PRE AND POST MODIFICATION
ELECTROMAGNETIC COMPATIBILITY TEST REPORT
FOR THE
C-130H SELF CONTAINED NAVIGATION SYSTEM
WITH MLS A-KIT
CONTRACT NO. F09603-85-C-1224
DATA ITEM 0105M
Report No. 6216-055-
20 January 1989

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FOR THE C-130H SELF CONTAINED NAVIGATION SYSTEM WITH MLS A-KIT
CONTRACT NO. F09603-85-C-1224
DATA ITEM 0105M

PREPARED BY C. Snider
DATE 89-1-18
(TITLE) Technical Writer

APPROVED BY L. Czewski
DATE 89-1-25
(TITLE) Systems/EMC Engineer

APPROVED BY M. Wenzel
DATE 89-1-19
(TITLE) Project Engineer

APPROVED BY P. Rhein
DATE 89-1-19
(TITLE) Test Lab Section Head

APPROVED BY P. Lewis
DATE 89-1-25
(TITLE) System & Test Verification Section Head

APPROVED BY H. Stark
DATE 89-1-25
(TITLE) Technical Director

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SLI Avionic Systems Corp.
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P. Rhein, being duly sworn on oath, states that the data contained in SLI Avionic Systems Corp. Test Report No. 6216-055 are the results of carefully conducted tests and are, to the best of his knowledge, true and accurate in all respects.

P. Rhein, Manager,
Environmental Test Laboratory

Subscribed and sworn to before me a notary in and for said county and state this 27th day of January, 1989.

Sallie A. Alderink,
Notary Public, Ottawa County, Michigan
Acting in Kent County, Michigan
My commission expires January 2, 1991
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APPENDIX 1
ELECTROMAGNETIC COMPATIBILITY
CONTROL PROGRAM PLAN FOR THE SELF-CONTAINED NAVIGATION SYSTEM WITH MLS A-KIT

APPENDIX 2
ELECTROMAGNETIC INTERFERENCE
TEST PROGRAM PLAN FOR THE SELF-CONTAINED NAVIGATION SYSTEM (SCNS) WITH MLS A-KIT SLIASC MODELS 6216A, 6216B, 6216C

APPENDIX 3
EMC TEST PLAN DATA SHEETS
1.0 SPECIFIC TESTS - The specific tests performed on the Self Contained Navigation System (SCNS) with MLS A-Kit, were a Pre-Modification Electromagnetic Interference (EMI) Signature of the aircraft equipment bays, flight deck and connecting wiring, followed by a Post-Modification EMI Signature and a functional compatibility test of the avionic systems with the SCNS system operating.

1.1 FUNCTIONAL PURPOSE - The tests performed were an engineering evaluation of post-installation EMI and Electromagnetic Compatibility (EMC) with existing electronic and avionic systems in the C-130H aircraft.

1.2 TEST OBJECTIVES - The test objectives were to verify the proper EMI/EMC design, installation, and operation of the associated C-130H aircraft subsystems prior to beginning flight test. This determines if the new installation, or the new or modified equipment would emit radiated or conducted EMI, and if emitted, whether the levels would create interference or degradation in existing equipment. The test was ran according to the EMI Test Program Plan ED411 Appendix 2, and the EMC Program Plan ED1415, Appendix 1.

2.0 SUMMARY - In view of the results obtained by performing the Pre- and Post-Modification EMI Tests and the Post-Installation EMC Tests, it is concluded that the SCNS and associated installation is compatible with existing aircraft systems and does not degrade the electromagnetic signature and basic operation of the C-130H aircraft.

3.0 SYSTEM/SUBSYSTEM DESCRIPTION - The SCNS consists of three Integrated Control Display Units (ICDU), one Bus Integration Computer Unit (BICU), one Inertial Navigation System (INS), one Doppler Velocity Sensor (DVS) and the associated Group A wiring and installation kits.

3.1 A-KITS - The A-Kit consists of associated mounting adapters, control panels, cables, brackets, connectors and installation hardware.

3.2 B-KITS - The ICDUs were serial numbers 003, 004 and 021 with Operational Flight Program (OFP) 547974-18-01. The BICU was serial number 001 for radiated emissions testing and 067 for conducted emissions testing with OFP 547973-01-01. The INU was serial number 0073 while the DVS was serial number 1520/A.
3.3 AIRCRAFT SERNO AND CONFIGURATION - The C-130H used for the trial installation and test was C-130H Tail Number 80-0320.

4.0 ABSTRACT - This test program presents certified test data obtained in accordance with ED1416 and Contract No. F09603-85-C-1224.

Appendix 3 contains the EMI Log Data Sheets.

Pre-Modification baseline EMI tests were performed on February 3, 1988 at the Savannah Air National Guard Base to determine the test site background noise levels, and the signature of the operating electronic and avionics equipment prior to modification. On May 17, 1988 the tests were rerun to determine if measurable and identifiable interference signals could be found emanating from the new or modified equipment. System compatibility tests were then run to determine if any undesirable cross-coupling effects or degradation could alter the operation of the new or existing systems.

5.0 REFERENCES - The EMI/EMC requirements are described in document ED1415. The tests performed are described in document ED1416.

6.0 FACTUAL DATA - Pre and Post-Modification EMC tests were performed at Savannah Air National Guard Base. To obtain a reference for meaningful in-aircraft measurements, an ambient baseline was run with the EMI receiver on the left side of the aircraft under the flight deck with all aircraft power OFF for the Pre and Post-Modification tests. Separate measurements were then made on the aircraft with the basic electronic and avionics systems on and operational. Radiated and conducted emission signals in the selected regions were then measured and analyzed (in real time) for origin (baseline or new system), signal type (narrow-band, wide-band pulse), and amplitude or energy content. Equipment placement on the aircraft and other proximity effects were held as close as possible.

6.1 TEST APPARATUS - The tests were performed with the trial aircraft powered by mobile ground power units (electrical and air conditioning).
6.1.1 TEST EQUIPMENT -

a. CP-105 Current Probe, AH. SYS., Devices, Inc.
b. SAS-200 Vertical Antenna, Empire Devices, Inc.
c. 7550 Spectrum Analyzer Serial Number 1185, IFR.

6.1.2 EMC MEASUREMENT RANGE - The frequency range of 0 - 30MHz was used.

6.2 TEST PROCEDURES - The tests performed are described in document ED1416.

6.3 TEST RESULTS

6.3.1 PRE AND POST-MODIFICATION EMC COMPARISON -
Due to the environment these tests were conducted in, obtaining a realistic aircraft EMI Signature is difficult. Typical difficulties were ambient EMI emissions such as: low frequency NAV, AM broadcast stations, and Military HF emitters. Broadband noise sources included power generating equipment, motors, arc lamps, atmospherics, and hanger doors opening and closing. Because of these noise sources and IAW document ED1415 paragraph 3.2, no significant changes (greater than 12 dB) are expected or will be permitted between the Pre and Post-Modification measurements.

Post-installation data that was obtained that is within or lower than 12 dB of the pre-installation data should not cause an adverse effect on the system and system level EMC should be maintained. The rationalization for this statement is that the previous equipment worked in the environment and the environment has not been degraded in these areas. The newly installed equipment should be built IAW MIL-STD-461B and all pre-installation data was within the conducted and radiated susceptibility limits imposed by MIL-STD-461B.

The following is an analysis for the data taken during post-installation EMI scan which was significantly higher (greater than 12 dB) than the pre-installation EMI scan.
a. CONDUCTED EMISSION SCAN - This test was performed using a 7550 Spectrum Analyzer and the CP-105 Current Probe placed around 15 different power leads in the circuit breaker panel as detailed in ED1416 paragraph 4.1.4.1. Three photos were taken covering the frequency ranges of 0 to 1MHz, 1 to 10MHz and 10 to 30MHz for each power lead. Any differences between the Pre and Post-Modification tests greater than 12 dB are detailed below:

(1) 115 VAC, Phase C, Essential Bus, Photo E2: Between 3.5 and 4.5 MHz, the post data was -70dBm which is about 17dB higher than the pre data.

(2) 115 VAC, Phase B, Main Bus, Photo G1: Between 0.1 MHz and 0.2 MHz, the post data was from -20 dBm to -40 dBm which is about 20dB higher than the pre data.

(3) 115 VAC, Phase C, Main, Photo H1: From about 160 kHz to 260 kHz, the post data was from about -40 dBm to -48 dBm which is up to 16 dBm higher than the pre data.

(4) 115 VAC, Phase B, Right Hand Bus, Photo J3: At around 29 MHz, the post data was -72 dBm which is about 16dB higher than the pre data.

(5) 28 VDC, Lighting, Photo O2: From 4 MHz to 6 MHz, the post data was -66 dBm which is about 20dB higher than the pre data.

Conclusions - The readings obtained above should not cause an adverse effect on the systems operation.

All onboard systems/subsystems should be built to withstand MIL-STD-461B Conducted Susceptibility Test CS02, which subjects the power leads to 1 volt which equates to 120 dBuV and 13 dBm. The highest reading above was a -20 dBm conducted emission level obtained which means that a 33 dB safety margin is present.

b. RADIATED EMISSION SCAN - This test was performed using a 7550 Spectrum Analyzer and a 41" Rod Antenna placed at 8 different locations as detailed in ED1416 paragraph 4.1.4.2. Three photos were taken covering the frequency ranges of 0 to 1MHz, 1 to 10MHz and 10 to 30MHz at each location. Any differences between the Pre
and Post-Modification tests greater than 12 dB are detailed below:

(1) Pilot's station, Photo P2: At 9.2 MHz, the post data was -40 dBm which is about 32 dB higher than the pre. This increase is due to the area ambient.

