agreement is thought to be primarily due to two of the major assumptions having opposite effects on the result. If a single plate is being excited by a pressure loading which is in phase over its whole length the stress induced in the plate should be close to that predicted. But if now the plate is connected to other plates around its edges two main effects become important. In the first place the lowest mode of vibration is generally one in which adjacent plates vibrate out of phase. For jet noise loading of typical structures the pressure correlation pattern is such that pressures over several plates in the group are in phase.

Thus the generalised force is considerably reduced and the response in that mode is much lower than the single plate case. However, coupling of the plates together introduces extra normal modes which have significant We have the situation then in which the response in one of the response. modes of the built up structure is much lower than the estimated response of a single plate but there are many significant modes whose responses must be added to give the overall r.m.s. stress. The results available to date show that the single plate estimate also gives a reasonable estimate for the built up panel.

### 4.2. Control Surfaces

More experimental results are available for control surface types of structure as these have been the structural areas where most damage has been sustained in the past. The estimates are obtained from the modified form of equation 35 as described in section 3.3. The actual equations used are:

Excitation on one surface (elevators)

 $\sqrt{\sigma^2(t)} = 0.0157 \quad S_{pl} \quad f_r^2 \quad \sigma_o$ ...36.

Excitation on both surfaces (rudders - except in one engine tests)

 $\sqrt{\sigma^2(t)} = 0.0222 \ S_{PL} \ f_r^2 \ \sigma_o$ 

The results available are summarised in Table 2 and the comparison of estimated and experimental r.m.s. stresses is shown in figure 7 and 8. Figure 7 shows the comparison of estimates based on the experimental frequency and figure 8 shows the comparison with estimates based on the theoretical frequency. Both figures 7 and 8 show that the majority of the estimates are within a factor of 2 of the experimental results.

The reasons for this good agreement are similar to those outlined in the discussion in section 4.1. as again the response is generally multi modal in form. In this case however the situation is somewhat more complicated by the different ratios of rib material to skin plating material. Where there is excitation predominantly on one skin some structures have almost equal stresses in the two skins (test series 5 for example) whereas others show differences of the order of a factor of 2 (test series 6). However it seems that the factor of 2 on the estimates is sufficiently large to cover the deviations of the experimental from the theoretical results. There is no significant difference in the agreement achieved with the two types of estimate.

#### 4.3. Integrally Stiffened Panels

The test results available on integrally stiffened panels relate to test specimens rather than to complete structures. The two types of structure are described in the Appendix under test series 12 and 13. The first of these two is a multi-bay box structure representing a section out of a full scale fin. The two skins of this box are integrally stiffened and the webs of the ribs and spars are relatively thin with corrugations to provide the necessary stiffness. The three specimens, 12A, 12B and 12C, have different skin-stiffener configurations as indicated in table 3. The box was subjected to noise on one side only.

Test series 13 relates to tests of curved specimens representing a section of an aircraft fuselage. Several similar specimens made up the test series 13A whereas 13B refers to a single specimen. In 13A the skin is chemically etched to provide a double thickness section at the region where the T section stiffener is attached by a double line of rivets. In 13B the skin has a constant thickness but the stiffener of type 13A is used.

Table 3 summarises the principal dimensions of the test sections and gives the theoretical and experimentally determined frequencies of the predominant peaks in the strain spectra of the skin vibration. The first column of theoretical frequencies have been derived on the assumption of a plate fully fixed on rigid stiffeners. In the case of specimens 12A to C this considerably overestimates the requencies. The specimens 13A and B have relatively stiffer stiffening members and thus the first column estimates are not so much in error although they are higher than the massured In the second column of theoretical results the computations frequencies. have been based on the Rayleigh-Ritz analysis given in section 3.4. The agreement between these results and the experimental values is close and the major trends are reproduced in the theoretical results. The measured spectra show several peaks and thus the values quoted only represent the most significant of the measured frequencies.

