ANALYSIS AND DESIGN OF CBR PROTECTION FOR THE AN/TSQ-47 SYSTEM

TECHNICAL DOCUMENTARY REPORT NO. ESD-TDR-64-230

JULY 1964

(Prepared under Contract No. AF19(628)-3275 by D. R. Walin, General Dynamics Corporation, Convair Division, San Diego, California.)
(FINAL REPORT)

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JULY 1964

482L SYSTEM PROGRAM OFFICE
ELECTRONIC SYSTEMS DIVISION
AIR FORCE SYSTEMS COMMAND
UNITED STATES AIR FORCE
L. G. Hanscom Field, Bedford, Massachusetts

(Prepared under Contract No. AF 19(628)-3275 by D. R. Walin, General Dynamics Corporation, Convair Division, San Diego, California.)
This document was prepared by General Dynamics/Convair (Report No. GDC-64-026) for the Electronic Systems Division, Air Force Systems Command, United States Air Force. It is the final report under Contract AF19(628)-3275.
This document covers the analysis and design of CBR protection for AN/TSQ-47 system shelters. Standard CBR protection components were selected based on Category A protection requirements and a shelter system analysis. The E46R7 filter unit, Q-38 protective entrance (short), and E31 anti-backdraft valve, each with minor modifications, are the recommended CBR protection components. In addition, a booster blower unit is required in the shelter recirculation system to reduce shelter pressure. Components are sized based on assumed leakage and pressure drop characteristics. The values assumed are considered to be within 10% of actual values. Tests are defined to verify the assumptions if verification is considered necessary.

REVIEW AND APPROVAL

This technical documentary report TDR-64-230 has been reviewed and is approved.

HERBERT M. KNIGHT
Technical Contract Monitor
KEY WORDS

1. Communications equipment
2. Air traffic control systems
3. Radar
4. Mobile
5. Portable
6. Air transportable
7. Shelters
8. Analysis
9. Design
10. Biological warfare
11. Chemical warfare
12. Radiological warfare
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An investigation was initiated on 1 July 1963 under Air Force Contract AF19(628)-3275 to determine the type of CBR equipment required for the protection of the various AN/TSQ-47 system shelters. This report contains the results of the investigative effort from 1 July 1963 through 31 January 1964.

The AN/TSQ-47 System is an air-transportable Air Traffic Control System consisting of the following personnel and equipment shelters:

a. AN/TPS-35 Search Radar.
b. AN/TPN-14 Final Approach Radar.
c. AN/TSQ-5 RAP CON.
d. AN/TSW-6 Tower.
e. AN/TSC-23 Long Range Communications.
f. AN/TRN-17 TACAN.

One or more 3-ton air conditioners control the environment of each shelter and one or more gas-turbine 400-cycle power generator units supply the electrical power for the air conditioners and shelter equipment. The over-all AN/TSQ-47 system is in the preproduction stage of development.

CBR protection equipment is equipment that prevents the infiltration of chemical, bacteriological and radiological warfare agents into an area occupied by personnel and equipment.

The investigation included the following:

a. A review of literature pertaining to CBR protection techniques.
b. Trips to U.S. Army Chemical Center at Edgewood, Maryland, shelter and equipment manufacturers, and the contractor to obtain background information.

c. A pressure and temperature analysis of each shelter system.

d. Preliminary design of CBR protection equipment required.

Although not required, a progress report (Reference 1) was prepared to facilitate discussion of conclusions reached with the contractor approximately midway through the investigation.
Category A CBR protection is required for AN/TSQ-47 system shelters. Category A protection as applied to shelters requires for each shelter a CBR filter unit, shelter system pressurization, a protective entrance, an anti-backdraft valve, and remote controls for these components. Standard Chemical Corps components were investigated and found with capacities in the range required. Each of the six AN/TSQ-47 system shelters was analyzed to determine the performance requirements of CBR protection components. The analysis results show that when the shelter system is pressurized a booster blower is required in the shelter recirculation system to reduce shelter static pressure to where door loads are acceptable for ease of entrance. A booster blower unit has been designed to meet the requirements shown by the analysis.

CBR protection components selected for the AN/TSQ-47 system shelters are:

a. E46R7 Filter Unit.
b. Q-38 Protective Entrance (short).
c. E31 Anti-Backdraft Valve.

Each of these components will require some modification, as described in Paragraph 6.3. Procurement descriptions and drawings for these units can be obtained from the Chemical Corps. Shelter modifications will be required, as described in Paragraph 6.4, to accept the protection components, the booster blower unit and a control panel. Detailed modification designs could not be made because final shelter drawings were not available. Booster blower and CBR filter unit performance requirements are based on assumed values for shelter and air conditioner leakage, and shelter recirculating airflow pressure drop. Assumptions are considered to be within 10% of actual. However, tests are defined in Paragraph 6.2 to verify the assumptions if verification is considered necessary.
3.1 CATEGORY OF PROTECTION

The Chemical Corps Board has established four categories of collective protection applicable to transport vehicles or vans (see Reference 2). These four categories are listed and defined as follows:

Category A — CBR protection equal to the standard personnel gas masks while eliminating the human element (time-to-mask, mask fit, and danger of continuous exposure may be disregarded). This includes an air lock to allow shelter entrance or exit.

Category B — CBR protection equal to standard personnel gas masks while eliminating the human element; no air lock.

Category C — Personnel gas mask only CBR protection.

Category D — Shelter space sealed from external infiltration and inert as to ventilation.

CRDL personnel recommended that the AN/TSQ-47 system shelters normally occupied by personnel be provided Category A protection.

3.2 CATEGORY A REQUIREMENTS

Category A protection as applied to AN/TSQ-47 system shelters requires for each shelter system the following:

a. A CBR filter unit (collective protector) to provide a source of filtered air.
b. Shelter system pressurization to prevent contamination of recirculated
and/or make up air from the filter unit by leakage into the system.

c. A protective entrance to permit aseptic entry and exit from the shelters.

d. An anti-back draft valve to aid in maintaining shelter pressurization,
and adjust makeup flow to personnel ventilation requirements.

e. CBR unit pressure controls, coordinated with the shelter system, to
maintain pressurization and assure a contaminant-free atmosphere
throughout the entire system.

3.3 PROTECTION PERIOD

It is not feasible to assume complete personnel isolation within enclosures of the
AN/TSQ-47 system for extended periods. However, it is recommended that the
CBR unit be operated at all times during imminent as well as actual attack. This
means that the protection system must be set up and ready for use whenever the
AN/TSQ-47 system is operated in an area considered subject to attack. Since
early warning systems are not advanced to the state where they could be used
automatically to activate the protection system, manual actuation will be required,
preferably from within the shelter. For minimum actuation time, turning a switch
to "on" should be all that is necessary to actuate the protection system.

Standard CBR filter units provide CBR protection equal to the standard
personnel gas mask. According to the gas-aerosol filter qualification tests,
this means that continuous protection will be provided for approximately 200
attacks at expected concentrations. Since 200 attacks within a 30-day period is
highly improbable, a CBR unit designed according to CRDL criteria should
readily meet the 30-day protection period specified for the AN/TSQ-47 system.
4.1 CBR FILTER UNITS

Standard CBR filter units must include a pre-filter, particulate filter, gas-aerosol filter, and an integral blower unit. The particulate and gas filters may be replaced subsequently with a combination unit now under development testing at CRDL. The pre-filter ensures removal of relatively large particles, such as dust, fallout material and debris — thus extending the life of the particulate filter. The particulate filter must have a 99.9% efficiency for particles of 0.3-micron size. Gas-aerosol filtration is accomplished by use of impregnated activated coconut shell charcoal in beds of integrated fiber-bound layers (combination unit). The integral blower unit must maintain system pressurization as well as overcome the resistance of the filters.

Currently available CRDL-qualified CBR filter units are listed in Table I along with the physical characteristics of each unit. Most of the Table I units were designed for a specific shelter, vehicle or van, which means that some modifications probably will be required to adapt a selected unit to the AN/TSQ-47 system shelters. When a new filter unit design has passed performance tests, a Chemical Corps purchase description is prepared along with production drawings.

Considering that the CBR filter unit required for each shelter system in the AN/TSQ-47 system must provide filtered air to a protective entrance as well as the shelter system while maintaining pressurization, a CBR filter unit with rated flow in the 200- to 400 cfm range is required. From Table I, the M6, E46R7, and Missile Monitor CBR filter units have rated flows in the required range.
Table I. Standard CBR Filter Units,
CRDL - Approved Army Stock Items

<table>
<thead>
<tr>
<th>CBR Unit No.</th>
<th>Gas Filter</th>
<th>Particulate Filter</th>
<th>Particulate Filter</th>
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<tbody>
<tr>
<td></td>
<td>No.</td>
<td>Rated Flow (cfm)</td>
<td>ΔP In. H₂O₂</td>
</tr>
<tr>
<td>M6</td>
<td>M10(2)</td>
<td>150</td>
<td>4.5</td>
</tr>
<tr>
<td>M8</td>
<td>M12(1)</td>
<td>12</td>
<td>4.2</td>
</tr>
<tr>
<td>M9</td>
<td>C10(10)</td>
<td>60</td>
<td>1.0</td>
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<tr>
<td>M10</td>
<td>C10(20)</td>
<td>60</td>
<td>1.0</td>
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<tr>
<td>M11</td>
<td>C10(42)</td>
<td>60</td>
<td>1.0</td>
</tr>
<tr>
<td>M12</td>
<td>C10(84)</td>
<td>60</td>
<td>1.0</td>
</tr>
<tr>
<td>M13</td>
<td>M18(2)</td>
<td>10</td>
<td>1.4</td>
</tr>
<tr>
<td>E36</td>
<td>E36R1(1)</td>
<td>75</td>
<td>3.1</td>
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<td>E38</td>
<td>E39R1(1)</td>
<td>50</td>
<td>3.4</td>
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<tr>
<td>E45R2</td>
<td>E46(11)</td>
<td>220</td>
<td>2.1</td>
</tr>
<tr>
<td>E46R7</td>
<td>E52(2)</td>
<td>150</td>
<td>3.6</td>
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<tr>
<td>Missile Monitor</td>
<td>B(4)</td>
<td>100</td>
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The M6 unit does not meet the latest CBR unit requirements because it does not include a particulate filter. Procurement descriptions and drawings for the E46R7 and Missile Monitor filter units were obtained from the Chemical Corps to facilitate the final unit selection.

Tables II and III list standard CRDL-approved gas filters and particulate filters. A new CBR filter unit can be designed specifically for the AN/TSQ-47 shelter system using combinations of the filters in Tables II and III. Barnebey-Cheney also has particulate and gas-aerosol filters that have less pressure drop than the equivalent CRDL-approved units. The Barnebey-Cheney filter units would require testing to CRDL specifications. Figure 1 presents a schematic of a standard CBR filter unit such as the selected Missile Monitor unit incorporated into the AN/TSQ-47 system.

4.2 PROTECTIVE ENTRANCE

A protective entrance essentially is an air lock to prevent the infiltration of contaminated air when personnel are entering or leaving a shelter. Protective entrance designs applicable to the AN/TSQ-47 system are collapsible and include tubular and channel framing covered with impermeable butyl fabric or transparent plastic containing zipper-flap vent holes and entrance. The protective entrance may be attached to the shelter around the entrance door by a zipper-flap arrangement.

CBR filter unit air is fed to a plenum at the top or one side of the entrance to maintain an internal static pressure slightly less than shelter pressure when the entrance is closed. The side of the plenum facing the inside of the entrance is made of permeable fabric that uniformly distributes airflow over the cross section of the entrance. Depending on the design, the air flows uniformly across or down the entrance to vent holes. Manually regulated vent holes are provided to allow adjustment of the entrance pressure leakage characteristic to match the pressure flow capacity of the CBR filter unit or to increase decontamination purging when necessary. The force to open the zippered slot for personnel access decreases as the aperture increases. A zippered slot also is provided for
Table II. Gas Filters

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* Cylindrical Configuration

** Area Not Covered by baffles

Note: Concentration of CG in Gas Test was 10 mg/l.
### Table III. Particulate Filters

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<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>M13</td>
<td>M19</td>
<td>E40</td>
<td>E37</td>
<td>E55</td>
<td>K55Rl</td>
<td>E55R2</td>
<td>E532</td>
<td>C18</td>
<td>C19</td>
<td>E47</td>
<td>C30</td>
<td>E47</td>
<td>C30</td>
<td></td>
</tr>
<tr>
<td>Capacity (cfm)</td>
<td>12</td>
<td>20</td>
<td>50</td>
<td>75</td>
<td>100</td>
<td>100</td>
<td>100</td>
<td>150</td>
<td>400</td>
<td>600</td>
<td>2,000</td>
<td>2,400</td>
<td>2,500</td>
<td>5,000</td>
</tr>
<tr>
<td>Maximum Air Resistance (erg)</td>
<td>0.70</td>
<td>0.94</td>
<td>0.43</td>
<td>0.34</td>
<td>1.06</td>
<td>0.70</td>
<td>0.50</td>
<td>1.0</td>
<td>1.1</td>
<td>1.15</td>
<td>1.25</td>
<td>2.0</td>
<td>1.0</td>
<td>1.25</td>
</tr>
<tr>
<td>Type of Separators</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
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<td>Fiber Type</td>
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<td>Fiber Type</td>
<td>Fiber Type</td>
<td>Fiber Type</td>
<td></td>
</tr>
<tr>
<td>Over-all Dimensions, in.</td>
<td>7 x 5 1/2</td>
<td>7 x 5 1/2</td>
<td>6 x 4 1/2</td>
<td>6 x 4 1/2</td>
<td>14 1/2</td>
<td>15 x 22</td>
<td>9 7/8 x 15 x 22</td>
<td>3 1/2</td>
<td>3 1/2</td>
<td>4 1/2</td>
<td>2 7/8</td>
<td>4 1/2</td>
<td>2 7/8</td>
<td>4 1/2</td>
</tr>
<tr>
<td>Filter Paper Cartridge Size</td>
<td>9 x 4 1/2</td>
<td>9 x 4 1/2</td>
<td>9 x 4 1/2</td>
<td>9 x 4 1/2</td>
<td>12 x 1/2</td>
<td>15 x 3</td>
<td>7 5/8 x 15 x 3</td>
<td>2 3/4</td>
<td>2 3/4</td>
<td>1 3/4</td>
<td>2 7/8</td>
<td>1 3/4</td>
<td>2 7/8</td>
<td>1 3/4</td>
</tr>
<tr>
<td>Face Area (sq. ft.)</td>
<td>0.19</td>
<td>0.19</td>
<td>0.17</td>
<td>0.17</td>
<td>0.79</td>
<td>0.79</td>
<td>0.79</td>
<td>2.41</td>
<td>1.85</td>
<td>3.36</td>
<td>3.36</td>
<td>3.36</td>
<td>3.36</td>
<td>4.6</td>
</tr>
<tr>
<td>Eff. Filter Paper Area, (sq. ft.)</td>
<td>2.75</td>
<td>2.75</td>
<td>2.75</td>
<td>2.75</td>
<td>15.25</td>
<td>22.24</td>
<td>29.65</td>
<td>38.5</td>
<td>57</td>
<td>115</td>
<td>200</td>
<td>423</td>
<td>430</td>
<td>1,000</td>
</tr>
<tr>
<td>Face Air Velocity, (fpm)</td>
<td>4.20</td>
<td>4.20</td>
<td>4.20</td>
<td>4.20</td>
<td>127</td>
<td>127</td>
<td>127</td>
<td>57</td>
<td>216</td>
<td>357</td>
<td>286</td>
<td>286</td>
<td>340</td>
<td>340</td>
</tr>
<tr>
<td>Air Velocity Through Eff. Filter Paper Area (fpm)</td>
<td>4.20</td>
<td>4.20</td>
<td>4.20</td>
<td>4.20</td>
<td>127</td>
<td>127</td>
<td>127</td>
<td>57</td>
<td>216</td>
<td>357</td>
<td>286</td>
<td>286</td>
<td>340</td>
<td>340</td>
</tr>
<tr>
<td>Weight (lb.)</td>
<td>1.25</td>
<td>1.25</td>
<td>1.25</td>
<td>1.25</td>
<td>4.5</td>
<td>4.5</td>
<td>4.5</td>
<td>6.5</td>
<td>13</td>
<td>13</td>
<td>13</td>
<td>40</td>
<td>38</td>
<td>120</td>
</tr>
</tbody>
</table>

1. Includes Gaskets
2. Calculated Data, Item not yet Fabricated
3. C.K.P. = Corrugated Kraft Paper
4. MIL Spec. — MIL-F-21079
Figure 1. Typical AN/TSQ-47 Shelter System Schematic
discarding contaminated clothing. All zippered or controllable openings contain internal and external flap seals to prevent leakage when closed.

