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BOUNDARY LAYER TRANSITION

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Department of Aeronautical Engineering

UNIVERSITY OF NOTRE DAME

NOTRE DAME

INDIANA
A determination of the mechanism of transition in a single pressure gradient by means of high-speed motion picture photography. A comparison of hot wire and stroboscope techniques used for the determination of the frequencies of the organized motion that precedes transition.
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2. INTRODUCTION

In 1953 a flow visualization technique, utilizing smoke in low turbulence wind tunnel (Reference 1, 2) revealed that the separated laminar boundary layer invariably rolled up into series of vortices of speed linked frequency whose axes were perpendicular to the stream and parallel to the surface of the body, if two dimensional (Figure 1). If the body were one of revolution, such as a sphere, the axis of the vortices were circles lying in a plane perpendicular to the stream.

In 1958, during a study of the periphery of spinning and non-spinning ogive nosed cylinders in various attitudes of pitch and yaw (Reference 3) it was observed with a mechanical stroboscope that this body form, non-spinning and at zero pitch and zero yaw, in a mildly favorable pressure gradient possessed a periodic or organized boundary layer over a considerable length of body. This region of organization ended in the fully developed turbulent boundary layer after first exhibiting three dimensional (annular) motion (Figure 1a) at a distance from the surface approximating the total thickness of the layer.

Inasmuch as a natural phenomenon of this nature had never before been photographed (Reference 4 & 5) financial support was sought for study of the matter. Preliminary findings were reported in February 1960 (Reference 6) and a paper with some additional material was presented at
a Picatinny Arsenal Symposium the same year (Reference 7).

This paper will contain all the experimental data shown in References 6 and 7 along with additional data.

APPARATUS

The Wind Tunnel

The wind tunnel used has been fully described in Reference 6. It suffices to say here that the tunnel is non-return with heavy anti-turbulence screening and a reduction ratio of 24 to 1. Mechanical vibration is absent because of isolation of fan from the diffuser and the diffuser from the working section. Isolation is achieved by separate suspension and by a sponge rubber section downstream of the working section.

The sound level and the turbulence level is low. In Figure 2 the noise intensity spectrum and the turbulence spectrum are shown at the same scale. A study of the two curves indicates that the turbulence present is, in all probability, due to particle velocities present in the sound waves. There is however a long period (one second and more) velocity fluctuation that may be as high as 3% at low tunnel speeds. This fluctuation is due to changes in pressure impressed by the natural wind.

The axial pressure gradient with the models in place is shown in Figure 3. It is to be noted that the
gradient in the area of interest is slightly adverse but close to zero. This is achieved by using a tapered working section whose cross-section is everywhere square. This method is thought to be superior to methods wherein only one or two walls are manipulated.

The Models
The models used were tangent ogive nosed circular cylinders. One was 2.42 inches in diameter and 48 inches long and one 4 inches in diameter and 28 inches long. Each had 2.0 caliber noses. The aluminum alloy models were finished to 10 microinches and anodized black. They were waxed and polished before use.

Hot Wire and Associated Equipment
The hot wire equipment consisted of Flow Corporation's Model HWB2 anemometer, Model HWP-B hot wire probe and model F-7 low pass filter, Brue & Kjaer's Type 2111 Audio Frequency Spectrometer and a Tektronix Type 502 Dual-Beam Oscilloscope.

The Model HWB2 anemometer is of the constant current type and consists of a precision galvanometer and bridge circuits for d.c. measurements, a low-noise, broad-band amplifier to resolve high frequency fluctuations, a calibrating signal for determining the amplitude of velocity fluctuations directly, and
5.

low-noise power supplies and controls. The galvanometer has sufficient sensitivity to balance the bridge within 0.1% with a 5 ohm wire at 1 ma. heating current. The bridge circuit is provided with a bridge null potentiometer, "Hot-Cold" switch, and a selector switch for setting any of ten pre-determined hot to cold d.c. wire resistance ratios. The amplifier has a correctly compensated frequency range of from 2 cps to 100,000 cps with any hot-wire probe and an equivalent noise level at the transformer input of 1/4 microvolt r.m.s. Continuously variable R-C compensation is provided to match any hot wire with a time constant between .23 milliseconds and 30 milliseconds. A square-wave circuit is used to find the correct value of the compensation frequency. The wire current supply allows continuous regulation to 300 ma. With a 5 ohm hot wire operated at 100 ma, a 1% change in wire resistance produces a 1/100% change in wire current.