(2) Co-Pilot's station, Photo R2: From 1 MHz to 10 MHz, the post data was from -30 dBm to -55 dBm which is about 17 dB higher than the pre.

(3) Co-Pilot's station, Photo R3: From 10 MHz to 30 MHz, the post data was from -40 dBm to -55 dBm which is about 20 dB higher than the pre.

(4) Navigator's station, Photo S2: At 6 MHz, the post data was about -58 dBm which is about 17 dBm higher than the pre data.

(5) Navigator's station, Photo S2: At 9.2 MHz, the post data was -35 dBm which is about 13 dB higher than the pre. This increase is due to the area ambient.

(6) Right Hand, Underdeck, Inboard, Photo U1: At .68 MHz, the post data was about -59 dBm which is about 15 dBm higher than the pre data.

(7) Right Hand, Underdeck, Inboard, Photo U2: At 9.2 MHz, the post data was -60 dBm which is about 14 dB higher than the pre. This increase is due to the area ambient.

(8) Left Hand, Underdeck, Outboard, Photo W2: From 6 MHz to 10 MHz, the post data was from -45 dBm to -35 dBm which is about 15 to 20 dB higher than the pre. This increase is due to the area ambient.

Conclusions - The Post-Installation ambient was about 30dB higher around 9.2 MHz and about 18dB higher between 6-9 MHz. The ambient is the rational for all the radiated emission greater than 12dB in these frequency ranges.
The readings obtained above for the Co-pilot's station and Right Hand, Underdeck, Inboard should not cause an adverse effect on the systems operation for the following reasons:

(1) The rod antenna was only about 4 inches away from the Co-Pilot's ICDU for the post data with respect to MIL-STD-461 RE02 required testing distance of 1 meter.

(2) Since all onboard systems/subsystems should be built to withstand MIL-STD-461B Radiated Susceptibility Test RS03, which subjects the equipment and cables to a 10 Volt/Meter E-Field which equates to 140 dBuV/m and 33 dBm. The highest radiated emission level obtained at the Co-pilot's station and Right Hand, Underdeck, Inboard was -30 dBm. Taking into account an antenna factor of -4 dB, a safety margin of 59 dB is present.

(3) Many agencies feel that the human body can be subjected 1 mw/cm**2 which is equivalent to a 48 dBm field for an indefinite amount of time. Again, the highest radiated emission level obtained was -30 dBm. Taking into account an antenna factor of -4 dB, a safety margin of 74 dB is present.

c. AMBIENT - This test was performed using a 7550 Spectrum Analyzer and a 41" Rod Antenna placed at the Pilot's station and on the left side of the aircraft under the flight deck with all aircraft power OFF for the Pre and Post-Modification tests. Three photos were taken covering the frequency ranges of 0 to 1MHz, 1 to 10MHz and 10 to 30MHz. Any differences between the Pre and Post-Modification tests are detailed below:

(1) Pilot's station, Photo Q1: Similar.

(2) Pilot's station, Photo Q2: Similar except for 30dB higher around 9.2 MHz.

(3) Pilot's station, Photo Q3: Post lower by 15dB from 12 MHz to 18 MHz.
(4) Left Hand, Underdeck, Outboard, Photo X1: Up to 23 dBm higher at .75 MHz and up to 14 dBm higher at .83 MHz.

(5) Left Hand, Underdeck, Outboard, Photo X2: Up to 18 dB̷ higher from 6 MHz to 9 MHz.

6.3.2 POST INSTALL EMC FUNCTIONAL COMPATIBILITY TESTS - The functional compatibility tests were conducted IAW ED1416 paragraph 4.3.

During the test, no malfunctions occurred.

Conclusions - The Post-Modification EMC Functional Compatibility Test shows that there were no operational problems due to EMI to the C-130H aircraft after the installation of SCNS, with MLS A-Kit.
APPENDIX 1

ED1415 Electromagnetic Compatibility Control Program Plan for the Self-Contained Navigation System with MLS A-Kit
ELECTROMAGNETIC COMPATIBILITY CONTROL PROGRAM PLAN
FOR
THE SELF CONTAINED NAVIGATION SYSTEM
WITH MLS A-KIT
ED1415
Contract No. F09603-85-C-1224
Data Item 0104M

Smiths Industries,
SLI Avionic Systems Corp
Grand Rapids, Michigan
ELECTROMAGNETIC COMPATIBILITY CONTROL PROGRAM PLAN
FOR
THE SELF CONTAINED NAVIGATION SYSTEM
WITH MLS A-KIT
ED1415
Contract No. F09603-85-C-1224
Data Item 0104M

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Grand Rapids, Michigan
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SL1 Avionic Systems Corp.

4141 Eastern Ave. S.E., Grand Rapids, MI 49518-8727

**TITLE**

ELECTROMAGNETIC COMPATIBILITY CONTROL PROGRAM PLAN FOR THE SELF CONTAINED NAVIGATION SYSTEM WITH MLS A-KIT

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**CONTRACT NO.**

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1. SCOPE

The Self-Contained Navigation System (SCNS) provides integrated operation of the Doppler Velocity Sensor (DVS), Inertial Navigation System (INS), Integrated Computation and Display System (ICDS), and the associated installation Group A kit to provide navigation in the following modes; Independent INS, Independent Doppler and Integrated using Doppler aided Inertial, Inertial only, Doppler only and TAS/HDG sensors. It also provides control of the various C-130 communication/navigation (comm/nav) systems. The SCNS ICDS consists of three Integrated Control Display Units (ICDU) and one Bus Integration Computer Unit (BICU) for all C-130 aircraft except the HC-130 which will have an additional ICDU for the radio operation.

The MLS A-Kit provides the capability to integrate an ARINC Characteristic 727 compatible MLS Receiver Processor and four receiver antennas with the SCNS system. One antenna must have an integral preamplifier due to the long transmission length required; this antenna will be located at the rear of the fuselage.

1.1 Purpose. The purpose of the EMC plan is threefold:

a. To delineate EMC requirements for the design, build, integration and test of SCNS components in order to provide first round compatibility with existing systems.

b. To emphasize the administration and management of EMC efforts and requirements so that a. is accomplished.

c. To provide a vehicle for analysis data and overall system EMC information.

1.2 Scope. The EMC plan is intended to comprehensively cover all facets of EMI and EMC requirements of the total SCNS system with MLS A-Kit (i.e., MLS B-Kit items are not included in this program plan). It ties together all independently listed requirements from EMI box testing to post-installation compatibility with existing systems. The plan either contains the supporting data or refers directly to other documents where necessary. The table of contents provides an outline of the total EMC plan. Requirements of MIL-E-6051D, paragraph 3.3 are met.
2. APPLICABLE DOCUMENTS

2.1 Government documents. The following documents form a part of this document to the extent specified herein. In the event of a conflict between the referenced documents and this document, the requirements of this document shall govern.

SPECIFICATIONS:

Military

MIL-E-6051D Electromagnetic Compatibility Requirements, System (paragraph 3.3)

STANDARDS:

Military

MIL-STD-461B Electromagnetic Interference Characteristics, Requirements for Equipment (applicable sections)

Data Item Descriptions

DI-R-7061 Electromagnetic Interference Control Plan (current IAW MIL-STD-461B)

DI-T-3718A/M Test Reports - General

M1072 Class II Mod Wiring Identification

2.2 Non-Government documents. The following documents form a part of this document to the extent specified herein. In the event of a conflict between the referenced documents and this document, the requirements of this document shall govern.

SLI Avionic Systems Corp. (SLIASC)

ED1310 Electromagnetic Interference Test Plan for SCNS LRUs.

ED1416 Electromagnetic Interference Test Plan for the SCNS with MLS A-Kit aircraft installation.
3. EMC CONTROL PROGRAM DESCRIPTION

3.1 EMC plan. The EMC plan is the starting point for the EMC control program. The EMC plan purpose, scope, etc., is described in section 1. The plan ties the EMC program together. The EMC plan is prepared IAW the requirements of MIL-E-6051D, paragraph 3.3 and DI-R-7061. MIL-STD-461B is also referenced in the Military Standards list of the SOW.

3.2 Electromagnetic Interference Test Plan for the SCNS/MLS A-Kit aircraft installation (SLIASC ED1416). This document is used as a deliverable test plan describing those EMI tests to be performed on the C-130H aircraft. This same document is used as a test procedure to check proper function of the completed and installed system. Prior to system installation in the C-130H, the aircraft will be checked for existing electromagnetic signature in the equipment bays, flight deck, and connecting wiring that will be disturbed by the installation. Following installation of the SCNS with MLS A-Kit (not including B-Kit), the signature will again be checked, first with the new equipment not operating, then with it operating. No significant changes (greater than 12dB) are expected or will be permitted. The last test in the procedure consists of a functional compatibility test of the avionics systems with the SCNS system operating. No interference or degraded operation is to be permitted for either the old or new equipment.