Table 4 gives the comparison of the measured and the theoretical r.m.s. stress levels in the skin at the four measurement positions. Again two theoretical results are quoted but both are based on the frequency computed by the Rayleigh-Ritz method as this gives the closest agreement to the measured frequency. The first column of computed stresses uses the simple single plate equation (35 or 36) whereas the second column uses

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Nr ....;

the more detailed analysis based on the Rayleigh-Ritz results. The difference in the values for the skin stress estimated by the two methods is not great. The main difference between the two is that the simple method gives the stress at the edge of the plate as equal to twice the stress at the centre whereas in the Rayleigh-Ritz results the two stresses are very similar in magnitude. The estimates for positions 3 and 4 by the simple method are approximately zero whereas the Rayleigh-Ritz method gives values which are comparable with the experimental results.

For cases 12A and 12B the experimental values for positions 1 and 2 are considerably greater than the estimates although in 12C the agreement is within the factor of 2. In the curved fuselage sections, 13A and 13B, the experimental values for the edge of the plate are very similar to the values at the centre. This is predicted by the Rayleigh-Ritz results and the agreement with the experimental values is again within the factor of 2.

In general it can be seen that the trend of the results for the r.m.s. stress is predicted by the Rayleigh-Ritz method but the absolute magnitude of the estimates is not always within the scatter factor of 2. The estimates for the integrally stiffened panels are further in error than the estimates for the more heavily stiffened fuselage test panels. Further work is needed to consider in detail the application of this relatively simple method to integrally stiffened panels.

#### 5. Jet Noise in Flight

In the early work on the effect of jet noise on aircraft structures it was assumed that the worst loading case occurred at take off when the engines were operating at full thrust and the aircraft was stationary. This assumption was based on the knowledge that the acoustic pressures varied approximately as the fourth power of the relative velocity of the jet stream in the surrounding air. Thus as the aircraft gathered speed on take off and climb the relative jet velocity fell and the acoustic pressures decreased considerably. This was confirmed by some of the early in-flight strain measurements (see Wagner<sup>(13)</sup> for example) where the strain levels in cruise were about one quarter of the maximum levels at take-off. The cruise levels in this case were probably due to a residual of jet noise plus boundary layer pressure fluctuations.

#### 5.1. Acoustic Pressures

In more recent tests of current aircraft designs it has been found that in some configurations strain levels as high as or even higher than the maximum ground running levels can be obtained in flight. Further investigation has shown that these relatively high in-flight levels are due to shock cell noise from the choked jet flows. The phenomena of shock cell noise was first discovered by Powell<sup>(15)</sup> in tests on model jets at super critical pressure ratios. In these tests an intense discrete frequency sound was emitted by the choked jet and Schlieren pictures showed clearly the sound wave propagating outwards from the jet. Powell postulated that this tone was due to a feedback mechanism in the jet. He suggested that a disturbance initiated at the lip of the jet propagated downstream within the jet flow until meeting the first shock cell. Then the disturbance at the shock cell propagated back upstream in the surrounding air to repeat the disturbance at the lip. Powell derived an expression for the wavelength of the fundamental tone  $\lambda$  as:

$$\lambda = \mathbf{k} (\mathbf{P}_{\mathrm{R}} - \mathbf{P}_{\mathrm{C}})^{\frac{1}{2}} \mathbf{D} \qquad ..38.$$

where

P<sub>R</sub> = nozzle pressure ratio
P<sub>C</sub> = nozzle critical pressure ratio
D = nozzle diameter
k = constant of value approximately 3

Equation 38 relates to a stationary nozzle but allowance can be made for forward speed of the aircraft by adjusting the time taken by the sound wave to travel in the upstream portion of the feed-back loop. On the assumption that the cell length is unchanged by forward speed the modified expression has been found to give reasonable agreement with measured flight frequencies.

This shock cell instability produces a sound having marked directional characteristics. In a stationary jet the maximum intensity of the fundamental frequency is in a narrow lobe close to the jet axis whereas the lobe for the second frequency is at approximately  $90^{\circ}$  to the jet axis. These angles are modified in the forward flight case ball in practice the second frequency, at twice the value of the fundamental, couples the most significant pressure loading on adjacent structure.