The Model F-7 Low Pass Filter has a cutoff frequency of 7 KC. The attenuation is zero at low frequency, 1 db at the cutoff frequency, and 12 db per octave above the cutoff frequency. The Model F-7 filter when used in conjunction with the Model HWB2 Hot Wire Anemometer increases the systems resolution of low frequency signals fourteen times.
The Type 2111 Spectrometer was used to measure the true r.m.s. value of the voltage signals from the anemometer in the determination of the turbulence intensity. The 1/3 octave band-pass filters provided a means for determining the turbulence spectrum.

Wave Analyzer

Input signals were measured with a Hewlett Packard Model 302A wave analyzer with an effective range of 20 cps to 50 kc. The input signals were broken into their fundamentals and harmonics so that each was separately measured and evaluated. The instrument is equipped with a voltmeter which is calibrated to read signal strength in either volts or decibels directly. For purposes used here, the stated selectivity ranged over bandwidths of $\frac{1}{3}$ cycles/sec at low frequencies to $\frac{1}{2^2}$ cycle/sec at high frequencies. The frequencies of aerodynamic activity were indicated on a linear scale dial with a stated accuracy of $\pm 1\% \pm 5$ cps.

The Stroboscope

A conventional pierced, rotating disc stroboscope capable of 2500 light interruptions per second was used. The rate of rotation of the disc was determined by an electric tachometer.

The Smoke

During the early part of this investigation smoke
was produced by coking grain straw. That is to say, burning the material with insufficient oxygen and under a slight pressure. Coking is, of course, a process of destructive distillation usually leaving behind the desired product, coke. In this use however the desired product was a portion of the distillate, the smoke. The entire distillate, composed of CO, CO₂, water droplets, a variety of tars and alcohols and some ash, was cooled and filtered before introduction to the stream (upstream of the anti-turbulence screening). The actual state of the smoke, as used, is not certain but it was probably of the nature of a fog; droplets of liquid. It is known that the particle size was very small. The smoke was barely visible in red light and highly visible in blue light.

Toward the end of the investigation it became necessary (for another purpose) to design an oil fog apparatus. This apparatus was modified and tried in the smoke tunnel. It proved to be remarkably successful. Remarkable because none of the previously tried designs (notably the British design) had been successful at speeds above 30 ft/sec.

The device is simple. Kerosene is permitted to drip from a sight feed oiler onto a strip heater inclined along its length and contained in a tube. The upper end of the tube connects to the smoke distribution
system and air is admitted to the lower end. The resulting smoke (kerosene fog) is cooled to air temperature in the distribution system.

This smoke is now used in all boundary layer work. Fouling of the model is practically non-existant whereas the straw smoke fouled the model in the turbulent boundary layer at high speeds.

The Photography

The periodic activity present in all wakes and transitioning boundary layers in air invariably take place at a frequency well above the minimum interval of retina retention so that simple viewing or photography at common time intervals is all but worthless. Such viewing or photography differentiates only between undisturbed and disturbed flow and that poorly.

It is necessary therefore that the time interval be as short as possible. Short interval flash lamps (20 to 40 micro-seconds) have been used successfully at all air speeds up to 220 ft/sec. Spark photography (one micro-second) has been used successfully in supersonic smoke photography at Mach 1.38. High speed cine-photography (2000 to 5000 frames/second) was used.
EXPERIMENTAL PROCEDURE

Introduction
Experimental procedure did not change materially during the progress of the investigations, but it has been thought desirable to repeat briefly the techniques reported in Reference 6 and 7 as well as to explain added techniques.

Model Mounting
Models were sting-mounted from the base to a strut attached variously to the top and the bottom of the working section. Axial location and zero pitch and yaw was achieved by means of location templates frequently used. Error in pitch or yaw did not exceed 0.034°. No vibration at the model nose was observable with a 12 power transit at an object distance of 12 feet.