3.3 Electromagnetic Interference Test Plan for the SCNS LRUs (SLIASC ED1310). This document is used as a deliverable test plan describing those EMI tests to be performed on the new equipment; the ICDU, the BICU, and the DVS. The same document is used as a test procedure in the conducting of the actual EMI tests on the subsystem LRUs. The testing is done to verify that the SCNS LRUs meet the applicable requirement of MIL-STD-461B and will not emit or be susceptible to frequencies that would jeopardize system compatibility.

3.4 EMC verification test final report. The results of the tests of paragraph 3.2 will be prepared in report form IAW the requirements of DI-T-3718A and will be identified as CDRL item 0105(M). DI-R-7062, as referenced in MIL-STD-461B, will also be used as a report writing reference.
4. ADMINISTRATION/MANAGEMENT OF THE EMC CONTROL PROGRAM

The control program is organized IAW methods and requirements of MIL-E-6051D as applicable to the size and complexity of the SCNS/MLS A-Kit.

4.1 Organization. EMI testing (box and subsystem levels) is performed by personnel of the SLIASC Engineering Environmental Laboratories. EMI personnel are full-time, and test the equipment from all ongoing projects. Within the specific program or project, such as SCNS/MLS A-Kit, a systems engineer is responsible for the overall EMC program. The engineer is a member of the project team assigned to the SCNS/MLS A-Kit program but is administratively a member of the Military Systems Department. The EMC engineer is responsible for all procedures, tests, and test reports.

4.2 Personnel experience. The personnel assigned to the SCNS/MLS A-Kit EMC program are:

a. **System EMC engineer.** Electronics Engineer from the SLIASC Military Systems Dept. He has over 8 years experience in the aerospace industry in electronic design and systems engineering. He has done EMC studies and tests on the baseline SCNS system, Navigation Attack Systems and several A-Kit installations on a multiple of different military aircraft. The system EMC engineer will monitor and supervise EMI and compatibility as required.

b. **EMI test engineer.** Senior EMC test engineer and full-time member of the SLIASC Engineering Environmental Laboratories staff. He has performed and/or directed testing on all programs requiring EMI testing at SLIASC for the past 17 years. He is responsible for the EMI screen room and the test equipment procured for use therein. He is a member of the EMI DB society and is an EMI consultant to the Society of Automotive Engineers.

c. **Field test engineer.** Senior Environmental test technician. He has over 15 years experience in all types of Environmental Laboratory qualification test programs. He assists the EMC test engineer as required in EMI laboratory testing. He has performed many field EMI tests for EMI pre- and post-installation signature definition. Representative programs include the F-4E and RF-4C AN/ARN-101 retrofit program, the QSR RF-4C program, the TEREC DFS program, and the F-4E ECCM program.
4.3 Personnel responsibilities.

a. The EMC System Engineer has the responsibility of coordinating the overall EMC program, preparing test procedure requirements, monitoring tests, analyzing equipment, systems and results, and writing reports.

b. The EMI Test Engineer is responsible for the EMI environmental test facility, equipment, calibration status, providing of proper EMI test equipment, and performance of the laboratory level testing. The EMI Test Engineer also analyzes the test results, corrects for calibration factors and provides certified records and results for the EMI test report.

c. The Field Test Engineer is responsible for performing the EMI signature tests aboard the aircraft. He will work closely with the EMC System Engineer and the aircraft test crew. He will record data, have it certified, and prepare it for inclusion in the EMC report.

4.4 Authority. Overall responsibility for the EMC program is vested in the EMC Systems Engineer. Authority for required action based on the EMC Engineer's findings is through the SCNS Technical Director.

4.5 Schedule. See figure 1 for the EMC scheduling.

4.6 Control of subcontractors. Results of EMI tests from the DVS manufacturer will be reviewed.

4.7 EMC board. There is no requirement for an EMC board.

4.8 GFE equipment EMI control. Control of potential problems of EMI from GFE equipment will be handled as follows:

a. Results of EMI tests from the INU manufacturer will be reviewed.

b. An analysis of interconnect cable and LRU chassis design will be made to anticipate any incompatibilities. Pre- and post-installation testing will verify compatibility of all systems. No serious problems are anticipated, and it is believed that any minor incompatibilities that do appear can be handled without modification of GFE equipment.

4.9 Control of revisions to this EMC plan. Any changes or revisions to the EMC plan or program will be documented as Addenda to this plan and handled through the ECO path.
Any equipment design changes or procedure changes will be reviewed for impact on EMC and will have to be approved by the EMC System Engineer.

5. SYSTEM/SUBSYSTEM DESCRIPTION

There will be one SCNS/MLS A-Kit demonstration system. This will be in the C-130H airframe. The C-130H System will consist of three ICDUs, one BICU, the DVS, the INU, the MLS A-Kit, and the rest of the Group A wiring and installation kit.

5.1 Aircraft installation. The SCNS installation from an EMC point of view is described as follows. The INU, the BICU, and a SCNS relay panel will be installed in the electronic control and supply rack under the aft center of the flight deck. Just aft of this rack, on the underside of the fuselage, the DVS will be mounted. The pilot’s, copilot’s, and navigator’s ICDU will be installed in their respective stations. Cabling will be added under the deck to pilot’s ICDU. The cabling to the remaining ICDUs will come through the aft end of the flight deck and will extend forward along the right side of the aircraft.

The MLS A-Kit installation from an EMC point of view is described as follows. Both MLS Receiver Processors mounting trays and two splitters will be able to be installed in the center underdeck rack. The required data bus couplers will also be located in the center underdeck rack. The MLS Relay Panel will be installed in the underbunk flight deck. Coaxial cables will be installed from the receiver mounting trays to the following four locations; under the
nose radome, on the top of the forward fuselage, and on the rear lower fuselage. Cabling will be added under the deck for all of the interfaces described above.

5.2 A-Kits. The A-Kits consist of cables, brackets, connectors, switches and installation hardware. The only items of interest from the EMC standpoint are the interconnect cables and connectors.

5.3 B-Kits. The B-Kits consist of the ICDUs and BICUs, the DVSs modified to interface with a MIL-STD-1553B Bus, and the GFE INS and Radio Control Heads.

5.4 Aircraft serial numbers and configurations. There will be one C-130H type into which the trial installation will be made:

(1) A late C-130H.

This configuration will give adequate representation for the five C-130 SCNS installations. The exact tail number of the aircraft selected for trial installation is 80-0320.

6. TESTING

The aircraft testing will be performed at Savannah, GA on the ramp or in a large EMI quiet hanger. A pre-modification EMI signature scan will be performed in several selected locations in the various flight stations and in the equipment locations below the flight deck. The scan will be performed with all systems in operation. Local stray sources of EMI (not of aircraft origin) will be identified for comparative purposes for the post-mod test. This relieves the test from being compromised by local strong signals. Post-installation systems compatibility will also be performed to ensure that no disturbed systems, undisturbed systems, or newly installed systems are mutually adversely affected. Experienced EMI field test personnel from the SLIASC Environmental Laboratory will perform the tests under direction of the SCNS EMC Engineer.

6.1 Equipment to be used. Equipment listed in Table I or equivalent equipment will be used in the aircraft field test measurement.

7. DESIGN METHODS

7.1 SCNS LRU chassis. Each SCNS chassis will form an EMI-tight enclosure for the circuitry contained within it. The only openings will be cooling air metering holes whose size is small and whose electrical resonant frequency is well beyond the range of concern. Removable chassis covers will
Table I. Field EMC Test Equipment

<table>
<thead>
<tr>
<th>QUANTITY</th>
<th>IDENT</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>CP105</td>
<td>Current Probe - Empire Devices, Inc.</td>
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<tr>
<td>1</td>
<td>LO105</td>
<td>Magnetic Field Probe - Empire Devices, Inc.</td>
</tr>
<tr>
<td>1</td>
<td>SAS-200</td>
<td>Vertical Antenna - Empire Devices, Inc.</td>
</tr>
<tr>
<td>1</td>
<td>H133C/AIC</td>
<td>Headset</td>
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<tr>
<td>1</td>
<td>--</td>
<td>Polaroid Land Camera</td>
</tr>
<tr>
<td>1</td>
<td>A-7550</td>
<td>Digital Spectrum Analyzer IFR., Inc.</td>
</tr>
</tbody>
</table>

have electrically clean, low inductance, metal-to-metal contact to the chassis. RF gasketing will be used where necessary.

7.2 Cabling. Data Transmission between boxes within the SCNS/MLS A-Kit system will be on MIL-STD-1553B buses. These transmissions will be carried on shielded twisted pairs. This will effectively attenuate the radiated emissions from the necessarily fast rise time signals on the buses. Other digital inputs and outputs will be transmitted on twisted pairs connecting differential line drivers and receivers. The twisted pairs will be covered, either singly or severally, with a braided shield. This shield forms an extension of the chassis in which the signals originate and/or terminate. Power, relay control discretes, and analog signals will be analyzed individually to determine routing and shielding requirements. Semirigid, foam dielectric, or double shielded coaxial cable will be utilized for radio frequency transmissions from MLS receiver antennas to the MLS receiver processors.

7.3 Grounding. Each chassis will be connected to airframe ground through its mounting structure or by a redundant grounding terminal. A chassis grounding wire will also be connected from the chassis to a dedicated pin in the power connector. Signal and internally generated power will be isolated from the chassis in which they originate and from the prime power. In this way, return lines can be connected to their source at a single secondary ground point.