Both rectangular and cylindrical protective entrance designs are available. Figure 2 shows the rectangular design, designated as Protective Entrance, Missile Van, Collapsible, E25R1, described in Reference 3. Figure 3 shows the cylindrical design described in Reference 4. Since the cylindrical design appeared more adaptable to the AN/TSQ-47 system shelters, drawings were obtained from the Chemical Corps.

4.3 ANTI-BACKDRAFT VALVE

An anti-backdraft valve is used as an exhaust for shelter ventilation air, to maintain a nearly constant shelter static pressure, and to prevent a reverse flow of air from the atmosphere should a pressure wave develop on the outside. Figure 4 shows an available valve, designated as valve, anti-backdraft, E31. The pressure drop across this valve is regulated by positioning the counterweight on the arm attached to the hinged valve damper. An air-type dashpot is included to prevent damper oscillation. A purchase description and drawing was obtained for the E31 anti-backdraft valve from the Chemical Corps.
Figure 2. Rectangular Protective Entrance

Figure 3. Cylindrical Protective Entrance
Figure 4. Anti-backdraft Valve
5.1 SYSTEM DESCRIPTION

Figure 1 shows a schematic of a typical AN/TSQ-47 shelter system with the required CBR protection components. Included are identifying symbols for system performance analysis. Primary shelter system components are:

a. One or more air conditioners (depending on the total shelter heat load) having a nominal cooling capacity of 35,000 BTU per hour and a heating capacity of 18,400 BTU per hour.

b. Two, 20-ft.-long insulated flexible air ducts with a nominal diameter of 10 in. (per air conditioner).

c. One equipment and personnel shelter.

Primary CBR protection components to be sized and integrated with the shelter system are:

a. CBR filter unit.

b. Protective entrance.

c. Two sections of insulated flexible ducting to supply filter unit air to air conditioner and protective entrance.

d. A bypass valve to supply fresh air when CBR protection is not required.

e. An anti-backdraft valve.

f. A control panel to be installed in the shelter.
5.1.1 AIR CONDITIONER — The air conditioner is an AiResearch 3-ton unit designated No. 682910-1 for the AN/TSQ-47 communication system. It contains an evaporator, a hermetically sealed compressor, a condenser (with an integral receiver), an evaporator fan, two condenser fans, a refrigerant constant-pressure expansion valve, a refrigerant hot-gas bypass control valve (used to control the cooling capacity), a refrigerant sight gage, an air filter, a thermostat, a fresh air damper, and miscellaneous system control components. The air conditioner, when used to heat or cool and dehumidify the atmosphere of an enclosure, is normally externally connected to the enclosure by means of two flexible ducts. In operation, conditioned air is continuously circulated through the enclosure by the evaporator fan of the air conditioner. Ambient (fresh or CBR filter unit) air can be mixed with the recirculated air to provide ventilation for the occupants of the enclosure, if desired. Air conditioner cooling capacity is controlled in response to the enclosure return air temperature at the inlet to the air conditioner. A thermal bulb, sensing return air temperature, operates an adjustable thermostat located on the air conditioner control panel. The thermostat controls cooling capacity by cycling the compressor hot-gas bypass valve open and closed, and heating capacity by cycling the heaters off and on in response to the temperature set at the air conditioner return air inlet. A dial knob on the thermostat allows selection of control temperatures between 60° F and 90° F.

The recirculated airflow delivered by the air conditioner is affected by the pressure drop of the air distribution system external to the air conditioner. The air distribution system includes the flexible ducting and the shelter. Air conditioner cooling capacity, in turn, is affected by the recirculated airflow. Recirculated airflows versus corrected air distribution pressure losses calculated in Table IV based on Reference 5 data are shown in Figure 5 and recirculated airflow versus cooling capacity is shown in Figure 6. These figures show that as air distribution system pressure losses increase, recirculated airflow and cooling capacity will decrease. Reference 5 contains a more detailed description of the air conditioner. The Figure 6 curve was plotted from Reference 5 data.
<table>
<thead>
<tr>
<th>Recirculating Airflow WA (lb./min.)</th>
<th>Cooling Capacity QE (BTU/hr.)</th>
<th>Available Pressure Rise Δ P (in. H₂O)</th>
<th>Air Conditioner Inlet Temp. (°F)</th>
<th>Inlet Pressure (in. H₂O)</th>
<th>Temp. Drop ΔT 1°F Qe / .24Wa</th>
<th>Outlet Temp. (°F)</th>
<th>Outlet Press. (in. H₂O)</th>
<th>σ 17.32P / (T₉)°</th>
<th>σΔP</th>
</tr>
</thead>
<tbody>
<tr>
<td>50</td>
<td>24,250</td>
<td>2.58</td>
<td>102</td>
<td>29.92</td>
<td>33.68</td>
<td>68.32</td>
<td>30.11</td>
<td>0.9871</td>
<td>2.55</td>
</tr>
<tr>
<td>60</td>
<td>28,300</td>
<td>3.46</td>
<td>102</td>
<td>29.92</td>
<td>32.75</td>
<td>69.25</td>
<td>30.10</td>
<td>0.9850</td>
<td>2.42</td>
</tr>
<tr>
<td>70</td>
<td>30,500</td>
<td>2.28</td>
<td>102</td>
<td>29.92</td>
<td>30.26</td>
<td>71.74</td>
<td>30.09</td>
<td>0.9801</td>
<td>2.23</td>
</tr>
<tr>
<td>80</td>
<td>32,000</td>
<td>1.91</td>
<td>102</td>
<td>29.92</td>
<td>27.79</td>
<td>74.22</td>
<td>30.06</td>
<td>0.9746</td>
<td>1.86</td>
</tr>
<tr>
<td>90</td>
<td>33,250</td>
<td>1.545</td>
<td>102</td>
<td>29.92</td>
<td>25.66</td>
<td>76.34</td>
<td>30.03</td>
<td>0.9698</td>
<td>1.498</td>
</tr>
<tr>
<td>100</td>
<td>34,300</td>
<td>1.085</td>
<td>102</td>
<td>29.92</td>
<td>23.82</td>
<td>78.18</td>
<td>30.00</td>
<td>0.9655</td>
<td>1.048</td>
</tr>
<tr>
<td>100</td>
<td>35,300</td>
<td>0.505</td>
<td>102</td>
<td>29.92</td>
<td>22.29</td>
<td>79.71</td>
<td>29.96</td>
<td>0.9615</td>
<td>0.486</td>
</tr>
</tbody>
</table>
Figure 5. Pressure Rise Characteristics—Air Conditioner

Figure 6. Air Conditioner Cooling Capacity
Air conditioner leakage was assumed equal to 40 cfm when the static pressure at the inlet to the recirculating fan is equal to 0.3 in. of water gage for the shelter system analysis. This assumption is based on the leakage characteristics shown in Reference 3 for a 5-ton air conditioner.

5.1.2 SHELTER — In general, the recirculating airflow path through each of the six AN/TSQ-47 system shelters is from inlet to shelter space, from shelter space through electrical or electronic equipment into an outlet plenum, and out through the outlet port. In passing through the shelter space, the recirculated airflow will pick up heat from personnel and shelter wall infiltration. Although some of the equipment dissipates heat to the shelter space, the total equipment heat load has been assumed absorbed by the air after it passes through the shelter space. Table V shows, for each of the six shelters, the electrical and personnel heat loads along with the number of air conditioners required. The shelters requiring two air conditioners have two recirculating air inlets and outlets, so that the air conditioners and ducting (four ducts) are in parallel up to the shelter.

Shelter leakage is assumed equal to 25 cfm when shelter static pressure is equal to one inch of water gage for the shelter analysis. This assumption is based on an inspection of the shelters. Pressure drop from the shelter recirculating air inlet to outlet is assumed equal to one inch of water with a recirculating airflow of 110 lb./min. through the one-air-conditioner shelters and 220 lb./min. through the two-air-conditioner shelters. This assumption is based on an AiResearch estimate.

5.1.3 INSULATED FLEXIBLE DUCTING — Pressure loss characteristics of the 20-ft. sections of 10-in. nominal diameter insulated flexible ducting are calculated in Table VI and plotted in Figure 7 based on information from Mr. Ken Kummerlow of AiResearch, Phoenix, Arizona that the latest ducting has 70% of the pressure drop quoted in Reference 5. The over-all heat transmission coefficient of the ducting shown in Table VII is calculated in the Appendix, based on information from ESD.
Table V. AN/TSQ-47 Shelter Data

Shelter Personnel

<table>
<thead>
<tr>
<th>Shelter</th>
<th>Designation</th>
<th>Mfr.</th>
<th>Occupancy (Persons)</th>
<th>Latent Heatload (BTU/hr.)</th>
<th>Sensible Heatload (BTU/hr.)</th>
<th>Total Heatload $Q_p$ (BTU/hr.)</th>
<th>Electrical Heatload $Q_E$ (BTU/hr.)</th>
<th>No. Air Conditioner</th>
</tr>
</thead>
<tbody>
<tr>
<td>AN/TPS-35</td>
<td>Search Radar</td>
<td>CraigSystems</td>
<td>1</td>
<td>450</td>
<td>150</td>
<td>600</td>
<td>23,766</td>
<td>1</td>
</tr>
<tr>
<td>AN/TPN-14</td>
<td>Final Approach Radar</td>
<td>CraigSystems</td>
<td>1</td>
<td>450</td>
<td>150</td>
<td>600</td>
<td>17,096</td>
<td>1</td>
</tr>
<tr>
<td>AN/TSW-5</td>
<td>RAP CON</td>
<td>Gosten-schliher</td>
<td>3-9</td>
<td>1,350-</td>
<td>450-</td>
<td>1,800-</td>
<td>36,050</td>
<td>2</td>
</tr>
<tr>
<td>AN/TSW-6</td>
<td>Tower</td>
<td>CraigSystems</td>
<td>3</td>
<td>1,350</td>
<td>450</td>
<td>1,800</td>
<td>16,295</td>
<td>1</td>
</tr>
<tr>
<td>AN/TSC-23</td>
<td>Long-Range Comm.</td>
<td>CraigSystems</td>
<td>3-5</td>
<td>1,350-</td>
<td>450-</td>
<td>1,800-</td>
<td>49,763</td>
<td>2</td>
</tr>
<tr>
<td>AN/TRN-17</td>
<td>TACAN</td>
<td>Twin Coach Co.</td>
<td>0-1</td>
<td>0-450</td>
<td>0-150</td>
<td>0-600</td>
<td>11,945</td>
<td>1</td>
</tr>
</tbody>
</table>
Table VI. Flexible Ducting Pressure Loss Characteristics

Calculated from AirResearch Curve AAC-4364-C1 in Report AAC-4354-R, Assuming Latest Ducting has 70% of the Curve AAC-4364-1 Drop (Assumption from Mr. K. Kummerlow of AirResearch on 11-12-63).

\[ \Delta P = f\left(\frac{1}{A^2}\right) = f\left(\frac{1}{D^4}\right) = f\left(\frac{D_1}{D_2}\right)^4. \]

\[ = f(L) = f\left(\frac{L_1}{L_2}\right) \]

Assume Shelter Loss = 1 in. \(H_2O\) with 110 lb./min. (Kummerlow)

<table>
<thead>
<tr>
<th>Airflow (lb./min.)</th>
<th>30 ft. -10 in. Duct from Curve AAC-4364-1</th>
<th>20 ft. -10 in. Duct New Duct</th>
<th>2-20 ft. Sections or 40 ft. -10 in. Duct</th>
<th>Shelter + 40 ft. 10 in. Duct</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>135° of Bends</td>
<td>Straight</td>
<td>135° of Bends</td>
<td>Straight</td>
</tr>
<tr>
<td>( \sigma \Delta P ) in. (H_2O)</td>
<td>( \sigma \Delta P ) in. (H_2O)</td>
<td>( \sigma \Delta P ) in. (H_2O)</td>
<td>( \sigma \Delta P ) in. (H_2O)</td>
<td>( \sigma \Delta P ) in. (H_2O)</td>
</tr>
<tr>
<td>60</td>
<td>0.535</td>
<td>1.05</td>
<td>0.250</td>
<td>0.491</td>
</tr>
<tr>
<td>80</td>
<td>0.890</td>
<td>2.02</td>
<td>0.416</td>
<td>0.945</td>
</tr>
<tr>
<td>100</td>
<td>1.330</td>
<td>3.33</td>
<td>0.621</td>
<td>1.555</td>
</tr>
<tr>
<td>200</td>
<td>4.60</td>
<td>—</td>
<td>2.145</td>
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</table>

135° of Bends = 2 - 45° Bends and 2-22 1/2° Bends.
### Table VII. Shelter Heat Loads and Loss Coefficients

<table>
<thead>
<tr>
<th>Shelter</th>
<th>Electrical Heat Load (BTU/Hr.)</th>
<th>Personnel Heat Load (BTU/Hr.)</th>
<th>Duct Loss Coeff. ( U_{AD} )</th>
<th>Shelter Loss Coeff. ( U_{Sh} \times A_{Sh} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>AN/TPS-35</td>
<td>23,766</td>
<td>396.10</td>
<td>600</td>
<td>10.00</td>
</tr>
<tr>
<td>AN/TPN-14</td>
<td>17,096</td>
<td>284.93</td>
<td>600</td>
<td>10.00</td>
</tr>
<tr>
<td>AN/TSW-5</td>
<td>36,050</td>
<td>600.83</td>
<td>5,400</td>
<td>90.00</td>
</tr>
<tr>
<td>AN/TSW-6</td>
<td>16,295</td>
<td>271.58</td>
<td>1,800</td>
<td>30.00</td>
</tr>
<tr>
<td>AN/TSC-23</td>
<td>49,763</td>
<td>829.38</td>
<td>3,000</td>
<td>50.00</td>
</tr>
<tr>
<td>AN/TRN-17</td>
<td>11,945</td>
<td>199.08</td>
<td>600</td>
<td>10.00</td>
</tr>
</tbody>
</table>
5.2 SHELTER SYSTEM OPERATION

5.2.1 WITHOUT CBR PROTECTION — With a typical shelter system connected as shown in Figure 1, shelter personnel can select heating, cooling, or ventilation (air recirculation by evaporator fan only) to condition the shelter environment by actuating the desired switch on the air conditioner control panel and adjusting the thermostat to the desired temperature. When heating, cooling or ventilation is selected the evaporator fan recirculates air from the air conditioner to the shelter and back to the air conditioner via the flexible ducts. When the cooling switch is on and the inlet temperature to the air conditioner is above the thermostat setting, the air conditioner refrigeration unit is on and the evaporator removes heat from the recirculating air. When the heating switch is on and the inlet temperature to the air conditioner is below the thermostat setting, the electrical heaters in the air conditioner are on and heat is added to the recirculating air. In other words, heat is pumped by the recirculating air system either from
the shelter and ducting to the air conditioner or from the air conditioner to the ducting and shelter. The air conditioner dumps removed heat to the atmosphere via the refrigeration unit and adds heat via the electrical heaters.