Powell's work suggests that the spectrum of noise output of a choked jet would have a smooth broad band component due to the turbulence, as in the case of a subsonic jet, plus spectral lines at the fundamental frequency and at multiples of this. Even in tests on model jets inconsistencies were observed. In some cases the shock cell noise was present as a very narrow band peak in the noise spectrum whereas in other cases the peak was much broader.

In measurements on full scale engines at the time of Powell's model test shock cell noise was not detected. However, current jet engines have considerably higher pressure ratios and the phenomena is now becoming important in full scale jets. A typical spectrum for noise pressures on the undersurface of the tail plane of a rear engined aircraft is shown in figure 9 for different altitudes during a climb to 40,000 ft. In this case the shock cell noise contribution to the spectrum appears as a relatively broad peak whose frequency decreases with increase in pressure ratio as would be predicted by equation 38. The amplitude of the peak increases with increase in pressure ratio but as the phenomenon is essentially due to an instability it has not yet been possible to compute the amplitude from Powell's theory. Corrugated nozzles change the form of the spectrum but do not eliminate the shock cell noise component. Convergent-divergent nozzles can be designed to eliminate shock cells at any one pressure ratio but as the engine will have to operate over a range of pressure ratios this is not the complete answer to the problem.

#### 5.2. Stress Levels

Figure 9 shows that the frequency of the second peak which radiates at 90° to the jet centre line varies from approximately 500 c.p.s.-60 c.p.s. as the pressure ratio of the engine increases during climb. Equation 38 shows that the frequency is inversely proportional to jet diameter and thus for a given variation in pressure ratio the frequency range for a smaller diameter jet would be higher than that shown in figure 9. This frequency range covers a typical range of values of skin plate natural frequencies and thus the peak in the excitation will slowly sweep through the frequency range of the major skin resonances. As a result of this, skin structure in the region of the exit plane of the nozzle will show high stresses at a point in the climb or cruise if the excitation peak corresponds to a plate resonance. Figure 10 shows a typical variation

of short term r.m.s. stress level in a rudder skin panel during take off and climb for a different aircraft from the one to which figure 9 refers. The r.m.s. values quoted are measured from 10 second samples of the continuous record. As would be expected, the relatively high initial level at brake release falls rapidly as the aircraft gathers speed along the runway. The stress level then slowly increases as the aircraft climbs and a stress maximum is reached at about 23,000 ft. in this particular structure on this civil airliner. Measurements on other parts of the structure having different natural frequencies show peaks occurring at different positions in the flight profile.

Further illustration of this effect is shown in figure 11 where the strain spectrum at take off is compared with the spectrum in one of the flight cases. It can be seen that the broad band excitation at take off excites several modes of vibration in the frequency range 160 to 320 c.p.s. The flight spectrum, however, shows that the mode at 280 c.p.s. has been accentuated in amplitude whereas the others at either side in frequency have been attenuated. This is a good example of the effect of narrow band excitation.

In this particular case the stress levels are too low to cause any fatigue failure but in another type of aircraft fatigue failures due to shock cell noise did occur. The main consideration from the fatigue point of view is that the relatively high stresses can be present during a much longer portion of atypical flight than was the case when only ground noise was important.

#### 6. Fatigue Aspects

In cases of jet noise excitation, the stress levels are generally low by structural standards but because of the high frequency a large number of stress reversals occurs in the life of an aircraft. Schelderup<sup>(16)</sup> has shown that in practical cases the stress has a Rayleigh distribution for peak to trough values. This suggests that fatigue test data obtained with this type of distribution should be applicable to the acoustic fatigue case. All that is required now is to have random S-N curves obtained with a Rayleigh distribution of stress and having the r.m.s. stress and the number of reversals as the ordinates. The number of reversals can be obtained from the number of zero crossings of a random wave form as discussed by Clarkson<sup>(17)</sup>. A typical curve

obtained this way is shown in figure 12 which has been taken from the Royal Aeronautical Society Data Sheets on Fatigue (18).

The suggested design procedure is to use the methods outlined above to obtain an estimate of the r.m.s. stress and then to use the random S-N curves to obtain an estimate of life. Knowing the likely inaccuracies in the stress estimates, the individual designer must choose what safety factor he is prepared to use.