7.4 Power supplies. In each chassis containing a power supply, the primary power will be isolated from the chassis, secondary power, and signal returns by the use of a transformer coupled inverter. The primary power and their returns will be allocated isolated pins in the power connector.
8. METHODS OF IMPLEMENTING DESIGN CHANGES

All design changes, as well as original design documentation, is to be reviewed for impact on EMC control. EMC engineer signoff will be required on all ECOs to drawings, and test procedures.

9. DESIGN AND DEVELOPMENT TESTING

The SCNS LRUs were laboratory EMI tested at SLIASC. The test plan and procedure SLIASC Document No. ED1310 covers these tests and should be referred to for more detail. Table II summarizes the MIL-STD-461B tests conducted.

Table II. Applicable MIL-STD-461 Test Methods

<table>
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<tr>
<th>SHEET NUMBER</th>
<th>TEST TO BE PERFORMED IAW MIL-STD-461</th>
<th>DESCRIPTION</th>
<th>MIL-STD-461B, PART 2 PARAGRAPH</th>
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<tr>
<td>34</td>
<td>CE03</td>
<td>Conducted emissions, broad band, and narrow band, 15 kHz - 50 MHz power leads</td>
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<td>34</td>
<td>CE07</td>
<td>Conducted switching transients</td>
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<td>CS06</td>
<td>Conducted susceptibility spike, power leads</td>
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<td>45</td>
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<td>Radiated emissions, broad band 14 kHz to 1 GHz and narrow band 14 kHz to 10 GHz</td>
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<td>50</td>
<td>RS02</td>
<td>Radiated susceptibility, mag induction fields spikes and power line frequency</td>
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<td>53</td>
<td>RS03</td>
<td>Radiated susceptibility 14 kHz - 10 GHz</td>
<td>19.0</td>
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APPENDIX 2

ED1416 Electromagnetic Interference test Program Plan for the Self-Contained Navigation System (SCNS) with MLS A-Kit SLIASC Models 6216A, 6216B, 6216C
ELECTROMAGNETIC INTERFERENCE TEST
PROGRAM PLAN
FOR THE
SELF-CONTAINED NAVIGATION SYSTEM (SCNS)
WITH MLS A-KIT
SLIASC MODELS 6216A, 6216B, 6216C
AIRCRAFT INSTALLATION
ED1416

Contract No. F09603-85-C-1224
Data Item 0104M
Smiths Industries
SLI Avionic Systems Corp.
Grand Rapids, Michigan
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### SMITHS INDUSTRIES

SLI Avionic Systems Corp.
4141 Eastern Ave. S.E., Grand Rapids, MI 49518-8727

**TITLE**

ELECTROMAGNETIC INTERFERENCE TEST PROGRAM PLAN
SELF-CONTAINED NAVIGATION SYSTEM (SCNS)
WITH MLS A-KIT AIRCRAFT INSTALLATION

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Data Item 0104M (SLIASC MODEL 6216A)

**SCALE**

NONE

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1. SCOPE

This plan describes the EMI tests to be performed on the C-130 Self-Contained Navigation System (SCNS) with MLS A-Kit Aircraft Installation. The SCNS provides integrated operation of the Doppler Velocity Sensor (DVS), Inertial Navigation System (INS), Integrated Computation and Display System (ICDS) and the associated installation Group A kit to provide navigation in the following modes; Independent INS, Independent Doppler and Integrated SCNS. It also provides control for various C-130 communication/navigation (COMM/NAV) systems. The SCNS ICDS consists of three Integrated Control Display Units (ICDU) and one Bus Integration Computer Unit (BICU) for all C-130 aircraft except the HC-130 which will have an additional ICDU for the radio operator.

The MLS A-Kit provides the capability to integrate an ARINC Characteristic-727 compatible MLS Receiver Processor and four receiver antennas with the SCNS system. One antenna must have an integral preamplifier due to the long transmission length required; this antenna will be located at the rear of the fuselage.

1.1 Purpose. The purpose of the test is to determine that the addition of the SCNS/MLS A-Kit does not result in measurable degradation to any existing non-disturbed or disturbed system. The test also verifies that existing systems have no adverse effect upon the added equipment and its functions.

1.2 Item descriptions. The items to be submitted for testing will be the SCNS/MLS A-Kit installations on one trial aircraft. Pre-installation and post-installation EMI tests will be used to determine the presence, or to verify the absence, of electromagnetic mutual interference between existing and new or modified systems present on the C-130H aircraft. The tests will be performed at Savannah, Georgia.

1.2.1 Pre-installation test.

a. Measure EMI signature of the pre-modification aircraft by monitoring conducted EMI on a power cable to equipment which will not be disturbed by the modification.

b. Measure radiated EMI at each crew station and in equipment bays.

1.2.2 Post-installation test. The system will have undergone and passed the tests IAW the pre- and post-modification checkout from table I.
Table I. Pre- and Post-Modification Checkout

<table>
<thead>
<tr>
<th>TEST PROCEDURE</th>
<th>APPLICABLE AIRCRAFT</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC1091</td>
<td>C-130H (Late)</td>
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</table>

a. Apply power to the SCNS subsystem and repeat the tests of 1.2.1 a. and 1.2.1 b. with added SCNS subsystems and MLS A-Kit installed.

b. With all on-board systems operating, check functional compatibility between existing systems and new and disturbed systems.

2. APPLICABLE DOCUMENTS

2.1 Government documents. The following publications, specification, and procedures are applied to this procedure to the extent specified herein.

Military Specifications (Ref.)
MIL-E-6051D Electromagnetic Compatibility Requirements,
System

Military Standards (Ref.)
MIL-STD-461B Electromagnetic Interference Characteristics
Requirements for Equipment

2.2 Non-Government documents. The following document is applicable to the extent specified herein.

SLI Avionic Systems Corp.

PC1091 Field Test Procedure, Pre- and Post-Installation and
Checkout, SLIASC Model 6216A Self-Contained
Navigation System for the C-130H (Late) Aircraft

3. REQUIREMENTS

3.1 EMI equipment or equivalent, contractor-furnished.

1 CP-105 Current Probe - Empire Devices, Inc.
1 LO-105 Magnetic Field Probe - Empire Devices, Inc.
1 SAS-200 Vertical Antenna - Empire Devices, Inc.
3.2 Aircraft systems test sets. (Air National Guard supplied.) Simpson 260 multimeters as required. Pressure Temperature Test set with pilot static adapter.

3.3 Test conditions. Tests in this procedure are to be performed at ambient temperature and pressure on the ramp or in a large interference quiet hanger at the Air National Guard in Savannah, Georgia. The area should be as isolated as possible from local noise sources. Do not use metal-framed sun or rain shelters.

3.4 Personnel requirements.

- EMI Test Engineer
- Systems Engineer
- SLIASC Installation Personnel as required for support
- Air Force technicians as required to remove electro-explosive devices and to perform engine operation.

For tests prior to installation, an EMI Engineer and a Test Technician will perform and record tests. They will be aided by the installation personnel who are on site for aircraft acceptance.

The EMI monitoring tests performed after the installation will be performed by SLIASC personnel using a Systems/EMI Engineer and a Test Technician. They will be aided by SLIASC personnel who are on site to conduct checkout and post-installation tests.

Performance of the post-installation operating functional compatibility tests will be done by SLIASC personnel with support from Air Force technician personnel.

3.5 Test data sheets. Samples of test data sheets are provided in Appendix II.

All entries shall be made using a ballpoint pen (fine, black). Any corrections shall be made by drawing a single line through the item to be deleted, writing in the correction, and initialling by the test operator. The
Systems Engineer shall sign the bottom of each page to certify correctness and completeness. Start and stop times shall be recorded.

3.6 Aircraft and systems operating status. All tests will be performed using ground power and cooling units.

3.7 Precautions.

3.7.1 Electro-explosive or other initiator explosive devices. All such devices will be removed from the aircraft prior to accomplishment of any of the following tests.

3.7.2 Ground operations safety warnings. Consult the relevant T.O.s covering specific systems operating during these tests. Allow only qualified personnel to operate the systems or to be in close proximity during operation and test.

4. TEST PROCEDURE

4.1 Pre-installation EMI scan.

4.1.1 Test configuration. Locate the aircraft on the ramp or in a quiet hanger as far from local noise sources as possible. Auxiliary electrical power and air conditioning shall be used. Assure that all grounds have been properly attached.

4.1.2 Power ON. Apply electrical power and cooling to the aircraft IAW standard procedures.

NOTE: (No hydraulic power is to be applied, unless called for in the particular procedure).

Verify that external power voltages and frequency are in specification. Record values on data sheet.