Without CBR protection, the shelter pressure with the recirculation system on is at or slightly above the outside ambient pressure depending on the flow through the port in the shelter door. With the shelter at ambient pressure, the pressure at the inlet to the air conditioner will be below outside ambient due to the pressure drop of the return air duct. Also, the air conditioner inlet pressure must be below ambient before fresh or makeup air will enter the recirculation system. In turn, the pressure at the inlet to the evaporator or recirculating fan will be lower than the inlet to the air conditioner due to the pressure drop of the filter, evaporator and coiled heaters. Then, since the recirculating fan must overcome all the pressure losses in the recirculating airflow system, the recirculating fan inlet pressure is the minimum pressure in the recirculating system.

When the cooling load in a particular shelter exceeds air conditioner capacity, two air conditioners are connected in parallel to that shelter. The two air conditioner shelters will contain two inlet and two outlet ports, so that flexible ducting is connected from each air conditioner to the shelter.

5.2.2 WITH CBR PROTECTION — With CBR protection components connected to the typical shelter system as shown in Figure 1 and not activated, the shelter system will operate as described in Paragraph 5.2.1. When the CBR protection components are activated by a switch in the shelter, the fresh air bypass valve is closed and CBR filter unit blower is turned on. The CBR filter unit blower will deliver filtered air to the recirculation system and protective entrance with a pressure rise that will maintain system pressurization. The dampers are either manually or automatically adjusted so that the minimum pressure in the recirculation system is maintained at 0.3 in. of water gage, and a pressure slightly less than shelter pressure is maintained in the protective entrance. The quantity of filter air supplied to the recirculation system will be equal to either leakage
flow or personnel ventilation needs whichever is greater. When recirculation system leakage is less than ventilation requirements, the anti-backdraft valve is adjusted to maintain the required ventilation flow. Exhaust ports in the protective entrance are adjusted so that pressurization is maintained with the required purge flow. When the protective entrance door slot is opened, the entrance pressure will approach outside pressure and filter unit flow to the entrance will increase. Opening the shelter door with the protective entrance door closed (neither door should be opened simultaneously) will cause a surge of shelter air to the lower pressure entrance, and shelter pressure will approach entrance pressure. However, when shelter pressure drops, the anti-backdraft valve closes, the resistance of the recirculation system to filter unit flow also drops, and filter unit flow to the recirculation system increases. The surge of air to the protective entrance will increase the pressure and entrance resistance to filter unit flow, lowering the flow.

With automatic damper control, pressure sensors automatically control the dampers to maintain the desired pressures. Automatic damper control has the advantage of compensating for pressure buildup in the filters with operating time. With manual damper controls, an operating test must be made manually to adjust the dampers and assure that with entering and exiting personnel system pressurization will be maintained. A shelter pressure in the 0.5 to 1 in. of water gage range is desirable.

5.3 DESIGN REQUIREMENTS

CBR protection for any system ideally should be designed and developed concurrently with that system. With concurrent design and development, advanced CBR protection techniques can be integrated with system components to provide multipurpose collective protection. Since AN/TSQ-47 shelter system components already have been designed, advanced multipurpose CBR protection techniques can not be used. The objective, then, is to determine performance requirements of CBR protection components for the AN/TSQ-47 shelter systems and select standard components that meet the requirements.

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CBR protection components, when added to a typical AN/TSQ-47 shelter system, will affect shelter system performance. Shelter system performance, in turn, dictates the capacity of the CBR filter unit. Shelter system pressurization must be maintained by the CBR unit. The flow required from the unit will be dependent upon either system leakages or personnel ventilation requirements, whichever are greater. Primary leakages will be from the air conditioner and the shelter. The leakage rate of these units is not known at present. Minimum pressure in the recirculation system will be at the air conditioner recirculation blower inlet. For convenience, air conditioner leakage should be referenced to the pressure at the blower inlet. Shelter leakage will vary with shelter pressure which is dependent on the recirculating airflow rate. The airflow delivered by the air conditioner blower decreases as system pressure losses increase. The recirculation system pressure losses, excluding the air conditioner, are the result of flow losses through the flexible ducting, shelter and shelter components. Shelter pressure thus will be equal to 0.3 in. H₂O (recirculating blower inlet pressure), plus the system pressure loss from the shelter interior to the blower inlet at the recirculation airflow rate commensurate with such losses.

CBR filter unit total flow capacity must be equal to recirculation system leakages (assuming they are greater than personnel ventilation requirements), plus the protective entrance airflow requirement. The CBR unit blower must deliver the total flow at a pressure sufficient to maintain shelter and entrance pressurization. Blower power increases with flow and the pressure rise from inlet to outlet. Total blower input power will increase the temperature of the filter unit air because, as shown by Figure 1, the blower motor normally is mounted in the flow path for cooling. The temperature increase of the filter unit air adds an air conditioner cooling load that reduces shelter cooling capacity, increasing shelter temperature, thus dictating the requirement of a second air conditioner for a particular shelter. Therefore, protective entrance flow from the CBR filter unit should be provided by another flow path to facilitate entrance
pressure control and to minimize the air conditioner cooling load added by the filter unit. High entrance temperature should be tolerable for the relatively short time the entrance will be occupied by entering or exiting personnel.

5.4 SHELTER SYSTEM ANALYSIS

5.4.1 GENERAL — Each of the six AN/TSQ-47 system shelters was analyzed to determine hot day \( T_A = 125^\circ \text{F} \) temperatures and pressures with CBR protection components connected as shown in Figures 1 and 8, and with a booster blower added as shown in Figure 8. The booster blower configuration was added because a preliminary analysis indicated that, with system pressurization, shelter pressure is too high for easy entrance to the shelter. The analysis described in detail in the Appendix is based on shelter system performance characteristics shown in Figures 5 through 7, Table VII, and on assumptions. Air conditioner performance, pressure drop and cooling capacity versus recirculating airflow, is shown in Figures 5 and 6. Ducting pressure loss characteristics are shown in Figure 7. The electrical and personnel heat loss coefficients in each shelter are shown in Table VII. Air conditioner leakage, shelter leakage, and shelter recirculating air pressure drop characteristics are assumed in Paragraphs 5.1.1 and 5.1.2 and the Appendix. These assumptions are based on engineering judgments and considered to be within 10% of actual values.

The general analytical procedure consisted of: (1) assume temperature, pressure, and flow at one point in the recirculation system \( (T_7, P_7, \dot{W}_{AC}) \) in Figures 1 and 8); (2) calculate temperatures, pressures and flows around recirculation loop to and including starting point; (3) compare assumed and calculated starting point values, reestimate original assumptions and repeat calculations until assumed values equal calculated values. This iteration process was repeated for each shelter with a booster blower pressure rise of 1, 2, 3, 4, and 4.5 in. of water gage. Minimum pressure in the recirculation system was assumed equal to 0.3 in. of water gage. Minimum recirculation system pressure was assumed to be at the recirculation fan inlet initially, and then shifted to the
Figure 8. Shelter System Schematic with Booster Blower Unit
minimum pressure point based on the calculations. Since the calculation process required a tedious iteration process, a Simple Numerical Analysis Program (SNAP) for the IBM 1620 computer and the IBM 1620 computer was used to perform the calculations.

Analysis results are shown in Figures 9 through 17. Shelter system performance with CBR component connected is shown in Figures 9 through 17 where the booster blower pressure rise is zero. Performance of the Figure 8 system is shown where the booster blower pressure rise is greater than zero.

5.4.2 BOOSTER BLOWER REQUIREMENTS — Recirculation system pressure losses from the recirculating fan inlet to the shelter cause high shelter pressures as shown at the zero booster blower pressure rise points in Figures 9 and 11. Recirculation system pressure losses consist of air conditioner, ducting, and shelter losses. Ducting losses can be reduced by increasing the duct size or paralleling additional sections of ducting. Air conditioner pressure losses can be reduced only by modifying the unit. Shelter pressure losses which have been assumed, also can be reduced only by modifying the shelter. Duct and shelter losses are equal to approximately one half the total because the air conditioner inlet pressure is approximately one half of the shelter pressure at zero booster blower pressure rise, and shelter pressure minus the recirculating fan inlet pressure is equal to the summation of the air conditioner, one 20-ft. section of ducting and one half the shelter recirculating air pressure losses. Air conditioner and shelter modifications to reduce pressure losses are not practical. Therefore, a booster blower is required to reduce shelter pressures as shown by Figures 9 and 11.

Figure 9 shows how pressures and recirculating airflows vary with the pressure rise of a booster blower, installed as shown in Figure 8. As the booster blower pressure rise is increased from zero to 4.5 in. of water, the recirculating airflow will increase from approximately 76 lb./min. to 110 lb./min., the booster blower inlet pressure will decrease to where it becomes
Figure 9. Shelter System Characteristics
Figure 10. Booster Blower Pressure Rise Versus Airflow
Figure 11. Shelter System Pressures
Figure 12. E46R7 Filter Unit Airflow to Shelter System — One A/C Shelters
Figure 13. E46R7 Filter Unit Airflow to Shelter System — Two A/C Shelters
Figure 14. Hot Day Shelter Temperatures
Figure 15. Electrical Equipment Inlet Temperature
Figure 16. Air Conditioner Inlet Temperature
Figure 17. AN/TSC-23 Shelter Temperature
the minimum pressure in the recirculation system, and shelter pressure will
decrease from approximately 2.25 to 0.8 in. of water gage. Air conditioner
cooling capacity will increase from approximately 31,430 to 35,300 BTU/hr.
with the 76 to 110 lb./min. recirculating airflow increase as shown by Figure 6.
Without a booster blower, the minimum pressure in the recirculation system is
at the recirculating fan inlet and when this minimum pressure is maintained at
0.3 in. of water gage, the shelter pressure is more than 2 in. of water gage as
shown in Figure 9. A shelter pressure of 2 in. of water gage is excessive be-
cause door loads will make entering or exiting through the protective entrance
virtually impossible. A 2-in. water differential across a 3 by 6-ft. door imposes
a total load of over 180 lb. that must be overcome either in opening or closing
the door. Figure 9 shows that shelter pressure is minimum at a recirculating
flow of 103.6 lb./min. or a booster blower pressure rise from 3.15 to 3.45 in.
of water, depending upon the shelter.

In Figure 10, the booster blower pressure rise of each shelter is plotted
versus the recirculating airflow in cubic feet per minute to allow selection of
a booster blower design point. A booster blower with flow-pressure rise charac-
teristics equal to or greater than the Figure 9 design point is required. To select
a booster blower that will maintain minimum shelter pressure in each of the six
shelters, the shelter with maximum booster blower pressure rise at the 103.6
lb./min. design point in Figure 9 is selected and the design point is plotted on
the appropriate Figure 10 curve. Typical blower performance curves are passed
through the design point and the operating point of each shelter will be where this
curve intersects the shelter curve. The selected design point is correct if the
flow at each shelter operating point is equal to or greater than 103.6 lb./min.
point in Figure 9. From the Figure 10 design point, a blower that will pass
1,535 cfm of air with a 0.0675 lb./cu. ft. density through a pressure rise of
3.45 in. of water is required, and the blower performance curve with the least
slope at the design point will cause the least pressure rise change between shelters.
Shelter pressures are plotted versus booster blower pressure rise in Figure 11 to show more clearly the booster blower effect on system pressures. This figure shows minimum shelter pressures where the booster blower inlet pressure becomes the minimum pressure in the system. The air conditioner inlet pressure curves are shown in this figure to indicate CBR filter unit pressure rise requirements without a booster blower. As shown by Figure 1, without a booster blower, the CBR filter unit air is introduced at the air conditioner inlet. To maintain a minimum recirculating system pressure of 0.3 in. of water gage at the recirculating fan inlet, Figure 11 shows that the CBR filter unit air must be introduced at a pressure of from 1.1 to 1.2 in. of water gage. With a booster blower connected as shown in Figure 8, CBR filter unit air can be introduced at the booster blower inlet where the minimum recirculation system pressure is 0.3 in. of water when the booster blower pressure rise is at least 3.45 in. of water.

Figures 9, 10 and 11 include curves for one air conditioner of the two-air-conditioner shelters (AN/TSW-5 and AN/TSC-23 shelters). Actual flow through the two-air-conditioner shelters is double that shown for one air conditioner. The two-air-conditioner shelter analysis was made assuming that a booster blower and E46R7 filter unit will be required for each air conditioner.

5.4.3 FILTER UNIT REQUIREMENTS — The E46R7 filter unit airflow to the one- and two-air-conditioner shelter systems is shown in Figures 12 and 13 respectively. Filter unit flows are the summation of air conditioner and shelter leakage flows calculated from the assumed leakage characteristics. The Figure 13 flows are for only one of the two filter units and are equal to leakage flow from one air conditioner plus one half the shelter leakage. Figures 12 and 13 show that filter unit flow decreases as the booster blower pressure rise increases until the booster blower inlet pressure is equal to the minimum pressure in the recirculation system, and then increases with booster blower pressure rise. The flow drop is due to shelter leakage while the rapid increase above the minimum shelter pressure point is due to air conditioner leakage. Circled points in Figures 12 and 13 show...
filter unit flow requirements where typical blower curves match shelter system losses in Figure 10.

The Chemical Corps recommends a minimum personnel ventilation requirement of 10 cfm per person. From Table V, 30 cfm (10 cfm x 3 persons) is the maximum personnel ventilation required for the shelter system filter unit flows shown in Figure 12, and 45 cfm per filter unit (10 cfm x 9 persons = 90 cfm total) is the maximum ventilation required for shelter system filter unit flows shown in Figure 13. Figures 12 and 13 show that the filter unit airflows required to overcome system leakages are well in excess of personnel fresh air requirements.