The Gradients
The axial pressure gradients were determined by static pressure measurements along the length of the working section (Figure 3).

The Speeds
The speeds mentioned are true speeds (corrected for pressure and temperature) measured in the stagnation streamline one foot upstream of the model nose. No blockage corrections have been made since such would have changed the speed less than 1%.
The Photographs

The still photographs of the smoke indicator in the boundary layer were made with a 4 x 5 view camera using film with a A.S.A. tungsten rating of 160. Short interval lighting (20 micro-seconds) was supplied by commercially available high intensity flash lamps. Four such lamps were used. A minimum of five exposures was made for each speed. Speeds ranged from 35 to 120 ft/second. More than 20 runs through the speed range over a period of 3 years were made. Each run confirmed the others.

It must be mentioned that all photographs were not of equal quality especially during the early runs when the straw coking process for producing smoke was being used. This process was subject to pressure variations in the burner due to unsteady combustion which in turn resulted in uneven smoke delivery to the manifold system. The smoke layer on the model then varied in thickness and sometimes was so thick as to hide the periodic motion deep within the layer. (Figures 8, 9 and 10 of Ref. 6).

Motion pictures at the rate of 5000 frames/second were taken. In this case the model was lighted from a slit in the back of the tunnel. The pictures resulting were a vertical cross-section of the boundary layer on the model.
The Frequencies

The frequencies were determined visually by stroboscope and electronically by means of a hot wire signal fed into an oscilloscope.

The visual determinations were made with the simple light interruption 'stroboscope previously mentioned. With this instrument the entire length of the established organized or periodic motion within the boundary layer was visible at any instant.

The first hot wire observations (Reference 6) were taken at a fixed radial distance from the model and only the axial or station traverse was made. An oscillograph was used to record the hot wire signal. The frequencies were determined by simple counting between time lines.

At the instance of the sponsor effort was concentrated on correlation of the hot wire technique with the visual technique. Accordingly, more sophisticated equipment was procured. This equipment included a Flow Corporation instrument capable of handling two hot wire circuits simultaneously, capable of sum and difference measurements and with a R.M.S. meter for turbulence measurements. Two oscilloscopes of good quality (Tecktronix 502) were also purchased.
The hot wire investigations with the new equipment were far more extensive than before. Radial as well as axial positions were examined and polyrepetative measurements were made to confirm data previously taken.

Perturbation Introduction

A series of three auxiliary models were used to produce perturbations near but not in the boundary layer of the ogive nosed cylinder. These models were circular cylinders of 0.43, 0.50 and 0.62 inches in diameter and were introduced singly at station 18 at a distance of 2 3/4 inches (surface of model to center-line of auxiliary models). (Figure 3).

The perturbations so introduced were the strong periodic vortices common to the wake of a circular cylinder perpendicular to the stream. The diameters were selected to give trail frequencies near but not equal to the frequency of the activity in the boundary layer of the ogive nosed cylinder.

With each of the auxiliary models in place the optic determination of frequency of the organized motion on the basic model was made over the entire speed range. The determinations were identical to those made without the auxiliary models.
DATA ANALYSIS

The Photographs
Analysis of the photographs included the determination of the station at which the organized motion was first visible and determination of the station at which the fully developed turbulent layer began. This was accomplished with the aid of a scale calibrated in inches and included in each photograph and determined the extent of the organized activity.

The spacing of the organized elements or bands of thickened smoke revealed the translational speed of these elements. (Reference 6).

The Hot Wire Data
As was stated the hot wire signal was first recorded on an oscillograph. The later and larger mass of data was recorded by photographing a single passage of the cathode beam across the screen of a good, calibrated oscilloscope. In each instance all or part of the trace was plainly of a periodic nature with the frequencies readily countable on the photograph. In all instances the amplitude of the wave varied along the trace. This variation was of irregular nature and became more pronounced toward the after portion of the organized motion. However even when the irregular change in amplitude was the most pronounced, inflections in the curve appeared at the
regular period points. These inflections were interpreted, reasonably I believe, as evidence that the fixed, speed linked, frequency was still present but was being hidden, in part, by an irregular (both in frequency and in amplitude) wave.

