**UNCLASSIFIED** 

# AD 429008

## **DEFENSE DOCUMENTATION CENTER**

FOR

## SCIENTIFIC AND TECHNICAL INFORMATION

CAMERON STATION, ALEXANDRIA, VIRGINIA



## UNCLASSIFIED

NOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.

 $\left[ \right]$ 

'n

Ù



Tennessee Valley Authority Office of Agricultural and Chemical Development Division of Chemical Development

Fundamental Research Branch

HEATS OF FORMATION OF PHOSPHORUS OXIDES

Progress Report on Work Performed in the Period June 1, 1963,

to November 30, 1963, Under Contract CMLMC-PA-2B-RFP-129

By

E. P. Egan, Jr., and B. B. Luff

#### Wilson Dam, Alabama

#### Tennessee Valley Authority Office of Agricultural and Chemical Development Wilson Dam, Alabama January 27, 1964

Director,

Directorate for Industrial and Engineering Services Edgewood Arsenal, Maryland 21010

Attention: Contract Project Officer

Gentlemen:

We transmit herewith the third semiannual progress report on our work on the determination of the heats of formation of phosphorus oxides. The report covers work performed under contract CMLMC-PA-2B-RFP-129 during the period June 1, 1963, to November 30, 1963.

We are distributing copies as follows:

Director, Directorate for Industrial and Engineering Services, ATTN: Contract Project Officer, Edgewood Arsenal, Maryland: 13 copies plus 1 reproducible copy.

Commander, Armed Services Technical Information Agency, ATTN: TIPDR, Arlington Hall Station, Arlington 12, Virginia: 10 copies.

Commanding Officer, U. S. Army Munitions Command Procurement Agency, ATTN: Contracting Officer, Edgewood Arsenal, Maryland: 1 copy.

Very truly yours,

, Efmore

.....

And a second sec

K. L. Elmore, Chief Fundamental Research Branch

#### CONTENTS

「ないないない」

12 3

ŝ

6

	Page
Correction Terms for $P_40_8$ and $HPO_3$	· 1
Phosphorus Coated with Lucite	3
Jacketed Bomb Operation of the Bomb Bomb Calibration Combustion of Phosphorus	3 3 6 7
Phosphorus Coated with Cellulose Acetate   Cellulose Acetate   Bomb Calibration   Combustion of Phosphorus	11 11 12 13
Evaluation of the Combustion Results	15
Réferences	24
Appendix A: Primary Data Used in Reduction of Phosphorus Combustions to Standard Conditions	25
Appendix B: Sample Calculation of Correction for Combustion of Phosphorus in Jacketed Bomb	27
Appendix C: Sample Calculation of Corrections for Combustion of Phosphorus Coated with Cellulose Acetate	34
Appendix D: Heat of Combustion of Phosphorus	41

## Tables

I.	Selected Heats of Combustion of Lucite-Costed Phosphorus
II.	Standard Benzoic Acid Calibrations of Jacketed Bomb 6
111.	Selected Heats of Combustion of Phosphorus in
IV.	Heat of Combustion of Cellulose Acetate Sheet 12

•

۰.

TATILI CLO

i.

		-
v.	Standard Benzoic Acid Calibration of Bomb Before Cellulose Acetate-Coated-Phosphorus Combustion	13
VI.	Selected Heats of Combustion of Cellulose Acetate- Coated Phosphorus	14
VII.	Heat of Formation of P <sub>4</sub> O <sub>10</sub> (c)	21
	Figures	

1.	Combustion Bomb with Oxygen Jacket	5
2.	Relation Between Weight of Combustibles and Temperature Rise	17
3.	Relation Between Weight of Lucite Coating and Heat of Combustion of Phosphorus	18
4.	Relation Between Weight of Cellulose Acetate Coating and Heat of Combustion of Phosphorus	19

ĵ,

#### HEATS OF FORMATION OF PHOSPHORUS OXIDES Progress Report on Work Performed in the Period June 1, 196

#### to November 30, 1963, Under Contract CMLMC-PA-2B-RFP-129

This is the third semiannual report on the determination of the heat of formation from the elements at  $25^{\circ}$  C. of phosphoric oxide,  $P_4O_{10}(c)$ , in a bomb calorimeter. The first report, which covered the period June 1 to November 30, 1962, contained descriptions of the bomb calorimeter, the operation of the calorimeter, the measurement of temperature, and the calibration of the calorimeter with standard benzoic acid. Results were reported for the combustion of phosphorus purified by a wet-chemical method and sealed in thinwalled glass ampoules, and of phosphorus coated with a film of Lucite.

The second semiannual report, which covered the period December 1, 1962, to May 31, 1963, described the combustion of distilled phosphorus coated with Lucite, the construction of a separate oxygen jacket to fit on the outside of the bomb so that uncoated phosphorus could be used, and the preliminary results obtained from combustion of phosphorus in the jacketed bomb.

#### Correction Terms for P408 and HPO3.

Ð

Titration of the bomb washings indicated that a small amount of  $P_4O_6$  was formed in all the combustions. Correction for the presence of  $P_4O_6$  was based on the reaction

 $P_4O_8(liq) + 2O_2(g) = P_4O_{10}(c)$  (1)

The heat of formation from the elements of  $P_4O_6(liq)$  has been reported as -540.0 kcal./mole (9); combination of this value with the reported heat of formation of  $P_4O_{10}(c)$  of -720.0 kcal./mole (10) and the correction of nRT = 1.185 kcal./mole yields the value for the heat of combustion at constant volume of  $P_4O_6$  (equation 1) of -172.015 kcal./mole which was used in previous corrections for  $P_4O_6$ . A more recent value for the heat of formation of  $P_4O_6$  (5) is -392 kcal./mole when the heat of formation of  $P_4O_6$  (5) is -392 kcal./mole or -399 kcal./mole at constant pressure when the heat of formation of  $P_4O_{10}$  is taken as -720 kcal./mole (10). The heat of reaction of equation 1 at constant pressure at  $25^{\circ}$  C. then becomes -321.0 kcal./mole, and addition of the term nRT = 1.185 kcal./mole yields -319.815 kcal./mole at constant volume for equation 1. This value was used for all combustion corrections in this report.

It was assumed that water formed in the combustion of an organic coating would react immediately with the  $P_4O_{10}$  to form a condensed phosphoric acid. The only condensed phosphoric acid for which any thermal datum is available is HPO<sub>3</sub>. In previous reports (1, 2) the heat of reaction of

$$2H_2O(liq) + P_4O_{10}(c) = 4HPO_3(s)$$
 (2)

was based on a heat of formation of  $P_4O_{10}(c)$  of -720 kcal./mole (10) and of HPO<sub>3</sub> of -228.2 kcal./mole (10) to yield a heat of reaction of -14.041 kcal./mole of HPO<sub>3</sub>. This heat of formation of HPO<sub>3</sub> is not well defined, and it is obvious from the results of the combustions of coated phosphorus reported previously (1, 2) and in this report that the correction for HPO<sub>3</sub> is in error, but there appears to be no better way to correct for the water formed in the combustions. If the correction for HPO<sub>3</sub> is omitted, the calculated values for the heat of combustion of phosphorus agree more closely, but it is unreasonable to eliminate the correction entirely.

In 1903 Giran (4) reported the following thermal values for the formation of HPO<sub>3</sub> from  $H_2O$  and  $P_4O_{1O}$ .

P4010(c)	+	$2H_2O(1iq) = 4HPC$	) <b>3(</b> 8)	<b>∆</b> H =	-42.54	kcal.	(3)
P <sub>4</sub> O <sub>10</sub> (amorph)	+	$2H_20(11q) = 4HPC$	)g(s) .	<b>∆</b> H =	-28,58	kcal.	(4.)

Equation 3 yields -10.635 kcal./mole HPO<sub>3</sub> and equation 4 yields -7.145 kcal./mole HPO<sub>3</sub>. The P<sub>4</sub>O<sub>10</sub> formed in the present combustions is the hexagonal crystalline modification, and the best compromise appeared to be to use the value of -7.145 kcal./mole HPO<sub>3</sub> as a correction for the water formed in the combustion process. This compromise is not unreasonable, since both the heat of formation of HPO<sub>3</sub> and the actual occurrence of the reaction in equation 2 are uncertain. This value of the heat of reaction for equation 2 has been used in all the combustion corrections in this report. The standard corrections and the primary data used in reduction to standard conditions are listed in Appendix A.

graneer terro all

 $\mathcal{O}$ 

#### Phosphorus Coated with Lucite

The combustion of samples of phosphorus coated with Lucite has been discussed and the results are tabulated in previous reports  $(\underline{1}, \underline{2})$ . These data were recalculated on the basis of the corrections for  $P_4O_8$  and HPO<sub>3</sub> discussed above and are listed in Table I. The values listed in Table I are selected values, and the basis for the elimination of other values from the table are discussed in the final section of this report. All the values for combustions of Lucite-coated phosphorus are included in a table in Appendix D.

3

#### Jacketed Bomb

Operation of the Bomb: The jacketed bomb, Figure 1, was described in a previous report (2). After the jacket was flushed and filled with oxygen, the jacket valve was closed, and the bomb was assembled. To prevent blowing of solid  $P_4O_{10}$  from the bomb into the jacket during the rapid expansion of gas in the combustion, a loose glass-wool plug was placed in the 1/16-inch gas transfer line in the bomb head. During a combustion with the jacketed bomb, the jacket valve was opened at the start of the combustion period and 15 seconds was allowed for the oxygen in the jacket to enter the main bomb before the phosphorus sample was ignited.