5.4.4 SHELTER TEMPERATURE — Figures 14 through 17 show shelter system temperatures. Hot-day shelter temperature variation with booster blower pressure rise is shown in Figure 14. This figure shows that the booster blower heat load does not significantly increase shelter temperature until the booster blower design point is reached. Typical booster blower performance points are shown on these curves. The two air conditioner AN/TSC-23 shelter will have the highest temperature on a 125°F day. Figure 15 shows the temperature of the recirculating air entering the electrical equipment in each shelter. Figure 16 shows the temperature of the recirculating air entering each air conditioner on a 125°F day. The AN/TRN-17 shelter system is the only one with an air conditioner inlet temperature in the thermostat control range of a 125°F day. Figure 17 shows how ambient temperature affects the AN/TSC-23 shelter temperature.

5.4.5 FILTER UNIT AND ANTI-BACKDRAFT VALVE SELECTION — The shelter system analysis results in Figures 9 through 17, show that a booster blower is required to maintain reasonable shelter pressures (0.7 to 0.8 in H₂O gage), temperatures, and filter unit airflows. With the Figure 8 booster blower installation, the filter unit can be located near the shelter and protective entrance where short ducts can be used and the filter unit flow to the shelter system can be introduced at the minimum pressure in the recirculation system.
Figure 18 shows the airflow characteristics of the E46R6 filter unit fan. Included are the characteristics of a fan that will increase the external pressure rise of the filter unit approximately 2 in. of water at 300 cfm. Figure 19 shows the airflow characteristics of the E46R6 filter unit, and includes the characteristic with the modified fan. The cylindrical protective entrance proposed for the shelter system requires a purge flow of 200 cfm, and should be pressurized to 0.6 in. of water gage when the shelter is maintained at from 0.7 to 0.8 in. of water gage (Figure 9 design point). Allowing 0.4 in. of water duct loss from the filter unit to the protective entrance, then the E46R6 filter unit will deliver 284 cfm at 0.6 + 0.4 or 1.0 in. of water gage with the existing fan and 303 cfm at the same pressure with the modified fan, as shown by Figure 19. This leaves either 84 or 103 cfm available for the shelter system. Figures 12 and 13 show that 84 cfm is more than enough flow for all but the AN/TRN-17 and AN/TPN-14 shelters, while 103 cfm will satisfy all shelter leakage flow requirements. Although E46R6 filter unit performance with the modified fan is indicated, its requirement cannot be established until final booster blower design characteristics and system leakage characteristics are known.

Figure 12 and 13 airflows are based on assumed shelter and air conditioner leakage characteristics considered to be within 10% of actual leakage. Tests should be conducted to verify assumed leakage characteristics. If leakages are less than shown in Figures 12 and 13, an anti-backdraft valve is required to allow adjustment of leakage flows to the desired value. Theroretically, the anti-backdraft valve is not required if normal system leakage is adequate. Actually, the valve would be required just to allow adjustment for the variation of leakage characteristics in identical shelters. The anti-backdraft valve must be sized to pass from 0 to 100 cfm over a range of shelter pressures of 0.7 to 0.8 in. of water gage. The E31 anti-backdraft valve as shown in Figure 20 has flow characteristics similar to the desired requirement. However, the valve will have to be modified to shift the counterweight adjustment from a 0.5 to 0.6 in. of water gage pressure range to a 0.7 to 0.8 in. of water gage pressure range.
Figure 18. Airflow Characteristics—E46R6 Filter Unit Fan

Figure 19. E46R6 Filter Unit Characteristics
Figure 20. Performance Characteristics of Anti-backdraft Valve, E31
CBR protection components have been selected for the AN/TSQ-47 system shelters based on the requirements for Category A CBR protection and a shelter system pressure and temperature analysis. Performance requirements of some components are based on assumptions that should be checked by test. The performance requirements of these components may be changed by the test results, so consideration was made for the possible performance change in selecting the components. None of the selected components can be considered standard items because modifications are required to adapt them to AN/TSQ-47 shelter systems. CBR protection components selected for the AN/TSQ-47 shelter systems are:

a. One E46R7 filter unit per air conditioner with two sections of 4-in. nominal diameter flexible ducting per filter unit.

b. One short Q-38 protective entrance system per shelter entrance.

c. One booster blower unit per air conditioner and one section of 10-in. nominal diameter insulated flexible ducting per booster blower unit.

d. One E31 anti-backdraft valve per shelter.

e. One shelter control panel per shelter, including electrical cable and tubing to control CBR system.

Performance and test requirements, selected components and shelter system modifications are described in the following paragraphs.
6.1 PERFORMANCE REQUIREMENTS

AN/TSQ-47 shelter system performance with CBR protection components and the performance requirements of the CBR protection components can be defined based on the results of the shelter system analysis. Shelter system operation and performance as well as the performance requirement of each component is described in this section.

6.1.1 SHELTER SYSTEM OPERATION AND PERFORMANCE — A typical AN/TSQ-47 shelter system should be set up as shown in the Figure 8 schematic. A control panel (not shown in the figure) is located in the shelter and contains, in addition to "off" "on" switches for the booster blower and filter unit, shelter and protective entrance pressure gages and indicator lights. When the initial installation is completed, the shelter recirculation system, booster blower unit, and CBR filter unit are turned on. With the system on, it is inspected for excessive leakage and, after leaks are sealed, the damper valves are adjusted to provide 0.3 in. of water static pressure at the inlet to the booster blower, and a static pressure of from 0.1 to 0.2 in. of water less than shelter pressure (0.7 to 0.8 in. of water) in the protective entrance with a 200-cfm flow to the entrance. The adequacy of the damper valve setting should be checked by observing the shelter pressure drop, if any, when the shelter door is opened. If the drop is greater than the static pressure set at the booster blower inlet (0.3 in. of water) the static pressure at the booster blower inlet must be increased so that it will not drop below outside ambient when the shelter door is opened. The shelter pressure gage can be used to check the booster blower inlet pressure by connecting a section of plastic hose from the gage to the sensing port on the booster blower. Airflow characteristic curves should be provided with the protective entrance so that the ports and damper can be adjusted to provide 200 cfm to the entrance without the use of flow measuring apparatus. The anti-backdraft valve should be adjusted to maintain shelter pressure based on the valve performance characteristics.
After the initial installation test, the filter unit and booster blower can be turned off and not used until CBR protection is required. Without the protection system on, the shelter system will operate as described in Paragraph 5.2.1. The recirculating air will bypass the non-operating booster blower via the swing check valve, as shown in Figure 8. The booster blower can be energized without the filter unit to increase the recirculating airflow and cooling or heating capacity if shelter air conditioning is not adequate.

When the selected CBR protection system is turned on shelter system performance should be as follows:

a. Recirculating airflow — 103 to 110 lb./min.
b. Filter unit flow to shelter system — 56 to 99 cfm.
c. Filter unit flow to protective entrance — 200 cfm.
d. Minimum static pressure in recirculating system at booster blower inlet — 0.3 to 0.5 in. \( \text{H}_{2}\text{O} \).
e. Shelter static pressure — 0.7 to 0.8 in. \( \text{H}_{2}\text{O} \).
f. Protective entrance pressure — 0.5 to 0.7 in. \( \text{H}_{2}\text{O} \).

Recirculating airflows and filter unit flows to shelter system are double the preceding values in the two air conditioner shelters.

6.1.2 COMPONENT PERFORMANCE REQUIREMENTS

6.1.2.1 CBR Filter Unit — This unit must deliver at least 300 cfm of filtered air at a outlet static pressure of one inch of water when the damper valves are wide open.

6.1.2.2 Booster Blower Unit — The booster blower unit must deliver 1,535 cfm of 0.0675 lb./cu. ft. density air at 3.45 in. of water static pressure rise from the shelter outlet to the outlet duct. The selected booster blower must deliver the required air at a static pressure rise of 3.45 in. of water, plus the added ducting and unit loss or an estimated maximum of 5 in. of water.
6.1.2.3 Anti-backdraft Valve — The anti-backdraft valve must be adjustable so that it will pass flows of 30 to 100 cfm at static pressures of 0.5 to 1.0 in. of water.

6.2 TEST REQUIREMENTS

6.2.1 PERFORMANCE REQUIREMENTS TESTS — Performance requirement tests should be conducted if it is found necessary to verify the assumptions used in the shelter system analysis. Specifically air conditioner leakage, shelter leakage, and shelter recirculating air pressure loss tests are the tests that should be conducted. The results of these tests may change component performance requirements.

6.2.1.1 Air Conditioner Leakage — Determine air conditioner leakage airflow versus recirculating fan inlet pressure as follows:

a. Block air conditioner inlet and outlet ports. Connect a 0-2 in. of water full-scale static pressure gage or water manometer to pressure ports located so that the static pressure at the inlet to the recirculating fan is measured. Connect a low pressure air supply to the air conditioner at the CBR port through a flow control valve and an airflow measuring apparatus, preferrably a calibrated flowmeter with a 0 to 100 or 200 cfm flow range. Vary the static pressure at the inlet to the recirculating fan from 0 to 1.0 in. of water gage in 0.2 in. of water increments and record the flow required to maintain each static pressure. Check for unnecessary leakage at the maximum static pressure, fix leaks if necessary, and repeat test.

b. An alternate procedure is to connect one 20-ft. section of the 10-in. ducting to the air conditioner inlet and outlet, and operate the recirculating fan while conducting the preceding test. If leakage measured is greater than 40 cfm at a recirculating fan inlet static pressure of 0.3 in. of water gage, leaks will have to be located and modifications made to reduce leakage.
6.2.1.2 Shelter Leakage — Determine leakage airflow from each shelter in the AN/TSQ-47 system as follows:

a. Connect a low-pressure air supply to the shelter recirculating air inlet through a flow control valve and calibrated flowmeter. Block all shelter outlets that normally will not leak air. Connect a pressure gage or water manometer to the shelter so that shelter static pressure is measured. Vary shelter static pressure from 0 to 2 in. of water in 0.5-in. increments with flow control valve and record flow at each pressure point.

b. If shelter leakage flow is greater than 25 cfm at one inch of water static pressure, locate principal leaks and modify shelter as required to minimize leaks.

6.2.1.3 Shelter Pressure Drop — Determine the pressure drop from the shelter recirculating air inlet to outlet versus recirculating airflow for each shelter as follows:

a. Install static pressure taps at the shelter inlet and outlet ports, and connect pressure gages or manometers to these taps. Connect a low-pressure air supply to the shelter inlet port through a flow control valve and flowmeter and open the shelter outlet port. When testing shelters with one air conditioner, vary the recirculating airflow from 50 to 120 lb./min. in 10 or 20 lb./min. increments and at each incremental flow point record the inlet and outlet static pressure. When testing shelters with two air conditioners, vary the airflow from 100 to 240 lb./min. in 40 lb./min. increments and record static pressures at each increment.

b. If the static pressure drop is greater than one inch of water at 110 lb./min. flow through the one-air-conditioner shelters or at 220 lb./min. flow through the two-air-conditioner shelters, additional testing will be required to locate the shelter pressure losses and to reduce the pressure losses. If the pressure drop is less than one inch of water at the same flows, booster blower performance can be reduced.
6.2.2 QUALIFICATION AND ACCEPTANCE TESTS — The qualification and acceptance tests specified for the AN/TSQ-47 system will be performed on the CBR protection components unless it can be shown that the components already have passed similar or acceptable tests. Chemical Corps Procurement Descriptions require only performance and shipping tests. Since each of the selected CBR components will require some modification for the AN/TSQ-47 system, complete qualification and acceptance tests must be performed. Performance tests must include tests that ensure compliance with the requirements defined in Paragraph 6.1.

6.3 CBR PROTECTION COMPONENTS

Selected CBR protection components are described in the following paragraphs.

6.3.1 E46R7 CBR FILTER UNIT

6.3.1.1 Present Unit Description — Filter unit, gas-particulate, EMD, 300 cfm, E46R7, defined in Reference 6 is a collective protector for the removal of toxic gases and aerosols from the atmosphere. The filter element uses two banks, each containing one 150-cfm particulate filter and one 150-cfm gas filter. The banks operate in parallel providing a total air flow of 300 cfm. The unit is equipped with a prefilter and is covered with an aluminum skin for weather protection and appearance. The aluminum blower (Joy Vaneaxial Fan, Model No. AVR55-45D0809) is powered by a 0.7 hp (0.7 x 0.746 = 0.52 kw) 416v, 3-phase, 400-cycle, ac motor; it is rated at 300 cfm at a static head of 8-in. of water gage. The discharge is equipped with damper flow control valves that control the filtered air output to each of the two separate filter air supply hoses. Approximate overall dimensions of the collective protector are 40 in. wide, 24 in. deep, and 16 in. high. Over-all weight is estimated at 160 lb.

6.3.1.2 Filter Unit Modifications — Figure 19 shows that the present E46R7 filter unit blower will deliver from 289 to 286 cfm at delivery pressures from 0.5 to 0.8 in. of water gage, or approximately 10 to 15 cfm less than the requirement. Also it is predicted that the E46R7 filter unit, with modified blower, will
deliver from 308 to 305 cfm at delivery pressures from 0.5 to 0.8 in. of water gage, or approximately 8 cfm more than the requirement. Thus, Figure 19 shows that the modified blower is required for the E46R7 filter unit. The modified blower is required for the E46R7 filter unit. The modified blower is a Joy Vaneaxial Fan, Model No. AVR62-47D1890, modified to deliver 300 cfm at a static head of 10 in. of water gage with a 1-hp (0.746 kw), 120/208-volt, 3-phase, 400-cycle ac motor. This fan weighs 8.5 lb. Since this fan is slightly larger than the present unit, the filter unit will have to be modified. There is adequate space for the new fan but detailed filter unit drawings were not available to work out the modification.

If shelter system leakage and pressure loss characteristics are found by test to be less than assumed in this study, the filter unit flow requirement may decrease to where the present blower is adequate. In this case, the present blower motor will have to be changed from a 416 volt to 115/208v, 3-phase, 400-cycle motor.

It is recommended that the electrical circuit in the E46R7 unit be modified to the circuit, described in Paragraph 6.3.5.1. A circuit breaker, fuses, manual switch, and remote control receptacle will be added to the existing main power receptacle and pressure switch by this modification. The modification is required to allow the direct connection of power from a separate power distribution panel and the addition of remote filter unit control.