The nature of the tunnel, with a 50 by 108 by 12 foot room serving as the pressure chamber and with the diffuser discharging outside of this room to the atmosphere permits working section speed variations due to pressures imposed at entry and exit by the natural wind.

This variation was measured over a fixed period of time (50 seconds) with the liquid manometer used regularly to indicate static draw down (and so speed). The maximum variations are shown in Figure 4.

The irregular wave which partially obscures the fundamental and natural frequency is believed to be caused by these small irregular changes of speed within the working section.

The hot wire signal for a range of speeds was taped on an inexpensive (Revere 1100) recorder and forwarded to the sponsor for wave analysis. The results of this analysis were completely indefinative. No fundamental frequency such as that counted on the oscilloscope trace or observed with the stroboscope could be found.
Our own attempts with the wave analyzer (described above) on the same tapes and on the direct signal from the hot wire were equally indefinative. 

In December 1962 a recording wave analyzer (Mosely Autograph Model 135) was purchased. The results from this machine were definative and a curve of frequency against velocity was obtained. (Figure 29).

STATEMENT OF RESULTS

Introduction

It has only been implied in this report that the periodic motion observed and reported occurs only within the boundary layer. It should be emphasized, perhaps, that when the probe is drawn away from the surface of the model in the regions where periodic activity is observed the amplitude of this periodic activity diminishes with height until the periodicity finally disappears and the oscilloscope trace becomes a simple straight line as it is in the early laminar layer and in the free stream. (Figure 28).

Too, it must be restated that the activity within the boundary layer reported herein is completely spontaneous. No vibrating ribbon or wire trip or external excitation of any kind was used.

All results herein are presented graphically in order that the report be not overburdened with a mass of
The work reported herein has extended over a period of more than four years and includes the experimental work of seven individuals using two techniques; the hot wire and the optical.

Current (1962-63) work, undertaken without sponsorship by the Bureau of Naval Weapons, is included.

The Frequency of the Activity

The hot wire survey for axial stations 25" to 32" and for radial stations from 0.010" to 0.080" from the surface of the model with speeds ranging from 35 to 65 feet per second is presented in Figures 7 through 13. The graphical representation shows frequency distribution along the model for various speeds and heights and is believed to be self explanatory and shows no trend of frequency change with distance from the model.

Figures 14 through 23 presents the same hot wire data plotted as frequency vs speed for various stations and heights.

The frequency as a function of speed, taken by means of the optic technique, is shown in Figures 5 and 6. These data confirm the \( f = K U^{3/2} \) relationship but indicate a smaller value of \( K \).
Frequency data read from the Mosely autograph using the hot wire signal direct is shown in Figure 29.

Extent of Periodic Activity

The extent of the visible periodic activity along the length of the body as a function of speed is shown in Figure 24.

Perturbation Introduction

In Figure 25 are shown the results (or lack of results) of the effect of strong periodic activity introduced within the working section on the periodic activity within the boundary layer.

High Speed Motion Pictures

Several hundred feet of 5000 frames/second 16mm motion pictures were made of the transitioning boundary layer. These pictures should be considered a part of this report and may be obtained on loan from the author.

Conclusions

Neither the hot wire nor the optic technique revealed the true character of transition. The high speed motion pictures (Reference 8) show the mechanism to be a trine of flow states each occurring in its turn. The trine of flow states is, (1) a region of periodic motion or waves in which there is an adverse gradient (2) a region of fully turbulent motion growing out of the periodic region and in a state of linear
acceleration in the downstream direction and a (3) region of laminar motion, within which there is a favorable gradient, which is being drawn after the accelerating turbulent region.

The greater portion of the investigation was done under the false assumption that each of the trine of flow states was in simultaneous existance at different stations along the surface. That is to say, as observation progressed downstream along the model there would be first laminar flow, then periodic motion and finally fully developed turbulent motion. And when the flow is observed by stroboscope this appears to be true. The periodic motion state is definative and is retained by the eye in preference to the laminar or the turbulent states because each of these is indefinative and vague. Short interval light motion pictures taken at 16 frames/second were equally misleading and for the same reason. (Any motion picture has some characteristics of a stroboscope).