Because of the increased mass and volume of the jacketed bomb which required a larger calorimeter bucket containing more water, the temperature rise was slower than with the bomb without the jacket. During the combustion period, which for the jacketed bomb was increased from the normal 15 minutes to 25 or 30 minutes, the temperature readings were taken at the rates of 6 to 8 readings per minute during the first 8 minutes, 2 readings per minute for the next 12 to 19 minutes, and 1 reading per minute during the last 5 minutes. There were thus obtained about 80 temperature readings during the combustion period, so that the temperature-rise curve was well defined. A typical temperature-rise pattern for a jacketedbomb combustion is included in Appendix B.

kcal./mole -ΔE<sub>c</sub>, 715.865 715.675 715.675 715.954 715.5919 715.577 715.577 715.577 715.577 715.770 715.779 715.779 715.779 713.630 717.385 715.575 715.575 715.575 715.575 715.505 715.70 2385,153 3471,069 3781,069 3781,069 3781,069 3782,379 4056,271 4056,271 41267,283 41267,283 41267,283 41267,283 41267,283 41267,283 41267,283 41267,283 41267,283 41264,344 3886.929 3454.062 3454.062 3766.559 3809.1197 3668.1146 3569.1197 3650.1198 3650.1198 3650.1198 3614.917 5614.587 P. 55.860 55.189 55.199 55 P406 Cal 1.416 2.729 1.844 1.844 1.770 1.770 1.770 1.770 1.770 1.770 1.770 1.770 1.770 1.896 1.84 1.037 1.896 1.837 6.183 6.183 **HPO3** Wet-method-purified phosphorus  $-\Delta E_{C}$ , phosphorus Lucite Distilled 2405.052 3508.494 3816.892 3187.976 4284.129 4284.129 4131.265 4144 4131.265 4144 4126.161 4126.161 4144.419 4084.954 3898.279 3471.287 3501.877 3782.655 3813.691 3681.996 3547.908 3567.299 3567.299 3567.299 3567.299 3567.299 3567.299 Substance Δ**Τ**, °C. 1.05305 1.53552 1.67036 1.53558 1.67036 1.87466 1.87875 1.87872 1.87872 1.87872 1.94604 1.78756 1.8757 1.70593 1.572824 1.552824 1.55538 1.655538 1.655538 1.66833 1.45371 1.45371 1.45371 1.66833 1.61824 P4 equiv. of P406 0.00227 0.00201 0.00195 0.00213 0.00260 0.00260 0.00250 0.00250 0.00250 0.00250 0.00260 0.0017 0.0019 0.0023 0.0024 0.0024 0.0024 0.0024 0.0026 0.0026 Weight, grams 0.00248 0.00323 0.00478 0.00478 0.00260 0.00260 0.00132 0.001083 0.01083 0.01083 0.01083 0.01211 Lucite 0.0035 0.0059 0.0059 0.0059 0.0059 0.0059 0.0047 0.0017 0.0019 0.0019 0.0029 0.0029 0.67482 0.59653 0.59653 0.65987 0.65987 0.65981 0.65981 0.65146 0.72697 0.72697 0.62680 0.4128 0.6009 0.5472 0.7452 0.7309 0.7309 0.7309 0.7309 0.7330 0.7330 0.7337 0.737 0.7037 0.7037 4

ts of Combustion of Tunito Conto

Selected Heats of Combustion of Lucite-Coated Phosphorus



Bomb Calibration: Four measured expansions of oxygen from 40 atmospheres pressure in the jacket into the combustion bomb gave a temperature drop of  $5.28 \pm 0.12$  millidegrees. Since this expansion took place at the start of the combustion period, and 15 seconds was allowed for expansion of the gas before the phosphorus sample was ignited, correction for the energy of expansion of the oxygen before ignition of the phosphorus was made by addition of  $0.00528^{\circ}$  to the corrected temperature rise to obtain the final corrected temperature rise that would have occurred, if the expansion of the oxygen had not cooled the system slightly.

0

Six measurements of the ignition of 5 inches of 36-gage platinum fuse wire gave a temperature rise of  $0.38 \pm 0.12$  millidegrees which, converted to equivalent calories during the calibration of the bomb system with benzoic acid, gave an ignition energy of 1.088 cal.

Four standard benzoic acid calibrations were made of the bomb system with 40 atmospheres oxygen pressure in the jacket with the jacket valve closed, and the standard conditions of 1 gram of benzoic acid, 1 ml. of water, and 30 atmospheres oxygen pressure in the bomb proper. The reduction to standard conditions was made as described previously (1), and the results of the calibrations are listed in Table II.

#### TABLE II

#### Standard Benzoic Acid Calibrations of Jacketed Bomb

Wt. grams, of benzoic acid, m <sub>g</sub>	- E <sub>B</sub> ms	<u>∆</u> т, °С.	Δe <sub>1</sub>	E <sub>c</sub> cal./℃.	Dev.,
0.98699 0.98761 0.97746 0.99428	6235.684 6239.602 6175.475 6281.742	2.17602 2.17734 2.15737 2.19426	0.449 0.450 0.440 0.458	2865,688 2865,749 2862,566 2862,845	0.053 0.058 0.046 0.070
			A	2861 212	+0.057

5

ないたち、その

6

S. C.

The benzoic acid samples were supported in thin glass cups (1), and the unburned residue was 0.2 mg. or less and was ignored. No nitric acid was found in the bomb washings after the combustion. A silica dish, a glass rod, and a platinum rod of the masses usually used in the combustion of phosphorus were added to the bomb.

Combustion of Phosphorus: Samples of phosphorus, either distilled or purified by the wet method, were weighed under water in weighing bottles. In the weighing procedure, the sample of phosphorus (through which a support hole had been punched under water) and a small beaker of acetone were introduced into a glove bag, and the bag was flushed and filled with deoxidized nitrogen. The phosphorus was dipped quickly into the acetone, waved briefly in the nitrogen gas stream, and placed on a small watch glass over which a rapid flow of nitrogen was passed for 10 minutes. The sample then was placed in a tared weighing bottle containing some distilled water. This weighing technique, checked by reweighing several samples, caused no significant change in weight of the sample. The weighed phosphorus was dried by the same procedure, except that the atmosphere was helium that had been passed through a charcoal trap in liquid nitrogen. The dried sample was mounted in the bomb on a short piece of platinum rod in 1 atmosphere of helium, with the fuse wire mounted to lay against the phosphorus, and the bomb was closed. The oxygen jacket was flushed and filled with oxygen, usually to 40 atmospheres pressure, and mounted on the bomb. The tube fitting that connected the jacket to the bomb was swept with helium in the glove bag while the phosphorus was being loaded into the bomb.

Under the usual conditions of combustion, nitrogen is assumed (12) to obey the same P-V-T relations as oxygen, whereas helium (8) is significantly different, so that it would simplify the gas corrections to standard conditions if nitrogen could be used as the inert atmosphere in the bomb in which the phosphorus sample is mounted. In a few trial combustions in which nitrogen was used as the inert gas, significant amounts of nitrogen oxides were formed. To avoid this complication, helium was used as the inert gas. The necessary correction factors for helium are given in Appendix A. Uncoated phosphorus that was mounted in the bomb in a helium atmosphere and subjected to the oxygen from the jacket did not ignite spontaneously; it was necessary to ignite the phosphorus with a fuse wire. To check this point, a sample of phosphorus was mounted in helium in the bomb, and 30 atmospheres of oxygen pressure was admitted directly into the bomb. After 45 minutes the bomb was opened and the phosphorus had not ignited, but it ignited within a few seconds after the bomb was opened. This observation agrees with that of Semenoff (13) who found the upper limit for oxygen pressure, above which phosphorus does not react spontaneously with oxygen, is about 200 mm. Hg. In charging the bomb, the phosphorus was mounted in 1 atmosphere of helium and, when the oxygen was admitted to the bomb, the oxygen partial pressure passed rapidly through the lower pressure limit for spontaneous ignition (13), but the phosphorus did not ignite.

In every combustion of phosphorus in the jacketed bomb, both a yellow-to-orange and a brown-to-black residue were found on the silica dish when the bomb-was opened. Each of these residues was estimated to weigh 1 mg. or less. The products of combustion were washed from the bomb with distilled water, and the washings were separated into two portions--those from the bomb walls, and those from the silica dish. Each solution was titrated iodometrically in acid and alkaline solution (14) to determine  $H_3PO_3$ and  $H_3PO_2$ . No significant titrations were obtained for the washings from the bomb walls, and all the incompletely oxidized phosphorus was in the washings from the silica dish. No indication of unreacted elemental phosphorus was found in any of the combustions, except that a faint odor of phosphorus was detected when the bomb was first opened. There were no fumes.

0

C."

On the assumption that the residue resulted from escape of a small part of the phosphorus from the intense combustion flame to the cold wall of the silica dish, several combustions were made with the initial bomb temperature at 35° or 50° C. With an initial temperature of 35° C. there was no apparent change in the quantity of residue, but with 50° C, the phosphorus melted and burned in the silica dish and the yellow-to-orange residue increased by a factor of 10 or more. In one combustion at 50° C, the bomb was opened in a dry nitrogen atmosphere, the solid P4010 was scraped from the silica dish, and part of the yellow-to-orange residue was scraped into a weighing bottle. Results of analysis of the residue are shown in the tabulation.

.

ample	11.19	
equivalent of H <sub>3</sub> PO <sub>3</sub>	1.1	
P equivalent of H <sub>3</sub> PO <sub>2</sub> Cotal P	0.5 4.8	,

Wt., mg.

9

These results indicate that the residue contained some  $P_4O_{10}$ , so that the ratio of phosphorus to oxygen in the residue is uncertain.

1

124

It is concluded that, as the intense flame dies out near the end of the combustion, a small amount of phosphorus on the relatively cold surface of the silica dish escapes complete combustion. Several exploratory combustions were made in which the purely mechanical arrangement of the parts of the bomb was altered in attempts to improve the conditions for combustion. The oxygen pressure in the jacket was varied between 10 and 55 atmospheres. The silica dish was raised from the bottom of the bomb on a short glass cylinder. A thin Vycor dish was substituted for the silica dish. The sample support was raised 3/4 inch higher in the bomb. The phosphorus sample was suspended on a platinum rod, a glass rod. or directly on the fuse wire. The power to the fuse wire was decreased so that the wire glowed rather than fused. Each change was intended to permit the phosphorus to burn longer in the gas space before it fell to the silica dish, or to raise the effective temperature of the dish, so that the combustion would be more nearly complete. None of the changes had any significant effect on the amount of incompletely oxidized residue.

Microscopic examination of the residue on the silica dish after each of these combustions showed loss of about 1 mg. of silica from the dish. The same effect was noted with the thin Vycor dish; thin flakes of Vycor glass floated in the solution in the dish when the residue was wetted with water.

The brown-to-black residue usually found after combustions in the jacketed bomb was first thought to result from reaction of platinum with oxygen or phosphorus in the intense phosphorus flame. In two combustions, however, 100 per cent of the platinum used as support rod and fuse wire was recovered, which indicated that the brown-black residue contained no platinum. One brown-black residue which was recovered separately weighed 0.7 mg. Spectrographic analysis indicated that its major constituent was silicon, and it was concluded that the brown-black residue probably was silicon monoxide. This residue was recovered quantitatively from only one run, however, and no attempt was made to correct for this small amount of impurity. Microscopic examination of the residue from

several combustions indicated that the brown-black residue was intimately mixed with the yellow-orange residue so that separation was difficult or impossible, and that the brown-black residue was found along the grain boundaries of silica, where particles of silica had spalled off the silica dish.

Selected results from the combustion of uncoated phosphorus in the jacketed bomb are listed in Table III. The complete results are listed in Appendix D, and the reasons for the selection of the results in Table III are given in the last section of this report. The calculations required in a typical combustion run are given in Appendix B.