6.3.1.3 Damper Control — Automatic damper control was considered for the two outlets of the E46R7 filter unit and found to be too expensive for the slight operational advantage. Automatic damper control has the primary advantage of compensating for pressure losses that increase with operating time. A pressure loss increase that would require a significant change in damper setting during an operating time period is not anticipated because 48 hours is the longest predicted continuous protection period and the filters are designed for the equivalent of 200 mass attacks. Automatic damper control components such as described in Reference 3 are designed for 110-volt, 60-cycle ac operation.
6.3.1.4 Flexible Ducting — Four-inch nominal diameter flexible ducting is required to connect CBR filter unit air to the shelter recirculation system and the protective entrance. Figures 21 through 28 show plan views of the AN/TSQ-47 shelter systems with the required CBR protection components. Components are essentially to scale and the filter unit was located to minimize protective entrance duct loss. With the filter units located as shown in these figures, 10 ft. of the 4-in. ducting is required to supply filter unit air to the protective entrance; 15 ft. of the same ducting is required to supply filter unit air at the booster blower inlet of the shelter recirculation system. Ten feet of 4-in. flexible duct similar to the 10-in. ducting was estimated to have a pressure drop of approximately 0.1 in. of water with 200 cfm of air flowing; thus, the filter unit location is not critical with respect to protective entrance duct loss. However, the protective entrance pressure is the higher of the two pressures maintained by the filter unit; therefore, this pressure will size the blower motor in the filter unit.

6.3.2 PROTECTIVE ENTRANCE SYSTEM — The Q38 or short protective entrance system designed by Hughes Aircraft Co., Fullerton, California, for the Missile Monitor System is recommended for AN/TSQ-47 system shelters. The Q38 protective entrance was selected because it can be rapidly assembled and disassembled, is less bulky and lighter than the rectangular protective entrance, and is the latest design with a Chemical Corps Standard A classification. As shown in Figure 3, the Q38 protective entrance is a dual cylindrical design coupled to the shelter entrance, and supported from a single point on top using a cantilevered support attached to the shelter. The dual cylinder is a fabric assembly constructed of neoprene-coated nylon fabric, cotton duck, and cotton webbing. The fabric assembly can be folded into a shape approximately 24 x 14 x 11 in. and weighs approximately 25 lb. A coupling or transition piece permanently attached to the shelter around the entrance allows rapid zipper connection between the protective entrance and shelter. The cantilevered support includes a pulley for raising the protective entrance into position.
The dual-cylinder protective entrance design encloses an inner and outer compartment. Doors consisting of crescent-shaped openings secured by a zipper provide access to the shelter via the outer and inner compartments. The compartments are purged with filter unit air delivered to the top of the inner compartment. The filter unit air is evenly distributed across and down the inner compartment by diffusion through a false ceiling of cotton poplin. Part of the total purge flow enters the outer compartment via a port near the top of the partition between compartments. Purge or scavenging air leakage ports are provided around the periphery near the bottom of both compartments. Each port is adjustable and covered with gusseted flaps on the outside to protect against backdrafts. An opening also is provided in the side of the inner compartment for ejecting contaminated clothing. Protective entrance pressure is regulated by adjusting these ports. For adequate purging, the Q38 entrance requires 200 cfm of filter unit air and has been operated with static pressures as high as 3 in. of water gage without damage.

An early assembly of the protective entrance was installed by one person in six minutes. With the door frame coupling and cantilever support beam installed on the shelter as they would be when the system is deployed on site, the installation procedure consists of: (1) installing spreader bars in the fabric assembly, (2) hoisting and securing the fabric assembly to the support beam, (3) connecting the fabric assembly to the coupling, and (4) attaching the supply air duct. Tie-down stakes also are provided to hold the entrance in place under wind conditions.

Some shelter and/or protective entrance modifications will be required to attach the door frame coupling and the cantilever connector. Detailed modifications cannot be made because final shelter drawings are not available. However, modification problems and their solution can be described and suggested. The present door frame coupling consists of a 48 by 71 in. frame of aluminum angle, rubber gasketing, a zippered cloth flange, and CAMLOC fasteners to attach coupling to shelter. The coupling can be folded to a 75 x 18 x 3 in. space. CAMLOC
receptacles must be located around the door of each shelter approximately 7 in. apart on a 46.5 by 69.50 in. rectangle to mate with the coupling. Final shelter drawings are not available to determine whether or not there are holes or connections in the shelters that are located so as to interfere with the coupling installation. Figures 21 through 28, which show a plan view of the protective entrance attached to each shelter, indicate some of the coupling problems. Two possible arrangements are shown for the TSW-5 and TSC-23 shelters. It is assumed that only one of the two doors in the TSW-5 shelter will require a protective entrance. Figures 21, 25, 26, and 27 show that a coupling adapter is required for the TPS-35, TSW-6, and TSC-23 shelters. Figure 29 shows four possible commercial panel fasteners that could be utilized with the coupling adapters proposed in Figures 30 through 32. Figures 33 through 35 show several possible methods of installing the CAMLOC receptacle in the wall of the shelters not requiring an adapter. An airtight coupling and/or adapter is required for each shelter.

The cantilever design depends upon the method of shelter attachment, and the shelter attachment method depends upon the load-carrying capability of the shelter roof. As with the coupling, a cantilever and its method of shelter attachment cannot be designed because final shelter drawings are not available. However two possible designs are shown in Figures 36 and 37.

The Q38 protective entrance weighs 54 lb. without the support beam and occupies approximately 10 cu. ft. folded up. One support beam design weighs 25 lb.

6.3.3 BOOSTER BLOWER UNIT — The booster blower unit shown in Figure 38 has been designed to deliver 1,535 cfm of 0.0675 lb./cu. ft. density air at a 3.45 in. of water static pressure. As shown by the Figure 8 schematic, the required pressure rise is from the shelter outlet to the outlet duct which includes the pressure loss of the duct added to connect the shelter outlet to the unit. Blowers capable of delivering approximately 1,500 cfm of 0.0675 density air at
Figure 21. TPS-35 Shelter System Plan
Figure 22. TPN-14 Shelter System Plan

Figure 23. TSW-5 Shelter System Plan A
Figure 24. TSW-5 Shelter System Plan B

Figure 25. TSW-6 Shelter System Plan
Figure 26. TSC-23 Shelter System Plan A

Figure 27. TSC-23 Shelter System Plan B
a static pressure of 5 in. water were investigated. The static pressure requirement was increased to compensate for losses in the unit and added ducting.

Figure 39 shows the airflow characteristics of the three blowers considered for the booster blower unit. The typical blower curves shown in Figure 10 are the Figure 39 curves minus losses adjusted to give design point performance. The Dynamic Air Vaneaxial Fan Curve No. Y9201-5 is selected because, as shown by Figure 10, it will cause the smallest pressure rise change between shelters. The dynamic air fan contains a 1.9-kw, 200v, 400-cycle, 3-phase fan motor.

As shown by Figure 38, the booster blower unit is a 14.6 by 23.5 by 32.9 in. aluminum box that contains the axial fan, a swing check bypass valve, a fresh air inlet and valve, two 10-in. inlet ports with covers, one 10-in. outlet port with cover, and a 4-in. CBR filter air inlet port with cover and an electrical control panel. The booster blower unit weighing an estimated 46 lb. was designed to be used as follows:
1. OELRONCO. INC., SOUTHGATE, CALIF.
2. SHURLOCK CORP., SANTA ANA, CALIF.

ALUMINUM ALLOY FRAMING WITH WELDED 45° MITERED CORNER JOINTS

METHOD A*: BLIND RIVET OR RIVNUT INSTALLATION
METHOD B*: HUCK BOLT OR AN BOLT INSTALLATION

SHELTER WALL

CAMLOC RECEPTACLE

Figure 29. Commercial Panel Fasteners.

Figure 30. Protective Entrance Attachment Methods

Figure 31. Protective Entrance Attachment Methods

Figure 32. Protective Entrance Attachment Methods

SOURCE
1. OELRONCO. INC., SOUTHGATE, CALIF.
2. SHURLOCK CORP., SANTA ANA, CALIF.

ALUMINUM ALLOY FRAMING WITH WELDED 45° MITERED CORNER JOINTS

SEE FIGURES A, B, C OR D
PROTECTIVE ENTRANCE COUPLING

ALUMINUM ALLOY EXTRUSION

AND 10159-2005 ALUMINUM ALLOY EXTRUSION
PANEL FASTENER (SPECIAL)
SOURCE: DELRON CO. INC.,
5224 SOUTHERN AVE.,
SOUTH GATE, CALIF.

SHELTER WALL
CAMLOC GAS-TIGHT RECEPTACLE SOLDERED OR BRAZED TO PANEL FASTENER.
CAMLOC GAS-TIGHT RECEPTACLE SOLDERED OR BRAZED TO TUBE.
CAMLOC GAS-TIGHT RECEPTACLE WELDED TO PANEL FASTENER.
BLIND RIVETS OR DRIVE SCREWS CAN BE USED IN LIEU OF STUDS

Figure 33. Shelter Wall Fastener
Figure 34. Shelter Wall Fastener
Figure 35. Shelter Wall Fastener
Figure 36. Protective Entrance Support Structure

Figure 37. Protective Entrance Support Structure
Figure 39. Blower Airflow Characteristics
a. Set booster blower unit on ground in line with shelter outlet port so that a 6-ft. section of 10-in. nominal diameter insulated flexible ducting can be connected to either the top or end inlet depending upon the location of the shelter outlet port. Connect outlet duct, CBR filter unit duct, and electrical power cables to unit.

b. When CBR protection is not required and the shelter recirculation system is on, with the booster blower off, the recirculating air will bypass the booster blower via the swing check valve and the fresh air valve can be opened as shown in Figure 40. When CBR protection is required, the booster blower is turned on along with the CBR filter unit and the fresh air valve is closed. The pressure rise across the booster blower will close the swing check valve so that all recirculating air will pass through the booster blower as shown in Figure 41. CBR filter unit air is introduced at the booster blower inlet at a 0.3 in. of water gage static pressure.

Figures 21 through 28 show the booster blower unit outline in each shelter system. These figures show that a 6-ft. section of 10-in. flexible ducting is the longest section required to connect the booster blower unit to the shelters. Although 3-ft. sections can be used for three of the six shelters, six sections are recommended for all shelters to provide common parts for the whole system. Also, as shown by these figures, one of the 20-ft. sections of 10-in. duct now required for the system can be replaced with a 10-ft. section.

Booster blower performance requirements are based on an assumed shelter recirculating air pressure-loss characteristic. Although the assumption is considered to be within 10% of actual, the booster blower unit is sized to accept a range of blowers. Test should be conducted to verify the assumption.

6.3.4 E31 Anti-Backdraft Valve — Possible locations for the E31 anti-backdraft valve shown in Figure 4 are indicated in Figures 21 through 28. The valve should be located so that it senses shelter static pressure. Figure 20 shows the performance characteristics of the valve. The valve will have to be modified so
Figure 40. Booster Blower Unit — Normal Operation

Figure 41. Booster Blower Unit — CBR Protection
that the same flows will be passed at 0.7 to 0.90 in. of water static pressure. The modifications can be made by increasing the weight of the counterweight and/or lengthening the counterweight arm. The E31 anti-backdraft valve weighs approximately 15 lb.

6.3.5 CONTROL CIRCUIT AND PANEL

6.3.5.1 Control Circuit — Figure 42 shows an electrical schematic of the CBR protection control circuit proposed for AN/TSQ-47 system shelters. Included is the electrical schematic of the E46R7 filter unit and the booster blower unit. As shown by this figure, each of the two units can be energized either at the unit or from a control panel remotely located in the shelter. The filter unit switch in the remote control panel is wired to energize the booster blower unit also so that the booster blower will be on when the filter unit is on. The separate manual switch for the booster blower unit allows use of that unit without the filter unit. Separate power connectors and cables are provided because power source
connectors will have to be located in the shelter wall near or at the shelter power panel. The air conditioner unit contains a three-phase power connector for a CBR filter unit. It is recommended that this power connector be used for the booster blower unit power source because the booster blower unit always will be closer to the air conditioner than the filter unit.

AN/TSQ-47 shelter system and/or CBR protection component modifications required to incorporate the control circuit shown in Figure 42 are listed as follows:

a. Modify electrical circuit in E46R7 filter unit to circuit shown in Figure 42.

b. Install a 15-amp, 3-phase circuit breaker for the CBR unit in the air conditioner.

c. Install a 5-terminal power connector for the E46R7 filter unit in the wall of each shelter at or near the shelter power panel and connect the power to it.

d. Install two 5-terminal remote control connectors and the remote control unit in and on the wall of each shelter at a location convenient to personnel in the shelter.

6.3.5.2 Control Panel — A control panel is required in each shelter to control and monitor the operation of CBR protection components. The control panel design shown in Figure 43 contains the following components:

a. A 0-2 in. of water shelter pressure gage.

b. A 0-2 in. of water protective entrance pressure gage.

c. An "off" "on" switch and indicator light for the CBR filter unit.

Included in Figure 43 is the connector panel for the control cable receptacles and static pressure sensing line connectors. The connector panel contains two control cable receptacles — one for the booster blower unit and one for the CBR filter unit. It also contains two static pressure connectors — one to sense pro-
tective entrance pressure and one to sense outside ambient pressure. The control
panel should be located as close as possible to the air conditioner control panel
in each shelter. The control and connector panel will weigh approximately 3 lb.

6.4 SHELTER MODIFICATIONS

Some shelter modifications have been discussed in connection with the selected
CBR components. Others have been suggested or indicated. All the modifications
that must be made in each shelter to incorporate CBR protection are tabulated
and summarized in this paragraph. Modifications are listed as follows:

a. Design and install protective entrance coupling fasteners and adapters.
b. Design and install attachment for protective entrance support beam.
c. Provide port in shelter wall for anti-backdraft valve.
d. Install control panel in shelter and connector panel in shelter wall.
e. Remove flapper valve and/or louvers from shelter doors and seal
   openings.
Section A-A
Receptacle Protection Caps
Not shown for clarity

NOTE:
1. AL ALY Construction
2. Finish per MIL-STD-888
3. Paint Olive Drab color 34081 per FED-STD-595

Figure 43. CBR Control Panel

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CBR protection components have been selected for the various AN/TSQ-47 system shelters based on the requirement for Category A protection, and a shelter system analysis to determine component performance requirements. Category A protection requires for each shelter system a CBR filter unit, shelter system pressurization, a protective entrance, an anti-backdraft valve, and remote controls. Standard Chemical Corps components with capacities in the required range were found to be available. The shelter system analysis, which is based on assumed air conditioner and shelter leakage characteristics and shelter recirculating air pressure loss characteristics, show that when the shelter system is pressurized, a booster blower is required in the shelter recirculation system to reduce shelter static pressure to an acceptable value for ease of entrance.

Standard CBR protection components selected for the AN/TSQ-47 system shelters are:

a. E46R7 filter unit.
b. Q38 protective entrance (short).
c. E31 anti-backdraft valve.