From all of the data taken by means of (1) high speed motion pictures, (2) stroboscope, (3) hot wire and (4) still pictures the following conclusions can be drawn:

1. Full transition arises out of a region or length of boundary layer that is in periodic, sinusoidal motion. (High Speed Motion Picture).

2. Transition occurs first at the downstream end of the length of sinuous motion and proceeds until all of the previously sinuous motion is involved. (High speed motion pictures). Prior to the onset of transition a three dimensional (perepheral in the
case of the longitudinal cylinder) motion takes place. (Figure 1a). This motion in cross-section is not unlike a breaking wave. (Figure 27). In plan, however, the "crest" appears as an isosceles triangle and seems to be fed from the sides of its base (the three dimensional motion). These crests never follow each other but are staggered giving an appearance of thatching (Figures 1a and 26).

3. The transition encompasses the length of organized motion downstream end to upstream end at about the rate of translation of the organized motion section. As each part goes into full transition that part accelerates downstream. This increase in speed is thought to produce a favorable gradient in the region following and prevent its immediate transition. This laminar section proceeds downstream followed in turn by another length of sinuous boundary layer which transitions in the usual way, accelerates and overruns the laminar section ahead.

4. At stations successively downstream one from the other a probe would indicate the following:
   a. Continuously laminar.
   b. Alternating laminar and periodic.
   c. Successively periodic, turbulent and laminar.
   d. Alternating turbulent and laminar.
   e. Continuously turbulent.
5. The frequency of appearance of the group of the three states of flow is estimated at one fifth of the frequency within the periodic state.

6. The frequency of the spontaneous periodic motion from which full transition stems is approximated by the equation

\[ f = 0.55 \frac{U}{3/2} \]

7. The frequency of the periodic motion within the boundary layer is uninfluenced by strong vortex street formations (wakes of circular cylinders) of slightly different frequencies. (Figures 25).

8. Fair, even good agreement obtained between the optic and the hot wire techniques (counting the oscilloscope trace) in the upstream portions of the periodic boundary layer where there is alternating periodic and laminar motion. Further downstream where the layer is periodic only one third of the time or less the agreement is poor. It is probable that the lag compensation characteristics of the wire are inadequate for this use. The stroboscope (optic) technique is the more reliable.

9. The failure of the wave analyzers to resolve the frequencies is understandable when the characteristics of the boundary layer are known. Succeeding signals from periodic, laminar and turbulent sections of the layer were being put into the analyzer. The
signal from the turbulent section was of very high level and contained a wide range of frequencies; the signal from the periodic motion section was weak. The dwell time of the analyzer on each frequency permitted several hundred alternations of flow states to enter the analyzer and masked the periodic intervals. The limited success with the Mosely Autograph (Figure 29) is due to the data being taken at an early station where only periodic and laminar states were succeeding each other.
REFERENCES


8.) Brown, F.N.M., "Transitioning Boundary Layer" - A Motion Picture, 5000 frames per second. Available from the author.
Figure 1 Transitioning Boundary Layer (Adverse Gradient)

Figure 1a Transitioning Boundary Layer (Favorable Gradient)
AREA TAPER RATIO = 0.0617 FT²/FT
- FROM S.R.P. READINGS
TIME INTERVAL = 50 SEC
BASIC DATA - PAGE 76
FREQUENCY VS STATION
2 1/2" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 35 FT/SEC
SEPT-NOV. 1960

*VELOCITY FLUCTUATION:
31.8 - 34.9 FT/SEC.

FIGURE 7
FREQUENCY VS. STATION
2½" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 90 FT/SEC*
SEPT-NOV 1960

*VELOCITY FLUCTUATION:
397-414 FT/SEC.
FREQUENCY VS. STATION

2½" OGLIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 45 FT/SEC
SEPT - NOV. 1960

* VELOCITY FLUCTUATION:
44.0 - 46.4 FT./SEC.

FIGURE 9
FREQUENCY VS. STATION
2 1/4" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 50 FT./SEC.*
SEPT.-NOV. 1960

*VELOCITY FLUCTUATION
49.5-51.8 FT./SEC.