#### TABLE III

•	• •					
Weight,	grams					
P4	P <sub>4</sub> equiv. of P <sub>4</sub> 0 <sub>6</sub>	<u>∆</u> T, ℃.	-∆ Substance	E <sub>c</sub> , cal. P <sub>4</sub> 0 <sub>6</sub>	P_4 ;	$\begin{array}{c} -\Delta E_{\rm c}, \\ \text{kcal./mole} \\ P_4 \end{array}$
0.69164 0.64940 0.66332 0.79353 0.70120 0.74748 0.64067 0.82565 0.61694 0.53507	0.0027 0.0052 0.0044 0.0058 0.0042 0.0057 0.0032 0.0031 0.0027 0.0150	1.39210 1.30604 1.33147 1.59656 1.41148 1.50497 1.28919 1.66823 1.24560 1.05967	<b>398</b> 9.073 3742.392 3815.285 4575.130 4044.621 4312.598 3694.103 4780.560 3569.147 3051.352	6.969 13.423 11.358 14.972 10.842 14.714 8.260 8.002 6.969 38.720	3996.042 3755.815 3826.643 4590.102 4055.463 4327.312 3702.363 4788.562 3576.116 3090.072	715.821 716.550 714.742 716.660 716.561 717.254 715.977 718.561 718.163 <u>715.505</u>
		₹		A	verage	716.581

Selected Heats of Combustion of Phosphorus in Jacketed Bomb

Std. deviation of mean 0.351

 $\gamma$ 

10

المانية المحمد التي يتركن المانية الما ----- المانية ال

#### Phosphorus Coated with Cellulose Acetate

Since combustions of phosphorus in the jacketed bomb did not give results of the desired quality, combustions were made with phosphorus coated with cellulose acetate.

Cellulose Acetate: A solution of cellulose acetate sheet in glacial acetic acid was used to coat phosphorus samples. Results of combustion analyses of the original sheet and of the film formed by drying the solution of the sheet in glacial acetic acid on a flat glass surface are shown in the tabulation.

	Composition, %			
	C	H	Ō	
Original sheet Dried film	52.80 52.95	6.00 6.00	41.20 41.05	

The data show that the cellulose acetate comprises cellulose acetate 65 and cellulose butyrate 35 per cent; its molecular weight was calculated to be 317.713. Heats of combustion of the original sheet and of the dried film are listed in Table IV.

The data in Table IV show that the dried film contained some acetic acid. The results of combustions of the dried film were used in correcting for the combustion of the cellulose acetate-coated phosphorus samples.

Although the Lucite coating had been shown (1) to protect the phosphorus from oxidation before ignition, this coating was opaque and contained microscopic surface cracks. The cellulose acetate coating was transparent and showed no surface cracking. As with the Lucite, however, it was difficult to coat with cellulose acetate samples of distilled phosphorus that had been cut from a cast stick under water because of the sharp points and rough edges on the samples.

<i>'</i> -	Heat of Combu	stion of Cellulos	e Acetate Sheet	
۰.		o, o, o,		
Weight of		total heat		1
sheet,	1	developed,		Dev.,
gram	<u>Δτ, °C.</u>	<u>- calories</u>	- Kcal./mole	<u>_%</u>
4 <u>1</u> <sup>-</sup> 2 <sup>1 - 1</sup> 0	·.	Original sheet		
0.52031	1,11230	4890.379	1553 7h	0 00
0.52523	1.11798	4869.662	1547.16	0.43
0.51248	1.09787	4900.802	1557.05	0.21
0.52294	1.12043	4901.215	1557.18	0.22
en.		Average	1553.78	0.21
о 2		Dried film	···· · · · · · · · · · · · · · · · · ·	
0.56396	1.22704	4976.301	1581.04	0.15
0.52221	1.13548	4973.553	1580.16	0.09
0.52935	1.14412	4944.375	1570.89	0:50
0.51473	1.12047	<b>4981.731</b> 🚽	1582.76	0.26
		<b>Avera</b> ge	1578 71	0.25

TABLE

IV

() : j= .

25

3

مرير

Bomb Calibration: The combustion bomb was recalibrated with standard benzoic acid before the combustion of phosphorus coated with cellulose acetate. The results of the calibration are shown in Table V.

The ignition energy used as a correction term in the benzoic acid calibration was 3.443 cal., the same as that used for the calibrations before the Lucite-coated phosphorus combustions because the conditions of calibration were unchanged. Chromatographic analysis showed no significant nitrogen in the oxygen, and no correction was required for nitric acid. No carbon monoxide was produced in the combustion in amounts detectable with a Mine Safety Appliances detector. The carbon residue from the combustions was insignificant and was neglected in the corrections.

12

:0

 $\dot{\odot}$ 

Standard Benzoic Acid Calibration of Bomb Before Cellulose

Acetate-Coated-Phosphorus Combustions

TABLE

1 4 	•*			\$	(*
Wt., grams of benzoic acid, <sup>m</sup> s	- E <sub>B</sub> m <sub>s</sub>	<b>∆</b> T, °C.	<u>,</u>	E <sub>c</sub> cal./°C.	Dev.,
1.00520 1.00979 1.01421 1.00806 1.01004	6350.733 6379.732 6407.657 6368.802 6381.312	2.78720 2.80120 2.81321 2.79536 2.799996	0.632 0.639 0.645 0.636 0.639	2279.138 2278.090 2278.282 2278.943 2279.663	0.014 0.032 0.024 0.005 0.037
		0	Average	2278.824	0.022

<u>Combustion of Phosphorus</u>: Both wet-purified  $(\underline{1})$  phosphorus and distilled phosphorus were used in the combustions. The yellow-toorange and brown-to-black residues were significantly decreased in these combustions, and apparently were small enough to be ignored, but the amount of P<sub>4</sub>O<sub>6</sub> was about the same as in all previous combustions. All the combustions were made under 30 atmospheres of oxygen pressure.

The selected values for the combustion of phosphorus coated with cellulose acetate are listed in Table VI, and all the values are listed in Appendix D.

There was no significant difference between the heats of combustion of wet-purified phosphorus and distilled phosphorus. Data from a typical cellulose acetate combustion are given in Appendix C.

a tan

TABLE VI

35.0044

Ð

= j;

æ.,

Selected Heats of Combustion of Cellulose Acetate-Coated Phosphorus

- > F.	kcal./mole P4	715.955 715.642 715.404 714.846	715.572 716.677 716.677 715.784 715.784 715.403 715.403 715.704
ł	Δ 44	3330.852 3170.840 3007.930 3167.945	31.70.642 2863.206 3028.958 3086.975 3063.856 2975 2975 2975
, L	P406	7.228 9.293 5.679 4.905	8.777 8.777 8.519 4.905 5.679 5.163
-∧E <sub>2</sub> ce	HP03	4.092 3.666 2.577 2.577	7.283 7.283 7.283
	Cell. acet. ed phosph	47.881 42.903 19.959 30.162 Mosphorus	40.315 46.935 30.610 50.668 51.817 61.817 63.658
	Substance method-purifi	3375.596 3208.117 3024.691 3195.780 Distilled F	3205,626 2905,575 3053,655 3155,438 3113,175 3113,175 3051,757 3031,767
	<u>∆T, °C.</u> Wet-¤	1.47823 1.40496 1.32472 1.32956	1.40388 1.27253 1.33740 1.38106 1.36344 1.31141 1.32783
ight, grams P	r4 equiv. of P40e	0.0028 0.0022 0.0022 0.0019	0.0034 0.0034 0.0033 0.0019 0.0019 0.0011 0.0020
	Cell. acet.	0.00962 0.00862 0.00401 0.00606	0.00810 0.00815 0.00615 0.01321 0.01018 0.01218 0.01279
×3	<b>A</b> G	0.57640 0.54895 0.52092 0.52092	0.54897 0.49537 0.52363 0.53358 0.53358 0.53358 0.53358 0.53358 0.5142

7

#### Evaluation of the Combustion Results

C1

0

This study was started on the premise established by Prosen  $(\underline{11})$ :

"Although proper corrections may sometimes be applied for a very small amount of incomplete combustion, the products of incomplete combustion are usually so complex that it is better to strive for complete combustion."

Complete combustion was not obtained in any run. If the study had been terminated after the first five combustions of phosphorus coated with Lucite, the results would have been considered satisfactory in that the first five combustions were highly reproducible, and actually yielded a value near the finally selected heat of combustion. All the additional combustions were made in an attempt to account for the deviation of the result of the sixth combustion of Lucite-coated phosphorus.

A significant feature of this study is that no distinction was found between phosphorus purified by the wet method (1) and that further purified by distillation under vacuum at about  $120^{\circ}$  C.

No satisfactory method was found for quantitative separation or positive identification of the products of incomplete combustion. The dry residues could not be completely separated, and their dissolution in the bomb washings showed that they contained no red phosphorus. The results of the cellulose acetate-coated phosphorus combustions, in which the solid residues were significantly smaller than in any of the other combustions, although the analytically determined  $P_4O_6$  remained about the same, indicate that  $P_4O_6$  is a major constituent of the incomplete-combustion products and that the solid residues are minor constituents. Similar incomplete combustions were obtained in the study of the combustion of  $P_4O_6$  to  $P_4O_{10}$  (5).

Analyses of the bomb washings for total phosphorus usually showed 99.6 to 99.8 per cent of the phosphorus charged. Analyses of phosphorus samples, either coated or uncoated, for total phosphorus, by a preliminary bromine oxidation method in a closed system showed 99.7 to 100.3 per cent of the sample weight. Determination of the principal constituent is not a desirable analytical technique, however, especially when the principal constituent is phosphorus and the methods of analysis are admittedly short of perfection.

Tellen stillige som som gebes af arter belefter fra fra som

The solid  $P_4O_{10}$  in the combustion products was shown by x-ray examination to be the hexagonal crystalline form.

When all the results listed in Appendix D, for both Luciteand cellulose acetate-coated, and for both wet-purified and distilled phosphorus, are plotted as corrected temperature rise,  $\Delta T$ , against c, total combustibles (sum of weights of phosphorus and coating), the plot is a straight line, as shown in Figure 2. A similar plot for the combustion of phosphorus in the jacketed bomb, in which the total combustible is the weight of phosphorus, is included in Figure 2. The equations for the two lines in Figure 2 are:

For coated phosphorus:

Corr.  $\Delta T = -.00869 + 2.53978c$  (3)

For uncoated phosphorus:

Corr. 
$$\Delta T = -.01031 + 2.02824c$$
 (4)

The slope of the line for the coated phosphorus is larger than that for uncoated phosphorus because the heat of combustion per gram of coating material is higher than the heat of combustion per gram of phosphorus.

The values included in Appendix D that are omitted from Tables I, III, and VI were discarded largely on the basis of lack of fit to the straight lines in Figures 2, 3, and 4.

The average value of the heat of combustion of phosphorus for the combustions in the jacketed bomb (Table III) is 716.581 kcal./mole with a standard deviation from the mean of 0.351 kcal./mole.

A plot of the heat of combustion of the Lucite-coated phosphorus from Appendix D against the weight of coating shows a definite trend. The equation for a least-squares straight line representing the points between the dashed lines in Figure 3 is

 $-\Delta E_c^{\circ}$ , kcal./mole = 716.291 - 0.1870W (5)

with the di

an e seguene esta en el an el an

where W is the weight, mg., of the coating. The standard error of the intercept is 0.874 kcal./mole, and the standard error of the slope is 0.0812.





222.27

Q



and a second of a second to be an and the second second second second second second second second second second

A similar plot, shown in Figure 4, for the cellulose acetate-coated phosphorus combustions gave

 $-\Delta E_c^{\circ}$ , kcal./mole = 716.769 - 0.1666W (6)

The standard error of the intercept is 0.338 kcal./mole, and the standard error of the slope is 0.0450.