Each of these components will require some modifications, as described in Paragraph 6.3, to meet performance requirements. Procurement descriptions and drawings for these units can be obtained from the Chemical Corps. The booster blower unit and control panel, also described in Paragraph 6.3, are required to incorporate the selected components. Detailed modification designs could not be made because final shelter drawings were not available. Size,
weight, and power requirements of the selected components are shown in Table VIII. Performance requirements of the booster blower and E46R7 unit are based on assumptions that are considered to be within 10% of actual values. Tests described in Paragraph 6.2 should be conducted to verify the assumptions.
Table VIII. Selected CBR Protection Components for AN/TSQ-47 System Shelters

<table>
<thead>
<tr>
<th>Component</th>
<th>Dimensions (in.)</th>
<th>Weight (lb.)</th>
<th>Power Required (kw)</th>
</tr>
</thead>
<tbody>
<tr>
<td>E46R7 Filter Unit (Modified)</td>
<td>40 x 24 x 16</td>
<td>160</td>
<td>0.746</td>
</tr>
<tr>
<td>Q38 Protective Entrance (short)</td>
<td>(10 cu. ft. folded up)</td>
<td>79</td>
<td>-</td>
</tr>
<tr>
<td>Booster Blower Unit</td>
<td>14.6 x 23.5 x 32.9</td>
<td>46</td>
<td>1.9</td>
</tr>
<tr>
<td>E31 Anti-Backdraft Valve</td>
<td>9.3 x 8.5 x 3.4</td>
<td>15</td>
<td>-</td>
</tr>
<tr>
<td>Control &amp; Connector Panel</td>
<td>19 x 10.5 x 4.3</td>
<td>3</td>
<td>-</td>
</tr>
</tbody>
</table>

**MISCELLANEOUS**

- One 15-ft. section of 4-in flexible ducting per filter unit.
- One 10-ft. section of 4-in. flexible ducting per filter unit.
- One 20-ft. section of power cable per filter unit.
- One 6-ft. section of 10-in. flexible ducting per booster blower unit.
- One 10-ft. section of 10-in. flexible ducting per booster blower unit.
- One 20-ft. section of power cable per booster blower unit.
- One 20-ft. section of remote control cable per booster blower unit.
It is recommended that the results of this investigation be used to define the contract for the final design, testing and procurement of CBR protection components for AN/TSQ-47 system shelters. Detail recommendations for final CBR protection system design are:

a. Test each shelter as described in Paragraph 6.2.1.

b. Using test results, analyze each shelter system as required to define CBR filter unit and booster blower unit size.

c. Procure final CBR protection component and shelter drawings and define required modifications in detail.

d. Purchase prototype components and conduct performance tests of complete shelter systems.
APPENDIX  |  SHELTER SYSTEM ANALYSIS
Each of the six shelter systems that make up the AN/TSQ-47 system has been analyzed to determine shelter temperatures and pressures with makeup air from a CBR filter unit and with and without a booster blower added to reduce shelter pressure. This appendix contains the details of these analyses.
SECTION 2 | TERMINOLOGY

2.1 SYMBOLS

A = Area (sq. ft.)
B = Blower power (kw)
c_p = Specific heat of air = 0.24 BTU/lb. (°F)
f = Function
h = Heat transfer coefficient (BTU/hr., sq. ft., °F)
hp = Horsepower
k = Thermal conductivity (BTU/hr., sq. ft., °F/ft.)
P = Pressure (in. Hg. A)
p = Pressure, in. H_2O gage = (P - P_a) (13.59)
\( \Delta P \) = Pressure differential (in. H_2O)
Q = Heat flow (BTU/hr.)
T = Temperature (°F and/or °R)
\( \Delta T \) = Temperature differential (°F or °R)
U = Over-all heat transfer coefficient (BTU/hr., sq. ft., °F)
W = Airflow (lb./hr.)
w = Airflow (lb./min.)
x = Insulation thickness (in.)
2.2 SUBSCRIPTS

Subscripts are identified from Figures 1 and 8 as follows:

- **A** = Ambient
- **AC** = Air conditioner
- **B** = Blower
- **BF** = Booster fan
- **C** = Heat transmitted through shelter walls
- **CBR** = CBR filter unit
- **D1** = Inlet duct
- **D2** = Outlet duct
- **D3** = Duct supplying CBR filter unit air to air conditioner
- **D4** = Duct supplying CBR filter unit air to protective entrance
- **M** = Mean or average
- **SH** = Shelter
- **T** = Total
- **1** = Recirculating air out of air conditioner
- **2** = Recirculating air into shelter
- **3** = Recirculating air out of shelter
- **4** = Recirculating air into air conditioner
- **5** = Fresh or filter unit air into air conditioner
- **6** = Air conditions entering air conditioner filter
- **7** = Air conditions at entrance to recirculating fan
- **8** = Air conditions in outlet plenum of filter unit
- **9** = Air conditions at filter air duct inlet
- **10** = Air conditions at entrance duct inlet
- **11** = Air conditions at inlet to electrical equipment in shelter
- **12** = Air conditions at shelter recirculating air outlet
- **13** = Air conditions at inlet to protective entrance
a. Shelter leakage is assumed equal to 25 cfm when the static pressure inside the shelter is equal to 1 in. $H_2O$ gage.

b. Air-conditioner leakage is assumed equal to 40 cfm when the static pressure at the inlet to the recirculating fan is equal to 0.3 in. $H_2O$ gage.

c. The recirculating airflow path through the shelter is assumed to be from inlet to shelter space to electronic equipment to outlet.

d. The pressure drop from the shelter recirculating air inlet to outlet is assumed equal to 1 in. of water with a recirculating airflow of 110 lb./min. for the one-air-conditioner shelters and equal to 1 in. of water with a recirculating airflow at 220 lb./min. for the two-air-conditioner shelters.

e. The shelter temperature is assumed to be equal to the average of the recirculating air temperature at the inlet to the shelter and the inlet to the electrical equipment.
4.1 SHELTER WALL HEAT TRANSMISSION

The 1963 ASHRAE Guide and Data Book (Reference 7) was used to determine an average shelter wall heat transmission coefficient at 125°F day conditions, as follows:

4.1.1 ASSUMED CONDITIONS — Conditions are assumed similar to analysis supplied by ESD to utilize the methods and tables in Chapter 26 of Reference 7. Typical ambient and shelter conditions are assumed as follows:

Time: 2:00 PM, 1 August.
Location: 40° N Latitude.
Wind: 7 1/2 mph, southwest.
Outside temperature: \( T_A = 125\degree F \).
Shelter temperature: \( T_{sh} = 85\degree F \).

Shelter orientation.
4.1.2 EQUIVALENT TEMPERATURE DIFFERENTIALS — Equivalent temperature differentials are tabulated in Reference 7 for various roof and wall constructions. Equivalent temperature differentials are selected for the typical AN/TSQ-47 shelters based on the assumed conditions as follows:

**Top** — From Table 8, for light construction roof exposed to sun at 2 PM.

**Bottom** — Since in Shade, use

\[ \Delta T_T = f + 2^\circ F \]
\[ \Delta T_B = 0^\circ F. \]

**Walls** — From Table 9, for dark walls at 2:00 PM:

- N.W. Wall
  \[ \Delta T_{N.W.} = 12^\circ F \]

- S.E. Wall
  \[ \Delta T_{S.E.} = 24^\circ F \]

- N.E. Wall
  \[ \Delta T_{N.E.} = 12^\circ F \]

- S.W. Wall
  \[ \Delta T_{S.W.} = 26^\circ F \]

Since the above equivalent temperature differentials are for an outdoor maximum minus room temperature differential of 15°, they must be corrected for assumed shelter outdoor maximum minus shelter temperature differential as follows:

\[ \Delta T_C = \Delta T_{S A} - 15 = (T_A - T_{SH}) - 15 \]
\[ = (125 - 85) - 15 = 25 \]

The correct equivalent temperature differentials are:

**Top**
- \[ -T_T = 62 + 25 = 87^\circ F \]

**Top in shade**
- \[ -T_{ST} = 12 + 25 = 37^\circ F \]

**Bottom**
- \[ -T_B = 0 + 25 = 25^\circ F \]

**N.W. Wall**
- \[ -T_{N.W.} = 12 + 25 = 37^\circ F \]

**S.E. Wall**
- \[ -T_{S.E.} = 24 + 25 = 49^\circ F \]

**N.E. Wall**
- \[ -T_{N.E.} = 12 + 25 = 37^\circ F \]

**S.W. Wall**
- \[ -T_{S.W.} = 26 + 25 = 51^\circ F \]
It should be noted that these equivalent temperature differentials include the effect of solar radiation.

4.1.3 SHELTER INSIDE SURFACE AREAS

4.1.3.1 AN/TPS-35, AN/TPN-14, AN/TSC-23 Shelters — The inside dimensions of the AN/TPS-34, AN/TPN-14, and the AN/TSC-23 shelter are:

- Length: 11.2 ft.
- Width: 6.32 ft.
- Height: 6.12 ft.

Inside surface areas then are:

- Top: \[ A_T = (11.2)(6.32) = 70.78 \text{ ft.}^2 \]
- Bottom: \[ A_B = (11.2)(6.32) = 70.78 \text{ ft.}^2 \]
- N.W. Wall: \[ A_{N,W} = (11.2)(6.12) = 68.54 \text{ ft.}^2 \]
- S.E. Wall: \[ A_{S,E} = (11.2)(6.12) = 68.54 \text{ ft.}^2 \]
- N.E. Wall: \[ A_{N,E} = (6.12)(6.32) = 38.68 \text{ ft.}^2 \]
- S.W. Wall: \[ A_{S,W} = (6.12)(6.32) = 38.68 \text{ ft.}^2 \]
- Total: \[ A_{TOT} = 356.00 \text{ ft.}^2 \]

4.1.3.2 AN/TRN-17 Shelter — The inside dimensions of the AN/TRN-17 shelter are:

- Length: 8 ft.
- Width: 6.33 ft.
- Height: 6.33 ft.

Inside the surface areas then are:

- Top: \[ A_T = (8)(6.33) = 50.64 \text{ ft.}^2 \]
- Bottom: \[ A_B = (8)(6.33) = 50.64 \text{ ft.}^2 \]
N.W. Wall - \( A_{\text{N.W.}} = (8)(6.33) = 50.64 \text{ ft.}^2 \)
S.E. Wall - \( A_{\text{S.E.}} = (8)(6.33) = 50.64 \text{ ft.}^2 \)
N.E. Wall - \( A_{\text{N.E.}} = (6.33)(6.33) = 40.07 \text{ ft.}^2 \)
S.W. Wall - \( A_{\text{S.W.}} = (6.33)(6.33) = 40.07 \text{ ft.}^2 \)
Total - \( A_{\text{TOT}} = 282.70 \text{ ft.}^2 \)

4.1.3.3 AN/TSW-5 Inside Dimensions

Main Shelter - L = 175" , W = 89.50" , H = 76.25"
Each Extension - L = 123", W = 37.25", H = 66.75"

Inside Surface Areas

Top - \( A_T = (14.58)(7.46 + (10.25)(3.10)(2) = 172.32 \text{ ft.}^2 \)
Bottom \( A_B = (14.58)(7.46 + (10.25)(3.10)(2) = 172.32 \text{ ft.}^2 \)
N.W. Wall \( = (14.58)(6.35) - .208 (5.56)(2) + 10.557 = 88.04 \text{ ft.}^2 \)
S.E. Wall \( = (14.58)(6.35) - .208 (5.56)(2) + 10.557 = 88.04 \text{ ft.}^2 \)
N.E. Wall \( = (7.46)(6.35) + 2(3.10)(5.56) = 81.84 \text{ ft.}^2 \)
S.W. Wall \( = (7.46)(6.35) + 2(3.10)(5.56) = 81.84 \text{ ft.}^2 \)
Total Area \( 684.40 \text{ ft.}^2 \)

4.1.3.4 AN/TSW-6 Inside Surface Areas (From RCA Drawing 49671E 1734208, Sheets 4 and 7).

Top - \( L = 11.17 \text{ ft.} , W = 6.3 \text{ ft.} \) \( A_T = (11.17)(6.3) = 70.37 \text{ ft.}^2 \)
Shelf Top \( A_{ST} = (8125)(2)(11.17 + 4.72) = 25.82 \text{ ft.}^2 \)
Bottom \( A_B = (11.17)(6.3) = 70.37 \text{ ft.}^2 \)
N.W. Wall Solid \( A_{\text{NWS}} = (11.17)(3.3) = 36.86 \text{ ft.}^2 \)
Glass \( A_{\text{GNW}} = (2.83)(10.53) = 29.80 \text{ ft.}^2 \)
<table>
<thead>
<tr>
<th>Wall</th>
<th>Solid Area</th>
<th>Glass Area</th>
<th>Total Area</th>
</tr>
</thead>
<tbody>
<tr>
<td>S.E. Wall</td>
<td>(11.17\times3.3) ft.</td>
<td>(2.83\times10.53) ft.</td>
<td>(281.86 \text{ ft.}^2)</td>
</tr>
<tr>
<td>N.E. Wall</td>
<td>(6.3\times3.3) ft.</td>
<td>(2.83\times5.69) ft.</td>
<td>(91.80 \text{ ft.}^2)</td>
</tr>
<tr>
<td>S.W. Wall</td>
<td>(6.3\times3.3) ft.</td>
<td>(2.83\times5.69) ft.</td>
<td>(373.66 \text{ ft.}^2)</td>
</tr>
</tbody>
</table>

**4.1.4 HEAT TRANSMISSION COEFFICIENTS** — Shelter structure heat transmission coefficient is

\[
U = \frac{1}{\frac{1}{h_o} + \frac{1}{h_i} + \frac{x}{k}}
\]

For the typical Craig Shelter:

\(k/x = 0.35\) (From Mr. Watt).

From Reference 1:

\(h_o = 4.0\).

From K. Kummerlow (AiResearch) calculations:

\(h_i = 2.0\).