4.1.3 Systems ON. Turn on the following systems IAW applicable procedures and Technical Orders.

ARC-190 HF Radio System #1
ARC-190 HF Radio System #2
ARC-186 VHF Radio System #1
ARC-186 VHF Radio System #2 where installed
ARC-164 UHF Radio System #1
ARC-164 UHF Radio System #2 where installed
ARN-118 TACAN System #1
ARN-118 TACAN System #2 where installed
ARN-127 VOR/ILS System #1 or standard VOR/ILS
ARN-127 VOR/ILS System #2 or standard VOR/ILS where installed
Intercomm System
ARN-169 SKE Equipment where installed
MA-1 Flight Director Group where installed
APQ-122 Radar where installed
APN-133 Radio Altimeter where installed
APN-59 Search Radar where installed
IFF Equipment
N-1 Compass System where installed
ARN-67 Glideslope Receiver
Public Address System
C-12 Compass System where installed
Air Data System
Automatic Flight Control System where installed
Other systems at the discretion of the EMI engineer
FCS-105 Flight Director System where installed
USAF Standard Flight Director System where installed

4.1.4 Measurements.

4.1.4.1 Conducted noise on power lines. Measure conducted noise (both narrowband and wideband) in the circuit breaker panel on power leads from the following systems:

a. DC Essential Bus
b. 26 VAC, 400 Hz, ØA Reference Bus
c. 115 VAC, 400 Hz, ØA Essential Bus
d. 115 VAC, 400 Hz, ØB Essential Bus
e. 115 VAC, 400 Hz, ØC Essential Bus
f. 115 VAC, 400 Hz, ØA Main Bus
g. 115 VAC, 400 Hz, ØB Main Bus
h. 115 VAC, 400 Hz, ØC Main Bus
i. 115 VAC, 400 Hz, ØA RH AC Bus
j. 115 VAC, 400 Hz, ØB RH AC Bus
k. 115 VAC, 400 Hz, ØC RH AC Bus
l. 115 VAC, 400 Hz, ØA LH AC Bus
m. 115 VAC, 400 Hz, ØB LH AC Bus
n. 115 VAC, 400 Hz, ØC LH AC Bus
o. 0-28 VDC Aircraft Lighting Bus
Use the CP105 current probe and the 7550 Spectrum Analyzer (see 3.1) to measure both narrowband and wideband noise in the band of 0.15 to 25 MHz while all on-board equipment is being operated.

4.1.4.2 Radiated noise. Radiated noise will be measured in these locations in the aircraft; the pilot's station, the copilot's station, the navigator's station, and at least four locations around the electronic control and supply rack under the flight deck. Consult illustrations of post-installation equipment location and place EMI measuring antennae in a manner that can be repeated during the post-test measurements. Photograph the setup each time an antenna is changed.

Measure the narrowband and wideband radiated noise from each location over the band width of 0.15 to 25 MHz while all on-board equipment is being operated. Use the appropriate probe LO-105 or antenna VA-105 and the 7550 Spectrum Analyzer.

Identify any signals not originating in the aircraft (such as local broadcast station, etc). Photograph the test setup. Use data sheet as in Appendix II.

4.2 Post-installation EMI scan. The post-installation EMI scan shall be performed with each SCNS subsystem and MLS A-Kit installed. The order of tests is not important, but each data sheet shall convey the SCNS subsystem type and equipment serial numbers. The aircraft and support equipment shall be in the same locations as during the pre-modification scan.

Repeat 4.1 with the +28 VDC and 115 VAC circuit breakers closed and the SCNS powered up.

4.3 Post-installation EMC functional compatibility tests. In this test, all aircraft equipments will be operated and exercised as specified herein. Each of the aircraft subsystems will be operated and monitored to determine if interference exists. Record results on a Test Matrix Sheet as shown in Appendix II. Checkoff test results placing (OK) in box if no interference occurs. Use (v) if interference occurs and narrate details on the Narrative Report Sheet.

4.3.1 Test configuration. The aircraft shall be completely reassembled, with all doors and panels closed and secured. This test may be performed in a hanger or on the ramp. Observe the proper safety precautions.

4.3.2 Monitoring methods for victim subsystems. The following monitoring methods will be used to determine if a subsystem is the victim (V) of another
subsystem's operation. The operating modes of each subsystem which will be used to generate noise are described in 4.3.3.

(V-1) SCNS - The following behaviors correlated to operation of other systems may indicate interference with SCNS operations:

a. ICDU
   (1) Jumpy displays
   (2) Fuzzy traces
   (3) Loss of sync
   (4) Random change of displayed page
   (5) Reversion to start-up page
   (6) Other erratic behavior at the discretion of the EMI/Systems Engineer.

b. BICU
   (1) Erratic behavior of APQ-122 Radar
   (2) Erratic behavior of flight director instruments in SCNS mode
   (3) Other erratic behavior at the discretion of the EMI/Systems Engineer.

c. DVS
   (1) Erratic data

d. INU
   (1) Erratic data
   (2) Inability to align
   (3) Erroneous alignment

(V-2) Radar - The installed radar will be operated at 10-mile range. Operation will be monitored at both the pilot/copilot's display and the navigator's display. Jittering, fuzziness, or rolling correlated to operation of SCNS indicates interference.

(V-3) Radar Altimeter - Erratic altitude output correlated to SCNS operation indicates interference.

(V-4) Communication Equipment (UHF, VHF, HF) - The communication receivers will be turned on and the volume control adjusted to a normal level.
A test operator will wear a headset and determine interference by correlating headset noise to the operation of SCNS.

(V-5) Tacan - The Tacan subsystem will be operated and locked on to a local Tacan Station. Bearing and Distance will be monitored on the BDHI. Significant changes of bearing and distance, which can be correlated with SCNS operation, will indicate interference.

(V-6) ADF - The ADF will be tuned to a local operating station. Bearing indication will be monitored on the BDHI. Significant changes of bearing, which are correlated with the operation of SCNS will be an indication of interference.

(V-7) AFCS - The AFCS will be operated with hydraulics on the aircraft. The AFCS will be engaged (pitch, roll, and yaw) and surface movement monitored. Transient movement of the surfaces, which are correlated with SCNS operation, or disengagement of Autopilot functions, will be an indication of interference.

(V-8) Compass System - The compass system will be operating in the slaved mode. The HSI and compass indicators will be monitored for changes of heading. Significant changes correlated with SCNS operation will indicate interference.

(V-9) Attitude System - The pilot's and co-pilot's ADIs will be monitored for pitch or roll changes. Significant changes correlated with SCNS operation will indicate interference.

(V-10) Air Data System - Using a Test Set, introduce an altitude of 10,000 feet and an airspeed of 250 kts. Observe the altitude, airspeed, and air temperature on one of the ICDUs while operating the SCNS from one of the other ICDUs. Significant changes correlated with SCNS operation will indicate interference.

(V-11) Electro-Explosive Devices - Electro-explosive devices will be removed and replaced by a meter. No measurable voltages should occur.

(V-12) SKE - Observe the pilot's display indicator and the Flight Command Indicator. Significant jitter or clutter on the pilot's indicator or changes of status on the Flight Command Indicator correlated with the SCNS operation will indicate interference.
4.3.3 Interference sources. The interference sources (S) are those items added and those disturbed. They are as follows:

- Pilot's ICDU Added
- Copilot's ICDU Added
- Navigator's ICDU Added
- Radio operator's ICDU where installed Added
- BICU Added
- DVS Added
- INU Added

Other systems will be checked only as interference sources to the SCNS.

(S-1) SCNS - The SCNS will be powered by a standard pre-mission startup.

(S-2) Radar - The radar will normally be used in the Mapping mode for monitoring during test; however, all modes and ranges will be exercised for effect on the SCNS (observe all radar safety precautions).

(S-3) Communication Radios - Monitoring points shall be observed while the communication radio transmitters are exercised. Quality of the voice communications shall be monitored by the transmitter operator. Transmission frequencies for monitoring quality of communication will be dependent on the availability of ground stations. The transmitters shall be operated at several frequencies to test interference with SCNS. The frequencies shall be selected from the lower, middle, and high section of each band. Communications need not be established for these frequencies.

(S-4) Tacan - Tacan will normally be operating while locked to a local station to establish that it is not an interference source to SCNS.

(S-5) ADF - The ADF will be operated in the normal mode to assure that it is not a source of interference for newly installed SCNS.

(S-6) AFCS - No specific source-of-interference tests will be performed on the AFCS. The autopilot shall be operating.

(S-7) Radar Altimeter - The Radar Altimeter will be operated to monitor its performance during the tests. The system will be operated in the normal and test modes to establish that it is not a source of interference for newly installed SCNS.

(S-8) Compass Systems - No special tests will be made to establish the Compass Systems as sources of interference.
(S-9) Flight Director Computer - No specific source-of-interference tests will be performed on the FDC.

(S-10) Air Data System - The Air Data System will be operating throughout the tests. No specific test will be performed to establish the Air Data System as an interference source.

(S-11) Flaps - The SCNS will be monitored while the flaps are raised and lowered.

(S-12) Auxiliary Power - The SCNS will be monitored while auxiliary power units are turned on and off.

(S-13) Bleed Air - The SCNS will be monitored while bleed air valves are turned on and off.

(S-14) Anti-Ice - The SCNS will be monitored while anti-ice controls are turned on and off.

(S-15) Trim - The SCNS will be monitored while trim surfaces are positioned by cockpit trim switches.

(S-16) Cargo Doors - The SCNS will be monitored while each cargo door is opened and closed in turn.

(S-17) Winches and Conveyors - The SCNS will be monitored while cargo handling winches and conveyors are being operated.