It is obvious that the corrections for the combustion of the coating are not entirely adequate, or the slopes in equations 5 and 6 would be zero.

A further correlation of the combustion of coated phosphorus that supported the extrapolation of equations 5 and 6 to zero coating resulted from a calculation on the basis of the weight of coating per unit weight of phosphorus. The term (wt.  $P_4$ )<sup>-1</sup> was used as a multiplier of the weight of coating,  $\Delta E_c^{\circ}$  substance, and  $\Delta E_c^{\circ}$  ( $P_4O_6 \rightarrow P_4O_{10}$ ) from Appendix D. When the results were calculated to heat of combustion at constant volume, and a least-squares straight line fitted to  $\Delta E_c^{\circ}$  and u, mg. coating per gram of phosphorus, the equations were

For Lucite coating:

$$-\Delta E_{\circ}^{\circ}$$
, kcal./mole = 716.267 + 0.74214u (7

For cellulose acetate coating:

 $-\Delta E_{c}^{\circ}$ , kcal./mole = 716.079 + 0.62530<u>u</u> (8)

These calculations include the correction for  $P_4O_6$ , but the correction for the coating is included in the equations, and no assumptions about the heat of combustion of the coating or the formation of HPO<sub>3</sub> are involved. The slopes in equations 7 and 8 are positive because the heat of combustion of the coating is included in the equations.

The slopes of equations 5 and 7, and of equations 6 and 8 differ because the fucite and cellulose acetate form different amounts of  $H_2O$  and  $CO_2$  per gram of coating material.

The intercepts of equations 5, 6, 7, and 8 at zero coating give values of  $-\Delta E_c^{\circ}$  that are close to the average value from Table III:

20

,		;	ŀ	$-\Delta E_{c}^{\circ}$ , cal./mole
Uncoated phosphorus	٤,			716.581
Lucite-coated phosphorus,	equation 5 equation 7	v	٢,	716.291 716.267
Cellulose acetate-coated	phosphorus,	equation 6 equation 8	7	716.769 716.079
$\sim$		Average		716.397

This average value represents the heat of combustion of phosphorus at constant volume under standard conditions. Since 5 moles of oxygen are consumed in the formation of 1 mole of  $P_4O_{10}$  from 1 mole of  $P_{4,i}$  the subtraction of the term 5RT = 2.962 kcal. (R = 1.98725, T = 298.15° K.) yields -719.359 kcal./mole for the heat of combustion of phosphorus at constant pressure, or, since the combustion yields 1 mole of  $P_4O_{10}$  per mole of  $P_4$ , the heat of formation of  $P_4O_{10}(c)$ . This value is compared in Table VII with other values from the literature.

#### TABLE VII

Heat of Formation of  $P_4O_{10}(c)$ 

Source	Reference	- $\Delta$ H°f, kcal./mole
Abria (1846) Andrews (1848) Favre (1853) Giran (1903) NBS (selected, 1952) Holmes (1962) This work	4 4 4 10 6	703.0 712.6 738.0 738.8 720.0 <sup>a</sup> 713.2 719.4

<sup>a</sup> Recalculated from Giran's result  $(\frac{1}{4})$ .

#### From the results of the present work

$$P_4(Q, white, c) + 50_2(g) = P_40_{10}(c, hex)$$

$$\Delta H^{\circ}f = -719.4 \ 12.0 \ \text{kcal}$$

In this study, the results of 44 of the 68 combustions are within 2.0 kcal. of the value  $\Delta H^{\circ}f = 719.4$  kcal. Most of the other 24 results can be discarded as those of faulty runs.

It is difficult to reconcile the heat of combustion of phosphorus at constant pressure of -713.2 kcal./mole reported recently by Holmes (6) with the present results. Holmes measured temperatures with a glass thermometer graduated in 0.01°C.; in the present measurements, a platinum resistance thermometer precise to less than 0.0002°C. was used, together with a detailed method of calculation of the corrected temperature rise (7). With a bomb-calibration factor of about 2300 cal. per degree, a temperature difference of 0.001°C. is significant.

Holmes (6) found, in agreement with the present results, that the  $P_4O_{10}$  on the walls of the bomb contained no  $P_4O_6$ . He assumed that the yellow-orange residue was red phosphorus, but he does not state whether the equivalent amount of phosphorus was subtracted from the weight of the sample.

If the corrections for  $P_4O_6 \rightarrow P_4O_{10}$  listed in Table III are ignored, the average value for the heat of combustion at constant volume is -714.8 kcal./mole rather than -716.4 kcal./mole. If the weight of phosphorus equivalent to  $P_4O_6$  listed in Table III is considered as unburned phosphorus, as Holmes did, and this value is subtracted from the initial weight of phosphorus, the average value for the heat of combustion at constant volume is -719.0 kcal./mole rather than -716.4 kcal./mole. In any event, it is difficult to account for the low values reported by Holmes. Only 4 of the 68 values listed in Appendix D are less than -712 kcal./mole for the heat of combustion at constant volume.

رینی الاسی المیشد کار و محمد میشد. با این این اسی ۱۹۹۵ - ۲۰۰۰ میرم میش کارمیکارشواند از میگریش

and the state of the second of the second second

Dainton and Kimberley  $(\underline{3})$  established a chain-reaction mechanism for the oxidation of phosphorus at low pressures with  $P_4O$  as the first intermediate. In the present study, the direct calorimetric measurements appear to be straightforward and satisfactorily reproducible, but the chemistry of the combustion is definitely not straightforward, as shown by the variation of the measured heat of combustion-under presumably identical conditions.

The normal combustion of benzoic acid in oxygen is complete in 12 to 15 seconds. It is estimated that the oxidation of phosphorus is complete in about 5 seconds and that the flame temperature of phosphorus burning in oxygen is above 5000° K. The steep temperature gradients in the process could account for part of the difficulty in obtaining satisfactory combustions. The chemistry of the combustion process under the conditions existing in a combustion bomb needs further clarification to establish satisfactory conditions for reproducible combustions.

3

с. С. о

### References Semiannual Progress Reports on "Heats of Formation of Phosphorus Oxides," Work Performed Under Contract CMLMC-PA-2E-RFP-129 (1) Egan, E. P., Jr., and Luff, B. B., First Semiannual Report, December 12, 1962. (2) Egan, E. P., Jr., and Luff, B. B., Second Semiannual Report, June 10, 1963. Publications (3) Dainton, F. S., and Kimberley, H. M., Trans. Faraday Soc. 46, 629 (1950). (4) Giran, H., Ann. Chim. Phys. <u>30</u>, 203 (1903). (5) Hartley, S. B., and McCoubrey, J. C., Nature 198, 476 (1963). (6) Holmes, W. S., Trans. Faraday Soc. 58, 1916 (1962). Hubbard, W. N., Scott, D. W., and Waddington, D., in "Experimental Thermochemistry," chapter 5, reference 12. (7) (8) Keeson, W. H., "Helium," chapter II, Elsevier Press, New York. 1942. (9) Koerner, W. E., and Daniels, F., J. Chem. Phys. 20, 113 (1952). (10) National Bureau of Standards, Circular 500, U.S. Government Printing Office, Washington, D. C. 1952. Prosen, E. J., in "Experimental Thermochemistry," chapter 6, (11) reference 12. Rossini, F. D., "Experimental Thermochemistry," volume I, (12) chapter 5, Interscience Publishers, Inc., New York. 1956. (13) Semenoff, N., "Chemical Kinetics and Chain Reactions," p. 170, Oxford University Press, London. 1935. (14) Wolf, L., and Jung, W., Z. anorg. allgem. Chem. <u>201</u>, 337 (1931).

#### APPENDIX A

#### Primary Data Used in Reduction of Phosphorus Combustions

#### to Standard Conditions

The reduction to standard conditions was based on the 100-term correction procedure of Hubbard, Scott, and Waddington (7). Terms involving a solution phase were omitted. The pertinent terms are listed in Appendixes B and C.

In combustions of phosphorus with the jacketed bomb, the phosphorus sample was suspended in the bomb in 1 atmosphere of helium. Since the P-V-T relations for helium (8) differ from those for oxygen, it was necessary to modify some of the correction terms for the gas phase. The PV equation for helium at 25° C. (8) is taken as

 $PV = nRT(1.09094 + 540 \times 10^{-6} P)$  (9)

and that for oxygen (7) as

$$PV = nRT / 1 - \left\{ 890 - 11.3(25^{\circ} C.) \right\} 10^{-6} P / (10)$$

For the jacketed bomb, the initial moles of gas were determined by applying equation 9 to the helium in the bomb at 1 atmosphere pressure and equation 10 to the oxygen in the jacket at 40 atmospheres, and adding the results. The volume of the bomb to the jacket valve was 0.34088 liter and the volume of the jacket to the jacket valve was 0.17270 liter.

For the combined gases, after the oxygen had been admitted to the bomb by opening the jacket value, the coefficients of equations 1 and 2 were combined on the basis of the respective mole fractions of oxygen and helium to yield at 25° C.

$$PV = nRT(1.0038 - 560 \times 10^{-8} P)$$
 (11)

The densities and heat capacities of the various substances used in the combustions are given in the tabulation.

ì

5

-

 $\phi$ 

·		
Substance	Density, grams/cc.	C <sub>p</sub> , cal./ gram (25° C.)
P <sub>4</sub> P <sub>2</sub> O <sub>5</sub> SiO <sub>2</sub> (vitreous) Glass (Pyrex) Platinum Lucite Cellulose acetate-butyrate	1.828 2.30 2.20 2.23 21.45 0.945 1.30	0.183 0.184 0.1764 0.17 0.0325 0.343 0.30 0-2551
P <sub>4</sub> P <sub>4</sub> O <sub>10</sub> Lucite Cellulose acetate butyrate	<u>Gram for</u> 123 283 100 317	.8952 .11831 .713

The energy-of-compression terms for the substances in the bomb,  $(\partial E/\partial P)_T$ , were estimated to be -0.005 cal./gram for P<sub>4</sub> and -0.007 cal./gram for both coating materials from similar data given in reference 7.

 $\mathbb{Z}_{\leq 1}^{\times}$ 

Ċ.

مەممەر مەرىقە، ئەلەلەت بۇ مەم سەم مەر مەم يىمىد. مەرىقرارىرى بىتىمىڭ مىكامى بەرىمە مەركارىي

## Sample Calculation of Correction for Combustion

APPENDIX B

27

6

C

1.3

Ċ

#### of Phosphorus in Jacketed Bomb

Statement numbers correspond to those listed by Hubbard, Scott, and Waddington  $(\underline{7})$ .