Then

\[
U = \frac{1}{\frac{1}{4} + \frac{1}{2} + \frac{1}{0.35}} = 0.28 \text{ BTU/hr. ft.}^2 \cdot \text{F}
\]

An average heat transmission coefficient is required to determine shelter temperatures with the added CBR components, and is calculated for each shelter.
4.1.4.1 AN/TPS-35, TPN-14, and TSC-23 Shelters — Shelter heat gain through walls at assumed condition is:

\[ Q_C = \sum (UA\Delta T E) \text{ for each wall} \]
\[ = U_M A_M \Delta T C \]

Then for AN/TPS-35, TPN-14, and TSC-23 Shelters

- Top: \[ UA_T \Delta T T = (0.28)(70.78)(87) = 1,724.20 \text{ BTU/hr.} \]
- Bottom: \[ UA_B \Delta T B = (0.28)(70.78)(25) = 495.46 \text{ BTU/hr.} \]
- N.W. Wall: \[ UA_{NW} \Delta T NW = (68.54)(37) = 710.07 \text{ BTU/hr.} \]
- S.E. Wall: \[ UA_{SE} \Delta T SE = (68.54)(49) = 940.37 \text{ BTU/hr.} \]
- N.E. Wall: \[ UA_{NE} \Delta T NE = (38.68)(37) = 400.72 \text{ BTU/hr.} \]
- S.W. Wall: \[ UA_{SW} \Delta T SW = (38.68)(51) = 552.34 \text{ BTU/hr.} \]

\[ \text{TOTAL OR } Q_C = 4,823.17 \text{ BTU/hr.} \]

\[ U_M = \frac{Q_C}{A_M \Delta T C} \]
\[ = \frac{4,823.17}{(356)(125-85)} = 4,823.17/14,240 \]
\[ = 0.339 \text{ BTU/hr.} \cdot \text{ft.}^2 \cdot ^\circ F \]
\[ U_M A = (0.339)(356) = 120.7 \text{ BTU/hr.} \cdot ^\circ F \]

4.1.4.2 AW/TSW-5 and AN/TRN-17 Shelter — Assume \( U_M = 0.339 \text{ BTU/hr.} \cdot \text{ft.}^2 \cdot ^\circ F \) since shelter construction is similar then for

\[ \text{AN/TSW-5 } U_M A = (0.339)(684.4) = 232 \text{ BTU/hr.} \cdot ^\circ F \]
\[ \text{AN/TRN-17 } U_M A = (0.339)(282.7) = 95.83 \text{ BTU/hr.} \cdot ^\circ F \]

4.1.4.3 AN/TSW-6 Shelter — This shelter contains window surface which must be considered in determining a mean wall heat transfer coefficient. From Chapter 26, Reference 7, the total heat transfer through window glass is defined as:
\[ q/A = S(F_D I_D + F_d I_d) + U(t_o - t_i) \]

where

- \( q/A \) = Instantaneous rate of heat transfer, BTU/(hr.)(ft.)^2.
- \( S \) = Shading coefficient for fenestration being considered.
- \( F_D, F_d \) = Ratio of solar heat gain to the incident direct and diffuse solar radiation, respectively, dimensionless.
- \( I_D, I_d \) = Incident direct and diffuse solar energy respectively, BTU/(hr.)(ft.)^2.
- \( U \) = Over-all coefficient of heat transmission, BTU/(hr.)(ft.)^2(°F).
- \( t_o, t_i \) = Outdoor and indoor air temperature, respectively, °F.

Solar heat gain factors that represent the \((F_D I_D)\) term in the preceding equation are tabulated in Reference 7 for single unshaded double-strength (1/8 in.) sheet glass. Shading coefficients also are tabulated and included correction for glass thickness and type. From Table 18, Chapter 26, Reference 7, the heat transmission coefficient for any single glass with 7 1/2 mph wind is: \( U = 1.06 \) no shading.

Solar heat gain factors are interpolated from Tables 12 and 13, Chapter 26, Reference 7, for the assumed conditions as follows:

<table>
<thead>
<tr>
<th></th>
<th>Table 12</th>
<th>Table 13</th>
<th>August 1</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>July 21</td>
<td>August 21</td>
<td>1</td>
</tr>
<tr>
<td>N.W. Wall</td>
<td>36</td>
<td>23</td>
<td>31</td>
</tr>
<tr>
<td>S.E. Wall</td>
<td>205</td>
<td>195</td>
<td>20</td>
</tr>
<tr>
<td>N.E. Wall</td>
<td>205</td>
<td>195</td>
<td>20</td>
</tr>
<tr>
<td>S.W. Wall</td>
<td>140</td>
<td>172</td>
<td>151</td>
</tr>
</tbody>
</table>

The shading factor for 1/2 in. plate glass in sun and in shade is

\[ S = 0.88 \] from Table 19, Chapter 26, Reference 7.
Then \( q/A \) values are: using,

\[
q/A = S \text{ (Solar Heat Gain Factor)} + U (t_o - t_f).
\]

N.W. Wall \( (q/A)_{NW} \) = 0.88(31) + 1.06 (40) = 69.68 BTU/(hr.)(ft.)^2

S.E. Wall \( (q/A)_{SE} \) = 0.88(20) + 1.06 (40) = 60.00 BTU/(hr.)(ft.)^2

N.E. Wall \( (a/A)_{NE} \) = 0.88(20) + 1.06 (40) = 60.00 BTU/(hr.)(ft.)^2

S.W. Wall \( (q/A)_{SW} \) = 0.88(172) + 1.06 (40) = 193.76 BTU/(hr.)(ft.)^2

For AN/TSW-6 Shelter the total shelter wall heat transmission is

Top

\[
U_{AT} \Delta T_T = (0.28)(70.37)(87) = 1,714.21 \text{ BTU/hr.}
\]

Shelf

\[
U_{AS} \Delta T_S = (0.28)(25.82)(37) = 267.50 \text{ BTU/hr.}
\]

Bottom

\[
U_{AB} \Delta T_B = (0.28)(70.37)(25) = 492.59 \text{ BTU/hr.}
\]

N.W. Wall Solid

\[
U_{SNW} \Delta T_{NW} = (0.28)(36.86)(37) = 381.87 \text{ BTU/hr.}
\]

N.W. Wall Glass

\[
A_{GNW}(q/A)_{NW} = (29.80)(96.68) = 2,076.46 \text{ BTU/hr.}
\]

S.E. Wall Solid

\[
U_{SSE} \Delta T_{SE} = (0.28)(36.86)(49) = 505.72 \text{ BTU/hr.}
\]

S.E. Wall Glass

\[
A_{GSE}(q/A)_{SE} = (29.80)(60) = 1,788.00 \text{ BTU/hr.}
\]

N.E. Wall Solid

\[
U_{SNE} \Delta T_{NE} = (0.28)(20.79)(37) = 215.38 \text{ BTU/hr.}
\]

N.E. Wall Glass

\[
A_{GNE}(a/A)_{NE} = (16.10)(60) = 966.00 \text{ BTU/hr.}
\]
S.W. Wall
Solid

\[ U_{SSW} = \frac{A_{SW}}{\Delta T_{SW}} = (0.28)(20.79)(51) = 296.88 \text{ BTU/hr.} \]

S.W. Wall
Glass

\[ A_{GSW} = 193.76(16.10) = 3,119.54 \text{ BTU/hr.} \]

\[ Q_C = 11,824.15 \text{ BTU/hr.} \]

\[ U_M = \frac{Q_C}{A_{T} \Delta T_C} \]

\[ = 11,824.15/373.66(40) = 0.791 \text{ BTU/hr.}(\text{ft.})^2(\circ \text{F}) \]

\[ U_M A_T = 296 \]

4.2 DUCT WALL HEAT TRANSMISSION

From AiResearch notes supplied by ESD, heat transmission through the walls of the flexible ducting (10 in. diameter, 20 ft. long, with 1/2-in. fiberglass insulation) is calculated as follows:

\[ U = \frac{1}{\frac{1}{h_o} + \frac{1}{h_i} + \frac{x}{k}} \]

\[ k = (0.20)(12)/0.5 = 0.72 \text{ BTU/hr. ft.}^2\circ \text{F} \]

\[ h_o = 4 \text{ BTU/hr. ft.}^2\circ \text{F} \text{ from design condition} \]

\[ h_i = 7.2 \text{ BTU/hr. ft.}^2\circ \text{F} \text{ (determined by Nusselt correlation)} \]

then

\[ U = \frac{1}{\frac{1}{4} + \frac{1}{7.2} + \frac{1}{0.72}} \]

\[ = 0.563 \text{ BTU/hr. ft.}^2\circ \text{F} \]
Duct wall area $A_D = \frac{20(10T_T)}{12} = 52 \text{ ft.}^2$

$$UA = (52)(.563) = 29.25 \text{ BTU/hr., } °\text{F}$$

4.3 HEAT LOADS

4.3.1 PERSONNEL HEAT LOAD — From AiResearch notes supplied by ESD, the heat load per person is:

$$Q_{\text{Latent}} = 450 \text{ BTU/hr.}$$

$$Q_{\text{Sensible}} = 150 \text{ BTU/hr.}$$

$$Q_{\text{Total}} = 600 \text{ BTU/hr.}$$

4.3.2 ELECTRICAL LOADS — From notes supplied by ESD, the electrical heat load in each shelter is tabulated in Table V.

4.4 PRESSURE LOSS CHARACTERISTICS

4.4.1 FLEXIBLE AIR DUCTING — Pressure loss characteristics of the 20-ft. sections of 10-in. diameter insulated flexible air ducting are calculated in Table VI based on the assumption that the latest ducting has 70% of the loss shown in Figure AAC-4364-C1 in Reference 5. This assumption was obtained from Mr. K. Kummerlow of AiResearch, Phoenix, Arizona. The resulting loss characteristics are shown in Figure 7. Table VI includes combined characteristics of ducting and shelter.

4.4.2 SHELTER LOSS CHARACTERISTIC — From Assumption d, the coefficient for the pressure drop from the shelter recirculating air inlet to outlet is calculated as follows:
Using the basic equation

\[ \sigma \Delta P = KW^2 \]

Where

- \( \sigma \) = 17.32 \( \frac{P_{in}}{T_{in}} \)
- \( P_{in} \) = Inlet pressure, in. Hg. A
- \( T_{in} \) = Inlet temperature, °R (°F + 460)
- \( \Delta P \) = Pressure drop, in. H₂O
- \( K \) = Loss coefficient, in. H₂O/ (lb./min.)²
- \( W \) = Airflow, lb./min.

Then from Assumption d

\[ K_{Sh} = \sigma_{1} \Delta P_{Sh}/W_{1}^2 \]

\[ \sigma_{1} \Delta P_{Sh} = 1.00 \text{ in. H}_2\text{O} \]

\[ W_{1} = 110 \text{ lb./min.} \]

\[ K_{Sh} = 1.00/(110)^2 = 0.0000826 \text{ in. H}_2\text{O/ (lb./min.)}^2 \]

For the shelters with one air conditioner

\[ K_{Sh} = 1.00(220)^2 = 0.0000207 \text{ in. H}_2\text{O/ (lb./min.)}^2 \]

for the shelters with two air conditioners.

4.4.3 SHELTER LEAKAGE — Shelter leakage loss coefficient can be calculated from Assumption a as follows:

\[ K_{SL} = \sigma_{Sh} \Delta P_{SL}/W_{SL}^2 \]

where

\[ \sigma_{Sh} = 17.32 \frac{P_{Sh}}{T_{Sh}} \]
\[ \Delta P_{SL} = (P_{Sh} - P_A) \text{ 13.59, in. } H_2O \]

\[ W_{SL} = \rho_{Sh} \text{ CFM}_{SL}, \text{ lb./min.} \]

then from Assumption a.

\[ \sigma_{Sh} \Delta P_{SL} = 1.00 \text{ in. } H_2O \]

\[ \rho_{Sh} = 0.0765 \text{ lb./ft.}^3, \text{ standard density} \]

\[ W_{SL} = 0.0765(25) = 1.91 \text{ lb./min.} \]

\[ K_{SL} = \frac{1.00}{(1.91)^2} = 0.2734 \text{ in. } H_2O/(\text{lb./min.})^2. \]

4.4.4 AIR CONDITIONER LEAKAGE — The air conditioner leakage loss coefficient can be calculated from Assumption b as follows:

\[ K_{ACL} = \sigma_7 \frac{P_{ACL}}{ACL^2} \]

\[ ACL = \rho_7 \text{ CFM} \]

\[ = 0.9765 (40) = 3.06 \text{ lb./min.} \]

\[ \sigma_7 P_{ACL} = 0.3 \text{ in. } H_2O \]

\[ K_{ACL} = \frac{0.3}{(3.06)^2} = 0.03204 \text{ in. } H_2O/(\text{lb./min.})^2. \]

4.4.5 AIR CONDITIONER EVAPORATOR LOSS — From Reference 5, the basic rating of the recirculating fan in the air conditioner is 1,350 cfm at 2.45 in. \( H_2O \) pressure rise with an inlet density of 0.0765 lb./ft.\(^3\). From this basic rating the mass flow is

\[ W_{AC} = (1350)(0.0765) = 103.275 \text{ lb./min.} \]

Also from Reference 5 the pressure rise available external to the air conditioner at the above flow is

\[ \Delta P_{AC} = 0.9 \text{ in. } H_2O. \]
The air conditioner internal pressure loss due to the filter, evaporator, heater coils, and inlet plenum then is

\[ \Delta P_{ev} = 2.45 - P_{AC} \]

\[ = 2.45 - 0.90 = 1.55 \text{ in. } H_2O \]

The loss coefficient based on the fan inlet pressure then is

\[ K_{ev} = \sigma_7 \Delta P_{ev}/W_{AC}^2 \]

\[ \sigma_7 = 1.00 \text{ from recirculating fan rating} \]

\[ K_{ev} = (1) (1.55)/(103.275)^2 \]

\[ = 0.0001453 \text{ in. } H_2O/(\text{lb./min.})^2. \]

4.5 AIR CONDITIONER PERFORMANCE

Pressure rise characteristics of the air conditioner (\( \sigma_1 \Delta P_{AC} \) vs. \( W_{AC} \)) are calculated in Table IV based on outlet conditions, and the Reference 5 external pressure rise (\( \Delta P_{AC} \)) variation with flow rate. Table IV includes the cooling capacity variation with flow rate. The calculated pressure rise characteristic is shown in Figure 5. Cooling capacity variation is shown in Figure 6.

4.6 E46R7 FILTER UNIT HEAT LOAD

From Table I, the E46R7 filter unit has a 300-cfm capacity delivered by a .523-kw blower.

then

\[ Q_{CBR} = 3413 (.523) \times 1,785 \text{ BTU/hr.} \]

Inlet Density

\[ = 1.325 \frac{P_A}{(T_A + 460)} \]

\[ = 1.325 (29.92)/585 \]

\[ = 0.0677 \text{ lb./ft.}^3 \]
\[ W_{CBR} = (300)(0.0677) = 20.31 \text{ lb./min.} \]
\[ = 1,218.60 \text{ lb./hr.} \]

\[ T_5 = T_A + \frac{Q_{CBR}}{cp W_{CBR}} \]
\[ = 125 + \frac{1,485}{(0.24)(1,218.6)} \]
\[ = 125 + 6.10 = 131.1 \, ^\circ\text{F} \]
Recirculation system temperatures and pressures are determined for each of the six AN/TSQ-47 shelters with CBR protection provided by the E46R7 filter unit as shown in the Figure 1 schematic and with a booster blower and the E46R7 filter unit connected as shown in Figure 8. Since the calculation procedure required a tedious iteration process, a Simple Numerical Analysis Program (SNAP) for the IBM 1620 computer, and the IBM 1620 computer was used to perform the calculations. Primary input data is tabulated in Table VII from the preceding calculations. This section defines the analysis and tabulates the results.

5.1 ANALYTICAL PROCEDURE AND EQUATIONS

The general analytical procedure consists of assuming temperature, pressure, and flow at one point in the recirculation system, using the assumed values to calculate temperatures and pressures around the recirculation loop to and including the starting point. Then, assumed and calculated values are computed assumptions are re-estimated and calculations are repeated until assumed and calculated values are equal.

Equations and procedure based on Figure 1 are listed as follows:

Step 1. Assume

\[ T_A = \text{Ambient Temp. } ^\circ\text{R} \]
\[ P_A = \text{Ambient Pressure, in. Hg. A.} \]
\[ P_7 = \text{Pressure at inlet to recirculating fan, in. Hg. A.} \]
= \( P_A + 0.3/13.59 \) (min. press. in. system
0.3 in. \( \text{H}_2\text{O} \) G)

\( W_{AC}' = \) Total recirculating airflow, lb./min.