(S-18) Other Sources - Other potential sources of interference may be identified by the EMI engineer. The SCNS will be monitored while these sources are exercised through their operating cycles.
APPENDIX I

EMI REFERENCE LEVELS

Figure 1. Reference Levels for Conducted Emissions, Narrowband (MIL-STD-461B, CE03 ref. source).

Figure 2. Reference Levels for Conducted Emissions, Broadband (MIL-STD-461B, CE03 ref. source).

Figure 3. Reference Levels for Radiated Emissions, Narrowband (MIL-STD-461B, RE02 ref. source).

Figure 4. Reference Levels for Radiated Emissions, Broadband (MIL-STD-461-B, RE02 ref. source).
Figure 4. Reference Levels for Broadband Emissions (REO2)
APPENDIX II

Data Sheets

1. EMI Log Sheets. A master copy is included. Use this master to duplicate as many as required. Enter all annotation data, dates, and personnel.

2. EMC Functional Compatibility Test Matrix Sheet. A master copy is included.

3. Narrative Report. A master copy of a Narrative Report form is included for definition and solution of possible problems discovered during compatibility testing. Duplicate as many forms as needed. Report only one problem per form.
<table>
<thead>
<tr>
<th>SIGNIFICANT RESULTS:</th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
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<tr>
<td>FREQUENCY</td>
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<tr>
<td>CALIBRATION</td>
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**EQUIPMENT USED:**

**TYPE OF TEST:**

**UNIT NOMENCLATURE:**

**SERNO:**

**LOG SHEET:**

**LOG NO.:**

**DATE:**

**By:**

**Test Spec. No.:**

**Checked by:**

**REQUESTED BY:**
NARRATIVE REPORT

Functional Compatibility Test

Victim System:

Indication:

Interference Source:

Corrective Action Taken or Required

Date: 
Written By: 
Approved By: 

ULM135351
APPENDIX 3

EMC TEST PLAN DATA SHEETS
### ENVIRONMENTAL TEST LABORATORY

**LOG SHEET**

**T. R. NO.** 20629  
**LOG NO.** EU 04316

**Test Spec.** ED -1309  
**By:** P. TUREK

**Check by:**  
**Date:** 2-3-88  
**Test No.** 6216-040

**TYPE of TEST:** CONDUCTED EMISSION POWER LEADS (SCNS) - C-130H - PRE-INSTALLATION

**UNIT NOMENCLATURE:** SLI MODEL 6216A 6216B 6216C  
**EQUIPMENT USED:** IFR 7550 SPECTRUM ANALYZER S/N 1185  
**CPIOS 1 PROBE**

**METHOD of TEST:**

**PARA 4.1.4.1**

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**SIGNIFICANT RESULTS:**

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**SMITHS INDUSTRIES**

**SLI AVIONIC SYSTEMS CORP.**

6141 Eastern Ave. E.E., Grand Rapids, MI 49518-0727

**SIZE** A  
**CAGE CODE** 35351  
**DOCUMENT NO.**  
**SHEET**
ENVIROMENTAL TEST LABORATORY

T. R. NO. 20809

Requested By M. JANES

Test Spec. ED-1309

Checked

LOG NO. EU0437

LOG SHEET

By P. TUREK

Date 2-3-88

Test No. 6214-040

TYPE of TEST: RADIATED EMISSIONS (SCNS) - C-130H

UNIT NOMENCLATURE: SLI MODELS 6216A 6216B 6216C SERNO

EQUIPMENT USED: IFR 7550 SPECTRUM ANALYZER S/N 1185

METHOD of TEST:

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* SPECIAL VHF CULPRIT
** INU OFF-BUS PWR ONLY

SIGNIFICANT RESULTS:

Smiths Industries
SLI Avionic Systems Corp.
4141 Eastern Ave. S.E., Grand Rapids, MI 49518-8727
SLI 41.5-5J (MODIFIED) R 12/87

SIZE A
CAGE CODE 35351
DOCUMENT NO. SHEET

SMITHS INDUSTRIES SLI AVIONIC SYSTEMS CORP.
REF LOG NO. EU0434
Requested By M. JANES
Test Spec. ED 1309
Checked

LOG NO. EU0440
By P. TUREK
Date 2-3-88
Test No. 6216-040
Environmental Test Laboratory

Log No. E40-0449

Test Spec. ED-1308

Ref. Log No. E40-0457

Designed By M. Janes

Checked By M. Janes

Test No. 2-28-88

Pre-Installation
115v AC 400Hz ØA ESS.

115v AC 400Hz ØB ESS.
Environmental Test Laboratory

Reference Log No. EU0434
Requested By: M. Janes
Test Spec.: ED 1307
Checked: 

Log No. EU0453
By: P. Turek
Date: 1-20-88
Test No.: 6216-040

115v AC 400Hz DC ESS.
### ENVIRONMENTAL TEST LABORATORY

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- **Test Spec.**: FD 1307
- **Checked**: 

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28v DC LITE

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**ENVIRONMENTAL TEST LABORATORY**

**T. R. NO.** 20829

**Requested By** M. JANES

**Test Spec.** ED 1309

**Checked**

**LOG NO.** F40710

**By:** P. TUREK

**Date** 5-17-88

**Test No.** 6216-042

**TYPE of TEST:** CONDUCTED EMISSION POWER LEADS (SCNS) - C-130H - POST INSTALLATION

**UNIT NOMENCLATURE:** SLI MODEL 6216A 6216B 6216C

**EQUIPMENT USED:** IFR 7550 SPECTRUM ANALYZER S/N 1185

**CP105 I PROBE**

**METHOD of TEST:**

**PARA 4.1.4.1**

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<td>28V DC LITE</td>
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**SIGNIFICANT RESULTS:**
## ENVIRONMENTAL TEST LABORATORY

**T. R. NO.:** 20829  
**Requested By:** M. JANES  
**Test Spec.:** ED 1309  
**Checked:**  

### LOG SHEET

**LOG NO.:** E40711  
**By:** P. TUREK  
**Date:** 5-17-88  
**Test No.:** 6216-042

**TYPE of TEST:** RADIATED EMISSIONS (SCNS) - C-130H - POST INSTALLATION  
**UNIT NOMENCLATURE:** SLI MODELS 6216A 6216B 6216C  
**EQUIPMENT USED:** IFR 7550 SPECTRUM ANALYZER S/N 1185

**METHOD of TEST:** VOR/HF - 0 dB RAD

### ANT. LOCATIONS

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<th>LOCATION</th>
<th>PHOTO 0-1MHZ</th>
<th>PHOTO 1-10MHZ</th>
<th>PHOTO 10-30MHZ</th>
<th>ANT. LENGTH</th>
<th>GND STRAP LENGTH</th>
</tr>
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<tbody>
<tr>
<td>PILOTS STATION</td>
<td>P</td>
<td>P-1</td>
<td>P-2</td>
<td>P-3</td>
<td>41&quot;</td>
<td>14&quot;</td>
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<tr>
<td>PILOTS STATION AMBIENT</td>
<td>Q</td>
<td>Q-1</td>
<td>Q-2</td>
<td>Q-3</td>
<td>41&quot;</td>
<td>14&quot;</td>
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<tr>
<td>CO-PILOTS STATION</td>
<td>R</td>
<td>R-1</td>
<td>R-2</td>
<td>R-3</td>
<td>41&quot;</td>
<td>14&quot;</td>
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<tr>
<td>NAV. STATION</td>
<td>S</td>
<td>S-1</td>
<td>S-2</td>
<td>S-3</td>
<td>41&quot;</td>
<td>28&quot;</td>
</tr>
<tr>
<td>RT. HD. U DECK OUTBD</td>
<td>T</td>
<td>T-1</td>
<td>T-2</td>
<td>T-3</td>
<td>28&quot;</td>
<td>28&quot;</td>
</tr>
<tr>
<td>RT. HD. U DECK INBD</td>
<td>U</td>
<td>U-1</td>
<td>U-2</td>
<td>U-3</td>
<td>6-3/4&quot;</td>
<td>19&quot;</td>
</tr>
<tr>
<td>LFT. HD. U DECK INBD</td>
<td>V</td>
<td>V-1</td>
<td>V-2</td>
<td>V-3</td>
<td>6-3/4&quot;</td>
<td>19&quot;</td>
</tr>
<tr>
<td>LFT. HD. U DECK OUTBD</td>
<td>W</td>
<td>W-1</td>
<td>W-2</td>
<td>W-3</td>
<td>41&quot;</td>
<td>19&quot;</td>
</tr>
<tr>
<td>LFT. HD. U DECK OUTBD AMB</td>
<td>X</td>
<td>X-1</td>
<td>X-2</td>
<td>X-3</td>
<td>41&quot;</td>
<td>19&quot;</td>
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### SIGNIFICANT RESULTS:

---

**SMITHS INDUSTRIES**  
SLI AVIONIC SYSTEMS CORP.  
4141 Eastern Ave. S.E., Grand Rapids, MI 49518-0727  
**SIZE** A  
**CAGE CODE** 35351  
**DOCUMENT NO.**  
**SHEET** A
Environmental Test Laboratory

Ref Log No. EUC110
Requested By: M. Janes
Test Spec.: ED 1309
Checked: 

Log No. EUC110
By: P. Turek
Date: 5-17-88
Test No.: 6216-042

POST INSTALLATION

Graphs showing data with labels for I3, J3, I2, J2, I1, and J1.
ENVIROMENTAL TEST LABORATORY