6.1

State-	8 <sup>- 1</sup> -		N.
No.	Term	Symbol	Value
1	Formula	$\mathbf{P_4}$	
2	Mass P <sub>4</sub>	<b>m'</b>	0.70120 gram
3	Molecular wt. P4	m'	123.8952 gram
.4	Moles P <sub>4</sub>	n' = m'/m'	0.0056596 mole
5	Density $P_4$	a'	1.828 gram/ml.
6	Volume P4	v' = m'/1000 d'	0.0003836 liter
1 <u>4</u>	Mass glass	, <b>m</b> <sup>1, tr</sup>	1.85127 gram
	Mass SiO <sub>2</sub>	<b>m"</b> "	16.53772 gram
17	Density glass	d'"	2.23 gram/cc.
	Density SiO2	<b>d""</b>	2.20 gram/cc.
18	Volume glass	v'' = m''/1000 d'''	0.000830 liter
	Volume SiO <sub>2</sub>	v"" = m""/1000 d""	0.007517 liter
26	Volume bomb	Bomb 0.34088 liter Jacket 0.17270 liter	0.51358 liter
28	p <sub>i</sub> (gas)		40.0 atm.
31	$v_1$ (gas) = $v_{bomb}$ -	<b>v' - v"' - v"</b> "	0.50485 liter

we we have w

ال الاست. الاست به محمد العرب الماضم في العالية أنها الماضية العالي الماضية العرب الماضية. المحمد الماضية المحمد الماضية الماضية الماضية الماضية المحمد المحمد في الماضية المحمد المحمد المحمد المحمد الم • • •

• <del>12</del>10 172727

1.

11

State-FT\_1 ment No Term Symbol Value n<sub>i</sub> (gas) 34 0.28940 mole 0<sub>2</sub> 0.01245 mole He  $v_{f}$  (gas) =  $\frac{p_{1}$  (gas)  $v_{1}$  (gas) =  $\frac{24.4644}{1.0038} - 0.00056p_{1}$  (gas) 49 0.50453 liter  $n_{f} (0_{2} + N_{2} tot) = n_{1} (gas) - 5n'$ 56 0.27355 mole  $n_{f}$  (gas) =  $n_{f}$  (0<sub>2</sub> + N<sub>2</sub> tot) +  $n_{f}$  (CO<sub>2</sub> tot) 62 0.27355 mole  $\mathcal{H}_{f}(gas) = \mathcal{H}_{f}(0_2)$ 64 0.00060 atm. -1  $p_{f} (gas) = \left\{ \sqrt{v_{f}} (gas) / 24.4644n_{f} (gas) / 7 + \mathcal{M}_{f} (gas) \right\}^{-1}$ 65 13.12010 atm.  $(\partial E / \partial P)_{P_4}$ 68 -0.005 cal./gram atm.  $\mathcal{E}_{calor}$ -2864.212 cal./°C. 74  $\xi_{i}$  (cont) =  $C_v$  (O<sub>2</sub>)  $n_i$  (gas) + m'C'<sub>p</sub> 75 1.62888 cal./°C.  $\mathcal{E}_{f}$  (cont) =  $C_{v}$  (0<sub>2</sub>)  $n_{f}$  (gas) +  $C_{v}$  (CO<sub>2</sub>)  $n_{f}$  (CO<sub>2</sub>) 76 1.65310 cal./°C. + mP205CpP205  $\Delta E(ign)$ 77 1.088 cal.

~ 2**8** 

0

1

#### Temperature Corrections

	1	1000 (1000 - 100 -	· · · · · · · · · · · · · · · · · · ·
Foreperiod,	R, ohm	8_ <sup>11</sup>	· · ·
t, min.	Corr.	Calc.	<u>Diff.</u>
l	27.89811	27.89811	-00000
2	27.89866	27.89866	.00000
3	27.89920	27.89920	.00000
4	27.89973	27.89973	.00000
5	27.90027	27.90027	.00000
6	27.90082	27.90082	.00000
7	27.90135	27.90135	.00000
8	27.90190	27.90190	.00000
9	27.90243	27.90243	.00000
10	27,90298	27.90298	.00000
11	27.90352	27.90352	° 00000
12	27.90407	27.90406	.00001
13	27.90459	27.90459	°.00000
14	27.90513	27.90513	.00000

15 min. = t<sub>i</sub>

~ I.,

 $\bigcirc$ 

の町間に見て

alaante ersen na mar Mine  $T_i = 23.54780^{\circ} C.$ 

-u <sup>-</sup>	۰ ۳۰۰۰	()	( <sup>166</sup>
Afterperiod,	R, ohm	18	1
<u>t, min.</u>	Corr.	_Calc	Diff.
41	° 28,05356	28.05357	00001
42	28.05376	28,05376	.00000
43	28.05394	28.05394	.00000
· 44	28.05412	28,05412	.00000
45	28.05432	28.05431	.00001
46	28.054 <b>50</b>	28.05449	.00001
47	28.05468	28,05468	.00000
48	28,054 <b>84</b>	28.05484	.00000
49	28.05503	28.05503	.00000
<b>50</b> ′	28.05520	28.05520	.00000
51	28.05542	28.05539	.00003
52	28.05557	28.05557	.00000
53	28.05572	28,05574	-,00002
54	28,05593	28,05593	.00000
55	28.05611	28,05611	.00000

40 min. = t<sub>f</sub>

0

.....

T<sub>f</sub> = 25.01115° C.

The second second

ξ

29

Ö

 $\odot$ 

Combustion Period

*	```			·
<u>'t, min.</u>	_°C	<u>∆t, min.</u>	°Ć - °Co	<u>Av.(°C - °Co)</u>
15.0	23 54780		, r,	
15.95333	23.60656	0.95333	0.05874	0.02937
16.08167	23.70560	0.12834	0.15778	0.10826
16.22	23.80464	0.13833	0.25683	0.20731
16.375	23.90369 -	0.15500	0.35587	0.30635
16.53833	24.00284	0.16333	0.45502	0.40545
<b>16.7</b> 1667	24.10189	0.17834	0.55408	a 0.50455
16.82833	24.15132	0.11166	0.60351	0.57879
16.95167	24.20105	0.12334	0.65323	0.62837
17.08333	24.25048	0.13166	0.70266	0.67795
17.235	24.30010	0.15167	0.75229	0.72748
17.40833	24.34964	0.17333	0.80182	0.77706
17.6	24.39927	0.19167	0.85145	0.82664
17.81167	24.44870	0.21167	0.90088	0.87617
	24.49843	0.24833	0.95061	0.92575
18.17667	24.51824	0.11667	0.97043	0.96052
18.36333	24.54786	0.18666	1.00005	0.98524
18.49	24.56768	0.12667	1.01986	1.00996
18.71333	24.59819	0.22333	1.05038	1.03512
10.00007	24.61790	0.15334	1.07009	1.06023
19.03	24.63772	0.16333	1.08990	1.08000
19.21	24.05752	0.18000	1.10972	1.09981
19.42107	24.0(145	0.21107	1.12963	1,11968
19.02101	24.09/20	0.20000	1.14945	1.13954
19, () 10, 81,877	$24.(0) \pm 71609$	0.10035	1.17927	1.15440
10.07	24.(1090)	0.11055	1,10910	1,10420
20 00167	24. (2000	0.12107	1 18808	
20.09107	24. 19019	0.12101	1,10090	1 10303
20.37167	24.75660	0.14000	1 20870	1 2038
20.52	24.75661	0.14833	1.200.19	1 21 370
20.685	24 77652	0.16500	1 22870	1 22375
20.84667	24.78643	0.16167	1 23861	1 23366
21.02333	24.79633	0.17666	1.24852	1,24357
21.20333	24.80624	<b>0.18</b> 000	1.25843	1.25347
21.40667	24.81605	0.20334	1.26 <b>824</b>	1.26333
21.61333	24. 32596	0.20666	1.27814	1.27319
21.83667	24 83586	0.22334	1.28805	1,28310
22.07833	24.84577	0.24166	1.29796	1.29300
22.19333	24 85073	0.11500	1 30201	1 30043

C

<u>3</u>0

0

. ..

-0

Ċ

Ζ,

1.7.2		Combustion Pe	riod	
<u>t, min.</u>	°C	∆t, min.	°C - °Co	Av. (°C - °Co)
t, min. 22.31833 22.43667 22.58167 22.58167 22.71667 22.87333 23.0 23.5 24.0 24.5 25.0 25.5 26.5 26.5 26.5 27.5 28.0 29.5 30.5 31.5 32.5 33.5 31.5 32.5 33.5 33.5 34.5 35.0 31.5 35.0 31.5 32.5 33.5 33.5 34.5 35.0 35.5 35.0 35.5 35.0 35.5 35.0 35.5 35.0 35.5 35.0 35.5 35.0 35.5 35.0 35.5 35.5	24.85568 24.86569 24.86569 24.87564 24.87559 24.87559 24.87559 24.87559 24.89442 24.90512 24.92612 24.92612 24.92612 24.92612 24.94881 24.95486 24.96922 24.96922 24.97299 24.97626 24.98894 24.98894 24.98894 24.98894 24.99962 24.99962 24.99962 24.99962 24.999617 24.99756 24.99954	0.12500 0.11834 0.14500 0.13500 0.13500 0.15666 0.12667 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5	1.30787 1.31282 1.31787 1.32283 1.32778 1.32283 1.32778 1.33224 1.34660 1.35730 1.36860 1.37831 1.38713 1.39456 1.40100 1.40704 1.41239 1.41705 1.42141 1.42517 1.42844 1.43132 1.43439 1.43657 1.43885 1.44113 1.44479 1.44836 1.44975 1.44975 1.45173	1.30539 1.31034 1.31535 1.32035 1.32530 1.32530 1.33942 1.35195 1.36295 1.37345 1.36295 1.37345 1.38272 1.39084 1.39778 1.40402 1.40402 1.40972 1.41472 1.41923 1.42329 1.42681 1.42988 1.42988 1.43285 1.43548 1.43771 1.43999 1.44390 1.44568 1.44568 1.44568 1.44568 1.44568 1.44568 1.445747 1.44905 1.45074 1.45074
37.0	25.00450	1.0	1.45668	1.45544

 $z^{R}$ 

「「「「「「「「「」」」」

¢

31

 $\mathcal{O}$ 

9.6

		Combustion	Period	,
t, min.	•°C	<u>Δt; min.</u>	•C - •C O	<u>Av.(°C°C</u> o
38.0 39.0 40.0	25.00648 25.00886 25.01115	1.0 1.0 1.0	1.45866 1.46104 1.46334	1.45767 1.45985 1.46219
t <sub>m</sub> = t	f - (T <sub>f</sub> - T <sub>1</sub> ) <sup>-</sup>	$\int_{t_1}^{t_1} (T - T)$	i)at = 18.4810	9 min.

$$\Delta T_{corrn} = (dT/dt)_{i}(t_{m} - t_{i}) + (dT/dt)_{f}(t_{f} - t_{m}) = 0.05715^{\circ} C.$$

Corr. 
$$\Delta T = T_{f} - (T_{1} + \Delta T_{corrn}) = 1.40618^{\circ} C.$$

State- ment	9		
No.	Term	Symbol	Value
78	Initial temp.	Ti	23.54780° C.
79	Final temp.	Т <sub>Ѓ</sub> ,	25.01115° C.
80	Temp. correction	Tcorrn	0.05715° C.
	Oxygen expansion		0.00528° C
	$\operatorname{Corr} \cdot \Delta T = T_{f} - (T_{f})$	$1 + \Delta T_{corrn} + .00528$	1.41148° C.
83	$\Delta E_1 (sub) / \frac{P_1}{1} = m'($	$\partial E/\partial P)_{P_4}(P_1 - 1)$	-0.042 cal.
85	$\Delta E_{i} (gas) 7_{o}^{r_{i}} = (7)$	$E/\partial P_T O_2 (gas) P_1 (gas)$	n <sub>i</sub> (gas) -5.9745

-

, ···,

32

cal,

2. J. T. T.

ę.