\( T_{7}' = \) Temp. at inlet to recirculating fan., °R

Step 2. Calculate, \( P_1', T_1', W_1', \) and \( W_{ACL} \) as follows

\( \sigma_7 = 17.32 P_7/T \)

\( \sigma_7 \Delta P_{EV} = K_{EV} (W_{AC})^2, \) in. \( \text{H}_2\text{O} \)

\( \Delta P_{EV} = \sigma_7 \Delta P_{EV}/\sigma_7, \) in. \( \text{H}_2\text{O} \)

\( P_6 = P_7 + \Delta P_{EV}/13.59, \) in. Hg. A.

At \( W_{AC}' \) in Figure 5 read \( \sigma_1 \Delta P_{AC}', \) in. \( \text{H}_2\text{O} \)

\( T_1 = T_7 + Q/\text{cp} W_{AC}', \) °R

Assume \( \Delta P_{AC}', \) in. \( \text{H}_2\text{O} \)

then

\( P_1 = P_6 + \Delta P_{AC}'/13.59, \) in. Hg. A.

\( \sigma_1 = 17.32 P_1/T_1 \)

\( \Delta P_{AC} = \sigma_1 \Delta P_{AC}/\sigma_1 \)

If \( \left( \Delta P_{AC} - \Delta P_{AC}' \right) - 0.001 \) is + assume

new \( \Delta P_{AC} \) and repeat

\( \Delta P_{ACL} = (P_7 - P_A) 13.59, \) in. \( \text{H}_2\text{O} \)

\( W_{ACL} = (\sigma_7 \Delta P_{ACL}/K_{ACL})^{0.5}, \) lb./min.

\( W_1 = W_{AC}' - W_{ACL}', \) lb./min.
Step 3. Calculate $T_2$ and $P_2$ as follows

\[
Q_{D1} = U_{D1} A_{D1} (T_A - T_1), \text{ BTU/min.}
\]

\[
T_2 = T_1 + Q_{D1}/c \frac{W_1}{W_1}, \text{ °R}
\]

From figure 7 at $W_1$ read $\sigma_1 \Delta P_{D1}'$, in. H$_2$O

then

\[
\Delta P_{D1} = \frac{\sigma_1 \Delta P_{D1}'}{\sigma_1}
\]

\[
P_2 = P_1 - \Delta P_{D1}/13.59, \text{ in. Hg. A}
\]

Step 4. Calculate $T_{11}$, $P_3$, $T_{Sh}$, $P_{Sh}$, $W_{Sh}$

\[
T_{11} = \left[ (c \frac{W_1}{W_1} - 0.5 U_{Sh} A_{Sh}) T_2 + U_{Sh} A_{Sh} T_A + Q_p \right] / (c \frac{W_1}{W_1} + 0.5 U_{Sh} A_{Sh})
\]

\[
\sigma_2 = 17.32 \frac{P_2}{T_2}
\]

\[
\sigma_2 \Delta P_{Sh} = K_{Sh} (W_1)^2, \text{ in. H}_2\text{O}
\]

\[
\Delta P_{Sh} = \frac{\sigma_2 \Delta P_{Sh}}{\sigma_2}, \text{ in. H}_2\text{O}
\]

\[
P_3 = P_2 - \Delta P_{Sh}/13.59, \text{ in. Hg. A}
\]

\[
T_{Sh} = 0.5 (T_2 + T_{11}), \text{ °R}
\]

\[
P_{Sh} = 0.5 (P_2 + P_3), \text{ in. Hg. A.}
\]

\[
\sigma_{Sh} = 17.32 \frac{P_{Sh}}{T_{Sh}}
\]

\[
\Delta P_{SL} = 13.59 (P_{Sh} - P_A), \text{ in. H}_2\text{O}
\]

\[
W_{SL} = (\sigma_{Sh} \Delta P_{Sh} / K_{Sh})^{0.5}, \text{ lb./min.}
\]
Step 5. Calculate $T_3$:

$$W_3 = W_1 - W_{SL}, \text{ lb./min.}$$

$$T_3 = T_{11} + \frac{Q_E}{c_p} W_3, ^oR$$

Step 6. Calculate $T_4$, $P_4$, $T_6$

$$Q_{D2} = U_{D2} A_{D2} (T_A - T_3), \text{ BTU/min.}$$

$$T_4 = T_3 + \frac{Q_2}{c_p} W_3, ^oR$$

from Figure 7 at $W_3$ read $\sigma_3 \Delta P_{D2}$, in. H$_2$O

$$\sigma_3 = 17.32 \frac{P_3}{T_3}$$

$$\Delta P_{D2} = \frac{\sigma_3 \Delta P_{D2}}{\sigma_3}, \text{ in. H}_2\text{O}$$

$$P_4 = P_3 - \frac{\Delta P_{D2}}{13.59}, \text{ in. Hg. A}$$

$$P_4 = P_6 = P_5$$

$$W_{CBR} = W_{ACL} + W_{SL}, \text{ lb./min.}$$

$$T_6 = \frac{(W_3 T_4 + W_{CBR} T_5)}{W_{AC}}, ^oR$$

Step 7. Calculate $T_7 W_{AC}$

From Figure 6 at $W_{AC}$ read $Q_{AC}', \text{ BTU/min.}$

Then

$$Q_{EV} = Q_{AC} + Q_f, \text{ BTU/min.}$$

and

$$T_7 = T_6 - \frac{Q_{EV}}{c_p} W_{AC}$$

if

$$(T_7 - T'_7) < 1.00 \text{ is set}$$
\[ T_7' = 0.5 (T_7 + T_7') \] and repeat Steps 2 through 7

\[ \Delta P_{AC} = \Delta P_{DL} + \Delta P_{SH} + \Delta P_{D2} \text{ in. H}_2\text{O} \]

From Figure 5, at \( \sigma_1 \Delta P_{AC} \) read \( W_{AC} \), lb./min.

\[ \text{if } (W_{AC} - W_{AC'}) - 1.00 \text{ is + set } W_{AC'} = 0.5 (W_{AC} - W_{AC'}) \]

and repeat Steps 2 through 7.

Equations and procedures based on Figure 8 are:

Steps 1 through 4 are same as above. Step 5. Calculate \( T_{12} \) & \( T_{13} \)

\[ W_3 = W_1 - W_{SL}, \text{ lb./min.} \]

\[ T_{12} = T_{11} + \frac{Q_E}{c} W_3, ^\circ R \]

\[ W_{CBR} = W_{AC} + W_{SL}, \text{ lb./min.} \]

\[ T_3 = (W_3 T_{12} + W_{CBR} T_{5})/W_{AC'}, (W_{AC} = W_3 + W_{CBR}) \]

Step 6. Calculate \( T_{3A}, P_{3A} \)

Assume \( \Delta P_{Bf} \) in. H\(_2\)O

then \( P_{3A} = P_3 + \Delta P_{Bf}/13.59, \text{ in. Hg. A} \)

\[ Q_{Bf} = K_{Bf} W_{Ac'} \Delta P_{Bf}/P_3, \text{ BTU/min.} \]

\[ CFM_{Bf} = W_{Ac'}/\rho_3 \]

\[ T_{3A} = T_3 + \frac{Q_{Bf}}{c} W_{AC'}, ^\circ R \]

Step 7. Calculate \( T_6, P_6 \)

\[ Q_{D2} = U_{D2} (T_A - T_{3A}), \text{ BTU/min.} \]

\[ T_6 = T_{3A} + \frac{Q_{D2}}{c} W_{AC'}, ^\circ R \]
From Figure 7 at \( W_{AC} \) read \( \sigma_{3A} \Delta P_{D2} \), in. \( H_2O \)

\[
\sigma_{3A} = 17.32 P_{3A}/T_{3A}
\]

\[
\Delta P_{D2} = \sigma_{3A} \Delta P_{D2}/\sigma_{3A}, \text{ in. } H_2O
\]

\[
P_6 = P_4 = P_{3A} - \Delta P_{D2}/13.59
\]

Step 8. Calculate \( T_7 \) and \( W_{AC} \)

From Figure 6 at \( W_{AC} \) read \( Q_{AC} \), BTU/min.

then

\[
Q_{EV} = Q_{AC} + Q_t, \text{ BTU/min.}
\]

\[
T_7 = T_6 - Q_{EV}/c_p W_{AC}'
\]

if \((T_7 - T_7') - 1.00 \) is +

set \( T_7' = 0.5 (T_7 + T_7') \) and repeat.

Steps 2 through 8.

\[
\Delta P_{AC} = \Delta P_{D1} + \Delta P_{Sh} - P_{Bf} + \Delta P_{D2}, \text{ in. } H_2O
\]

From Figure 5 at \( \sigma_1 \Delta P_{AC} \) read \( W_{Ac} \), lb./min.

Then if \((W_{AC} - W_{AC}') - 1.00 \) is + set

\[
W_{AC}' = 0.5 (W_{AC} + W_{AC}') \text{ and repeat Steps 2 through 8.}
\]
5.2 COMPUTER PROGRAM

Step by step instructions of the computer program are listed on the following pages. Each line or column represents an IBM card punched as shown by the numbers to the left of the instruction. Included is the program modification for the two-air-conditioner shelters.
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**TEMP Press. Calculation Routine Follows**

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| 3 4 | 3 3 | 2 1 |
| 3 5 | 3 4 | 3 2 |
| 3 6 | 3 5 | 3 |
| 3 7 | 3 6 | 3 0 |
| 3 8 | 2 4 | 2 |
| 3 9 | 2 4 | 8 |
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| 4 2 | 4 2 | 3 8 |
| 4 3 | 4 2 | 3 |
| 4 4 | 4 3 | 3 7 |
| 4 5 | 4 4 | 2 |

\[ Q_p = 10.0 \text{ BTU/Min.} \]
\[ \text{LOAD } K_{sh} \]
\[ K_{sh} = 0.0000827 \]
\[ \text{LOAD } K_{acl} \]
\[ K_{acl} = 0.03204 \]
\[ \text{LOAD } K_{ev} \]
\[ K_{ev} = 0.0001453 \]
\[ \text{LOAD } K_{sl} \]
\[ K_{sl} = 0.2734 \]
\[ \text{LOAD } U_{sh} \text{ash} \text{ta} \]
\[ U_{sh} \text{ash} \text{ta} = 1176.84 \text{ BTU/Min} \]

**Go To Prog. Col. 208**

\[ \text{LOAD } W_{ac} \text{ vs } \Omega\Delta P_{ac} \text{ Table (Fig.) } \]
\[ \Omega\Delta P_{ev} = (W_{ac})^2 K_{ev} \]
\[ \Omega\Delta P_{ev} / 13.59 \]

\[ P_0 = P_f + \Omega\Delta P_{ev} / 13.59 \]
\[ \Omega\Delta P_{ac} \text{ fr. Table 2 at } W_{ac} \]
\[ Q_f / c_{p} w_{ac} \]
\[ T_i = T_f + Q_f / c_{p} w_{ac} \]
\[ \Omega\Delta P_{ac} = \Omega\Delta P_{ac} \]
\[ \Omega\Delta P_{ac} / 13.59 \]

\[ P_f = P_0 + \Omega\Delta P_{ac} / 13.59 \]

17.32 P_f
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**INSTRUCTION**

- Set Prog Col. 30 = 80
- Transfer to Prog. Col. 31
- $P_i = P_i - P_i$
- Transfer to Col. 203
- Set Col. 30 = Col. 5
- Transfer to Col. 31
- $P_i = P_i - P_i$  
- $P_i - P_{i-1} - 0.001$
- IF $88 - or 0$ Trans. 93, if + trans $80$
- $P_i = P_i + (P_i - P_{i-1})$
- Set Col. 30 = 90
- Transfer to Col. 31
- $Cp_w_i + 0.5 U_{sh} A_{sh}$
- $(Cp_w_i - 5 U_{sh} A_{sh}) T_{e_i}$
- $(Cp_w_i - 5 U_{sh} A_{sh}) T_{e_i + U_{sh} A_{sh}}$
- $T_{i_{11}} + T_{e_{11}}$
- $T_{sh} = 0.5 (T_{i_{11}} + T_{e_{11}})$
- $T_{sh} = 0.5 (P_{sh} + P_{sh})$
- $17.32 P_{sh}$
- $T_{sh} = 17.32 P_{sh} / T_{sh}$
- $P_{sh} = P_{sh} - P_{sh}$
- $\Delta P_{sh} = (C_{sh} - P_{sh}) / 3.59$
- $\Delta P_{sh} = \Delta P_{sh} / A_{sh}$
- $W_{sh} = (C_{sh} \Delta P_{sh} / K_{sh})$  
- $W_{sh} = W_{sh} - W_{sh}$
- $Cp_w_{sh}$
- $Q_0 / C_{sh}$
- $T_{sh} = T_{sh} + Q_0 / C_{sh}$
- $17.32 P_{sh}$
- SET Col. 115 = $\Delta P_{sh}$
**Sheet 112**

### Instruction

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**Notes:**
- The table contains numerical entries and is likely part of a larger data set or a mathematical analysis.
- The entries seem to be arranged in a specific pattern, possibly indicating a sequence or a series of calculations.
- The context of the entries is not immediately clear without additional information.

**Additional Information:**
- The top of the sheet includes a header with the text "INSTRUCTION."
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**INPUT DATA CARDS** Wac', T_7', \( \Delta P_{bd} \) follow End.
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<td>2w1 = w1/1.5</td>
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<td>(2w1)²</td>
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<td>2ΔPsh = Ksh(2w)²</td>
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<td>C_p(2w1) + 1.5Ush Ash</td>
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<td>2w1 - ws = 2w3</td>
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<td>Wcbr = wall + 0.5ws4</td>
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115
5.3 Data

Results of the computer runs are tabulated in the following sections.
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| 3         | 101.25    | 30.140         | 30.026         | 29.966         | 30.057         | 29.942         | 29.999         | 1.8074         | 1.3663         | 1.0744         | 1.0174         | 0.9622         |
| 4         | 107.85    | 30.145         | 30.012         | 29.942         | 30.236         | 29.942         | 29.997         | 1.7955         | 1.3174         | 1.0744         | 1.0174         | 0.9622         |
| 4.5       | 110.05    | 30.156         | 30.017         | 29.942         | 30.273         | 29.919         | 29.978         | 1.7827         | 1.2677         | 1.0744         | 1.0174         | 0.9622         |

121
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REFERENCES


6. Chemical Corps Purchase Description 197-54-675B, 9 April 1962
"Chemical Corps Purchase Description, Filter Unit, Gas-Particulate, EMD, 300 CFM, E46R7."

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*Hq. ESD (ESTI) will accomplish distribution of report of DDC.*

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drop characteristics. The values assumed are considered to be within 10% of actual values. Tests are defined to verify the assumptions if verification is considered necessary.

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1. Chemical, biological, and radiological warfare protection.
2. Shelter systems.
3. Air conditioning equipment.

I. Contract AF19(628)-3275.
II. General Dynamics/Convair, San Diego, Calif.
III. D. R. Walin
IV. Secondary Report No. GDC–64–026
V. Not in ASTIA collection.


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