FIGURE 10
FREQUENCY VS. STATION
2½' O GIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 55 FT/SEC.*
SEPTEMBER NOVEMBER 1960

*VELOCITY FLUCTUATION:
32.9 - 58 FT/SEC.

FIGURE 11.
FREQUENCY VS. STATION
2½ OGVe NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 60 FJ/SEC.*
SEPT-NOV. 1960

*VELOCITY FLUCTUATION:
59.5 - 61.3 FJ/SEC.

FIGURE 12
FREQUENCY VS STATION
2\frac{1}{2}^{\circ} OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
VELOCITY = 65 FT./SEC
SEPT.-NOV. 1960

* VELOCITY FLUCTUATION:
63.7-66.3 FT./SEC.

F/GViRE 13
FREQUENCY VERSUS VELOCITY
2 1/2" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 25

FIGURE 16

NAT. LOG. VELOCITY (FT/SEC)

NAT. LOG. FREQUENCY (CPS)

○ - 0.010"
□ - 0.020"
△ - 0.040"
▽ - 0.060"
◇ - 0.080"
FREQUENCY vs VELOCITY
2 1/2" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 26

● - 0.010"
□ - 0.020"
△ - 0.040"
▼ - 0.060"
◇ - 0.080"

HOT WIRE TECHNIQUE
FALL 1960

FIGURE 17

NAT LOG VELOCITY (FT/SEC)
FREQUENCY VERSUS VELOCITY
2 1/2" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 27

FIGURE 18

NAT. LOG. VELOCITY (FT/SFC)

NAT. LOG. FREQUENCY (CPS)

- 0.010"
- 0.020"
- 0.040"
- 0.060"
- 0.080"
FREQUENCY VERSUS VELOCITY
2 1/2" OGIVE NOSE CYLINDER PARALLEL TO AIRSTREAM
CONSTANT TEMPERATURE HOT WIRE
STATION 29

HOT WIRE TECHNIQUE
FALL 1960

FIGURE 20
FREQUENCY VS. VELOCITY
2 1/2" OGVe NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 30

○ - .010"
□ - .020"
△ - .040"
▽ - .060"
◇ - .080"

NAT. LOG VELOCITY (FT/SEC.)

FIGURE 21
FREQUENCY VERSUS VELOCITY
2 1/2" OBLIQUE NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 31

- 0.010"
- 0.020"
- 0.040"
- 0.060"
- 0.080"

NAT. LOG FREQUENCY (CPS)

NAT. LOG VELOCITY (FT/SEC)

FIGURE 22
FREQUENCY VERSUS VELOCITY
2 1/2" OGIve NOSE CYLINDER PARALLEL TO AIRSTREAM
STATION 32

NAT. LOG VELOCITY (FT/SEC)

NAT. LOG FREQUENCY (CPS)

FIGURE 23
FREQUENCY VS VELOCITY
2 1/2" OGIVE NOSE CYLINDER
WITH AUXILIARY MODELS

BOUNDARY LAYER FREQUENCY
0.430 INSTALLED — ○
0.500 — ■
0.625 — ●

FREQUENCY FOR 0.430 CYLINDER
0.500 — ■
0.625 — ●

IN BOUNDARY LAYER WITHOUT
AUXILIARY MODELS — —

FIGURE 25

FREQUENCY (CPS)

VELOCITY (FT/SEC)
Figure 26 Example of "Thatching"

Figure 27 Transition
LAMINAR REGION, STATION 5.25", HEIGHT 0.010", VELOCITY 42 FPS.

FREESTREAM, STATION 5.25", HEIGHT 0.260", VELOCITY 42 FPS.

FREESTREAM, STATION 32", HEIGHT 0.060", VELOCITY 35 FPS.

TRANSITION REGION, STATION 32", HEIGHT 0.010", VELOCITY 55 FPS, FREQUENCY 255 CPS.

Figure 26
DATA FROM FIGURES 5 & 6

DATA TAKEN ON 11 DEC. 1962
MOSELEY AUTOGRAPH 12 DEC. 1962

\[ f = 0.54 + 0.1U^{1/4} \]

FIGURE 28