~~~

APPENDIX B (Contd.)

\_\_\_\_\_

ς¥

 $\mathcal{O}$ 

-----

| State- | , -                                                             | 2007)<br>1 11                                                                                                   |                     |
|--------|-----------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------------------|
| No.    | Term                                                            | Symbol                                                                                                          | Value               |
| 86     | $\Delta E (IBP) = \mathcal{E}_{calor} (A)$                      | ∆T <sub>corrn</sub> )                                                                                           |                     |
| 0      | + $\boldsymbol{\mathcal{E}_1}$ (cor                             | nt) (T <sub>1</sub> - 25)                                                                                       |                     |
|        | + ${f E_f}$ (con                                                | nt) (25 - $T_{f} + \Delta T_{corrn}$ )                                                                          |                     |
|        | + $\Delta E$ (ign                                               | <b>a</b> ),                                                                                                     | _4043.997 cal.      |
| 93     | $\Delta E_{f} (gas) \overline{P}_{P_{f}}^{o} = (\partial E)$    | $(\partial_{\mathbf{P}})_{\mathrm{T}} O_{2} (\mathrm{gas}) \overline{P_{\mathbf{f}}} (\mathrm{gas}) \mathrm{n}$ | f (gas) 5.3940 cal. |
| 95     | $n\Delta E_{c}^{\circ}$ (sub) = sum of i                        | tems 81 through 94                                                                                              | -4044.621 cal.      |
| 97     | $\Delta E_{c}^{\circ} (P_{4}0_{6} \rightarrow P_{4}0_{10}) =$   | n <sub>P406</sub> (-319,815)                                                                                    | 10842 cal.          |
| 98     | $\Delta E_{c}^{\circ} (compd) = n \Delta E_{c}^{\circ} (compd)$ | sub) + $\Delta E_c^{\circ}$ (P <sub>4</sub> O <sub>6</sub> $\rightarrow$ P <sub>4</sub> O <sub>10</sub>         | ) -4055.463 cal.    |
| 99     | $Cal./gram = \Delta E_{c}^{\circ}$ (comp                        | d)/m'                                                                                                           | -5783.603 cal.      |
| 100    | Kcal./mole = (cal./gra                                          | m)(123.8952)(0.001)                                                                                             | -716.561 kcal./mole |

 $\langle \cdot \rangle$ 

33

-----

#### APPENDIX C

#### Sample Calculation of Corrections for Combustion of

#### Phosphorus Coated with Cellulose Acetate

Statement numbers correspond to those listed by Hubbard, Scott, and Waddington  $(\underline{7})$ .

\$

 $\mathbb{C}^{1,1}$ 

و ۲۰۰۹ و

| State-<br>ment<br>No. | Term                   | Symbol                    | Value            |
|-----------------------|------------------------|---------------------------|------------------|
| l                     | Formula                | P4                        | 0                |
| 2                     | Mass P4                | m <sup>1</sup> C          | 0.52363 gram     |
| 3                     | Molecular wt. P4       | . <b>m</b> '              | 123.8952 gram    |
| 4                     | Moles P4               | n' = m'/m'                | 0.0042264        |
| 5                     | Density P <sub>4</sub> | d'                        | 1.828 gram/ml.   |
| 6                     | Volume P4              | v' = m'/1000 d'           | 0.00028644 liter |
| 7                     | Formula cell. acet     | •                         | · · · · · •      |
| 8                     | Mass cell. acet.       | m"                        | 0.00615 gram     |
| 9                     | Mol. wt. cell. ace     | t. m <sup>"</sup> = #     | 317.713 gram     |
| 10                    | Moles cell. acet.      | n" = m"/m"                | 0,0000194 gram   |
| 11                    | Density cell. acet     | . d"                      | 1.3 gram/cc.     |
| 12                    | Volume cell. acet.     | v'' = m''/1000 d''        | 0.000005 liter   |
| 14                    | Mass glass             | <b>m'''</b>               | 1.84671 gram     |
|                       | Mass S102              | <b>m</b> <sup>11 11</sup> | 16.51022 gram    |
| 17                    | Density glass          | ā.""                      | 2.23 gram/cc.    |
|                       | Density S102           | d""                       | 2.20 gram/cc.    |

34

\*\*\*\*\*\*

Ċ

s

Ģ

| ,· ~·           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                       |
|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|
| ment            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                       |
| No.             | Term Symbol                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Value                                                 |
| 18              | Volume glass $v^{\dagger "} = m^{\dagger "}/1000 d^{\dagger "}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 0.000828 liter                                        |
|                 | Volume SiO <sub>2</sub> v"" = m""/1000 d""                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 0.007505 liter                                        |
| 26              | Volume bomb                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 0.33807 liter                                         |
| 28              | p <sub>1</sub> (gas)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 30.0 atm.                                             |
| 31              | $v_1$ (gas) = $v_{bomb} - v' - v'' - v''' - v''''$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 0.32945 liter                                         |
| 34              | $n_{1} (gas) = \frac{p_{1} (gas) v_{1} (gas)}{24.4644 / 1 - 0.00061 p_{1} (gas) / 24.4644 / 1 - 0.00061 p_{1} (gas) / 24.464 / 1 - 0.00061 p_$ | - 0.41149 mole                                        |
| 49              | $v_{f} (gas) = v_{bomb} - v_{P_2O_5} - v'' - v''' - v_{I}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | IPO3 0.32920 liter                                    |
| 50              | $n_{f} (CO_{2} \text{ tot}) = (m'' \times 1.94014)/44.01$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 0.000097 mole                                         |
| 56              | $n_{f} (O_{2} + N_{2} tot) = n_{i} (gas) - 5n' - 6n''$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.38988 mole                                          |
| 62              | $n_{f}(gas) = n_{f}(0_{2} + N_{2} - tot) + n_{f}(C0_{2} tot)$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 0.38989 mole                                          |
| 63              | $X (CO_2) = n_f (CO_2)/n_f (gas)$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 0,000248                                              |
| 64              | $\mathcal{H}_{f}$ (gas) = $\mathcal{H}(0_{2}) \left\{ 1 + 3.21 \times (C0_{2}) / 1 + 1 \right\}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 1.33 X (CO <sub>2</sub> )7 0.00088 atm. <sup>-1</sup> |
| 65              | $p_{f}$ (gas) = { $\sqrt{v_{f}}$ (gas)/24.4644 $n_{f}$ (gas)/7 +                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | $\mu_{f}(gas)$ -1 28.2596 stm.                        |
| 68 <sup>.</sup> | $(\partial E/\partial P)_{P_4}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | -0.005 cal./gram atm.                                 |
|                 | $(\partial E/\partial P)_{cell. acet.}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | -0.007 cal./gram atm.                                 |
| <b>7</b> 2      | E <sub>c</sub> (cell. acet.)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | -1578.71 kcal./mole                                   |
| 74              | $\epsilon_{calor}$                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 2278.824 cal./°C.                                     |

35 ·

ς.,

5

1.1

| State-<br>ment<br>No. | Term                                                                   | Symbol                                                   | Value                   |
|-----------------------|------------------------------------------------------------------------|----------------------------------------------------------|-------------------------|
| 75                    | $\mathcal{E}_{i}$ (cont) = $C_{v}$ (O2                                 | $_{2}$ ) n <sub>1</sub> (gas) + m'C <sub>p</sub>         |                         |
| u.                    | + m"C"                                                                 | 5 + 0.17 mglass                                          | 13 <sup>(1)</sup>       |
| ,                     | + 0.17                                                                 | <sup>764m</sup> SiO <sub>2</sub> + 0.0325m <sub>Pt</sub> | 5.41312 cal./°C.        |
| 76                    | $\boldsymbol{\mathcal{E}}_{f}$ (cont) = C <sub>v</sub> (0 <sub>2</sub> | ) $n_f (gas) + C_v (CO_2) n_f$                           | (C0 <sub>2</sub> )      |
|                       | + <sup>m</sup> P <sub>2</sub> C                                        | $0_5 C_{pP_20_5} + 0.17 m_{glass} + 0$                   | 0.1764m <sub>S102</sub> |
|                       | + 0.03                                                                 | 25m <sub>Pt</sub> + 0.2551m <sub>HPO3</sub>              | 5.43038 cal./°C.        |

77  $\Delta E$  (ign)

67.

3.443 cal.

Ċ

36

11

| - m<br>     |          |           |                  |
|-------------|----------|-----------|------------------|
| Foreperiod, | R, ohms  | ат ,<br>, | - 1.000 milester |
| t, min.     | Corr.    | Calc.     | Diff.            |
| 1           | 27.90433 | 27.90434  | 00001            |
| 2           | 27.90500 | 27.90500  | ,00000           |
| 3           | 27.90568 | 27.90567  | .00001           |
| 4           | 27.90631 | 27.90633  | 00002            |
| 5           | 27.90698 | 27.90699  | 00001            |
| 6           | 27.90767 | 27.90766  | .00001           |
| 7           | 27.90834 | 27,90832  | .00002           |
| 8           | 27.90899 | 27.90899  | .00000           |
| 9           | 27.90966 | 27,90965  | .00001           |
| 10          | 27,91031 | 27.91031  | .00000           |
| 11          | 27,91096 | 27,91096  | ,00000           |
| 12          | 27,91162 | 27,91163  | 00001            |
| 13          | 27,91228 | 27,91228  | .00000           |
| 1 <u>4</u>  | 27.91294 | 27.91294  | .00000           |
| ** •        |          |           |                  |

Temperature Corrections

15 min. = t<sub>i</sub>

<del>۲</del> (1

5

ċ

1751. Y

 $T_1 = 23.62642^{\circ} C.$ 

ای استان دارد به سند دین میشود در دستان ا رژورون در در برسیمی وروا گارشهای د

Ç

u g

1

4. S.C.

Ċ,

er alt

 $\mathcal{C}$ 

| 1            |                                       |             |          |
|--------------|---------------------------------------|-------------|----------|
| Afterperiod, | R, ohn                                | ns          |          |
| t, min.      | Corr.                                 | Calc.       | Diff.    |
| ······       | · · · · · · · · · · · · · · · · · · · | - ie        | 3 d      |
| 31           | 28.05245                              | 28.05244    | .00001   |
| 32           | 28.05264                              | 28.05264    | .00000   |
| 33           | 28.05284                              | 28.05284    | ,00000   |
| 34           | 28.05304                              | 28.05305    | 00001    |
| \$5          | 28.05325                              | 28.05326    | ···00001 |
| 36           | 28.05347                              | 28.05347    | .00000   |
| 37           | 28.05369                              | 28.05368    | 6.00001  |
| 38           | 28.05387                              | 28.95387 10 | .00000   |
| 39           | 28.05407                              | 28.05408    | 00001    |
| 40           | 28.05428                              | 28.05428    | .00000   |
| 4 <u>1</u>   | <b>28</b> .05448                      | 28.05448    | .00000   |
| 42           | 28.05469                              | 28.05469    | .00000   |
| 43           | 28.05491                              | 28.05491    | .00000   |
| 44           | 28.05511                              | 28.05511    | .00000   |
| 45           | 28.05533                              | 28.05532    | .00001   |