REF LOG NO. EUC711
Requested By M. JANES
Test Spec. ED 1309
Checked

LOG NO. EUC720
By P. TUREK
Date 5-17-88
Test No. 6216-042
ENVIRONMENTAL TEST LABORATORY

REF LOG NO. EUC711
Requested By M. JANES
Test Spec. ED 1309
Checked

LOG NO. EUC712
By P. TUREK
Date 5-17-88
Test No. 6216-042

POST INSTALLATION
## ENVIRONMENTAL TEST LABORATORY

### LOG SHEET

<table>
<thead>
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<th>T. R. NO.</th>
<th>20829</th>
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<tbody>
<tr>
<td>Requested By</td>
<td>M. JANES</td>
</tr>
<tr>
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<td>ED 1309</td>
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<td>LOG NO.</td>
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**TYPE of TEST:** C-130 PRE/POST EMI RESULTS

**UNIT NOMENCLATURE:** SLI MODEL 6216A 6216B 6216C

**SERNO**

**REFERENCE LOG NO.'S.:** E40448, E40449 and E40762, E40723

### ANTENNA LOCATION

<table>
<thead>
<tr>
<th>LOCATION</th>
<th>PHOTO NO.</th>
<th>SCNS DELTA</th>
<th>FREQ. RANGE MHZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>LFT. HD. U DECK INBD.</td>
<td>V1</td>
<td>PRE HIGHER BY 10 TO 15dB FROM .1 TO .5 MHZ</td>
<td>.1 TO 1</td>
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<tr>
<td></td>
<td>V2</td>
<td>PRE HIGHER BY 10 TO 40dB FROM 1 TO 5 MHZ AND LOWER BY 10dB FROM 5 TO 10 MHZ</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>V3</td>
<td>WITHIN 10dB ABOVE/Below</td>
<td>10 TO 30</td>
</tr>
<tr>
<td>LFT. HD. U DECK OUTBD.</td>
<td>W1</td>
<td>SIMILAR</td>
<td>.1 TO 1</td>
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<tr>
<td></td>
<td>W2</td>
<td>10dB GREATER UP TO 6 MHZ 15 TO 22dB GREATER 6 TO 10 MHZ</td>
<td>1 TO 10</td>
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<tr>
<td></td>
<td>W3</td>
<td>SIMILAR</td>
<td>10 TO 30</td>
</tr>
<tr>
<td>LFT. HD. U OUTBD. AMB.</td>
<td>X1</td>
<td>SIMILAR EXCEPT 10dB GREATER AROUND .9 MHZ</td>
<td>.1 TO 1</td>
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<tr>
<td></td>
<td>X2</td>
<td>UP TO 18dB HIGHER FROM 6 TO 9 MHZ</td>
<td>1 TO 10</td>
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<tr>
<td></td>
<td>X3</td>
<td>SIMILAR EXCEPT PRE 10dB GREATER AT 12 MHZ</td>
<td>10 TO 30</td>
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</table>

**SIGNIFICANT RESULTS:**

---

**SMITHS INDUSTRIES**

**SLI AVIONIC SYSTEMS CORP.**

4141 Eastern Ave. S.E., Grand Rapids, MI 49518-8727

**SIZE** A

**CAGE CODE** 35351

**DOCUMENT NO.**

**SHEET**
Environmental Test Laboratory

T. R. No. 20829
Requested By M. Janes
Test Spec. ED 1309
Checked

Log No. EU00810
By: P. Turek
Date 5-17-88
Test No. 6216-044

Type of Test: C-130 Pre/Post ENI Results

Unit Nomenclature: SLI Model 6216A 6216B 6216C

Reference Log No.'s: EU0438 EU0439 and EU0712 EU0713

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<th>Power Line Ident.</th>
<th>Photo No.</th>
<th>Scan Delta</th>
<th>Freq. Range MHz</th>
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</thead>
<tbody>
<tr>
<td>DC</td>
<td>A1</td>
<td>Lower by 5 to 10 dB</td>
<td>.1 to 1</td>
</tr>
<tr>
<td></td>
<td>A2</td>
<td>Pre higher by 10 dB at 2.5 MHz, otherwise lower by up to 5 dB</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>A3</td>
<td>Similar except for rise of 7 dB around 29 MHz</td>
<td>10 to 30</td>
</tr>
<tr>
<td>26vAC</td>
<td>B1</td>
<td>No appreciable change</td>
<td>.1 to 1</td>
</tr>
<tr>
<td></td>
<td>B2</td>
<td>Post higher by up to 8 dB from 4 to 6 MHz</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>B3</td>
<td>Similar except for 5 dB rise on pre around 29 MHz</td>
<td>10 to 30</td>
</tr>
<tr>
<td>115v A ESS.</td>
<td>C1</td>
<td>Similar except pre slightly higher at .5 MHz</td>
<td>.1 to 1</td>
</tr>
<tr>
<td></td>
<td>C2</td>
<td>5 to 10 dB higher from 4.5 to 10 MHz</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>C3</td>
<td>Similar except for 5 dB rise around 29 MHz</td>
<td>10 to 30</td>
</tr>
</tbody>
</table>

Significant Results:

Smiths Industries
SLI Avionics Systems Corp.
4141 Eastern Ave. S.E., Grand Rapids, MI 49512-5727

Slv 41.5-52 (modified) 5-12/87
### POWER LINE IDENT. | PHOTO NO. | SCNS DELTA | FREQ. RANGE MHZ
---|---|---|---
115v øB ESS. | D1 | HIGHER BY UP TO 10dB FROM .1 TO 1.0 MHZ | .1 TO 1
| D2 | SIMILAR EXCEPT BACKGROUND IS LOWER | 1 TO 10
| D3 | SIMILAR EXCEPT HIGHER BY 10dB AROUND 29 MHZ | 10 TO 30
115v øC ESS. | E1 | UP TO 15dB HIGHER | .1 TO 1
| E2 | UP TO 17dB HIGHER FROM 3.5 TO 4.5 MHZ & UP TO 10dB BALANCE OF FREQ. RANGE | 1 TO 10
| E3 | SIMILAR EXCEPT FOR 8dB RISE AROUND 29 MHZ | 10 TO 30
φA MAIN | F1 | NO CHANGE | .1 TO 1
| F2 | SIMILAR | 1 TO 10
| F3 | SIMILAR | 10 TO 30

**SIGNIFICANT RESULTS:**

---

**REQUESTED BY:** M. JANES

**CHECKED:**

---

**TYPE OF TEST:** C-130 PRE/POST EMI RESULTS

**UNIT NOMENCLATURE:** SLI MODEL 6216A 6216B 6216C SERNO

**REFERENCE LOG NO.'S:** EU0419, EU0440 and EU0713, EU0714
### ENVIRONMENTAL TEST LABORATORY

**T. R. NO.:** 20829  
**Requested By:** M. JANES  
**Test Spec.:** ED 1309  
**Checked:**  

**LOG NO.:** EU0812  
**By:** P. TUREK  
**Date:** 5-17-88  
**Test No.:** 6216-044

**TYPE of TEST:** C-130 PRE/POST EMI RESULTS

**UNIT NOMENCLATURE:** SLI MODEL 6216A  6216B  6216C

**REFERENCE LOG NO’S.:** EU0491, EU0492, EU0715, EU0716

---

**POWER LINE PHOTO IDENT**  
**PHOTO NO.**  
**SCNS DELTA**  
**FREQ. RANGE MHZ**

<table>
<thead>
<tr>
<th>POWER LINE</th>
<th>PHOTO NO.</th>
<th>SCNS DELTA</th>
<th>FREQ. RANGE MHZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>φB MAIN</td>
<td>G1</td>
<td>UP TO 20dB HIGHER FROM .1 TO .2 MHZ &amp; UP TO 5dB LOWER &amp; HIGHER BETWEEN .5 TO 1 MHZ</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>G2</td>
<td>SIMILAR</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>G3</td>
<td>SIMILAR</td>
<td>10 TO 30</td>
</tr>
<tr>
<td>φC MAIN</td>
<td>H1</td>
<td>SLIGHTLY HIGHER BY UP TO 6dB</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>H2</td>
<td>UP TO 8dB HIGHER AT 3.5, 5.0 AND 8 MHZ</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>H3</td>
<td>6dB HIGHER AT 29 MHZ</td>
<td>10 TO 30</td>
</tr>
<tr>
<td>φA RT. HD.</td>
<td>I1</td>
<td>SIMILAR</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>I2</td>
<td>SIMILAR</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>I3</td>
<td>PRE 8dB HIGHER AT 29 MHZ</td>
<td>10 TO 30</td>
</tr>
<tr>
<td>φB RT. HD.</td>
<td>J1</td>
<td>SIMILAR</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>J2</td>
<td>SIMILAR</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>J3</td>
<td>HIGHER BY 16dB AROUND 29 MHZ</td>
<td>10 TO 30</td>
</tr>
</tbody>
</table>