#### 7. Conclusions

The results quoted in this report show that in a relatively wide range of typical aircraft structures the overall r.m.s. stresses induced by jet noise can be estimated by a development of the simple relationship due to Miles. The estimated stresses are generally within a factor of 2 of the measured values. In view of the likely inaccuracies in the noise measurements and in the severe simplifications in the theory this order of agreement is considered to be satisfactory. The many possible reasons for the discrepancies have been indicated in the discussion of the test results. A greater accuracy would require a much more complicated multi-modal analysis of the structural response. These results show the order of accuracy which should be achieved with simple design procedures such as that proposed in the Royal Aeronautical Society Data Sheets on Acoustic Fatigue and the Douglas design charts. The simple procedure suggested for application to integrally stiffened panels gives a good agreement on frequency of predominant modes of vibration but less good agreement on stresses. As the bending stiffness of the integral stiffener relative to the plate is increased the accuracy of stress prediction increases towards the factor of two achieved in the conventional built-up structure. More work is required on integrally stiffened skins.

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R.M.S. STRESS IN FLAT AND SLIGHTLY CURVED PANELS TABLE 1

+ v 0 E-	Gaugé	<u>ρ</u>	Plate Dime	imensions		t	Frequency c/s	:cy c/s	Noise	Level dB	Stress r	r.m.s. lb./in.	./in. <sup>2</sup>
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43 C	~~~		3.62 4.44 4.44 3.65	5 E E E E	4444 8778	2,880 4,040 1,040 2,880	880 610 860 860	725 725 725 590	* = = =		1,650 1,930 1,630	1,500 2,100 2,100 1,350	257 789 820 515
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TABLE 2 R.M.S. STRESS IN CONTROL SURFACE SKIN PLATES

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Plate Ulmensions	Flate Dimensions	Dimensions			_~_ \	Frequency	cy c/8	Noise	Noise Level dB	Stress	r.B.B.	lb./in.	
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3.75 0.04 4.5	0.04 4.5	0.04 4.5		1.4	8	175	22	148	121	1,230	620	200	1,070
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PLATES
SKIN
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R.M.S.
(continued)
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TABLE

		Plate Di		mensions		Frequency c/s	cy c/s	Noise	Noise Level dB	Stre	Stress r.m.s.	lb./in. <sup>2</sup>	
Test	Pos.	b in.	t in.	a/b	ь°	Theory f <sub>o</sub>	Exp. f <sub>1</sub>	OA :	Spect.	Est.:fo	Est.:fl	Exp.	
Ø	ыыы	5•75 #	0*00	N= =	10,300 "	272 #		139 # #	211 "	014 14		450 620 390	350 100 190
6	000	6 <b>.</b> 15 6.5	0 <b>•</b> 018	2.7 # 2.5	4,100	286 # 254	380 #	148.5 "	118 "	390 <b>1</b> 13	450 # 506	1,075 687 1,250	
lor	បុណ្យ	-== vo=	0.036	N===	3,080 6,160 6,920	500 225 225	400 250 250	150.5 " 149	118.5 115.5 115.5	370 106 812	330 660 856	673 662 745 796	526 581
IOE	ម	<b>9</b> ۳	E 5		6,920 13,840	1 = =	320 800	149.5	۲17 ۳	471 940	588 1,540	788 334	454
11R 11E	СВСБВ	۲. 9= = = =	0.028	N ^= = = =	11,900 23,800 23,800 23,800	170 170 170 170 170	230 230 210 210	151 152.5 152.5 154	116.5 118 118 119.5	650 1,310 770 1,550 1,930	1,520 1,520 1,720 2,150	1,030 1,100 1,570 1,140 1,930	1,130 1,320

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Test Series		Panel D:	imension	s in. ı	Frequency*			
		b	t	a/b	I	F.F.	R-R	Exp.
12	A	2.57	0.07	5.8	0.0049	2,330	422	225 375 525
	В	3.0	0.065	5.0	0.0059	1,590	432	412 475 575
	с	2.5	0.083	6.0	0.0146	2,520	ଏ88	550 <b>}</b> 650 <b>}</b>
13	A	3.8	0.036	5.3	0.0162	550	372	260 360 900
	B .	4.3	0.064	4.6	0.0162	760	317	250 350 <b>}</b>