30 min. = tf

-----

-----

~\_~ ::

- \_--

~ £

 $T_{f} = 24.99953^{\circ} C.$ 

¢ζ

|          |           | Combustion P      | eriod                |                                 |
|----------|-----------|-------------------|----------------------|---------------------------------|
|          | ·<br>·    |                   |                      |                                 |
| t, min.  | °C        | $\Delta t$ , min. | °C – °C <sub>o</sub> | <u>Av.(°C - °C<sub>0</sub>)</u> |
| 15.0     | 23.62642  |                   |                      | ۍ                               |
| 15.21333 | 23.79890  | 0.21333           | 0.17247              | 0.08623                         |
| 15.31167 | 23,99709  | 0.09834           | 0.37066              | 0.27156                         |
| 15.48167 | 24,19530  | 0.17000           | 0.56887              | 0.46977                         |
| 15,595   | 24.29436  | 0.11333           | 0.66793              | 0.61840                         |
| 15.72    | 24.39352  | 0.12500           | 0.76709              | 0.71751                         |
| 15.87833 | 24, 49268 | 0.15833           | 0.86625              | 0.81667                         |
| 16.10167 | 24, 59244 | 0.22334           | 0.96601              | 0.91613                         |
| 16.40667 | 24.69151  | 0.30500           | 1.06508              | 1.01555                         |
| 16.62    | 24,74095  | 0.21333           | 1.11452              | 1.08980                         |
| 16.88833 | 24, 79058 | 0.26833           | 1.16416              | 1.13934                         |
| 17.02667 | 24.81040  | 0.13834           | 1.18397              | 1.17406                         |
| 17.17333 | 24.83012  | 0.14666           | 1.20369              | 1.19383                         |
| 17.34833 | 24.84993  | 0.17500           | 1.22350              | 1.21359                         |
| 17.44667 | 24.85984  | 0.09834           | 1.23341              | 1.22846                         |

37

1

ŝ

|             |            | APPENDIX C (      | Contd.)         | y water at                 | .,   |
|-------------|------------|-------------------|-----------------|----------------------------|------|
| · · · · · · |            | - <b>i</b> .      | ¥               |                            | - 1: |
| t, min.     | <u>°C.</u> | $\Delta t$ , min. | •C - •Co        | $\frac{Av.(°C - °C_0)}{V}$ | -11  |
| 17.55667    | 24.86985   | 0.11000           | 1.24342         | 1.23841                    | ()   |
| 17.68667    | 24.87976   | 0.13000           | 1.25332         | 1.24837                    |      |
| 17.82333    | 24.88966   | 0.13666           | 1.26323         | 1.25828                    |      |
| 17.98       | 24.89957   | 0.15667           | 1.27314         | 1.26819                    |      |
| 18,165      | 24,90948   | 0.18500           | 1.28305         | 1.27809                    |      |
| 18.37833    | 24,91929   | 0.21333           | 1.29286         | 1.28795                    |      |
| 18,62833    | 24,92920   | 0.25000           | 1.30276         | 1.29781                    |      |
| 19.0        | 24,94158   | 0.37167           | 1.31515         | 1.30896                    |      |
| 19.5        | 24,95288   | 0.5               | 1.32644         | 1.32080                    |      |
| 20.0        | 24,96110   | 0.5               | 1.33467-        | 1.33056                    |      |
| 20.5        | 24, 96674  | 0.5               | 1.34032         | 1.33749                    |      |
| 21.0        | 24.97140   | 0.5               | 1.34497         | 1.34264                    |      |
| 21.5        | 24,97497   | 0.5               | 1.34854         | 1.34676                    | 5    |
| 22.0        | 24 97794   | 0.5               | 1.35151         | 1.35003                    |      |
| 22.5        | 24, 98022  | 0.5               | 1.35379         | 1.35265                    |      |
| 23.0        | 24,98250   | 0.5               | 1.35607         | 1.35493                    | ;    |
| 23.5        | 24.98418   | 0.5               | 1.35775         | 1.35691                    |      |
| 24.0        | 24.98557   | 0.5               | 1.35914         | 1.35845                    |      |
| 25.0        | 24.98844   | 1.0               | 1.36201         | 1,36058                    |      |
| 26.0        | 24.99033   | 1.0               | <b>1.3</b> 6390 | 1.36296                    |      |
| 27.0        | 24.99310   | 1.0 <sup>-</sup>  | 1.36667         | 1.36528                    |      |
| 28.0        | 24.99459   | 1.0               | <b>1.368</b> 16 | 1.36741                    |      |
| 29.0        | 24.99726   | 1.0               | 1.37083         | 1.36949                    |      |
| 30.0        | 24,99953   | 1.0               | 1.37310         | 1.37197                    |      |

ý

ç

Ġ,

ŝ

÷.

ŗ.

 $\epsilon$  .

 $\phi$ 

Ð

\_\_\_\_

Ć

 $S_{1}$ 

Ĵ.

$$t_{m} = t_{f} - (T_{f} - T_{i})^{-1} \int_{t_{i}}^{t_{f}} (T - T_{i}) dt = 16.13142$$

$$\Delta T_{corrn} = (dT/dt)_{i}(t_{m} - t_{i}) + (dT/dt)_{f}(t_{f} - t_{m}) = 0.03571^{\circ} C.$$

Corr.  $\Delta T = T_f - (T_i + \Delta T_{corrn}) = 1.3373^\circ C.$ 

38

11

2

Ç

17-0

لتريس

G

٩.



:)......

|                                                  | in a start water and the start of the start | ан на селото на селот | с<br>С                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                        |
|--------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|
|                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | )<br>. ()                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | , , , , , , , , , , , , , , , , , , ,  |
| \$<br>\$                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <b>41</b>                              |
| b <sup>1</sup> 4 <sup>1</sup> 2 m² 22<br>}} − 24 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | - $\Delta E_{c}$ ,<br>kcal,/mole<br>P4                                                                          | 715.865<br>715.665<br>715.665<br>715.919<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>715.333<br>717<br>801                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 715.471<br>716.160<br>714.355<br>715.579<br>717.316                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                        |
|                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | ۵.                                                                                                              | 2385.153<br>3471.069<br>3781.888<br>3150.551<br>449<br>3670.626<br>3786.379<br>3789.918<br>3727.387<br>4056.271<br>4056.271                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 4119.172<br>14124,292<br>3887.500<br>4064.344<br>4199.851                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                        |
| × 41                                             | urage<br>Le caracterista                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | P406                                                                                                            | 66.197<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10<br>4.19.10 | 6.195<br>6.712<br>6.453<br>5.937                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                        |
|                                                  | phorus '                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | ∆E <sub>c</sub> , cal<br>HPo3                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 2.4.75<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285<br>2.285 |                                        |
|                                                  | <u>X D</u><br>of Phos                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <br>Coating<br>d-wirrif                                                                                         | 22. 23<br>23. 249<br>23. 256<br>23. 256<br>29. 256<br>29. 256<br>29. 351<br>29. 351<br>29. 351                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 22.120<br>27.473<br>29.473<br>29.379<br>20.379                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                        |
|                                                  | APPENDI                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Substance<br>wet-metho                                                                                          | 2405.052<br>2405.052<br>38167.994<br>3723.495<br>3723.495<br>3723.495<br>3731.423<br>3731.423<br>4131.265<br>4131.265                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 4126.161<br>4447.419<br>3909.120<br>4084.954<br>4216.119                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | ·· · · · · · · · · · · · · · · · · · · |
| ۰,۰ ۳۵<br>۳                                      | Heat o                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <u>∆T, °C.</u><br>Iucite coati                                                                                  | 1. 05305<br>1. 05305<br>1. 53552<br>1. 63558<br>1. 65055<br>1. 65095<br>1. 65095<br>1. 87872<br>1. 87872                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1.80557<br>1.94604<br>1.71068<br>1.78756<br>1.84491                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                        |
| с<br>Х<br>Х                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | P4<br>equiv.<br>of P40g                                                                                         | 0.0017<br>0.0019<br>0.0023<br>0.0022<br>0.0022<br>0.0022<br>0.0022<br>0.0021<br>0.0022<br>0.0022                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.0024<br>0.0025<br>0.0025<br>0.0027<br>0.0027                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | :                                      |
|                                                  | n er er er                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | lght, grams<br>Coating                                                                                          | 0.0035<br>0.0055<br>0.0061<br>0.0084<br>0.0084<br>0.0115<br>0.0115<br>0.0117<br>0.0117<br>0.0117                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.0019<br>0.0045<br>0.0059<br>0.0052                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | ¢                                      |
| к<br>к<br>т                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | E E                                                                                                             | 0.4128<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.6547<br>0.7025<br>0.7025<br>0.7280                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 0. 7133<br>0. 7654<br>0. 6742<br>0. 7037<br>0. 7254                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                        |
|                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | · ·                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | ;                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                        |

. ·

 $\bigcirc$ 

.....