**SIGNIFICANT RESULTS:**

---

**SMITHS INDUSTRIES**  
**SLI AVIONIC SYSTEMS CORP.**  

**SIZE:** A  
**CAGE CODE:** 35351  
**DOCUMENT NO.:**  

---
## ENVIRONMENTAL TEST LABORATORY

**T. R. NO.** 20829
**Requested By** M. JANES
**Test Spec.** ED 1309

**LOG SHEET**

**LOG NO.** EU0813
**By:** P. TUREK
**Date** 5-17-88
**Test No.** 6216-044

### TYPE of TEST: C-130 PRE/POST EMI RESULTS

### UNIT NOMENCLATURE:
- SLI MODEL 6216A
- 6216B
- 6216C

### SERNO

### REFERENCE LOG NO'S: EU0473, EU0474, EU0475, EU0716

### POWER LINE IDENT | PHOTO NO. | SCNS DELTA | FREQ. RANGE MHZ
--- | --- | --- | ---
C RT. HD. | K1 | UP TO 7dB HIGHER FROM .25 MHZ TO 1 MHZ | 1 TO 10
| K2 | HIGHER BY UP TO 12dB FROM 3.7 MHZ TO 5.5 MHZ | 1 TO 10
| K3 | SIMILAR (NOTE) 29 MHZ PRESENT IN BOTH PRE AND POST RUNS | 10 TO 30

A LFT. HD. | L1 | SIMILAR | .1 TO 1
| L2 | SIMILAR | .1 TO 10
| L3 | HIGHER BY 6dB AROUND 29 MHZ | 10 TO 30

B LFT. HD. | M1 | SIMILAR | .1 TO 1
| M2 | 10dB GREATER FROM 2 TO 4 MHZ AND 6 TO 9 MHZ | 1 TO 10
| M3 | SIMILAR | 10 TO 30

### SIGNIFICANT RESULTS:

---

**SMITHS INDUSTRIES**
**SLI AVIONIC SYSTEMS CORP.**

**SIZE** A
**CAGE CODE** 35351
**DOCUMENT NO.** A

---

**SLT 415-5 (MODIFIED) R 12/87**
**ENVIROMENTAL TEST LABORATORY**

**T. R. NO.:** 20829  
**Requested By:** M. JANES  
**Test Spec.:** ED 1309  
**Checked:**  

**LOG NO.:** EU0814  
**By:** P. TUREK  
**Date:** 5-17-88  
**Test No.:** 6216-044  

**TYPE of TEST:** C-130 PRE/POST EMI RESULTS

**UNIT NOMENCLATURE:** SLI MODEL 6216A 6216B 6216C  
**SERNO:**  

**REFERENCE LOG NO.'S.:** EU0444, EU0445 AND EU0718, EU0719

**POWER LINE IDENT.** | **PHOTO NO.** | **SCNS DELTA** | **FREQ. RANGE MHZ**
--- | --- | --- | ---
ØC LFT. HD | N1 | SIMILAR | .1 TO 1
N2 | HIGHER BY UP TO 10dB FROM 3 TO 5 MHZ | 1 TO 10
N3 | SIMILAR | 10 TO 30
28vDC LITE | 01 | UP TO 15dB HIGHER FROM .1 TO 1 MHZ | .1 TO 1
02 | UP TO 20dB HIGHER FROM 4 TO 6.5 MHZ | 1 TO 10
03 | SAME EXCEPT FOR 10dB RISE AROUND 29 MHZ | 10 TO 30

**SIGNIFICANT RESULTS:**

---

**SMITHS INDUSTRIES**
SLI AVIONIC SYSTEMS CORP.
4141 Eastern Ave. E.E., Grand Rapids, MI 49518-0727
SLI 415-55 (MODIFIED) R 12/87
# Environmental Test Laboratory

## Request Details

- **T. R. No.:** 20829
- **Requested By:** M. JANES
- **Test Spec.:** ED 1309
- **Checked:**
- **LOG NO.:** EU0815
- **By:** P. TUREK
- **Date:** 5-17-88
- **Test No.:** 6216-044

## Test Details

- **Type of Test:** C-130 PRE/POST EMI RESULTS
- **Unit Nomenclature:** SLI MODEL 6216A  6216B  6216C
- **SERNO**
- **Reference LOG NO's.:** EU0445, EU0446, and EU0719, EU0720

## Antenna Location and Results

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<thead>
<tr>
<th>Antenna Location</th>
<th>Photo No.</th>
<th>SCNS Delta</th>
<th>Freq. Range MHz</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Pilots Station</strong></td>
<td>P1</td>
<td>SIMILAR EXCEPT FOR 12dB PEAKING AT .65 MHZ</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>P2</td>
<td>SIMILAR EXCEPT FOR 32dB PEAKING AT 9.2 MHZ</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>P3</td>
<td>SAME EXCEPT FOR 10dB RISE AROUND 29 MHZ</td>
<td>10 TO 30</td>
</tr>
<tr>
<td><strong>Pilots Station Ambient</strong></td>
<td>Q1</td>
<td>SIMILAR</td>
<td>.1 TO 1</td>
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<tr>
<td></td>
<td>Q2</td>
<td>SIMILAR EXCEPT FOR 30dB PEAKING AROUND 9.2 MHZ</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>Q3</td>
<td>POST LOWER BY UP TO 15dB FROM 12 TO 18 MHZ</td>
<td>10 TO 30</td>
</tr>
<tr>
<td><strong>Co-Pilots Station</strong></td>
<td>R1</td>
<td>SIMILAR EXCEPT 10dB HIGHER AROUND .85 MHZ</td>
<td>.1 TO 1</td>
</tr>
<tr>
<td></td>
<td>R2</td>
<td>UP TO 17dB HIGHER FROM 1 TO 10 MHZ</td>
<td>1 TO 10</td>
</tr>
<tr>
<td></td>
<td>R3</td>
<td>UP TO 20dB HIGHER FROM 10 TO 30 MHZ</td>
<td>10 TO 30</td>
</tr>
</tbody>
</table>

## Significant Results:

- **P9 SMITH ION STRS1410.**
- **SIZE:** A
- **CAGE CODE:** 35351
- **DOCUMENT NO.:**
- **SHEET:**
**ENVIRONMENTAL TEST LABORATORY**

**Log No.: EUO816**

**By:** P. Turek  
**Date:** 5-17-88  
**Test No.: 6216-044**

**Type of Test:** C-130 PRE/POST EMI Results  
**Unit Nomenclature:** SLI Model 6216A, 6216B, 6216C  
**Serno: [Blank]**  
**Reference Log No's.: EUO447, EUO448, and EUO721, EUO720**

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<tr>
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<th>Photo No.</th>
<th>SCNS Delta</th>
<th>Frequency Range, MHz</th>
</tr>
</thead>
<tbody>
<tr>
<td>Navigators Station</td>
<td>S1</td>
<td>Similar except 12dB higher around .63 MHz</td>
<td>.1 to 1</td>
</tr>
<tr>
<td></td>
<td>S2</td>
<td>5dB changes except higher by 13dB at 9.2 MHz</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>S3</td>
<td>8 to 10dB fluctuations</td>
<td>10 to 30</td>
</tr>
<tr>
<td>Rt. HD. U Deck Outbd.</td>
<td>T1</td>
<td>Similar except PRE higher around .63 MHz by 15dB</td>
<td>.1 to 1</td>
</tr>
<tr>
<td></td>
<td>T2</td>
<td>40dB higher 1 to 2 MHz and up to 10dB lower from 6 to 9 MHz</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>T3</td>
<td>Up to 20dB lower from 16 to 25 MHz</td>
<td>10 to 30</td>
</tr>
<tr>
<td>Rt. HD. U Deck Inbd.</td>
<td>U1</td>
<td>Similar</td>
<td>.1 to 1</td>
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<tr>
<td></td>
<td>U2</td>
<td>Similar except higher around 9.2 MHz by up to 14dB</td>
<td>1 to 10</td>
</tr>
<tr>
<td></td>
<td>U3</td>
<td>Similar except PRE higher by up 25dB at 29 MHz</td>
<td>10 to 30</td>
</tr>
</tbody>
</table>

**Significant Results:**

**SMITHS INDUSTRIES**  
**SLI AVIONIC SYSTEMS CORP.**  
4141 Eastern Ave. S.E., Grand Rapids, MI 49518-6727  
SLI 41.5-53 (MODIFIED) R 12/87
## Functional Compatibility Test Matrix

<table>
<thead>
<tr>
<th>SUBSYSTEM</th>
<th>ICCH</th>
<th>PILOT ICM</th>
<th>COPILOT ICM</th>
<th>NAVIGATE ICM</th>
<th>RADIO ICM</th>
<th>OVS</th>
<th>ICM</th>
<th>RADAR</th>
<th>RADAR DISPLAY</th>
<th>INERTIA</th>
<th>INDICATOR</th>
<th>HEARTS</th>
<th>BMS</th>
<th>BMS</th>
<th>CONTROL SURFACES</th>
<th>DRI/COMPAQ</th>
<th>ADI</th>
<th>ICIM</th>
<th>VOLTIMETER</th>
<th>DISPLAY, FLIGHT SPD</th>
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</tr>
</tbody>
</table>

*1 = Installed, 0 = Not Tested

Test Director: [Signature]

SMITHS INDUSTRIES
SLI AVIONIC SYSTEMS CORP.
4141 Eastern Ave. S.E., Grand Rapids, MI 49510-6757

SIZE:  A  CAGE CODE:  35351  DOCUMENT NO:  ED1416

SCALE:  NONE  SHEET:  20  REV:  -