### TABLE 3 FREQUENCY OF FUNDAMENTAL MODE OF INTEGRALLY OR WEAKLY STIFFENED PANELS

\* F.F. Computed on assumption of single plate fully fixed at stiffeners

R-R Computed from the Rayleigh-Ritz Method outlined in Section 3.4 (Equation 27)

Test	5	σ <sub>o</sub>		s <sub>pl</sub>	r.m.s. S	tress lb.	/in. <sup>2</sup>
Series	Pos.	Egn. 35 or 36	Eqn. 30-33	DL dR	Eqn. 35 or 36	Eqn. 30-33	Exp.
12 A	1 2 4	337 674 ~0	433 290 2370	128	114 228 ~0	147 98 800	400 to 900 700 to 750
12 B	1 2 3 4	530 1060 0 ~0	640 507 230 2260	128	180 360 0 ~0	220 170 80 780	580 to 840 700
12 C	1 2 3 4	226 452 0 ~0	400 340 100 1280	124	60 120 0 ~0	107 91 27 340	170 to 200 110 to 130 110 to 170
13 A	1 2	2770 5540	3580 3480	128	2640 5280	3420 3320	1400 to 1850 1300 to 2030 1270 to 1640 1430 to 2600 1370 to 1800 1350 to 2100
13 B	1 2	1130 2260	12 <b>8</b> 0 1160	127	870 1740	990 890	440 to 510 440 to 580

# TABLE 4 COMPARISON OF ESTIMATED AND MEASURED STRESSES IN INTEGRALLY STIFFENED PANELS

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#### APPENDIX

### Structural Details and Test Information

### Test Series No. 1

Single flat plates with fully fixed edges Dimensions 11" x 13" overall 9%" x 11%" between edge supports Thickness 0.032, 0.040 and 0.064 in.

Measured frequencies: for t = 0.040 f = 148 c.p.s. Overall Sound Pressure Levels:

4 in. diam. cold air jet: 125 to 135 dBJet engine: 135 to 145 dBJet engine plus afterburner : 146 to 155 dB

<u>Note:</u> Experimental and computed results using Miles formula (equation 34) are given in references 11 and 12. These are plotted directly in figure 5 as the theoretical results are based on measured frequencies.

As this report is primarily concerned with built up structures these single plate results are not quoted in detail.

#### Test Series No.2

Caravelle Rear Fuselage Skin References 1 and 13 and unpublished test results Stiffened skin design as shown in the sketch Dimensions as in Table 1 Test results 2A relate to stress at the centre of the plates and results 2B relate to stress at the stiffener The response spectrum is broad band in character and thus the frequencies quoted relate to predominant peaks in the spectrum.

Noise pressure information was obtained from separate noise survey carried out with microphones mounted 2 in. away from the surface of the structure.



Test Series No. 3

Caravelle Stub Fin. Unpublished test results. Flat skin stiffened with open section members as shown below:





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Gauges positioned in the centre of the plates. Noise pressures obtained as in test series 2.

## Test Series No. 4

Rear Fuselage skin panels of Boeing KCl35 as reported in references 10 and 14.

Structural details are as shown in the sketch.



The noise pressure spectrum levels at the two major response frequencies are given in reference 14. In the estimation procedure the mean value of these (on a linear scale) has been used and the mean experimental frequency of 200 c.p.s. This mean value of frequency is quite artificial as the response spectra shows two very pronounced peaks having similar magnitudes. Nevertheless the mean value is chosen in order to be consistent throughout.

### Test Series No. 5

Douglas RB66 Rudder and Elevator. Reference 3 The cross section of the rudder and elevator are shown below:



Elevator



Rudder

The noise measurements are only available as octave band levels.

In the elevator measurements two strain gauges were placed on the skin above the joint with the rib. One pair of gauges were directly opposite the web of the rib (marked as position 1) and the other pair were across the edge of the rib flange (position 2). These results are quoted separately as in such situations the strain over the rib web is usually greater than that over the edge of the flange. In table 2 the higher of the two results quoted for position 1 and also for position 2 refer to the bottom skin. The overall noise level on the bottom skin was 152.5dB whereas that on the top skin was only 142 dB. The results quoted for the rudder refer to the response to both enginesrunning. Tests showed that with only one engine operating the stresses were reduced by 3dB as has been assumed in section 3.3. As the response spectra generally have several peaks, the mean frequency has been used in the computation.