t A

يىر ر ،

|   |                                    |           | ́т;<br>,     |                      | -        |          |          |          | -        |          |          |                 | ···· ·   | ,        | -              | ;        | 27             | 1.       |          |          |          |                      |   |
|---|------------------------------------|-----------|--------------|----------------------|----------|----------|----------|----------|----------|----------|----------|-----------------|----------|----------|----------------|----------|----------------|----------|----------|----------|----------|----------------------|---|
| ž | - A E <sub>c</sub> ,<br>kcal./mole | PA        |              | 712.142              | 717.385  | 719.161  | 714.086  | 715.575  | 715.203  | 713.010  | 715.176  | 715.505         | 716.185  | T13.764  | 710.302        | 714.017  | 710.920        | 714.470  | 712.454  | 713.608  | 712.458  | 9 <del>1</del> 9.LLT |   |
| - |                                    | <b>4</b>  |              | 2838.966<br>2886 020 | 3454.062 | 4434.475 | 3473.741 | 3766.590 | 3809.197 | 3626.423 | 3668.146 | 3925.960        | 3650.198 | 3274.917 | 3504.696       | 4189.579 | 3280.974       | 3614.587 | 3528.595 | 3126.462 | 3856.276 | 3401.846             | J |
|   | •                                  | P406      | 1            | 4.905<br>E 860       | 5.189    | 7.354    | 5.034    | 5.447    | 5.498    | 5.266    | 5.292    | 6.716           | 5.937    | 5.421    | 5.679          | 7.744    | 5.421          | 4.130    | 5.679    | 5.163    | 6.453    | 5.679                |   |
| 1 | ∆E <sub>C</sub> , cal              | HPC3      | sphorus      | ן 1.884<br>1.884     | 1.844    | 3.574    | 2.729    | 1.770    | 0.822    | 3.426    | 1.484    | 2.358           | 1.896    | 4.037    | 6 <b>.2</b> 86 | 6.183    | 6.023          | 6.914    | 10.031   | 8.513    | 601.9    | 7.000                |   |
|   |                                    | Costing   | stilled pho  | 21.015<br>15 702     | 20.570   | 39.866   | 30.440   | 19.742   | 9.170    | 38,210   | 16.558   | 26.301          | 21.143   | 45.024   | 70.115         | 68.969   | 67.186         | 77.J2Ò   | 168.111  | 94.951   | 74.828   | 78.075               |   |
|   |                                    | Substance | coating, dis | 2856.961<br>3868 270 | 3471.287 | 4470.558 | 3501.877 | 3782.655 | 3813.691 | 3662.792 | 3680.896 | 3947.908        | 3667.299 | 3318-557 | 3575.418       | 4256.987 | 3348.762       | 3694.491 | 3644.838 | 3224.764 | 3931.359 | 3481.242             |   |
| Q | ( <b>)</b>                         | ΔT, °C.   | Lucite       | 1.25063              | 1.51924  | 1.95616  | 1.53262  | 1.65538  | 1.66895  | 1.60298  | 1.61089  | 1,72912         | 1.60633  | 1.45371  | 1.56613        | 1.86438  | 1.46692        | 1.61824  | 1.59653  | 1.41270  | 1.72237  | 1.52576              |   |
|   | P4<br>equiv.                       | of P406   |              | 0.0017               | 0.0020   | 0.0028   | 0,0020   | 0.0021   | 0.0021   | 0.0020   | 0.0020   | 0 <b>.</b> 0026 | 0.0023   | 0.0021   | 0.0022         | 0.0030   | <b>0.00</b> 21 | 0.0016   | 0.0022   | 0.0020   | 0.0025   | 0.0022               |   |
|   | ght, grams                         | Coating   |              | 0.00330              | 0.00323  | -0.00626 | 0.00478  | 0.00310  | 44T00.0  | 0,00000  | 0,00260  | 0.00413         | 0.00332  | 0.00707  | IOLLO.O        | 0.01083  | 0.01055        | 0.01211  | 0.01757  | 0.01491  | 0.01175  | 0.01226              |   |
| 1 | Wei                                | P4        |              | 0.49391              | 0.59653  | 0.76396  | 0.60270  | 0.65215  | 0.65987  | 0.63014  | 0.63546  | 0,67981         | 0.63146  | 0.56846  | 0.61131        | 0.72697  | 0.57179        | 0.62680  | 0.61362  | 0.54281  | 0.67060  | 0.59225              |   |

530

Ś

7!.

4Ż

|                                      | م کیا ہے۔<br>م کیا ہے         |                                                                                                              | an the second                                                                    |                                                                                     |
|--------------------------------------|-------------------------------|--------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| - 444<br>                            | - AEc,<br>kcel./mole          | 715.572<br>716.106<br>701.369<br>716.677<br>712.069<br>716.784<br>713.456                                    | 715.892<br>715.870<br>715.403<br>713.813<br>715.704                              | <b>714.676</b><br><b>715.955</b><br>715.629<br>715.429<br>715.404<br>714.846        |
|                                      | <b>д</b>                      | 3170.642<br>2863.206<br>3259.775<br>3028.958<br>3194.262<br>3186.975                                         | 3058.503<br>3063.856<br>2929.975<br>3073.722<br>2967.832<br>2967.832             | <b>2966.220</b><br>3330.852<br>3170.840<br>3343.633<br>3007.930<br>3167.945         |
|                                      | P4 06                         | phorus<br>8.777<br>8.777<br>9.035<br>8.519<br>5.421<br>4.905<br>6.453                                        | 4.130<br>5.679<br>2.840<br>3.872<br>5.163<br>phospho                             | 9.035<br>9.228<br>9.293<br>7.228<br>4.905                                           |
| • <sup>-</sup> • <u>-</u> • <u>;</u> | ∆E <sub>c</sub> , cal<br>HPO3 | Ded phos<br>2. 445<br>2. 619<br>6. 738<br>6. 738<br>6. 16                                                    | 4.734<br>4.330<br>5.283<br>5.440<br>5.440<br>5.440<br>5.440                      | 2.577<br>2.577<br>2.577                                                             |
| ) (Contd.)                           | <br>Coating                   | ng, distil<br>40.315<br>46.935<br>54.749<br>50.610<br>79.088<br>65.749<br>65.047                             | 55.396<br>50.668<br>61.817<br>75.156<br>63.658<br>63.658<br>et-method-           | 26.877<br>42.903<br>42.903<br>50.162<br>30.162                                      |
| APPENDIX                             | Substance                     | cetate coati<br>3205.626<br>2905.375<br>3310.128<br>3055.665<br>3055.665<br>3274.687<br>3155.438<br>3155.438 | 5114.505<br>5113.175<br>2994.235<br>2994.235<br>3151.428<br>5031.767<br>5031.767 | <b>2986.3</b> 59<br><b>3375.596</b><br>3208.117<br>3402.154<br>3024.691<br>3195.780 |
| -                                    | Δ <b>τ,</b> °c.               | Celluluse a<br>1.40388<br>1.40388<br>1.444959<br>1.33740<br>1.43410<br>1.43410<br>1.41637                    | 1.56402<br>1.36344<br>1.3141<br>1.38018<br>1.32783<br>1.32783<br>1.32783         | 1.30795<br>1.47823<br>1.40496<br>1.48986<br>1.32472<br>1.32472<br>1.39956           |
| .,                                   | P4<br>equiv.<br>of P408       | 0.0021<br>0.0035<br>0.0035<br>0.0021<br>0.0021                                                               | 0.0016<br>0.0022<br>0.0015<br>0.0015<br>0.0020<br>0.0020                         | 0.0019<br>0.0028<br>0.0028<br>0.0019                                                |
| (; . · ·                             | ght, grams<br>Coating         | 0.00810<br>0.00943<br>0.01100<br>0.01589<br>0.01589<br>0.01321                                               | 0.01242<br>0.01018<br>0.01242<br>0.01270<br>0.01279                              | 0.00540<br>0.00962<br>0.00862<br>0.01217<br>0.00401<br>0.00606                      |
| ,                                    | Ve1                           | 0.54097<br>0.49537<br>0.57094<br>0.52363<br>0.55358<br>0.55358                                               | 0.53026<br>0.53726<br>0.533550<br>0.51376                                        | 0.51422<br>0.57640<br>0.579996<br>0.579996<br>0.579996<br>0.54906                   |

ď,

-

f

Ó

|                      | -                                 | **                          |               |          |          | '                 |          |              |                  | ~        | -        | -          |          |          |            | -        |                |          |                     | 1                    | - `- |  |
|----------------------|-----------------------------------|-----------------------------|---------------|----------|----------|-------------------|----------|--------------|------------------|----------|----------|------------|----------|----------|------------|----------|----------------|----------|---------------------|----------------------|------|--|
|                      | - $\Delta E_{c}$ ,<br>bool / molo | P. P.                       | , ,<br>,<br>, | 116.660  | 716.561  | 717.254           | 715.505  | -<br>-       | 715 821          | 716 550  | 714.742  | 707 71     | 715.977  | 721.805  | 723.813    | 721, 779 | 718 561        | 718 163  | 722.295             | , <u>,</u><br>,<br>, |      |  |
|                      | I                                 | P4                          | ۰ .<br>۰      | 4590.102 | 4055.463 | 4327.312          | 3090.072 |              | 3996,042         | 3755,815 | 3826.643 | 4033.069   | 3702.363 | 4293.363 | 1227.841   | 4035.594 | 4788.562       | 3576,116 | 3141.727            | ;                    |      |  |
| - <b>∆™₀. ເ</b> ₽].⊤ | ,<br>,<br>,                       | P406                        | sn            | 14.972   | 10.842   | 417.41.           | 38.720   |              | 6.969            | 13.423   | 11.358   | 6.96.9     | 8.260    | 8,002    | 14.714     | 12, 390  | 8,002          | 6,969    | 2.581               | `                    |      |  |
|                      | ΔE <sub>c</sub> , ca.             | HPO3                        | iondsond      | 1        | I        | ı                 | <b>I</b> | osphorus     | •                | •        | ı        | 1º         | ı        | ı        | ı          | ı        | <sup>2</sup> I | ı        | ۲ <sup>د</sup><br>۲ |                      |      |  |
|                      | ·                                 | <u>Coating</u><br>-purified | -purified     | -<br>    | •••<br>• |                   | ł        | tilled ph    | ,<br>,<br>,<br>, | •        | 1        | I          | ı        | ŀ        | <b>t</b> . | ľ        | ì              | 1        | ı                   |                      |      |  |
|                      |                                   | Substance                   | , wet-method  | 4575.130 | 1044.621 | 4312.5 <u>9</u> 8 | 3051.352 | eď bomb, dis | 3989.073         | 3742.392 | 3815.285 | 4026.100   | 3694.103 | 4285.361 | 121.5154   | 4023.204 | 4780.560       | 3569.147 | 3139.146            |                      |      |  |
|                      | ۴.                                | Δ <b>Τ, °</b> C.            | acketed bom   | 1.59656  | 34114.L  | 1.50497           | J. 05967 | Jacket       | 1.39210          | 1.30604  | 1.33147  | 1.40502    | 1.28919  | 1:49547  | 1.47027    | 1.40401  | 1.66823        | 1.24560  | 1.09577             |                      |      |  |
| 8                    | P4<br>equiv.                      | of P40s                     | L)            | 0.0058   | 0.0042   | 0.0057            | 0.0150   |              | 0.0027           | 0.0052   | 0.0044   | 0.0027     | 0.0032   | 0.0031   | 0.0057     | 0.0048   | 0.0031         | 0.0027   | 0.0010              |                      |      |  |
| ght, gram            |                                   | Coating                     | х.<br>1       | . I      | •        | ı                 | I        |              | ı                | J        | I        | <b>8</b> ; | ı        | 1        | ı          | ı        | I.             | ,        | ı                   |                      |      |  |
| Wei                  | 2 a - 1                           | 24                          |               | 0. 79353 | 07101-0  | 0.74748           | 10464.0  | ~            | 0.69164          | 0.649.0  | 0.66332  | 0.69428    | 0.64067  | 0.73694  | 0.72368    | 0.69272  | 0.82565        | 0.61694  | 0.53890             | ŝ                    |      |  |

ç,

1.52 J. 257

\_ \_ \_ \_

0

12

APPENDIX D (Contd.)

÷ .

....'  $\hat{}$  44

÷ :