AD NUMBER

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NEW LIMITATION CHANGE

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AUTHORITY

ATD ltr, 2 Dec 1965
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The unit for welding simultaneously two sides of sheet metal by applying straight, stack (pile)-shaped seams, is provided with a lever-key champing-device actuated from separate hydraulic cylinders. The unit is fitted with a second welding-nozzle for overhead welding. Such an arrangement makes it possible to carry out butt-welded seams in a horizontal plane simultaneously on two sides of metal sheets.

[Abstractor's note: Complete translation.]