Test Series No. 6

Tailplane of small rear engined executive jet aircraft. Unpublished data. The structure is as shown in the sketch below and measurements relate to the skin panels.

Noise pressure levels were taken from a separate noise survey. In this test there is a significant difference between the stresses in the upper and lower skin panels. Thus the upper surface panel results are given a suffix u and the lower surface results have a suffix  $\ell$ .

Test Series No. 7

Leading edge of tailplane of a small military aircraft. Unpublished data. The structural configuration is as shown below:



Gauges Measuring Strain in Spanwise Direction

A comprehensive noise pressure survey was made over the lower surface of the tail unit.

The stress levels quoted were only peak levels defined as the largest zero to peak level seen on a 30 second sample. These levels will be approximately three times the true r.m.s. level. The measured values have therefore been divided by a factor of 3 to obtain the value quoted in table 2.

The calculated frequency is based on the assumption of a flat plate fully fixed at its edges. In this case, although the section of leading edge skin carrying the strain gauges is approximately flat, it is a part of a continuous curve forming the leading edge profile. As a result of this curvature the experimental frequencies are higher than the predicted values.

### Test Series No. 8

Control surfaces of a large military transport aircraft. Unpublished data.

The details of the structure are shown in the sketch but in this case the units are a considerable distance away from the engines.



The noise pressure levels are relatively low and thus the stress levels are also very low.

Test Series No. 9

Comet tailplane test section. Reference 2. A sketch of the structure is shown below.



In this structure relatively large closed section stiffeners are used and the flanges of these are of similar dimensions to the width of skin plating between stiffeners. Although it seems very unrealistic, the full width of plate between stiffener centre lines was used in the estimation procedure. A more satisfactory method of analysis in such cases is required.

Noise measurements were made using microphones positioned about 2 in. away from the surface of the structure.

Skin response spectra show only one major peak.

Test Series No. 10

Control surfaces of medium sized rear engined civil airliner. Unpublished data. Conventional structure as shown in the sketch.



Noise pressures were measured by microphones mounted about 2 in. from the surface of the skin in the ground tests. Flush mounted microphones in the fin and tailplane were used in the flight tests.

The response spectra show several peaks and thus a mean value is quoted in table 2.

Flight test data quoted in section 5 was obtained on this aircraft.

### Test Series No. 11

Control surface of a small rear engined executive twin jet aircraft. Unpublished data. Conventional structure similar in design to that shown for Test Series No. 12. Dimensions different as shown in table 2. Noise pressure levels obtained from surface mounted microphones.

The response spectra show several peaks and thus the mean value is quoted in table 2. In flight stress response data was also obtained on this aircraft.

Test Series No. 12

Yest section of fin having integrally stiffened skin. Unpublished data. General layout as shown below:





Stiffened skin dimensions are given in table 3. Test section was mounted behind a jet engine. Noise pressure levels obtained from an array of microphones and analysed into one third octave band levels. Strain measurements analysed with a five percent bandwidth analyser. Prior to broad band pressure excitation a discrete frequency excitation was performed in the laboratory to investigate the predominant modes of vibration and their associated damping.

# Test Series No. 13

Test section of a curved fuselage having T section stiffeners. Unpublished data.

Generaly layout as shown below:



In sore of the test sections chemically etched skin panels were used. In other cases a constant thickness skin was used.

The test procedure was the same as that outlined for test series No. 12.



FIG. 1 NATURAL FREQUENCY OF FUNDAMENTAL MODE OF FLAT PLATE



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FIG. 9 SPECTHUM OF PRESSURES ON TAIL UNIT SURFACE DURING CLIMB



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FIG. 10 VARIATION IN RUDDER SKIN STRESS DURING TAKE-OFF AND CLIMB



FIG. 11 COMPARISON OF STRESS SPECTRA FOR RUDDER SKIN

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